WL-TR-94-4055 Volume 4, Chapter 8, 1 of 2

DAMAGE TOLERANT DESIGN HANDBOOK



D.A. Skinn, J.P. Gallagher, A.P. Berens, P.D. Huber, J. Smith

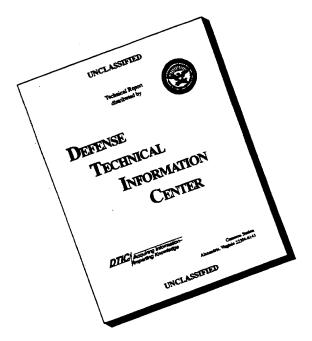
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This report presents a compilation of mechanical property data that are useful for damage tolerant design and analyses. The data of this handbook combines the old data that were previously presented in MCIC-HB-OIR (Damage Tolerant Design Handbook, December 1983) and more recent data that were collected from various sources. The fracture toughness, crack growth, R-curve, sustained load and threshold data are for alloy and stainless steels, nickel based super alloys, titanium alloys and aluminum alloys.

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Foreword

This report summarizes the results of a damage tolerant, material property data collection and reporting program conducted under USAF Contract F33615-91-C-5610. The work was sponsored by the Materials Directorate of Wright Laboratory with Mr. Jack Coate of the Systems Support Division serving as the project monitor. The technical effort was conducted between June 1991 and January 1994. The work was performed by the University of Dayton Research Institute under the general supervision of Dr. Joseph P. Gallagher with Dr. Alan P. Berens serving as Principal Investigator.

This final report comprises eight chapters which are presented in five volumes as follows:

VOLUME	CHAPTER	DESCRIPTION
1	1	Handbook organization and content
	2	Methods of calculation
	3	Alloy Steels
	4	Stainless Steels
2	5	Nickel Based Super Alloys
	6	Titanium Alloys
3	7	Aluminum 2000/6000 Series Alloys
4 & 5	8	Aluminum 7000/8000 Series Alloys

A detailed listing of the materials represented in the Handbook is contained in the preceding Table of Contents. In the body of the Handbook, the pages are numbered within chapters and the relevant portion of the table of contents is repeated at the beginning of each chapter.

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TABLE 8.0.1

Alloy	Condition/ Heat Treatment	Product Form	$ m K_{lc}$	Ke	R Curve	da/dN	da/dt	K _{Iscc}
1000	Trot	Sheet		24		2		-
1007	175	Plate	12	24				
	Ē	Sheet		8		4		
1000	10	Plate		4				
9007	T63	Plate						1
	T6351	Plate	8	9				
	T6 OVERHEATED WELD CENTER LINE	Plate						1
	TG REPAIRED WELD CENTER LINE	Plate						-
	TG REPAIRED WELD FUSION LINE	Plate						1
7007	T6 REPAIRED WELD HEAT AFF ZONE	Plate						1
	T6 WELD CENTER LINE	Plate						-
	T6 WELD FUSION LINE	Plate						-
	T6 WELD HEAT AFF ZONE	Plate						-
7010	, T73651	Plate	16			14		3
7039	T64	Plate					ı	
		Forging	136			12	1	1
	T73	Extrusion	24				•	8
		Extruded Bar	26					
7049	T73 INTEGRALLY STIFFENED	Extrusion						2
	T7351	Plate	80			6		
	UMEGINI IIVIII FEBURE	Extrusion				4		
	1,0011-nich Fohili	Extruded Bar	4					

Alloy	Condition/ Heat Treatment	Product Form	K _{Ie}	K	R Curve	da/dN	da/dt	$K_{ m Iscc}$
	TYPELLY I OW DITRETA	Extrusion				2		
	Logic Power	Extruded Bar	4					
7049	VARIETIE METERINE EN SERVE	Extrusion				9		
(Cont'd)	175511-MEDIOM FORUT	Extruded Bar	4					
	17352	Forging	8			80		13
	176	Extruded Bar	23					
	c S	Sheet				9		
	10	Extrusion				1		
	T6-412972	Sheet				1		
	T73	Forging				1		
	T7351	Plate	06			17		
	T73511	Extrusion				37		
	VANIGIM HAIH HEEGAN	Extrusion				5		
	1 1991 - HIGH LOWER	Extruded Bar	4					
7050	T7351X	Extrusion				12		
	T7352	Forging	9					
	T736	Forging	30			9		2
	r a v Cook	Plate	276			19		4
	1,73501	Extrusion				2		
	T73652	Forging	20			9		
	744	Forging	ю					
	F. T	Hand Forging				9		
	T7451	Plate				25		

Alloy	Condition/ Heat Treatment	Product Form	K _{Ic}	K	R Curve	da/dN	da/dt	$ m K_{Iscc}$
	174511	Extrusion	12		14	27		
	T745111	Extrusion						
	T7452	Forging	7		22	27		
	1776	Sheet				12		
7050 (Cont'd)	17651	Plate	10		40	27		7
	TYPESS	Plate	1			-		
	1,007,1	Extrusion	80		L	42		
	T7651X	Extrusion				7		
	17.656	Forging	4					
7050 (ALCLAD)	941	Sheet		15		15		
	Unspecified	Plate					2	
		Sheet		215		42		
		Plate		8		11		1
	21.	Forging	14	4				
		Extrusion	9	5				
3006		Forged Bar	2					
		Rolled Bar	4					
		Unspecified				6	1	
		Sheet		42				
	T651	Plate	202	78		n	25	7
		Extrusion	22					þ
		Rolled Bar	6					

AVAILABLE DATA FOR ALUMINUM 7000/8000 SERIES ALLOYS

Alloy	Condition/ Heat Treatment	Product Form	$ m K_{Ic}$	K	R Curve	da/dN	da/dt	$\mathbf{K}_{\mathrm{Iscc}}$
		Extrusion	33			9		
	T6510	Forged Bar	35					
		Extruded Bar				2		
		Forging				7		
	16511	Extrusion	12		9	10		
	T6511 #6	Forging				1		
		Sheet		27				
	4 7 2	Plate				3		
	1/3	Forging	20					ı
		Forged Bar	4			17		
7075		Sheet		35				
(Cont'd)	T7351	Plate	106	144		96	3	16
		Extrusion	32					
	17351 53.2	Plate				2		
	V 0 00 00 00 00 00 00 00 00 00 00 00 00	Extrusion	12			9		
	173510	Extruded Bar				ဇ		
		Extrusion	27			26		
	173511	Extruded Bar						9
		Extrusion				4		
	173511-HIGH PURITY	Extruded Bar	4					
	A DAME CALL ATTIC A	Extrusion				ъ		
	173611-LOW PURITY	Extruded Bar	4					

Alloy	Condition/ Heat Treatment	Product Form	\mathbf{K}_{lc}	Ke	R Curve	da/dN	da/dt	$K_{ m Iscc}$
	American Section Control Control	Extrusion				8		
	173511-MEDIOM PORITY	Extruded Bar	4					
		Plate				2		
		Forging	37			26		-
	17352	Extrusion	4					
		Billet	1			2		
7075	T73652	Forging	7					
(Cont'd)	174	Hand Forging				1		
	174511	Extrusion				-		
	176	Sheet		12		7		
	17651	Plate	148	4		17		6
	T7651 (SP)	Plate	10					
	T76511	Extrusion	21					-
	UNDERAGED 7211R 158F	Plate					-	
	TG	Sheet		206		6		
7076 (ALCLAD)	T7651	Plate	98					
		Sheet		47		4		
		Plate	14				1	סו
7079	Т6	Forging	4			4		
		Forged Bar	1					
		Billet				-		

Alloy	Condition/ Heat Treatment	Product Form	K _{Ic}	K	R Curve	da/dN	da/dt	Klscc
		Unspecified					9	
	T651	Sheet		23		4		
		Plate	105	29			37	4
7079 (Cont'd)	T651+ 50HR AT 320F	Plate					-	
	T651+500IIR AT 320F	Plate					1	
	T652	Forging	36			72		
	T851	Plate	6					
7079 (ALCLAD)	Т6	Sheet		42				
	Cu Cu	Forging	2					
7080	7.1	Forged Bar	4					
7149	T73511	Extrusion	9			10		
	T651	Plate				6		
7150	17751	Plate			16	11		
	177611	Extrusion				12		
	T66	Forging	13				87	8
	Contract	Forging	ю					
	173	Extrusion	1					
1	173511	Extrusion	45	35				6
7175	17352	Forging	7					
	17354	Forging				4		
	Т736	Forging	63			45	2	2
	T73652	Forging	4			29		20

Alloy	Condition/ Heat Treatment	Product Form	$ m K_{lc}$	Ke	R Curve	da/dN	da/dt	$K_{ m Isce}$
	7 645	Unspecified				2		
7175 (Cont'd)	1,44	Forging				32		
	T76511	Extrusion	115			3		
	T6	Sheet		19		27		
		Sheet				-		
	T651	Plate	18	7		8	-	
		Extrusion	2					
	T651+ 11IR AT 320F	Plate					-	
	T651+ 8HR AT 320F	l'late					-	
	T651+ 12HR AT 320F	Plate					-	
8/1/	T6510	Extrusion	8					
	176	Sheet				4		
	17651	Plate	39	8		=	1	
		Extrusion	15			פו		
	176510	Forged Bar	22					
		Extruded Bar				3		
	T76511	Extrusion	13					
VA 10 14) 0212	T6	Sheet		10				
(118 (ALCLAD)	176	Sheet		8				
	ă.	Sheet				7		
7.7.F.		Plate	2					
	100	Sheet		80		19		
	101	Plate		80		2		

Alloy	Condition/ Heat Treatment	Product Form	$ m K_{Ic}$	Ke	R Curve	da/dN	da/dt	K _{Iscc}
	T6151	Sheet				9		
	T651	Plate	152			11		
	T651 (SP)	Plate	34		,			
	173	Plate	9					
	T7351	Plate	330	18	43	124		20
	T7351 (SP)	Plate	26					
	1736	Porging	1					
7475 (Cont'd)	T7531	Plate				1		
	T76	Sheet				1		
		Sheet		99	4	40	2	
	1761	Plate		12				
		Sheet			10	10		
	17651	Plate	28	3	19	23		9
***************************************	T7651 (SP)	Plate	20					
	T7651; 255F 4HR	Plate				9		
	1	Sheet		84		31		
	161	Plate		4				
	173	Sheet		4				
7476 (ALCLAD)		Sheet		2				
	1731	Plate		2				
		Sheet		43		15		
	1761	Plate		4				

TABLE 8.0.1 (CONCLUDED)

AVAILABLE DATA FOR ALUMINUM 7000/8000 SERIES ALLOYS

Alloy	Condition/ Heat Treatment	Product Form	\mathbf{K}_{lc}	Ke	R Curve	da/dN	da/dt	$ m K_{lscc}$
8009	UNSPECIFIED	Sheet				9		
0000	T651	Extrusion	9			32		
8030	T8; 338F 24HRS	Extrusion	-			4		
X7090	T7E69	Plate				9		
X7091	T7E70	Plate				8		

TABLE 8.0.2

PLANE STRAIN FRACTURE TOUGHNESS VALUES OF ALUMINUM 7000/8000 SERIES ALLOYS
AT ROOM TEMPERATURE

		S-L	Mean Std		1	2 23.1 0.5	39 21.3 2.5		:	4 23.8 0.6	1			6 19.6 2.8	;	30 28.0 1.3		6 24.6 0.6	35 23.5 1.5	
			Min Spec n Thk	:	1	0.75	0.50			0.75			:	1.00		0.76	-	1.51	0.97	
	ation		Std Dev	1.8	6.0	2.8	2.5	0.5	9.0	1.7	0.1	0.1	0.6	1	0.3	2.6	0.5	1.0	4.7	
K_{Ic} $(Ksi\sqrt{in})$	Specimen Orientation	T-L	Mean	20.7	39.7	27.9	21.9	25.2	22.0	26.1	26.0	18.1	22.1	1	20.0	30.0	24.1	23.4	28.7	
K_{Ic} (men		E	ع	6	2	20	3	3	4	2	2	7	:	3	29	2	4	83	
7	Speci		Min Spec Thk	1.36	2.96	0.75	1.00	1.00	1.00	0.75	1.25	1.25	1.25	ı	1.00	1.50	1.25	1.00	0.99	
			Std Dev	1.7	1.0	4.6	3.0	0.7	2.7	1	0.1	0.3	0.8	1.0	1.7	3.9	3.2	2.3	3.9	1
		L-T	Mean	24.1	46.7	33.5	30.8	28.1	33.2	: ;	33.9	23.8	29.7	38.2	32.7	34.8	36.2	32.3	31.9	
		I	u	4	2	4	29	3	3	- 1	2	2	8	2	3	31	2	4	98	
-			Min Spec Thk	1.36	2.95	0.75	0.50	1.00	1.00	:	1.25	1.25	1.25	2.00	1.00	1.00	1.25	0.70	96:0	į
		Thickness	(III.)	1.37	3.00	2.00	1.00.7.10	3.00	3.25-3.50	2.00-4.00	1.50	1.50	1.50	3.00-7.10	3.25-3.50	1.00-6.00	1.50	3.00-6.00	1.00-6.00	1
	Product	Form	-	Plate	Plate	Plate	Forging	Extrusion	Extruded Bar	Plate	Extruded Bar	Extruded Bar	Extruded Bar	Forging	Extruded Bar	Plate	Extruded Bar	Forging	Plate	
	Condition/	Heat Treatment		175	T6351	T73651		T73		T7351	T73511-HIGH PURITY	T73511-LOW PURITY	T73511-MEDIUM PURITY	17352	941	17361	173511-НІСН РОКІТУ	T736	T73651	
	Allon			7001	7005	7010					7049							7050		

PLANE STRAIN FRACTURE TOUGHNESS VALUES OF ALUMINUM 7000/8000 SERIES ALLOYS AT ROOM TEMPERATURE

				-				I	$ \overline{\zeta}_{Ie} (I $	K_{Ic} $(Ksi\sqrt{in})$					
Allow	Condition/	Product	Range of Product					Speci	men	Specimen Orientation	ation				
, and	Heat Treatment	Form	Thickness		T	Γ -T			L	T·L			"	S-L	
			(III.)	Min Spec Thk	g	Mean	Std Dev	Min Spec Thk	и	Mean	Std Dev	Min Spec Thk	E	Mean	Std
	T74511	Extrusion	0.75-1.50	0.73	4	40.4	5.0	:	:	i	1	-	:	,	:
	T7452	Forging	4.00	1.00	2	31.1	1.2	1.00	3	23.5	3.0		!	ı	:
7050 (Cont'd)	17651	Plate	0.75-1.00	0.74	9	33.4	2.8	ı				ï	;	:	:
	T76511	Extrusion	0.75-1.50	0.73	3	34.8	5.5	:	:			:	:	ı	:
	T7E56	Forging	6.00	:	:	:	:	0.75	4	28.9	3.9	i	:		:
	Ę	Forging	0.50-0.89	0.50	2	24.3	0.1	0.25	2	20.9	1.7	0.50	4	16.8	0.4
	27	Extrusion	2.00	ı	ı	ı	:	0.75	3	19.9	0.2	0.75	ဗ	18.5	0.2
·····		Plate	0.37-5.00	0.51	63	26.5	2.0	0.38	75	22.5	2.0	0.50	11	17.6	2.7
	T651	Extrusion	3.00-5.00	1.50	4	31.1	0.5	1.50	9	20.2	0.2	:	:	i	:
		Rolled Bar	5.00	1.50	2	34.1	9.6		:	1	i		i	ı	i
2025	Takio	Extrusion	0.68-3.50	0.50	12	27.5	2.1	0.50	16	23.3	1.6	0.25	3	20.0	1.3
5.	01001	Forged Bar	0.68-5.00	0.62	13	29.2	3.4	0.50	13	21.4	1.8	0.25	7	18.7	6.0
	T6511	Extrusion	1.25	1.22	2	27.9	1.4	1.17	4	26.9	1.8		:	I	;
	T73	Forging	1.00	1	i	:	ı	;	ı	1	ı	0.50	4	19.1	9.0
	17351	Plate	1.00-4.00	0.51	47	29.4	2.2	0.51	36	26.2	3.2	0.50	7	18.5	0.4
	T73510	Extrusion	0.68-3.50	ŀ	-	;	ı	0.50	6	24.6	2.3	1.00	2	20.3	8.0
	T73511	Extrusion	3.50	1.63	4	39.6	3.1	1.75	8	26.8	1.1	1.00	2	21.9	==

PLANE STRAIN FRACTURE TOUGHNESS VALUES OF ALUMINUM 7000/8000 SERIES ALLOYS AT ROOM TEMPERATURE

	T		i	1	T	T														Г
			Std Dev	:	1	:	3.2	;	1.6	;	ì	:	3.2	0.7		ì	1:1	1.2	1	
		S-L	Mean	:	:	;	21.7	ŀ	17.8	:	}	i	18.6	18.1	:	ı	20.8	27.1	i	
		92	£	1	:	;	8	1	16	÷			01	12	-	I	2	4		
			Min Spec Thk			:	0.50	ï	0.38	ı	ı	:	0.50	0.25			0.50	0.50	•••	
	ation		Std Dev	0.1	1.7	6.0	2.8	2.7	2.0	2.8	1.9	1	2.0	2.2	3.4	0.3	8.1	ŧ	4.9	
K_{Ic} $(Ksi\sqrt{in})$	Specimen Orientation	T-L	Mean	30.0	21.7	21.9	26.6	26.6	23.1	23.6	25.2	ı	23.3	23.1	21.3	24.2	23.2		27.0	
ζ_{Ic} (J	men	T	u	2	2	2	13	3	46	4	26	:	27	10	2	3	2		12	
I	Speci		Min Spec Thk	1.25	1.25	1.25	0.75	1.75	0.50	1.25	0.50	:	0.50	0.75	1.00	10'1	0.50	ij	0.50	
			Std Dev	1.7	0.2	0.2	3.1	1.8	1.6	4.4	2.2	2.9	1.8	2.2	1.6	0.8		-	6.5	
		L-T	Mean	43.0	27.3	30.6	33.6	35.0	28.5	35.7	28.6	33.0	27.6	27.8	28.6	31.5	1	ŀ	32.8	
·		I	u	2	2	2	14	3	25	9	3	8	39	13	7	3	ŀ		17	
·			Min Spec Thk	1.25	1.25	1.25	0.75	2.00	0.75	1.17	0.62	1.00	0.97	0.75	1.00	1.01	;	ı	0.50	
Range of Product Thickness (in.)		(In.)	1.50	1.50	1.50	2.00-6.00	6.00	0.56-2.60	1.44-7.04	0.50-0.62	3.00	1.00-5.00	2.00-6.00	1.37-1.50	3.00	1.00	1.00-8.50	1.30-1.80		
	Product	Form		Extruded Bar	Extruded Bar	Extruded Bar	Forging	Forging	Plate	Extrusion	Plate	Plate	Plate	Forging	Plate	Extrusion	Forging	Forging	Extrusion	
	Condition/	Heat Treatment		T73511-HIGH PURITY	173511-LOW PURITY	T73511-MEDIUM PURITY	T7352	T73652	T7651	T76511	T7651	T6	T651	T652	T851	173511	T66	1773	T73511	
	Allow	Source .					7075 (Cont'd)				7075 (ALCLAD)		C	8707		7149		į	011/0	

TABLE 8.0.2 (CONCLUDED)

PLANE STRAIN FRACTURE TOUGHNESS VALUES OF ALUMINUM 7000/8000 SERIES ALLOYS AT ROOM TEMPERATURE

			Std Dev	2.1		1.3	0.3	0.1	0.4	0.4	,	1	2.5	1.6	2.7	1	8.0	2.1	,
		S-L	Mean	25.3	,	20.9	15.0	14.5	17.3	16.2	;	ŀ	32.9	27.3	30.6	,	27.6	27.3	,
		02	5	23		8	3	2	ъ	2	1	:	80	2	99		2	9	
			Min Spec Thk	0.50	:	0.75	0.50	1.00	0.50	1.00	!		1.00	0.50	0.50	:	0.75	0.76	ì
	tation		Std Dev	3.6	1	2.5	1.8	1.3	2.4	1.1	1.2	1	3.6	2.1	0;	2.5	5.9	0.4	1
K_{Ic} $(Ksi\sqrt{in})$	Specimen Orientation	$\mathbf{T} \cdot \mathbf{L}$	Mean	26.4	1	22.6	21.6	18.5	23.1	26.8	19.2	:	34.6	34.4	37.2	37.6	34.0	35.7	1
K_{Ic} (men	1	ц	10	1	36	10	9	18	5	9	:	120	11	109	17	80		ì
, ¬	Speci		Min Spec Thk	0.50	ï	09:0	0.46	09'0	0.45	0.62	09'0		99.0	1.28	1.00	0.75	0.89	1.00	;
			Std Dev	3.8	8.0	3.5	1.9	ij	1.8	1.0	i	0.3	2.4	1.9	4.9	ı	3.7	2.9	6.9
		L-T	Mean	31.2	32.7	32.9	25.3	ł	27.8	30.5	1	25.7	40.1	35.3	47.1		42.1	42.4	20.4
			E	4	2	48	9	-	16	9	i	2	19	8	150	i	11	3	2
			Min Spec Thk	0.50	1.25	09:0	0.50	ij	0.45	0.62	1	0.40	0.86	1.28	12.1	÷	96:0	1.79	92.0
		Thickness	(1111)	1.00-4.00	1.25-3.10	1.40-3.75	0.50-1.37	0.68-3.50	0.50-2.00	0.68-3.50	3.50	0.40-1.44	0.62-2.62	1.30-2.00	1.25-4.00	1.75-3.25	0.87-2.00	1.75-2.00	1.00
	Product	Form		Forging	Forging	Extrusion	Plate	Extrusion	Plate	Extrusion	Forged Bar	Extrusion	Plate	Plate	Plate	Plate	Plate	Plate	Extrusion
	Condition/	Heat Treatment		T736	T73652	T76511	T651	T6510	T7651	176510		T76511	T651	T651 (SP)	T7351	T7351 (SP)	T7651	T7651 (SP)	T651
	Allov	}	·	I	7175 (Cont'd)		1		2178	2	1				1076	9/5/			8090

TABLE 8.0.3.1

PLANE STRESS AND TRANSITIONAL FRACTURE TOUGHNESS ALUMINUM 7000/8000 SERIES ALLOYS (WITHOUT BUCKLING CONSTRAINTS)

	 	T	Т	1	ī		<u> </u>		Ī	Π		Г		Г		Ī					Γ	T_	—	6	Γ <u>-</u>	<u></u>
			ь	6.9		3.2	1	;	Ľ		!	Ľ			Ľ	9.1	i		i	3.2	1	5.3	6.3	10.9	3.0	1.2
		1.000	₫	33.0	:	28.6	;	ï	:	:	1	1	1		!	75.4	,	<u> </u>	:	35.1	!	46.8	52.7	9.96	9'99	46.4
	tion	:	E	12	!	12			:	:	:	1	:	1	1	12	:	<u> </u>	!	12	ı	က	-	12	3	4
	evia		р	1	:	1	12.7	!	:	1	9.	1		1	1	1	:	1.5	2.6	Ŀ	!	50.	!	!	i	Ŀ
	kness (in.) o · Standard Deviation	0.500	ュ	;	:	÷	64.0		:	;	49.3	:	:	:	!	;	ŀ	34.9	47.8	ì	;	61.4	i	1		1
	s (in. Stand		=	:	:	-	2		;	:	2	1	1	:	i	1		2	2	ï	1	a	i			i
/in)	sknes o · S		р	:	:	:	-	1.4	;	1	3.7	i	1	0.	4.6	ı	3.2	4.5	.:	;	1	1	::-	***	•	
K, (Kst√in)	Specimen Thickness (in.) ze μ·Mean σ·Standi	0.250	ή	·	:-			669	i		57.2	i	:	46.2	61.3	i	43.9	50.2		1	i	1				1
K	cimen Th μ - Mean		u	:				2			2	:	:	2	2		16	12	:	1	,	ı	-	:		ì
	Spe		٥	:	2.6	:	:	1.3	2.5		÷	1		2.9	i		1.2	:	ï	i	:	:	:	!		•••
	Sp n - Sample size	0.125	#	·	39.6		:	60.2	51.5		÷	:	ı	52.6	:	:	48.6		ï		:	;	;	ł	i	i
	- Sar		u		12			3	8	·	:	ï	:	3	:		6			:	;	i	ï	-	+	
	n		α	:	-	:	:	6.0	-:-	4.0	i	3.4	8.9				:	:	-	ï	3.6	;	:-	i	1	
		0.063	Ħ		ï	:	i	65.6		58.3		62.1	46.2				:	::	:	::	82.9	ı			:	ï
		0	u	1	:	1	1	9		2	:	9	7	::	:		:	***	i	:	2	i	ï	:	1	-
Yield Strength (Ksi)				70.6-72.2	67.7-68.6	69.6-71.3	73.5	75.7-80.1	72.9-77.0	75.5	73.3-76.0	72.9	69.0-75.5	77.3-79.1	77.3	76.6-80.3	73.4-77.7	72.0-75.4	77.2	73.6-77.4	60.0	61.1-62.1	61.1-62.1	60.6-64.6	61.1-62.1	63.6
n d		Width	(in.)	20.0	3.0	20.0	15.0	16.0	3.0	9.0	15.0	16.0	24.0	3.0	4.0	20.0	3.0	4.0	15.0	20.0	16.0	8.0	16.0	20.0	36.0	20.0
Specimen		Orient		L-T						لـــا	T-L				LT			 :			LT	L-T				T-L
			5	لــا		\dashv				<u>.</u>							<u></u>				3.	T				
E	Temp (°F)	· 			R.T.					R.T.							R.T.				88.	R.T.				
	Condition/ Heat Treatment				T76			****		7£							T651				173	17351				
	Alloy				1001											3002	2									

PLANE STRESS AND TRANSITIONAL FRACTURE TOUGHNESS ALUMINUM 7000/8000 SERIES ALLOYS (WITHOUT BUCKLING CONSTRAINTS)

																					_
	-	Ę	S	ecimen								×	K, (Ksi√in)	(ii)							
Alloy	Condition/ Heat Treatment	Temp (°F)	1		Strength (Ksi)			u	· Sa	S _p n - Sample size	Spe size	cime μ - N	Specimen Thickness (in.) ze μ·Mean σ·Stands	sknee g - S	s (in	kness (in.) o - Standard Deviation	evia	tion			
			Orient	Width	Ì		0.063			0.125			0.250			0.500			1.000		
				(in.)		u	ᅺ	Q	u	=	ь	-	1	ь	-	=	ь	=	=	ъ	_
7075	¥E	į. a	LT	30.0	71.8	2	90.0	6.2	1	-	:	:	;	:		1	!	1			
[VP]			T-L	30.0	8.69	2	75.4	4.	;	:	;	1		1	1	i		!		:	
			E	3.0	74.7		:	:	1	:	1	6	61.5	1.7	!	1	;	:			
7079	T651	E		20.0	74.3-76.1		:	::	ï	1	1	1	1	;	;			12	64.8	7.5	
			7.1	3.0	71.4-72.6	1	:	:	3	51.7	9.	2	40.5	2.6	;	:	;	1	1	!	
				20.0	71.3-72.6	:	:	-			ı	1	i	;	;	:	i	12	38.0	1.2	
				2.0	82.4-83.4	11	46.3	3.3	-:	:	;	;			1	1	1	1		;	
			17	3.0	75.3-83.6	1	:	:	12	50.6	4.6	;		;	:	:	1	1	1	i	
	91	R.T.		16.0	81.6	9	47.7	2.2	:	:	i	:	;	1	1	;	!	:	1		
				2.0	77.8-81.0	13	44.6	2.5	-	;;	:	;	i	1	1	:	i	:			
			7:	3.0	75.3-79.4	:	1	-	13	38.8	3.8	i	ı	1	;	1	;	i	;	1	
7178				16.0	78.6	۵	46.5	1.8		;	:		;	;	1	!		;	1		
	T651	R.T.	LT	4.0	84.3	:	ï	1	1			2	49.9	2.1	1	ŀ	i	1	;	!	
			T.L	4.0	79.5-80.4	1	:	1	1	;	:	2	28.0	2.9	1	,	:	:	i	1	
			L-T	20.0	71.2	1	:	1	-	:	:		;	!	,	!	i	8	48.8	1.0	
	17651	R.T.	1:1	4.0	71.0	;	i	;	:	:	:	2	36.0	1.3	:	1		;	;		
				20.0	70.5	1	į	1		:	:	;	ì	1	ï	ï	;	65	33.1	=	_
		£	LT	16.0	74.1-76.8	9	89.3	5.1			:	i	i	:		!	÷	1	1	T	
	T61		T.L	16.0	72.6-73.8	9	85.7	4.8	1	ı		::	-	1	,		:	;	1	ī	
		88	LT	16.0	75.6	6	78.5	6.9	ı	1	i	:	1	!	1	1	;	:	i	!	
7475			T.L	16.0	71.6	စ	85.0	6.6			:	1	-	;	1	,	;	i	1		
		E.	LT	16.0	66.4-70.5	ъ	95.8	6.9	:	:		1	i	1	1	:	;	,	1	i	
	1761		T.L	16.0	65.0-69.0	۵	94.4	3.1	1			-	i	1	1	,	;	;	;	i	
		88	LT	16.0	73.6	8	75.8	9.6	1	ï			:	!	;	1	;	;	;	i	
			T.T	16.0	71.4	8	90.2	6.0	i	1	-	 -	:	1	;	:	-		1	T:	

TABLE 8.0.3.1 (CONCLUDED)

PLANE STRESS AND TRANSITIONAL FRACTURE TOUGHNESS ALUMINUM 7000/8000 SERIES ALLOYS (WITHOUT BUCKLING CONSTRAINTS)

K_{σ} (Ksi \sqrt{in})	Specimen Thickness (in.) n · Sample size μ · Mean σ · Standard Deviation	0.125 0.250 0.500 1.000	D H U D H U D H U D H		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		::
·		63	п σ	84.2 11.9	86.8 7.4	92.3 7.9	90.0
·		0.063	-	-	┢	\vdash	Н
			u	8	*	9	9
:	Yield Strength (Ksi)			8.17-8.69	66.5-68.4	6'99-0'29	60.5-64.9
		(in.)	16.0	16.0	16.0	16.0	
Sugar	2010	Oriont		LT	T-T	LT	T.L
	Test Temp			Ē		Ē	; -
	Condition/ Heat Treatment			152	101	1261	1011
	Alloy				7475	(ALCLAD)	

TABLE 8.0.3.2

ALUMINUM 7000/8000 SERIES ALLOYS (WITH BUCKLING CONSTRAINTS) PLANE STRESS AND TRANSITIONAL FRACTURE TOUGHNESS

							-					A	V (Veille)	[
		Ę	Specimen	men		_						4		Î						
Alloy	Condition/	Temp	•		Strenoth						Spec	imer	Specimen Thickness (in.)	knes	g (in.)					T
•		(°F)			(Ksi)			=	Sai	n - Sample size μ · Mean	ize	m · m	ean	0	tanda	σ - Standard Deviation	viatí	ion		
			Orient	_	,		0.058			0.080		0	0.090		ľ	0.100			0.280	Π
				(in.)		=	Ħ	Ď	E	=	ь		=	6	 -	=	6	-	=	F
7050 (ALCLAD)	T76	R.T.	17	20.0	67.2	83	114.0	7.5	!	1	1	1		!	;		,	1		, ,
				12.0	75.9	;	:	!	1		1	86	71.9	2.8	 	† ,		;	1	T
				15.0	76.2	;	;	1	1	1	1	i					1	2	76.5	5
	Т6	R.T.		24.0	75.9	i	i	:	1	1	:	!			24	71.5	6,	;		T
7075				36.0	75.9	;	;	:			-;	1	;		 -	72.8	6.6		;	T
				24.0	75.5	01	73.3	8.1			1	1		:		!			!	T :
	T651	R.T.	ТЛ	8.0	78.3	ဖ	63.4	6.5	:	;		-	;		:		;		†:	T:
	T7351	R.T.	LT	36.0	60.5	1	;	;	1	:	1	 		!		 	:	2	1	23.9
3006				6.0	73.1	:	-	!	9	60.1	9.0	;		!			1	†	┰	:
(ALCLAD)	T6	R.T.	1.1	12.0	73.1	:	··	።	17	70.1	7.1	1	;	;	;			;	;	
				24.0	73.1	ï	:	1	20	69.2	10.4	,	;	1	;		;			Ţ:

TABLE 8.0.4.1

AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON

1				T	
			100.0		
Ŋ			*********		
FREQUENCY: 5.17 - 20. Hz	6	(i)	10.0 20.0 50.0		
7 - 2	FCGR (10.º tr/cycle)	ΔK Level (Ksiv/in)	-	19	
5.1	AT 8	8	20	36.19	
CX	01)	evel	9	9.53	15.47
CE	ж	7	-	6	15
req.	m	V	0.0		
FF			*****	_	
			20		
				\dashv	_
	FREQ	Ñ		20	5.17
.33	FR	I		~	ő.
STRESS RATIO: 0.1 - 0.33				\dashv	
): 0.	R			0.1	0.33
VTIC					
S R	1			İ	
RES	PRODUCT	£N.		PLATE	NING
ST	ROL	3		PLA	FORGING
	Н				
				\dashv	
		-			
	N/N	MEI			
ζΩ.	CONDITION	HEAT TREATMEN		651	T652
Ţ	GN	TRI		T73651	T.
S N	00	E V			
[AT		HE			
ORIENTATION: L-S					
ORI					
	ALLOY			7010	7079
	ALJ			7	7

TABLE 8.0.4.2

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

1000 FREQUENCY: 0.08 - 40. Hz 6.03 $\Delta K \ Level \ (Ksi_l/in)$ PCGR (10-8 tr/cycle) 20.0 56.77 60.09 55.45 49.71 59.43 44.92 46.45 36.26 29.41 10,0 11.76 18.58 12.17 15.59 7.98 6.18 6.74 2.81 8.82 7.11 3.41 5.37 4.67 7.23 3.349 0.28 1.06 1.82 5.9 3.17 0.68 0.51 **3** FREQ (Hz) 3-10 3-20 20 ន 30 ဓ္ဌ 2 30 20 2 2 2 30 22 Q STRESS RATIO: -1.0 - 0.8 0.05 0.05 0.65 0.65 0.3 0.5 0.8 0.1 0.1 0.1 0.1 0.1 0.7 0.1 œ 0.1 0.1 0.1 0.7 PRODUCT FORM EXTRUSION EXTRUSION EXTRUSION EXTRUSION EXTRUSION FORGING SHEET PLATE SHEET PLATE CONDITION/ HEAT TREATMENT T73511-MEDIUM PURITY T73511-HIGH PURITY T73511-HIGH PURITY T73511-LOW PURITY T73651 T73651 T73511 T736ORIENTATION: L-T **T75** 139 ALLOY 7010 7049 7050 7005 7001

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

			100.0																		
10. Hz	9	(11)	50.0																		
FREQUENCY: 0.08 - 40. Hz	FCGR (10 ⁸ by/gyalə)	ΔK Level (Ksiγin)	20.0	50.71						39.63	31.02		41.81	45.2	37.98						49.87
JENCY	<i>GR</i> (10	Level	10.0	5.01		11.16		5.51	7.59	5.05	5.47	6.2	6.29	6.49	5.4	15.73	7.5	7.55		7.38	7.39
FREQ	PC	ΔK	5.0		0.15	1.08	2.18	0.89	1.19	0.67	9.0	0.48	0.52	0.44		1.75		0.41	1.48	0.61	0.46
			2.5													0.14			0.14	0.05	0.05
8.0		FREQ (Hz)		20	30	20	20	10	10	10	10	10	10	10	15	10	1	۵	6-10	20	20
TIO: -1.0 -		R		0.1	0.1	0.5	9.0	-1	-1	-0.66	-0.33	0.	0.	0.02	0.02	0.55	0.1	0.1	0.1	0.1	0.1
STRESS RATIO: -1.0 - 0.8	PRODUCT FORM					HAND FORGING						PLATE							EXTRUSION		
ORIENTATION: L-T		CONDITION/ HEAT TREATMENT				1.74						17451							T74511		
ORIE		ALLOY										7050	(Cont'd)								

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

2			100.0	Н																	
FREQUENCY: 0.08 - 40. Hz	cycle)	si√in)	0 50.0												8	14	1.1		5	73	
CY: 0.0	PCGR (10 * tr/cycle)	ΔK Level (Ksiγln)	20.0					6		4					52.8	36.94	3 55.77		45.45	57.73	
QUEN	PCGR (K Lo	10.0		5.92	9.71		10.49		29.64					6.37	8.15	6.88	5.2	7.54	4.82	11.73
FRE		Q	9:0	1.01	0.44	0.9	1.23	1.21	1.23		1.71	1.69	2.28	3.03	0.4	2.29		0.58	0.52	0.14	0.83
			2.5	0.09		0.1	0.12		0.1			0.17		0.23		0.27					0.09
- 0.8		EREQ (Hz)		20-30		6-10	20	50	25	10	20	20	20		20	6-20	סנ	ю	5-15	20	5-15
ATIO: -1.0		R		0.1	0.1	0.4	0.4	0.6	0.6	0.8	9.0	0.8	0.8	0.8	0.1	0.	0.1	0.1	0.1	0.1	0.4
STRESS RATIO: -1.0 - 0.8		FORM							EXTRUSION (Cont'd)			•			EXTRUSION			OMIDAGA	FORGING		
ORIENTATION: L-T		HEAT TREATMENT							T74511 (Cont'd)						T745111			MYZEO	701.1		
ОВП	######################################	IOTHU										7050	(Cont'd)								

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

			100.0																		
10. Hz	(9	(n)	50.0						6.3	922.41			824.71								
FREQUENCY: 0.08 - 40. Hz	FCGR (10 ⁸ hycycle)	ΔK Level (Ksi√in)	20.0				40.29	69.05	0.16		24.44		40.21								
JENCY.	<i>GR</i> (10 ⁻	Level	10.0	7.08			7.46	10.38			8.33	5.11	5.85	6.04	9.51	9.32					
FREQU	DU	ΔK	5.0	0.32	4.72	2.56					0.53		0.88	0.49	1.35	1.12	1.35	1.22	2.78	2.7	1.17
			2.5			0.19							0.1	0.09		0.09	0.11	0.13		0.21	0.18
8.0		HREG (HZ)		20	5	5-30	13.3	13.3	2-10	1	1-20	2	ō	ŭ	70	15	6-20		10	10	15
TIO: -1.0 -		R		0.4	0.8	9.0	0.	0.33	-1	0.	0.02	0.05	0.05	0.1	9.4	9.6	0.4	0.4	9.0	0.8	0.8
STRESS RATIO: -1.0 - 0.8	PRODUCT				FORGING (Cont'd)			SHEET							PLATE						
ORIENTATION: L-T		CONDITION/ HEAT TREATMENT			T7452 (Cont'd)		T and the	1.76							T7651						
ORIE		ALLOX				.				-		7050	(Cont'd)								

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

FREQUENCY: 0.08 - 40. Hz STRESS RATIO: -1.0 - 0.8 ORIENTATION: L-T

ACC LITE	TAXOLII KUXOO	and a subject to				FC	<i>CR</i> (10	PCGR (10 * In/cycle)	(6)	
ALLOI	CONDITION HEAT TREATMENT	FORM	В	FREQ (Hz)		ΔK	Level	ΔK Level (Ksiγin)	ii)	
					2.5	6.0	10.0	20.0	60.0	100.0
-			-1	2-10		0.3	5.51			
			0.1	1				57.88		
			0.1	ŭ	0.09	0.79	5.49			
			0.1	5	0.12	0.0	7.91			
7050		A COLORA	0.1	20	0.07	0.62	7.31	42.94		
(Cont'd)	1,6911	EXTRUSION	0.4	1			10.38			
			0.4	5-10	0.14					
-			0.4	20	0.07	1.12	7.89			
			9.0	δ	0.23	3.81				
			0.8	20	0.16	1.93				
			0.02	1				99.02		
			0.02	3				91.73		
			0.02	10			13.95	60.44		
			0.02	0.1-30				54.22		
7075	T6	SHEET	0.02	0.1-30				75.47		
			0.02	0.1-30			11.34	49.45		
			0.5	1			36.66			
			0.5	3			45.43			
			0.5	10		6.02	30.42	298.62		

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

				100.0																			
FREQUENCY: 0.08 - 40. Hz	ilo)		(ti)	50.0																			
. 0.08	PCGR (10.º in/cycle)		ΔΚ Level (Κειγίπ)	20.0	53.63	65.66	80.15	49.44	61.61	59.24		657.63										53.88	68.19
UENCY	3GR (10		[Leve	10.0	8.02		17.34			14.98	14.89	20.79		7.7	3.04		24.33	17.11			13.77	14.84	13.04
FREQ	FC		ΔÆ	5.0			1.69			1.57		3.02	0.74	0.72	0.4	0.68			1.18		1.01	0.76	0.99
				2.5									60.0	0.05		0.1			60.0	0.19			
0.8		VIII.	(Hz)		10	0.1-30	1-30	0.1-30	0.1-30		7.5	10	2-5	2-5	2-2	2-5	5.2	5.2	40	30			
TIO: -1.0			Я		0.02	0.02	0.02	0.02	0.02	0.02	0.33	0.5	-0.5	-0.1	0.1	0.5	0.33	0.33	0.1	0.5	-1	-0.5	0.01
STRESS RATIO: -1.0 - 0.8		morracoun	FORM						FLATE						UNSPECIFIED		EXTRUSION	EXTRUDED BAR	4	FORGING		EXTRUSION	
ORIENTATION: L-T		Treo minus con	CONDITION/ HEAT TREATMENT							i i	1991							16510			T6511		
ORIE			ALLON											7075 (Cont'd)									

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

ORII	ORIENTATION: L-T	STRESS RATIO: -1.0 - 0.8	ATIO: -1.0	.0.8		FREQ	JENCY	FREQUENCY: 0.08 - 40. Hz	10. Hz	
ATTAN	i som survey	maran outu		7		IIC	GR (10	FCGR (10 * Ir/grale)	•	
ALLON	HEAT TREATMENT	FORM	Ħ	(HZ)		ΔK	Leval	AK Level (Ksiylin)	n)	
					2.5	6.0	10.0	20.0	50.0	100.0
			0.4	5	0.15	2.76	29.07			
	T6511 (Cont'd)	EXTRUSION (Cont'd)	9.0		0.19	3.72	35.58			
		,	0.8	3	0.41	6.36	119.9			
			-1	20		0.57	9.03			
	T73	PLATE	-0.5	20		0.55	8.53			
			0.05	20	90.0	0.58	11.43			
			-1	10			4.99	50.45		
			0.02	0.08			3.92	73.22		
7075			0.02	1			5.04	41.54		
(Cont'd)			0.02	10			3.54	32.48		
	T7351	PLATE	0.02	10			5.1	45.2		
			0.02	10			4.06	42.79		
			0.02	0.1-15			10.86	84.32		
			0.02	0.1-20		0.36	4.38	49.07		
			0.5	10		1.87	11.65	125.97		
		MOISTRUME	0.33	5.2			12.23			
	T73510	NOSONIE	0.33	5.2			12.72			
		EXTRUDED BAR	0.33	5.2			12.83	92.16		

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

			100.0																			
40. Hz	(ej	(ii)	50.0																			
FREQUENCY: 0.08 - 40. Hz	FCGR (10 * hy/gyale)	ΔK Level (Ksiγlin)	20.0	55.56	58.35						37.29				32.78			64.8	360.68	108.02	93.89	144.68
UENCY	<i>GR</i> (10	Leve	10.0	11.04	9.82	12.88	15.09				6.41	7.8	7.46	13.73			10.86			10.4	16.1	22.35
FREQ	T.C.	ΔK	5.0	0.7	0.84	2.14	2.22		2.25							2.53	1.65					
			2.5					0.13		0.27												
0.8		(HZ)		10	20	20	20	25	20	30	30	30	30	5.17	1-30	20	0.5	2	2	1-30	83	5.17
TIO: -1.0		R		0.1	0.1	0.5	0.5	0.5	9.0	9.0	0.1	0.1	0.1	0.33	0.02	0.8	0.5	0.05	0.5	0.02	0.05	0.33
STRESS RATIO: -1.0 - 0.8		PRODUCT					EXTRUSION				EXTRUSION	EXTRUSION	EXTRUSION	FORGING	BILLET	HAND FORGING	EXTRUSION		SHEET	BILLET	SHEET	FORGING
ORIENTATION: L-T		CONDITION/ HEAT TREATMENT					173511		4		T73511-HIGH PURITY	T73511-LOW PURITY	T73511-MEDIUM PURITY		17352	T74	174511		Т8		T651	T652
ORIE		ALLOX								7075	(Cont'd)									707		

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

ORI	ORIENTATION: L-T	STRESS RATIO: -1.0 - 0.8	ATIO: -1.0	- 0.8		FREQ	UENCY	FREQUENCY: 0.08 - 40. Hz	40. Hz	
ATTON	Companient	шулгалда		Octuber		FIC	<i>KGR</i> (10	FCGR (10.4 in/cycle)	(9)	
	HEAT TREATMENT	FORM	R	(ZH)		ΔK	Leve	ΔK Level (Ksiγin)	in)	
					2.5	6.0	10.0	20.0	50.0	100.0
57	, , de E		0.1	2-10		1.61	8.05	54.43		
1149	1 (3511	EXTRUSION	0.1	1-20		1.65				
			0.1	က		0.52	7.76			
			0.1	5	0.08	0.71	7.54			
			0.1	10	0.09	0.49	7.31			
	T7751	PLATE	0.4	g	0.14	2.11	14.37			
			0.4	10	0.14	1.87	14.89			
7150			0.4	15	0.15	1.6	11.49			
			8.0	10	0.5	6.53				
			0.1	20	0.16	2.61	9.15	60.08		
	M97E11	TAC TOTAL TARACT	0.1	25	0.34	3.46	8.07			
	17071	EXITEOSION	0.4	20	0.87	2.07	4.02			
			9.0	20	0.78	6.45				
	T736	FORGING	0.02	10			10.52	57.48		
, c			0.02	1-15	0.12					
2	T73652	FORGING	0.02	1-18	0.12	0.76	7.48			
			0.02	0.1-20			8.39	37.54		

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

			100.0															,			
10. Hz	(6	(n)	56.0																		
FREQUENCY: 0.08 - 40. Hz	PCGR (10 * hr/cycle)	AK Level (Ksiyln)	20.0	38.3	33.73	35.19	46.92		64.01							50.49	109.75			89.91	
JENCY	GR (10	Level	10.0	3.44	8.78	2.43	7.65	9:66	9.23		16.24	16.19				4.07		12.3	9.77	12.22	39.26
FREQ	PC	ΔK	6.0		0.51	0.16	0.31	1.5		1.77	2.68	2.29		4.66	3.05						
			2.5							0.13			0.14		0.2						
0.8		FREQ (Hz)		0.08-10	0.1-20			10	10	25	10	20	25	10	20	10	1	20	13	14	1
TIO:-1.0 -		R		0.02	0.02	0.05	0.02	0.1	0.1	0.1	0.5	0.5	0.5	8.0	0.8	0.1	0.02	0.02	0.02	0.02	0.6
STRESS RATIO: -1.0 - 0.8		PRODUCT FORM							1	FORGING						UNSPECIFIED			SHEET		
ORIENTATION: L-T		CONDITION/ HEAT TREATMENT			, in the second					T74									Te		
ORIE		ALLOY								7175 (Cont'd)									7178		

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

ORII	ORIENTATION: L-T	STRESS RATIO: -1.0 - 0.8	ATIO: -1.0	. 0.8		FREQU	JENCY	FREQUENCY: 0.08 - 40. Hz	40. Hz	
						MC	<i>CR</i> (10:	FCGR (10 ⁸ hy/gydle)	(0	
	HEAT TREATMENT	FORM	R	FREQ (Hz)		ΔK	Level	ΔK Level (Ksiγin)	(1)	
					2.5	6.0	10.0	20.0	60.0	100.0
	<u> 2</u> 2	SHEET	0.5	3			59.88			
	(Cont'd)	(Cont'd)	0.5	14			44.51			
		SHEET	0.02	0.1-12		0.92	15.34	104.72		
	, ACE		0.	20		0.81	13.19	54.46		
	1691	PLATE	0.02	0.1-12		1.12	17.2	151.49		
			0.02	0.1-12		0.91	14.1	86.56		
	7 EU	W. C. L.	0.02			0.64	7.18	58.42		
	170	SHEET	0.02			0.59	7.09	64.88		
			0.33	5.2			12.47			
	T7651	PLATE	0.33	5.2			13.65			
			0.33	5.2			11.95			
			0.33	5.2			12.29			
	T76510	EXTRUSION	0.33	5.2			12.63			
		EXTRUDED BAR	0.33	5.2			13.47			
			0.1	יס				45.57		
			0.1	10			4.74			
	T6	SHEET	0.3	10	•		9.35	77.1		
			0.5	ō		2.14				
			0.5	10			12.44			

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

ORIE	ORIENTATION: L-T	STRESS RATIO: -1.0 - 0.8	TIO: -1.0	9.8		FREQUENCY: 0.08 - 40. Hz	ENCY:	0.08 - 4	0. Hz	
						PO	<i>3R</i> (10 ⁻⁴	PCGR (10 ⁸ hycyde)	0	
ALLOY	CONDITION/ HEAT TREATMENT	PRODUCT FORM	В	(EH)		ΔK	Level	ΔK Level (Ksiγin)	(2)	
					2.5	6.0	10.0	20.0	50.0	100.0
	T61	PLATE	0.1	20			6.53			
	T6151	SHEET	0.1	20			5.12	43.17		
	T651	PLATE	0.33	25		1.03	18.69			
			-1	1					801.56	
			-1	2-15		0.4				
			0.02	0.1-20		0.21	4.39	40.96		
			0.05	ŭ	0.05	0.55	5.31	39.92	575.67	
			0.1	5-10			6.44	66.02		
			0.1	10		0.25	4.99			
7475 (Cont'd)	17351	PLATE	0.1	20			5.65			
(2000)			0.1	6-20	0.03	0.34	5.49	49.68		
			0.4	5-15		0.95				
			0.4	20	0.15	1.03	10.09	64.81		
			0.5	10		1.05	14.52			
			9.0	20	0.16	2.43				
			9.0	6-30	0.14	2.46				
			0.1	8				44.02	994.06	
	1761	SHEET	0.1	7	0.07	0.9	8.75	39.95		
			0.1	3-20	0.09	9.0	7.27	40.61		

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

F		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		7		_						_	_			_			_		_
			100.0																		
	9	(n)	50.0												512.41						
	⁸ In/cycl	(Ksių)	20.0	32.53	58.93	69.11			41.52			76.25				44.83		46.88			
	FCGR (10.º tr/cyclo)	ΔΚ Level (Ksi\ln)	10.0	5.65	13.29	19.64	16.04	23.06	4.2				21.49			6.47		8.86			
1 100 - 40: TITE	mo	ΔK	5.0		1.61	1.74	3.67	2.02		0.28	1.02			3.51			0.24	0.93	0.88	4.04	2.25
			2.5		0.14	0.13	0.3	0.07											90.0		0.14
2.0	VIII.	FREQ (Hz)		20	5	5-15	10	3-15	9	30	30		2	5-10	3	ro	5-10	10	20	10	90
		R		0.1	4.0	9.4	9.0	9.0	0.	o.	9.0	0.4	0.8	9.0	0.	0.05	0.05	4.0	0.4	0.8	8.0
	morrane.	FORM				SHEET (Contd)						SHEET						PLATE			
	INOMINATINGO	HEAT TREATMENT				T761 (Cont'd)									T7651						
	WOLL	TOTAL										7475	(Cont'd)								

TABLE 8.0.4.2 (CONCLUDED)

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

ORIE	ORIENTATION: L-T	STRESS RATIO: -1.0 - 0.8	TTO: -1.0	.0.8		FREQU	JENCY:	FREQUENCY: 0.08 - 40. Hz	10. Hz	
						mo	GR (10"	PCCIR (10 4 Injurido)	(9	
ALLOY	CONDITION/ HEAT TREATMENT	PRODUCT FORM	R	FREQ (Hz)		ΔK	Level	ΔK Level (Ksi√in)	(n)	
					2.5	6.0	10.0	20.0	6.09	100.0
			0.05	8		0.39	7.59	90.38	665.88	
7475		1	0.4	5						
(Cont'd)	17651; Z55F 4HR	PLATE	0.4	5-15	0.1	1.53				
			0.8	10-15	0.25	3.34	19.14			
			0.	13.3			5.6	33.04		
70.00	• • • • • • • • • • • • • • • • • • • •	E C	0.	13.3			6.37	31.76		
(410 (ALCLAD)	101	SHEET	0.33	13.3			12.36	57.7		
			0.33	13.3			10.71	52.97		
COCC			0.1	70	0.29	1.05	4.43			
Anno	Onspecified	SHEET	0.5	70	0.32	1.25	6.05			
COCC	# Act		0.1	25			0.85	17.86		
9080	1001	EXTRUSION	0.33	25		0.27	1.86	34.84		

1 of 1

TABLE 8.0.4.3

FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON

50.0 FREQUENCY: 5.17 - 20. Hz AK Level (Ksiv/in) PCGR (10.4 tr/cycle) 20.0 60.49 22.83 10.0 10.3 6.199.75 6.0 15 64 FREQ (Hz) 5.17 5.17 20 STRESS RATIO: 0.1 - 0.33 0.33 0.33 ĸ 0.1 PRODUCT FORM FORGING FORGING PLATE HEAT TREATMENT CONDITION/ T73651 T7352T652 ORIENTATION: T-S ALLOY 7010 7079 7075

1000

TABLE 8.0.4.4

FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON

100.0 90.00 FREQUENCY: 1. - 30. Hz AK Level (Ksiv/in) PCGR (10 ⁸ in/cycle) 175.2 98.63 47.14 40.73 34.47 20.0 88.21 11.19 14.15 10.0 4.47 8.52 8.49 5.51 99. 9.32 3.74 6.94 8.05 6.28 2.5 9.0 0.75 0.82 10 10 0.18 0.09 FREQ (Hz) 10-15 5-10 5-15 6-20 13.3 13.3 5.2 8 30 30 30 2 20 30 8 STRESS RATIO: 0.0 - 0.8 0.33 0.33 0.1 0.1 0.4 9.0 0.1 0.1 0.1 0.1 0.1 ö 0.1 0.1 0.1 ĸ PRODUCT FORM EXTRUSION EXTRUSION EXTRUSION EXTRUSION EXTRUSION EXTRUSION EXTRUSION FORGING FORGING SHEET PLATE PLATE HEAT TREATMENT T73511-MEDIUM PURITY T73511-HIGH PURITY T73511-HIGH PURITY T73511-LOW PURITY T73511-HIGH PURITY T73511-LOW PURITY CONDITION T73510 T73651 T73651 T7452 T736 136 ORIENTATION: T-L ALLOY 7075 7010 7049 7050

FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE

ORIENTATION: T-L

STRESS RATIO: 0.0 - 0.8

FREQUENCY: 1. - 30. Hz

							17 17 01 17 0		00. 112	
ATTON	CONDITION	жимова		Cada		PC	<i>GR</i> (10°	FCGR (10. ⁴ tr/cycle)	(6	
	HEAT TREATMENT	FORM	R	(HZ)		ΔΚ	Level	ΔK Level (Ksiγin)	n)	
					2.5	6.0	10.0	20.0	50.0	100.0
		ינות א זנו	0.02			1.08	10.23			
		FLAIE	0.02			0.48	6.44	59.97		
7075 (Cont'd)	T7352		0.02					27.53		
		FORGING	0.02			1.88	14.09	132.86		
			0.33	5.17			11.37	65.53		
			0,	13.3			7.23	73.65		
			0.05	30		0.44				
7075 (ALCLAD)	77	SHEET	0.2	30	0.08	0.72				
			0.33	13.3			13.06	285.41		
			0.4	30	0.17					
	Ę	SMOR	0.05	6		0.44	7.72	42.69		
7079	QΙ	FORGING	0.5	6	0.19	2.15	26.8			
	T652	FORGING	0.33	5.17			17.05			
			0.1	10			12.55	167.45		
7149	T73511	EXTRUSION	0.1	10-13			12.39	94.91		
			0.1	10-20		1.91	8.89			

TABLE 8.0.4.4 (CONCLUDED)

FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON

ОКП	ORIENTATION: T.L	STRESS RATIO: 0.0 - 0.8	ATIO: 0.0 -	8.0		FREQ	UENC	FREQUENCY: 1 30. Hz). Hz	ļ
WITH	ANOIMALNOO	#Sixtomi		The state of the s		DU.	<i>GR</i> (10-	FCGR (10 ⁻⁸ tr/cycle)	(6	
TOTAL	HEAT TREATMENT	FORM	R	(ZH)		ΔK	Level	ΔK Level (Ksi\ln)	n)	
					2.5	5.0	10.0	20.0	60.0	100.0
7.00	T73652	FORGING	0.02	1-20			10.1	50.27		
11/6	T74	FORGING	0.02	1-20		0.41	10.27	48.92		
	1651	PLATE	0.	20		0.56	12.12	82.3		
7178	.2008	10.4	0.33	5.2			16.22			
	1.7651	FLATE	0.33	5.2			13.23			
	T&151	SHEET	0.1	20			6.79	46.35		
7475	T76	SHEET	0.33	13.3			9.29			
	1761	SHEET	0.1	20			4.27	43.73		
	100	Edding	0.	13.3			8.56	22.04		
A TOTAL OF A TOTAL	101	SHEET	0.33	13.3			10.48	33.83		
(ALL (ALL ALL ALL ALL ALL ALL ALL ALL AL	, or H	EGILLO	0.	13.3			6.13	32.92		
	1/01	19710	0.33	13.3			10.27	48.15		
COCO	7 20 2	MOTOTION	0.1	25		0.25	0.34			
9080	1001	EAIROSION	0.33	25		0.49	5.12			

TABLE 8.0.4.5

FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON

STRESS RATIO: 0.1 - 0.33

ORIENTATION: S-T

FREQUENCY: 1. - 10. Hz

		100.0		
(9		20.0		
8 in/cycl	(Ksi\i	10.0 20.0 6.44 91.86		
FCGR (10 ⁴ in/cycle)	AK Level (Ksi\/in)	10.0	13.29	18.3
PC	ΔK	6.0		
		Q N		
	FREQ (Hz)	1-10	5.17	5.17
	R	0.1	0.33	0.33
	PRODUCT FORM	PLATE	FORGING	FORGING
	CONDITION/ HEAT TREATMENT	T73651	T7352	T652
	ALLOY	7050	7075	7079

TABLE 8.0.4.6

FOR ALUMINUM 7000/8000 SERIES ALLOYS IN LAB AIR AT ROOM TEMPERATURE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK FATIGUE CRACK GROWTH RATE (FCGR) COMPARISON

FREQUENCY: 5.17 Hz	FCGR (10 ⁻⁸ ir/cyclo) A.K. Level (Ksiy/in) D	19.48	9.73
H	<i>Α</i> Δ Δ Δ Δ Δ Δ Δ Δ Δ Δ Δ Δ Δ Δ Δ Δ Δ Δ Δ		
65	FREQ (Hz)	5.17	5.17
STRESS RATIO: 0.33	Я	0.33	0.33
STRESS	PRODUCT FORM	FORGING	FORGING
ORIENTATION: S-L	CONDITION/ HEAT TREATMENT	T7352	T652
ORIE	ALLOY	7075	7079

TABLE 8.0.5

	STRESS CORROSION CRACKING THESHOLD DATA	ON CRACE	ING THE	SHOLD	DATA			
	FOR ALUMINUM 7000/8000 SERIES ALLOYS AT ROOM TEMPERATURE	ERIES AL	LOYS AT 1	ROOM 1	'EMP	ERATUR	ন্	
						K_{Isoc} $Ksi\sqrt{in}$	1.5	
Alloy	Condition/ Heat Treatment	Product Form	Specimen Orientation			Environment	nt	
				3.5% NaCl	Shop Cleaning Solvent	Sump Tank Water	JP-4 Jet Fuel	Simulated Seawater
7005	T63	Plate	S-L	28				
	T6 OVERHEATED WELD CENTER LINE	Plate	S-L	11				
	T6 REPAIRED WELD CENTER LINE	Plate	T-S	10.6				
	T6 REPAIRED WELD FUSION LINE	Plate	T-S	8.7				
7007	T6 REPAIRED WELD HEAT AFF ZONE	Plate	T-S	16.3				
	T6 WELD CENTER LINE	Plate	T-S	12				
	T6 WELD FUSION LINE	Plate	T-S	11				
	T6 WELD HEAT AFF ZONE	Plate	T-S	15				
7010	T726.F.1	Dlata	T-L	32.5(2)				
0101	10001	Flace	S-L	17				
		Forging	S-L	19.8				
	T73	D. company	L-S	20.4				
7049		mari usion	S-L	20.3				
	773 INTECRALLY STITERINED	T etemporary	L-S	26.7				
		EAU USION	S-L	19.4				

	STRESS CORROSION CRACKING THESHOLD DATA FOR ALUMINUM 7000/8000 SERIES ALLOYS AT ROOM TEMPERATURE	N CRACK ERIES ALI	ING THES LOYS AT I	SHOLD SOOM 7	DATA	ERATUR		
			<u>.</u>	:		K_{lec} $Ksi\sqrt{in}$	ıa	
Alloy	Condition/ Heat Treatment	Product Form	Specimen Orientation			Environment	nt	
				3.5% NaCl	Shop Cleaning Solvent	Sump Tank Water	JP-4 Jet Fuel	Simulated Seawater
			L-T		26.6(2)	21		
7049 (Cont'd)	T7352	Forging	T-L			20(4)		
)			S-L			18.6(4)		
	o o and		T-T	28.2				
	I/36	Forging	T-T	24.5				
7050	T73651	Plate	T-L	29.1		27.8(2)		
	* AC BE	ā	Γ - Γ				22.5(2)	22.(2)
	17651	Flate	T-L				22.5	22.3(2)
	Т6	Plate	S-L	19				
	PACIE	Ē	T-T	28.3				
	1651	Flate	T-S	11				
7075	T73	Forging	T-L			25		
			L-T				28.7(4)	28.6(4)
	T7351	Plate	T-L	23.9				
			S-L	21		14.1(2)		

			Simulated Seawater														17.7(2)	17.3(2)
E	ia	int	JP-4 Jet Fuel														16.9(2)	18.1(2)
ERATUR	K _{Ioc} Ksi√in	Environment	Sump Tank Water		20.6(3)		21.8(2)	12.8(4)								22(4)	19.3(4)	
DATA			Shop Cleaning Solvent	35.6			25(2)									27.6(2)		
SHOLI			3.5% NaCl			18			29.1	6.6(4)	3	(8)	24.4(9)	30.6	18.7			
ING THE		Specimen Orientation	1	L-T	T-S	T-S	L-T	S-L	T-T	S-L	S-L	T-S	S-L	Γ - Γ	S-L	Γ - Γ	T.L	S-T
N CRACK		Product Form		£	Extruded Bar	Forging	7	Flate	Extrusion	Plate	Plate	Forging	Extrusion		rorging		Forging	
STRESS CORROSION CRACKING THESHOLD DATA FOR ALUMINUM 7000/8000 SERIES ALLOYS AT ROOM TEMPERATURE		Condition/ Heat Treatment		1000 F	110011	T7352	יאסניין	1,001	T76511	T6	T651	T66	T73511	26711	1730		T73652	
		Alloy								0202	6101				7175			

TABLE 8.0.5 (CONCLUDED)

	STRESS CORROSION CRACKING THESHOLD DATA FOR ALUMINUM 7000/8000 SERIES ALLOYS AT ROOM TEMPERATURE	ON CRACK ERIES ALI	ING THE	SHOLD D	ATA	RATURI	ન	
	į		· ·		X	K _{Ie∞} Ksi√in	- ~	
Alloy	Condition/ Heat Treatment	Product Form	Specimen Orientation		Eı	Environment	ıt	
				3.5% Cle NaCl So	Shop Sleaning Solvent	Shop Cleaning Water Solvent	JP-4 Jet Fuel	Simulated Seawater
			T-T	40.1(2)		40.7(2)	35.1(2)	35.1(2)
	T7351	Plate	T - Γ	32.7(2)		32.8(2)	30.5(2)	30.6(2)
7475			T-S	25.5(2)		28.8(2)		
	12048	Ē	T-T			33(2)		
	100/1	Flate	T-L	35.7(2)		32.7(2)		

TABLE 8.1.1.1

FOR ALUMINUM 7000/8000 SERIES ALLOY 7001 AT ROOM TEMPERATURE MEAN PLANE STRAIN FRACTURE TOUGHNESS

			и	;
		T-S	Std Dev	i
			Mean K _{lo}	i
(i)	ntation		u	20
$K_{Ic}~(ksi\!\sqrt{in})$	Specimen Orientation	T-T	Std Dev	1.8
K_{Ic}	Specime		Mean K _{le}	20.7
	5 2		ď	4
		L-T	Std Dev	1.7
			Mean K _{Ie}	24.1
	Condition/Heat Treatment			T75
Product	Form			Plate

TABLE 8.1.1.2

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7001 AT ROOM TEMPERATURE

		100.0	
		20.0	
		3	
	6		
	in cli		
•.	FCGR (10 ⁻⁶ in/cycle) AK Level (Ksi/in)	10.0 20.0	60
:	iny Ks	ន	60.09
Ą	9-9-		
a	01 24		
) 2	9	
Ë	45.		
Z		0.0	
Œ	H	•	
O	-	▓	
R			
M		9	
ENVIRONMENT: Lab Air			
2	~		
	FREQ (Hz)		~
	H.		••
· -	H	▓	
-			
		▓	10
	R		0.05
		▒	
		▓	
	E:		
	Z N		_
	RODUCE		SHEET
	69		SH
_	H		
Ę	I.d.		
ORIENTATION: L-T			
2			
Ξ	LL		
Ş	. 43		
E	ZZ		
至	0.5		
R.	T.		10
0	TO E		175
-	CONDITION/ HEAT TREATMENT		
	<u> </u>		
	∥ O¥		
	TE TE		
		∭	

TABLE 8.1.2.1

					ALT	ALUMINUM	1 7001	. K _{Ie}							
	PRO	PRODUCT					SPECIMEN	7	CRACK			K	-		
CONDITION	FORM	THICK (In.)	TEMP TEMP (°F)	SPEC	YIELD STR (Kei)	WIDTH (in.)	THICK (In.) B	DESIGN	LENGTH (In.) A	(K _n ,TYS) ³ (in.)	K. (Rei	K. MEAN	STAN	DATE	REFER
		1.37			70.6	3.000	1.381	NB	1.463	0.24	22.00			1973	86213
76	E	1.37	Ē		70.6	3.000	1.382	NB	1.560	0.27	23.40			1973	86213
2	Liste	1.37		<u>.</u>	72.2	3.000	1.360	NB	1.584	0.32	25.80	24.1	1.7	1973	86213
		1.37			72.2	3.000	1.364	NB	1.513	0:30	25.00			1973	86213
		1.37		-	9.69	3.000	1.376	NB	1.587	0.23	21.30			1973	86213
		1.37			9.69	3.000	1.377	NB	1.532	0.29	23.60			1973	86213
1775	Plate	1.37	R.T.	T.I.	70.6	3.000	1.360	NB	1.564	0.19	19.60	20.7	87	1973	86213
		1.37		1	71.6	3.000	1.364	NB	1.463	0.19	19.90		!	1973	86213
		1.37			71.6	3.000	1.381	NB	1.584	0.18	19.10	•		1973	86213
		1.37			62.9	1.000	0.500	CT	0.494	0.14	15.80			1973	86213
1775	Plate	1.37	88	J.S.	62.9	1.000	0.500	CT	0.478	0.14	15.60	15.8	0.2	1973	86213
		1.37			62.9	1.000	0.500	CT	0.510	0.15	15.90		!	1973	86213

TABLE 8.1.2.2

			48804001		1					_		Ī			T	Ī	7	1	T	T	Ī	
		REFER		86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213
		DATE		1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973
	·	STAN DEV								ı									6.0			
	К _С	R _o MEAN								ţ									33.1			
		K _o (Ket√in)		69.36∙	63.76⁴	61.77*	58.65	66.52*	60.20*	65.43*	53.97*	67.46*	52.53*	€6.76	€0.98	37.25	26.75	39.07	38.89	36.84	24.43	24.15
		STAN					J			1.4	<u></u>								8.4			
	K _{app}	MEAN								46.4									29.2			
	K	K (Keivin)	,	46.34	45.64	43.94	47.81	48.10	45.93	48.15*	47.52	47.64	44.35	46.79	46.21	32.68	22.98	33.76	34.12	32.32	22.98	21.91
К _С		MAX (Kat) Ga.	STRAINE	32.90	32.00	31.00	33.10	33.30	32.20	34.40	32.90	33.40	30.90	32.80	32.60	9.10	6.40	9.40	9.50	9.00	6.40	6.10
7001	GROSS STRESS	ONSET M (Kel) G	BUCKLING OF CRACK EDGES NOT RESTRAINED	3.	3			3				:		:	1	:		ı	;	:	:	ı
	K TH	FINAL O	CK EDGE	1.480	1.360	1.350	1.450	1.650	1.540	1.290	1.320	1.400	1.380	1.410	1.240	8.420	8.650	8.690	8.420	8.420	7.650	8.050
ALUMINUM	CRACK	INIT F	OFCRA	1.070	1.090	1.080	1.110	1.110	1.090	1.060	1.110	1.090	1.100	1.090	1.080	7.000	7.000	7.000	7.000	7.000	7.000	7.000
AL	IEN	THICK (in.)	BUCKLING	0.119	0.119	0.122	0.122	0.124	0.124	0.125	0.125	0.125	0.126	0.126	0.127	1.000	1.000	1.000	1.000	1.000	1.000	1.000
	SPECIMEN	WIDTH (In.)	1	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	20.000	20.000	20.000	20.000	20.000	20.000	20.000
		STR (Kei)		66.1	67.7	66.1	67.7	66.1	69.3	66.1	67.7	69.3	67.7	69.3	69.3	70.6	70.6	70.6	70.6	70.6	70.6	70.6
		SPEC								7						<u>'</u>			7			
		TEMP (°F)							!	ж Н							-		R.T.			
		THICK (in.)		0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	1.00	1.00	1.00	1.00	1.00	1.00	1.00
	PRODUCT	FORM			<u> </u>			<u>. </u>		Sheet									Plate			
		CONDITION HEAT TREAT								176									T76			

• NOTE: NET SECTION STRESS EXCREDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

	ī r — — —		boosee	el .	Ť			7		_		т	Т		T		_			$\overline{}$
		REFER		86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	
		DATE		1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	
	·	STAN				Cont'd									2.7					
	K _c	R _e MEAN				Contd				•					39.5		·			
		K. (Kelvin)		25.74	35.46	38.03	36.84	33.17	40.02	38.37	34.40	38.70	40.20	38.58	46.97	38.47	38.32	40.12	41.63	
		STAN DBV				Cont'd									2.1					
	Kapp	K,				Cont'd									36.0					
		K. (Kelvin)	YED YED	24.06	30.88	32.68	32.32	30.17	36.94	34.59	33.79	35.97	35.82	33.95	41.71	35.97	36.04	37.64	35.61	
K _c	SS	MAX (Ket)	RESTRAIN	6.70	8.60	9.10	9.00	8.40	25.90	24.10	22.00	24.60	24.80	23.80	28.70	24.60	24.80	25.20	24.20	90,70
7001	GROSS STRESS	ONSET (Kei) 0,	BUCKLING OF CRACK EDGES NOT RESTRAINED		1	1	i	I		i	:	i		ı	ı	1	ı	i		
NUM	CRACK	FINAL (in.) 2a,	RACK ED	7.720	8.500	8.650	8.420	8.020	1.220	1.270	1.240	1.250	1.300	1.300	1.280	1.240	1.220	1.270	1.400	000.
ALUMINUM	CR	INIT (In.) Sa.	NG OF CI	7.000	7.000	7.000	7.000	7.000	1.090	1.100	1.210	1.130	1.110	1.090	1.120	1.130	1.120	1.160	1.140	110
A	IMEN	THICK (in.) B	BUCKLI	1.000	1.000	1.000	1.000	1.000	0.123	0.123	0.124	0.124	0.124	0.124	0.125	0.125	0.126	0.126	0.128	0 100
	SPECIMEN	WIDTH (In.) W		20.000	20.000	20.000	20.000	20.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	8
	VIETN	STR (Ket)		70.6	72.2	72.2	72.2	72.2	68.6	9.89	67.7	67.7	68.6	9.89	67.7	67.7	68.0	68.0	68.0	089
i		SPEC			*	Cont'd									3	1	l.		1	
	TPAST	TEMP (°F)				R.T. Cont'd								E	į					
	UCT	THICK (ln.)		1.00	1.00	1.00	1.00	1.00	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12
	PRODUCT	FORM			1	Plate Cont'd	X				L			I	38	1				
		CONDITION HEAT TREAT				T76 Cont'd								Ĕ	?					

TABLE 8.1.2.2 (CONCLUDED)

							AI	ALUMINUM	MOM	7001	K _C									
	PRODUCT	UCT				SPECIMEN	MEN	CRACK	CK GTH	GROSS	88	_	Kapp			Kc	·			
CONDITION HEAT TREAT	FORM	THICK (in.)	TEMP (°F)	SPEC	STR (Kei)	WIDTH (in.) W	THICK (in.)	INIT (in.) 2a,	FINAL (in.) 2a,	ONSET (Kei)	MAX (Ket)	K (Kaivin)	R. MEAN	STAN DEV	K _o (Ket√in)	K _o MEAN	STAN DEV	DATE	REFER	
							BUCKLIN	GOFCH	LACK EDG	BUCKLING OF CRACE EDGES NOT RESTRAINED	ESTRAIN	ED								
		1.00			9.69	20.000	1.000	7.000	7.650	i	7.40	26.57			28.24			1973	86213	
		1.00			9'69	20.000	1.000	7.000	7.900	1	7.20	25.86			28.12			1973	86213	
		1.00			9.69	20.000	1.000	7.000	8.050	;	7.10	25.50			28.11			1973	86213	
		1.00		L	9.69	20.000	1.000	7.000	8.050	ı	7.00	25.14			27.71			1973	86213	
		1.00			70.6	20.000	1.000	7.000	8.330	ı	8.30	29.81			33.70			1973	86213	
	1	1.00	!	I	70.6	20.000	1.000	7.000	7.950	ı	7.90	28.37			30.99			1973	86213	
176	Plate	1.00	K.T.	 	70.6	20.000	1.000	7.000	8.320		8.10	29.09	26.2	2.4	32.86	28.7	89.	1973	86213	
		1.00			70.6	20.000	1.000	7.000	8.460	!	8.00	28.73			32.87			1973	86213	-
		1.00			71.3	20.000	1.000	7.000	7.900	1	6.90	24.78			26.95			1973	86213	-
		1.00			71.3	20.000	1.000	7.000	7.000	ı	6.50	23.34			23.34			1973	86213	-
		1.00			71.3	20.000	1.000	7.000	8.050	ı	6.60	23.70			26.13			1973	86213	-
		1.00			71.3	20.000	1.000	7.000	7.900	i	6.40	22.98			24.99			1973	86213	

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| 7001 Condition/Ht: T75 Yield Strength: 72.2 ksi Form: 0.16 in. Sheet Specimen Type: CCP (max load specified) Ult. Strength: 79.6 ksi Specimen Thk: 0.163 in. Orientation: L-T Specimen Width: 9.01 - 9.03 in. Frequency: 2 Hz Ref: 86734 Environment: LAB AIR; RT (1 of 1) ΔK (MPa√in) ΔK (MPa√in) 100 10 40 100 10 40 11111 10° Stress Ratio: 0.05 10-2 10-2 10 10-1 10⁻³ 10-3 da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10⁻⁶ 10⁻⁵ 10⁻⁵ 10⁻⁷ 10-7 10⁻⁶ 10⁻⁶ 10⁻⁸ 100 40 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 10.34 (min) 13. 16. 20. 20.63 (max) 68.9 Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 2. .5 .8 1.25 0. 3.05 2. 1.25 0. .5 8.

Figure 8.1.3.1

TABLE 8.2.1.1

MEAN PLANE STRAIN FRACTURE TOUGHNESS FOR ALUMINUM 7000/8000 SERIES ALLOY 7005 AT ROOM TEMPERATURE

	ī			
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		S-L	Std Dev	***
			Mean K _{to}	ł
(B)	ntation		и	3
$K_{Ic}~(ksi\sqrt{in})$	n Orie	T-L	Std Dev	6.0
K_{Ic}	Specimen Orientation		Mean K _{Io}	39.7
	62	L-T	п	2
			Std Dev	1.
· ·			Mean K _{te}	46.7
	Condition/Heat Treatment			T6351
Product	Form			Plate

1 of 1

TABLE 8.2.1.2

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7005 AT ROOM TEMPERATURE

	99.	3
	111	
	(a)	**
	7.00	
	6 - 1	
	(iii)	
	⁶ in/cycli (Ksiyin	▓ _ │
1	3/6	29.41
Æ	ii iii	N N
	FCGR (10 ⁻⁸ in/cycle) ΔK Level (Kai/in)	**
a	0 24	
1		6.74
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F	K C	
	2. 4	
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ENVIRONMENT: Lab Air		
	FREQ (Hz)	
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ORIENTATION: L-T		<u> </u>
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	CONDITION/ HEAT TREATMENT	
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	**************************************	::

					ALI	ALUMINUM	7005	K _{Ie}							
	PROI	PRODUCT				9	SPECIMEN	1				K _I e			
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Kel)	WIDTH (in.)	THICK (in.)	DESIGN	LENGTH (in.) A	2.6 (K.,TYS)* (in.)	K. (Køl • √in.)	K. MEAN	STAN	DATE	REFER
i con		3.00	. £	i	48.2	6.000	2.953	NB	2.922	2.42	47.40			1973	86213
10001	Plate	3.00	K.I.	1	48.2	6.000	2.958	NB	2.927	2.28	46.00	46.7	21	1973	86213
		3.00			49.0	6.000	2.968	NB	2.960	1.56	38.70			1973	86213
T6351	Plate	3.00	R.T.	T-L	49.0	6.000	2.964	NB	3.107	1.67	40.00	39.7	6.0	1973	86213
		3.00			49.0	6.000	2.962	NB NB	2.943	1.71	40.50			1973	86213
T6351	Plate	3.00	82	T-L	49.0	4.500	2.250	NB NB	2.260	1.72	40.60			1973	86213
76351	Q _a to	3.00	â	5	47.5	2.500	1.250	CI	1.209	0.84	27.60			1973	86213
10004	Links	3.00	8	7.F	47.5	2.500	1.250	CT	1.196	0.84	27.50	27.6	0.1	1973	86213

TABLE 8.2.2.2

ii l						A	ALUMINUM	NOM	7005	Кc								
	PRODUCT			j	SPECIMEN	IMEN	CR/ LEN	CRACK	GROSS	SS		Kapp			Кç	-		
FORM	THICK (in.)	TEMP (°F)	SPEC	STR (Kel)	HTCIW (.n.) W	THICK (in.)	INIT (fn.)	FINAL (in.) ga,	ONSET (Ket) 0.	MAX (Kal)	K. (Ketvin)	MEAN	STAN	K. (Kelvin.)	K _o MEAN	STAN	DATE	REFER
						BUCKLE	VG OF C	BUCKLING OF CRACK EDGES NOT RESTRAINED	RES NOT F	RETRAIT	ŒD							
ξ	90.00		,	43.4	3.000	0.064	1.113	-	ı	28.60	41.36*			ı			1973	86213
Sheet	90:00	X.	L.T.	43.4	3.000	0.064	1.115	ı	ï	29.10	42.13*	ì	i	ı	ı	i	1973	86213
ē	0.12			46.1	3.000	0.125	1.123	:	-	29.80	43.36*			i			1973	86213
Sheet	o.12	K.T.	1	46.1	3.000	0.125	1.120	i	i	29.60	43.02*	i	i	ł	i	!	1973	86213
Ē	0.26	- T		49.8	4.000	0.258	1.697	ı	ı	32.40	57.00*			1			1973	86213
Flate	0.25	K.T.	1	49.8	4.000	0.258	1.597	ı	ı	32.20	56.65*	i	1	ı	ı	ı	1973	86213
	90:0	5	Ē	44.0	3.000	0.064	1.183	i	i	28.60	43.18*			1			1973	86213
olic	90:0	<u> </u>		44.0	3.000	0.064	1.147	i	i	28.80	42.53*	ì	ı	-	-	i	1973	86213
10	0.12	£	Ē	45.6	3.000	0.125	1.110	1	ı	30.10	43.47*			1			1973	86213
ouc	0.12	- 1	3	45.6	3.000	0.126	1.123	ı	ı	30.00	43.65*	1	ı	1	ı	1	1973	86213
5	0.25	- T	Ė	9'09	4.000	0.258	1.598	ı	ı	32.40	67.05*			-			1973	86213
	0.25		2	50.6	4.000	0.258	1.603	i	:	32.10	56.63*	ı	i	1	i	1	1973	86213
	1.00	T		47.2	20.000	1.023	2.610	i	ı	40.10	82.06*			-			1973	86213
Plate	1.00	Ę.	፤	47.2	20.000	1.023	7.000	ı	ı	29.70	106.66*	!	i	-	ı	ı	1973	86213
	1.00			47.2	20.000	1.023	4.880	i	i	34.50	99.18*			-			1973	86213
	1.00	T		46.5	20.000	1.023	7.000	:	i	28.00	100.55*			1			1973	86213
Plate	1.00	H.T.	1:	46.5	20.000	1.023	2.610		:	38.10	*96.77	!	;	ı	ì	ì	1973	86213
	1.00			46.5	20.000	1.023	4.850	ı	i	32.60	93.39*						1973	86213

• NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

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┨ 7005 ┞ Condition/Ht: T6 Yield Strength: 49 ksi Form: 0.16 in. Sheet Specimen Type: CCP (max load specified) Ult. Strength: Specimen Thk: 0.161 in. Orientation: L-T Specimen Width: 3.004 in. Frequency: 2 Hz Ref: 86734 Environment: LAB AIR; RT ΔK (MPa√in) 10 40 (1 of 1) Δ K (MPa \sqrt{in}) 100 100 المليليات Stress Ratio: 0.05 10⁻² 10-2 10-1 10⁻³ 10 -3 da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10-6 10 -5 10⁻⁷ 10⁻⁷ 10-6 10⁻⁶ 10⁻⁸ 40 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error .5 1.25 2. .8 0. 2. 1.25 0. .5 .8

Figure 8.2.3.1.1

1 7005 | R

Condition/Ht: T6

Form: 0.16 in. Sheet

Specimen Type: CCP (max load specified)

Orientation: L-T Frequency: 2 Hz

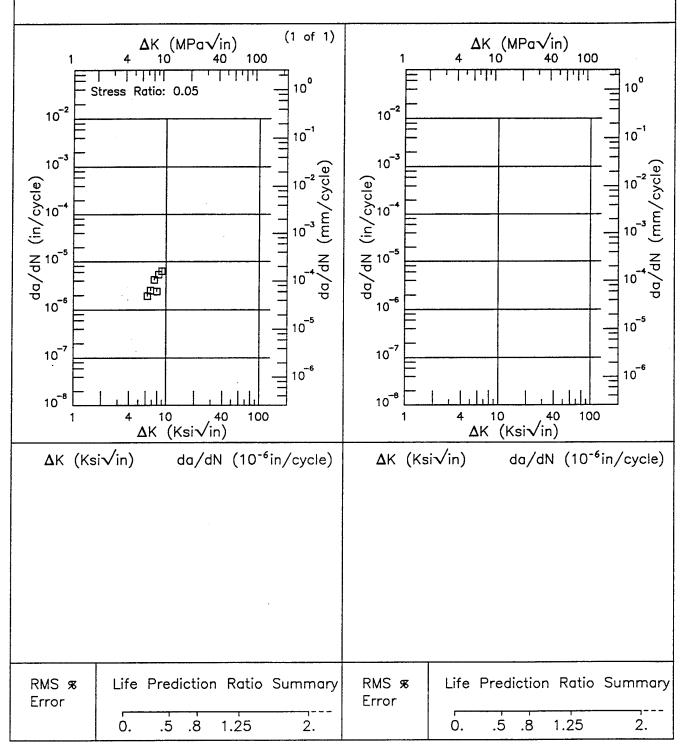
Environment: LAB AIR; RT

Yield Strength: 49 ksi

Ult. Strength:

Specimen Thk: 0.1 in. Specimen Width: 3 in.

Ref: 86734



┨ 7005 ┞ Condition/Ht: T6 Yield Strength: 49 ksi Form: 0.16 in. Sheet Specimen Type: CCP (max load specified) Ult. Strength: Specimen Thk: 0.16 - 0.162 in. Orientation: L-T Specimen Width: 14 - 14.04 in. Frequency: 2 Hz Ref: 86734 Environment: LAB AIR; RT (1 of 1) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 10 40 100 10 40 11111 10° 10° Stress Ratio: 0.05 10⁻² 10-2 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10 6 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10-6 10 6 10 8 40 100 10 100 40 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 9.20 (min) 10. 13. 16. 20. 25. 26.14 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 1.25 2. .5 .8 0. 6.24 1.25 2. .5 .8 0.

Figure 8.2.3.1.3

(1 of 1)

TABLE 8.2.3.3

K_{lscc} SUMMARY FOR ALUMINUM ALLOY 7005

	Reference	84331
	Test Date	1968
Test	Time (min)	
	Ksivin)	28
:	Thk (in) (Ksivin) (Ksivin)	42
-	Crack (in)	ı
Prod	Thk (in)	1
	Thick (in)	1
Specimen	Width (in)	4
S	Design	DCB
	Envir.	3.5% NaCl
Yield	Str (Ksi)	46
9	Or.	R.T. S-L 46
Test	Temp Or. Str (°F) (Kei)	R.T.
		P
Condition/	Heat Treat Form	T63

TABLE 8.3.3.3

K_{lscc} SUMMARY FOR ALUMINUM ALLOY 7007

. 7.	F	Test		Yield		S	Specimen		Prod	7		1	Test	1	
Condition/ Heat Treat	Form	Temp (°F)	pec Or.	Str (Ksi)	Envir.	Design	Width (in)	Thick (in)		(in)	Rq (Ksi√in)	Misi√in)	Time (min)	lest Date	Reference
T6 Overheated Weld Center Line	P	R.T.	T-S	37.2	3.5% NaCi	ТОМ	2.5	1	1		35	11<	-	1970	80073
T6 Repaired Weld Center Line	Ъ	R.T.	S-L		3.5% NaCl	MOL	2.5	1	1	:	27	10.6	:	1970	80073
T6 Repaired Weld Fusion Line	P	R.T.	7-S	-	3.5% NaCl	WOL	2.5	1	1		41	8.7	I	1970	80073
T6 Repaired Weld Heat Aff Zone	Ъ	R.T.	S-L	:	3.5% NaCl	WOL	2.5	1	1	i	42	16.3	:	1970	80073
T6 Weld Center Line	P	R.T.	T·S	39.9	3.5% NaCl	TOM	2.5	1	1	•	42	<12	i	1970	80073
T6 Weld Fusion Line	P	R.T.	T-S	39.9	3.5% NaCl	MOL	2.5	1	1		42	<11	ŀ	1970	80073
T6 Weld Heat Aff Zone	Ъ	R.T.	S-L	40.4	9.5% NaCl	WOL	2.5		1	i	-40	>15	i	1970	80073

TABLE 8.4.1.1

FOR ALUMINUM 7000/8000 SERIES ALLOY 7010 AT ROOM TEMPERATURE MEAN PLANE STRAIN FRACTURE TOUGHNESS

Product					K_{Ic}	$K_{lc}~(ksi\sqrt{in})$	<u>5</u>			
Form	Condition/Heat Treatment			52	Specimen Orientation	n Orier	itation			
			L-T			\mathbf{T} - \mathbf{L}			S-L	
		Mean K _{Ie}	Std Dev	Ħ	Mean K _{le}	Std Dev	п	Mean K _{le}	Std Dev	E
Plate	T73651	33.6	4.6	4	27.9	2.8	5	23.1	0.5	83

TABLE 8.4.1.2.1

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7010 AT ROOM TEMPERATURE

	0	
	100.0	
	(a)	
	(6)	
	FCGR (10 ⁻⁶ in/cycle) AK Level (Ksiv/in)	
H	ye.	36.19
¥	ii.	e,
ENVIRONMENT: Lab Air	Je Je	
	7R (10	9.53
2	R L	6
E	20 N	
豆	FC A	
Σ	5.0	
Z		
2		
E	2.5	
5		
舀		
	FREQ (Hz)	
	R.I	8
	F)	
٠.		
-		
	R	0.1
	L	
	Z Z	61
	RODUCT	PLATE
	69	PL
	F.	
92	a	
Ξ:		
Z		
2		
I	EP/	
Z	ZZ	
	OH.	
ORIENTATION: L-S	CONDITION/ HEAT TREATMENT	T73651
0	88	T7.
	ZΗ	
	85	
	E	

TABLE 8.4.1.2.2

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7010 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: Lab Air

		100.0						
(9)	9	60.0						
FCGR (10 ⁻⁶ in/cycle)	ΔΚ Level (Ksi\in)	20.0	55.45					
<i>GB</i> (10	K Level	10.0	2.81	8.82	11.76	15.59	18.58	
J.	Δ.	5.0	0.28	0.51	1.06	1.82	2.9	3.17
		2.5						
PREG	(HZ)		20	10	10	10	20	10
	*		0.1	0.3	0.5	0.65	0.65	0.8
PRODUCT	FORM				r r	FLAIE		
NOLLIGNOS	HEAT TREATMENT				The second	1,43051		

1 of 1

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7010 AT ROOM TEMPERATURE

	106.0	
	cle) in)	
Air	FCGR (10 ⁻⁶ in/cycle) ΔK Level (Ksiγin) 0 100 200 5	22.83
r: Lab	7. Lavel	6.19
ENVIRONMENT: Lab Air	FCC AK	
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EN	FREQ	20
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	PRODUCT	PLATE
T-S	PR	
ORIENTATION: T-S	TL	
ENTA	CONDITION/ HEAT TREATMENT	
ORI	CONDITION/ AT TREATME	T73651
	COL	
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TABLE 8.4.1.2.4

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7010 AT ROOM TEMPERATURE	ENVIRONMENT: Lab Air	FCGR (10 ⁻⁶ in/cycle)	ΔK Level (Ksiγin)	5.0 10.0 20.0 50.0 100.0	5.51 88.21
ELS OF STRATURE	ENAI	Ç	(Hz)	2.5	20
NED LEVI M TEMPE		THAT .	R (I		0.1
TH RATE AT DEFINED LEVELS OF ST 7010 AT ROOM TEMPERATURE	: T-L	montagan	FORM		PLATE
FATIGUE CRACK GROW	ORIENTATION: T-L	W. Chimi chia Chi	HEAT TREATMENT		T73651

TABLE 8.4.2.1

					ALUI	ALUMINUM	0102]	.0 K _{Ic}							
	PRODUCT	ucr				(S	SPECIMEN	Z	CRACK			¥,			
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Kel)	WIDTH (In.)	THICK (in.)	DESIGN	LENGTH (in.) A	2.6 * (K _{t.,} TYS)* (In.)	K. (Kelvin.)	K. MEAN	STAN DEV	DATE	REFER
		2.00			63.2	1.500	0.750	cr	0.782	0.57	30.20			1980	BI/001
	ı	2.00			63.2	1.500	0.750	СТ	0.777	0.52	28.90			1980	BL001
173651	Plate	2.00	χ. :	<u>.</u>	64.4	3.000	1.600	CT	i	0.86	37.80	33.5	4.6	1980	UD003
		2.00			64.4	3.000	1.500	СT		0.83	37.10			1980	UD003
	1	2.00	į	· · · · · · · · · · · · · · · · · · ·	62.9	1.500	0.750	CT	i	0.58	30.30			1980	വാതാ
173651	Plate	2.00	K.T.	F.3	62.9	1.500	0.750	СТ	•••	0.64	31.80	31.1	1.1	1980	UD003
		2.00			62.9	1.500	0.750	CT	:	0.56	29.90			1980	UD003
		2.00		!	62.9	1.500	0.750	ÇŢ	i	0.53	29.00			1980	UD003
T73651	Plate	2.00	R.T.	T-I	62.9	1.500	0.750	cr	i	0.60	30.80	27.9	2.8	1980	UD003
	-	2.00		L	63.6	1.500	0.750	CT	0.766	0.38	24.80			1980	BL001
		2.00			63.6	1.500	0.750	cr	0.786	0.38	24.90			1980	BL001
1	ž	2.00	E		65.0	1.500	03.70	CT	I	0.32	23.40			1980	UD003
173651	Fiate	2.00	R. I.	7	65.0	1.500	0.750	CT	ł	0.30	22.70	23.1	9.0	1980	UD003
	1	2.00	į		64.4	3.000	1.500	cr		0.87	38.00			1980	UD003
173651	Plate	2.00	707	1.	64.4	3.000	1.500	CT	:	0.94	39.40	38.7	1.0	1980	UD003
T73651	Plate	2.00	250	T-L	62.9	1.500	0.750	cr	:	09'0	28.00		i	1980	UD003

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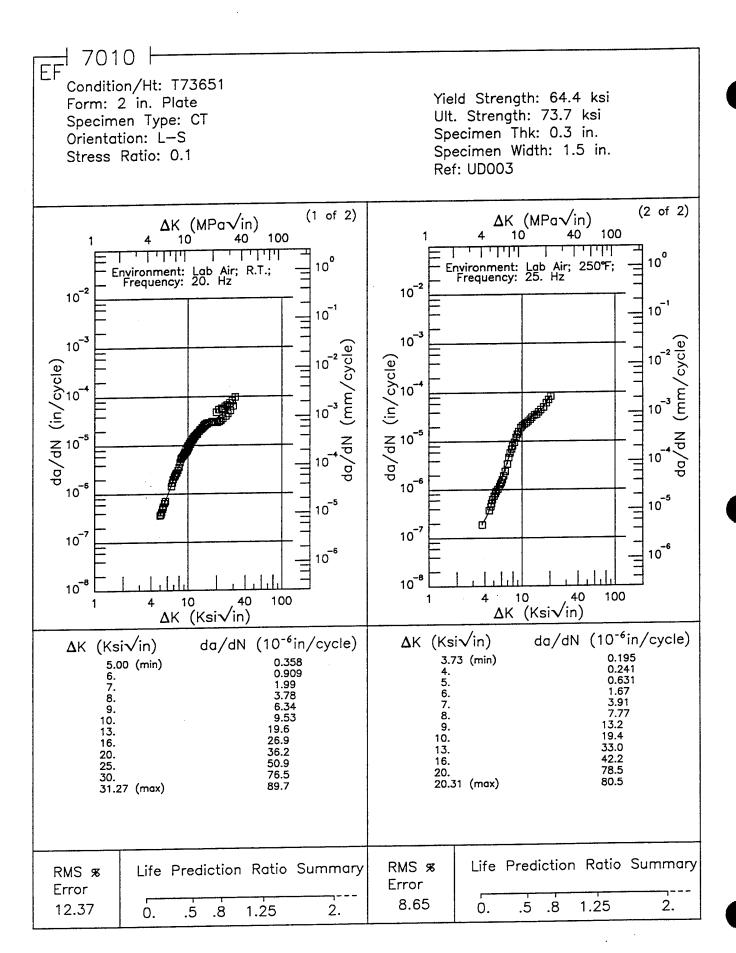


Figure 8.4.3.1.1

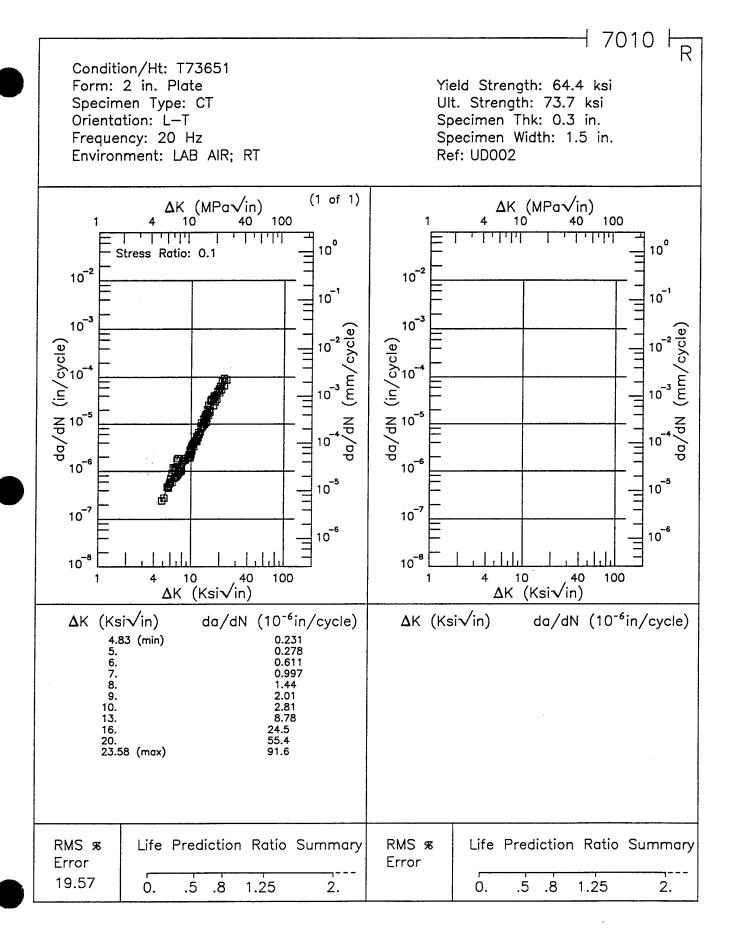


Figure 8.4.3.1.2

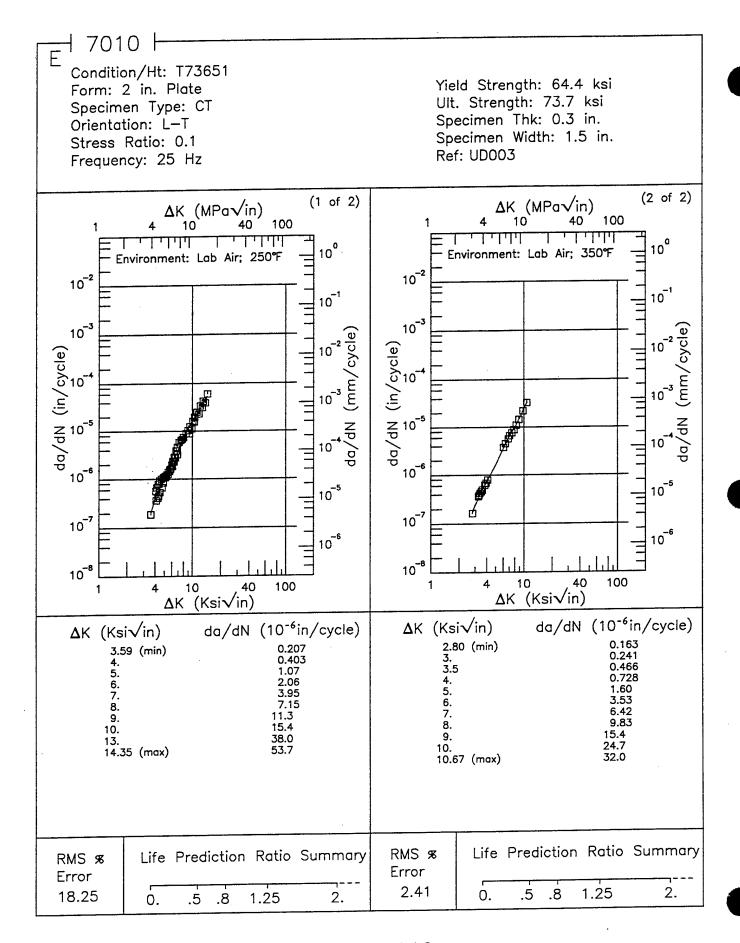


Figure 8.4.3.1.3

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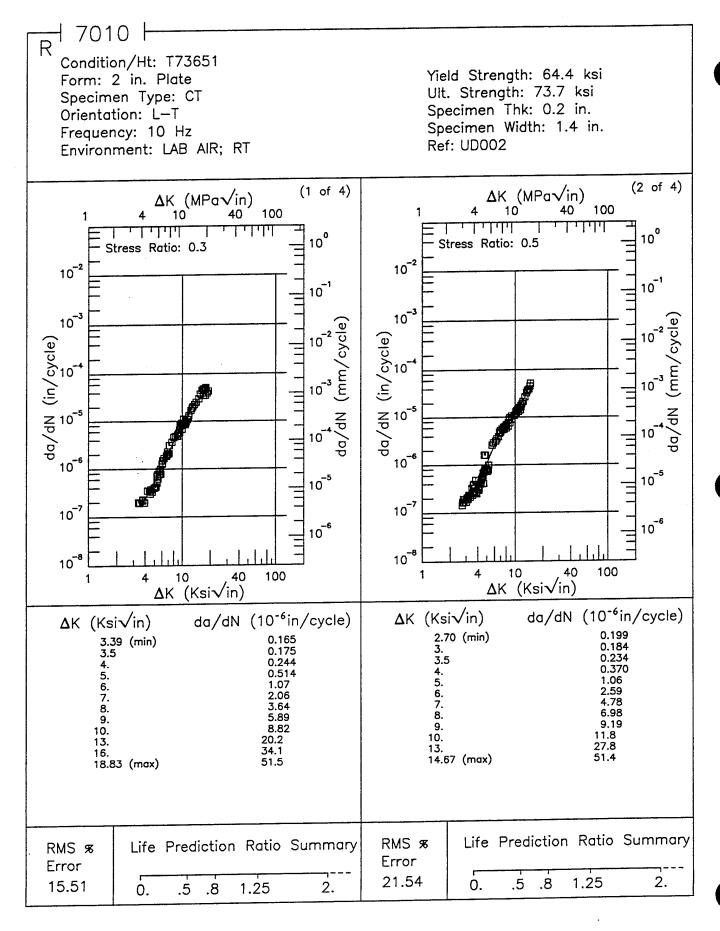


Figure 8.4.3.1.4

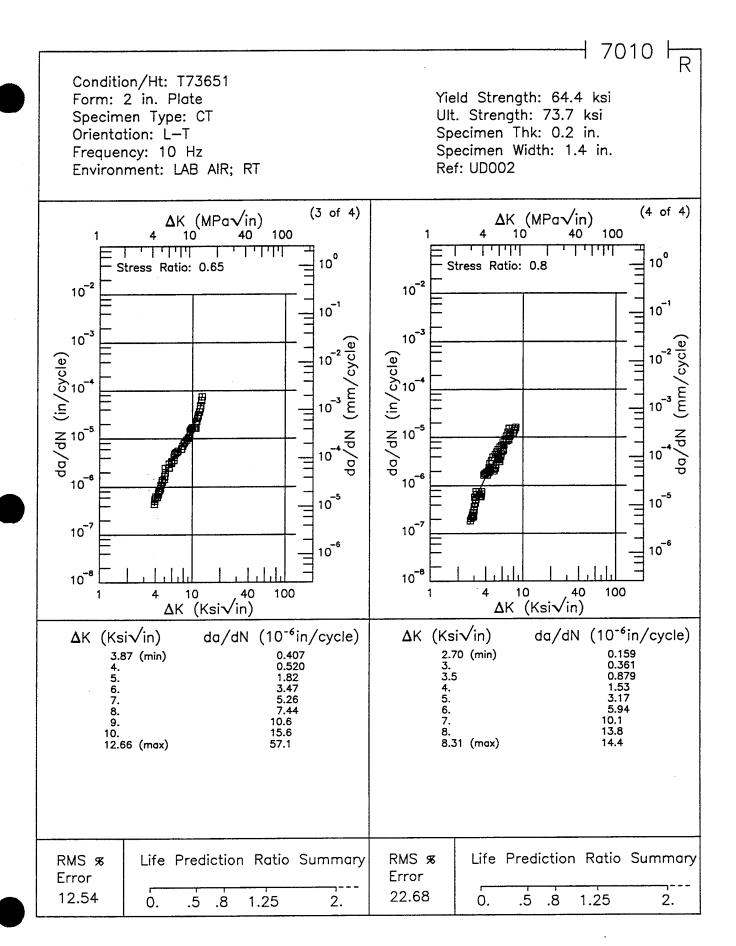


Figure 8.4.3.1.4 (Concluded)

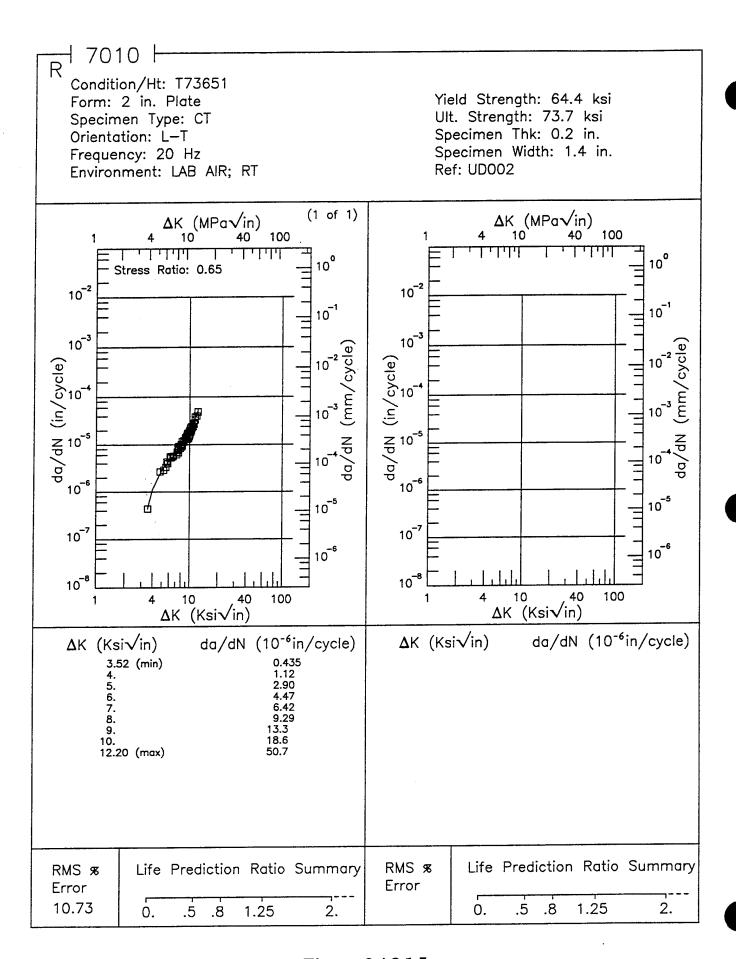


Figure 8.4.3.1.5

Form: 2 in. Plate Ult. Strength: 73.7 ksi Specimen Type: CT Specimen Thk: 0.3 in. Orientation: T-S Specimen Width: 1.5 in. Stress Ratio: 0.1 Ref: UD003 (2 of 2) (1 of 2) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 10 100 10 40 100 1 1 1 1 1 1 1 1 10° 10° Environment: Lab Air; 250°F; Frequency: 25. Hz Environment: Lab Air; R.T.; Frequency: 20. Hz 10-2 10-2 10-1 10 1 10⁻³ 10⁻³ da/dN (in/cycle) 10-2 da/dN (in/cycle) ميار ميار 10-3 10 6 10⁻⁶ 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10⁻⁸ 10-8 40 10 40 100 10 100 ΔK (Ksi√in) ∆K (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) 5.75 (min) 0.487 0.813 3.76 5.43 (min) 6. 7. 8. 4.04 6. 7. 8. 9. 6.21 9. 10. 10. 13. 13. 15.48 (max) 16. 20. 24.31 (max) Life Prediction Ratio Summary RMS & Life Prediction Ratio Summary RMS % Error Error 11.66 2.90 .8 1.25 2. 0. .5 .8 1.25 2. 0. .5

Condition/Ht: T73651

7010 EF

Yield Strength: 62.9 ksi

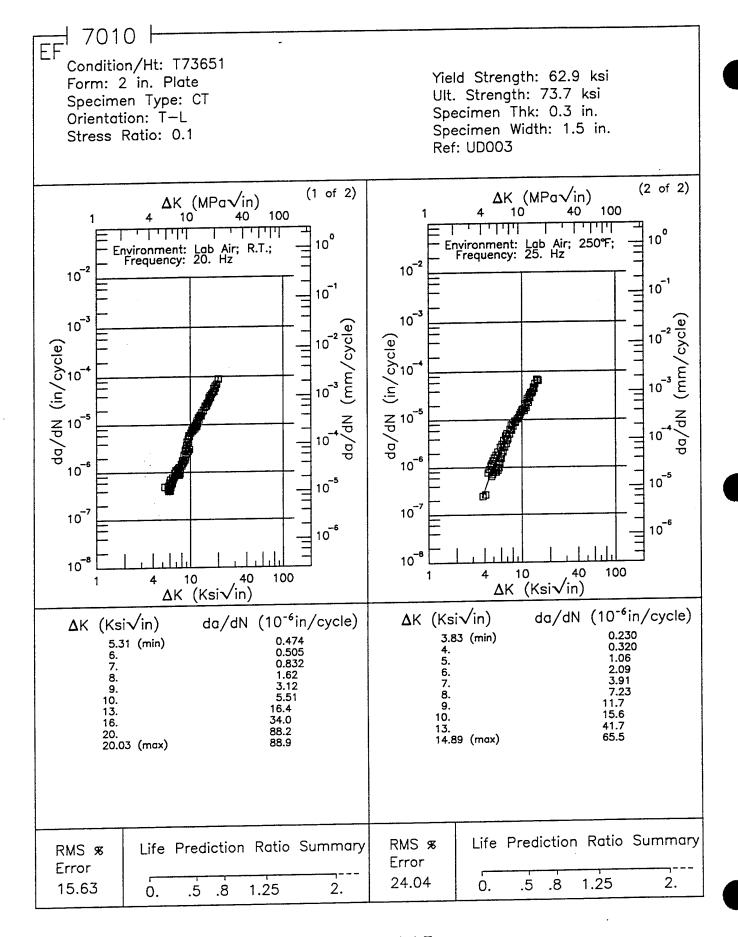


Figure 8.4.3.1.7

TABLE 8.4.3.3

K_{lsc} SUMMARY FOR ALUMINUM ALLOY 7010

Condition/	Duod	Test	9	Yield		Sp	Specimen		Prod		1		Test		
Heat Treat	Form	Temp Or.	Or.	Str (Ksi)	Envir.	Design	Width 7 (in)	ľhick (in)	Thk (in)	(in)	Crack Ro (in) (Ksi√in)	Ksivin)	Time (min)	Test Date	Reference
			ŧ	9	10. 12. 17. 0	DCB	3,75	-	8	i	1	34.9	59700 1980	1980	BLOOL
T73651	Ъ	R.T.	1-T	63.2	3.5% NaCi	DCB	3,75	+	87	ï	i	30.1	59700 1980	1980	BLOOL
			S-L	65	3.5% NaCl	CT	1.5	0.75	2	:	1	17	165720 1980	1980	UD003

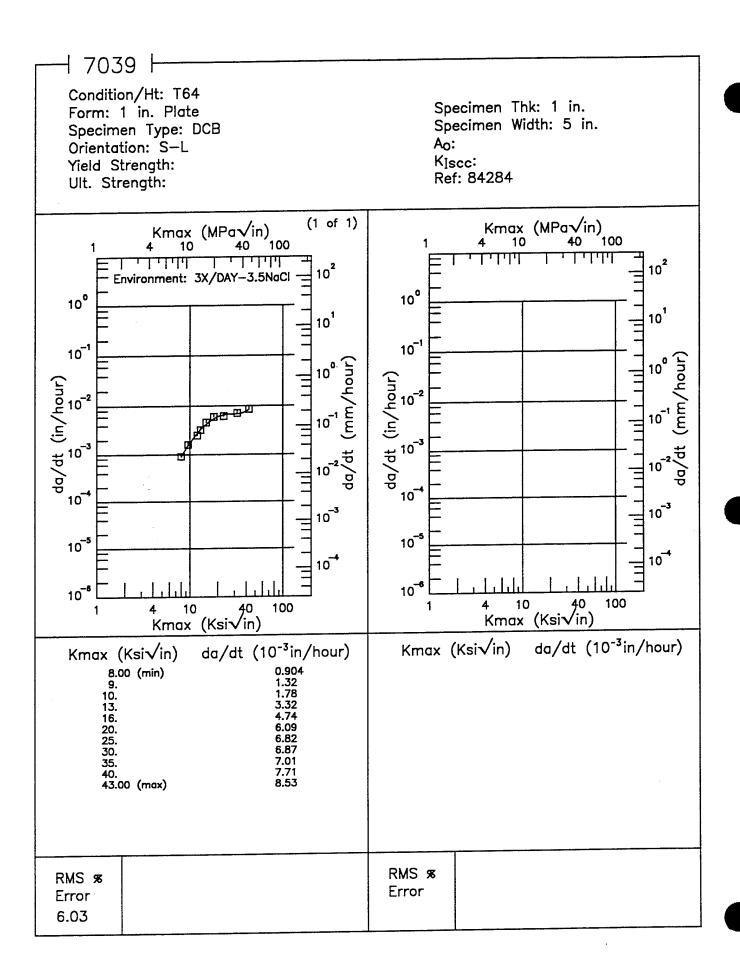


Figure 8.5.3.2

TABLE 8.6.1.1

MEAN PLANE STRAIN FRACTURE TOUGHNESS FOR ALUMINUM 7000/8000 SERIES ALLOY 7049 AT ROOM TEMPERATURE

Droduet					K_{Ic}	$K_{Ic}~(ksi\sqrt{in})$	<u>6</u>			
Form	Condition/Heat Treatment			3	Specimen Orientation	n Orier	itation			
			L-T			T-T			S-L	
		Mean K _{Ie}	Std Dev	u	Mean K _{le}	Std Dev	u	Mean K _{le}	Std Dev	u
Plate	T7351	:			26.1	1.7	4	23.8	9.0	4
Ē	T73	30.8	3.	29	21.9	2.5	20	21.3	2.5	39
rorging	T7352	38.2	1.	2			ï	19.5	2.8	9
Extrusion	T73	28.1	0.7	3	25.2	0.5	3		i	i
	T73	33.2	2.7	3	22	0.5	3	•••	i	:
	T73511-HIGH PURITY	33.9	0.1	2	26.	0.1	2		i	i
Extruded Bar	T73611-LOW PURITY	23.8	0.3	2	18.1	0.1	2	•••	÷	i
	T73511-MEDIUM PURITY	29.7	0.8	2	22.1	9.0	2	***	:	i
	T76	32.7	1.7	8	20	6.0	က	:	i	i

1 of 1

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7049 AT ROOM TEMPERATURE

903.55 60.0 FCGR (10⁻⁶ in/cycle) ΔK Level (Ksiγin) 20.0 244.42 118.09 222.06 **ENVIRONMENT: 3.5% NaCl** 87.37 10.0 51.18 22.34 52.67 25.09 9 4.2 ۵. ۲ FREQ (Hz) 0.1 2 0.1 ĸ 0.5 7 o PRODUCT FORM PLATE ORIENTATION: L-T HEAT TREATMENT CONDITION! T7351

100.0

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7049 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: Dry Air

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FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7049 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: H.H.A.

FCGR (10 ⁻⁶ tty/cycle)	ΔK Level (Ksiγin)	0 10.0 20.0 50.0 100.0	15.13	14.63	12.07	13.98
		2.5 5.0				
FREQ	(Hz)		5.2	30	30	30
ŧ	ᅽ		0.33	0.1	0.1	0.1
PRODUCT	FORM		FORGING	EXTRUSION	EXTRUSION	EXTRUSION
CONDITION	HEAT TREATMENT		T73	T73511-HIGH PURITY	T73611-LOW PURITY	T73511-MEDIUM PURITY

TABLE 8.6.1.2.4

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7049 AT ROOM TEMPERATURE

ORIENTATION	i. L-T		I	ENVIRONMENT: L.H.A.	NME!	VT: L.H	ſ.A.		
MORMUNOO	wei i do da		Catta		FC	<i>3R</i> (10	FCGR (10 ⁶ in/cycle)	(9)	
HEAT TREATMENT	FORM	Я	(HZ)		ΔΙ	Z Level	ΔK Level (Ksi√in)	0	
				2.5	5.0	10.0	20.0	50.0	100.0
		-1	10			3.56	45.21		
T7351	PLATE	0.	10			2.59	27.78		
		0.5	10		0.76	14.6	106.66		
		0.08	9			4.54	33.63		
		0.08	9		0.63	6.25			
T7352	FORGING	0.08	9			4.09	31.47		
		0.3	9	60.0	1.05	11.93			
		9.0	9	0.14	1.65				

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7049 AT ROOM TEMPERATURE

100.0 **9** FCGR (10⁻⁶ m/cycle) ΔK Level (Ksi/in) 0.0% ENVIRONMENT: Lab Air 10.0 7.98 3.41 7.11 6 6 10 10 FREQ (Hz) 30 30 30 0.1 0.1 ĸ 0.1 PRODUCT FORM EXTRUSION EXTRUSION EXTRUSION ORIENTATION: L-T HEAT TREATMENT T73511-MEDIUM PURITY CONDITION/ T73511-HIGH PURITY T73511-LOW PURITY

TABLE 8.6.1.2.6

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7049 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: S.T.W.

	27.19		0.1	90:0	FORGING	T7362
20.0 50.0 100.0	10.0	2,5 5.0				
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AK Laval (Ksklin)	K Laval	V	(Hz)	H	FORM	HEAT TREATMENT
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FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7049 AT ROOM TEMPERATITEE

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		AK Level (Ksk/in)	**
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TABLE 8.6.1.2.8

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7049 AT ROOM TEMPERATURE

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TABLE 8.6.1.2.9

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7049 AT ROOM TEMPERATURE

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FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7049 AT ROOM TEMPERATURE

100.0 60.0 FCGR (10⁻⁸ in/cycle) ΔK Level (Ksiv/in) 20.6 0.03 **ENVIRONMENT: Lab Air** 10.0 8.49 7.66 9.32 5.0 19 24 FREQ (Hz) 30 30 9 Ľ 0.1 0.1 0.1 PRODUCT FORM EXTRUSION EXTRUSION EXTRUSION ORIENTATION: T-L HEAT TREATMENT T73511-MEDIUM PURITY CONDITION T73511-HIGH PURITY T73511-LOW PURITY

1 of 1

TABLE 8.6.1.2.11

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7049 AT ROOM TEMPERATURE

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ENVIRONMENT: S.T.W.		<u> </u>
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FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7049 AT ROOM TEMPERATURE

100.0 60.0 FCGR (10.º in/cycle) ΔK Level (Ksi/in) 20.0 ENVIRONMENT: Salt Fog 10.0 30.25 34.56 6.0 SQ CN FREQ (Hz) 18.3 5.3 0.33 0.33 ĸ PRODUCT FORM FORGING ORIENTATION: T-L HEAT TREATMENT CONDITION! T73

1 of 1

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK

ENVIRONMENT: Dry Air

7049 AT ROOM TEMPERATURE

ORIENTATION: S-T

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TABLE 8.6.1.2.14

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7049 AT ROOM TEMPERATURE

ORIENTATION: S-T

ENVIRONMENT: H.H.A.

	60.0 100.0		
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		in)	FCGR (10 ⁻⁸ in/cycle)
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FORGING		H	100
윤		F)	RC
		FORM	-
		ME	Z
		A.T.	OI
T73		TE	
		HEAT TREATMENT	CONDITION
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1 of 11

						-												- 7		1		 -		- 1	
		REFER	84368	86213	86213	86213	86213	84368	84368	86213	86213	86213	84368	86213	84368	84368	84368	84368	84368	86213	86213	84306	86213	86213	86213
		DATE	1972	1973	1973	1973	1973	1972	1972	1973	1973	1973	1972	1973	1972	1972	1972	1972	1972	1973	1973	1972	1973	1973	1973
		STAN DEV	ı												3.0										
	$\mathbf{K}_{\mathbf{I}o}$	K, MBAN	1				***								30.8										
		K. (Kei •	33.60	25.60	28.00	32.30	35.10	25.90	27.40	33.70	30.70	31.40	31.40	30.30	30.30	33.20	34.30	28.30	28.70	28.70	28.30	28.20	28.30	28.20	31.50
		(K. TYS)* (in.)	0.53	0.54	0.64	0.76	0.90	0.47	0.52	0.67	0.56	0.58	0.57	0.54	0.54	0.64	69.0	0.45	0.46	0.46	0.45	0.43	0.42	0.40	0.47
19 K ₁₀	CRACK LENGTH (in.)		0.780	0.971	1.003	1.021	0.993	1.040	1.060	1.042	1.011	1.097	1.100	1.088	1.090	0.800	0.790	0.470	0.480	0.480	0.472	1.802	1.036	1.049	1.090
	SPECIMEN	DESIGN	CJ	៦	IJ	CT	CT	CT	CT	CT	СТ	cr	CT	ст	ст	CT	CT	CT	CT	CT	CT	cr	cr	cr	cr
M 7049		THICK (in.) B	0.750	0.998	0.998	1.001	1.002	1.000	1.000	1.000	1.000	0.998	1.000	0.998	1.000	0.750	0.750	0.500	0.500	0.498	0.498	0.996	1.000	0.998	0.998
ALUMINUM		WIDTH (in.)	1.500	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	1.500	1.500	1.000	1.000	1.000	1.000	3.500	2.000	2.000	1.990
AI	YIELD STR (Kel)		73.1	55.3	65.3	58.4	58.4	60.1	60.1	65.0	65.0	65.4	65.4	65.4	65.4	65.5	65.5	67.0	67.0	0.78	0.79	68.0	68.8	70.6	72.8
		SPEC	I.S											ı	រ										
		TEMP (°F)	R.T.											1	R.T.										
	T.	THICK (in.)	2.00	6.00	6.00	6.00	6.00	6.00	6.00	3.00	3.00	3.00	3.00	3.00	3.00	2.00	3.00	1.00	2.00	1.76	1.75	:	2.00	7.10	4.00
	PRODUCT	FORM	Forging												Forging										
		CONDITION	T73												T73										

					A	ALUMINUM		7049 K _{Io}							
	PRODUCT	CT				92	SPECIMEN	7	CRACK			K _{Io}			
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Kai)	WIDTH (fn.) W	THICK (in.)	DESIGN	LENGTH (In.)	K.,TYS)* (in.)	K. (Ksi • √in.)	K. MEAN	STAN	DATE	REFER
		4.00		•	72.8	2.000	1.000	СŢ	1.080	0.65	34.20			1972	84368
		4.00			72.8	1.990	0.998	cr	1.084	0.55	34.20			1973	86213
		4.00			72.8	2.000	1.000	CT	1.090	0.47	31.50			1972	84368
T73 Cont'd	Forging Cont'd	7.00	R.T. Cont'd	L.T Cont'd	73.4	2.000	1.000	CT	1.095	92.0	35.40	Cont'd	Cont'd	1973	86213
		1.00			74.4	1.000	0.500	CT	0.480	0.42	30.60			1972	84368
		2.00	1		74.4	1.000	0.500	CT	0.490	0.43	30.80			1972	84368
		2.00			75.9	1.500	0.750	CT	0.830	09.0	37.20			1972	84368
		9.00			55.5	2.000	1.000	CT	0.967	62.0	18.90			1973	86213
		6.00			55.5	2.000	1.000	CT	0.994	0.29	18.80			1973	86213
		9.00			67.8	2.000	1.00.1	CT	1.023	0.44	24.20			1973	86213
		90.9			67.8	2.000	1.002	CT	1.016	0.40	23.00			1973	86213
		6.00			58.1	2.000	1.000	cr	1.050	0.25	18.40			1972	84368
		3.00			62.2	2.000	1.000	CT	1.023	0.44	26.20			1973	86213
		3.00			62.2	2.000	1.000	cr	1.027	0.50	27.90			1973	86213
T73	Forging	3.00	R.T.	Ţ.	63.9	2.000	0.999	CT	1.085	0.25	20.40	21.9	2,5	1973	86213
		3.00			63.9	2.000	1.000	CT	0.997	0.28	21.20			1973	86213
		3.00			66.2	1.990	0.998	cr	1.101	0.31	23.40			1973	86213
		3.00			66.2	2.000	0.998	CT	1.106	0.30	23.00			1973	86213
		3.00			66.2	2.000	1.000	CT	1.110	0.30	23.00			1972	84368
		3.00			66.2	2.000	1.000	cr	1.100	0.31	23.40			1972	84368
		2.00			67.0	2.000	0.999	CT	1.016	0.19	18.70			1973	86213
		4.00			68.5	2.000	0.998	CŢ	1.062	0.25	21.70			1973	86213

	K _{ro}	K, STAN DATE REFER	1973 86213	1972 84368	Cont'd Cont'd 1972 84368		1973 86213	1973 86213	1973 86213	1973 86213	1973 86213	1972 84368	1972 84368	1973 86213	1972 84368	21.3 2.5 1972 84368		1973 86213	1972 84368	1973 86213	1973 86213	1973 86213	
		(K.,TYS)* K., (fin.)	0.22 20.20	0.25 21.70	0.22 20.20	0.26 22.60	0.20 20.70	0.22 16.20	0.22 16.30	0.36 21.70	0.40 22.70	0.28 19.80	0.28 19.70	0.20 17.10	0.37 24.00	0.36 23.70	0.33 22.70	0.33 22.70	0.32 22.30	0.32 22.30	0.31 22.80	0.36 24.60	
	CRACK		1.091	1.060	1.090	1.093	1.104	1.025	1.021	1.035	1.043	1.050	1.050	1.008	0.500	0.510	1.060	1.065	1.060	1.059	1.065	1.062	
7049 K _{Ic}	7	DESIGN	CT	CT	CT	cr	CT	cr	cT	cr	СT	cr	ст	CT	cr	CT	CT	CT	CT	CT	CT	cT	
	SPECIMEN	THICK (in.)	0.998	1.000	1.000	0.999	0.998	1.000	0.999	1.000	1.000	1.000	1.000	1.001	0.500	0.500	1.000	0.996	1.000	0.998	1.000	666.0	
ALUMINUM	82	WIDTH (in.) W	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	1.000	1.000	2.000	2.000	2.000	2.000	2.000	2.000	
AI		YIELD STR (Kel)	68.5	68.5	68.5	9.07	73.4	55.1	55.1	6.93	66.9	59.1	59.1	69.8	61.8	61.8	62.3	62.3	62.3	62.3	64.5	64.5	
		SPEC			T-L Cont'd											S-L							
		TEMP TEMP (°F)			R.T. Cont'd											R.T.							
	7.	THICK (in.)	4.00	4.00	4.00	7.10	7.00	6.00	6.00	6.00	6.00	5.00	6.00	3.00	1.00	1.00	3.00	3.00	3.00	3.00	3.00	3.00	8
	PRODUCT	РОКМ			Forging Cont'd											Forging							
		CONDITION			T73 Cont'd											173							

					V	ALUMINUM		7049 K _{Ie}							
	PRODUCT	JCT				9	SPECIMEN	7	CRACK			K _I °			
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPRC	YIELD STR (Kei)	WIDTH (in.)	THICK (in.)	DESIGN	LENGTH (tn.) A	2.5 (K. TYS)* (in.)	K. (Kei • √in.)	K, MEAN	STAN	DATE	REFER
		3.00			64.9	1.500	0.750	CT	0.820	0.38	25.40			1972	84368
		3.00			64.9	1.500	0.750	CT	0.810	0.37	25.10			1972	84368
		2.00		1	65.4	2.000	0.999	cr	1.052	0.14	15.60			1973	86213
		2.00	·		65.4	2.000	0.998	CT	1.089	0.18	17.60			1973	86213
		1.76			66.1	1.000	0.498	cr	0.486	0.21	19.10			1973	86213
		2.00			66.1	1.000	0.500	CT	0.490	0.21	19.10			1972	84368
		2.00		!	66.1	1.000	0.500	CT	0.520	0.22	19,60			1972	84368
		1.75			66.1	1.000	0.498	CT	0.520	0.22	19.60			1973	86213
		3.00		1	66.3	1.500	0.750	cr	0.790	0.27	22.40			1972	84368
		3.00		I	66.3	1.500	0.750	CT	0.790	0.26	21.80			7261	84368
173	Forging	2.00	R.T.	3.F	67.1	1.000	0.500	CT	0.460	0.31	23.50			1972	84368
Contd	Cont'd	2.00	Cont'd	Cont'd	67.1	1.000	0.500	CT	0.480	0.27	21.90	Cont'd	Cont'd	2261	84368
		4.00			67.5	2.000	1.000	CT	1.060	0.24	20.80			7261	84368
		4.00			67.5	2.000	0.998	CT	1.058	0.24	20.80			1973	86213
		4.00	-	l	67.5	2.000	1.000	cr	1.050	0.24	20.70			1972	84368
		4.00			67.5	2.000	0.998	СŢ	1.054	0.24	20.70			1973	86213
		1.00			97.9	1.500	0.750	CT	0.800	0.29	23.10			1972	84368
		2.00			67.6	1.500	0.750	CT	0.800	0.30	23.40			1972	84368
		;		I	68.9	1.000	0.500	CT	0.500	0.22	20.50			1972	83242
		1			68.9	1.000	0.500	СŢ	0.500	0.24	21.20			1972	83242
		;			68.9	1.000	0.500	CT	0.500	0.22	20,50			1972	83242
		:			68.9	1.000	0.500	СT	0.500	0.24	21.20			1972	83242

			- 1								-										I				
		REFER	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213
		DATE	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973
		STAN DEV							4.0								4.0						3.0		
	$\mathbf{K}_{\mathbf{I}^{\mathbf{c}}}$	K. MEAN							30.8								23.5			٠			21.6		
		K. (Kei • (in.)	25.90	27.40	34.30	33.20	34.30	29.10	29.20	23.50	33.60	30.60	30.80	37.20	18.40	27.10	28.00	22.00	21.90	19.80	19.70	18.20	17.90	23.70	24.00
		(K _w ,TYS)* (In.)	0.46	0.52	0.80	0.64	0.69	0.49	0.49	0.29	0.53	0.42	0.43	0.60	0.25	0.49	0.52	0.27	0.27	0.28	0.28	0.23	0.22	0.36	0.37
	CRACK	LENGTH (in.) A	1.039	1.062	0.995	0.802	0.795	0.793	0.785	1.081	0.782	0.481	0.491	0.832	1.047	0.945	0.950	1.082	1.076	1:061	1.048	926.0	0.980	0.513	0.499
7049 K _{Ic}	7	DESIGN	CT	£.	CT	CT	CT	CT	CT	CT	cr	CT	CI.	CT	CT	CT	cr	. CT	CT	CT	CT	cT	СТ	CT	CT
	SPECIMEN	THICK (in.) B	1.000	1.000	1.000	0.747	0.747	0.748	0.748	1.000	0.749	0.499	0.499	0.750	1.000	1.000	1.000	1.000	0.999	1.000	1.000	1.000	1.000	0.501	0.499
ALUMINUM	Sa	WIDTH (In.)	2.000	2.000	1.990	1.500	1.500	1.500	1.500	2.000	1.500	1.000	0.990	1.500	2.000	1.990	1.990	2.000	2.000	2.000	2.000	1.990	1.990	1.000	1.000
AI		YIELD STR (Kei)	60.1	60.1	60.6	65.5	65.5	65.7	65.7	68.8	73.1	74.4	74.4	75.9	58.1	61.3	61.3	67.0	0.79	59.1	59.1	60.1	60.1	62.6	62.6
		SPEC							<u>.</u>								T-L					,	78		
		TEST TEMP (°F)							82								82					;	ž		
	or.	THICK (in.)	5.00	6.00	6.00	2.70	2.70	4.20	4.20	2.00	2.50	1.50	1.50	2.50	6.00	6.00	2.00	2.00	2.00	2.00	6.00	5.00	6.00	1.00	1.00
	PRODUCT	FORM	•						Forging								Forging						Forging		
		CONDITION						1	173								173					,	173		

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ONDELLOIS FINE TIME CONDUCT ONDELLOIS FORCE THE CONDUCTION					IV	ALUMINUM		7049 K _{Ie}								
Poset Thick Thic		PRODU	cr					PECIME		II.			K _I			
2.00 4.01 1.00 0.046 CT 0.074 0.02 23.00 4.02 1.00 1.00 1.00 1.00 0.048 CT 0.070 0.040 0.02 0.040 0.02 0.040 0.02 0.040	CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC OR	YIELD STR (Kei)	WIDTH (In.)	THICK (in.) B	DESIGN	LENGTH (in.) A	(K, TYB)* (in.)	K. (Kei • √in.)	K, MEAN	STAN	DATE	REFER
2.00 A.1 1.00 0.04 CT 0.070 0.04 0.04 1.00 0.04 1.00 0.04 0			2.70			64.7	1.500	0.748	CT	0.774	0.32	23.00			1973	86213
Program 5.00 64.9 1500 0.746 CT 0.850 0.50 0.75 1500 1500 1500 1500 1500 1500 1500 0.746 0.77 0.813 0.57 0.510 1500 1500 1500 1500 1500 1500 1500 0.77 0.510 0.77 0.510 0.77 0.510 0.77			2.70		1	64.7	1.500	0.748	CT	0.773	0.41	26.20			1973	86213
150 150			2.50		!	64.9	1.500	0.748	CT	0.820	0.38	25.40			1973	86213
Porging Libb Rate Libb Gelt A Late D Graph College CT 0.499 CT 0.799			2.50			64.9	1.500	0.748	cr	0.813	0.37	25.10			1973	86213
Providing County (County Included) 1.50 GRAD (A)			2.00		!	65.4	1.620	0.751	CT	0.779	0.13	15.00			1973	86213
Posigina 1.50 Cont.d.			1.50		!	67.1	0.990	0.498	CT	0.480	0.27	21.90			1973	86213
1.50 67.6 1.50 CT 0.786 CT 0.789 0.23 0 23.40 1973 <t< td=""><td>T73 Cont'd</td><td>Forging Cont'd</td><td>1.50</td><td>82 Cont'd</td><td>S.L. Cont'd</td><td>67.1</td><td>0.990</td><td>0.499</td><td>CT</td><td>0.464</td><td>0.31</td><td>23.50</td><td>Cont'd</td><td>Cont'd</td><td>1973</td><td>86213</td></t<>	T73 Cont'd	Forging Cont'd	1.50	82 Cont'd	S.L. Cont'd	67.1	0.990	0.499	CT	0.464	0.31	23.50	Cont'd	Cont'd	1973	86213
150 67.6 1500 0.750 CT 0.799 0.30 23.40 1870 1873 <th< td=""><td></td><td></td><td>1.50</td><td></td><td>1</td><td>67.6</td><td>1.500</td><td>0.750</td><td>СТ</td><td>0.798</td><td>0.29</td><td>23.10</td><td></td><td></td><td>1973</td><td>86213</td></th<>			1.50		1	67.6	1.500	0.750	СТ	0.798	0.29	23.10			1973	86213
2.50 67.8 67.8 1.50 0.751 CT 0.784 0.28 21.80 4.79 1973 <t< td=""><td></td><td></td><td>1.50</td><td></td><td>1</td><td>67.6</td><td>1.500</td><td>0.750</td><td>CT</td><td>0.799</td><td>0:30</td><td>23.40</td><td></td><td></td><td>1973</td><td>86213</td></t<>			1.50		1	67.6	1.500	0.750	CT	0.799	0:30	23.40			1973	86213
Forging 6.00 84 1.50 0.746 CT 0.789 0.27 22.40 1870 1973 1973 Forging 6.00 84 1.50 0.746 CT 0.784 0.18 18.70 1870 <t< td=""><td></td><td></td><td>2.50</td><td></td><td></td><td>67.8</td><td>1.500</td><td>0.751</td><td>CT</td><td>0.794</td><td>0.26</td><td>21.80</td><td></td><td></td><td>1973</td><td>86213</td></t<>			2.50			67.8	1.500	0.751	CT	0.794	0.26	21.80			1973	86213
Forging 6.00 6.00 6.00 0.747 CT 0.784 0.18 18.10 9.17 18.00 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.17 18.10 9.10 <			2.50		!	67.8	1.500	0.749	CT	0.789	0.27	22.40			1973	86213
Forging 6.00 84 L-T 69.5 2.00 1.00 CT 1.01 0.66 30.60 32.1 2.1 1973 Forging 6.00 84 L-T 69.5 2.000 1.000 CT 1.015 0.79 33.50 32.1 2.1 1973 Forging 6.00 84 T.L 67.6 2.000 1.000 CT 1.015 0.79 32.0 1973 1973 Forging 6.00 8.00 1.000 CT 1.015 0.36 22.00 1.000 CT 1.024 0.39 19.70 1973 1973 Forging 6.00 6.00 1.000 CT 1.024 0.28 19.70 1.1 1973 1973 Forging 0.75 8.0 1.000 0.500 CT 1.024 0.28 19.60 1.7 1973 Forging 0.75 8.2 1.000 0.500 CT 0.516 0.29 23.			4.20			69.7	1.500	0.748	CT	0.794	0.18	18.70			1973	86213
Forging 6.00 84 L.T 69.6 2.00 1.00 CT 1.01 0.66 30.60 32.1 2.1 1973 Forging 6.00 84 T.L 69.6 2.00 1.000 CT 1.013 0.36 22.00 1.07 1.013 0.36 22.00 1.07 1.013 0.36 22.00 1.07 0.0 0			4.20			69.7	1.500	0.747	CT	0.782	0.17	18.40			1973	86213
Forging 6.00 94 T-1 656 2.00 1.000 CT 1.015 0.36 22.00 2.1 1.973 973 973 Forging 6.00 94 T-1 67.6 2.000 1.000 CT 1.013 0.36 22.00 21.2 1.2 1.93 9.3 1.93	644	ß	6.00	č		59.5	2.000	1.000	CT	1.010	99.0	30.60			1973	86213
Forging 6.00 84 T-L 67.6 2.000 1.000 CT 0.386 0.36 22.00 1.07 T-L 6.08 0.398 0.31 20.30 1.2 1.973		rotking	9.00	5	5	69.5	2.000	1.000	CT	1.015	0.79	33.50	32.1	2.1	1973	86213
Forging 6.00 7.1 57.6 2.000 1.000 CT 1.024 0.28 19.70 21.2 1.2 1973 6.00 6.00 4.00 1.000 0.70 1.000 0.70 0.70 0.29 19.60 19.70 1973	1	200	90.9	3	L	67.6	2.000	1.000	CT	1.013	0.36	22.00			1973	86213
6.00 6.00 6.00 6.00 1.000 CT 1.024 0.28 19.70 1973 Forging 0.75 84 9.1 68.2 1.000 0.500 CT 0.016 0.28 19.60 1973 1973 Forging 0.75 84 9.1 68.2 1.000 0.500 CT 0.516 0.29 23.50 1973 1973 0.75 7.15 1.000 0.494 CT 0.539 0.25 22.60 1.7 1973 0.75 7.15 1.000 0.476 CT 0.539 0.25 22.60 1.7 1973	110	rotging	6.00	5	1	57.6	2.000	1.000	CT	0.988	0.31	20.30	21.2	1.2	1973	86213
Forging 0.75 84 9.1 68.2 1.000 0.500 CT 0.516 0.28 19.60 1973 1973 Forging 0.75 84 9.1 68.2 1.000 0.500 CT 0.516 0.39 23.60 21.7 1973 0.75 7.15 1.000 0.494 CT 0.539 0.25 22.60 1.7 1973 0.76 0.76 71.5 1.000 0.494 CT 0.539 0.25 22.60 1.7 1973			90.9		1	58.7	2.000	1.000	CT	1.024	82.0	19.70			1973	86213
Forging 0.75 84 9.1. 68.2 1.000 0.500 CT 0.516 0.29 23.20 21.7 1.7 1973 0.75 0.76 71.5 1.000 0.494 CT 0.535 0.25 22.60 1.7 1973 0.75 0.75 71.5 1.000 0.476 CT 0.535 0.25 22.60 1973			6.00		1	58.7	2.000	1.000	CT	1.028	0.28	19.60			1973	86213
0.75 68.2 1.000 0.494 CT 0.615 0.29 23.20 21.7 1.7 1973 0.75 7.15 1.000 0.494 CT 0.639 0.25 22.60 1973 0.75 7.15 1.000 0.476 CT 0.635 0.22 21.30 1973	1773	Rorming	0.75	ă	5	68.2	1.000	0.500	CT	0.516	0:30	23.60			1973	86213
71.5 1.000 0.494 CT 0.639 0.25 22.60 1973 71.5 1.000 0.476 CT 0.635 0.22 21.30 1973	<u>.</u>		0.75	5	3	68.2	1.000	0.500	CT	0.515	0.29	23.20	21.7	1.7	1973	86213
71.5 1.000 0.475 CT 0.635 0.22 21.30			0.75		І	71.5	1.000	0.494	cT	0.539	0.25	22.60			1973	86213
			0.75			71.5	1.000	0.475	CT	0.535	0.22	21.30			1973	86213

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		ALU	ALU	ALU	Ę	ALUMINUM 		7049 K ₁₀							
	PRODUCT	Ę				•	SPECIMEN	,	CRACK	2.6		K,		-	
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Ket)	WIDTH (fn.) W	THICK (in.)	DESIGN	LENGTH (In.) A	(K. TYS)* (In.)	Kal	K. MEAN	STAN DEV	DATE	REFER
T73	Forging	1.00	98	L'S	74.9	2.000	0.998	CT	1.069	98.0	28.50	ı	!	1973	86213
		3.00		L	78.9	2.000	1.000	CT	1.000	0.22	23.60			1972	83061
T73	Extrusion	3.00	29-	1	78.9	2.000	1.000	CT	1.000	0.26	25.40	24.7	1.0	1972	83061
		3.00			78.9	2.000	1.000	CT	1.000	0.26	25.20			1972	83061
		3.00	!		77.6	2.000	1.000	CT	1.000	0.22	22.80			1972	83061
T73	Extrusion	3.00	-65	T-L	77.5	2.000	1.000	CT	1.000	0.23	23.70	23.3	9.0	1972	83061
		3.00	;		72.7		-	CT		0.21	21.10			1972	83061
173	Extrusion	3.00	çg.	T.s	72.7			CT	-	0.26	23.30	22.2	1.6	1972	83061
		3.00			76.8	2.000	1.000	CT	1.000	0.25	24.50			1972	83061
T73	Extrusion	3.00	•	1.7	76.8	2.000	1.000	CT	1.000	0:30	26.80	25.9	1.2	1972	83061
		3.00			76.8	2.000	1.000	CT	1.000	0.29	26.30			1972	83061
		3.00			76.3	2.000	1.000	CT	1.000	0.27	24.90			1972	83061
T73	Extrusion	3.00	0	T.L.	76.3	2.000	1.000	CT	1.000	0.24	23.80	24.1	0.7	1972	83061
		3.00			76.3	2.000	1.000	CT	1.000	0.24	23.60			1972	83061
	į	3.00	,		71.2	:	-	ст	;	0.19	19.80			1972	83061
173	Extrusion	3.00	>		71.2	ł	:	cr	÷	0.25	22.50	21.2	1.9	1972	83061
		3.00			74.8	2.000	1.000	CT	1.000	0.33	27.30			1972	83061
T73	Extrusion	3.00	R.T.	LT	74.8	2.000	1.000	CT	1.000	0.36	28.30	28.1	0.7	1972	83061
		3.00			74.8	2.000	1.000	CT	1.000	0.36	28.60			1972	83061
		3.00			75.0	2.000	1.000	ڻ <u>ا</u>	1.000	0.29	25.70			1972	83061
173	Extrusion	3.00	R.T.	T-I	75.0	2.000	1.000	CT	1.000	0.28	25.30	25.2	0.5	1972	83061
		3.00			75.0	2.000	1.000	CT	1,000	0.27	24.70			1972	83061

						ALUMINUM		7049 K _{Io}							
	PRODUCT	cr					SPECIMEN	-	CRACK			K _{Ic}			
CONDITION	FORM	THICK (in.)	TEMP TEMP (°F)	SPEC	YIELD STR (Kal)	WIDTH (In.)	THICK (in.) B	DESIGN	LENGTH (in.) A	E.D. (KTYS)* (in.)	K. (Kei • √in.)	K. MEAN	BTAN	DATE	REFER
		3.00		<u>.</u>	68.6		:	CT	:	0.21	20.10			1972	83061
T73	Extrusion	3.00	R.T.	F.	68.6	ı	:	CT	:	0.22	20.50	20.3	0.2	1972	83061
		3.00			68.6	:		cr		0.22	20.30		!	1972	83061
		3.50	•	1	71.7	2.000	1.000	CT	1.000	0.52	32.60			1972	83061
T73	Extruded Bar	3.50	-65	- <u>-</u> -	71.7	2.000	1.000	Į.	1.000	0.42	29.40	31.4	1.7	1972	83061
		3.50			71.7	2.000	1.000	CL	1.000	0.51	32.20			1972	83061
		3.50			70.3	2.000	1.000	C.	1.000	0.21	20.20			1972	83061
T73	Extruded Bar	3.50	29	J:T	70.3	2.000	1.000	CT	1.000	0.22	20.80	20.0	1.0	1972	83061
		3.50			70.3	2.000	1.000	CT	1.000	0.18	18.90			1972	83061
173	Extruded Bar	3.50	-65	S-T	67.2	2.000	1.000	CT	1.000	0.24	20.70	:	:	1972	83061
		3.50		!	77.3	2.000	1.000	C.	1.000	0.50	34.70			1972	83061
173	Extruded Bar	3.50	•		77.3	2.000	1.000	CT	1.000	0.48	33.80	34.2	0.6	1972	83061
		3.50			77.3	2.000	1.000	Ç	1.000	0.49	34.20			1972	83061
		3.50			9.69	2.000	1.000	CT	1.000	0.22	20.60			1972	83061
T73	Extruded Bar	3.50	•	T-L	9.69	2.000	1.000	CT	1.000	0.22	20.40	20.6	0.3	1972	83061
		3.50			9.69	2.000	1.000	CT	1.000	0.23	20.90			1972	83061
		3.50			66.5	2.000	1.000	CT	1.000	0.27	21.80			1972	83061
T73	Extruded Bar	3.50	0	rs.	66.5	2.000	1.000	CT	1.000	0.25	21.00	21.5	9.4	1972	83061
		3.50			66.5	2.000	1.000	CT	1.000	0.26	21.60			1972	83061
		3.50			73.4	2.000	1.000	CT	1.000	0.57	35.10			1972	83061
T73	Extruded Bar	3.50	R.T.	1	73.4	2.000	1.000	CT	1.000	0.42	30.10	33.2	2.7	1972	83061
		3.25			73.4	2.000	1.000	CJ	1.000	0.55	34.40			1972	83061

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									-								_					
		REPER	83061	83061	83061	83061	83061	83061	86213	86213	86213	86213	86213	86213	86213	86213	WA001	WA001	WA001	WA001	WA001	WA001
		DATE	1972	1972	1972	1972	1972	1972	1973	1973	1973	1973	1973	1973	1973	1973	1980	1980	1980	1980	1980	1980
		STAN		0.5			0.7				1.7				9.0			0.1		0.1		0.3
	K _{Ie}	K. MEAN		22.0			23.0				26.1				23.8			33.9		26.0		23.8
		K. (Kei • √in.)	21.50	22.40	22.10	22.50	22.60	23.80	24.10	25.40	27.20	27.80	23.20	24.00	23.50	24.60	34.00	33.80	26.00	25.90	24.00	23.60
		(K _L /TYS)* (in.)	0.25	0.27	0.27	0:30	0:30	0.33	0.51	0.56	0.52	0.65	0.66	0.59	0.42	0.45	0.49	0.49	0.34	0.34	0.27	0.26
	CRACK	LENGTH (in.) A	1.000	1.000	1.000	1.000	1.000	1.000	0.722	0.725	0.750	0.751	0.700	0.730	0.716	0.704		:	ï	ï	:	***
7049 K _{Ic}	7	DESIGN	CT	C.	CI	CT	CT.	СТ	CT	CT	CT	CI	CT	CT	CT	CT	cT	CT	CT	C.	cr	CT
	SPECIMEN	THICK (in.) B	1.000	1.000	1.000	1.000	1.000	1.000	0.750	0.748	0.750	0.748	0.750	0.750	0.750	0.750	1.250	1.250	1.250	1.250	1.250	1.250
ALUMINUM	SO.	WIDTH (in.)	2.000	2.000	2.000	2.000	2.000	2.000	1.500	1.490	1.500	1.500	1.490	1.500	1.490	1.490	2.500	2.500	2.500	2.500	2.500	2.500
A		YIELD STR (Ksl)	67.7	67.7	67.7	65.4	65.4	65.4	53.6	53.6	59.4	59.4	49.3	49.3	67.6	57.6	76.7	76.7	70.3	70.3	73.1	73.1
		SPEC		T·L			S-T			Ē	1				7,			3		7.		.I.
		TEST TEMP (°F)		R.T.			R.T.					,		£			É	K.T.		i. i.	É	K.T.
	CT	THICK (in.)	3.50	3.50	3.50	3.50	3.50	3.50	4.00	4.00	2.00	2.00	4.00	4.00	2:00	2.00	1.50	1.50	1.50	1.50	1.50	1.50
	PRODUCT	РОЯМ		Extruded Bar			Extruded Bar			Ē	Flate			Ē	Flate			Extruded Bar		Extruded Dar	i i	Extruded Bar
		CONDITION		T73			173				1,7051			* AC CAR	17351		T73511-HIGH/	PURITY	T73511-HIGH/	PURITY	T73511-LOW/	PURITY

					A	ALUMINUM		7049 K _{Io}							
	PRODUCT	CT					SPECIMEN	z	CRACK			K _{Io}			
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Kei)	WIDTH (In.)	THICK (in.) B	DESIGN	LENGTH (in.) A	K., TYB)* (In.)	7. 8. j.	K. MEAN	STAN	DATE	REFER
T73511-LOW/	Extended Box	1.50	E	E	9'89	2.500	1.250	CI	:	0.18	18.20			1980	WA001
PURITY	זאנו ממפת דשנו	1.50	T. T.	7.1	68.6	2.500	1.250	CT	:	0.17	18.00	18.1	0.1	1980	WA001
T73511-MEDIUW	Total Dos	1.50	£	E	75.4	2.500	1.250	CT		0.40	30.30			1980	WA001
PURITY	ישנו מקפר דיפו	1.50		3	75.4	2.500	1.250	CT	:	0.37	29.10	29.7	6.0	1980	WA001
T73511-MEDIUM	Potended Box	1.50	£	E	69.2	2.500	1.250	CT	ï	0.25	21.70			1980	WA001
PURITY	דאון תקסק דעו	1.50		7.	69.2	2.500	1.250	CT	:	0.26	22.40	22.1	0.6	1980	WA001
17359	Poemin	7.10	E	E	65.0	3.990	1.998	CT	1.882	0.83	37.50			1973	85836
	8810.1	7.10		3	65.0	3.990	1.997	. cr	1.900	06'0	38.90	38.2	1.0	1973	85836
		90.9			50.5	2.000	0.999	CT	0.931	0.36	19.10			1973	86213
		6.00			50.5	2.000	0.999	CŢ	0.954	0.24	15.80			1973	86213
TWREG	E	3.00	Ę	5	58.6	2.000	0.999	CT	1.003	0.22	17.30			1973	86213
	997	7.10		3	62.0	2.500	1.252	C.	1.292	0.36	23.40	19.5	2.8	1973	85836
		3.00			63.8	2.000	1.000	Ç	1.065	0.29	21.90			1973	86213
		3.00			63.8	2.000	1.000	CT	1.039	0.24	19.70			1973	86213
		3.50			80.0	2.000	1.000	£	1.000	0.36	30.30			1972	83061
T76	Extruded Bar	3.50	39-	7	80.0	2.000	1.000	CŢ	1.000	0.36	30.30	30.4	0.1	1972	83061
		3.50			80.0	2.000	1.000	CT	1.000	0.36	30.50			1972	83061
944	Separated Box	3.50	¥	Ė	72.9	2.000	1.000	CT	1.000	0.17	19.00			1972	83061
		3.50	3	3	72.9	2.000	1.000	Ę	1,000	0.18	1930	19.2	0.2	1079	19000

TABLE 8.6.2.1 (CONCLUDED)

					A	ALUMINUM		7049 K _{Io}							
	PRODUCT	cr				, a	SPECIMEN	7				K _{Ie}			
CONDITION	FORM	THICK (in.)	TEMP (°F)	SPEC	YIRLD STR (Kel)	WIDTH (in.)	THICK (in.) B	DESIGN	LENGTH (in.)	2.0 (K _{1,2} TYS)* (in.)	K. (K. d. v.	K. MBAN	STAN	DATE	REFER
		3.50			67.5	2.000	1.000	CT	1.000	0.21	19.10			1972	83061
T76	Extruded Bar	3.50	99-	r-s	67.5	2.000	1.000	cr	1.000	0.22	19.90	19.4	9.0	1972	83061
		3.50			67.5	2.000	1.000	cr	1.000	0.21	19.30			1972	83061
		3.50		1	77.1	2.000	1.000	CT	1.000	0.49	34.10			1972	83061
176	Extruded Bar	3.50	0	7	77.1	2.000	1.000	cr	1.000	0.45	32.90	33.1	6:0	1972	83061
		3.50			77.1	2.000	1.000	CT	1.000	0.44	32.30			1972	83061
, and	9	3.50	•		70.6	2.000	1.000	СТ	1.000	0.22	20.80			1972	83061
0/1	Extraced Dar	3.50	•	7-I	70.6	2.000	1.000	. cr	1.000	0.19	19.60	20.2	0.8	1972	83061
		3.50			9.99	2.000	1.000	cT	1.000	0.25	21.20			1972	83061
176	Extruded Bar	3.50	0	r.s	66.6	2.000	1.000	CT	1.000	0.24	20.70	20.8	4.0	1972	83061
		3.50			66.6	2.000	1.000	CT	1.000	0.24	20.50			1972	83061
		3.25			75.5	2.000	1.000	CT	1.000	0.51	34.20			1972	83061
176	Extruded Bar	3.50	R.T.	1.7	75.5	2.000	1.000	CT	1.000	0.42	30.80	32.7	1.7	1972	83061
		3.50			75.5	2.000	1.000	CT	1.000	0.48	33.10			1972	19088
		3.50			68.6	2.000	1.000	CT	1.000	0.21	20.00			1972	19088
1776	Extruded Bar	3.50	R.T.	T-L	68.6	2.000	1.000	CT	1.000	0.21	19.70	20.0	0.3	1972	83061
		3.50			68.6	2.000	1.000	CT	1.000	0.22	20.30			1972	83061
T76	Extruded Bar	3.50	R.T.	S-T	65.8	2.000	1.000	CT	1.000	0.25	20.90	1	1	1972	83061

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7049 H Condition/Ht: T73 Yield Strength: 58.1 - 68.5 ksi Form: 4 - 5 in. Forging Ult. Strength: 68.4 - 76.4 ksi Specimen Type: CT Specimen Thk: 1.495 - 1.502 in. Orientation: T-L Specimen Width: 3.8 in. Stress Ratio: 0.33 Ref: 86842 Frequency: 18.3 Hz (2 of 3)(1 of 3) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 10 40 100 10 40 11111 انانانا 10° 10° Environment: H.H.A.; R.T. Environment: Dry Air; R.T. 10-2 10-2 10⁻¹ 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10⁻⁵ 10 5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10 8 10⁻⁸ 40 100 10 100 40 10 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 6.21 (min) 7. 8. 3.84 6.17 (min) 7. 8. 16.1 9.61 9. 30.4 9. 10. 10. 10.89 (max) 104. 11.88 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 7.78 Ó. .5 1.25 2. 8.

Figure 8.6.3.1.1

2.

14.70

.8

.5

0.

1.25

Condition/Ht: T73 Yield Strength: 58.1 - 68.5 ksi Form: 4 - 5 in. Forging Ult. Strength: 68.4 - 76.4 ksi Specimen Type: CT Specimen Thk: 1.495 - 1.502 in. Orientation: T-L Specimen Width: 3.8 in. Stress Ratio: 0.33 Ref: 86842 Frequency: 18.3 Hz (3 of 3)ΔK (MPa√in) Δ K (MPa \sqrt{in}) 10 100 10 100 40 11111 10° 10° Environment: Salt Fog; R.T. 10-2 10-2 10 1 10 10⁻³ 10-3 da/dN (in/cycle) 10 -2 da/dN (in/cycle) 10⁻⁶ 10-6 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 -6 10⁻⁸ 10⁻⁸ 100 10 40 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) $da/dN (10^{-6}in/cycle)$ ΔK (Ksi√in) 9.04 10.9 6.07 (min) 15.7 8. 9. 21.6 77.0 11.44 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 6.61 Ò. .5 0. .5 .8 1.25 2. 8. 1.25 2.

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Figure 8.6.3.1.1 (Concluded)

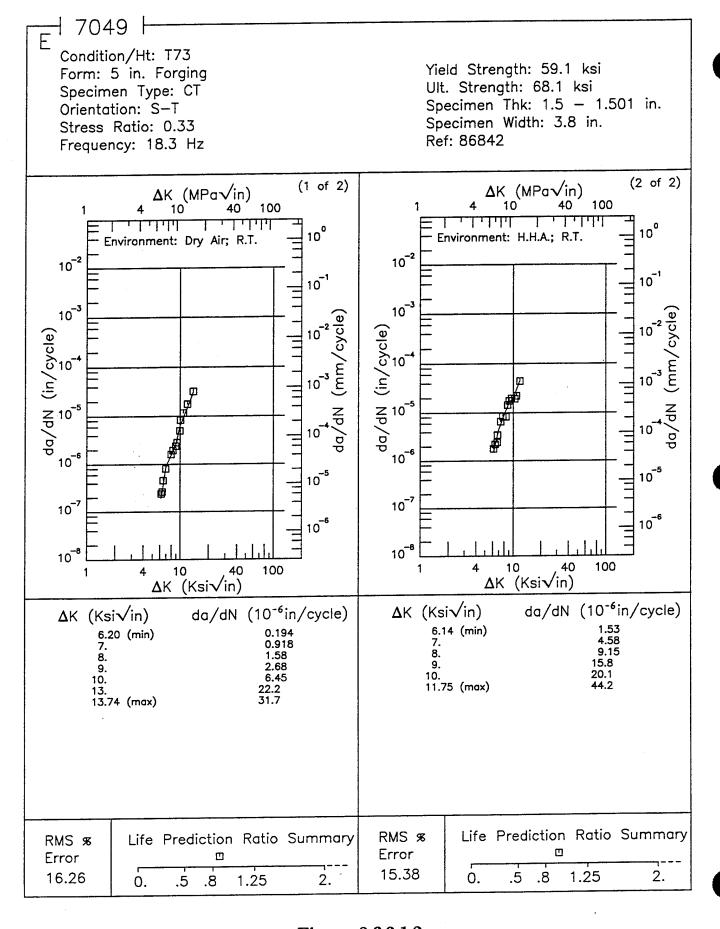


Figure 8.6.3.1.2

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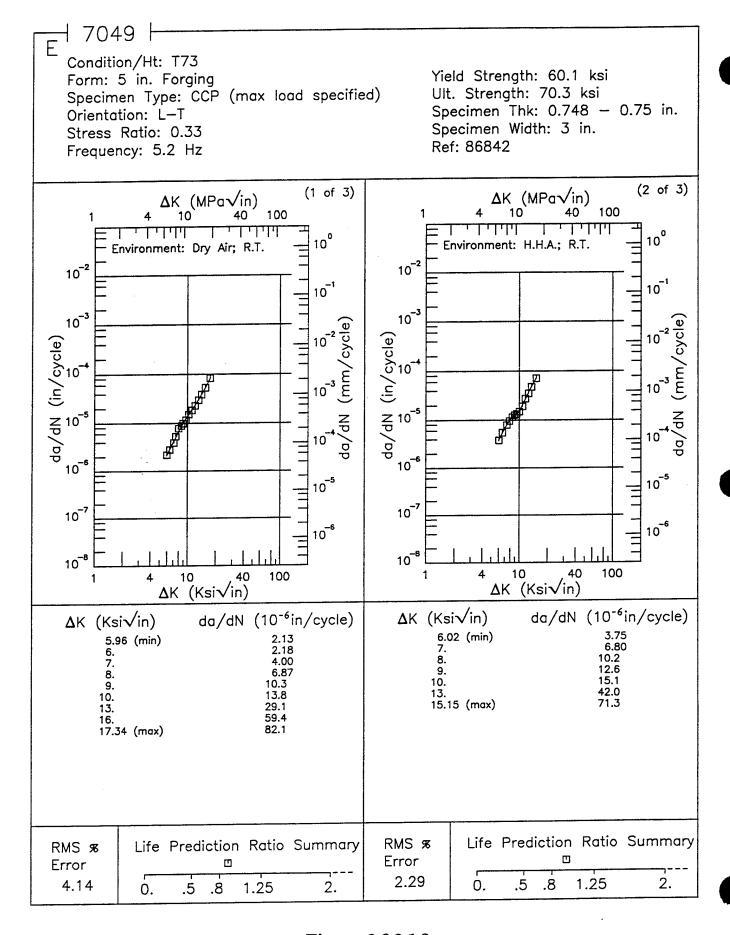


Figure 8.6.3.1.3

Condition/Ht: T73 Form: 5 in. Forging Yield Strength: 60.1 ksi Specimen Type: CCP (max load specified) Ult. Strength: 70.3 ksi Specimen Thk: 0.748 - 0.75 in. Orientation: L-T Specimen Width: 3 in. Stress Ratio: 0.33 Ref: 86842 Frequency: 5.2 Hz (3 of 3)ΔK (MPa√in) 10 40 ΔK (MPa√in) 100 100 10° 10° Environment: Salt Fog; R.T. 10-2 10-2 10 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10⁻⁶ 10⁻⁵ 10 5 10⁻⁷ 10-7 10⁻⁶ 10 6 10-8 10 8 100 40 100 10 40 10 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ 3.04 5.70 5.30 (min) 6. 7. 8. 9. 13. 16. 20.25 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 6.09 Ò. .5 1.25 2. 0. .5 .8 1.25 2. 8.

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Figure 8.6.3.1.3 (Concluded)

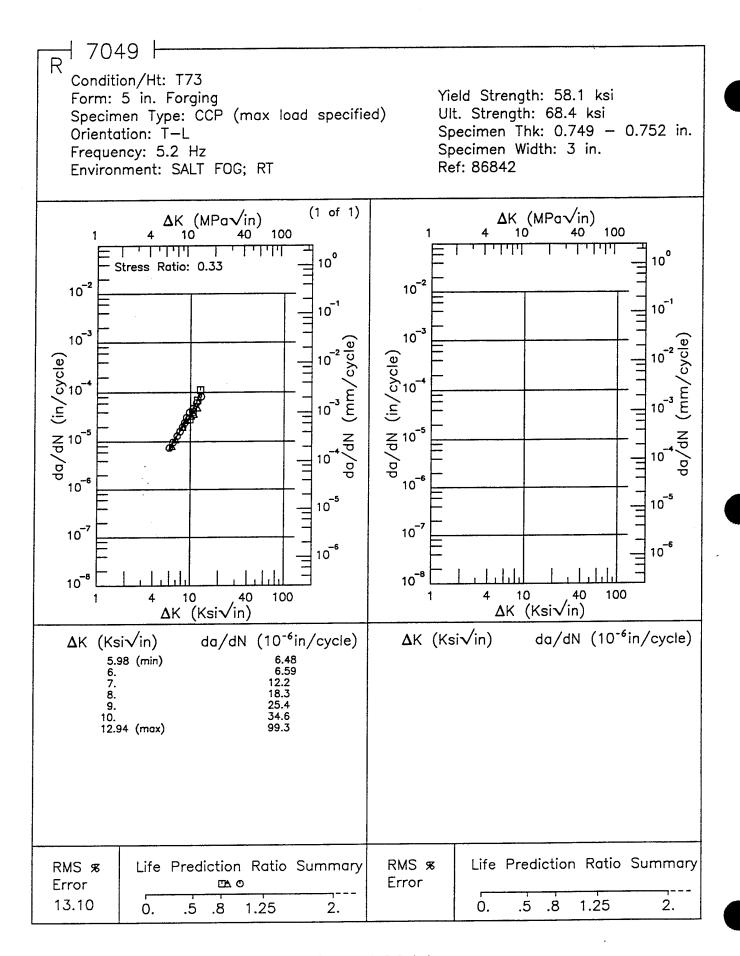


Figure 8.6.3.1.4

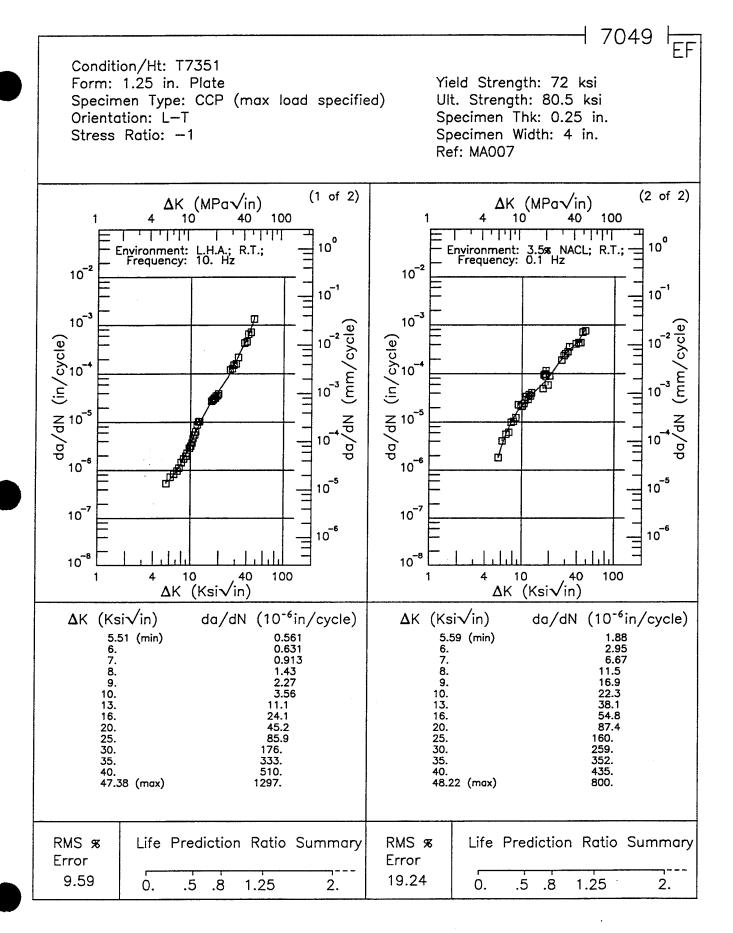


Figure 8.6.3.1.5

= 7049 F Condition/Ht: T7351 Yield Strength: 72 ksi Form: 1.25 in. Plate Specimen Type: CCP (max load specified) Ult. Strength: 80.5 ksi Specimen Thk: 0.25 in. Orientation: L-T Specimen Width: 4 in. Stress Ratio: 0. Ref: MA007 (2 of 3) (1 of 3)ΔK (MPa√in) Δ K (MPa \sqrt{in}) 100 10 100 10 40 1 11111 ייוייי ليليانان 10° Environment: 3.5% NACL; R.T.; Frequency: 1. Hz Environment: L.H.A.; Frequency: 10. Hz R.T.; 10-2 10-2 10 1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10 -3 10⁻⁶ 10 -6 10⁻⁵ 10 -5 10-7 10⁻⁷ 10⁻⁶ 10 6 10⁻⁸ 10 8 40 100 10 40 100 10 ∆K (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) 2.99 5.06 5.54 (min) 5.71 (min) 0.454 6. 7. 6. 7. 8. 9. 0.794 8. 10. 13. 16. 20. 25. 30. 35. 40. 281. 723. 50. 49.15 (max) 60. 61.17 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 18.70 1.25 2. .5 .8 15.13 0. 2. 1.25 0. .5 .8

Figure 8.6.3.1.6

Condition/Ht: T7351 Yield Strength: 72 ksi Form: 1.25 in. Plate Ult. Strength: 80.5 ksi Specimen Type: CCP (max load specified) Specimen Thk: 0.25 in. Orientation: L-T Specimen Width: 4 in. Stress Ratio: 0. Ref: MA007 (3 of 3) Δ K (MPa \sqrt{in}) $\Delta K (MPa\sqrt{in})$ 100 10 40 40 100 10 10° Environment: 3.5% NACL; R.T.; Frequency: 10. Hz 10⁻² 10-2 10-1 10-1 10⁻³ 10-3 da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10⁻⁶ 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 6 10 6 10⁻⁸ 10⁻⁸ 10 100 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 5.44 (min) 6. 7. 8. 10. 13. 16. 904. 2017. 67.01 (max) 4902. Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error .5 15.00 1.25 2. 0. .8 0. .5 8. 1.25 2.

d 7049

Figure 8.6.3.1.6 (Concluded)

7049 Condition/Ht: T7351 Yield Strength: 72 ksi Form: 1.25 in. Plate Specimen Type: CCP (max load specified) Ult. Strength: 80.5 ksi Specimen Thk: 0.25 in. Orientation: L-T Specimen Width: 4 in. Stress Ratio: 0.5 Ref: MA007 (2 of 2) (1 of 2) Δ K (MPa \sqrt{in}) ΔK (MPa√in) 100 10 40 10 100 40 11111 1111 10° 10° Environment: 3.5% NACL; R.T.; Frequency: 0.1 Hz Environment: L.H.A.; R.T.; Frequency: 10. Hz 10-2 10-2 10 1 10-1 10⁻³ 10⁻³ 10 -2 da/dN (in/cycle) da/dN (in/cycle) 10-3 10 10⁻⁶ 10 6 10 -5 10 -5 10⁻⁷ 10⁻⁷ 10 6 10 6 10⁻⁸ 10 8 40 100 10 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) 4.10 (min) 5. 6. 7. 8. 4.09 (min) 5. 6. 7. 8. 9. 10. 13. 16. 16. 20. 20. 25. 340. 536. 30. 806. 34.04 (max) 838. 36.70 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 15.78 .5 0. .8 1.25 2. 12.52 .5 .8 1.25 2. 0.

Figure 8.6.3.1.7

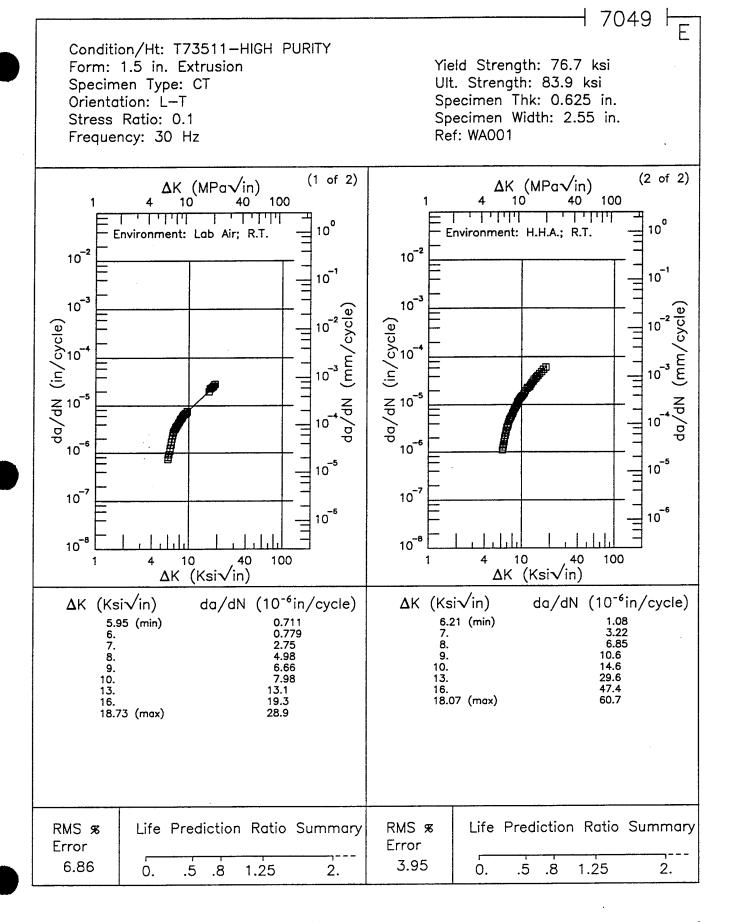


Figure 8.6.3.1.8

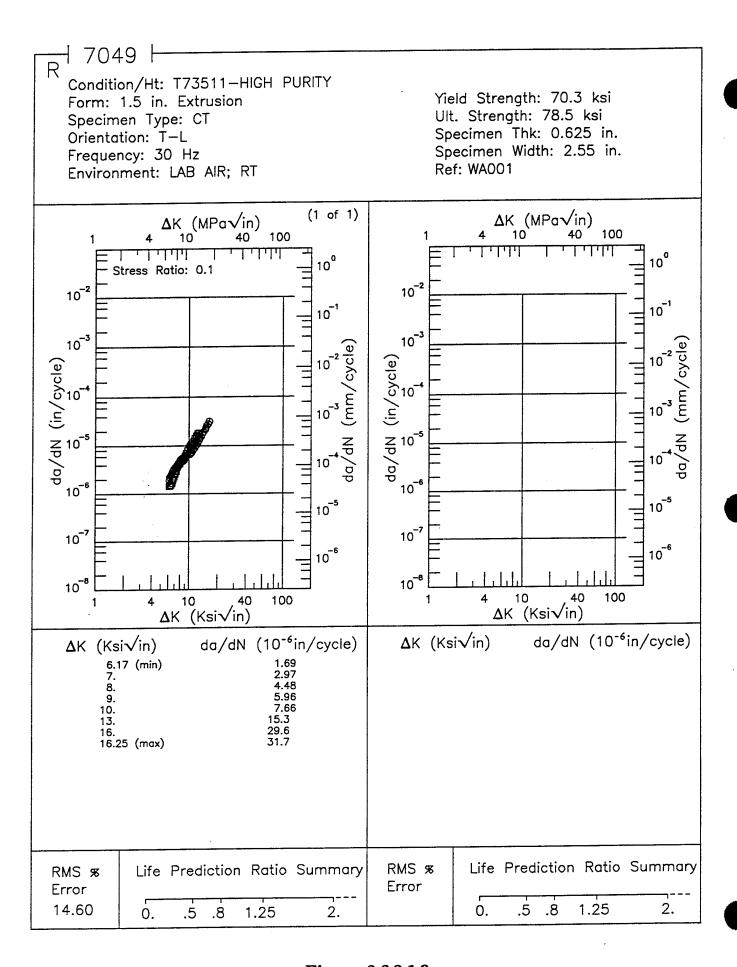


Figure 8.6.3.1.9

Form: 1.5 in. Extrusion Yield Strength: 73.1 ksi Ult. Strength: 80 ksi Specimen Type: CT Specimen Thk: 0.625 in. Orientation: L-T Specimen Width: 2.55 in. Stress Ratio: 0.1 Ref: WA001 Frequency: 30 Hz (2 of 2) (1 of 2) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 10 100 100 40 10 40 1 1111 <u>لىلىلىڭ د</u> 10° 10° Environment: H.H.A.; R.T. Environment: Lab Air; R.T. 10⁻² 10-2 10 1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10 10-6 10-6 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 -6 10⁻⁶ 10⁻⁸ 10⁻⁸ 100 10 40 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) **Δ**K (Ksi√in) 1.05 1.10 5.94 (min) 0.541 6.10 (min) 7. 8. 6. 2.59 7. 8. 9. 5.65 9. 10. 10. 14.37 (max) 13. 16.99 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS & RMS % Error Error 12.57 4.41 0. .5 1.25 2. Ó. .5 .8 1.25 .8 2.

Condition/Ht: T73511-LOW PURITY

1 7049 H

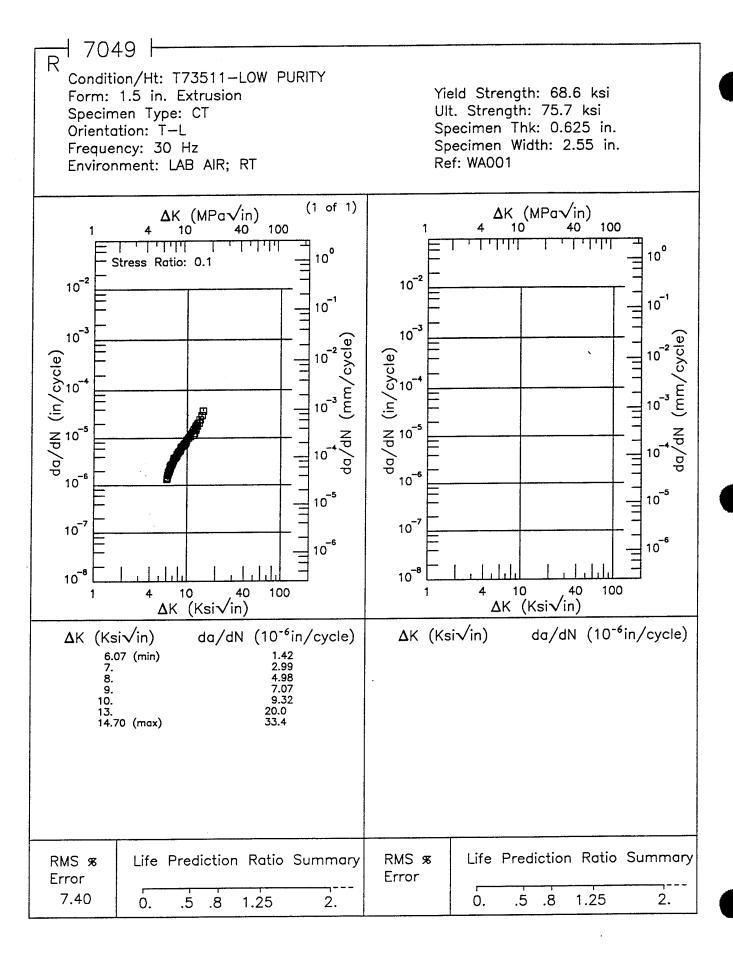


Figure 8.6.3.1.11

Condition/Ht: T73511-MEDIUM PURITY Yield Strength: 75.4 ksi Form: 1.5 in. Extrusion Ult. Strength: 82.5 ksi Specimen Type: CT Specimen Thk: 0.625 in. Orientation: L-T Specimen Width: 2.55 in. Stress Ratio: 0.1 Frequency: 30 Hz Ref: WA001 (2 of 2) (1 of 2) Δ K (MPa \sqrt{in}) $\Delta K (MPa\sqrt{in})$ 10 40 100 10 40 100 1 111111 1 1111 11111 1 1 1 1 1 1 10° 10° Environment: Lab Air; R.T. Environment: H.H.A.; R.T. 10-2 10-2 10-1 10 10⁻³ 10⁻³ 10 -2 da/dN (in/cycle) da/dN (in/cycle) 10 -3 10 10-6 10-6 10 -5 10 -5 10⁻⁷ 10⁻⁷ 10 6 10⁻⁶ 10-8 10⁻⁸ 10 40 100 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) 5.97 (min) 6. 7. 8. 0.430 5.98 (min) 0.441 0.955 6. 7. 8. 9. 10. 10. 13. 13. 16. 16. 17.55 (max) 18.90 (max) 18.8 Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 9.57 21.95 Ó. .5 0. .5 .8 1.25 8. 1.25 2. 2.

7049 H

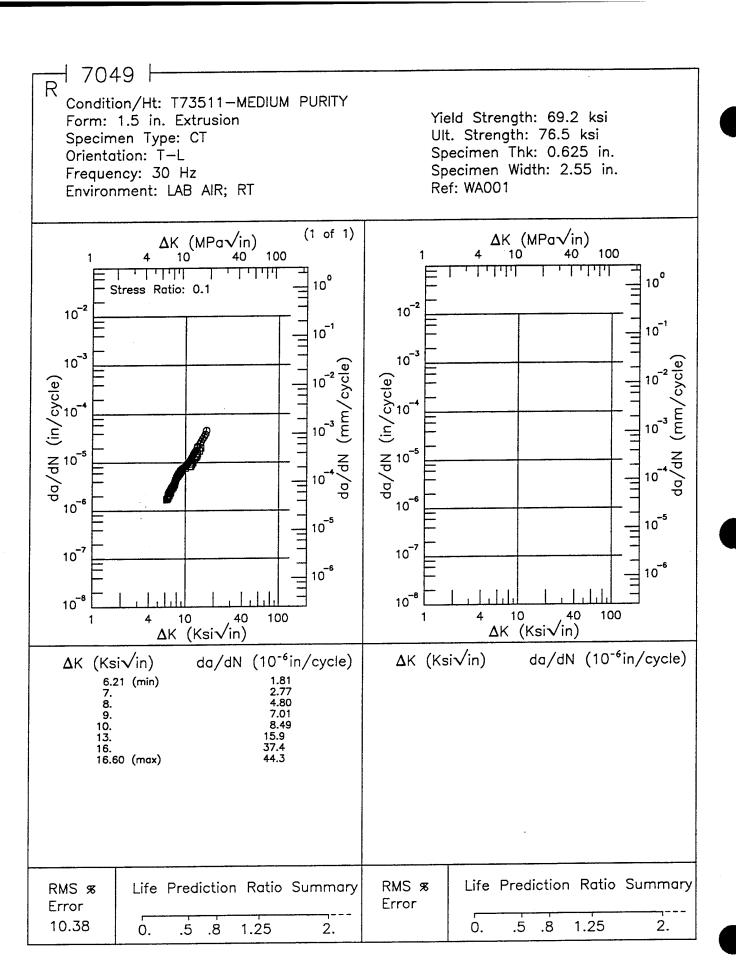


Figure 8.6.3.1.13

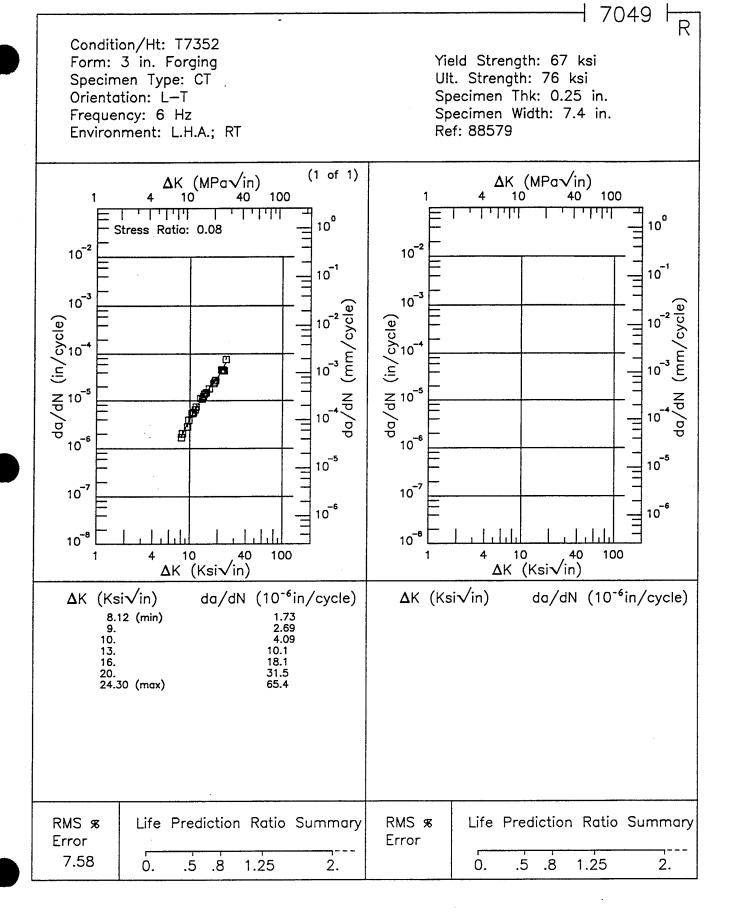


Figure 8.6.3.1.14

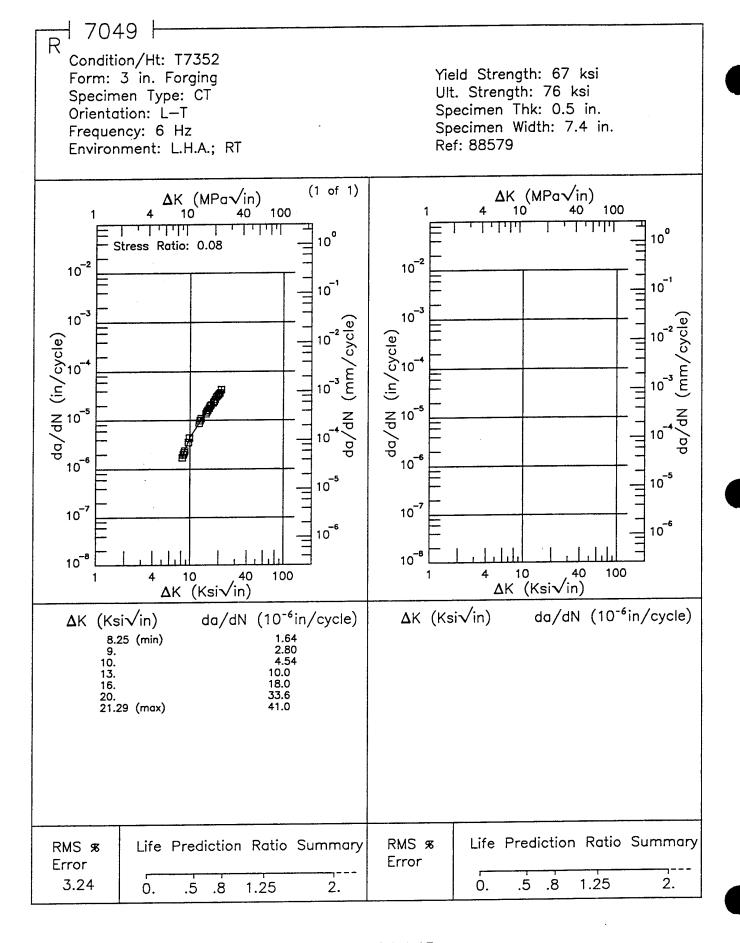


Figure 8.6.3.1.15

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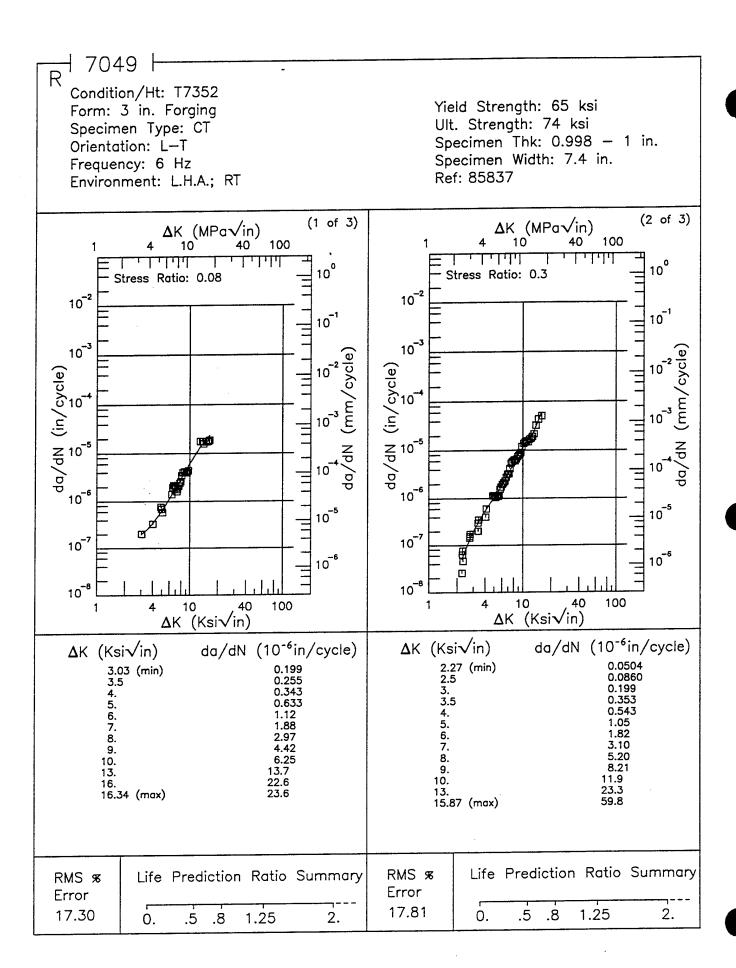


Figure 8.6.3.1.16

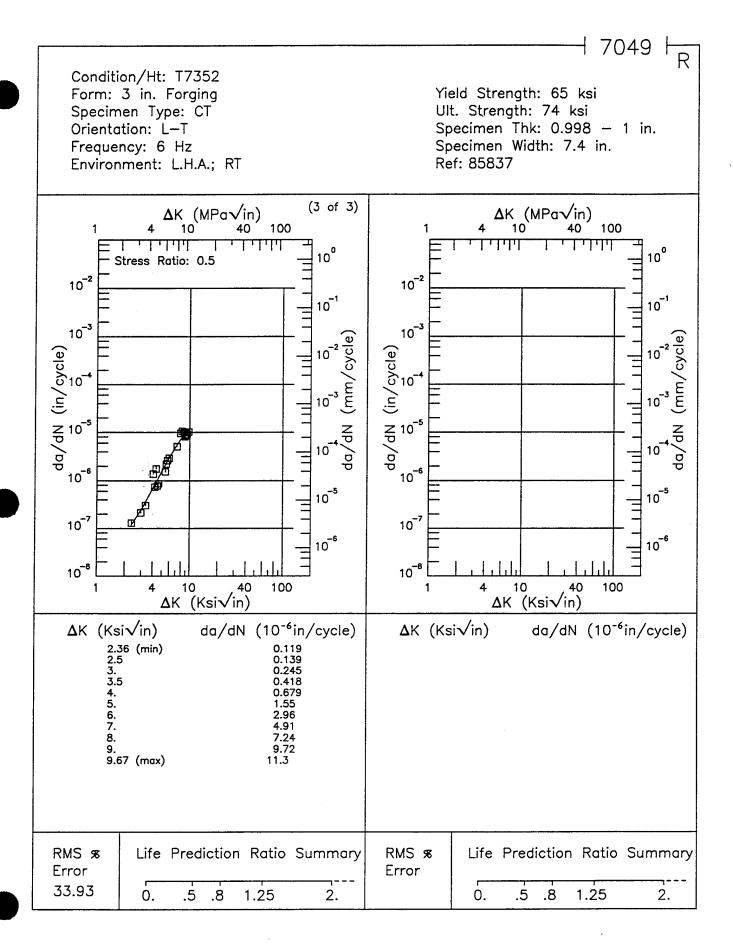


Figure 8.6.3.1.16 (Concluded)

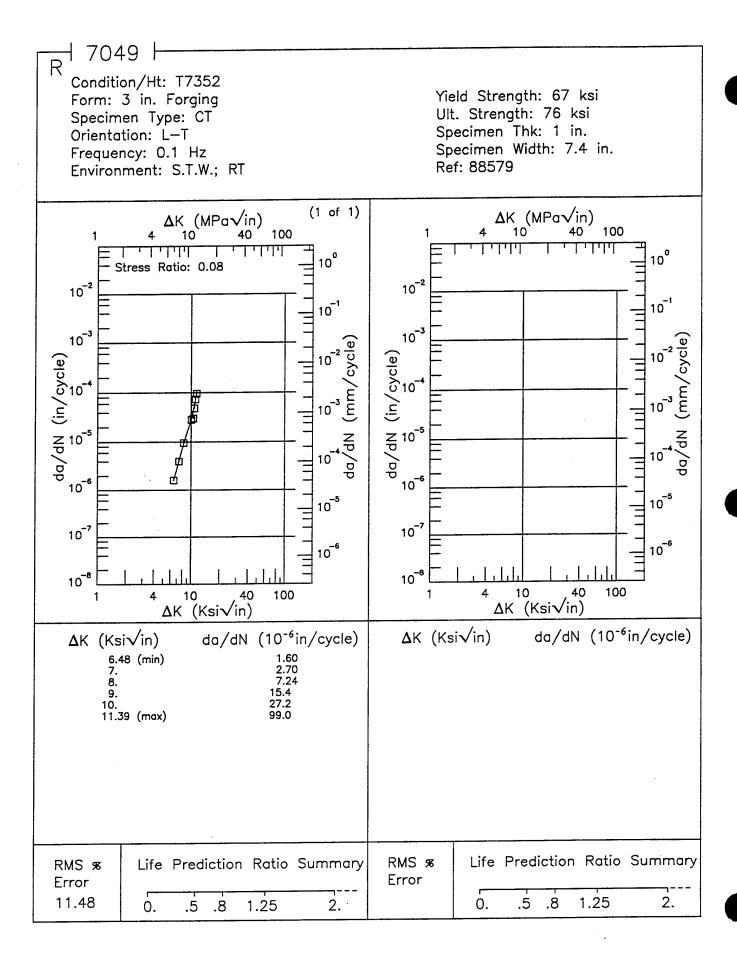


Figure 8.6.3.1.17

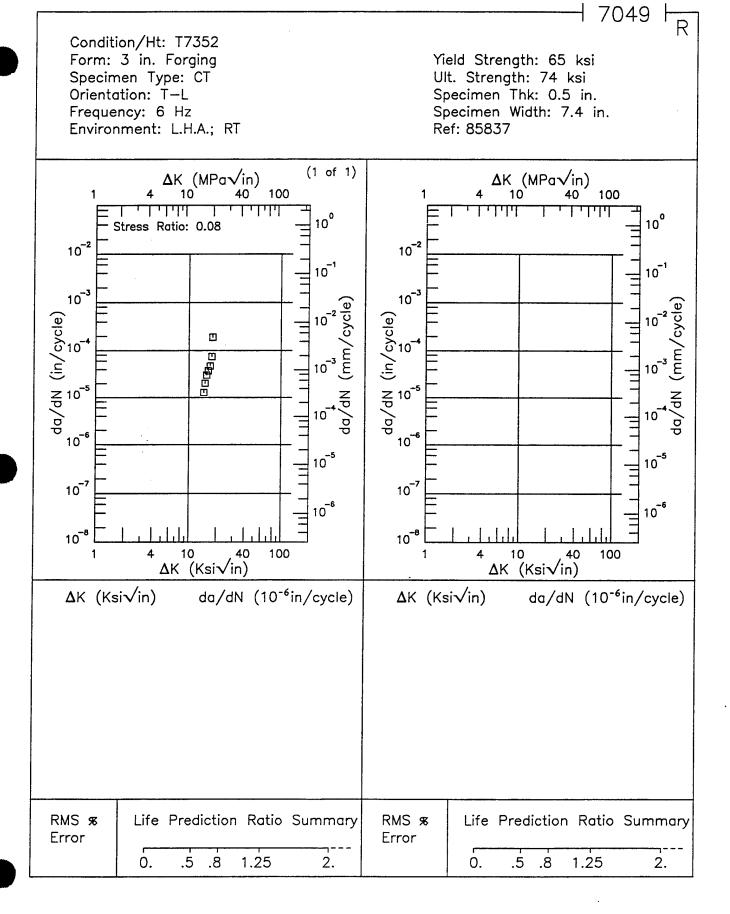


Figure 8.6.3.1.18

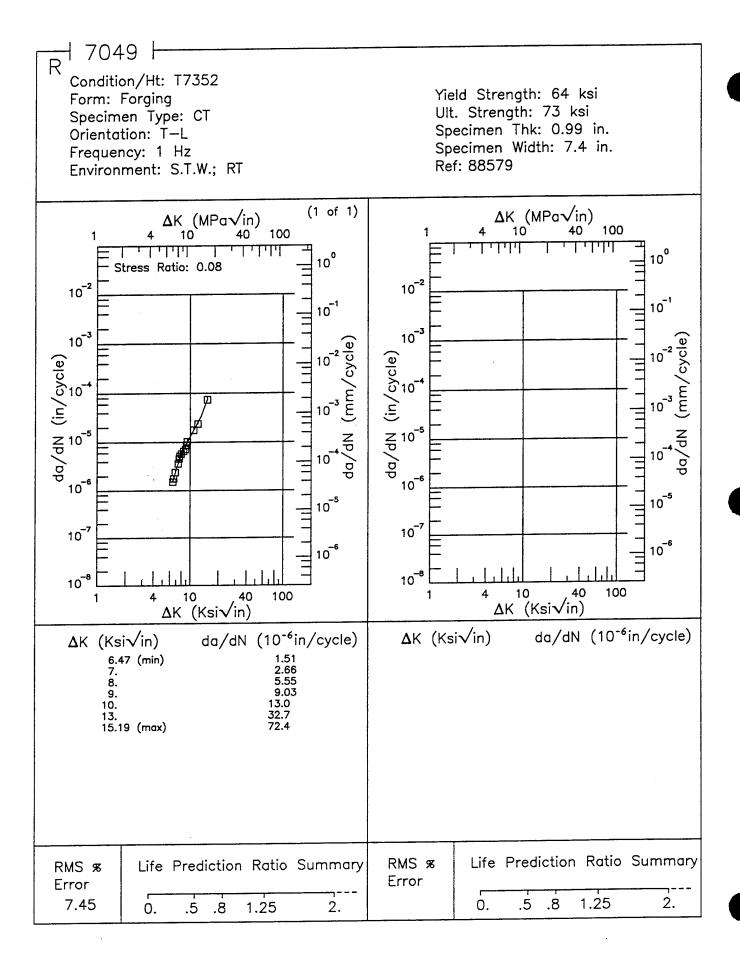


Figure 8.6.3.1.19

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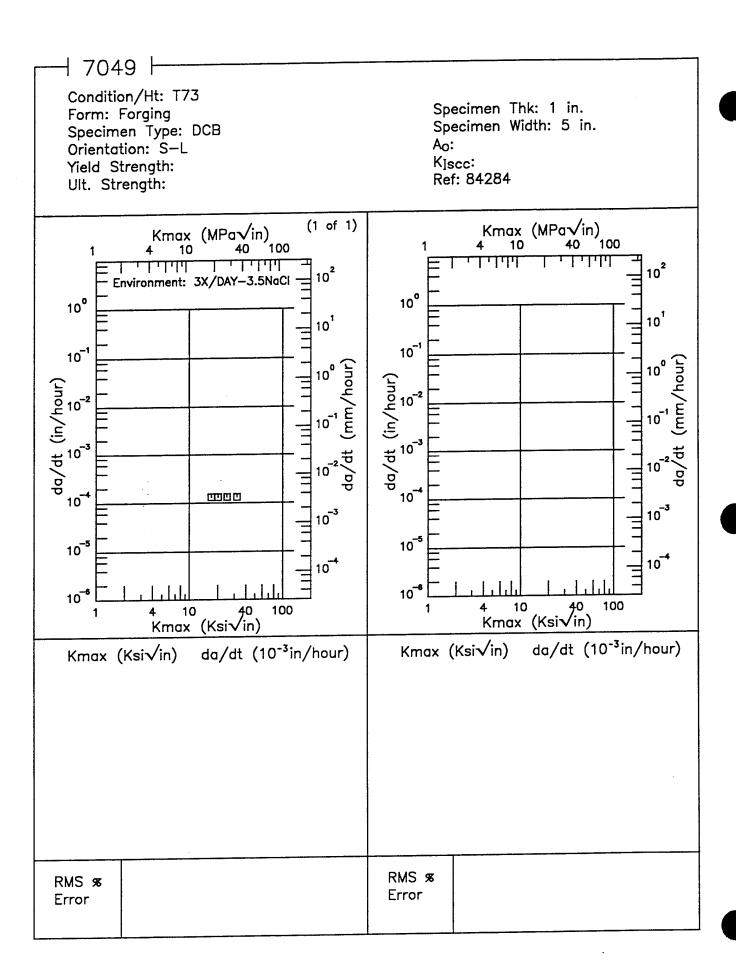


TABLE 8.6.3.3

Klecc SUMMARY FOR ALUMINUM ALLOY 7049

Condition/		Test	Spec	Yield		S	Specimen		Prod	Crack	K		Test	Toot	
	Form	Temp (°F)	Ór.	Str (Ksi)	Envir.	Design	Width (in)	Thick (in)	Thk (in)		(Ksi√in)	^{mino} (Ksi√in)	Time (min)	Date	Refer
	댠	R.T.	R-L	689	3.5% NaCl	L	1	9.0	1 2	;	20.5	19.8	09909	1972	83242
	ţ	Ę	S-T	73.4	3.5% NaCl	$\mathbf{C}\mathbf{L}$	2	1	3.25	i	33.2	20.4	21280	1972	83061
	Ð	K.T.	S-L	65.4	3.5% NaCl	L	2	-	3.25	;	23	20.3	19800	1972	83061
	F	£	r-S	74.8	3.5% NaCl	CT	2	1	3	i	28.1	26.7	17130	1972	83061
	3	K.T.	T-S	68.6	3.5% NaCl	CI	2	1	8	;	20.3	19.4	40230	1972	83061
					Ç	DCB	5.5	1	3		41	>27.5	76200	1976	RI006
					F.C.S.	DCB	2.5	1	3	ì	41	>28.5	76140	1976	R1006
			L-T	29		DCB	5.5	1	8	;	41	>25.5	76200	1976	R1006
					Ø.C.B.	DCB	5.5	1	8	1	41	27.6	76200	1976	Riode
					S.T.W.	DCB	5.5	1	3	i	41	21	133680	1976	R1006
						DCB	5.5	1	3	-;	41	19.5	133680	1976	R1006
	压	R.T.	Ė	3	:: :: :	DCB	2.3	1	8	:	41	>21.5	133680	1976	R1006
			7-	4	o, F. W.	DCB	2.5	1	8		41	>20	133680	1976	RIDDE
						DCB	5.5	1	£		41	61	133680	1976	R1006
						DCB	5.5	1	8		39	17.5	133680	1976	RI006
-			7	Ç	E	DCB	5.5	1	3	:	39	>17.5	133680	1976	R1006
			2	70	ο. I. W.	DCB	5.5	H	3	1	39	>22.5	61680	1976	RI006
						DCB	5.5	1	3	1	39	17	133680	1976	RI006

TABLE 8.7.1.1

MEAN PLANE STRAIN FRACTURE TOUGHNESS FOR ALUMINUM 7000/8000 SERIES ALLOY 7050 AT ROOM TEMPERATURE

F		-			K_{Ic}	$K_{Ic}~(ksi\!\sqrt{in})$	<u>.</u>			
Form	Condition/Heat Treatment			So	pecime	Specimen Orientation	itation			
			L-T			T-L			T-S	
		Mean K _{Io}	Std Dev	u	Mean K _{re}	Std Dev	u	Mean K _{Ie}	Std Dev	E .
	T7351	34.8	3.9	31	30.	2.6	29	28.	1.3	30
Plate	T73651	31.9	3.9	86	28.7	4.7	83	23.5	1.5	35
	T7651	33.4	2.8	9	:	i	ï	i	•	:
	T736	32.3	2.3	4	23.4	1.	4	24.6	9.0	9
	T73652	31.1	2.5	11	20.7	1.4	13	19.2	1.4	17
Forging	T7452	31.1	1.2	2	23.5	3.	3	:	:	i
	T7E56		•••	•	28.9	3.9	4	•		ı
	T74511	40.4	δ.	4	·	:	:	***		i
Extrusion	T76511	34.8	5.5	8	į	:	i	ŧ	:	i
Extruded Bar	T73511-HIGH PURITY	36.2	3.2	2	24.1	0.2	82		:	:

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: 3.5% NaCl

		100.0							
(er	(T)	60.0							
⁶ in/cyc	(Ksiv'ii	0'02	184.42	72.27	48.2	140.59		183.75	103.22
FCGR (10 ⁻⁸ in/cycle)	ΔΚ Level (Ksivlin)	10.0	23.7	12.08	6.65	23.19	22.25	10.86	13.32
J.C	Δ.	5.0		0.86			1.23		0.34
		2.5							
Oatua	(HZ)		2	20	2	2	20	2	20
	Я		0.1	0.1	0.1	0.1	0.1	0.1	0.1
menaoaa	FORM		167	FLATE	EXTRUSION	THE PERSON	FLAIE	TAC TOTAL TANKEN	EAIROSION
ANOMAGINOO	HEAT TREATMENT		, a core	1 (35)	T73651	1 a o cul	1,001	***************************************	1,0011

TABLE 8.7.1.2.2

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

60.0 0.00 FCGR (10⁻⁶ in/cycle) ΔK Level (Ksiv/in) **ENVIRONMENT: Distilled Water** 72.74 20.0 52.15 86.01 46.29 10.0 8.43 5.04 5.23 6.33 5.16 2.34 0.42 0.28 6.0 0.73 1.95 2.71 0.49 0.32 KÇ ÇN 0.31 FREQ (Hz) 0.05 8.0 0.1 8.0 9.0 0.1 0.8 ĸ 0.1 PRODUCT FORM EXTRUSION EXTRUSION FORGING PLATE ORIENTATION: L-T HEAT TREATMENT CONDITION T76511 T74511 T7452 T7651

100.0

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: Dry Air

		50.0 100.0					
FCGR (10 ⁻⁶ in/cycle)	AK Level (Ksi/in)	20.0	63.03	29.13			40.72
GR (10	K Level	10.0	71.17		9.52	13.36	9.17
FC	Δι	5.0					
		2.5					
	FREQ (Hz)		2-20	07	02	13.3	20
	R		0.33	0.1	0.1	0.33	0.1
	PRODUCT FORM		PLATE	FORGING	PLATE	SHEET	PLATE
	CONDITION/ HEAT TREATMENT		T7351	1736	173651	176	17651

1 of 2

TABLE 8.7.1.2.4

TH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔΚ 7050 AT ROOM TEMPERATURE	ENVIRONMENT: H.H.A.	FCGR (10 ⁻⁶ in/cycle)	ΔK Level (Ksi√in)	5.0 10.0 20.0 50.0 100.0	6.79 41.88	5.27 45.31	0.44 5.89	5.23 47.72	0.24	0.61 8.44	0.61 9.58	0.9 11.63	11.91	1.14 15.95	10.79	1.2 13.68 76.48		0.33 6.73 48.83	28.6
F STRE URE	NVIRO			2.5								0.12				0.05	0.08		
VELS O	E	FREG	(Hz)	1	2	2	15	10-20	60	15	20	15	30	20	18.3	25	25	20	13.3
INED LE OM TEM		ı	¥		0.1	0.1	0.1	0.1	0.1	0.33	0.33	0.5	0.1	0.33	0.33	0.33	0.33	0.1	0.33
CH RATE AT DEFINED LEVELS OF ST 7050 AT ROOM TEMPERATURE	L-T	PRODUCT	FORM		PLATE				EXTRUSION				EXTRUSION	EXTRUSION		PLATE		EXTRUSION	SHEET
FATIGUE CRACK GROWI	ORIENTATION: L-T	WOLLIGNOO	HEAT TREATMENT		17351				173511				T73511-HIGH PURITY	T7351X			1/3601		176

TABLE 8.7.1.2.4 (CONCLUDED)

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: H.H.A.

		100.0							
cle)	in)	50.0							
i ang	I (Ksiv)	20.0	68.9	51.87	51.72	47.11			
FCGR (10 ⁶ in/cycle)	ΔΚ Level (Ksl√lin)	10.0	7.97	9.64	4.3	4.22	14.68	13.81	14.83
FC	V	5,0		0.33		0.17	0.84		1.06
		2.5							
FREG	(HZ)		2	20	2	20	18.3	18.3	20
ı	¥		0.1	0.1	0.1	0.1	0.33	0.33	0.33
PRODUCT	FORM		, i.	FLAIB		TAC TOTAL CHARACT	EAIROSION		EXTRUSION
GONDITTON	HEAT TREATMENT		M70E1	10071		* 1-2064	1,0011		T7651X

1 of 1

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

	99	
	100.0	
	6)	
Fuel	FCGR (10 ⁻⁶ in/eycle) ΔK Level (Ksiγin) 0 100 500 5	35.15
Jet 1	0-6 ir.	38
ENVIRONMENT: JP-4 Jet Fuel	3R (10" [Lavel [100]	3.57
VT: J	FCC AK	
ME	2	
RON	2.5	
NVI	9	
E	FREQ (Hz)	1-20
		~
	R	0.02
		-
	PRODUCT	TE
	ROI	PLATE
L-T	d	
ORIENTATION: L-		
[AT]	CONDITION/ HEAT TREATMENT	
IEN	TON	
OR	(DII	T7651
	COV	
	HE	

TABLE 8.7.1.2.6

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: L.H.A.

CONDITION	PRODUCT	£	FREO		FC	<i>GR</i> (10	FCGR (10 ° in/cycle)	(a)	
TREATMENT	FORM	K	(Hz)		Δ.	K Level	ΔK Level (Ksi/in)	(
				2.5	5,0	10.0	20.0	50.0	100.0
T73	FORGING	80:0	9				11.57		
		0.1	10-30		0.23	2.64	29.84		
T73511	EXTRUSION	0.33	7.5-15		0.32	1.8			
		0.5	8-50	0.09	0.78	10.17			
T7351X	EXTRUSION	0.33	20		0.49	3.47			
		0.08	9			2.41	23.92		
1722 1	DI AMB	0.3	9		0.37	4.69			
10001	TUNIE	0.33	18.3			8.06			
		0.5	9			12.96			
		0.33	18.3		0.4	3.85			
T76511	EXTRUSION	0.33	18.3			2.79			
		0.46	18.3			6'6			
TYBEIX	NOISLIGHAG	0.33	20		0.42	3.15			
TOOTY	EAINOSION	0.33	20		0.49	3.31			

TABLE 8.7.1.2.7

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: Lab Air

T INTOTATE I TOTAL	7 7 1			•					
NOTHINGS	PRODICE		EREG		FC	FCGR (10 ⁶ 11/cyclė)	⁶ in/cyc.	(e)	
HEAT TREATMENT	FORM	Ħ	(Hz)		Δŀ	ΔK Level (Ksiγlin)	(Ksi/ii	1)	
				2.5	5,0	0.01	0.02	50.0	100.0
T73511	EXTRUSION	0.1	10			5.37	49.71		
T73511-HIGH PURITY	EXTRUSION	0.1	30			6.18			
T736	FORGING	0.1	3-10			12.17	59.43		
		0.1	ð			4.67	44.92		
	i i	0.1	6-10			7.23	46.45		
173651	PLATE	0.1	3-20			6	56.77		
		0.1	25		0.68	3.34	36.26		
		0.1	20			5.01	50.71		
	Citio dott	0.1	30		0.15				
1.74	HAND FORGING	0.5	20		1.08	11.16			
		0.8	20		2.18				
		.1	10		0.89	5.51			
		-1	10		1.19	7.59			
T7451	PLATE	-0.66	10		0.67	5.05	39.63		
		-0.33	10		9.0	5.47	31.02		
		0.	10		0.48	6.2			

10.49

1.21

0.1

25 01

20

6.0 8.0

29.64

TABLE 8.7.1.2.7 (CONTINUED)

2 of 5

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK

60.0 FCGR (10.º in/cycle) AK Level (Ksivin) 20.0 37.98 49.87 41.81 45.2 **ENVIRONMENT: Lab Air** 10.0 15.73 7.39 5.29 6.49 7.55 7.38 5.92 9.71 2.5 5.4 1.75 1.48 0.46 0.44 1.23 0.44 0.41 0.61 9.0 0.52 1.01 6.0 7050 AT ROOM TEMPERATURE 0.14 0.14 0.05 0.05 0.09 0.12 10 24 0.1 FREQ (Hz) 5-10 20-30 5-10 20 20 음 2 12 2 10 : 8 0.02 0.02 0.55 Ľ 0.1 0.1 0.1 0.1 0.1 0.4 0.4 0.1 0.1 ö PRODUCT FORM EXTRUSION PLATE (Cont'd) ORIENTATION: L-T HEAT TREATMENT CONDITION/ T74511 T7451 (Cont'd)

0.001

TABLE 8.7.1.2.7 (CONTINUED)

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: Lab Air

					THE THE THE TANK THE	X			
CONDITION	u-Diwodd		Vada		FC	<i>JR</i> (10 ⁻	FCGR (10 ⁻⁶ in/cycle)	(9)	
HEAT TREATMENT	FORM	Ħ	(Hz)		V	Z Level	ΔK Level (Ksi√in)	1)	
				2.5	5.0	10.0	20.0	50.0	100.0
		0.8	20		2.28				
T74511	EXTRUSION	0.8	20		1.71				
(Contd)	(Cont'd)	0.8	20	0.17	1.69				
		0.8	ï	0.23	3.03				
T745111	EXTRUSION	0.1	20		0.4	6.37	52.8		
		0.	6-20	0.27	2.29	8.15	36.94		
		0.1	70		0.58	5.2			
		0.1	5			6.88	55.77		
		0.1	5-15		0.52	7.54	45.45		
T7452	FORGING	0.1	20		0.14	4.82	57.73		
		0.4	5-15	0.09	0.83	11.73			
		0.4	20		0.32	7.08			
		0.8	ю		4.72				
		9.0	6-30	0.19	2.56				
25TH	#44000	0.	13.3			7.46	40.29		
	Idano	0.33	13.3			10.38	69.05		

TABLE 8.7.1.2.7 (CONTINUED)

4 of 5

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: Lab Air

				- 118					
CONDITTION	PRODITICE		FREG		FC	<i>GR</i> (10	FCGR (10 ⁴ in/cycle)	(9)	
HEAT TREATMENT	FORM	Я	(Hz)		77	T. Lovel	ΔK Level (Ksi√in)	1)	
				2.5	5,0	10.0	0.02	50.0	100.0
		-1	2-10				0.16	6.3	
		0.	1					922.41	
		0.02	1-20		0.53	8.33	24.44		
		0.05	2			5.11			
		0.05	Б	0.1	88'0	5.85	40.21	824.71	
		0.1	Б	60:0	0.49	6.04			
T7651	PLATE	0.4	ŭ		1.35	9.51			
		0.4	15	60:0	1.12	9.32			
		0.4	6-20	0.11	1.35				
		0.4		0.13	1.22				
		9.0	10	0.21	2.7				
		8.0	10		2.78				
		9.0	16	0.18	1.17				
		-1	2-10		0.3	5.51			
T76511	EXTRUSION	0.1	1				67.88		
		0.1	מ	0.12	6.0	16'1			

TABLE 8.7.1.2.7 (CONCLUDED)

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ORIENTATION: L-T	: LT		A	NVIRO	ENVIRONMENT: Lab Air	T: Lab	Air		
NOTHINNEY	PRODICT		FREC		FC	FCGR (10 ⁻⁶ 114/cycle)	^в ш/сус	(ep	
HEAT TREATMENT	FORM	H	(Hz)		γį	ΔK Level (Ksi√in)	(Ksi/i	n)	
				2.5	5,0	10.0	20.0	50.0	100.0
		0.1	9	60.0	0.79	5.49			
		0.1	20	0.07	0.62	7.31	42.94		
		0.4	1			10.38			
T76511 (Cont'd)	EXTRUSION (Cont'd)	0.4	5-10	0.14					
		0.4	20	0.07	1.12	7.89			
		0.8	ŭ	0.23	3.81				
		8.0	20	0.16	1.93				

TABLE 8.7.1.2.8

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

100.0 60.0 FCGR (10 4 in/cycle) ΔK Level (Ksivin) 50.0 160.17 52.99 61.37 ENVIRONMENT: S.S.W. 10.0 17.85 11.64 96'6 6.0 1.46 iç N FREQ (Hz) 1.10 5-15 1-20 0.02 0.02 Ľ 0.1 PRODUCT FORM PLATE PLATE ORIENTATION: L-T HEAT TREATMENT CONDITION T73651 T7651

TABLE 8.7.1.2.9

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7050 AT ROOM TEMPERATURE

ORIENTATION: L-T	: L-T		4	ENVIRONMENT: S.T.W.	ONMER	TT: S.T	.w.		
					FC	<i>3R</i> (10	FCGR (10 ⁹ in/cycle)	(9)	
CONDITION/ HEAT TREATMENT	PRODUCT	¥	FREQ (Hz)		17	T Lovel	ΔK Level (Ksi√in))	
				2.5	5.0	10.0	20.0	60.0	100.0
17351	PLATE	0.33	2-20			22.2			
173651	PLATE	0.1	1-10		1.2	18.1	78.31		
		0.1	1			13.91	48.78		
		0.1				18.71	102.25		
T74511	EXTRUSION	6.0	1		2.32				
		8.0	1		3.92				
		8.0			9.49				
		0.1	1			16.72	80.35		
;		0.1	20			21.32			
176511	EXTRUSION	0.4	1		2.83	21.58			
		0.8	1		6.41				

TABLE 8.7.1.2.10

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ORIENTATION: T-L

ENVIRONMENT: Distilled Water

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FCGR (10 ⁻⁶ inγcycle) ΔK Level (Ksiγin) 0 100 200 1	
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CONDITION/ HEAT TREATMENT	
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FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ORIENTATION: T-L

ENVIRONMENT: Dry Air

CONDITION/ HEAT TREATMENT PRODUCT FORM R FREQ (Hz) FREQ (Hz) AK Level (Ksi/in) T7351 PLATE 0.33 1.6-15 5.0 10.0 20.0 100.0 T7351 FORGING 0.33 1.6-15 8.9 8.9 100.0 100.0		7.22	1		13.3	0.33	SHEET	T76
PRODUCT FORM R FREQ (Hz) FREQ (Hz) AK Lovel (Ksi/in) PLATE 0.33 1.5.15 8.18 80.0 60.0 60.0		8.9			18.3	0.33	FORGING	T73652
PRODUCT R FREQ (Hz) AK Lovel (Ksi/in)		8.18			1.5-15	0.33	PLATE	T7351
PRODUCT R FREQ (Hz)	50.0	10.0	5.0	2.5				
PRODUCT R FREQ (Hz)	(III (MSAL)	וו דיפאמו	77					
PRODUCT FREG	(Kai/in)	K Lonal	*		(Hz)	¥	FORM	I TREATMENT
FCGR (10.4 in/cycle)					FREG	ı	PRODUCT	ONDITION/
	in/cycle)	GR (10°	FC					

TABLE 8.7.1.2.13

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK

9.00 50.0 FCGR (10.º In/cycle) AK Level (Ksiyin) 172.93 210.68 20.0 ENVIRONMENT: H.H.A. 13.95 15.71 16.59 12.78 23.13 11.12 10.74 18.41 15.8 10.0 20.08 11.77 20.37 18.8 17.4 14.2 0.95 0.42 0.53 0.67 0.57 0.57 1:1 0.91 8.0 0.04 7050 AT ROOM TEMPERATURE 0.03 5.5 2.5 FREQ (Hz) 10-30 10-20 18.3 18.3 18.3 13.3 2-2018.3 13.3 13.3 13.3 ಜ 8 12 8 20 0.33 0.33 0.33 0.33 0.33 0.33 0.33 0.33 0.33 0.33 0.33 0.33 0.33 0.33 0.5 0.5 ĸ PRODUCT EXTRUSION EXTRUSION FORM EXTRUSION EXTRUSION EXTRUSION FORGING PLATE PLATE SHEET SHEET PLATE SHEET ORIENTATION: T-L HEAT TREATMENT CONDITION/ T8-412972 T7651X T73652 T76511 T73511 T73651 T7351X T7351 T76 33

TABLE 8.7.1.2.14

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ORIENTATION: T-L

ENVIRONMENT: L.H.A.

		100.0									
(e)	(i	50.0									
⁶ in/cyc.	(Ksiv/ir	20.0	115.01								
FCGR (10 ⁻⁸ in/cycle)	ΔK Level (Ksiγin)	10.0	11.81	5.77	5.33	6.9	8.33	2.93	6.26	5.63	4.87
FCE	ΔÆ	5.0		0.37	0.27	0.63	0.54	0.24	0.38	0.52	
		2.5			0.04						
FREG	(Hz)		13.3	7.5-15	10-40	20	20	9	18.3	18.3	20
	Ħ		0.33	0.33	0.5	0.33	0.33	0.08	0.33	0.33	0.33
PRODUCE	FORM		SHEET	V.C. ICATAMAKA	EAIRUSIUN	TACADA LAMBANA	FAIROSION		FLAIE	EXTRUSION	EXTRUSION
CONDITION	HEAT TREATMENT		Тв	H70E11	1,0011	W70E1V	VIOCIT	MODEL	1,0001	T76511	T7651X

TABLE 8.7.1.2.15

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ORIENTATION: T-L	: T-L	•	(S)	NVIRO	ENVIRONMENT: Lab Air	T: Lab	Air		
					DJ	FCGR (10 ⁻⁸ in/cycle)	⁶ in/cyc	(e)	
CONDICION/ HEAT TREATMENT	FORM	Ħ	FREE (Hz)		ΔI	ΔΚ Level (Ksi\in)	(Ksi/ii	9	
				2.5	5.0	10.0	20.0	60.0	100.0
T73511-HIGH PURITY	EXTRUSION	0.1	30			3.74			
T736	FORGING	0.1	10			6.94	98.63		
T73651	PLATE	0.1	5-10			8.05	47.14		
		0.1	5-15	0.09	0.75	7.5			
T7462	FORGING	0.4	5.20		0.82				
		0.8	10-15	0.18					

TABLE 8.7.1.2.16

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

	e	
	100.0	
	b)) 50.0	
	FCGR (10 ⁻⁶ in/cycle) AK Level (Ksi\/in)	62
3.W.	CGR (10-6 in/cycle AK Level (Ksi/in)	143.62
: S.	4 (10 Feb.	17.58
	αCGI	
ENVIRONMENT: S.S.W.	FC A	1.97
VIR	2.5	
E		
	FREQ (Hz)	1-10
	F	
	R	0.1
		_
,	5_	
	PRODUCT FORM	PLATE
Ĺ	PRC	1
ORIENTATION: T-L		_
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NTA	N.	
RIE	TTIO	351
0	IRE	T73651
	CONDITION/ HEAT TREATMENT	
	H	

TABLE 8.7.1.2.17

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ENVIRONMENT: S.T.W.	FCGR (10 ⁻⁶ in/cycle)	ΔK Level (Ksiv/in)	16.0 20.0 50.0 100.0	20.89	13.33	16.19 97.04
NVIRONM	T		2.5 5.0	1.83		1.12
E	Oaaa	(ZH)		2-20	1	1-10
		R		0.33	90.0	0.1
: T-L	PRODITCT	FORM		PLATE		PLATE
ORIENTATION: I	/NOLLANDNOD	HEAT TREATMENT		T7351		173651

TABLE 8.7.1.2.18

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7050 AT ROOM TEMPERATURE

100.0 60.0 PCGR (10 ⁶ in/cycle) AK Level (Ksiyin) 101.74 20.0 **ENVIRONMENT: Salt Fog** 10.0 16.78 29.86 26.19 22.43 7.56 5.0 ۲9 64 FREQ (Hz) 18.3 13.3 18.3 18.3 18.3 0.03 0.33 0.330.33 0.33 ĸ PRODUCT FORM EXTRUSION FORGING PLATE SHEET ORIENTATION: T-L HEAT TREATMENT CONDITION T73651 T73652 T76511 T76

1 of 1

TABLE 8.7.1.2.19

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

	(a) (a) (b)	
H.A.	Jufcyc Ksikli 20.0	
NT: H.	K Level	10.76
ENVIRONMENT: H.H.A.	PC Δ	1.06
ENVIR	2.5	
	FREQ (Hz)	20
•	R	0.33
: S-T	PRODUCT	EXTRUSION
ORIENTATION: S-T	CONDITION/ HEAT TREATMENT	T7351X

TABLE 8.7.1.2.20

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

H.A.	FCGR (10 ⁻⁶ ir/cycle) AK Level (Ksi/in) 100 200 500 1000	
ENVIRONMENT: L.H.A.	FCGR (10 ⁻⁴ ΔK Level 5.0 10.0	0.7 3.33
ENVIRON	2.5	
	FREQ (Hz)	20
	R	0.33
I: S-T	PRODUCT	EXTRUSION
ORIENTATION:	CONDITION/ HEAT TREATMENT	T7351X

TABLE 8.7.1.2.21

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

CONDITION: PRODUCT R FREQ FREQ AK Level (Ksi\/in) HEAT TREATMENT PLATE 0.1 1.10 6.44 91.86 100.0 </th <th></th> <th></th> <th></th>			
CON: S-T		0	
CON: S-T		100	
CON: S-T			
CON: S-T		0.0	
ION: S.T ENVIRONM PRODUCT FORM FORM (Hz) 2.5 5.1		(e) 1) 5	
ION: S.T ENVIRONM PRODUCT FORM FORM (Hz) 2.5 5.1		yc.	3
ION: S.T ENVIRONM PRODUCT FORM FORM (Hz) 2.5 5.1	ir	in/a Ks.	91.8
ION: S.T ENVIRONM PRODUCT FORM FORM (Hz) 2.5 5.1	O A	7) [
ION: S.T ENVIRONM PRODUCT FORM FORM (Hz) 2.5 5.1	[a]	0.0	3
ION: S.T ENVIRONM PRODUCT FORM FORM (Hz) 2.5 5.1	[:]	1R L	6,
ION: S.T ENVIRONM PRODUCT FORM FORM (Hz) 2.5 5.1	Z	CC CC	
PRODUCT R FREGER (Hz)	ME	F. L.	
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PRODUCT R FREGER (Hz)	2		
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PRODUCT R FREGER (Hz)	Z		
PLATE 0.1	1	9.0	
PLATE 0.1		RE	1-10
PRODUCT FORM		F	
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CONDITION/ HEAT TREATMENT T73651	1	PE	
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TABLE 8.7.1.2.22

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

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	100.0	
	cle) (1)	
	(e) 1) 50	
	cyc ii/iii	3
`.	an/cyc Ksi/ii	190.92
ENVIRONMENT: S.S.W.	FCGR (10 ⁻⁶ in/cycle) ΔΚ Level (Ksi/in) 10.0 20.0 1	_
Ë	7H (10	20.07
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Ž	FC A.	1.56
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	PRODUCT	
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ORIENTATION: S-T		
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IA	/ EN	
EZ	NO	
RI	ETT.	651
9	(ID)	T73651
	CONDITION/ AT TREATME	
	CONDITION/ HEAT TREATMENT	
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1 of 1

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ENVIRONMENT: Dry Air	FCGR (10 ⁻⁶ in/cycle) AK Level (Ksi/in) 25.0 10.0 20.0 50.0 100.0	7.62
	R FREQ	0.33 1.5-15
:S-L	PRODUCT	PLATE
ORIENTATION: S-L	CONDITION/ HEAT TREATMENT	T7351

TABLE 8.7.1.2.24

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

ORIENTATION: S-L

ENVIRONMENT: H.H.A.

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PLATE	4 5
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	PRODUCT FORM
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T7361 T73651	
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T7361	
T7351	
T7361	CONDITION/ HEAT TREATMENT

TABLE 8.7.1.2.25

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

	(a) (b) (b) (b) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c	
Α.	in/cycle) (Ksi/in) 20.0 50.0	
ENVIRONMENT: L.H.A.	FCGR (10.6 in/cycle) AK Level (Ksi/in) 0 10.0 20.0	4.05
ONME	FC A	
SNVIR	2.5	
	FREQ (Hz)	18.3
	R	0.33
: S-L	PRODUCT	PLATE
ORIENTATION: S-L	CONDITION/ HEAT TREATMENT	173651

TABLE 8.7.1.2.26

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

1000 50.0 FCGR (10⁻⁶ m/cycle) ΔK Level (Ksi√in) 20.0 ENVIRONMENT: S.T.W. 10.0 19.61 8.0 **9** FREQ (Hz) 8 Ľ 0.33 PRODUCT FORM PLATE ORIENTATION: S-L HEAT TREATMENT CONDITION T7351

TABLE 8.7.1.2.27

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

		7
	100.0	
	cle) in)	
og	in/cy (Ksi/	
ENVIRONMENT: Salt Fog	FCGR (10 ⁻⁶ in/cycle)	16.52
T.	CGR K L	15
ME	FC A	
RON	_	
NVI	2.5	
A	FREQ (Hz)	18.3
	FR (E	11
-	R	0.33
		ů
	T	
	RODUCI	PLATE
. 7	PRO FC	PI
S-I	1	
ORIENTATION: S-L	J	
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RIE	CONDITION/ AT TREATME	51
ō	NDI	T73651
	CONDITION/ HEAT TREATMENT	
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TABLE 8.7.1.2.28

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 AT ROOM TEMPERATURE

cified ENVIRONMENT: 3.5% NaCl	PRODUCT R FREQ AK Level (Ksiķ/in) FORM 25 50 1000 200 1000	FORGING 0.1 1 18.1	PLATE 0.1 1 22.62	PLATE 0.1 1 21.41
cified	PRODUCT R FORM			PLATE 0.1
ORIENTATION: Unspecified	CONDITION/ HEAT TREATMENT	T736	T73651	T7651

2.1

TABLE 8.7.2.1

K _k K _k STAN DATE R STAN DATE R STAN DEV 1977																		Γ							
		REFER	AL001	AL001	AL001	AL001	AL001	AL001	AL001	AL/001	AL001	AI.001	AL001	AI.001	AL001	AL001	AL001								
		DATE	1977	1977	1977	1977	1977	1977	1977	1977	11977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977
	-	STAN DEV												3.9											
	K _{Ic}	K. MEAN				-								34.8											
		R. (Kel *	43.40	33.60	33.50	41.50	33.60	43.00	39.30	39.50	39.30	28.60	28.90	29.10	29.70	29.30	29.30	34.30	34.20	33.40	33.30	35.50	34.80	34.30	36.40
	•	(K_TYS)* (in.)	1.29	0.77	0.77	1.18	0.77	1.27	1.03	1.04	1.03	0.53	0.54	0.65	0.55	0.54	0.54	0.72	0.72	69'0	0.68	0.78	0.75	0.72	0.82
	CRACK	LENGTH (in.) A	2.020	2.050	2.040	2.010	2.060	2.010	2.030	2.020	2.030	2.020	2.040	2.010	2.000	2.000	2.000	2.060	2.060	2.030	2.050	2.050	1.560	1.560	2.090
	7	DESIGN	cr	CT	cr	CT	CT	CT	CT	CT	CT	CT	CT	CT	CT	CT	CT	CT	cr	CT	CL	CT	ÇĪ	CT	ст
	PECIME	THICK (in.) B	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	1.980	2.000	2.000	2.000	2.000	2.000	2.000	1.500	1.500	2.000
MINUM	3 2	WIDTH (in.) W	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	3.000	3.000	4.000
ALC		YIELD STR (Kal)	60.4	60.4	60.4	60.4	60.4	60.4	61.1	61.1	61.1	62.2	62.2	62.2	63.2	63.2	63.2	63.7	63.7	63.7	63.7	63.7	63.7	63.7	63.7
		SPEC	-											1-1											
		TEST TEMP (°F)												R.T.							···		<u>_</u>		
	UCT	THICK (in.)	2.00	6.00	6.00	2.00	6.00	2.00	2.00	2.00	2.00	6.00	6,00	6.00	5.12	5.12	5.12	2.00	4.00	2.00	2.00	4.00	3.00	3.00	4.00
	PROD	FORM												Plate											
		CONDITION												T7351						***************************************					

					ALT	ALUMINUM	1 7050) K _{Ie}							
	PRODUCT	ucr					SPECIMEN	״	CRACK			K _{Ie}	٠		
CONDITION	FORM	THICK (in.)	TEMP TEMP (°F)	SPEC	YIRLD STR (Kel)	WIDTH (In.)	THICK (in.) B	DESIGN	LENGTH (in.) A	2.0 (K _{L,} TYS)* (in.)	K., (Kei • √in.)	K. MEAN	STAN	DATE	
		4.00			63.7	4.000	2.000	CT	2.050	17.0	34.00			1977	
		4.00			63.7	4.000	2.000	СT	2.080	0.72	34.30			1977	
		3.00			63.7	3.000	1.500	CT	1.560	0.75	35.00			1977	
17351	Plate	4.00	R.T.		63.7	4.000	2.000	cr	2.060	0.82	36.50			1977	
Cont'd	Cont'd	3.00	Cont'd	Cont'd	63.9	3.000	1.500	CT	1.570	0.75	35.10	Cont'd	Cont'd	1977	
		3.00			63.9	3.000	1.500	CT	1.570	0.79	35.90			1977	
		3.00			63.9	3.000	1.500	CT	1.570	0.73	34.50			1977	
		1.00			8.69	2.000	1.004	CT	1.000	0.70	36.90			1974	98188
		6.00			69.1	4.000	2.000	CT	2.080	0.63	29.60			1977	AL/001
		6.00			59.1	4.000	2.000	CT	2.090	0.66	30.30			1977	
		6.00			59.1	4.000	2.000	CT	2.070	0.64	29.80			1977	AI.001
		2.00			60.4	4.000	2.000	CT	2.060	0.82	34.50			1977	AL001
		2.00			60.4	4.000	2.000	СŢ	2.070	0.82	34.60			1977	AL001
		2.00			60.4	4.000	2.000	CT	2.060	0.87	35.60			1977	AL001
. Tose	Ē	6.00	Ē		6.09	4.000	2.000	CT	2.050	0.47	26.30			1977	AL001
17351	Figure	6.00	R . I.	3	60.9	4.000	2.000	CT	2.080	0.48	26.60	30.0	2.6	1977	AL001
		2.00			6.09	4.000	2.000	CT	2.070	0.71	32.40			1977	AI.001
		2.00			60.9	4.000	2.000	CT	2.070	0.72	32.60			1977	AL001
		2.00			60.9	4.000	2.000	СT	2.050	0.70	32.20			1977	
		9.00			60.9	4.000	2.000	CT	2.050	0.48	26.70			1977	AL001
		5.12			61.4	4.000	2.000	CT	2.020	0.41	24.90			1977	AL001
		5.12			61.4	4.000	2.000	CI	2.050	0.41	25.00			1977	AL001

30.0		*********								-				_	_			-			1			-
		REFER	AL001	AL001	AI.001	AL001	AL001	AL001	AL001	AL001	AL001	AL001	AL001	AL001	AL001	AL001	AL001	AL001	AI.001	AL001	AL001	AL001	AL001	AL001
		DATE	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977
	-	STAN	:							Cont'd											1.3			
	$\mathbf{K}_{\mathbf{I}_{\mathbf{o}}}$	K. MEAN								Cont'd											28.0			
	,	K. (Kei *	29.40	30.80	30.50	29.40	28.60	30.60	30.30	29.40	30.00	29.90	29.70	29.40	30.10	30.40	30.60	29.90	28.80	29.90	27.50	26.00	27.70	29.50
	*	(K, TYS)* (in.)	0.54	0.59	0.58	0.54	0.51	0.58	0.57	0.53	0.55	0.55	0.54	0.53	0.55	99:0	0.57	0.73	99:0	0.73	0.61	97.0	0.62	69.0
	CRACK	LENGTH (fn.) A	2.080	2.090	2.100	2.040	2.090	2.100	1.560	2.120	1.580	1.580	2.110	2.100	1.590	1.590	1.600	0.770	0.770	0.770	0.770	0.770	0.780	1.510
K _{Ic}	7	DESIGN	CT	cr	CT	CI	CT	CT	CT	CT	CT	CT	cr	CT	CT	CI	CT	СŢ	CT	CT	ÇŢ	cT	CT	CT
7050	SPECIMEN	THICK (in.) B	2.000	2.000	2.000	2.000	2.000	2.000	1.500	2.000	1.500	1.500	2.000	2.000	1.500	1.500	1.500	0.750	0.750	0.750	0.750	0.750	0.750	1.500
ALUMINUM	82	WIDTH (in.) W	4.000	4.000	4.000	4.000	4.000	4.000	3.000	4.000	3.000	3.000	4.000	4.000	3.000	3.000	3.000	1.500	1.500	1.500	1.500	1.500	1.500	3.000
ALU		YIELD STR (Kel)	63.4	63.4	63.4	63.4	63.4	63.4	63.7	63.7	63.7	63.7	63.7	63.7	64.2	64.2	64.2	55.3	55.3	65.3	55.6	55.6	65.6	56.3
		SPEC		!		لـ				T-L Cont'd											3.F.			
		TERF TEMP (°F)								R.T. Cont'd											R.T.			
	CT	THICK (in.)	4.00	4.00	4.00	4.00	4.00	4.00	3.00	5.00	3.00	3.00	5.00	6.00	3.00	3.00	3.00	2.00	2.00	2.00	2.00	2.00	2.00	6.00
	PRODUCT	FORM					•			Piate Cont'd											Plate			
		CONDITION								T7351 Cont'd											17351			

ONDITION POINT PROPERTY PROP						ALT	ALUMINUM	1 7050	K _{le}								
Total		PROD	UCT				4	SPECIMEN	77	CRACK			\mathbf{K}_{Ie}				
6.00 C6.01 C6.02 1,000 CTT 1,000 CPT 1,000	CONDITION	PORM	THICK (in.)	TEMP TEMP (°F)	SPEC	YIELD STR (Kei)	WIDTH (in.)	THICK (in.)	DESIGN	LENGTH (in.) A	(R.,TYS)	K. (Kei	K. MEAN	STAN DEV	DATE	REFER	
6.00			6.00			56.3	3.000	1.500	CT	1.520	0.70	29.70			1977	AL001	
6.00			6.00			56.3	3.000	1.500	CT	1.520	99.0	28.90			1977	AL001	
6.00 6.81 3.00 150 CT 150 0.0 </td <td></td> <td></td> <td>6.00</td> <td></td> <td></td> <td>58.1</td> <td>3.000</td> <td>1.500</td> <td>CT</td> <td>1.550</td> <td>0.53</td> <td>26.80</td> <td></td> <td></td> <td>1977</td> <td>AL001</td> <td></td>			6.00			58.1	3.000	1.500	CT	1.550	0.53	26.80			1977	AL001	
610 680 680 610 CT 1500 CT 1500 CAT 1500 CAT <td></td> <td></td> <td>6.00</td> <td></td> <td></td> <td>58.1</td> <td>3.000</td> <td>1.500</td> <td>CT</td> <td>1.530</td> <td>09:0</td> <td>26.10</td> <td></td> <td></td> <td>1977</td> <td>AL001</td> <td></td>			6.00			58.1	3.000	1.500	CT	1.530	09:0	26.10			1977	AL001	
6.12 7 686 3.000 1500 CT 1500 0.47 2550 1977 1977 6.12 4.22 6.02 6.00 6.00 6.00 6.00 6.00 6.00 9.00 1970 1977 6.00 6.00 6.00 6.00 6.00 6.00 6.00 6.00 1970 1977			6.00			58.1	3.000	1.500	CT	1.540	0.53	26.70			1977	AI.001	
E.12 F.12 F.12 <th< td=""><td></td><td></td><td>6.12</td><td></td><td></td><td>58.6</td><td>3.000</td><td>1.500</td><td>CT</td><td>1.500</td><td>0.47</td><td>25.50</td><td></td><td></td><td>1977</td><td>AL001</td><td></td></th<>			6.12			58.6	3.000	1.500	CT	1.500	0.47	25.50			1977	AL001	
Fund CFM CFM LISO CFM LISO CFM LISO CFM			5.12			58.6	3.000	1.500	CT	1.520	0.50	26.20			1977	AL001	
Exon Exon 1500 CT 1560 CT 1560 CRS 28.90 1877 187			5.12			68.6	3.000	1.500	CT	1.530	0.49	26.00			1977	AL001	
Figure 1.00 RT. S.L Contid 4.00 G8.8 3.000 1.500 CT 1.530 0.68 28.20 Contid 1.500 CT 1.530 0.68 28.20 Contid 1.500 CT 1.530 0.68 27.90 1977 1977 Flait 4.00 A.00 1.60 CT 1.530 0.68 27.90 1977 1977 4.00 A.00 1.60 1.500 CT 1.530 0.68 27.00 1977 1977 4.00 A.00 1.60 CT 1.50 CT 1.50 0.69 29.10 1977 1977 4.00 A.00 1.60 CT 1.50 CT 1.50 0.69 1.97 1977 1977 4.00 A.00 1.60 1.50 CT 1.50 0.69 2.20 1.97 1977 1977 3.00 4.00 3.00 1.50 CT 1.20 0.69 2.70 1.97 1.97 1.97 1.97 1.9			5.00			58.8	3.000	1.500	CT	1.540	09:0	28.90			1977	AL001	
Hate 4.00 (Anital Anital Anita			6.00			58.8	3.000	1.500	cr	1.520	0.58	28.20			1977	AL001	
Plate Contided 2.000 A.000 Contided 2.000 1,500 Contided 2.000 CT 1,530 Contided 2.000 Contided 2.000 CONTIGED 2.0000 CONTIGED 2.0000 CONTIGED 2.0000			6.00	-		58.8	3.000	1.500	CT	1.530	99.0	27.90			1977	AL001	
4.00 69.0 3.000 1.500 CT 1.530 0.65 29.40 1977 4.00 60.0 3.000 1.500 CT 1.530 0.69 29.40 1977 4.00 60.0 3.000 1.500 CT 1.540 0.69 29.20 1977 4.00 60.0 3.000 1.500 CT 1.540 0.69 29.10 1977 3.00 60.1 2.500 1.500 CT 1.540 0.69 28.90 1977 3.00 60.1 2.500 1.250 CT 1.280 0.50 27.00 1977 3.00 61.1 2.500 1.250 CT 1.270 0.63 27.80 1977 3.00 61.4 2.500 1.250 CT 1.270 0.68 27.00 1977 3.00 61.4 2.500 1.250 CT 1.270 0.48 27.00 1977 4.00 61.4 2.500 <td>T7351 Cont'd</td> <td>Plate Cont'd</td> <td>4.00</td> <td>R.T. Cont'd</td> <td>S-L Cont'd</td> <td>69.0</td> <td>3.000</td> <td>1.500</td> <td>CT</td> <td>1.530</td> <td>0.58</td> <td>28.50</td> <td>Cont'd</td> <td>Cont'd</td> <td>1977</td> <td>AL001</td> <td></td>	T7351 Cont'd	Plate Cont'd	4.00	R.T. Cont'd	S-L Cont'd	69.0	3.000	1.500	CT	1.530	0.58	28.50	Cont'd	Cont'd	1977	AL001	
69.0 3.000 1.500 CT 1.530 0.69 29.20 1977 60.0 3.000 1.500 CT 1.540 0.59 29.20 1977 60.0 3.000 1.500 CT 1.530 0.59 29.10 1977 60.1 3.000 1.500 CT 1.540 0.58 28.90 1977 60.1 2.500 1.250 CT 1.280 0.51 27.00 1977 60.1 2.500 1.250 CT 1.270 0.53 27.80 1977 61.4 2.500 1.250 CT 1.270 0.63 28.30 1977 61.4 2.500 1.250 CT 1.270 0.68 27.00 1977 61.4 2.500 1.250 CT 1.270 0.68 28.30 1977 61.4 2.500 1.250 CT 1.270 0.68 27.00 1977			4.00			69.0	3.000	1.500	CT	1.530	0.55	27.70			1977	AL001	
60.0 3.000 1.500 CT 1.540 0.69 29.10 1977 60.0 3.000 1.500 CT 1.530 0.69 29.10 1977 60.1 3.000 1.500 CT 1.540 0.68 28.90 1977 60.1 2.500 1.250 CT 1.280 0.51 27.00 1977 60.1 2.500 1.250 CT 1.270 0.53 27.80 1977 61.4 2.500 1.250 CT 1.270 0.63 27.80 1977 61.4 2.500 1.250 CT 1.270 0.63 27.80 1977 61.4 2.500 1.250 CT 1.270 0.63 27.00 1977 61.4 2.500 1.250 CT 1.270 0.648 27.00 1977 61.4 2.500 1.250 CT 1.260 0.68 27.00 1977			4.00			69.0	3.000	1.500	cr	1.530	0.62	29.40			1977	AL001	
60.0 3.000 1.500 CT 1.530 0.69 29.10 1977 60.0 3.000 1.500 CT 1.540 0.68 28.90 1977 60.1 2.500 1.250 CT 1.280 0.50 27.00 1977 60.1 2.500 1.250 CT 1.270 0.53 27.80 1977 61.4 2.500 1.250 CT 1.270 0.63 28.30 1977 61.4 2.500 1.250 CT 1.270 0.68 27.00 1977 61.4 2.500 1.250 CT 1.270 0.48 27.00 1977 61.4 2.500 1.250 CT 1.270 0.68 27.00 1977			4.00			60.0	3.000	1.500	Ç	1.540	0.59	29.20			1977	AL001	
60.0 3.000 1.500 CT 1.540 0.68 28.90 1977 60.1 2.500 1.250 CT 1.280 0.61 27.00 1977 60.1 2.500 1.250 CT 1.270 0.63 27.80 1977 61.4 2.500 1.250 CT 1.270 0.63 28.30 1977 61.4 2.500 1.250 CT 1.270 0.48 27.00 1977 61.4 2.500 1.250 CT 1.270 0.63 28.30 1977 61.4 2.500 1.250 CT 1.270 0.68 27.00 1977			4.00			0.09	3.000	1.500	cr	1.530	0.59	29.10			1977	AL001	
60.1 2.500 1.250 CT 1.280 0.61 27.20 1977 60.1 2.500 1.250 CT 1.270 0.53 27.80 1977 61.4 2.500 1.250 CT 1.270 0.53 27.80 1977 61.4 2.500 1.250 CT 1.270 0.48 27.00 1977 61.4 2.500 1.250 CT 1.270 0.48 27.00 1977 61.4 2.500 1.250 CT 1.260 CT 1.260 1977			4.00			60.0	3.000	1.500	cr	1.540	0.58	28.90			1977	AL001	
60.1 2.500 1.250 CT 1.280 0.60 27.00 1977 60.1 2.500 1.250 CT 1.270 0.63 27.80 1977 61.4 2.500 1.250 CT 1.270 0.48 27.00 1977 61.4 2.500 1.250 CT 1.270 0.48 27.00 1977 61.4 2.500 1.250 CT 1.280 0.63 28.40 1977			3.00			60.1	2.500	1.250	CT	1.280	0.51	27.20			1977	AL001	
60.1 2.500 1.250 CT 1.270 0.63 27.80 1977 61.4 2.500 1.250 CT 1.270 0.63 28.30 1977 61.4 2.500 1.250 CT 1.270 0.48 27.00 1977 61.4 2.500 1.250 CT 1.260 0.53 28.40 1977			3.00			60.1	2.500	1.250	CI.	1.280	0.50	27.00			1977	AL001	
61.4 2.500 1.250 CT 1.270 0.63 28.30 1977 61.4 2.500 1.250 CT 1.270 0.48 27.00 1977 61.4 2.500 1.250 CT 1.280 0.53 28.40 1977			3.00			60.1	2.500	1.250	CT	1.270	0.53	27.80			1977	AL001	_
61.4 2.500 1.250 CT 1.270 0.48 27.00 1977 1977 1.250 CT 1.260 0.53 28.40 1977			3.00			61.4	2.500	1.250	CT	1.270	0.53	28.30			1977	AL001	
61.4 2.500 1.250 CT 1.280 0.53 28.40 1977			3.00			61.4	2.500	1.250	CT	1.270	0.48	27.00			1977	AL001	
			3.00			61.4	2.500	1.250	CT	1.280	0.53	28.40			1977	100TV	

					ALI	ALUMINUM	1 7050	K _{Ie}							
	PRODUCT	UCT					SPECIMEN	1	CRACK			K _{Ie}	-		
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Kel)	WIDTH (in.) W	THICK (in.)	DESIGN	LENGTH (In.) A	2.6 (K.,TYS)* (in.)	K. (Kei •	K. MEAN	STAN	DATE	REFER
Amen in the property of the pr	Extruded	1.50	Ę		72.1	2.500	1.250	ст		0.71	38.40			1980	WA001
1 100 IX-III ORII I	Bar	1.50	K.T.	7	72.1	2.500	1.250	СТ	1	0.55	33.90	36.2	3.2	1980	WA001
WASHI UMAN MIDIMA	Extruded	1.50			66.6	2.500	1.250	CT		0.33	24.20			1980	WA001
TOOLI-HIGH FORITI	Bar	1.50	K.I.	TЫ	66.6	2.500	1.250	CT	ı	0.32	23.90	24.1	0.2	1980	WA001
T7352	Forging	9.00	R.T.	3.5	62.4	4.000	2.000	cr	2.148	0.25	19.80	ı	:	1973	86213
17352	Forging	2.00	82	L-T	64.0	3.000	1.502	СŢ	1.510	0.63	32.00	1	1	1973	86213
177359	r T	5.00	S	Ė	62.1	3.000	1.502	CT	1.688	0.21	18.00			1973	86213
	7 OF SHIPS	6.00	70	7:1	62.1	3.000	1.502	CT	1.580	0.22	18.50	18.3	0.4	1973	86213
77369	i i	5.00	g	5	69.0	3.000	1.501	CT	1.574	0.34	21.90			1973	86213
300.1	Surging.	6.00	70	76	59.0	3.000	1.502	cr	1.578	0.34	21.90	21.9	0.0	1973	86213
		3.00			63.6	1.996	1.000	CT	1.047	0.58	30.79			1976	NC001
1736	Porming	3.00	Ę	E	63.6	1.998	1.001	CT	1.054	0.62	31.70			1976	NC001
	•	3.00		\$	63.6	2.001	1.001	CT	1.049	0.59	31.11	32.3	2.3	1976	NC001
		;			69.0	1.400	0.696	CT	0.674	0.66	35.70			1973	85880
		6.00			61.4	4.000	1.506	CT		0.35	22.90			1973	91123
	Foreing	3.00	£	Ē	62.2	2.003	1.001	CT	1.082	0.39	24.82			1976	NC001
	0	3.00		3	62.2	2.001	0.999	CT	1.054	0.35	23.44	23.4	1.0	1976	NC001
		3.00			62.2	1.996	0.999	cr	1.042	0.32	22.40			1976	NC001
		3.00			61.2	2.002	1.000	CT	1.060	0.41	24.84			1976	NC001
1736	Forging	3.00	R.T.	S.T.	61.2	2.000	1.000	CT	1.050	0.35	23.08	24.3	1.0	1976	NC001
		3.00			61.2	1.999	1.000	CI	1.070	0.41	24.90			1976	NC001

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		REFER	91123	91123	86212	91123	86212 '	86212	85880	85880	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	88174	88174	88174	88174
		DATE	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1974	1974	1974	1974
		STAN			L	9.0	L	l		7.0		1	6.9				1		2.8	I	<u> </u>		0.2		6.3
	K _{le}	K. MEAN				24.6				30.2			36.8		,				23.0				35.1		30.2
		K. (Kei • √in.)	25.30	24.60	25.30	24.00	24.60	24.00	29.80	30.50	44.10	27.60	36.60	38.70	19.70	21.20	20.90	26.20	26.80	21.10	21.50	34.90	35.20	30.40	30.00
		2.0 (K _{e,} /TYS)* (in.)	0.41	0.39	0.41	0.37	0.39	0.37	0.47	0.49	1.27	0.47	0.79	0.78	0.22	0.28	0.27	0.42	0.44	0.27	0.28	0.53	0.54	0.41	0.40
	CRACK	LENGTH (in.) A	•	ì	1.930		1.980	1.950	0.687	0.693	1.608	0.982	1.015	1.617	0.512	1.020	1.012	1.051	1.058	966'0	0.763	1.030	1.039	1.048	1.027
K _{Ic}		DESIGN	CT	C.	CT	CT	cr	CT	CT	СТ	ст	CT	CT	СТ	СТ	CT	CT	CT	СТ	CT	CT	CT	CI	CT	CT
1 7050	SPECIMEN	THICK (in.) B	1.509	1.509	2.000	1.509	2.000	2.000	0.702	0.699	1.499	0.999	1.001	1.499	0.499	0.999	0.999	1.000	0.999	0.999	0.635	1.005	1.003	1.006	1.005
ALUMINUM	G2	WIDTH (in.) W	4.000	4.000	į	4.000	:	:	1.390	1.400	3.000	2.000	2.000	3.000	0.990	2.000	2.000	2.000	2.000	2.000	1.500	2.000	2.000	2.000	2.000
ALT		YIELD STR (Ksi)	62.4	62.4	62.4	62.4	62.4	62.4	68.5	68.5	6.19	63.5	65.1	69.3	66.6	63.4	63.4	64.2	64.2	64.2	64.5	75.7	75.7	75.0	75.0
		SPEC			č	, ,			ċ	<u>۽</u> د		E	<u> </u>		T-L				i			£	5	Ē	T-L
		TEST TEMP (°F)			Ē	F. 1			Ē	W.1.		8	70		82			ć	70			¥	9	ě	çą.
	UCT	THICK (in.)	6.00	6.00	6.00	6.00	6.00	6.00	:		6.00	7.10	7.10	4.25	6.00	7.10	7.10	6.00	6.00	7.10	0.60	1.00	1.00	1.00	1.00
	PRODUCT	FORM			Ę.	rorging			2000	Singar		1	ging roj		Forging			j.	F 0.8 1118			Dieta		900	r inte
		CONDITION			3647	00/1			38.77	2014		36447			1736			36.44				T73651		1738.57	1,0001

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		REFER	88174	88174	88174	88174	88174	88174	RA010	RA010	AL015	AL015	RA009	RA010	RA010	RA009	RA009	RA009	RA010	RA010	RA009	RA010	RA010	RA010	RA009
		DATE	1974	1974	1974	1974	1974	1974	1977	1977	1975	1975	1977	1977	161	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977
	·	STAN		7			0.2										6.8								
	K _I	K, MEAN		37.2			31.3										31.9								
		K. (Ked *	36.40	38.00	31.60	31.30	31.20	31.20	31.40	30.90	28.70	28.90	29.20	29.29	29.40	34.00	30.10	30.10	29.40	30.40	28.50	29.29	29.40	28.29	28.20
		2.0 (K_TYS)* (in.)	0.61	0.67	0.47	0.46	0.46	0.46	0.71	0.67	0.67	0.57	0.57	0.57	0.57	0.76	0.59	0.59	99'0	09'0	0.52	0.65	0.55	0.51	0.50
	CRACK	LENGTH ((lb.) A	1.028	1.040	1.037	1.024	1.028	1.030	0.992	0.963	2.040	2.050	0.972	0.962	0.935	0.966	1.006	0.962	0.948	0.950	1.015	0.993	0.980	0.989	0.959
K _{Io}	7	DESIGN	CT	ст	CT	CT	CT	ÇĪ	CT	CT	CT	CT	CT	CT	CT	CT	CT	CT	СT	CT	CT	CT	СT	CT	CT
7050	SPECIMEN	THICK (in.) B	1.005	1.003	1.005	1.004	1.004	1.007	1.001	0.999	2.010	2.010	1.001	1.001	1.000	1.000	0.999	0.999	0.997	1.000	0.998	0.998	0.999	1.001	1.000
ALUMINUM	82	WIDTH (in.)	2.000	1.990	2.000	2.000	2.000	2.000	1.998	2.000	4.000	4.000	2.000	2.003	1.999	2.000	1.997	2.000	1.999	1.999	1.998	2.000	2.000	2.003	1.997
ALU		YIELD STR (Ksi)	73.4	73.4	72.7	72.7	72.7	72.7	68.9	59.3	60.3	60.3	61.0	61.2	61.3	61.6	61.7	61.7	62.0	62.0	62.2	62.2	62.3	62.5	62.7
		SPEC		3		t	<u></u> 1		1	-			1	1		1	ŗ		1			•			
		TEST TEMP (°F)	•	9		•	>										R.T.								
	UCT	THICK (in.)	1.00	1.00	1.00	1.00	1.00	1.00	6.25	6.25	6.00	6.00	6.00	4.50	6.25	9.00	6.00	9.00	5.25	5.25	9.00	6.25	5.25	6.25	6.00
	PRODUCT	FORM	, to	riate		500	Links										Plate								
		CONDITION	170000	1,000,1		172661	1000										173651								

	Product Prod															T	l							
	PRODUCT Tight Fight Third Th														RA010	RA009	RA009	92838	85836					
		DATE	1977	1978	1977	1977	161	161	1977	1978	1975	1975	1977	1977	1977	1977	1978	1977	1977	1977	1977	1977	1973	1973
	PRODUCT TREE SPRG TREE SPRG TREE SPRG TREE SPRG TREE SPRG TREE TREE SPRG TREE TREE																							
	K _{Ie}	K. MEAN												Cont'd										
		K. (Kai • √in.)	28.40	32.59	29.40	30.29	28.00	29.70	28.60	29.70	25.70	25.50	35.30	29.40	28.20	28.10	27.50	29.60	28.60	27.79	36.59	31.10	30.40	26.30
	•	(K _n ,TYS)* (in,)	0.51	0.67	0.54	0.57	0.48	0.54	0.50	0.54	0.41	0.40	92.0	0.53	0.48	0.48	0.46	0.63	0.49	0.46	0.80	0.57	0.55	0.41
	CRACK	LENGTH (in.) A	0.981	1.492	0.973	0.963	0.964	0.993	0.979	1.530	2.090	2.080	0.975	0.972	0.971	0.956	1.531	1.000	0.965	1.008	1.062	1.010	1.643	1.569
K _{Ie}	7	DESIGN	cr	CT	cr	CT	CT	CT	CT	CT	CT	CT	СТ	CT	CT	CT	CT	CT	CT	CT	CT	cT	CT	CT
1 7050	SPECIMEN	THICK (in.)	1.00.1	1.502	0.999	1.000	1.00.1	0.997	1.00.1	1.499	2.000	2.000	1.000	0.999	1.001	1.000	1.498	0.999	1.000	1.001	0.997	1.001	1.502	1.499
ALUMINUM		WIDTH (in.)	1.999	2.999	1.998	2.001	1.998	1.999	2.001	3.002	4.000	4.000	2.000	1.999	1.999	1.999	2.999	2.003	2.003	1.999	1.998	1.998	3.000	3.000
		YTELD STR (Kei)	62.7	62.9	63.1	63.3	63.4	63.5	63.6	63.6	63.7	63.7	63.8	63.8	63.8	63.9	63.9	63.9	64.0	64.2	64.4	64.7	65.0	65.0
		SPEC		•									7	Cont'd										
		TEST TEMP (°F)											R.T.	Cont'd										
	UCT	THICK (in.)	6.00	4.60	5.25	9.00	6.00	6.25	6.00	4.50	5.00	2.00	90.9	5.25	9.00	5.25	4.50	2.75	6.25	4.00	4.00	4.00	4.00	4.00
	PROD	FORM											Plate	Cont'd										
		CONDITION											T73651	Cont'd										

		REFER	RA009	RA009	RA009	86429	86429,	86429	84363	RA009	RA009	84363	84363	RA008	RA009	RA009	RA008	RA009	RA009	RA009	NC001	NC001	NC001	RA010
		DATE	1977	1977	1977	1973	1973	1973	1972	1977	1977	1972	1972	1978	1977	1977	1978	1977	1977	1977	1976	1976	1976	1978
		STAN DEV										.,,,,		Cont'd										
	$\mathbf{K}_{\mathbf{Io}}$	K. MEAN										,	,	Cont'd										
		K. (Kei • √in.)	36.70	32.30	32.09	26.10	28.20	27.30	36.80	36.50	31.50	34.20	35.00	33.00	33.09	30.79	29.20	34.50	32.70	33.09	25.80	25.72	25.54	29.60
	e 20	(kr.)	0.78	09:0	0.69	0.38	0.44	0.42	0.74	0.73	0.54	0.64	0.67	0.59	0.59	0.51	0.46	0.63	99.0	0.58	0.34	0.34	0.34	0.45
	CRACK	LENGTH (In.) A	0.980	1.040	1.001	1.010	1.014	1.018	1.279	1.003	1.091	1.234	1.264	1.455	0.998	1.009	1.455	1.091	1.042	0.941	1.009	0.993	1.005	1.027
) K _{Ie}	z	DESIGN	CT	CT	CT	CT	CT	cr	CT	CI	CT	CT	cT	CT	CT	cr	CT	CT	CT	CT	СТ	CT	ст	CT
[7050	SPECIMEN	THICK (in.) B	0.997	1.001	0.998	1.000	1.000	1.000	1.250	0.998	0.997	1.248	1.255	1.500	0.994	0.996	1.496	0.998	0.997	1.001	1.007	1.007	1.007	0.999
ALUMINUM	02	WIDTH (in.) W	1.998	2.000	1.998	2.010	1.990	2.000	2.490	1.998	1.998	2.490	2.490	3.001	1.998	1.997	3.000	1.997	1.998	2.001	2.001	2.002	2.002	2.000
ALU		VIELD STR (Kel)	65.4	65.4	62.9	6.99	6.99	6.99	67.2	67.2	67.2	67.2	67.2	67.4	67.8	67.8	67.8	68.3	68.5	68.6	69.0	69.0	69.0	69.1
		SPEC	1					1			•		7.	Cont'd										
		TEST TEMP (°F)											R.T.	Cont'd										
	UCT	THICK (in.)	4.00	6.00	4.00	3.00	3.00	3.00	4.00	4.00	4.00	4.00	4.00	3.50	2.00	4.00	3.50	3.50	3.50	90.9	3.15	3.15	3.15	2.50
	PRODUCT	FORM	•										Plate	Cont'd						<i>p</i> .				
		CONDITION											T73651	Cont'd										

ALUMINUM 7							7050	0 K _{Io}								
.1	PRODUCT	UCT					SPECIMEN	z	CRACK			$\mathbf{K}_{\mathbf{Io}}$				
CONDITION	FORM	THICK (In.)	TEMP (°F)	SPEC	YIRLD STR (Kel)	WIDTH (in.) W	THICK (in.) B	DESIGN	LENGTH (in.) A	(K _{e,} TYS)* (in.)	K. (Køi • √in.)	K. MEAN	STAN	DATE	REFER	
		3.00			9.69	2.003	1.001	CT	0.958	0.65	35.70			1977	RA010	Τ-
		1.00			70.0	2.000	1.003	CT	1.027	0.71	37.40			1974	88174	
		1.00	-		70.0	2.000	1.003	CT	1.035	0.65	35.70			1974	88174	_
		1.00			70.0	2.000	1.004	cr	1.034	0.69	36.80			1974	88174	ī
		1.00			70.0	2.000	0.976	CT	:	0.66	36.00			1982	NC003	Ī
		1.00			70.0	2.000	0.976	CT	i	0.66	36.00			1982	NC003	ī
		2.50			70.2	2.000	0.999	CT	1.076	0.40	28.29			1978	RA010	Ī
		1.00			70.8	2.000	1.003	cr	1.009	0.64	35.70			1973	86213	Γ
		1.00			70.8	2.000	0.998	CT	1.028	0.60	34.70			1973	86213	T
		1.00			70.8	2.000	0.998	CT	1.034	0.64	35.70			1973	86213	
T73651	Plate	2.00	R.T.	7.	71.6	1.998	0.992	CT	1.034	0.48	31.50			1977	RA009	
Cont'd	Cont'd	1.00	Cont'd	Cont'd	73.8	2.000	1.000	NB	0.964	0.62	36.90	Cont'd	Cont'd	1973	86493	
		1.00			73.8	2.000	1.000	NB	0.992	0.61	36.40			1973	86493	
		1.00			73.8	2.000	1.000	NB	0.990	0.66	37.80			1973	86493	i
		1.00			73.8	2.000	1.000	NB NB	1.000	0.65	37.70	į		1973	86493	
		1.00			73.8	2.000	1.000	NB NB	1.010	0.70	39.10			1973	86493	
		1.00			73.8	2.000	1.000	NB	1.010	0.70	39.10			1973	86493	
		1.00			73.8	2.000	1.000	SE SE	1.000	0.65	37.70			1973	86493	
		1.00			73.8	2.000	1.000	NB NB	0.964	0.62	36.90			1973	86493	<u> </u>
		1.00			73.8	2.000	1.000	NB	0.992	0.61	36.40			1973	86493	······································
		1.00			73.8	2.000	1.000	NB	1.000	0.65	37.70			1973	86493	
		1.00			73.8	2.000	1.000	NB	1.000	0.65	37.70			1973	86493	

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		REFER	86493	86574	86574	RA010	AL015	AL016	RA010	RA010	AL015	RA009	AL015	RA010	RA009	RA010	RA009	RA009	RA009	RA010	RA009	RA009	RA010	RA010
		DATE	1973	1973	1973	1977	1975	1975	1977	1977	1975	1977	1975	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977
		STAN DEV		Cont'd											4.7									
	$\mathbf{K}_{\mathbf{Ie}}$	K. MEAN		Cont'd		•									28.7									
		K. (Kei • √in.)	37.80	33.90	32.90	23.60	25.70	24.50	28.90	22.50	24.40	29.40	24.50	23.00	28.60	22.40	28.50	26.20	28.40	22.20	28.10	32.80	25.70	22.70
	*	(K.,TYS)* (in.)	0.65	0.51	0.48	0.40	0.47	0.43	0.59	0.35	0.41	0.59	0.43	0.36	0.56	0.34	0.65	0.46	0.64	0.33	0.53	0.71	0.43	0.33
	CRACK	LENGTH (In.) A	0.990	1.315	1.260	0.969	2.130	2.100	0.983	0.970	2.130	0.986	2.080	1.001	1.018	0.997	1.030	0.991	0.979	0.996	1.027	0.988	1.015	0.996
K _{Ie}	7	DESIGN	NB	CT	CT	cr	CT	CI	CT	CL	CT	CT	CT	cT	CT	G.	CT	СŢ	CT	CT	CT	сī	CT	CT
7050	SPECIMEN	THICK (in.) B	1.000	1.003	1.003	1.001	2.010	2.000	1.002	0.998	2.000	1.002	2.010	1.000	1.001	0.999	0.999	0.999	1.001	0.998	1.000	1.000	1.000	1.000
ALUMINUM	82	WIDTH (In.)	2.000	2.490	2.500	1.999	4.000	4.000	1.999	2.000	4.000	2.002	4.000	2.003	1.998	1.999	1.998	1.997	2.001	1.999	1.998	1.999	2.003	2.000
ALU		YIELD STR (Kel)	73.8	75.0	75.0	69.0	59.1	59.1	59.2	6.69	60.1	60.1	60.1	60.2	60.4	60.5	60.5	60.6	60.7	61.1	61.1	61.4	61.4	61.6
		SPEC		Cont'd											T-L									
		TEST TEMP (°F)		R.T. Cont'd											R.T.									
	UCT	THICK (in.)	1.00	1.00	1.00	6.25	5.00	6.00	4.50	5.25	9.00	6.00	2.00	6.25	9.00	6.25	90.9	9.00	90.9	5.25	90.9	90.9	5.25	5.25
	PRODUCT	FORM		Plate Cont'd											Plate									
		CONDITION		T73651 Cont'd											173651									

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		REFER	RA008	RA009	RA009	RA009	RA009	RA010	RA010	RA010	RA010	RA009	RA009	RA009	RA009	RA010	RA010	RA009	RA010	RA010	RA010	RA009	RA009	RA010
		DATE	1978	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977	1977
		STAN								A- 44 - 18-11				Cont'd										
	K	K. MEAN												Cont'd										
		Kei •	34.30	27.70	30.29	27.79	29.70	23.50	24.70	22.20	22.00	27.50	28.20	27.60	27.90	22.90	22.90	28.29	22.10	26.29	21.40	35.50	32.90	23.60
		2.6 (K _{1.7} TYS) ³ (in.)	0.77	09'0	09:0	0.50	0.67	0.35	68'0	16.0	0:30	0.48	09'0	0.48	0.49	0.33	0.33	0.50	0:30	0.43	0.28	0.77	29'0	0.33
	CRACK	LENGTH (in.) A	1.483	0.968	1.006	0.987	0.994	1.001	0.997	0.994	1.006	0.990	0.968	0.971	0.955	1.049	1.049	1.007	0.989	1.025	0.993	0.978	0.964	0.962
K _{Ie}	7	DESIGN	CT	CT	CT	CT	cT	CT	CT	CT	CT	CT	CT	CI	CT	cr	CT							
I 7050	SPECIMEN	THICK (in.) B	1.500	1.000	0.997	1.001	0.998	1.000	1.000	0.999	1.002	0.998	1.001	1.001	1.001	1.000	1.000	1.000	1.000	0.999	1.001	1.000	0.999	0.999
ALUMINUM	J J	WIDTH (in.)	3.000	2.000	1.998	2,000	1.998	2.000	2.003	2.001	2.003	1.998	1.999	2.001	2.002	1.999	1.999	1.997	1.999	2.003	1.998	1.999	1.998	1.999
ALT		YIELD STR (Kei)	61.7	61.8	61.8	61.8	62.0	62.1	62.3	62.4	62.5	62.6	62.7	62.7	62.9	62.9	62.9	63.2	63.2	63.4	63.7	63.9	64.1	64.1
		SPEC OR		•	•	•	•						Ţ.Ľ	Cont'd	, . 1									
		TEST TEMP (°F)											R.T.	Cont'd										
	UCT	THICK (in.)	4.60	6.00	4.00	6.00	4.00	5.25	5.25	6.25	6.25	4.00	6.00	6.00	6.00	4.00	4.00	4.00	5.25	2.75	5.25	6.00	4.00	6.25
	PRODUCT	FORM											Plate	Contd					•					
		CONDITION											T73651	Cont'd					٠					

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		REFER	RA008	RA009	RA009	RA009	92838	85836	RA009	85836	RA010	RA009	RA009	RA008	RA009	RA008	RA009	RA009	NC001	NC001	NC001	RA010	RA009	RA010
		DATE	1978	1977	1977	1977	1973	1973	1977	1973	1977	1977	1977	1978	1977	1978	1977	1977	1976	1976	1976	1977	1977	1978
		STAN DEV												Cont'd										
	K _{Ic}	K. MEAN												Cont'd										
		K. (Kel * √in.)	32.20	29.40	28.00	29.40	26.10	26.70	26.90	30.30	21.50	26.79	28.00	28.10	28.40	26.60	25.40	30.70	25.91	26.60	24.55	31.60	28.29	22.50
	•	(K _{s,} TYS)* (in.)	0.62	0.61	0.46	0.51	0.40	0.42	0.42	0.54	0.27	0.41	0.44	0.45	0.44	0.38	0.35	0.50	0.35	0.37	0.31	0.52	0.41	0.26
	CRACK	LENGTH (in.) A	1.480	0.961	0.968	0.964	1.565	1.564	1.032	1.540	0.969	1.005	1.050	1.494	1.032	1.541	1.073	1.009	1.019	1.012	1.031	1.016	1.030	1.039
K _{Io}		DESIGN	CT	ÇĪ	CT	cr	ст	CT	CT	CT	cr	CT	СТ	CT	CT	cT	CT	cr	CT	ст	CT	CT	СТ	CI.
7050	SPECIMEN	THICK (in.)	1.490	1.001	0.999	1.000	1.502	1.499	0.999	1.500	0.997	0.999	.0.998	1.499	0.996	1.501	0.999	0.994	1.007	1.007	1.007	1.000	0.994	0.999
ALUMINUM	Sca	WIDTH (In.)	3.002	2.000	2.001	2.000	2.990	3.000	1.997	3.000	1.999	1.997	1.998	3.000	1.997	3.000	1.998	1.998	2.001	2.001	2.001	2.003	1.998	2.001
ALU		YIKLD STR (Ksl)	64.3	64.6	64.6	64.6	65.0	65.0	65.0	65.0	65.3	65.5	66.1	66.2	67.4	67.6	67.6	68.2	68.9	689	68.9	683	69.2	69.7
		SPEC OR											T:I	Cont'd										
		TEMP TEMP (°F)											R.T.	Cont'd										,
	ıcr	THICK (in.)	4.60	9.00	9.00	6.00	4.00	4.00	6.00	4.00	6.25	4.00	3.50	3.50	3.50	3.50	3.50	2.00	3.15	3.15	3.15	3.00	2.00	2.50
	PRODUCT	FORM	, .	_		:							Plate	Cont'd										
		CONDITION											173651	Cont'd										

					AL	ALUMINUM	M 7050	0 K _{Ie}							
	PRODUCT	UCT					SPECIMEN	Z	CRACK			K _{Ie}			
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Kei)	WIDTH (in.) W	THICK (in.) B	DESIGN	LENGTH (in.) A	2.0 (K,_TYS)* (in.)	K. (Kai	K. MEAN	BTAN	DATE	REFER
		1.00	-		8.69	2.000	0.999	CT	1.035	0.54	32.40			1973	86213
		1.00			8.69	2.000	0.998	CT	1.032	0.49	31.00			1973	86213
		1.00			70.0	2.000	1.003	CI	1.032	0.49	31.00			1973	86213
		1.00			70.0	2.000	1.003	CT	1.030	0.52	31.80			1973	86213
		2.50			70.7	2.000	0.999	CT	1.094	0.35	26.79			1978	RA010
		1.00			72.2	2.000	1.004	CT	1.036	0.50	32.40			1974	88174
		1.00			72.2	2.000	1.005	СŢ	1.038	0.49	32.10			1974	88174
		1.00			72.2	2.000	1.005	CT	1.030	0.50	32.30			1974	88174
		1.00			72.5	2.000	1.000	NB	0.963	0.65	36.90			1973	86493
T73651	Plate	1.00	R.T.	T.L	72.5	2.000	1.000	NB	0.963	0.65	36.90			1973	86493
Cont'd	Contd	1.00	Cont'd	Contd	72.5	2.000	1.000	NB	0.997	0.64	36.70	Cont'd	Cont'd	1973	86493
		1.00			72.5	2.000	1.000	NB	0.978	0.68	37.80			1973	86493
		1.00			72.6	2.000	1.000	NB	0.978	0.68	37.80			1973	86493
		1.00			72.5	2.000	1.000	NB BYB	0.990	0.63	36.30			1973	86493
		1.00			72.5	2.000	1.000	NB	0.963	0.65	36.90			1973	86493
		1.00			72.5	2.000	1.000	NB NB	0.963	0.65	36.90			1973	86493
		1.00			72.5	2.000	1.000	NB	1.000	0.67	37.70			1973	86493
		1.00			72.5	2.000	1.000	NB	1.000	0.68	37.70			1973	86493
		1.00			72.5	2.000	1.000	NB	0.990	0.63	36.30			1973	86493
		1.00			72.5	2.000	1.000	NB	0.997	0.64	36.80			1973	86493

TABLE 8.7.2.1 (CONTINUED)

RA009 REFER 1977 1977 1977 1977 DATE 1977 1977 1977 1977 1977 1977 1977 1977 1977 1977 1977 1977 1977 1977 1977 1977 1977 1977 1977 STAN 1.9 K. MEAN 23.9 $\boldsymbol{K}_{\mathrm{Ic}}$ 26.20 23.90 22.79 28.40 26.50 22.10 24.20 24.79 23.00 23.50 23.10 24.50 23.90 26.40 24.40 22.10 25.80 , **F** (...) 25.10 23.40 26.40 25.60 27.60 24.00 2.5 ° (K_{L,}TYS)* (in.) 0.46 0.45 96.0 0.40 0.38 0.36 0.31 0.49 0.35 0.44 0.37 0.62 0.60 0.49 0.44 0.42 0.53 0.44 0.36 0.59 0.51 CRACK LENGTH (in.) 0.976 0.963 1.026 1.017 0.975 1.034 1.066 1.028 966'0 1.020 1.048 0.976 966'0 1.033 0.993 1.035 0.994 1.023 1.077 1.029 1.035 0.947 1.001 DESIGN \mathbf{K}_{Je} CI CI Ç IJ CŢ Ç CT CŢ 5 CŢ 5 Ç Ç CŢ Ç Ç ÇŢ CI Ç Ç C 5 CI 7050 SPECIMEN 966.0 966.0 0.994 THICK (in.) B 1.000 1.000 1.000 1.000 1.000 0.998 0.999 1.000 0.997 1.000 1.000 1.002 1.000 1.002 0.999 1.001 1.002 1.000 1.001 1.001 **ALUMINUM** 1.998 1.998 WIDTH (in.) 2.000 2.000 1.998 1.998 1.998 2.000 1.997 2.000 1.998 2.001 2.001 2.000 1.998 1.999 2.000 2.001 2.000 1.997 1.997 1.996 2.001 YIELD STR (Kel) 62.9 64.1 57.6 68.4 58.6 58.7 69.0 59.5 60.5 60.7 56.6 66.8 57.1 67.6 58.1 58.1 56.2 65.8 56.4 SPEC S.T TEST TEMP (°F) R.T. THICK (in.) 4.00 4.00 8.0 4.00 4.00 6.00 90.9 6.00 9.00 6.00 6.00 0.09 6.00 9.0 90.9 6.00 9.00 9.00 6.00 9.00 6.00 6.00 6.00 PRODUCT Plate FORM CONDITION T73651

		REFER	RA008	NC001	NC001	NC001	RA010	RA009	RA008	RA010	RA009	RA009	RA009	RA010	RA010	RA010	RA010	AL015	AL015	RA010	RA010	RA010	RA010	RA010	RA010
		DATE	1978	1976	9261	1976	1978	1977	1978	1978	1977	1977	1977	1977	1977	1977	1977	1975	1975	1977	1977	1977	1977	1977	1977
	-	STAN						Cont'd												1.5					
	K _{Io}	K. MEAN						Cont'd												23.5					
		Kei •	23.00	20.33	22.52	20.73	21.90	21.79	23.29	23.00	23.90	23.60	22.50	22.90	24.29	23.79	22.60	24.70	24.70	22.79	23.40	23.20	21.90	23.29	23.70
	•	2.0 (K _{L,} TYS) ² (in.)	0.32	0.24	0:30	92'0	0.28	0.27	0.31	0:30	0.32	0.31	0.28	0.43	0.46	0.44	0.39	0.47	0.47	0.40	0.42	0.41	0.36	0.40	0.42
	CRACK	LENGTH (In.) A	0.938	1.020	1.038	1.066	1.056	0.979	0.956	1.028	1.034	1.050	1.018	0.924	1.033	0.982	0.950	2.070	2.070	1.005	0.933	0.944	0.941	0.946	066'0
0 K _{Ie}	Z	DESIGN	СT	CT	CT	ст	cr	CT	CT	ст	CT	CT	cr	CT	СŢ	CT	cr	CT	CT	CT	CT	cr	CT	СT	CT
1 7050	SPECIMEN	THICK (in.) B	0.999	1.007	1.007	1.007	0.999	0.998	0.998	0.999	0.997	0.998	0.995	0.999	1.000	0.999	1.000	2.010	2.010	0.998	1.000	0.998	0.999	1.001	1.001
ALUMINUM		WIDTH (In.) W	1.998	2.002	2.002	2.002	2.001	1.998	2.000	2.001	1.997	1.998	1.997	1.999	2.003	2.003	2.003	4.000	4.000	2.000	1,999	1.999	1.999	2.003	2.003
ALI		YIELD STR (Kel)	64.2	64.3	64.3	64.3	64.8	65.4	629	66.3	66.3	66.5	67.1	55.2	56.1	56.6	56.8	56.8	66.8	6.99	67.0	67.0	57.1	57.6	67.8
		SPEC						S.T. Cont'd			•	A		 .k					t	3		1			
		TEST TEMP (°F)						R.T. Cont'd											E D	; 4					
	UCT	THICK (in.)	3.50	3.15	3.15	3.15	2.50	4.00	3.50	2.50	3.50	3.50	3.50	6.25	4.50	2.76	5.25	5.00	6.00	5.25	5.25	5.25	5.25	5.25	6.25
	PRODUCT	FORM						Plate Cont'd											Į de de						
		CONDITION						T73651 Cont'd				_							T73651						

								-			-	_	-			i	-			1					_
		REFER	RA010	RA010	RA010	RA010	RA010	RA010	AL015	AL015	RA010	RA008	RA010	RA010	RA010	RA010	86213	86213	86429	86429	86429	85836	85836	85836	RA010
		DATE	1977	1977	1977	1977	1977	1977	1975	1975	1977	1978	1977	1977	1977	1977	1973	1973	1973	1973	1973	1973	1973	1973	1977
		STAN DEV												Cont'd				<u>-</u>							
	$ m K_{Ie}$	K. MEAN												Cont'd											1
		K. (Kei • √in.)	22.29	23.90	23.70	24.40	23.10	22.79	22.80	22.90	21.50	25.29	22.29	20.79	21.90	21.40	24.50	26.40	23.50	22.70	22.60	25.10	24.80	25.80	28.20
	9 % 6	(R _{L,} TYS)*	0.36	0.42	0.41	0.43	0.38	0.37	0.37	0.37	0.32	0.44	0.33	0.28	0.31	0.29	0.37	0.43	0.34	0.31	0.31	0.37	0.36	0.39	0.45
	CRACK	LENGTH (in.) A	0.969	0.938	0.969	0.968	0.955	0.966	2.030	2.030	0.952	1,550	0.952	0.990	0.974	0.937	1.469	1.507	1.029	1.026	1.034	1.519	1.550	1.531	0.970
K _{Ie}	7	DESIGN	CT	CT	CT	CT	CT	CT	CT	CT	CT	CT	ст	CT	CI	ÇŢ	CT	CT	CT	CT	ст	CT	ст	СТ	CT
7050	SPECIMEN	THICK (in.) B	1.000	0.999	0.970	0.997	1.000	0.998	2.000	2.000	1.002	1.497	0.999	0.999	0.999	0.998	1.500	1.500	1.000	1.000	1.000	1.502	1.501	1.500	1.001
ALUMINUM	83	WIDTH (fn.)	2.003	2.000	2.003	1.999	2.000	2.000	4.000	4.000	1.999	3.002	1.998	1.999	2.003	1.999	2.980	2.990	1.990	2.000	1.990	3.000	3.000	3.000	2.003
ALU		YIELD STR (Kel)	58.0	68.0	58.1	58.3	68.6	58.9	59.3	59.3	69.6	60.3	9.09	61.7	61.7	62.0	63.7	63.7	64.0	64.0	64.0	65.0	65.0	65.0	66.4
		SPEC												S-L Cont'd											
		TEST TEMP (°F)												R.T. Cont'd											
	ucr	THICK (in.)	5.25	5.25	5.25	5.25	5.25	5.25	6.00	6.00	5.25	4.50	5.25	5.25	4.00	5.25	4.00	4.00	3.00	3.00	3.00	4.00	4.00	4.00	3.00
	PRODUCT	FORM												Plate Cont'd											
		CONDITION												T73651 Cont'd											

L		-				o] e							
				SC	SPECIMEN	7	CRACK			\mathbf{K}_{Io}			
TEMP SPEC (*F) OR			STR (Kel)	WIDTH (In.) W	THICK (in.) B	DESIGN	LENGTH (in.) A	(K _{e,/} TYS) ³ (In.)	K. (Kai •	K, MEAN	STAN	DATE	REFER
5			64.2	1.490	0.749	CT	0.760	0.40	25.60			1973	86213
	a 1	_	64.2	1.500	0.749	CT	0.743	0.40	25.60	25.6	0.0	1973	86213
			63.7	4.000	1.998	C.	2.099	0.64	32.30			1973	86213
			63.7	4.000	1.998	CI	2.091	0.67	32.90			1973	86213
			65.2	4.000	1.996	cr	2.146	0.55	30.70			1973	86213
-	-		65.2	3.990	1.999	cr	2.155	0.67	31.20			1973	86213
	-		62.9	4.000	1.997	cr	2.115	0.75	36.10	33.9	2.4	1973	86213
			62.9	4.000	1.997	CJ	2.138	0.77	36.60			1973	86213
			67.0	4.000	1.996	CI	2.132	0.70	35.40			1973	86213
	1		67.0	4.000	1.997	r.	2.136	0.71	35.70			1973	86213
			63.2	4.000	1.999	C.	2.126	0.46	27.10			1973	86213
			63.2	4.000	1.998	CI	2.167	0.47	27.30			1973	86213
			64.4	4.000	1.998	CI	2.124	0.41	26.20			1973	86213
98 1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-			64.4	3.990	2.000	CT	2.109	0.43	26.60			1973	86213
	3		65.7	4.000	1.998	CT	2.156	0.49	29.20	27.9	1.2	1973	86213
			65.7	4.000	1.997	CT	2.166	0.50	29.40			1973	86213
			67.4	4.000	1.998	C.	2.123	0.46	28.80			1973	86213
		\dashv	67.4	4.000	1.997	C.	2.130	0.45	28.50			1973	86213
			65.4	2.000	0.999	CI	1.003	0.58	31.50			1973	86213
		\dashv	65.4	2.000	0.998	CT	1.020	0.60	32.00	31.8	0.4	1973	86213
	- 7		65.4	2.000	0.999	CT	0.974	0.39	25.90			1973	86213
7-1 													

AL016 AL015 AL/015 AL015 AL.015 AL/016 AL015 AL015 AL016 AL015 AL015 AL016 AL016 REFER AL015 AL015 AL015 88174 86213 86213 88174 86213 86213 1975 1975 1975 1975 1975 1975 1975 1975 1975 DATE 1975 1975 1973 1973 1973 1973 1974 1974 1975 1975 1975 1975 264 STAN DEV Cont'd 1.4 2.6 0.3 6.0 K. MEAN 20.7 37.3 31.1 K 23.1 20.90 18.40 19.10 30.10 28.00 26.20 21.20 32.50 30.20 30.90 34.00 27.50 22.40 37.10 33.30 34.40 31.50 26.80 23.70 37.50 자 돌(j 2.6 * (K,,TYS)* (in.) 0.25 0.33 0.31 0.32 0.23 0.32 0.40 0.42 0.39 0.33 0.85 0.83 0.74 0.79 9.63 0.59 0.60 93. 0.61 0.47 0.46 0.38 CRACK LENGTH (in.) 1.530 1.670 1.640 1.540 1.560 1.560 1.530 1.580 1.530 1.560 1.510 1.520 0.505 1.503 0.695 1.034 1.036 1.630 1.540 1.510 1.500 0.511 DESIGN \mathbf{K}_{Ic} Ç Ç Ç Ç 5 5 Ç 5 5 Ę CŢ Ç Ç CT Ç \mathbf{CT} CI Ç Ç CI Ç Ç 7050 SPECIMEN 1.500 1.500 1.510 1.510 1.500 1.500 THICK (in.) B 1.004 1.500 1.500 1.500 1.510 1.500 1.500 1.500 1.500 1.500 1.498 0.748 1.002 1.500 0.500 0.501 **ALUMINUM** 3,000 3.000 3.000 3.000 3.000 WIDTH (fn.) W 3.000 3.000 3.000 3.000 3.000 3.000 3.000 3.000 3.000 3.000 1.000 3.000 1.490 1.990 2.000 3.000 1.000 YIELD STR (Kel) 59.3 60.8 60.8 63.0 63.0 63.2 68.8 68.8 0.02 70.0 72.0 72.0 59.3 60.7 61.5 64.4 64.4 61.1 61.1 67.2 67.2 59.7 SPEC OR T-L Cont'd LI Ţ. S.L LT 84 Cont'd TEST TEMP (°F) R.T. R.T. 250 84 3.50 8.5 3.50 3.50 3.53 52 7.50 6.50 5.50 4.50 6.50 5.50 0.50 0.50 4.00 2.08 9. 1.00 3.50 3,50 : ÷ PRODUCT Forging Forging FORM Plate Cont'd Plate Plate CONDITION T73652 T73652 T73651 Cont'd 173651 173651

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					ALT	ALUMINUM	I 7050	K _{Ie}							
	PRODUCT	ucr				3	SPECIMEN	7	CRACK			K _I			
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Ksl)	WIDTH (in.)	THICK (in.)	DESIGN	LENGTH (in.) A	(K_TYS)* (In.)	K. (Kei • √in.)	K. MEAN	STAN	DATE	REFER
		3.50		1	60.8	3.000	1.500	CT	1.560	0.32	21.70			1975	AL015
		4.60		І	8.09	3.000	1.500	CT	1.560	0.27	20.00			1975	AL016
		5.50		1	62.6	3.000	1.500	CT	1.520	0.29	21.30			1975	AL015
T73652	Forging	5.50	R.T.	1:I	62.6	3,000	1.500	CT	1.540	0.29	21.30			1975	AL015
Cont'd	Cont'd	3.50	Cont'd	Cont'd	66.0	3.000	1.500	cT	1.580	0.30	22.70	Cont'd	Cont'd	1975	AL015
		3.50	·	1	0.99	3.000	1.500	cr	1.540	0.29	22.50			1976	AL015
		6.50	-		66.2	3.000	1.500	cr	1.560	0.21	19.00			1975	AL015
		5.50			66.2	3.000	1.500	cr	1.580	0.22	19.70			1975	AL015
	·	3.50		1	56.5	3.000	1.500	CT	1.530	0.29	19.30			1975	AL015
		3.50			56.5	3.000	1.500	CT	1.540	0.29	19.40			1975	AL015
		6.50			67.1	3.000	1.500	CT	1.500	0.27	18.90			1975	AL015
		6.50			57.1	3.000	1.500	ст	1.540	0.29	19.30			1975	AL015
		4.50			57.3	3.000	1.500	cr	1.560	0.26	18.60			1975	AI.015
		4.50			67.3	3.000	1.500	CT	1.560	0.25	18.10			1975	AL016
Carren	í	7.50	Ę		67.8	3.000	1.500	ст	1.520	0.34	21.40			1975	AL015
7,000,1	rorging	7.50	 :	, ,	57.8	3.000	1.500	CT	1.500	0.24	18.00	19.2	1.4	1975	AL015
		7.50			58.1	3.000	1.500	CT	1.540	0.20	16.50			1975	AL015
		4.50		1	61.1	3.000	1.500	CT	1.540	0.29	20.70			1975	AL015
		4.50			61.1	3.000	1.500	CT	1.530	0.19	16.80			1975	AL015
		6.50			62.1	3.000	1.500	cT	1.530	0.26	20.20			1975	AL015
		6.50		ь	62.1	3.000	1.500	CT	1.560	0.23	19.00			1975	AL015
		3.50			64.4	3.000	1.500	CT	1.610	12.0	21.10			1975	ALO15

		K	2	91	29	3	3 ,	8	9	13	63	8	13	13	0	101	101	- F	1	150	10 20	SW001 DA005 DA005
		REFER	AL015	AL015	AL015	86213	86213	86213	86213	86213	86213	86213	86213	86213	SW001	SW001	SW001	SW001	SW001	DA005	DAC	
		DATE	1975	1975	1975	1973	1973	1973	1973	1973	1973	1973	1973	1973	1990	1990	1990	1990	1990	1987	1987	
	·	STAN		Cont'd				3.6			2.8			1.0		3.5		0.7				
	Kı	K. MEAN		Cont'd				34.1			25.1			19.2		43.1		28.5				
		K. (Rei • √in.)	21.40	18.60	18.70	33.70	37.70	35.50	29.30	21.90	27.20	26.20	19.90	18.50	40.59	46.57	29.05	27.71	28.63	43.50	43.90	
		(K _{e,} /IYS) ² (in.)	0.28	0.19	0.19	0.77	0.92	0.82	0.47	0.33	0.43	0.40	0.26	0.23	•	1	1	1	ŀ	9.04	96.0	
	CRACK	LENGTH (in.) A	1.570	0.770	0.760	1.458	1.531	1.554	1.465	1.556	1,604	1.580	0.986	0.997	1.631	1.651	1.617	1.596	1.618	1.528	1.556	
$K_{I\sigma}$	-	DESIGN	cr	CT	CT	CT	CT	CT	CT	CT	CT	cT	cr	cT	ст	CT	CT	CT	СT	CT	CT	
7050	SPECIMEN	THICK (in.) B	1.500	0.750	0.750	1.499	1.497	1.498	1.499	1.499	1.498	1.500	0.999	0.999	1.395	1.431	1.413	1.386	1.413	1.480	1.480	
ALUMINUM	82	WIDTH (In.)	3.000	1.500	1.500	3.000	3.000	3.000	3.000	3.000	3.000	3.000	2.000	2.000	3.001	3.001	3.000	3.002	3.001	3.000	3.000	
ALC		YIELD STR (Kei)	64.4	67.6	67.6	6.09	62.1	62.1	67.3	60.2	65.5	65.5	61.3	61.3	į	1	ï	i	;	71.0	71.0	
		SPEC		S.L. Cont'd				<u>;</u>			T-L		5	ı b		1.1		T-L				
		TEST TEMP (°F)		R.T. Cont'd			6	28			83		g	29		>		0			į	
	JCT	THICK (in.)	3.50	:	ŀ	7.50	4.60	4.50	2.50	4.50	2.50	2.50	2.50	2.50	3.00	3.00	3.00	3.00	3.00	1.50	1.50	
	PRODUCT	FORM		Forging Cont'd			ſ	Forging			Forging		į.	rorging	f	Forging		Forging				LOIN LINE
		CONDITION		T73652 Cont'd				113652			173652		O AD OWL	7,000,1	7 44	174		T74			and A section	1104/1

					ALT	ALUMINUM	f 7050) K _{Ic}								
	PRODUCT	UCT					SPECIMEN	7	CRACK			K _{Io}				
CONDITION	FORM	THICK (In.)	TEST TEMP (°F)	SPEC	YIELD STR (Kal)	WIDTH (In.)	THICK (in.) B	DESIGN		(K _{e,} /TYB)* (in.)	K. (Kei •	K. MBAN	BTAN	DATE	REFER	
		1.00			:	2.001	0.999	cr	1.046	1	25.19			1990	SW001	
13781	Potential	1.00	c	Ē	1	2.001	0.999	CT	1.051	i	25.16			1990	SW001	
	inian inve	1.00	>	3	1	2.001	0.999	cr	1.046		24.41	25.1	9.0	1990	SW001	
		1.00			ŀ	2.001	1,000	CT	1.061	1	25.66			0661	SW001	,
		1.50		1	66.7	3.000	1.480	CT	1.540	1.11	44.40			1987	DA005	
1724511	Potential	1.50	£	E	66.7	3.000	1.480	cr	1.546	1.14	45.00			1987	DA005	
		0.75		<u>_</u>	9.69	1.505	0.731	CT	0.798	0.70	36.80	40.4	6.0	1987	DA004	
		0.75			9.69	1.503	0.729	CT	0.792	0.64	35.30			1987	DA004	
177.469	Doese	4.00	ä		73.6	2.008	1,000	CT	1.065	0.21	21.11			1987	DA005	
701.11	rorging.	4.00	ç ₀ -	3.	73.6	2.007	1.012	CT	0.968	0.19	20.33	20.7	9.0	1987	DA005	_
177.469	Posning	4.00	E		70.3	2.006	0.999	CT	1.026	0.46	30.27			1987	DA005	_
701.1	Singray	4.00		5	70.3	2.008	1.000	CT	1.041	0.52	31.94	31.1	1.2	1987	DA005	
		4.00		1	71.7	1.998	1.00.1	CT	1.028	0.35	26.90			1987	DA004	
T7452	Forging	4.00	R.T.	12.	72.2	2.006	1.003	CT	0.966	0.22	21.44	23.5	3,0	1987	DA005	
		4.00			72.2	2.005	1.00.1	CT	1.008	0.23	22.10			1987	DA005	
		0.76		1	9.69	1.482	0.743	CT	0.754	0.65	35.60			1987	DA004	
77.48.1	5	0.75	y	L	73.4	1.483	0.741	CT	0.750	0.56	34.70		-	1987	DA004	
100	1 1810	1.00	Ş	<u></u>	76.1	2.006	1.000	CT	1.055	0.50	33.70	34.3	1.1	1987	DA005	
		1.00	·		75.1	2.004	1.002	CT	1.093	0.49	33.19			1987	DA005	

TABLE 8.7.2.1 (CONCLUDED)

_					Ī		ī	Т	<u> </u>			_	T	<u> </u>	Ī				<u> </u>	_
	REFER	DA004	DA005	DA005	86574	86574	86574	DA004	DA005	DA005	DA004	DA004	DA005	DA005	DA004	86213	85291	85291	85291	85291
	DATE	1987	1987	1987	1973	1973	1973	1987	1987	1987	1987	1987	1861	1987	1987	1973	1972	1972	1972	1972
	STAN		-		8.8			*			7.1			LC LC		***			3.9	
K _{Ie}	K. MEAN				33.4			ï			30.3			34.8					28.9	
	K. (Kei •	36.20	35.70	35.96	30.70	31.10	30.60	26.70	34.90	37.60	23.00	25.50	38.00	38.00	28.50	24.30	33.80	27.20	24.60	29.80
	2.0 (K.,TYS)* (in.)	0.68	0.63	0.64	0.38	0.39	0.38	0.27	0.47	0.55	0.18	0.23	0.61	0.61	0.31	0.29	0.74	0.48	0.39	0.57
CRACK	LENGTH (in.) A	0.769	1.101	1.066	1.280	1.279	1.274	0.780	1.650	1.536	0.789	0.835	1.568	1.553	0.787	0.735	0.875	0.837	0.837	0.863
7	DESIGN	CT	CT	cr	CT	CT	ст	CT	CT	cr	CT	CT	cr	СT	CT	CT	NB	NB	NB	NB
SPECIMEN	THICK (in.) B	0.741	1.001	1.001	1.004	1.004	1.003	0.730	1.480	1.480	0.733	0.734	1.480	1.480	0.729	0.749	0.750	0.751	0.750	0.751
0 2	WIDTH (dn.)	1.483	2.005	2.003	2.500	2.500	2.500	1.505	3.000	3.000	1.503	1.502	3.000	3.000	1.504	1.500	1.500	1.500	1.500	1.500
	YIELD STR (Kei)	9.69	71.2	71.2	78.3	78.3	78.3	80.6	80.1	80.1	84.9	84.9	76.9	76.9	80.6	71.4	62.1	62.1	62.1	62.1
•••	SPEC	1		E	<u>.</u>	1		LT		E	<u> </u>		1	7		S-T				
	TEST TEMP (°F)			Ę	-			R.T.		Ą	3			R.T.		R.T.		Ē	;	
UCT	THICK (in.)	0.75	1.00	1.00	1.00	1.00	1.00	0.75	1.50	1.50	0.75	0.76	1.50	1.50	0.75	2.00	2.00	6.00	6.00	6.00
PRODUCT	FORM			D.	LINIG	•		Plate		100				Extrusion		Extrusion		i i	S I I I I I I I I I I I I I I I I I I I	
-	CONDITION			13861	1001			T76511		T76511				176511		176511		73.02		



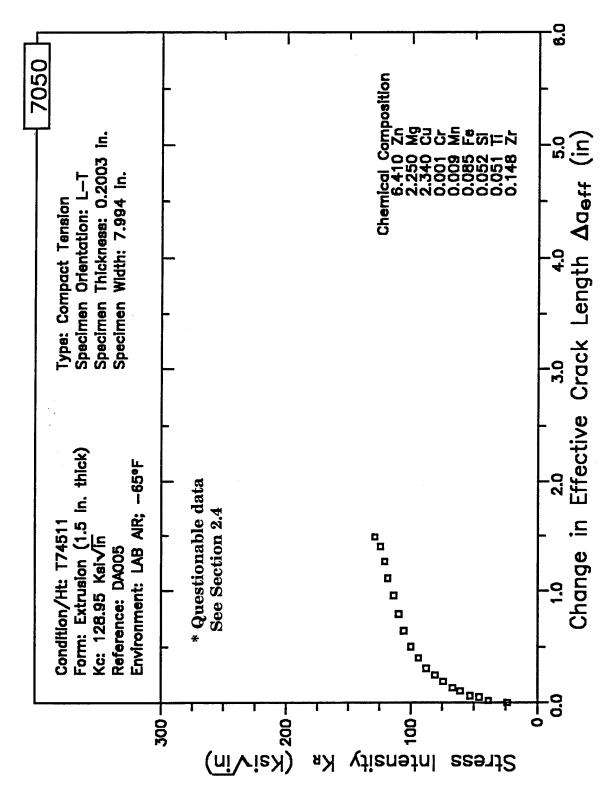


Figure 8.7.2.3.1

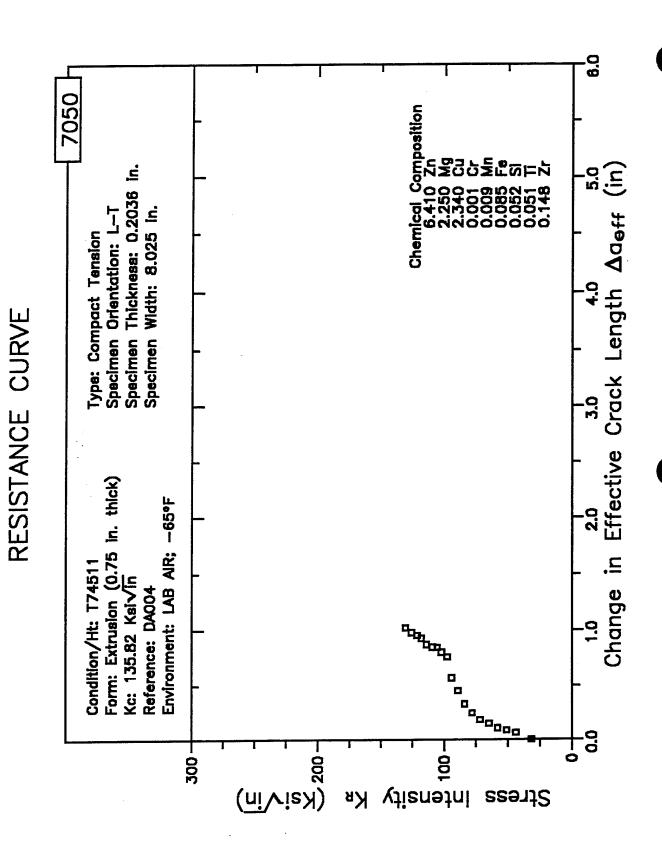


Figure 8.7.2.3.2

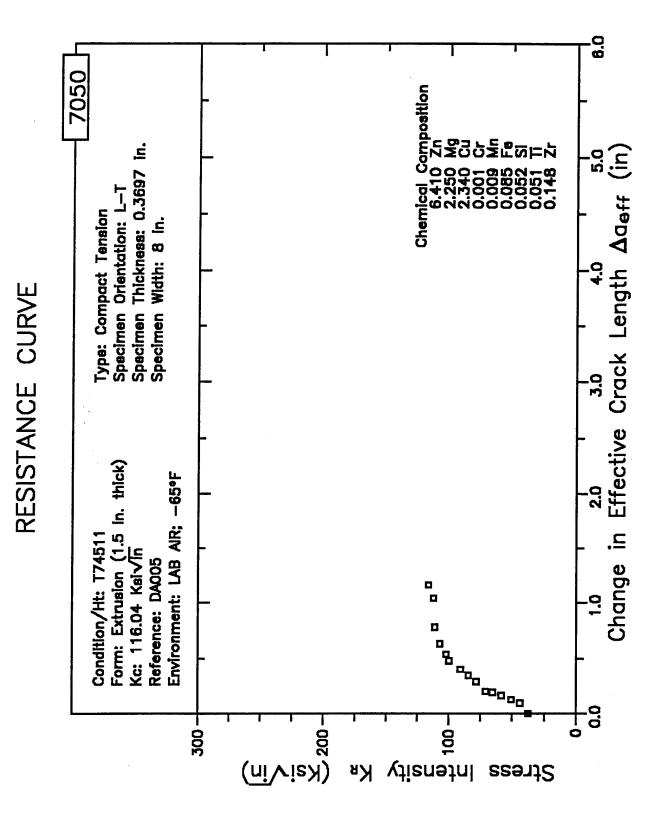


Figure 8.7.2.3.3

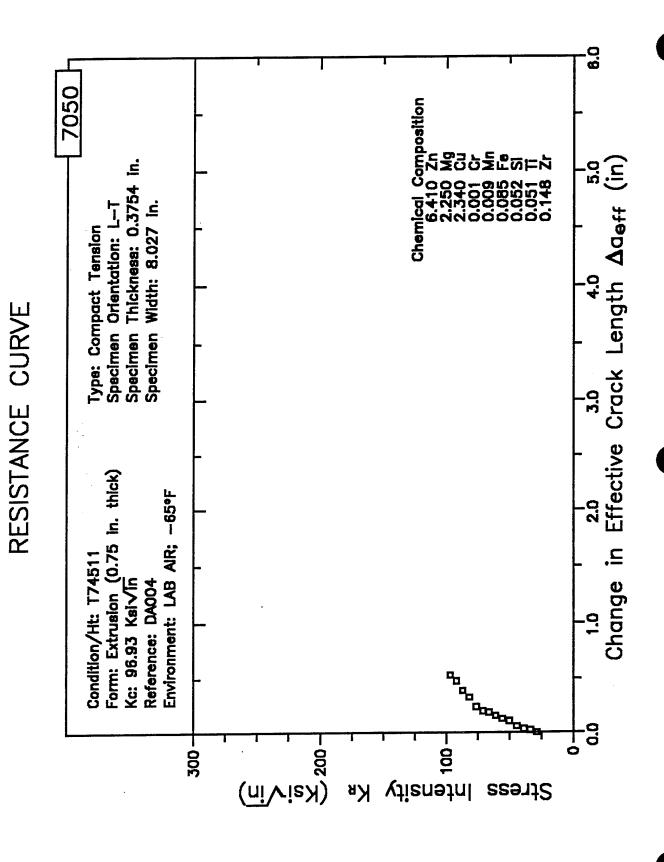


Figure 8.7.2.3.4

RESISTANCE CURVE

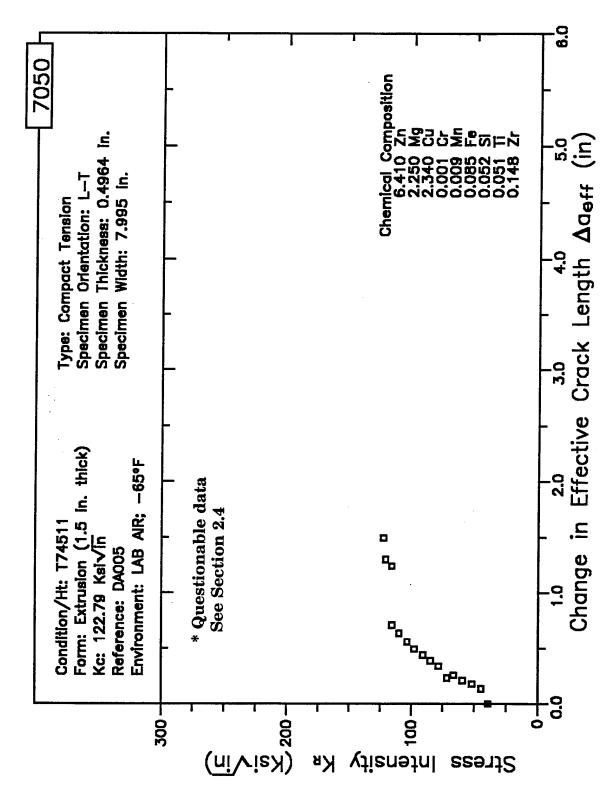


Figure 8.7.2.3.5

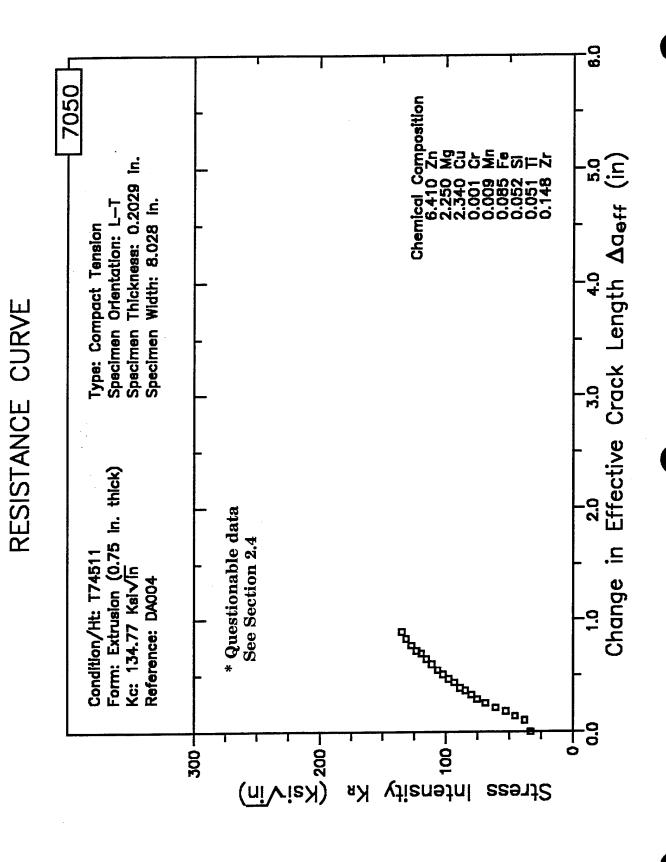


Figure 8.7.2.3.6



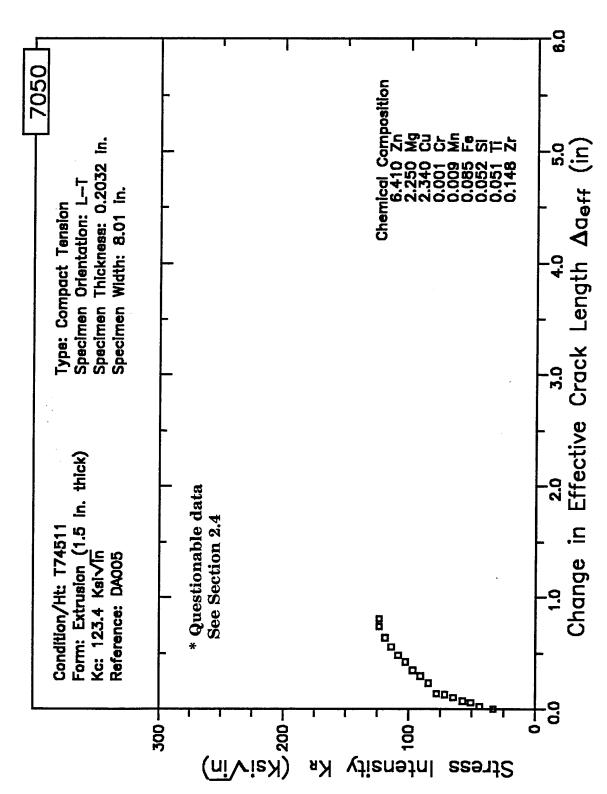


Figure 8.7.2.3.7

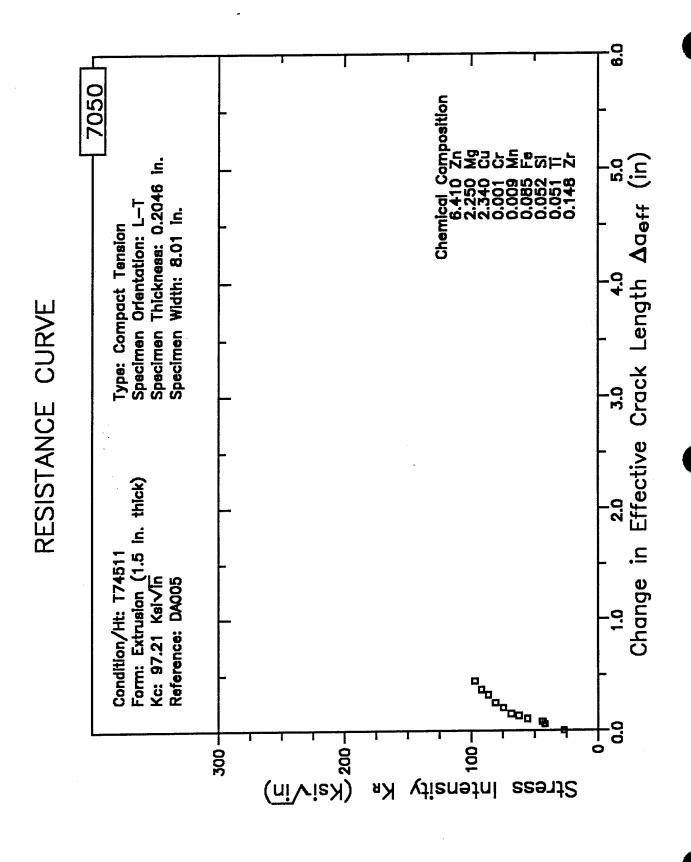


Figure 8.7.2.3.8 8-200

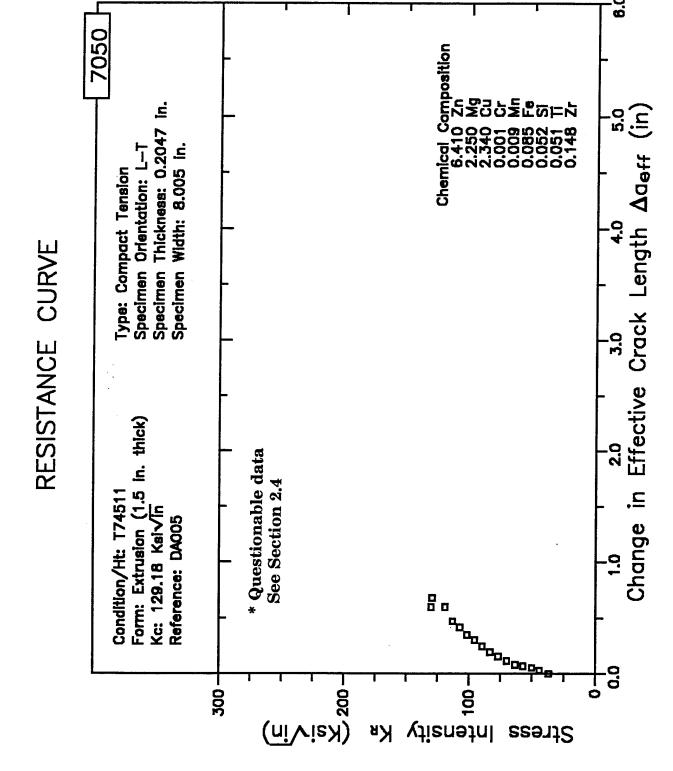


Figure 8.7.2.3.9

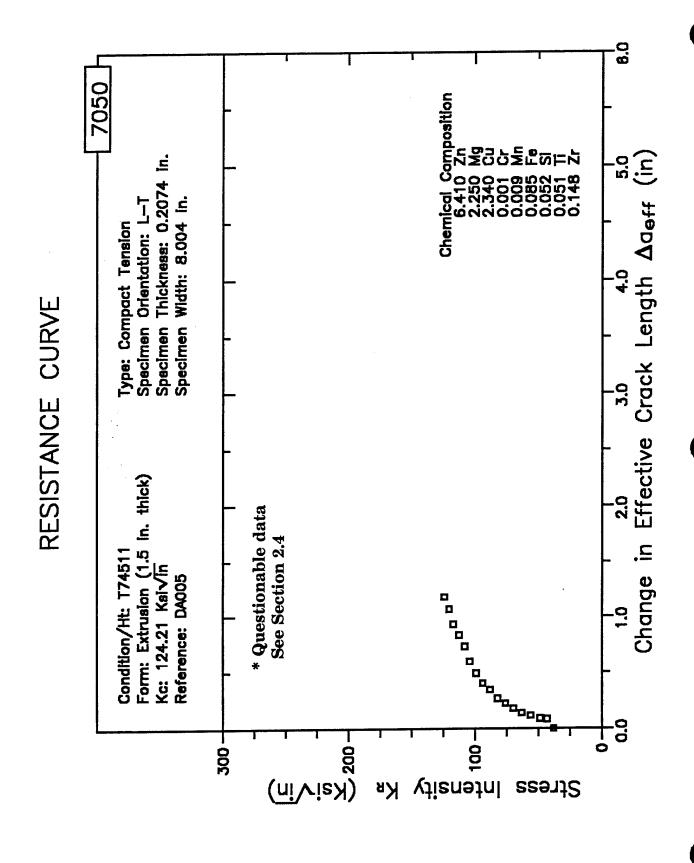


Figure 8.7.2.3.10



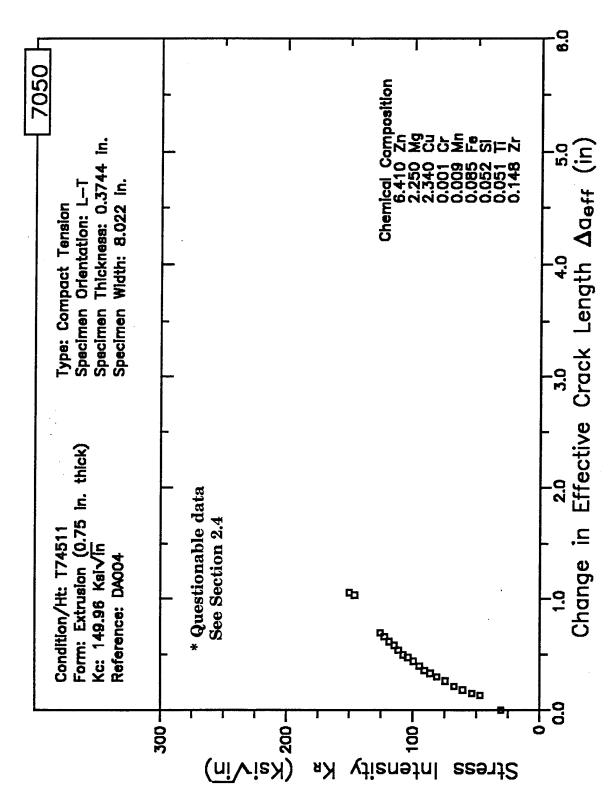


Figure 8.7.2.3.11

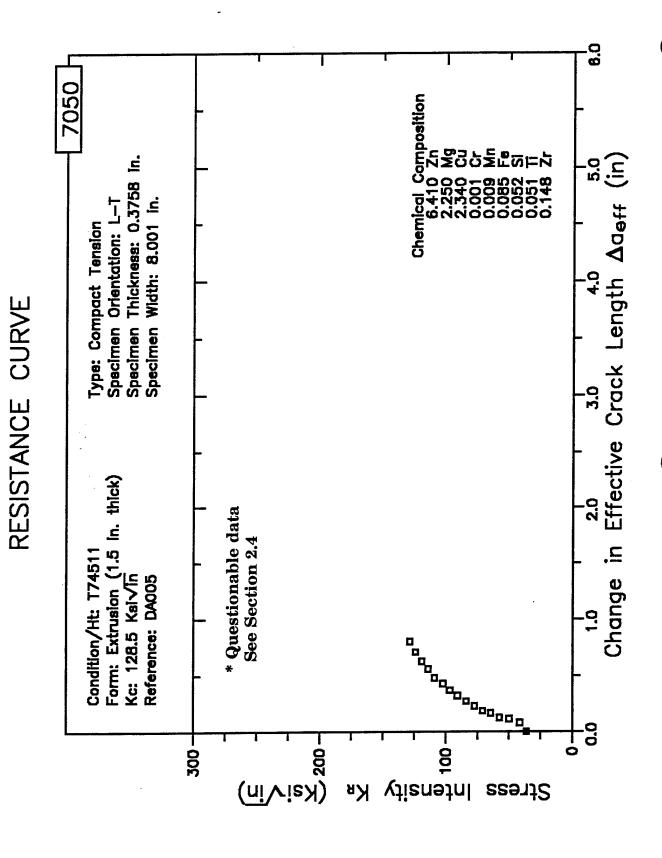


Figure 8.7.2.3.12

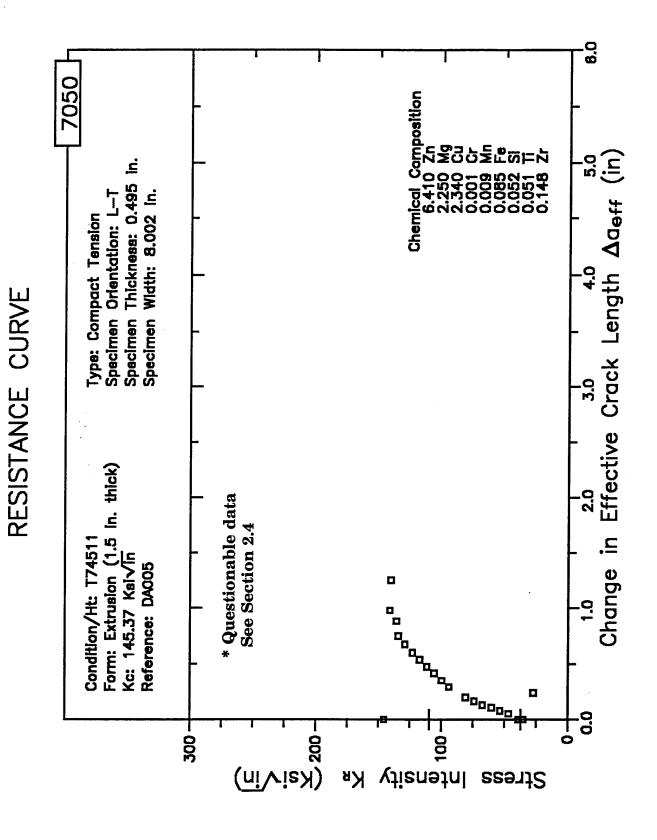


Figure 8.7.2.3.13

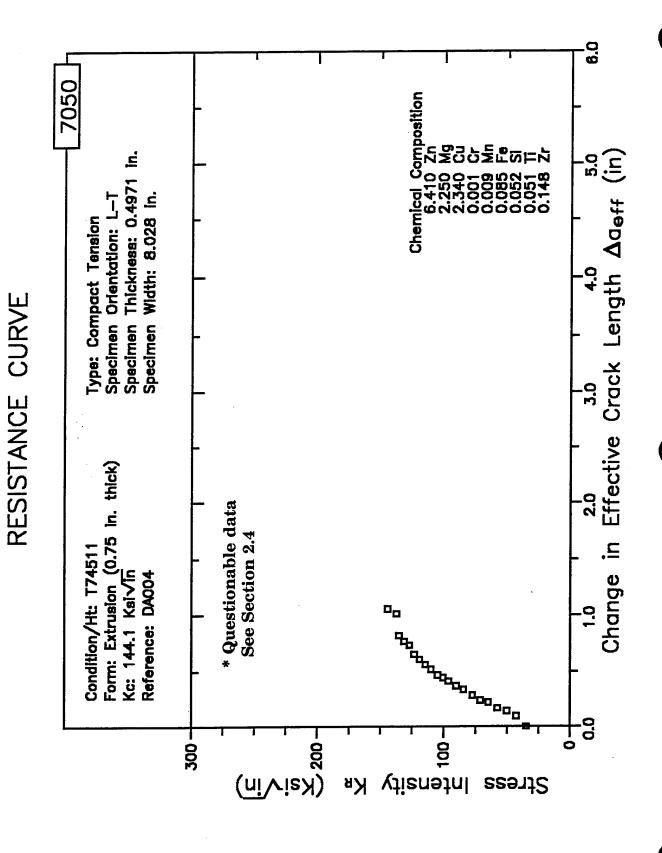


Figure 8.7.2.3.14



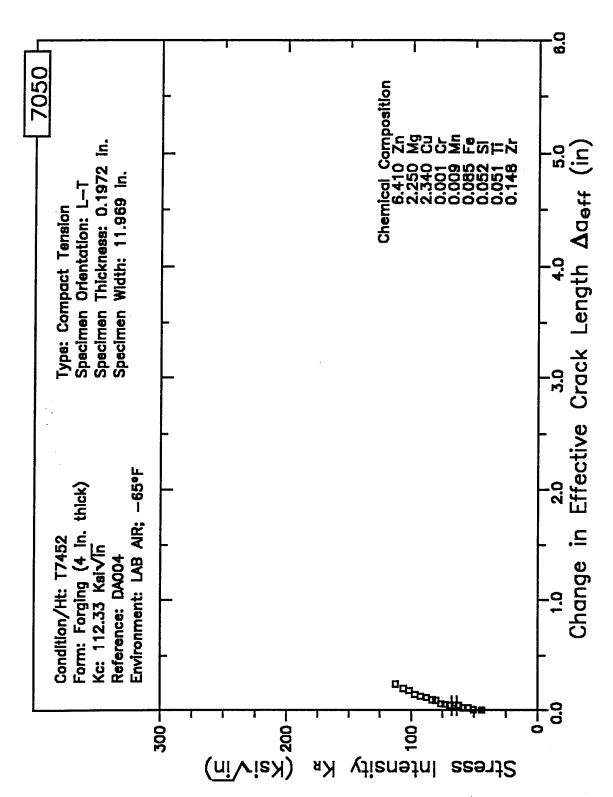


Figure 8.7.2.3.15

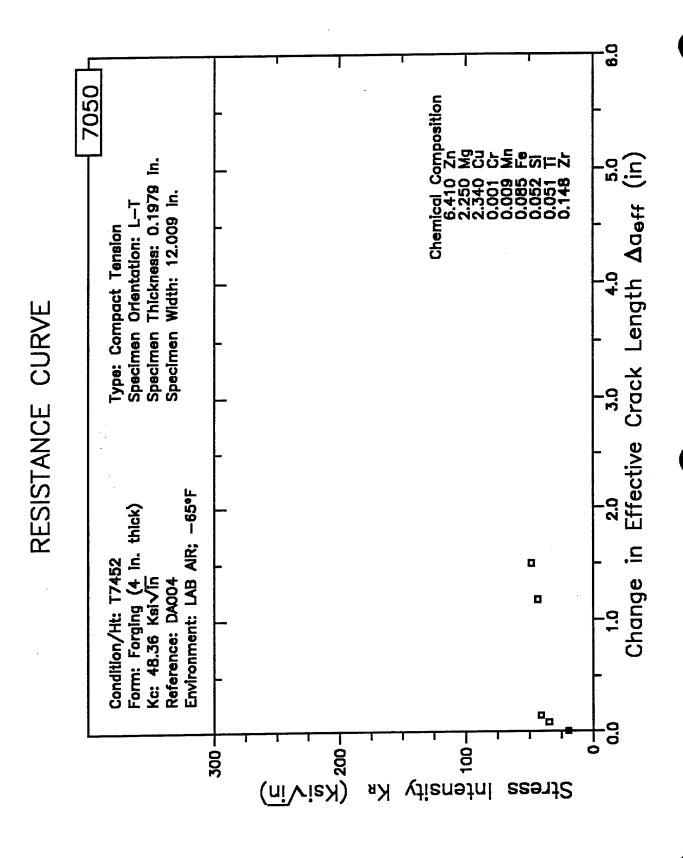


Figure 8.7.2.3.16

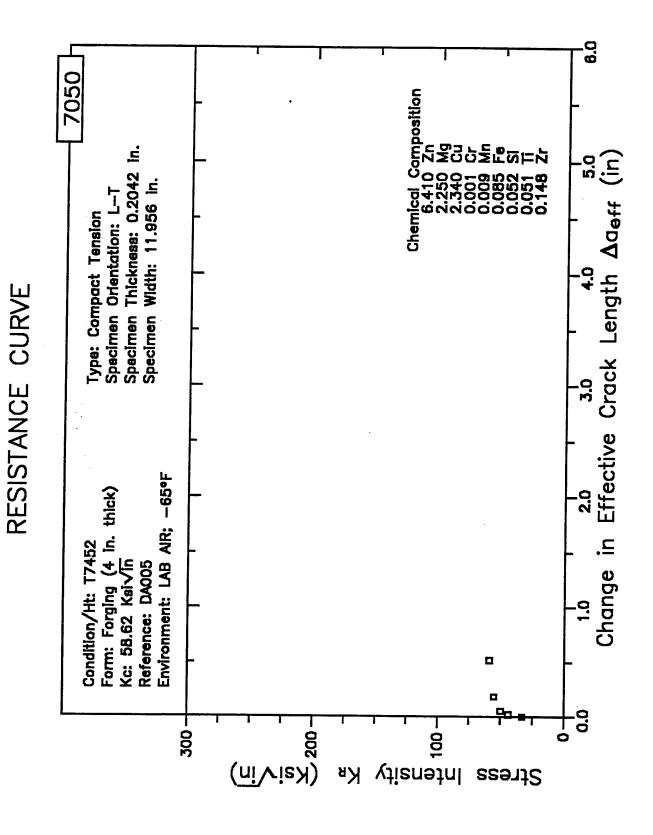


Figure 8.7.2.3.17

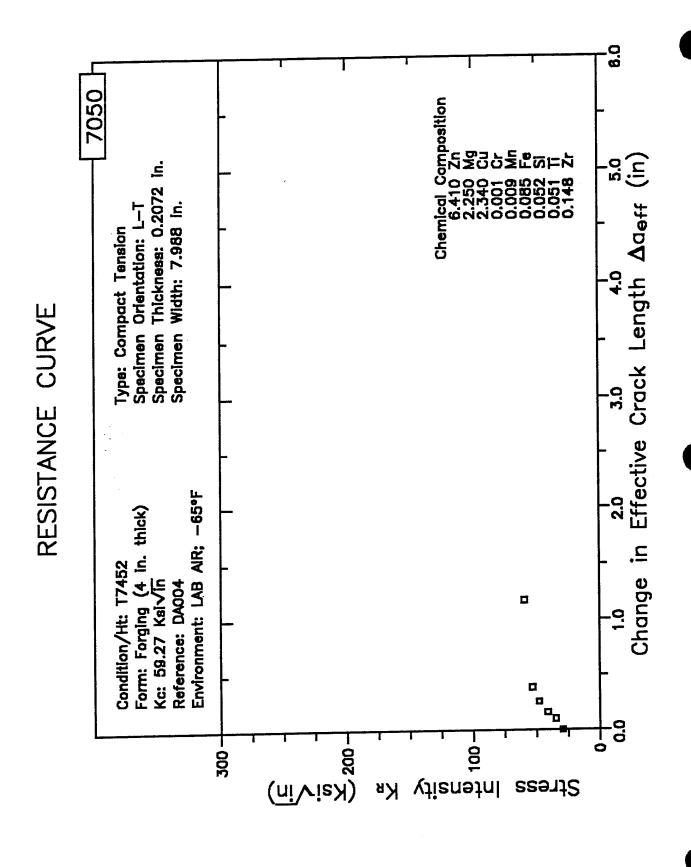
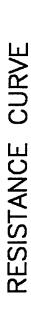


Figure 8.7.2.3.18



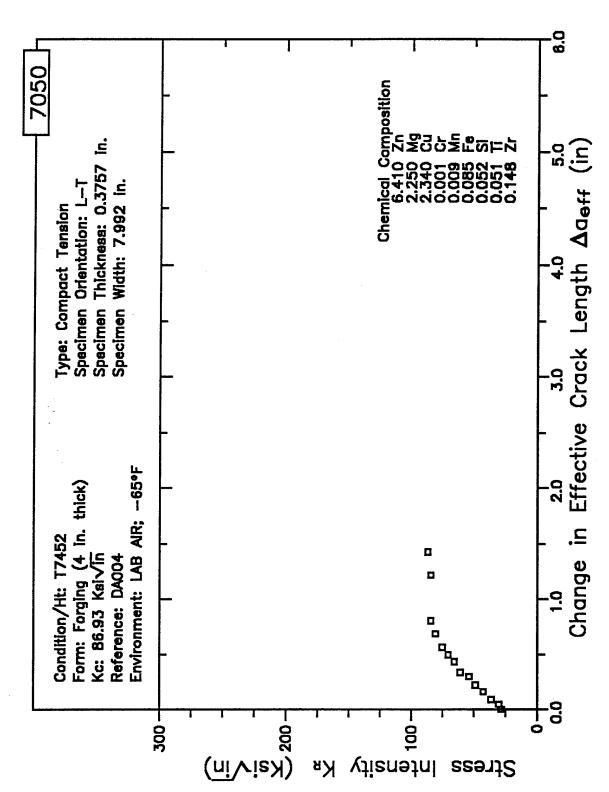


Figure 8.7.2.3.19

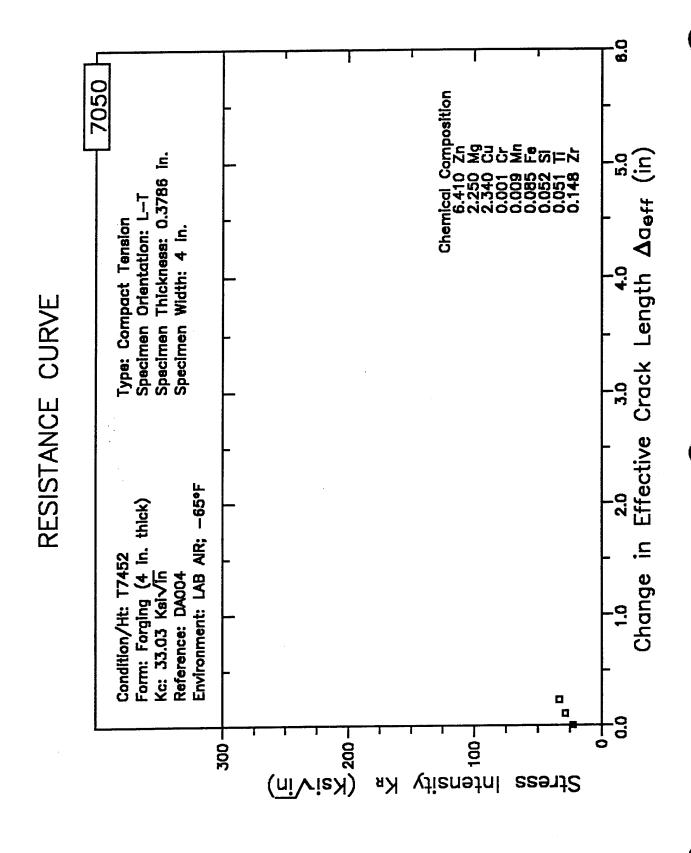


Figure 8.7.2.3.20

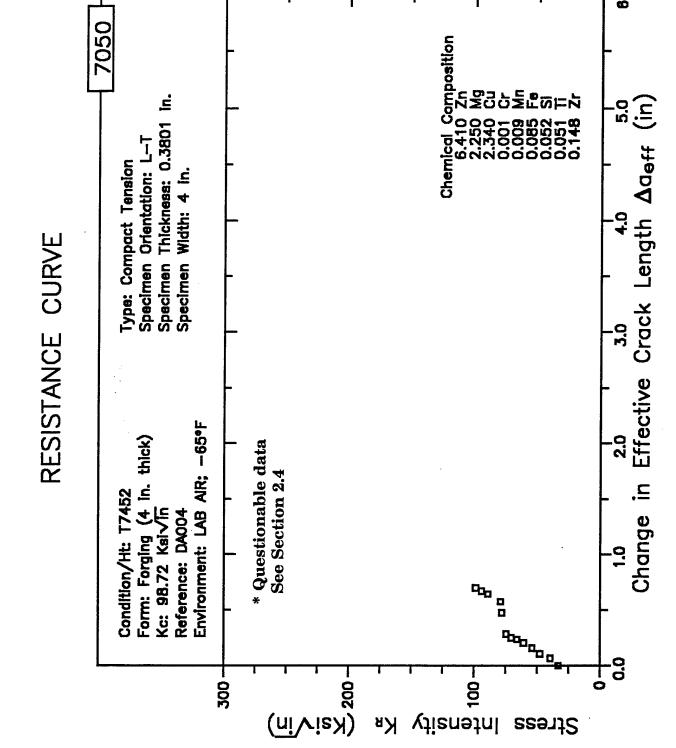


Figure 8.7.2.3.21

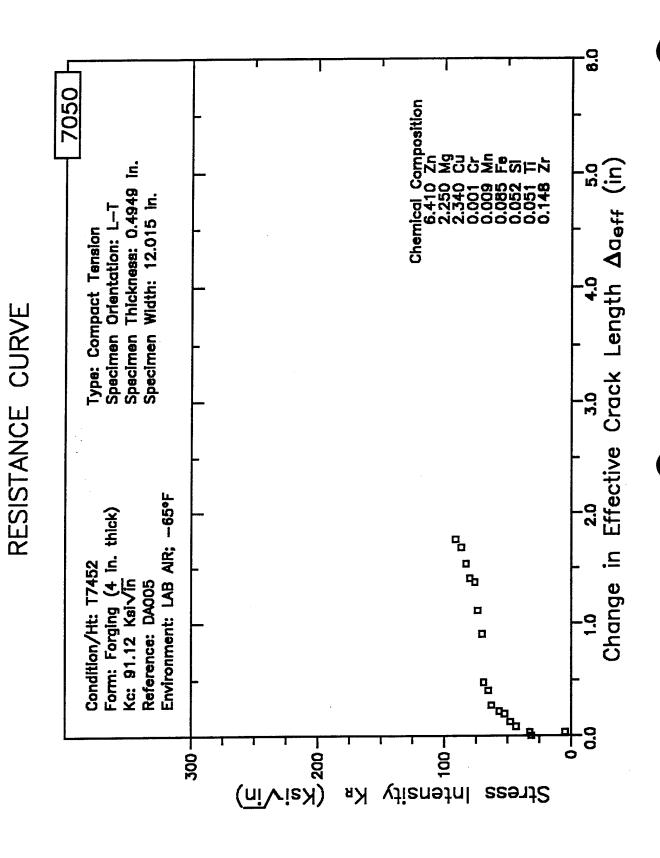
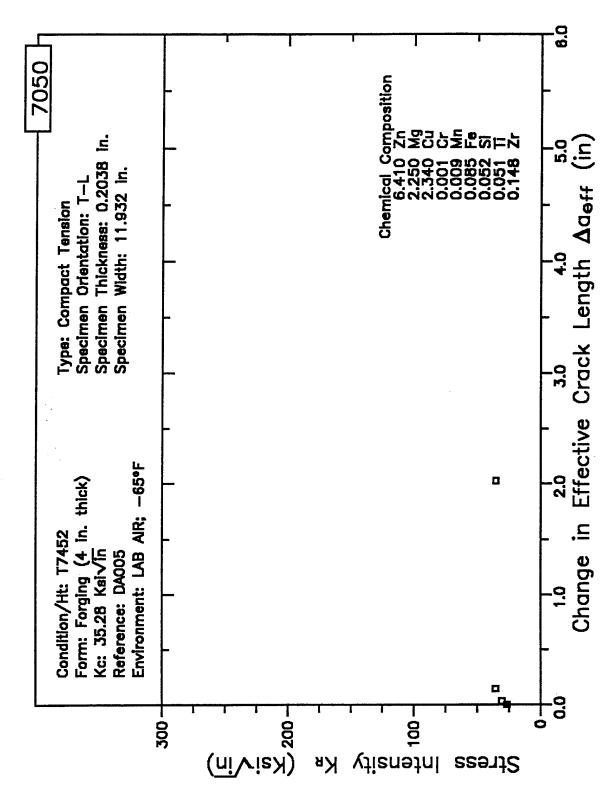


Figure 8.7.2.3.22





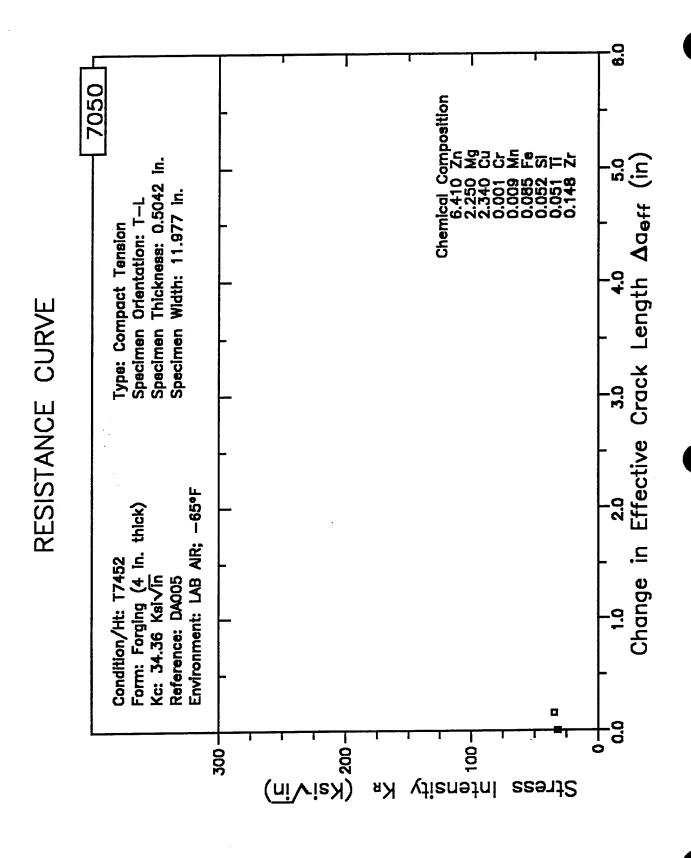
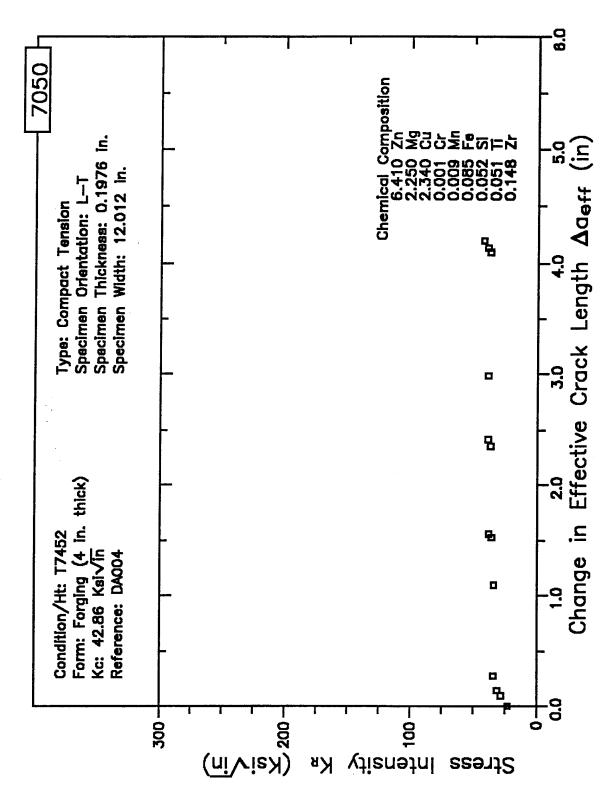


Figure 8.7.2.3.24





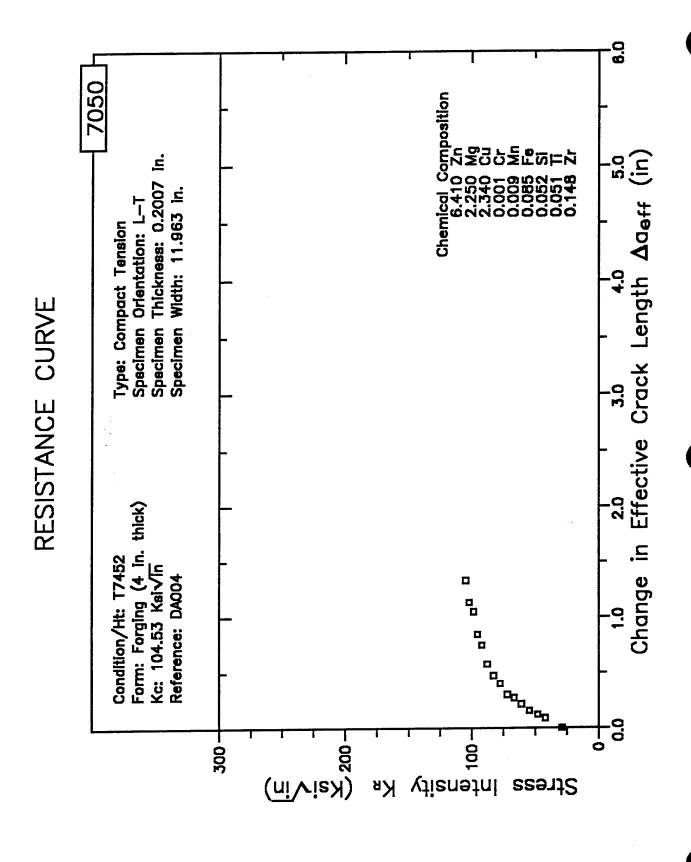


Figure 8.7.2.3.26



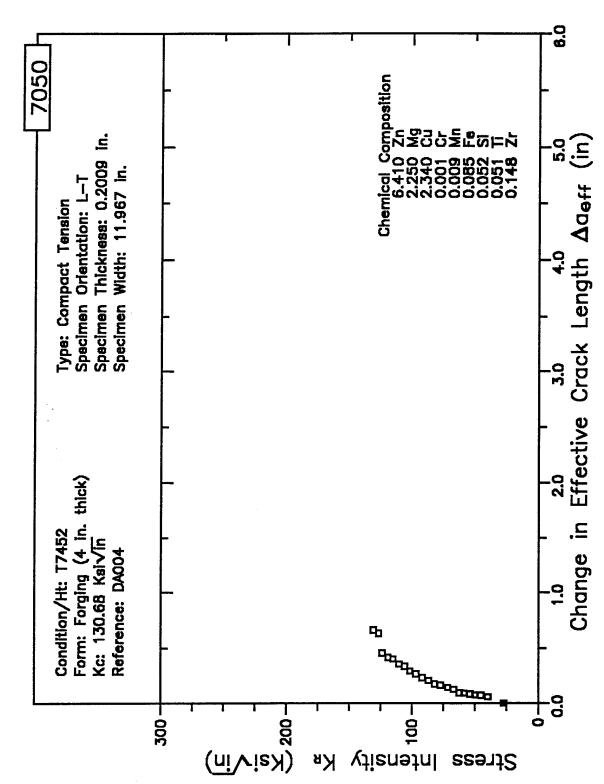


Figure 8.7.2.3.27

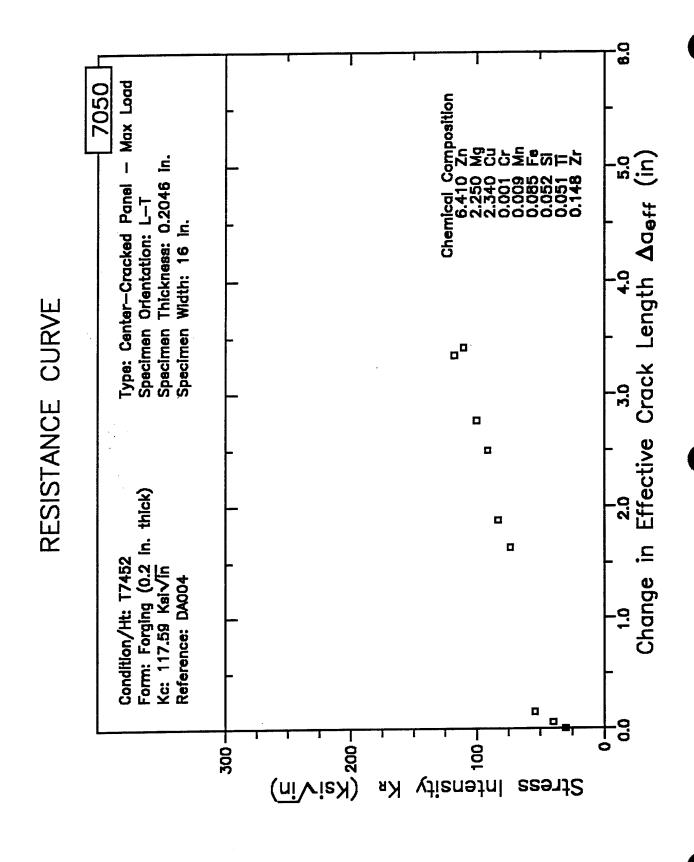
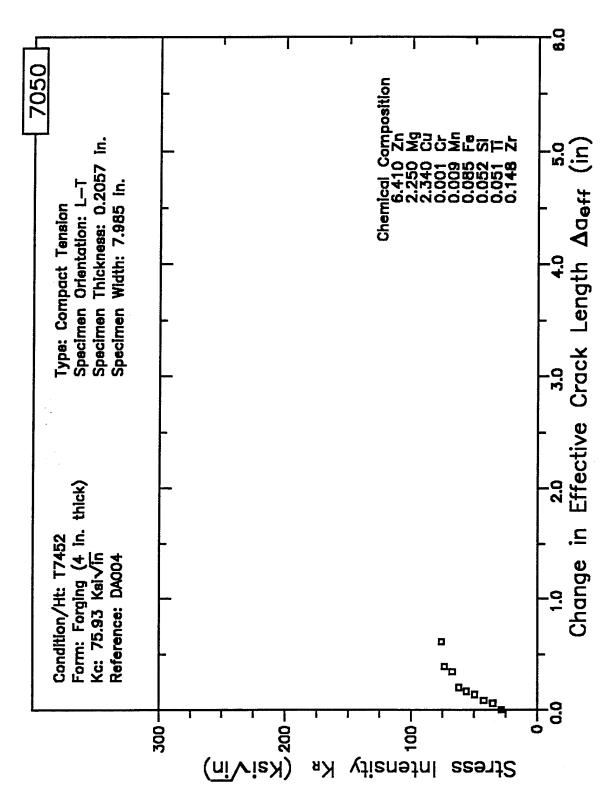


Figure 8.7.2.3.28 8-220





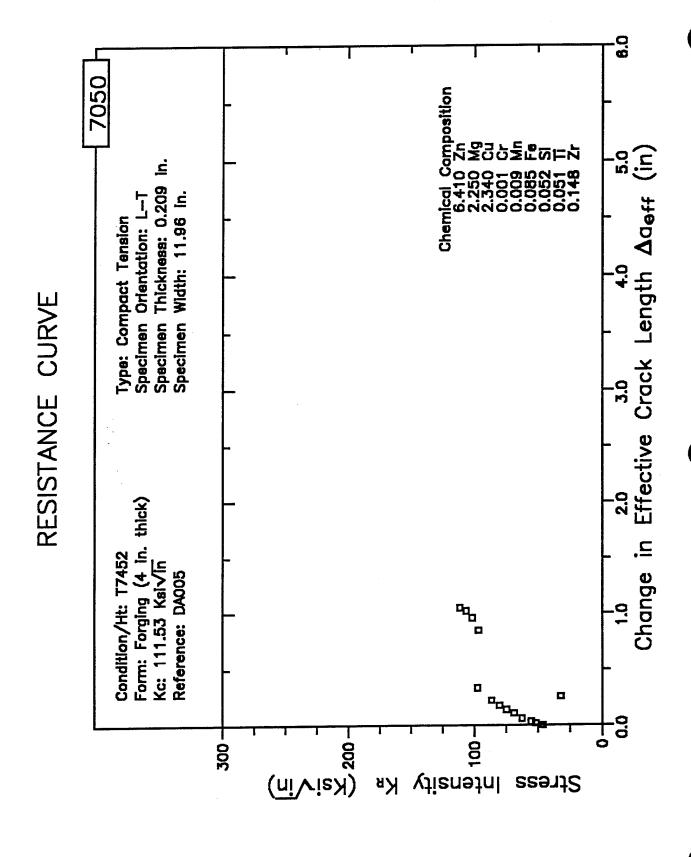


Figure 8.7.2.3.30

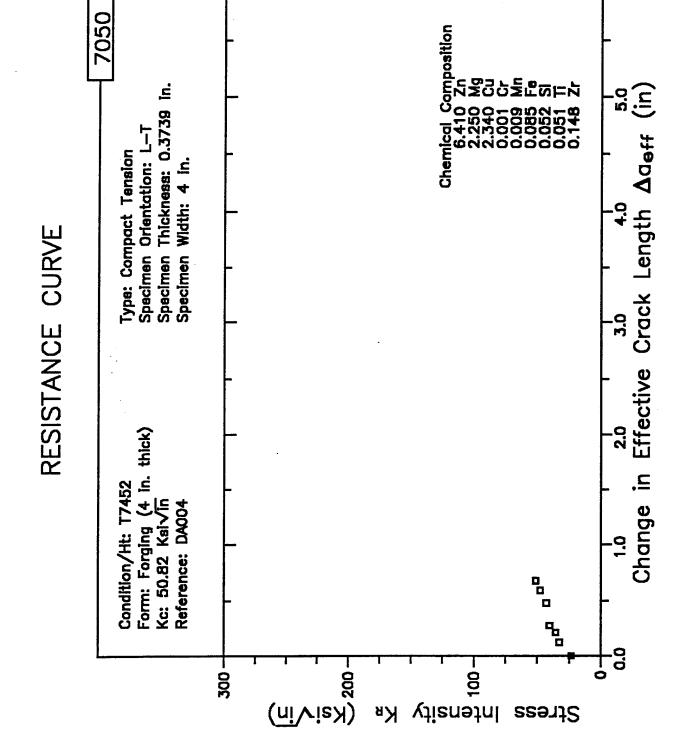


Figure 8.7.2.3.31

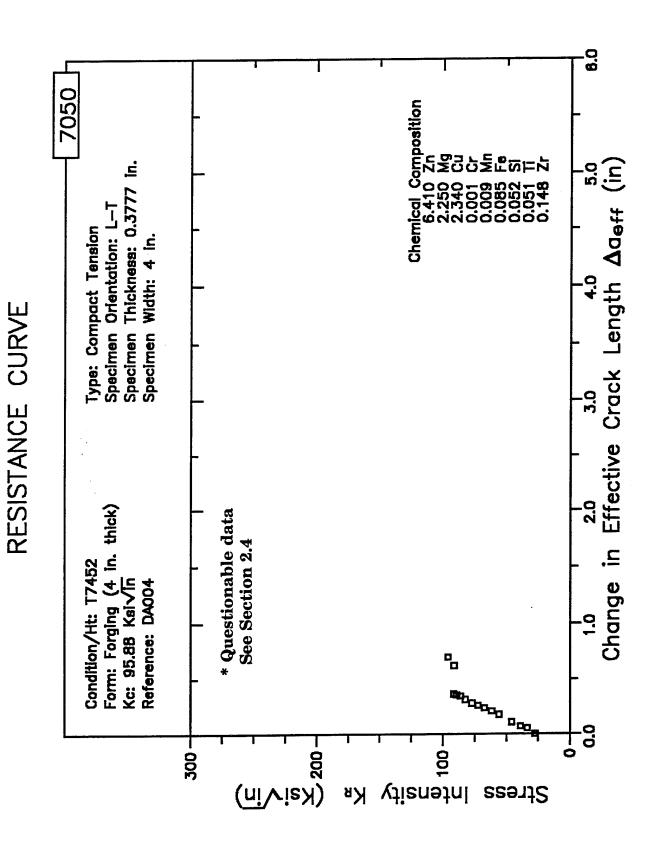
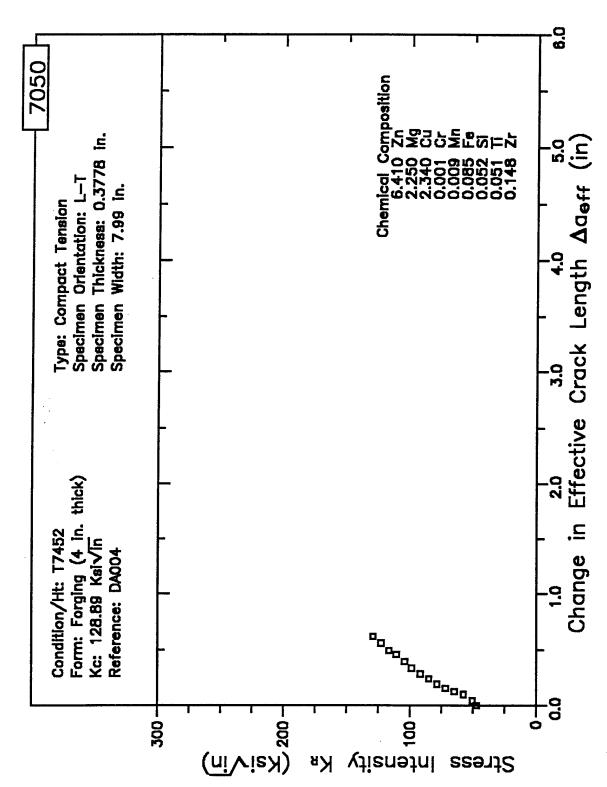


Figure 8.7.2.3.32





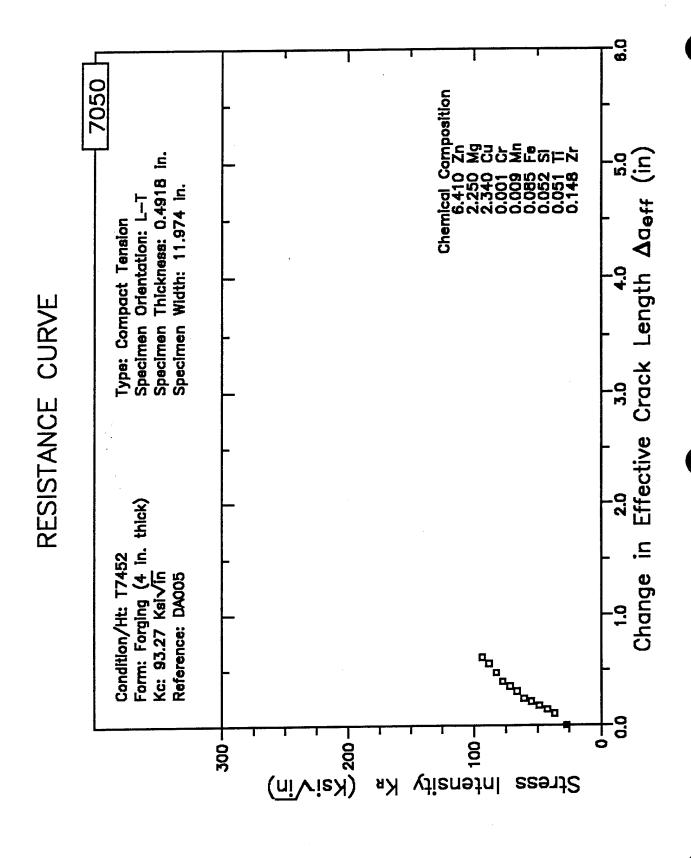
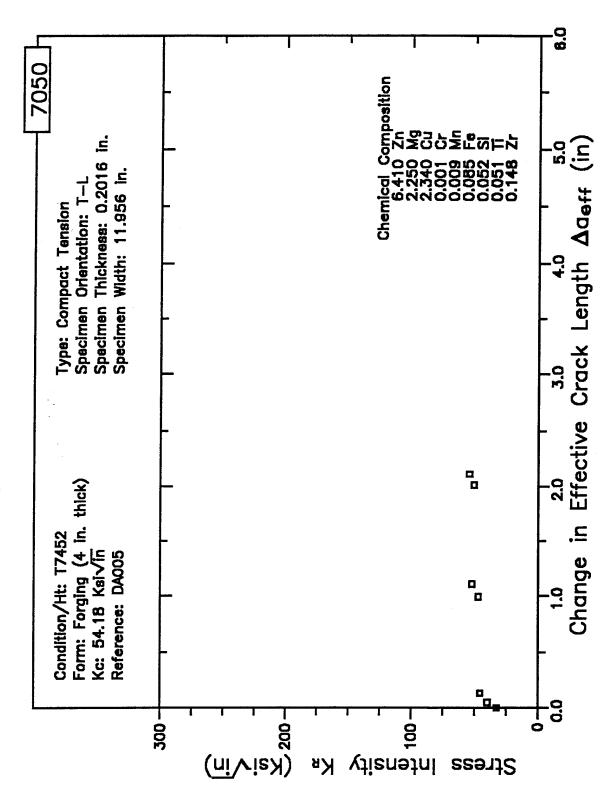


Figure 8.7.2.3.34





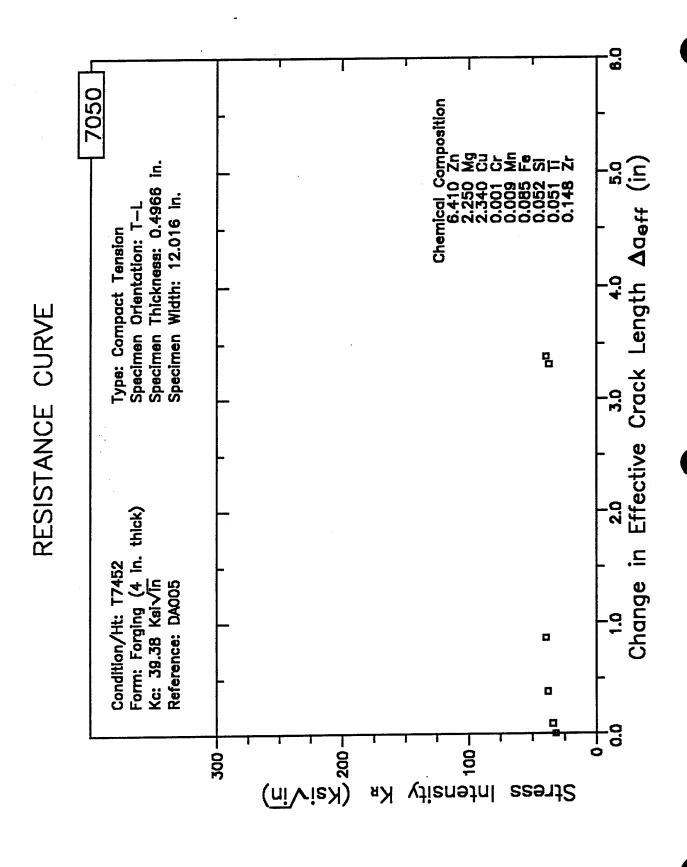


Figure 8.7.2.3.36

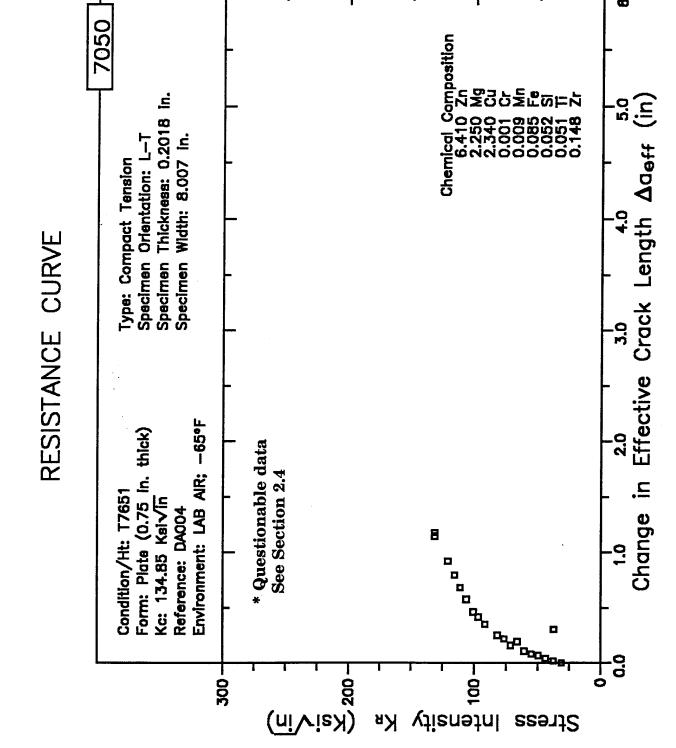


Figure 8.7.2.3.37

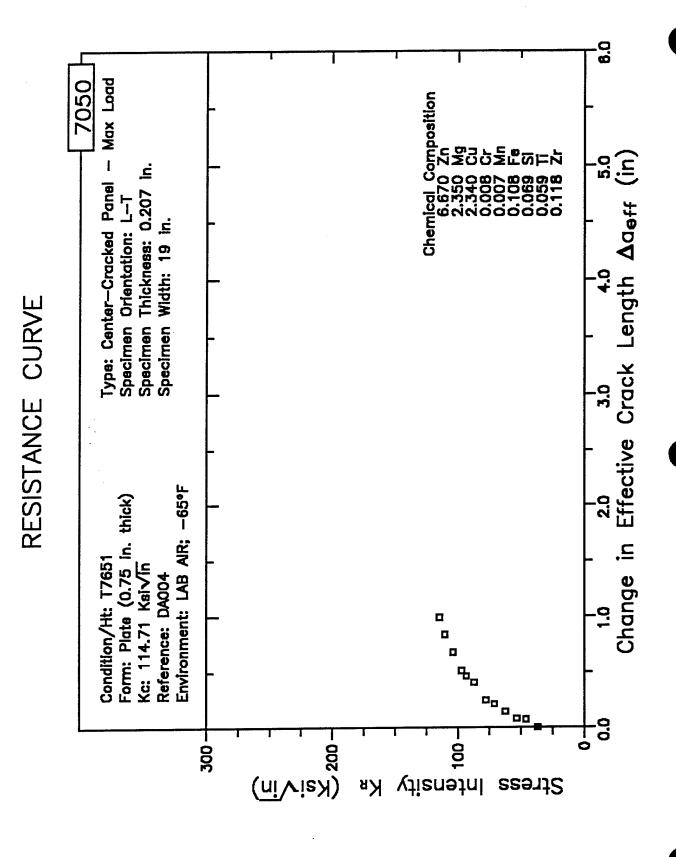
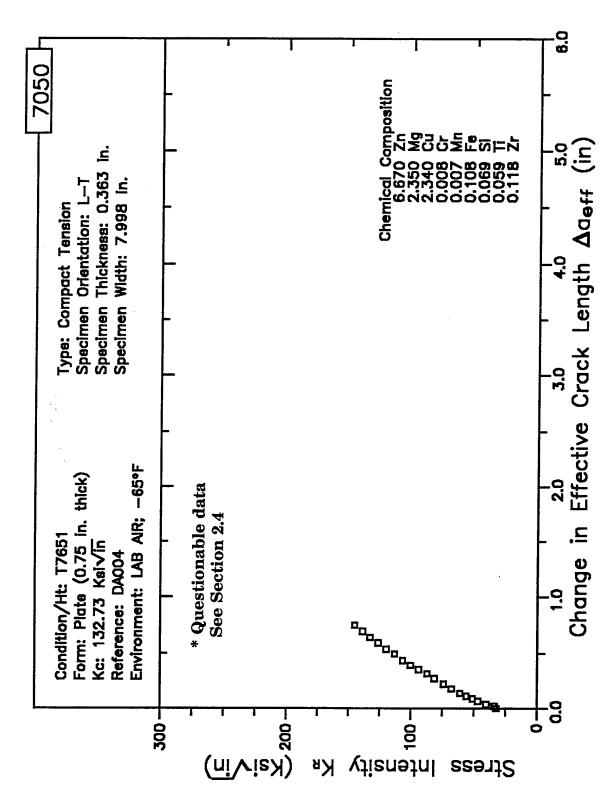


Figure 8.7.2.3.38





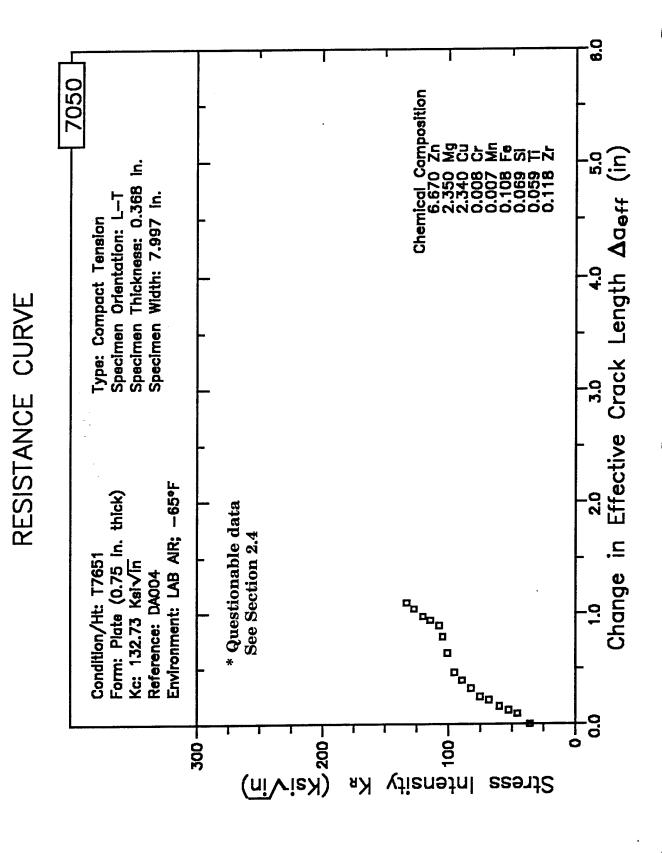


Figure 8.7.2.3.40

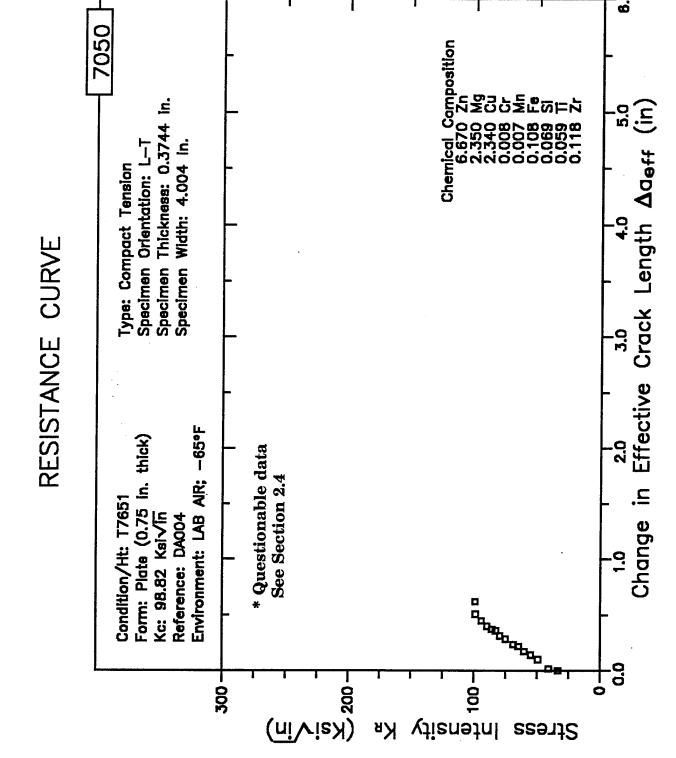


Figure 8.7.2.3.41

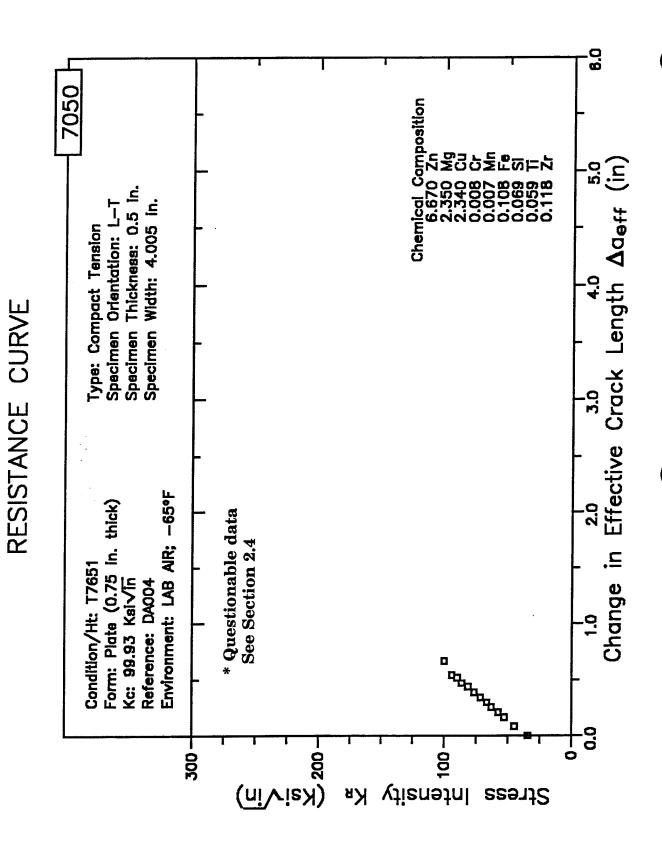


Figure 8.7.2.3.42 8-234

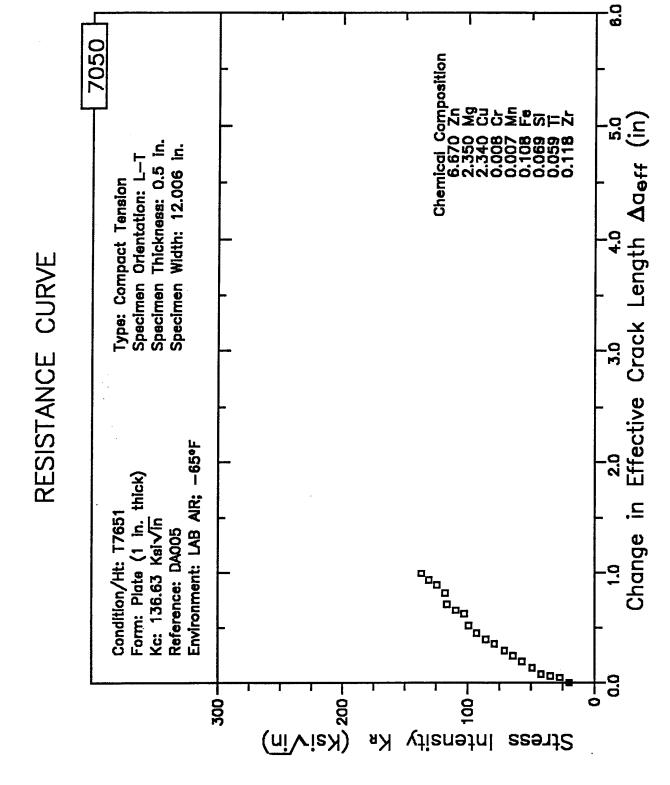


Figure 8.7.2.3.43

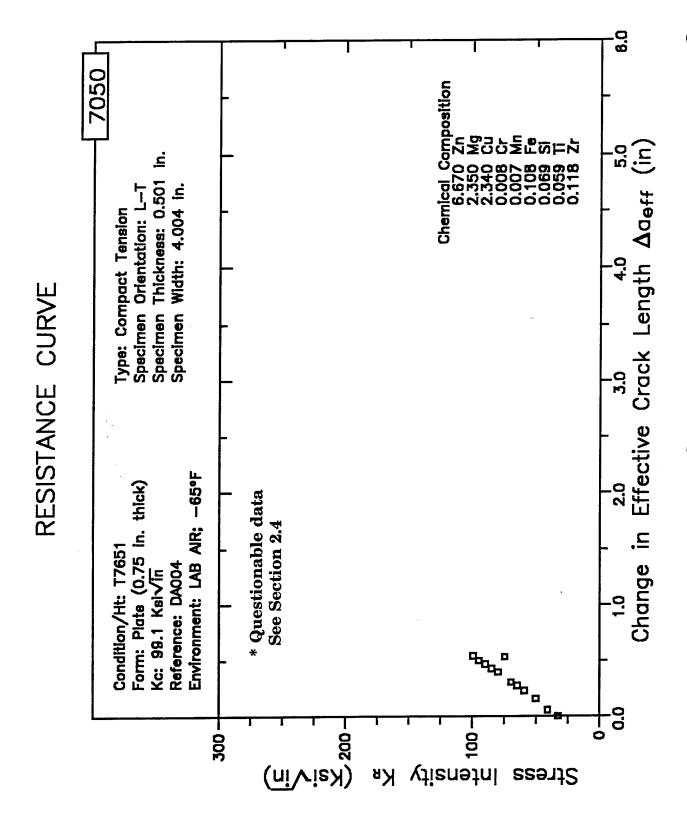


Figure 8.7.2.3.44



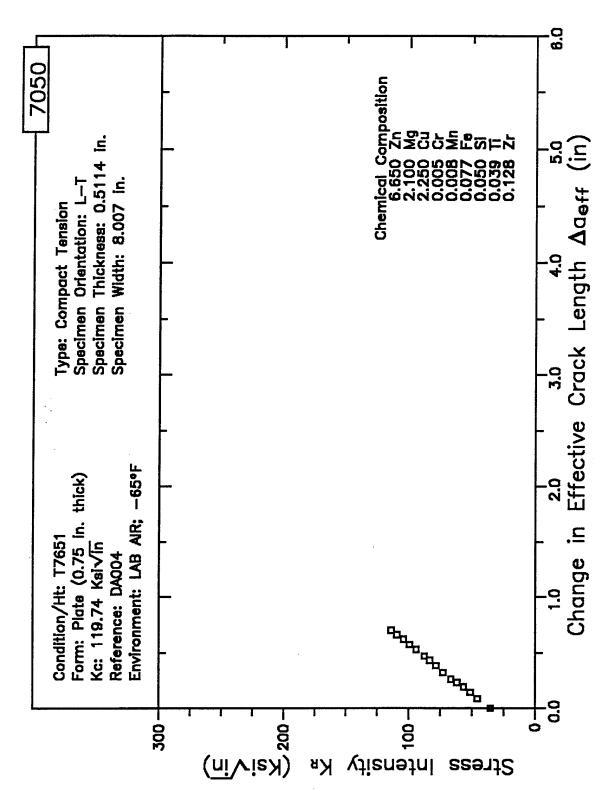


Figure 8.7.2.3.45

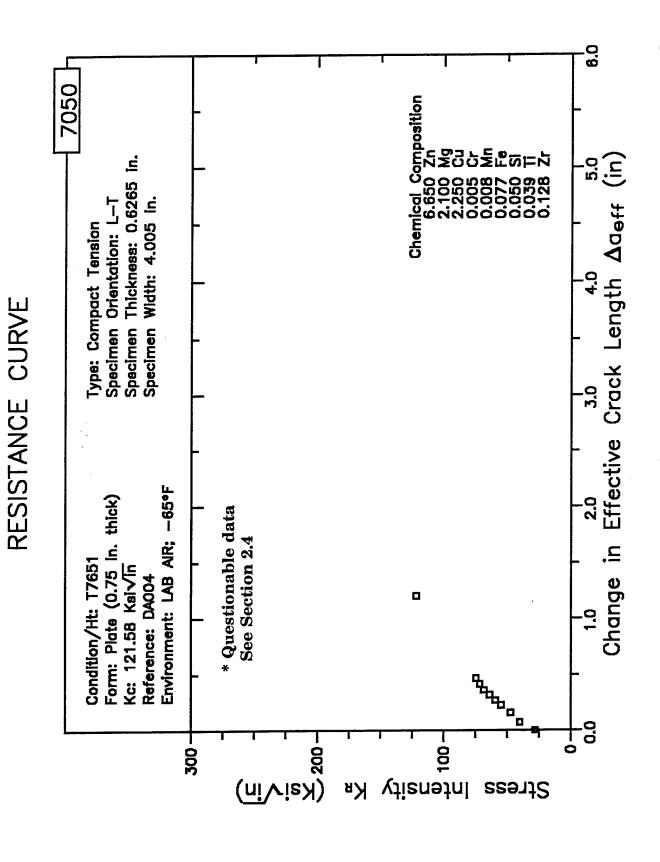
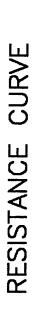


Figure 8.7.2.3.46



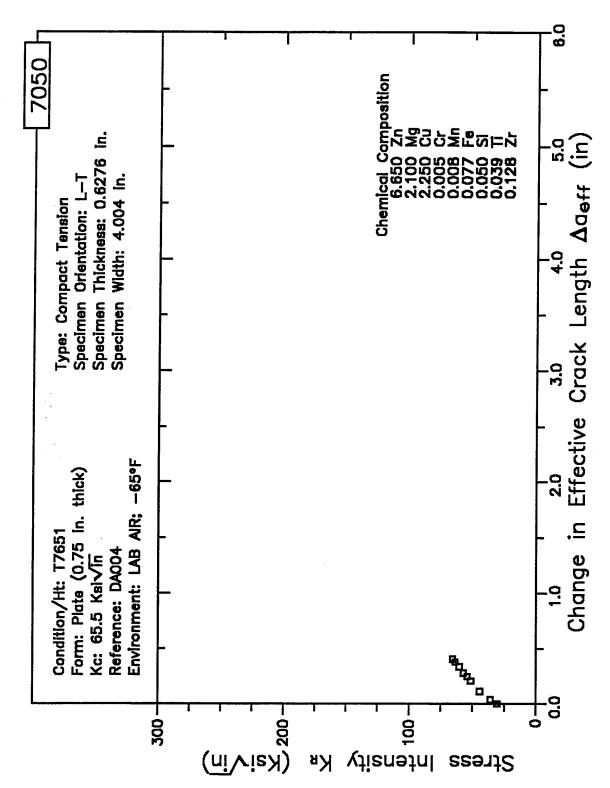


Figure 8.7.2.3.47

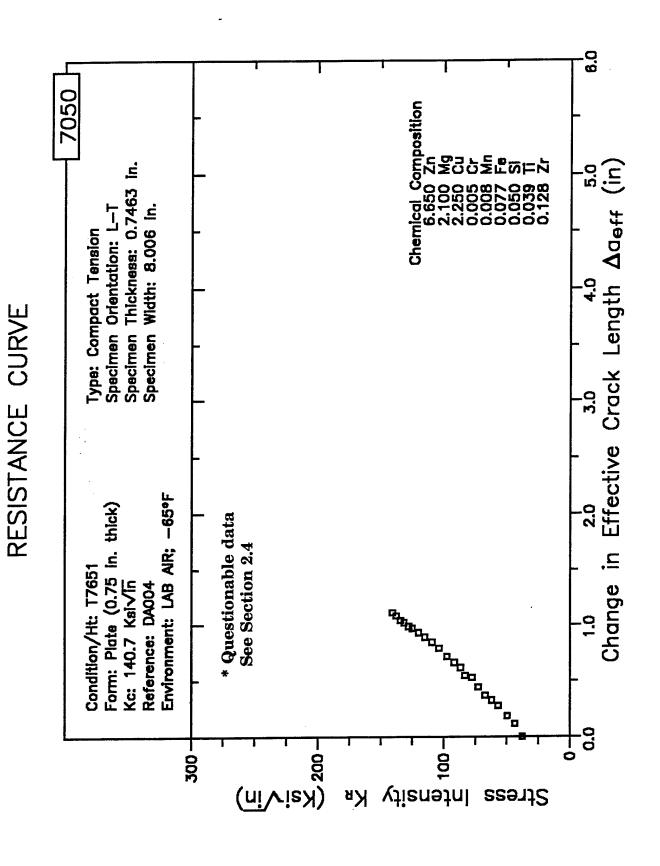
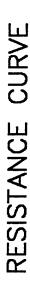


Figure 8.7.2.3.48 8-240



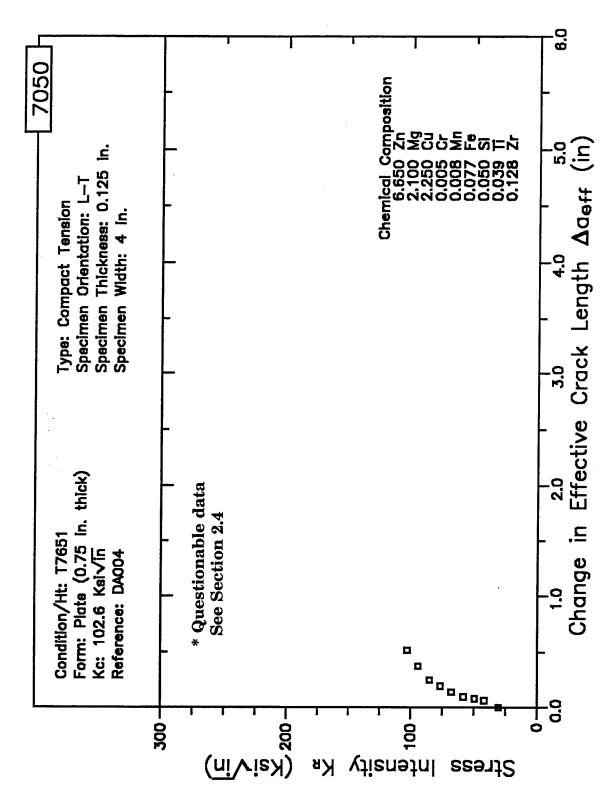


Figure 8.7.2.3.49

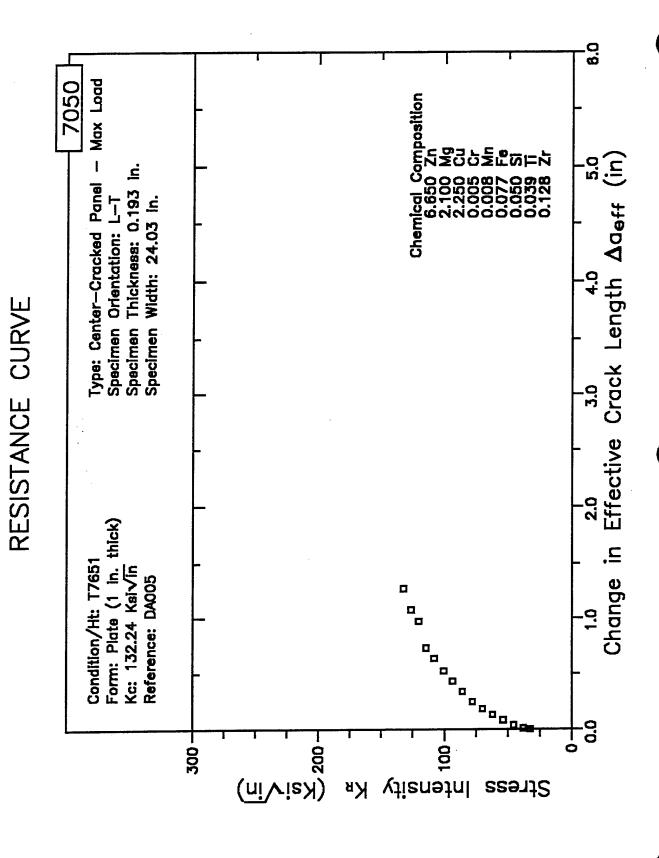


Figure 8.7.2.3.50



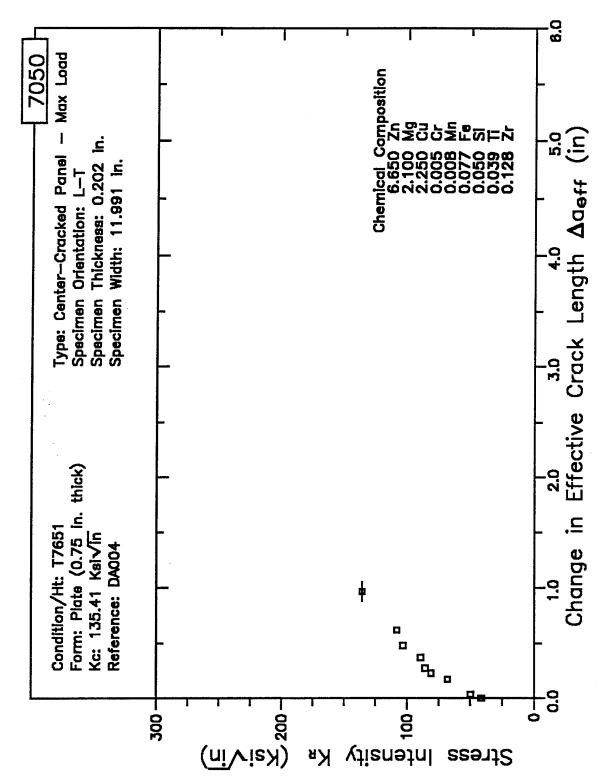


Figure 8.7.2.3.51

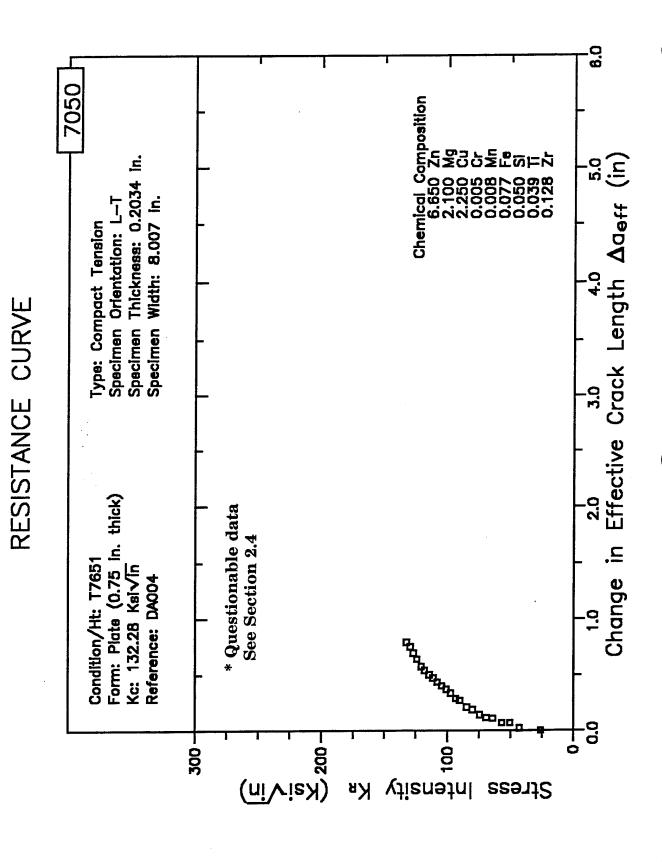


Figure 8.7.2.3.52

RESISTANCE CURVE

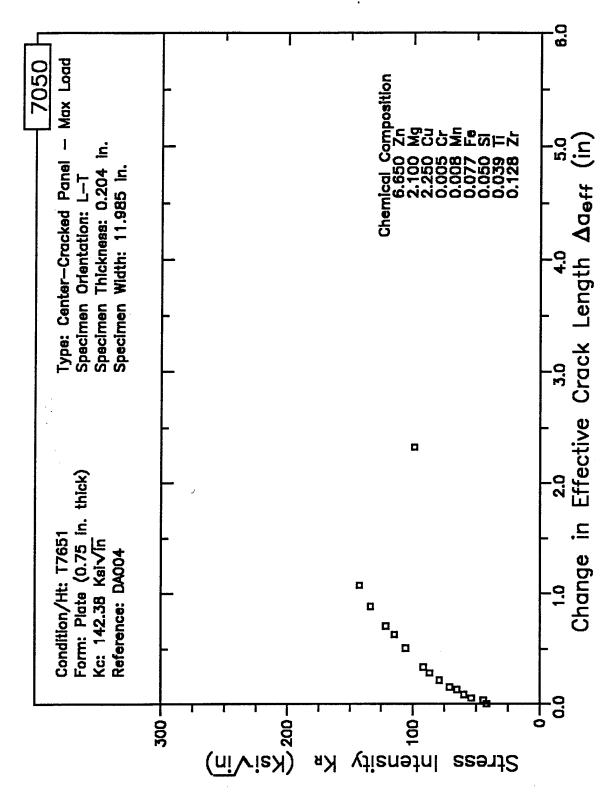


Figure 8.7.2.3.53

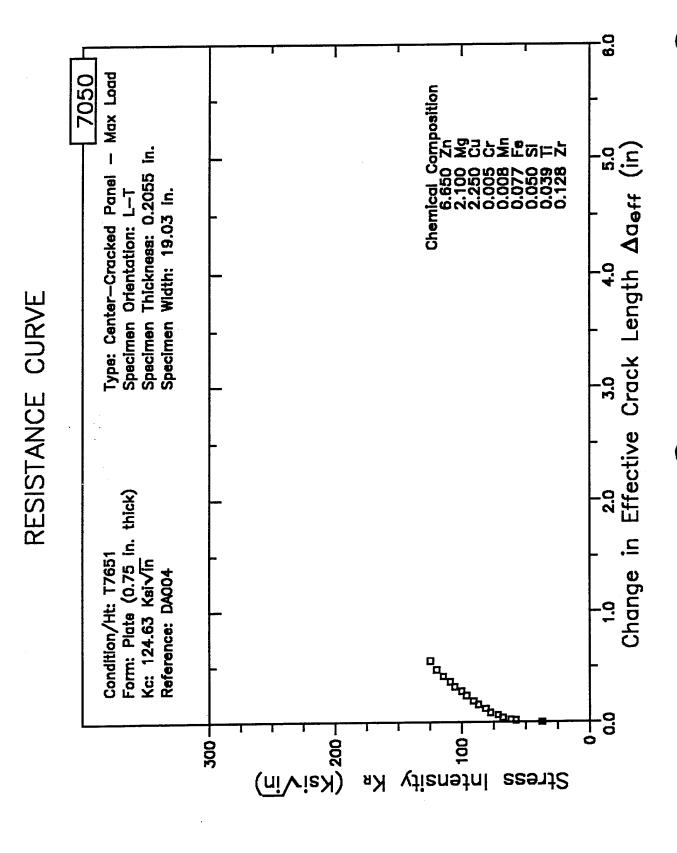


Figure 8.7.2.3.54



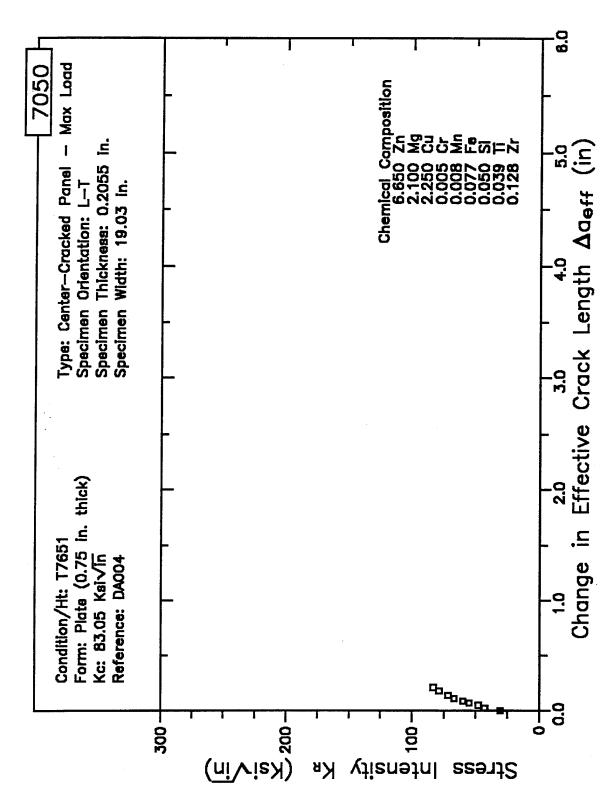


Figure 8.7.2.3.55

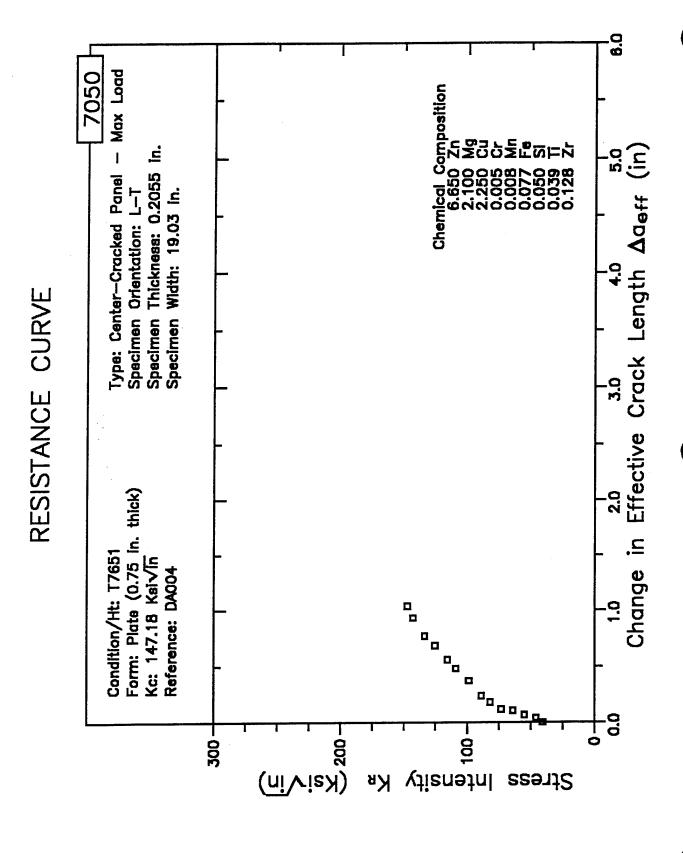
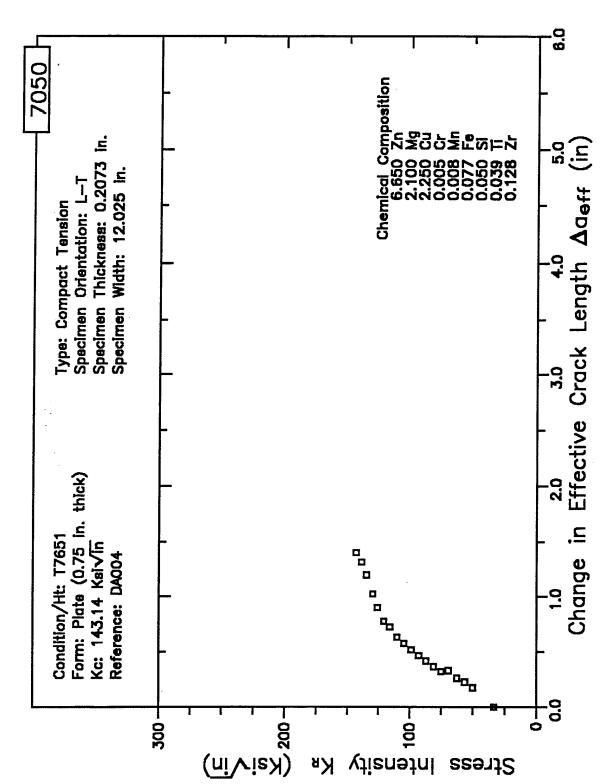


Figure 8.7.2.3.56





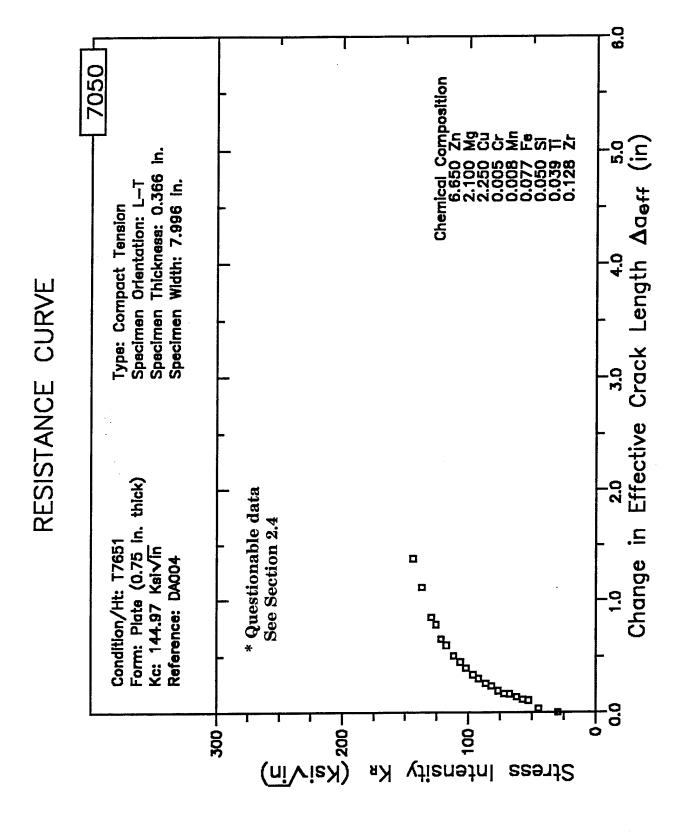


Figure 8.7.2.3.58

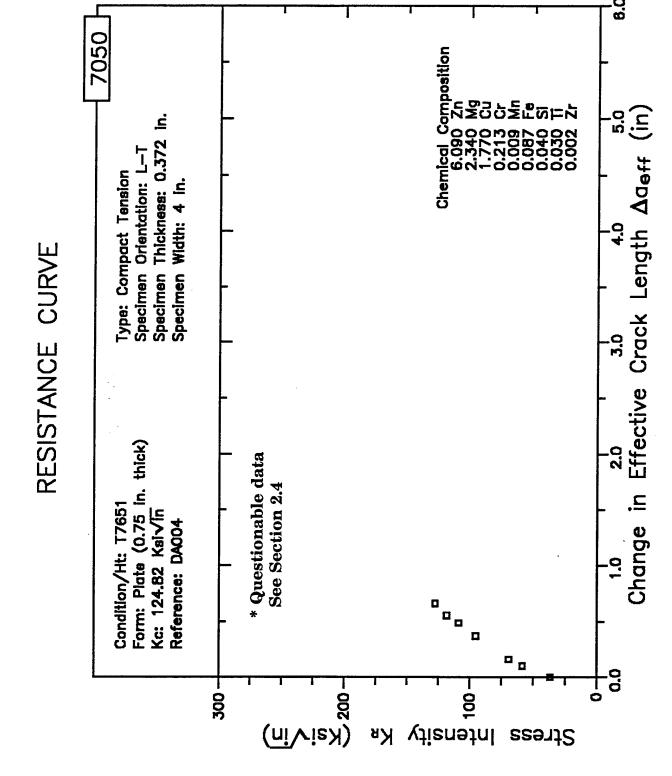


Figure 8.7.2.3.59

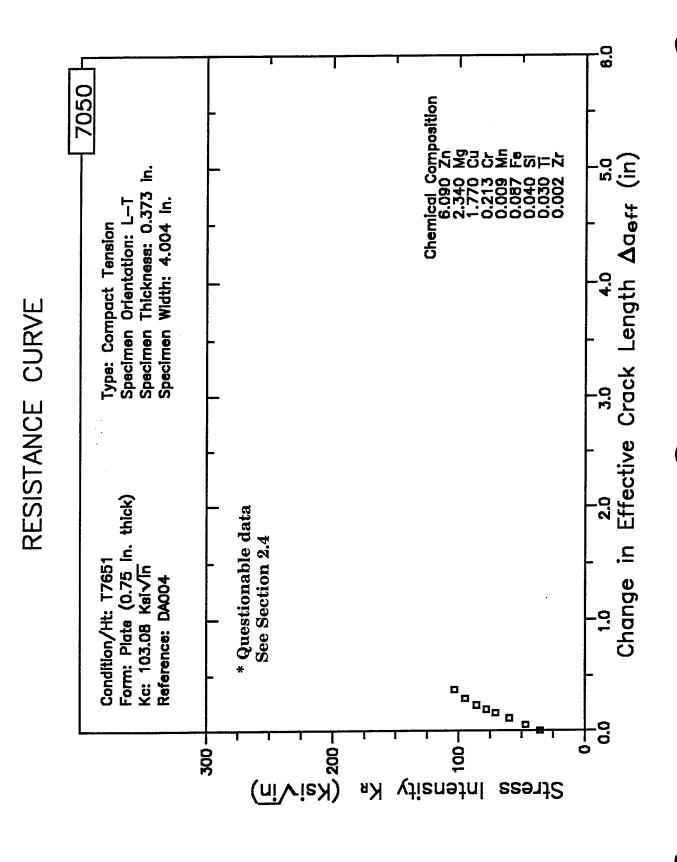


Figure 8.7.2.3.60

RESISTANCE CURVE

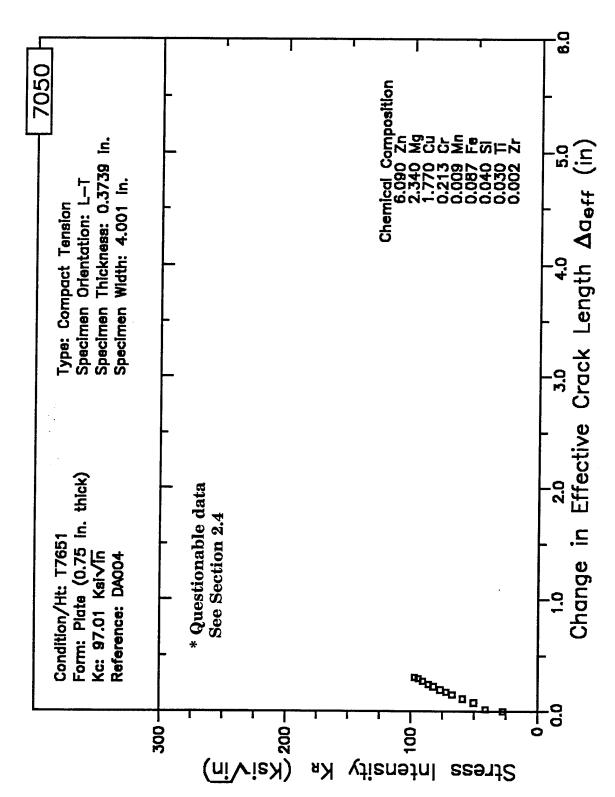


Figure 8.7.2.3.61

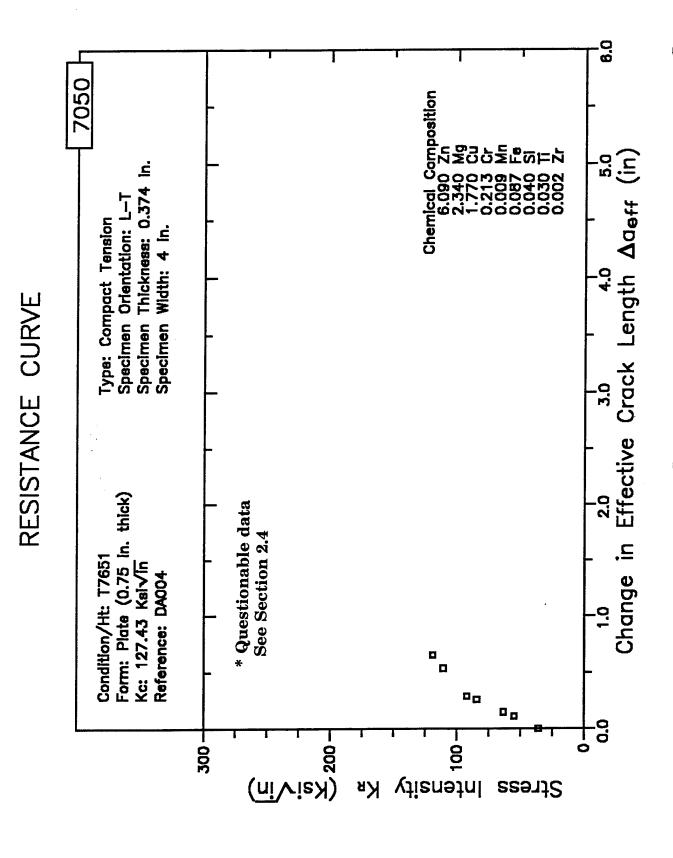


Figure 8.7.2.3.62

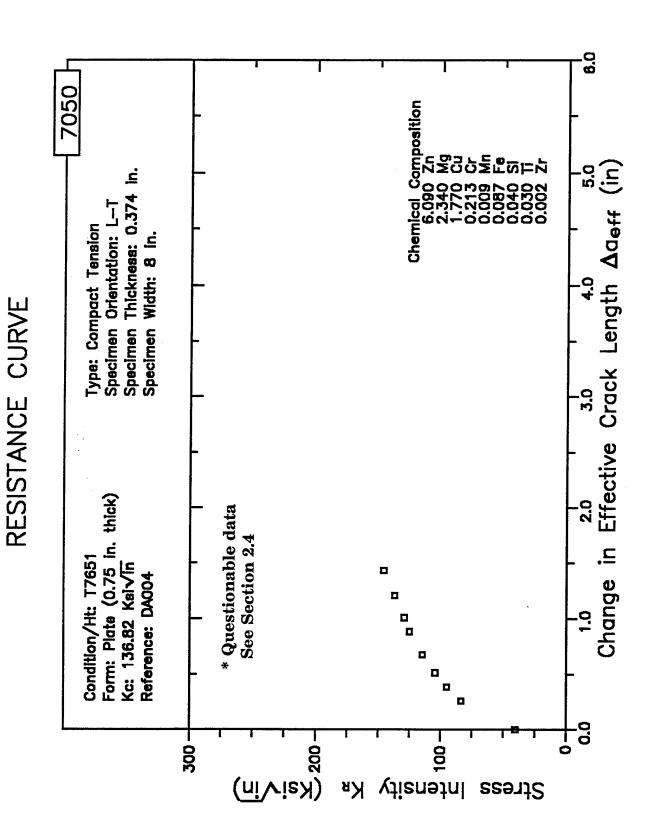


Figure 8.7.2.3.63

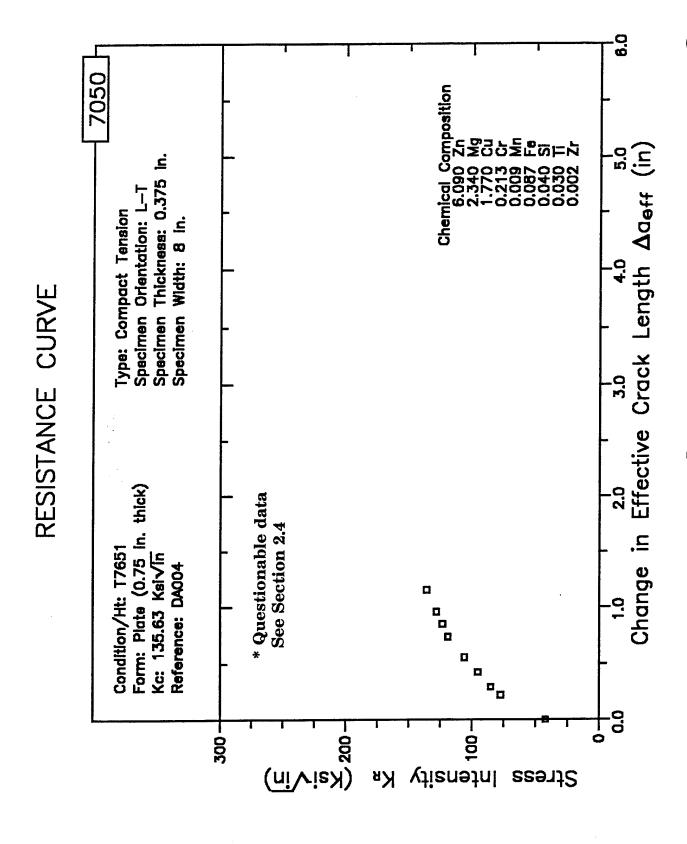


Figure 8.7.2.3.64



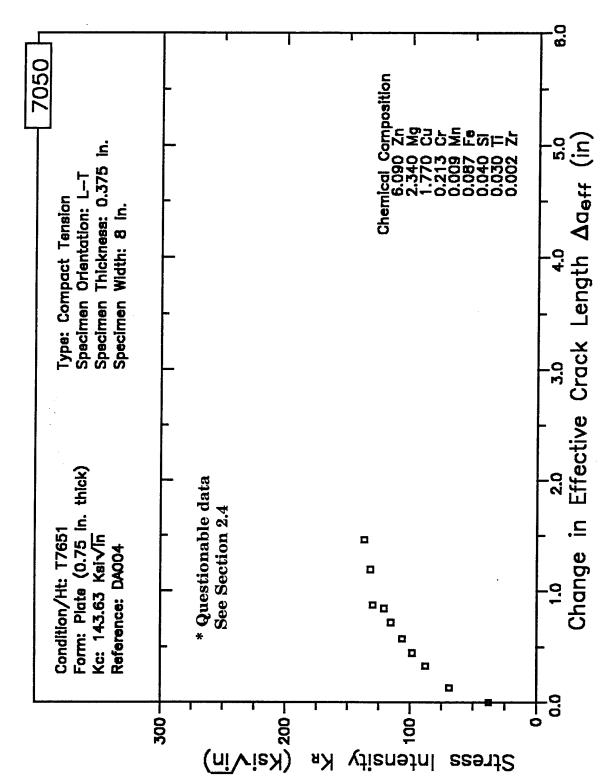


Figure 8.7.2.3.65

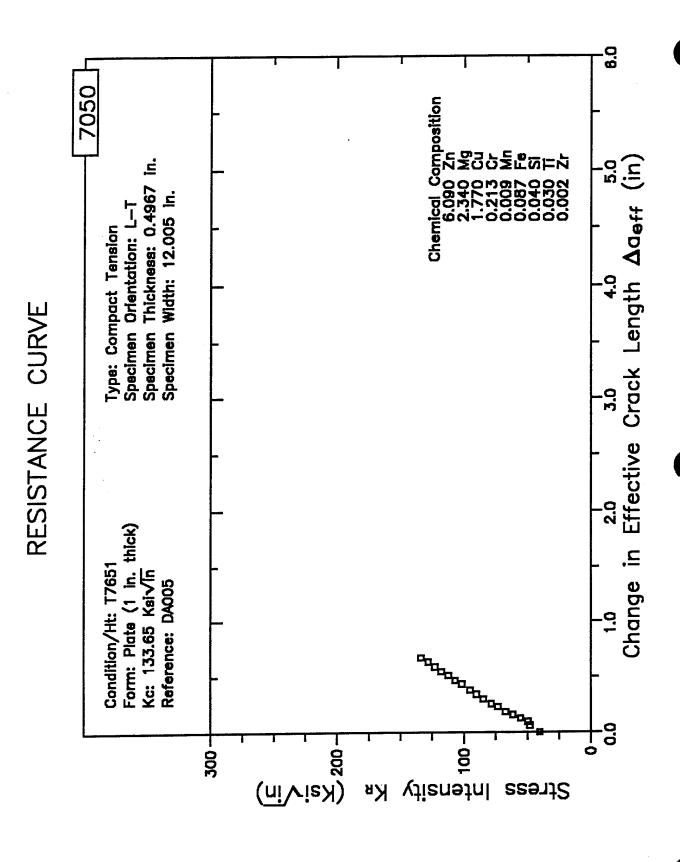


Figure 8.7.2.3.66



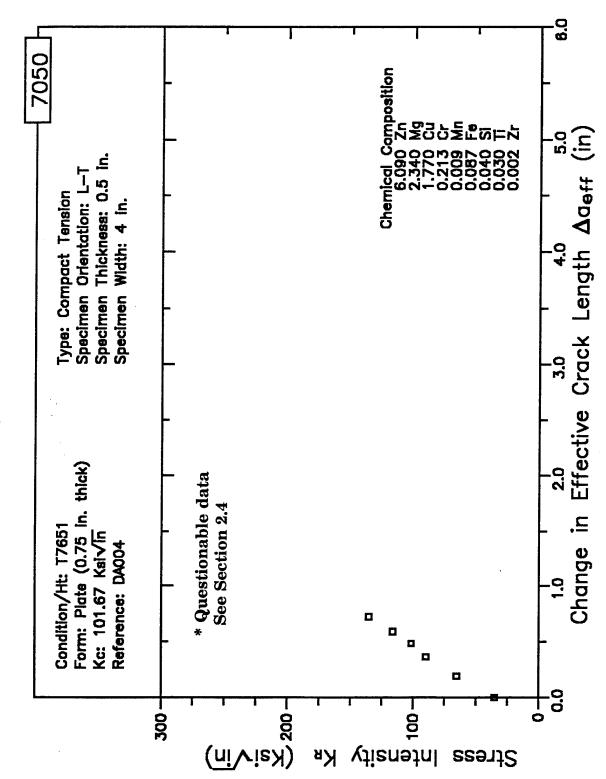


Figure 8.7.2.3.67

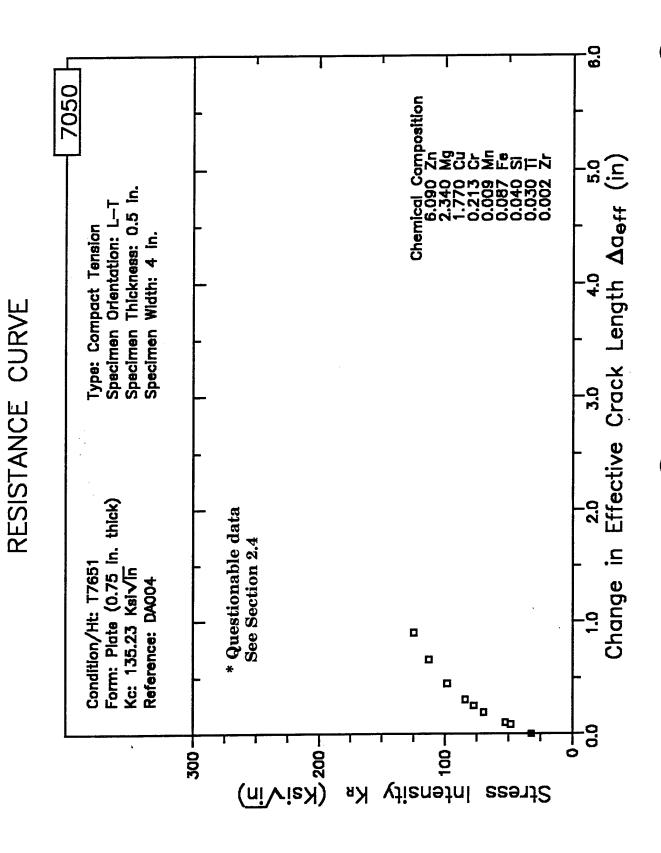
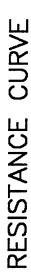


Figure 8.7.2.3.68



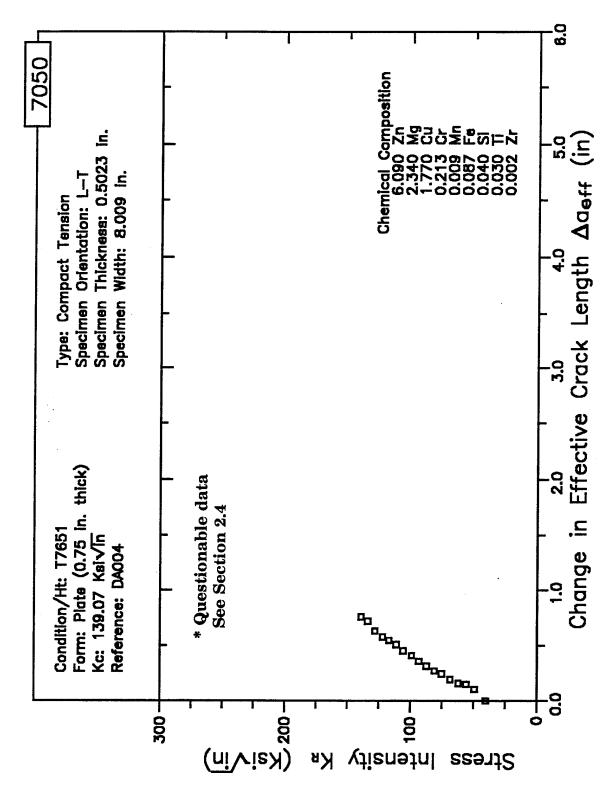


Figure 8.7.2.3.69

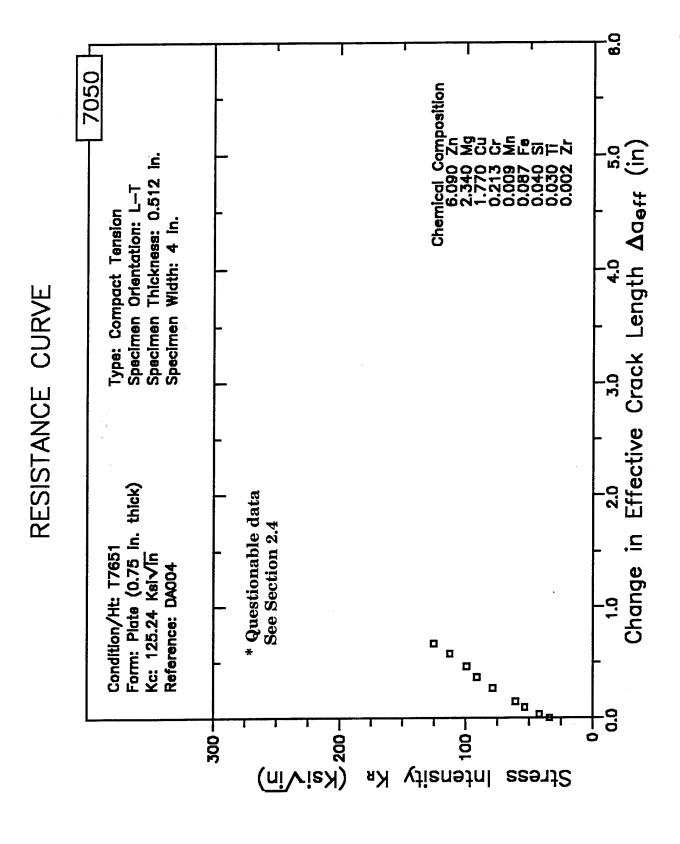


Figure 8.7.2.3.70

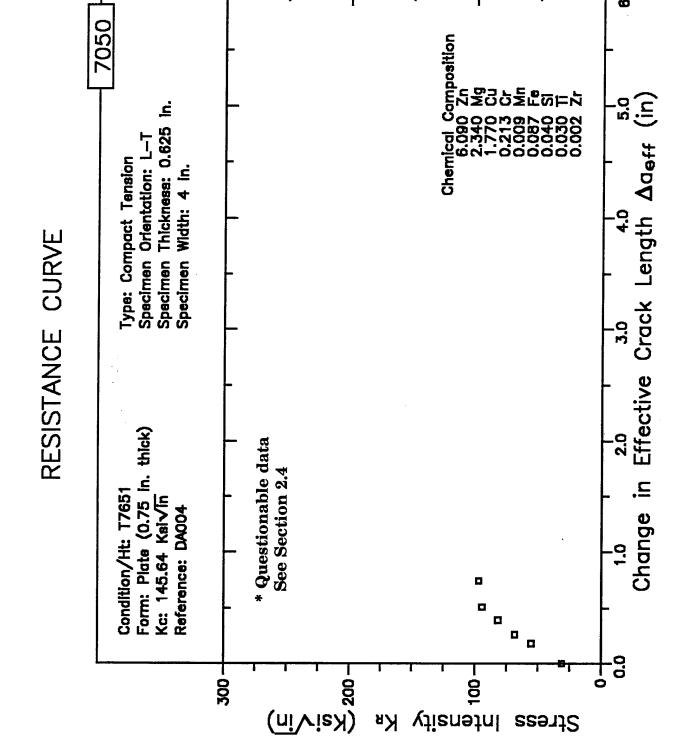


Figure 8.7.2.3.71

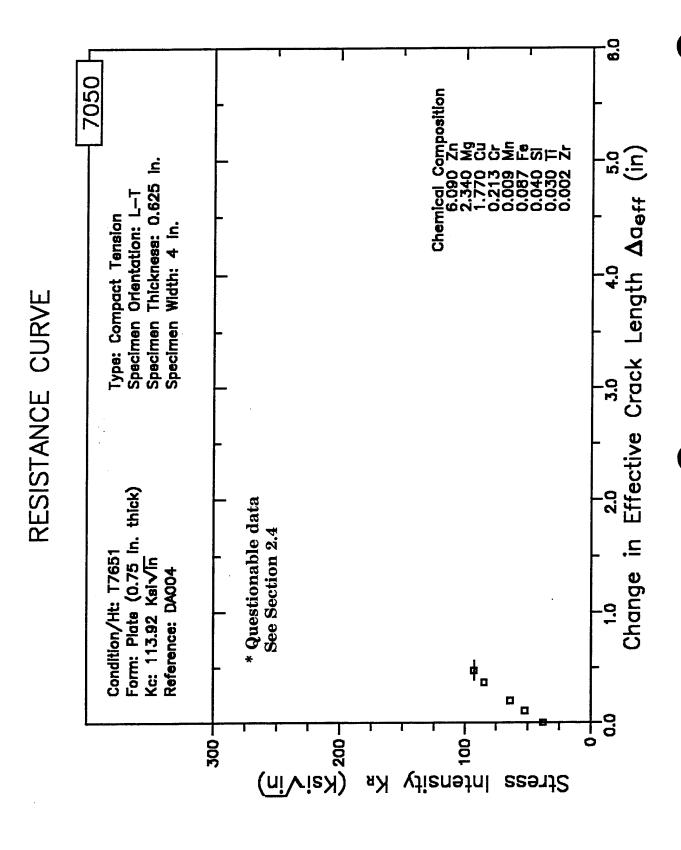


Figure 8.7.2.3.72



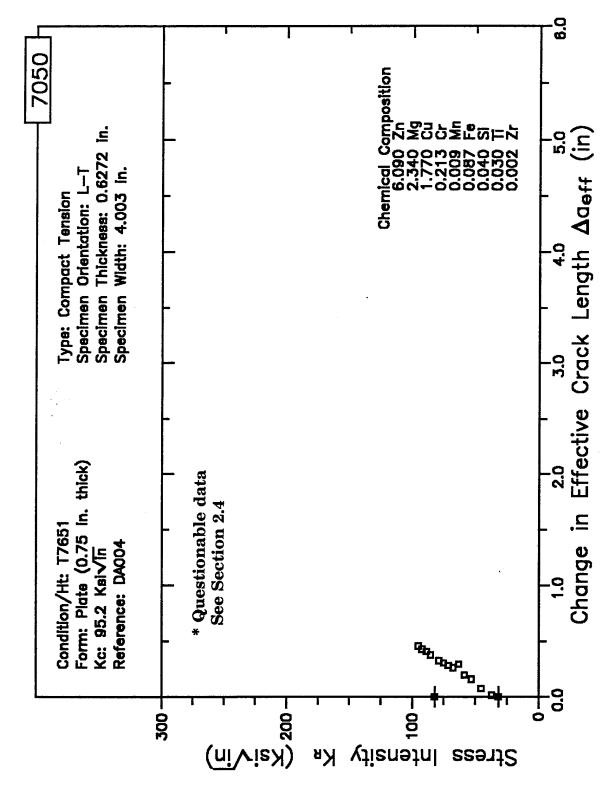


Figure 8.7.2.3.73

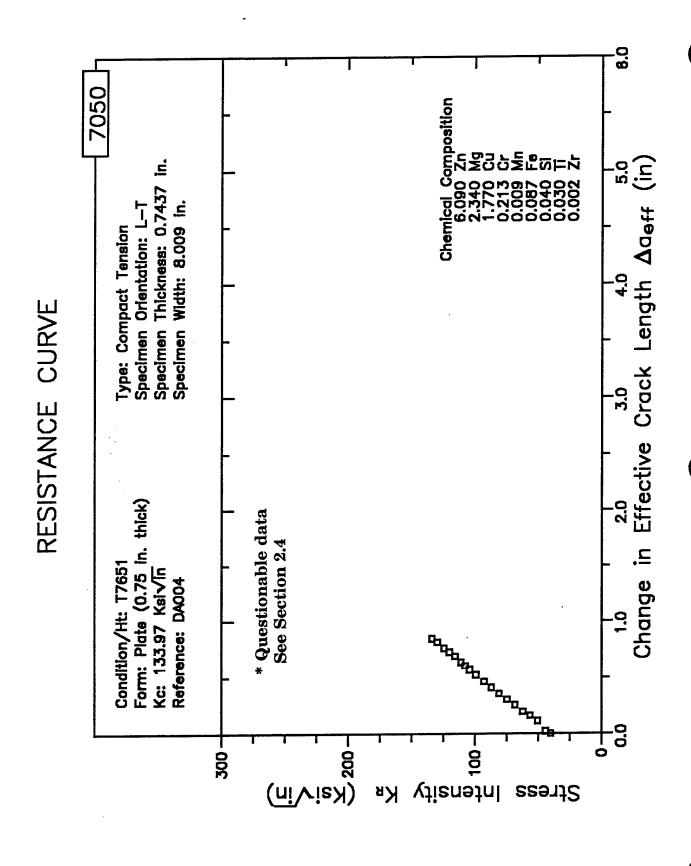
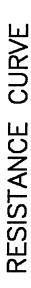


Figure 8.7.2.3.74



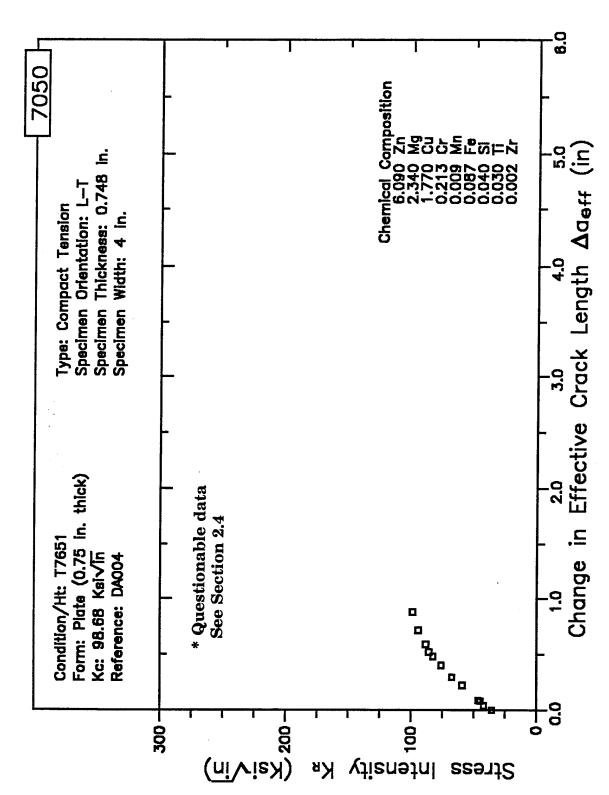


Figure 8.7.2.3.75

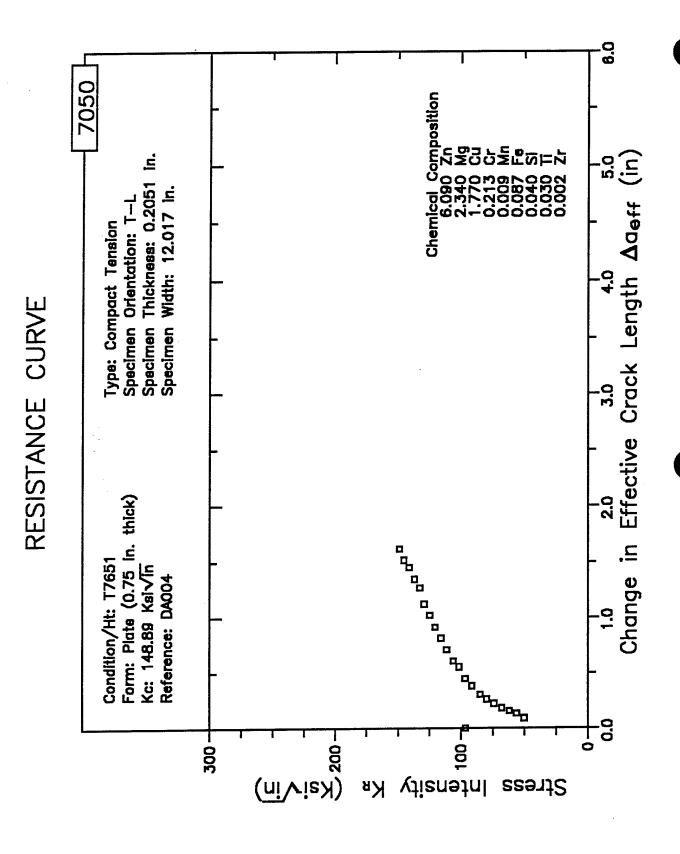


Figure 8.7.2.3.76

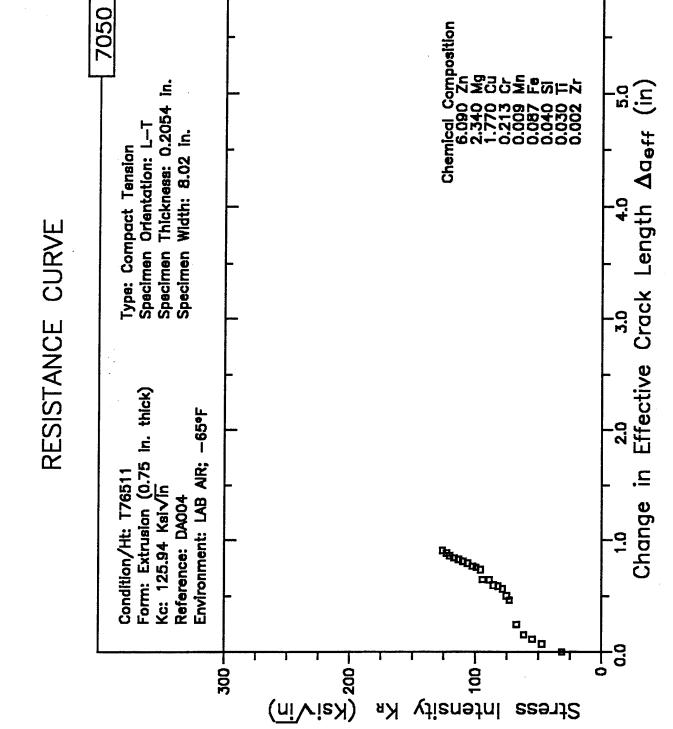


Figure 8.7.2.3.77

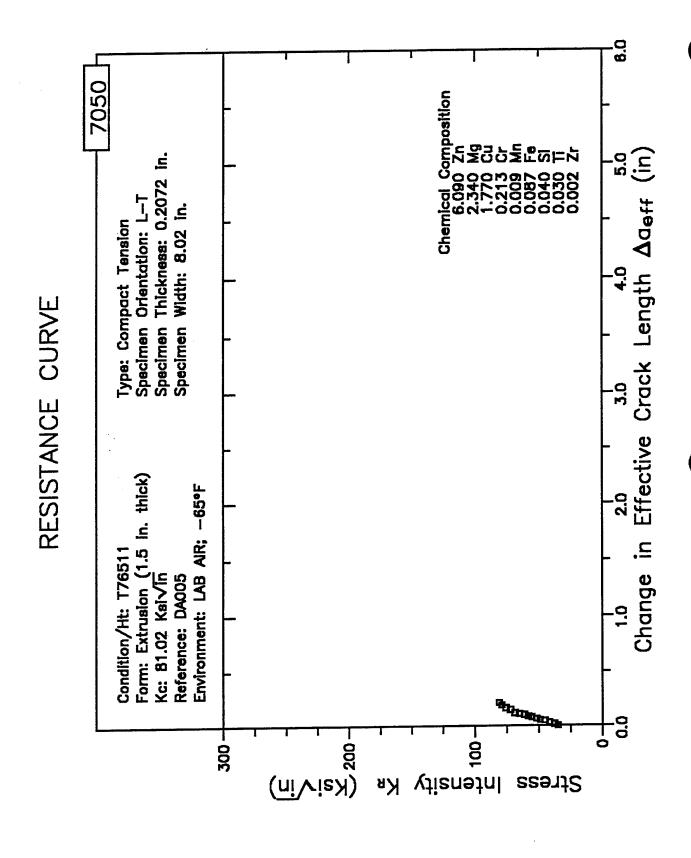


Figure 8.7.2.3.78



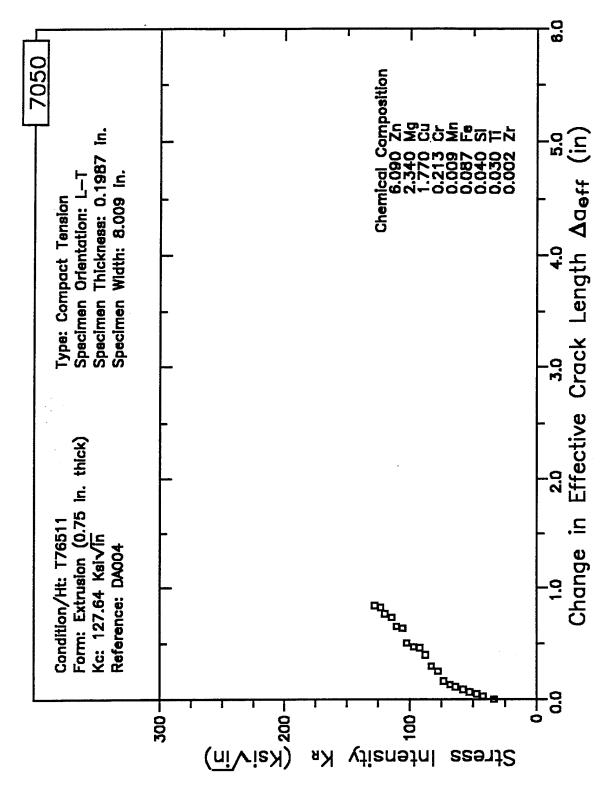


Figure 8.7.2.3.79

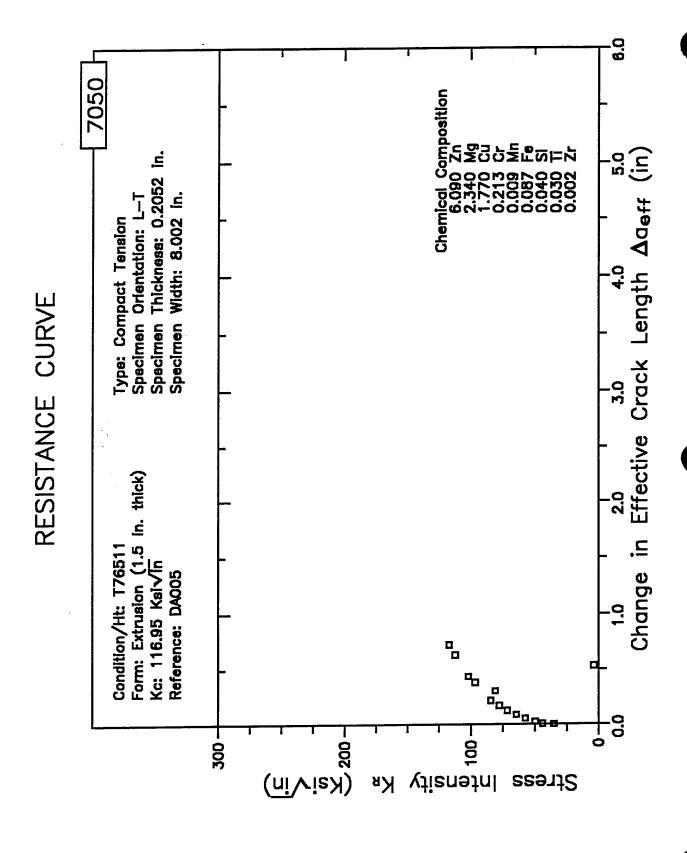


Figure 8.7.2.3.80



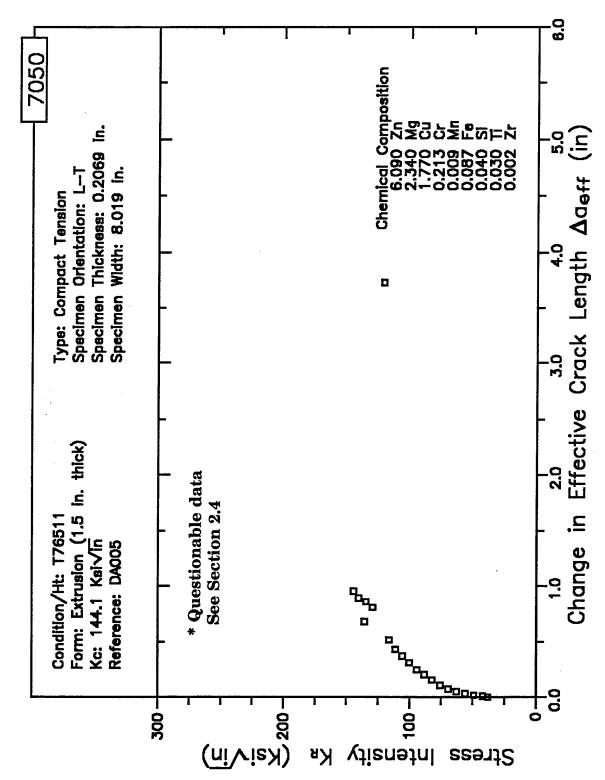


Figure 8.7.2.3.81

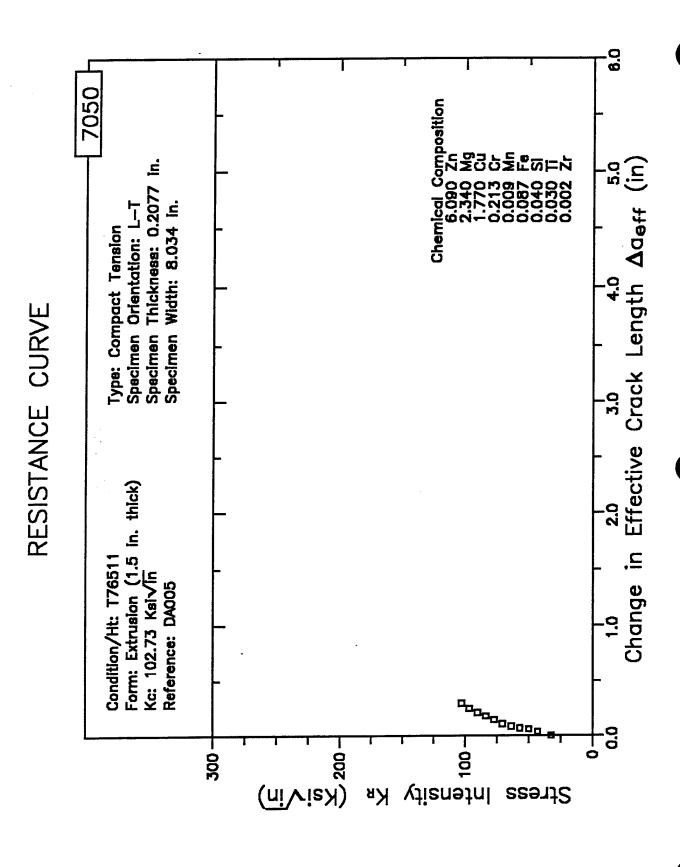


Figure 8.7.2.3.82

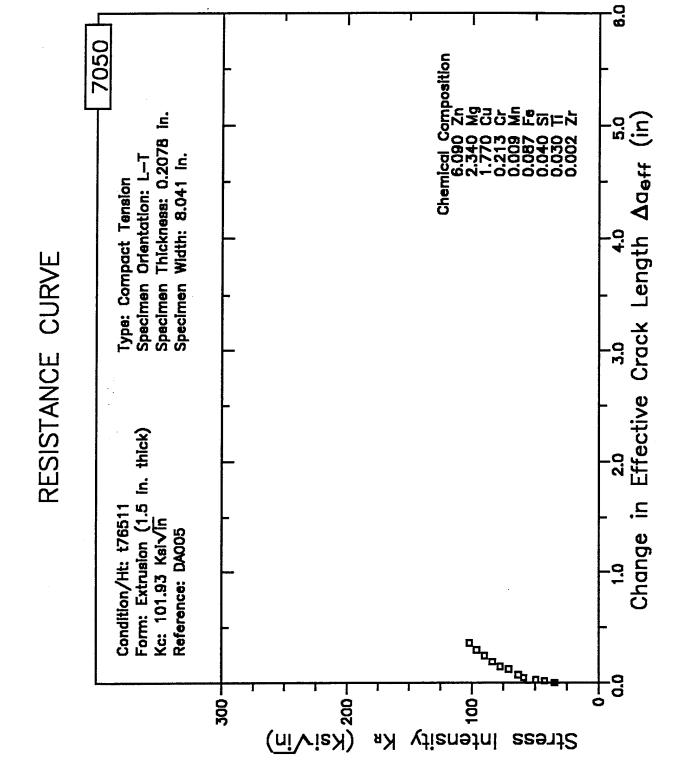


Figure 8.7.2.3.83

7050 H E Condition/Ht: T6 Yield Strength: 74.5 - 75 ksi Form: 0.18 in. Sheet Ult. Strength: 82.7 - 83.2 ksi Specimen Type: CCP (max load specified) Specimen Thk: 0.176 - 0.18 in. Orientation: T-L Specimen Width: 4 in. Stress Ratio: 0.33 Ref: 86213 Frequency: 13.3 Hz (2 of 2) (1 of 2)ΔK (MPa√in) ΔK (MPa√in) 100 100 10 40 11111 TTTTTTلبليليك 10° 10° Environment: H.H.A.; R.T. Environment: L.H.A.; R.T. 10-2 10-2 10⁻¹ 10⁻¹ 10⁻³ 10⁻³ 10 -2 da/dN (in/cycle) da/dN (in/cycle) 10-3 10⁻⁶ 10⁻⁶ 10 -5 10 -5 10⁻⁷ 10⁻⁷ 10 -6 10 -6 10⁻⁸ 10 8 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ 6.00 (min) 4.85 2.81 6.13 (min) 7.65 7. 7. 8. 8. 9. 9. 20.1 10. 10. 13. 86.3 16. 16. 20. 115. 20. 20.15 (max) 218. 281. 25.27 (max) 291. Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error **∆**001 + Error

Figure 8.7.3.1.1

2.

8.29

.8

.5

0.

1.25

3.74

0.

.5

.8

1.25

2.

7050 |R Condition/Ht: T6 Yield Strength: 74.5 ksi Form: 0.18 in. Extrusion Specimen Type: CCP (max load specified) Ult. Strength: 82.7 ksi Specimen Thk: 0.181 in. Orientation: T-L Specimen Width: 3.999 in. Frequency: 13.3 Hz Ref: 86213 Environment: H.H.A.; RT (1 of 1) ΔK (MPa√in) ΔK (MPa√in) 100 100 $\perp 11111$ 10⁰ 10° Stress Ratio: 0.33 10-2 10⁻² 10⁻¹ 10-1 10⁻³ 10⁻³ da/dN (in/cycle) 10-2 da/dN (in/cycle) 10-6 10-6 10 -5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 -6 10 6 10⁻⁸ 10-8 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) **Δ**K (Ksi√in) 6.88 (min) 8. 9. 20.4 10. 19.07 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error \Box 3.69 1.25 .5 2. 0. .5 1.25 2. 0. .8 8.

Figure 8.7.3.1.2

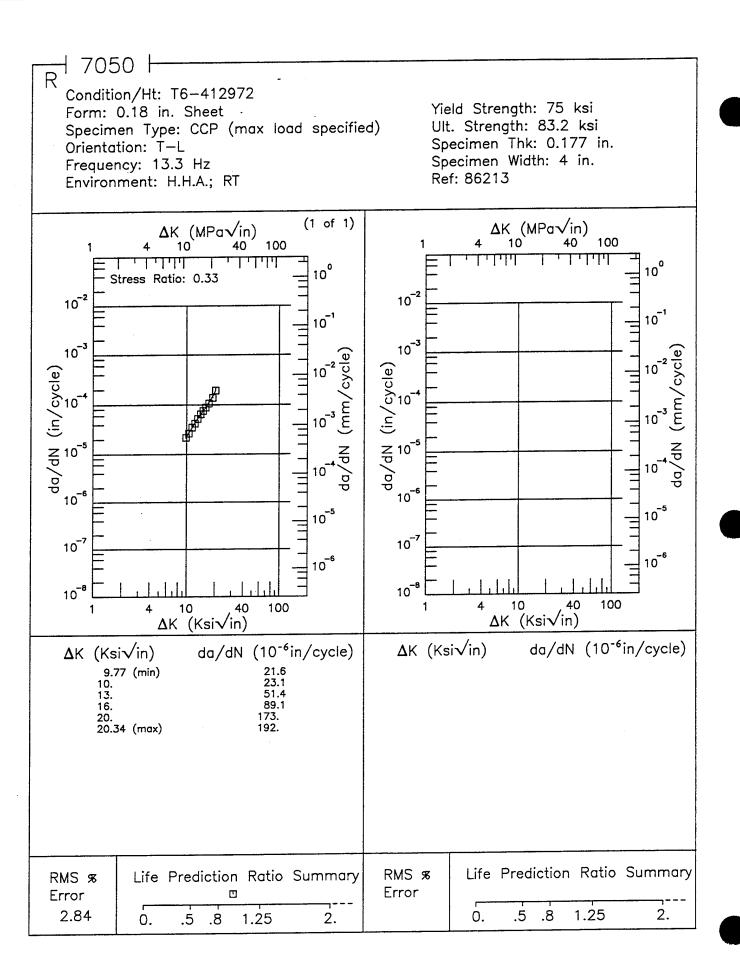
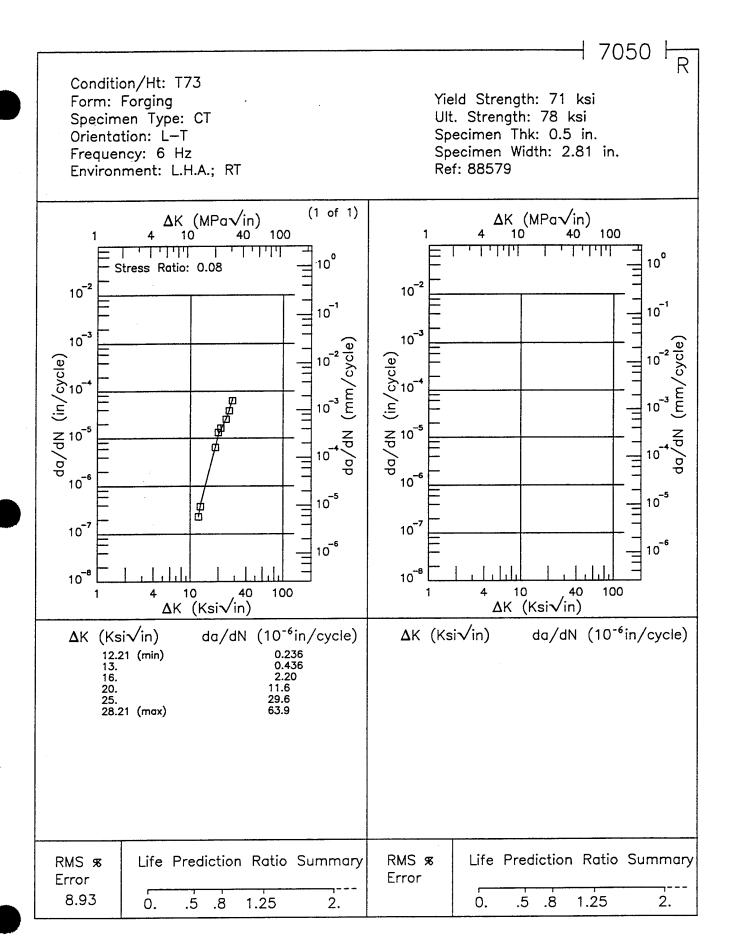


Figure 8.7.3.1.3



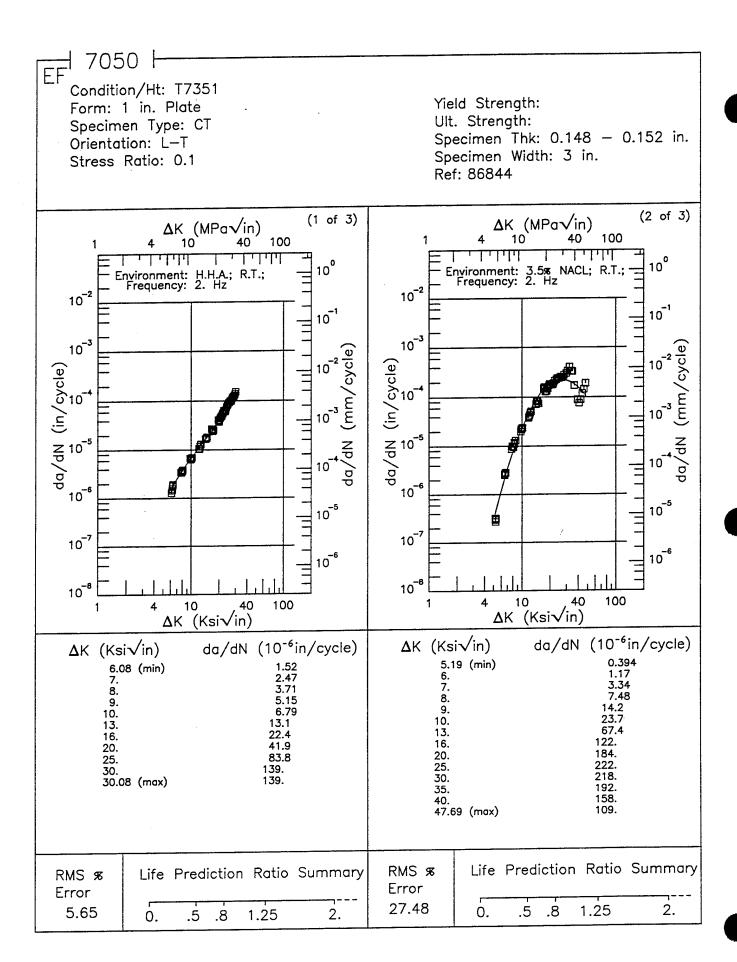
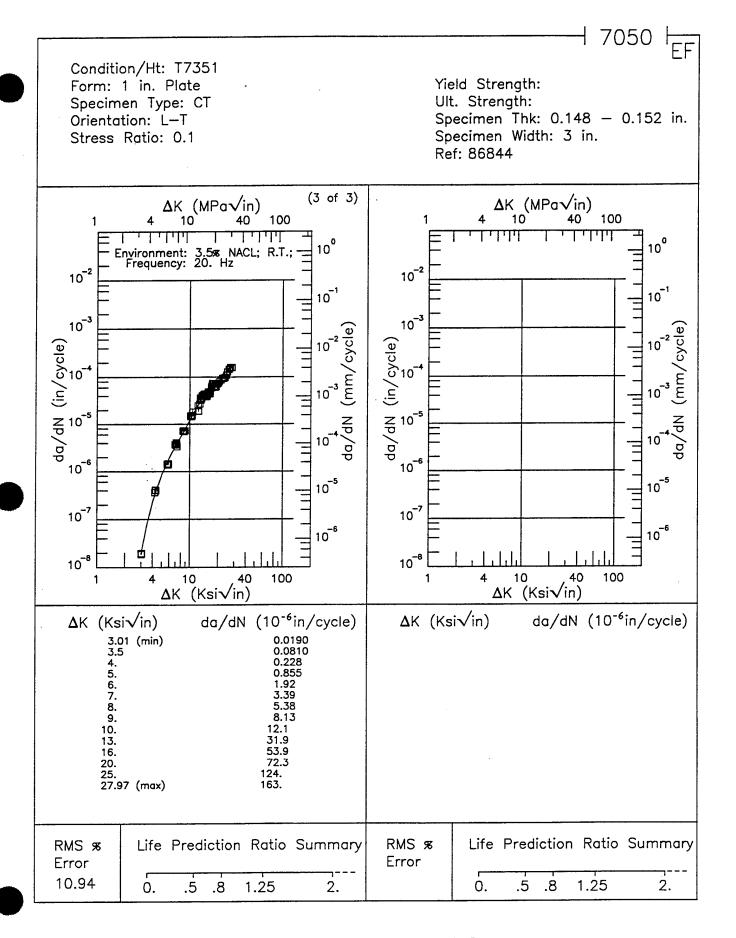


Figure 8.7.3.1.5



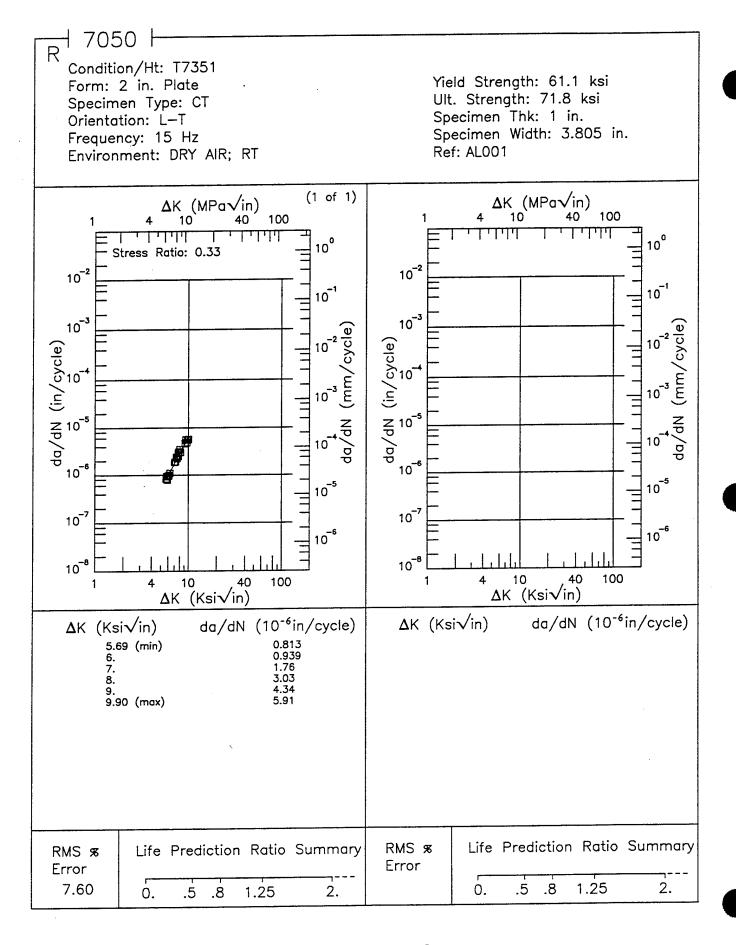


Figure 8.7.3.1.6

Condition/Ht: T7351 Yield Strength: 61.1 - 63.7 ksi Form: 2 - 4 in. Plate. Ult. Strength: 71.8 - 73.1 ksi Specimen Type: CT Specimen Thk: 1 in. Orientation: L-T Specimen Width: 3.1 in. Stress Ratio: 0.33 Ref: AL001 Frequency: 2 - 20 Hz (2 of 2) (1 of 2) Δ K (MPa \sqrt{in}) $\Delta K (MPa\sqrt{in})$ 100 10 100 ليليليا 1 1111 1 1 1 1 1 1 1 10° 10° Environment: S.T.W.; R.T. Environment: Dry Air; R.T. 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) 10-2 da/dN (in/cycle) 10⁻⁶ 10-6 10 -5 10 5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 -6 10 8 10⁻⁸ 10 40 100 4 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) 5.16 (min) 6.85 (min) 1.51 1.67 1.87 6. 7. 8. 9. 7. 8. 3.06 9. 10. 10. 13. 16. 15.33 (max) 20. 20.51 (max) Life Prediction Ratio Summary RMS & Life Prediction Ratio Summary RMS % Error Error 15.73 10.02 Ó. 0. .5 .8 1.25 2. .5 8. 1.25 2.

d 7050 ├-

7050 H Condition/Ht: T7351 Yield Strength: 60.9 - 63.4 ksi Form: 2 - 4 in. Plate. Ult. Strength: 72.1 - 74.4 ksi Specimen Type: CT Specimen Thk: 1 in. Orientation: T-L Specimen Width: 3.805 in. Stress Ratio: 0.33 Ref: AL001 (2 of 3)(1 of 3) ΔK (MPa√in) 10 40 Δ K (MPa \sqrt{in}) 100 40 100 10 <u>, 1 , 1 , 1, 1, 1</u> 10° 11111 لبليلي 10° Environment: H.H.A.; R.T.; Frequency: 20. Hz Environment: Dry Air; R.T.; Frequency: 15. Hz 10-2 10-2 10⁻¹ 10 1 10⁻³ 10⁻³ 10-2 da/dN (in/cycle) da/dN (in/cycle) 10 10⁻³ 10⁻⁶ 10 6 10-5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 6 10⁻⁶ 10⁻⁸ 10-8 10 40 100 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ **Δ**K (Ksi√in) da/dN (10⁻⁶in/cycle) **Δ**K (Ksi√in) 1.43 5.68 (min) 5.69 (min) 0.706 1.93 3.89 6. 7. 0.947 6. 7. 2.02 3.57 8. 8. 9. 5.60 9. 10. 8.18 10. 13. 13. 46.2 16. 120. 18.14 (max) 102. 18.96 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error

Figure 8.7.3.1.8

2.

1.25

.5

0.

.8

25.81

14.01

0.

.5

.8

1.25

2.

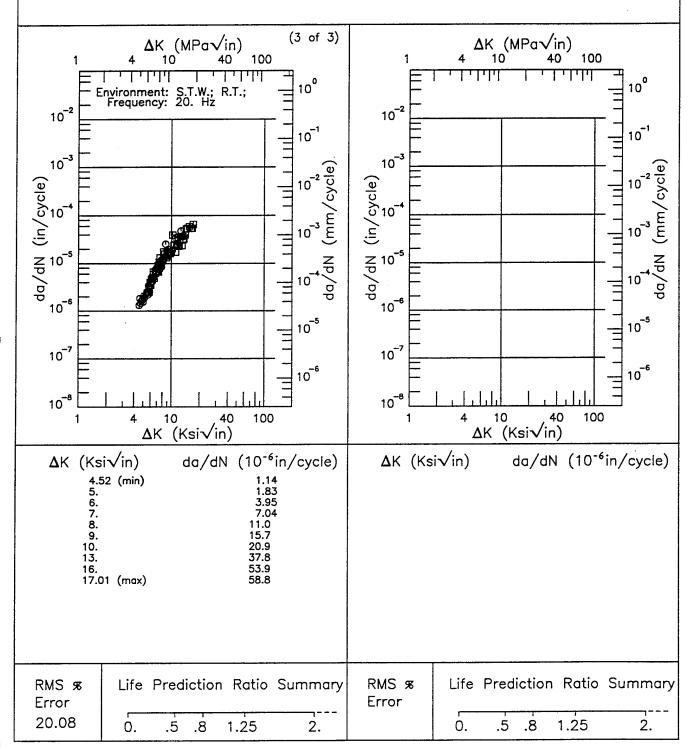
1 7050 EF

Condition/Ht: T7351 Form: 2 - 4 in. Plate.

Specimen Type: CT Orientation: T-L Stress Ratio: 0.33 Yield Strength: 60.9 - 63.4 ksi Ult. Strength: 72.1 - 74.4 ksi

Specimen Thk: 1 in. Specimen Width: 3.805 in.

Ref: AL001



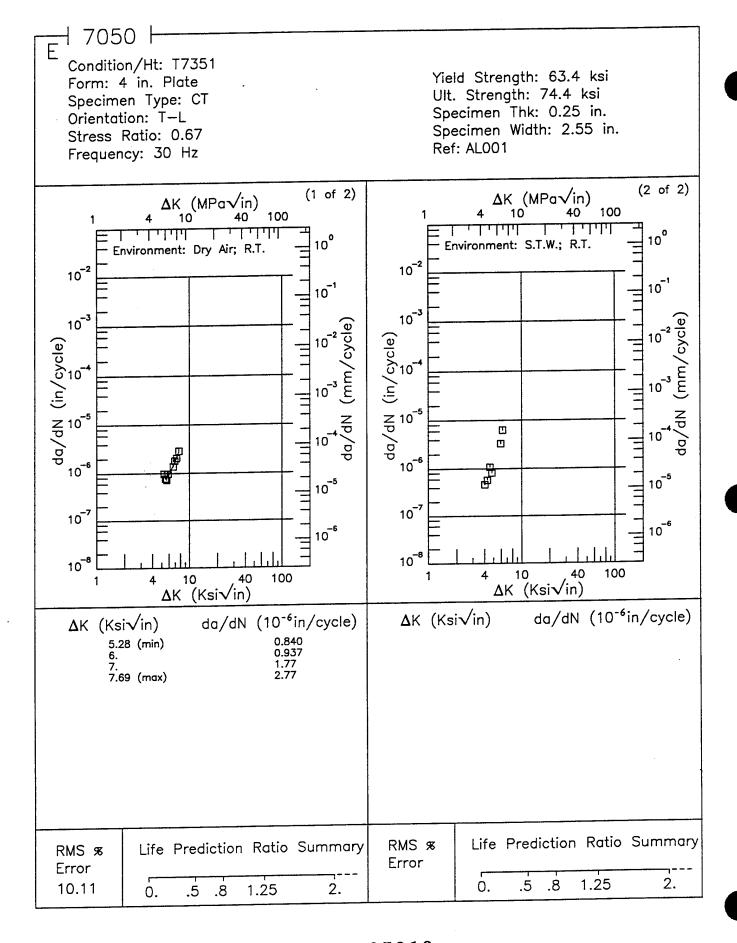


Figure 8.7.3.1.9

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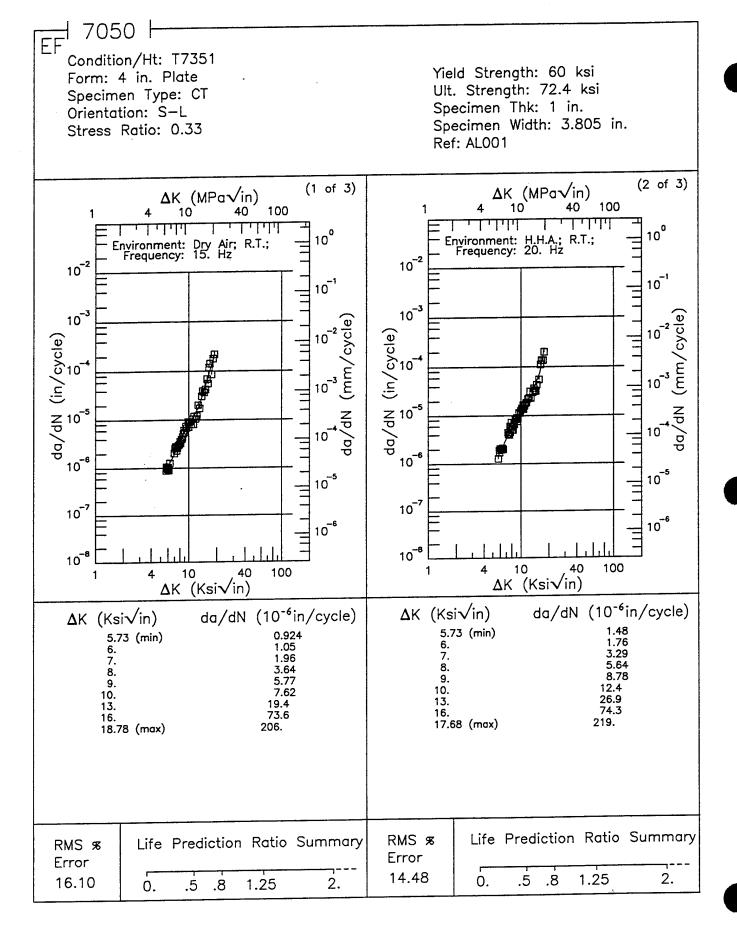


Figure 8.7.3.1.10

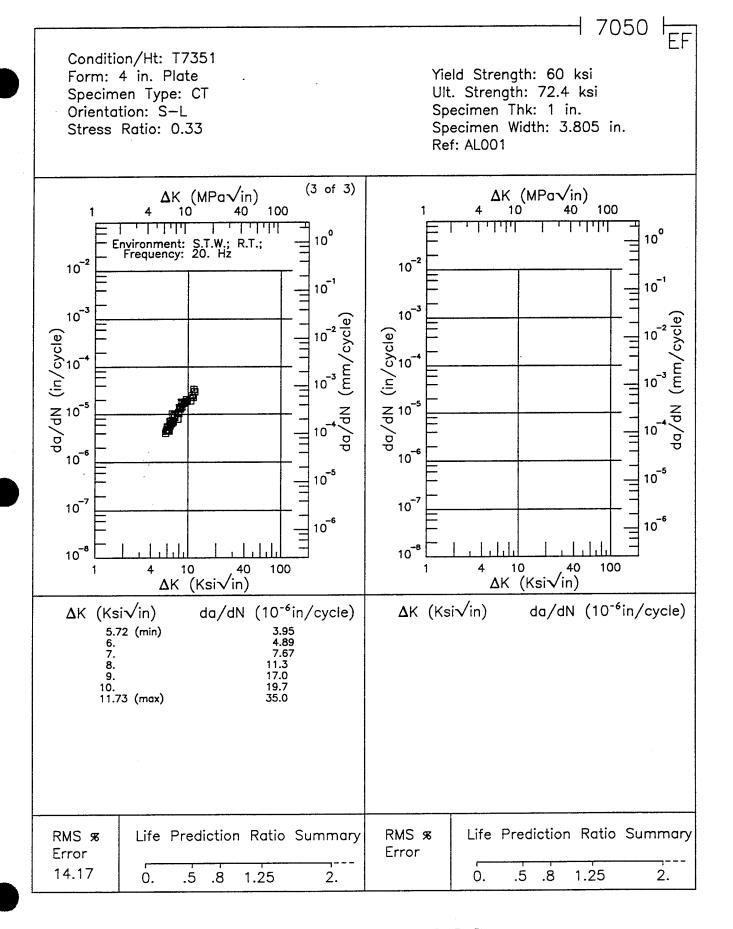


Figure 8.7.3.1.10 (Concluded)

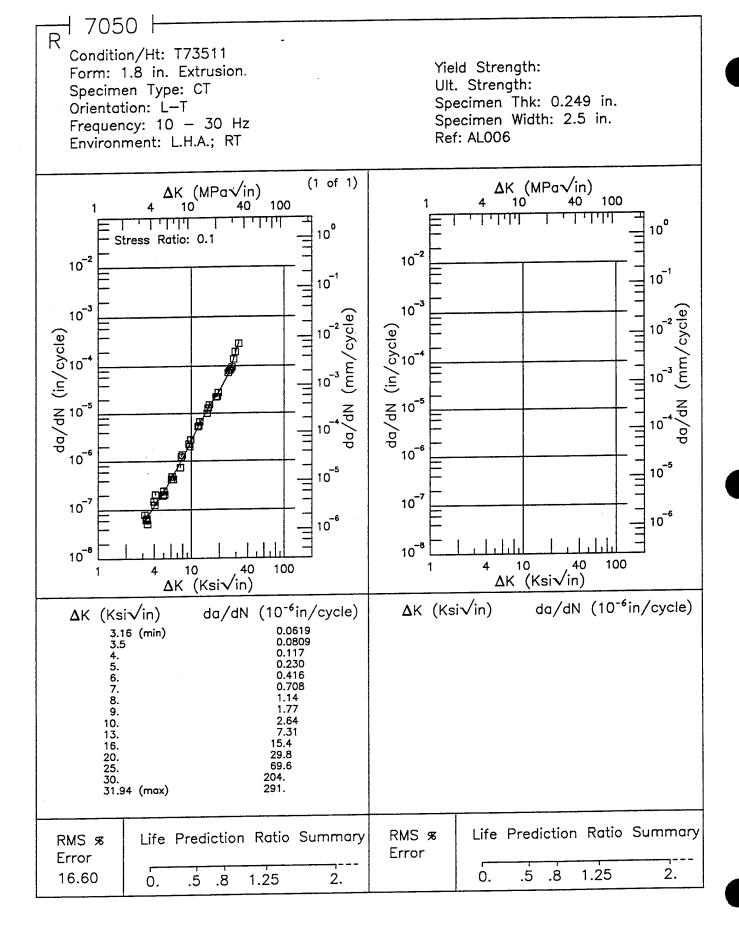


Figure 8.7.3.1.11

7050 H Condition/Ht: T73511 Yield Strength: Form: Extrusion Ult. Strength: Specimen Type: CT Specimen Thk: 0.25 - 0.251 in. Orientation: L-T Specimen Width: 2 in. Frequency: 10 Hz Ref: NC005 Environment: LAB AIR; RT (1 of 1) $\Delta K (MPa\sqrt{in})$ Δ K (MPa \sqrt{in}) 100 10 40 100 10° 10° 1 1 1 1 1 1 1 Stress Ratio: 0.1 10-2 10 -2 10⁻¹ 10-1 10⁻³ 10⁻³ 10 10 10 mm/cycle) 10-2 da/dN (in/cycle) da/dN (in/cycle) 10 10⁻⁶ 10-6 10 -5 10 -5 10⁻⁷ 10⁻⁷ 10 6 10 6 10-8 10⁻⁸ 40 10 100 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi \sqrt{in}) da/dN ($10^{-6}in/cycle$) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) 5.17 (min) 6. 7. 8. 9. 10. 16. 20. 24.73 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % \Box + Error Error 8.98 1.25 .5 8. 2. 0. .5 1.25 2. 0. .8

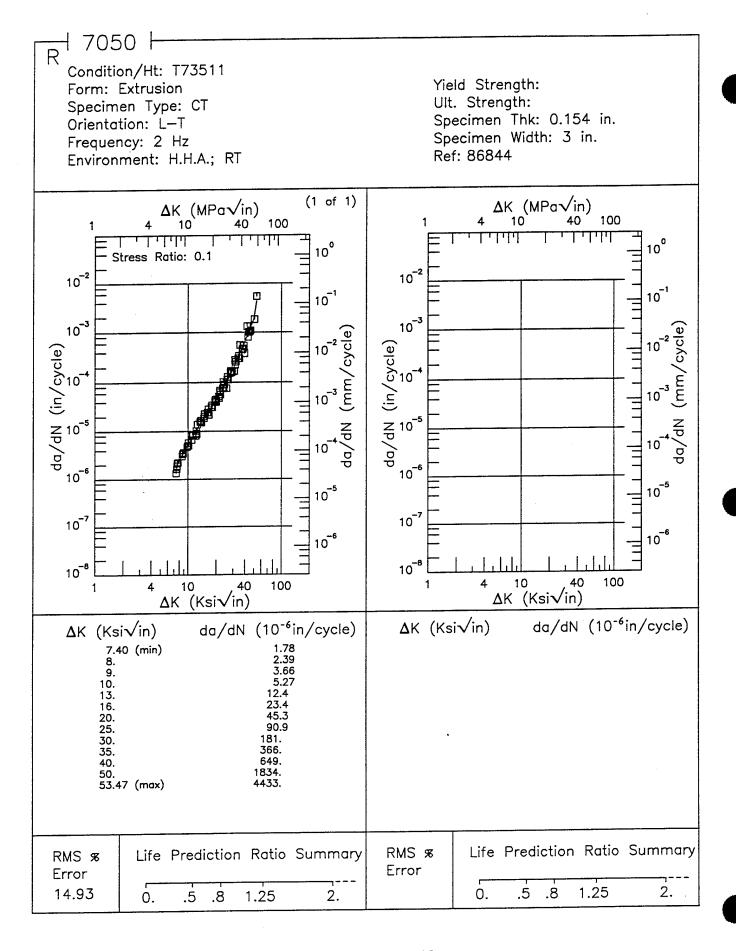


Figure 8.7.3.1.13

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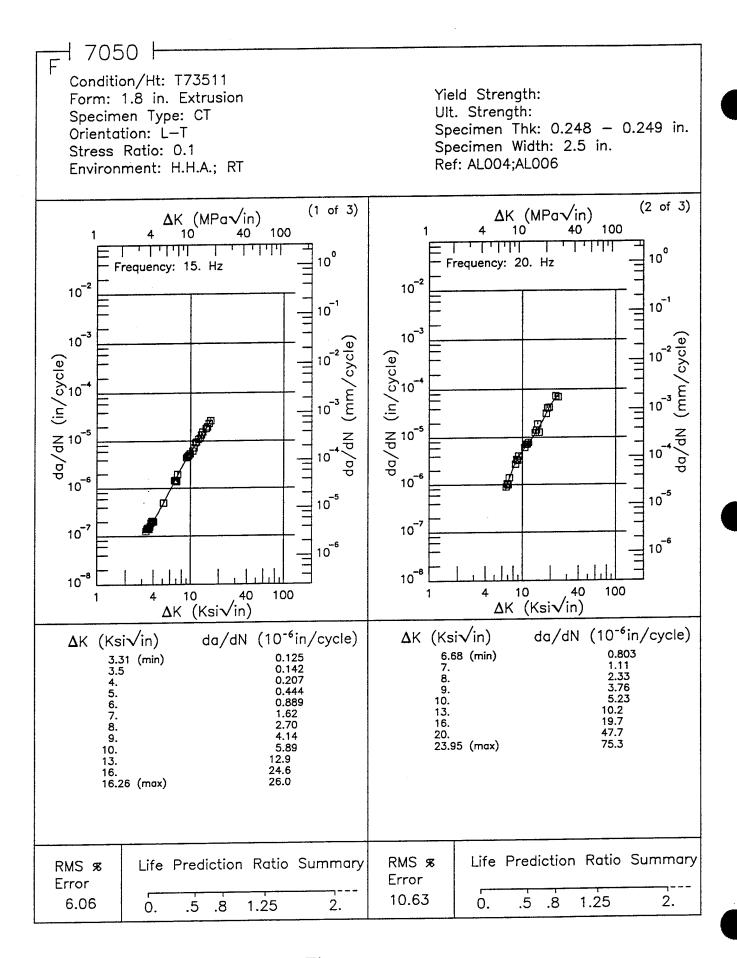


Figure 8.7.3.1.14

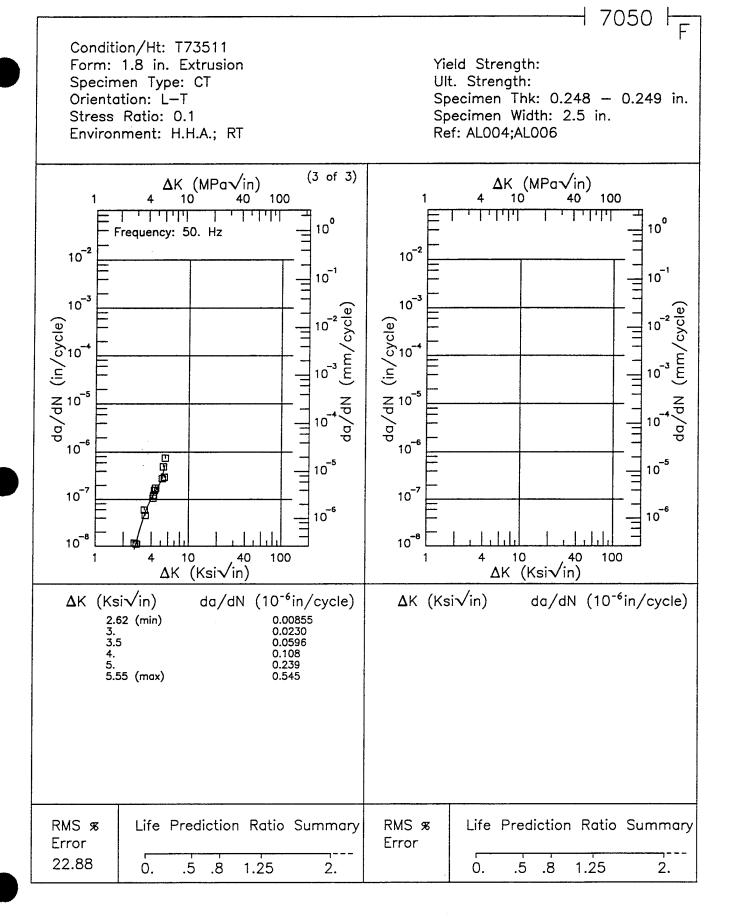


Figure 8.7.3.1.14 (Concluded)

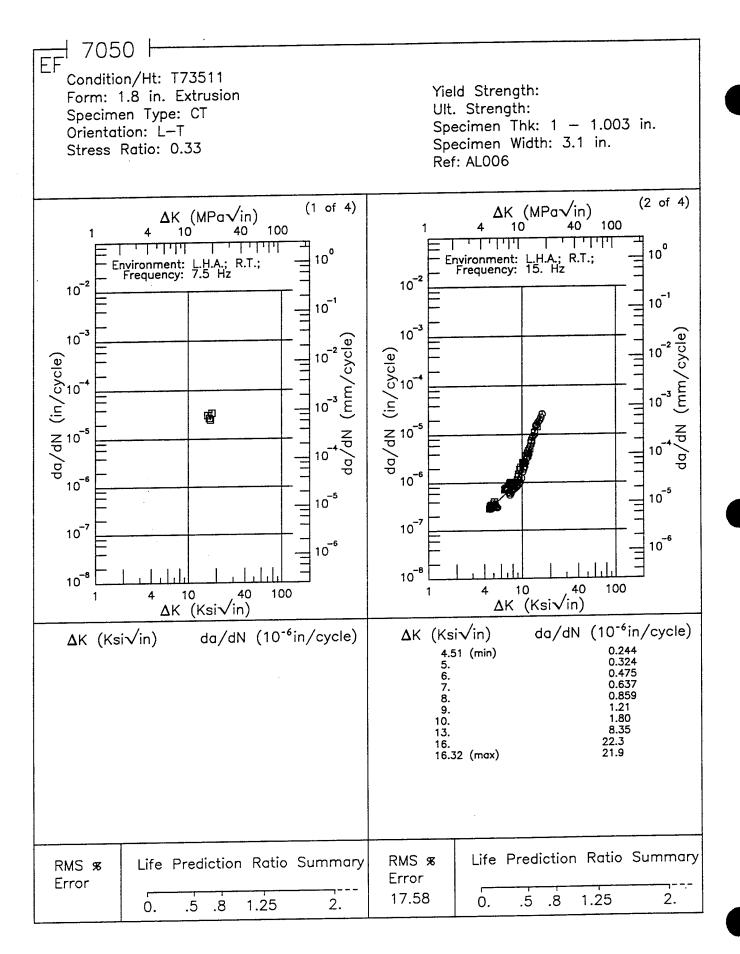


Figure 8.7.3.1.15

Condition/Ht: T73511 Form: 1.8 in. Extrusion Yield Strength: Ult. Strength: Specimen Type: CT Orientation: L-T Specimen Thk: 1 - 1.003 in. Stress Ratio: 0.33 Specimen Width: 3.1 in. Ref: AL006 (3 of 4)(4 of 4) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 10 40 100 10 40 100 10° 11111 10° Environment: H.H.A.; R.T.; Frequency: 20. Hz Environment: H.H.A.; R.T.; Frequency: 15. Hz 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) 10-2 da/dN (in/cycle) 10 10 10 -6 10⁻⁶ 10⁻⁵ 10 -5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10-8 10⁻⁸ 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) 2.72 (min) 4.48 (min) 0.127 0.394 3. 0.143 5. 0.611 6. 7. 3.5 0.195 1.36 4. 5. 6. 7. 8. 0.282 2.69 8. 0.611 4.63 9. 6.99 10. 13. 19.3 31.9 33.5 16. 10. 16.46 (max) 13. 16. 40.9 16.62 (max) 43.8 RMS % Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary Error Error 11.94 5.06 0. .5 .8 1.25 2. 0. .5 .8 1.25 2.

7050

Figure 8.7.3.1.15 (Concluded)

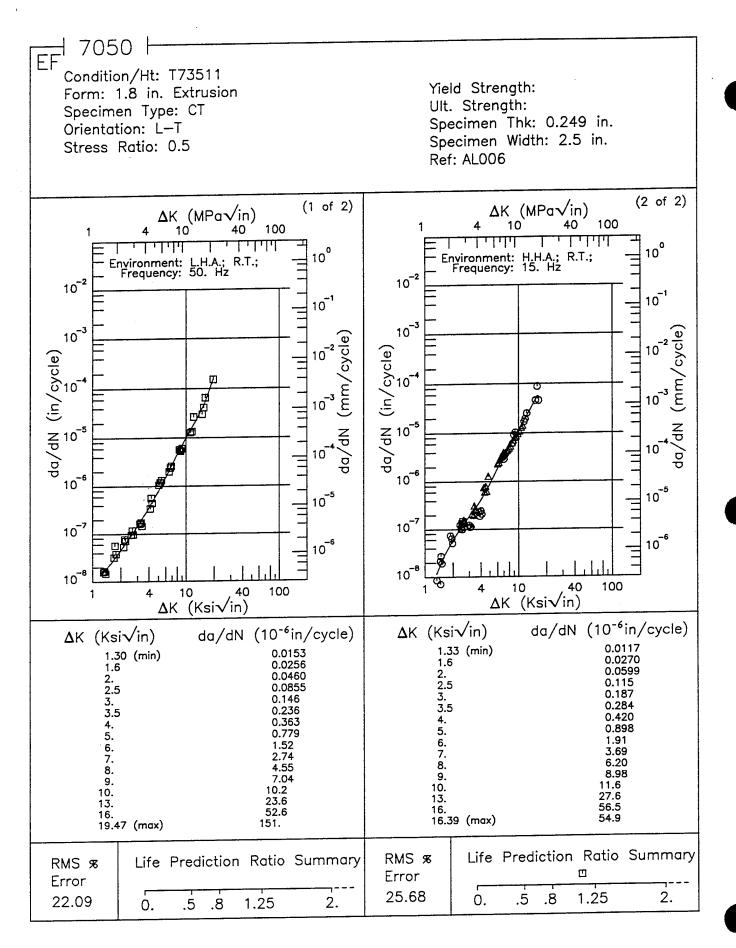
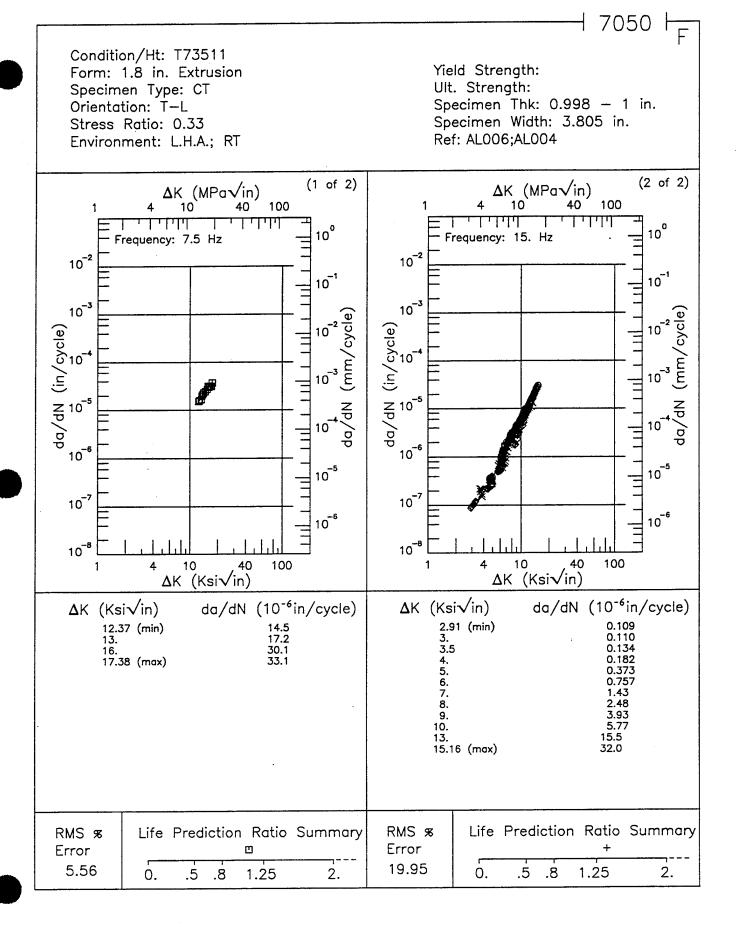


Figure 8.7.3.1.16



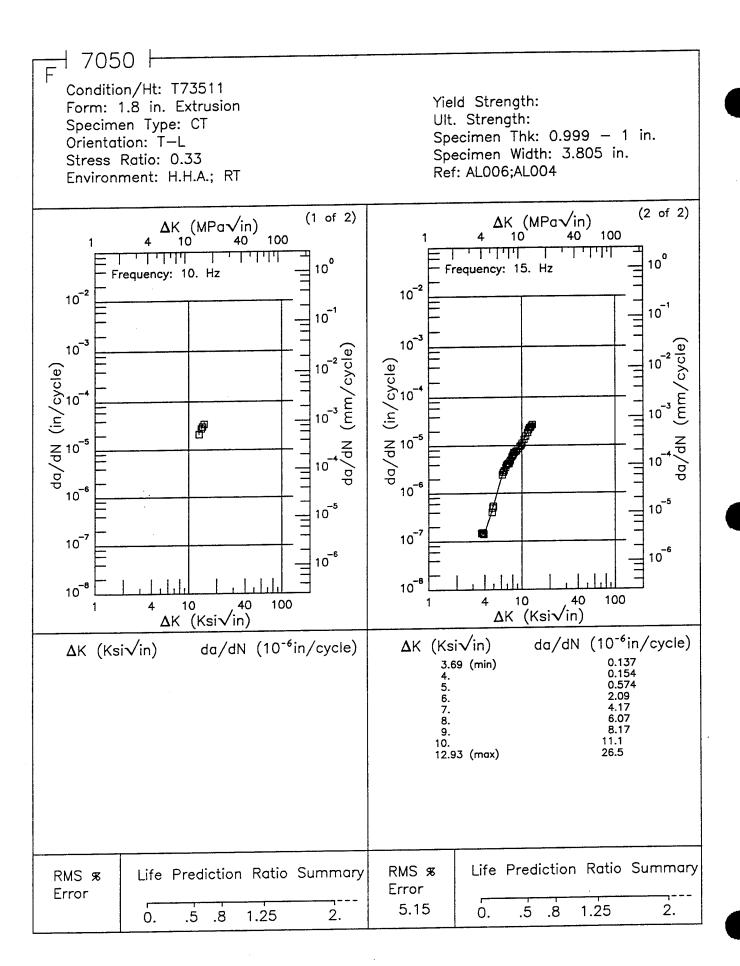
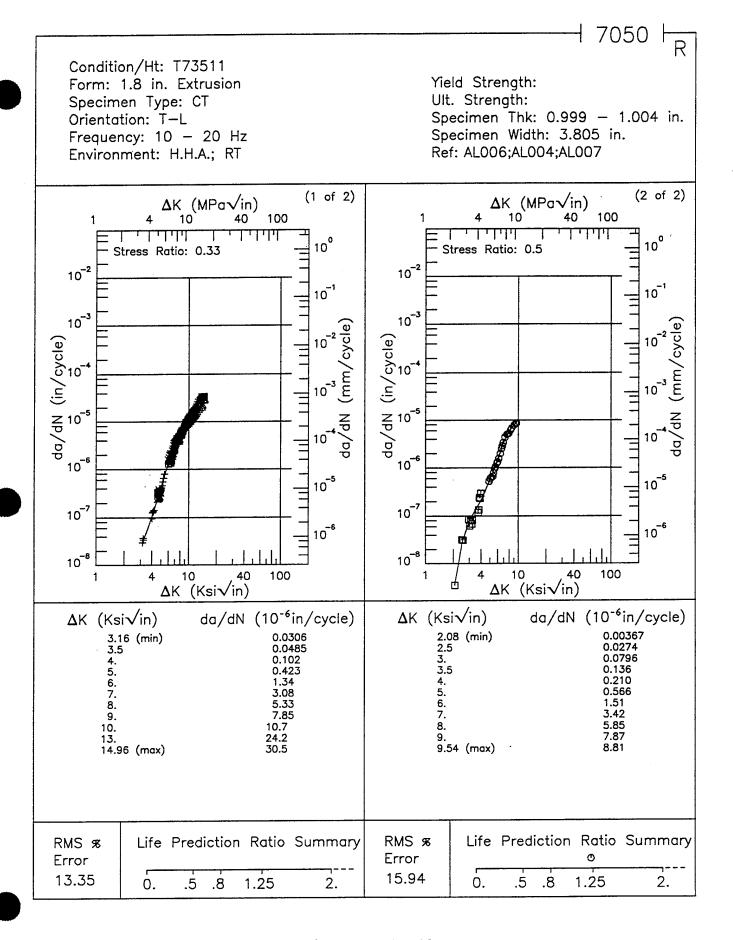


Figure 8.7.3.1.18



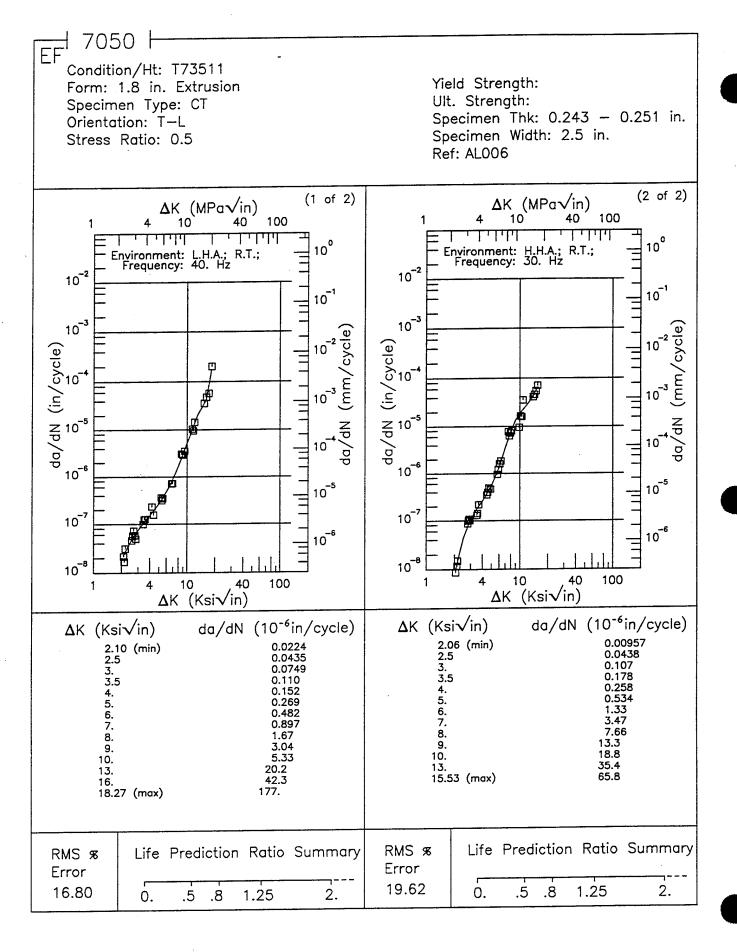
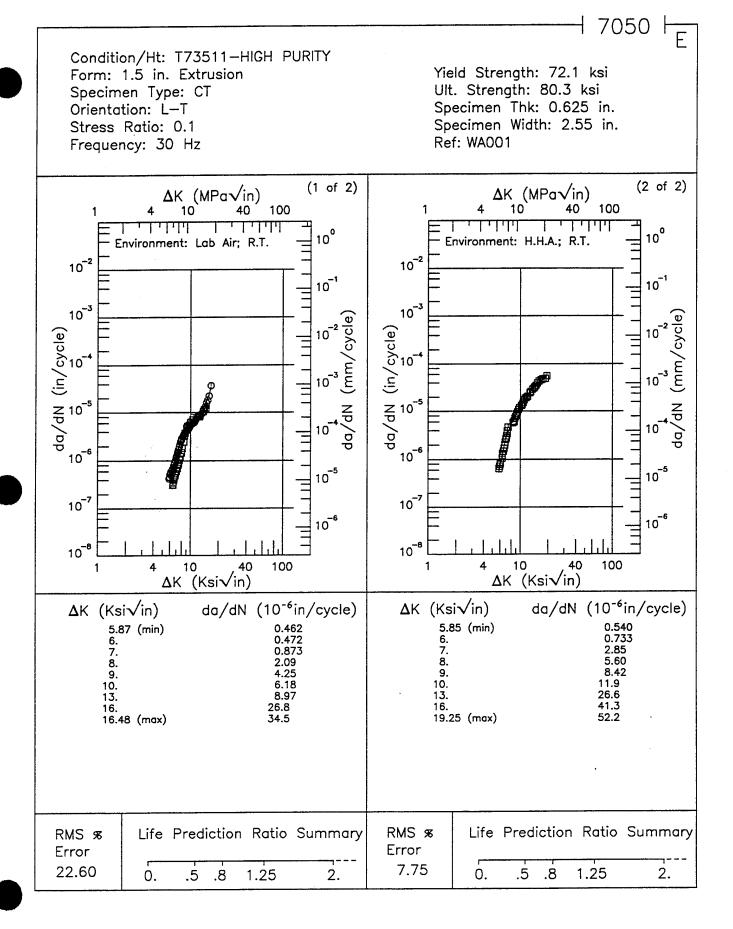


Figure 8.7.3.1.20



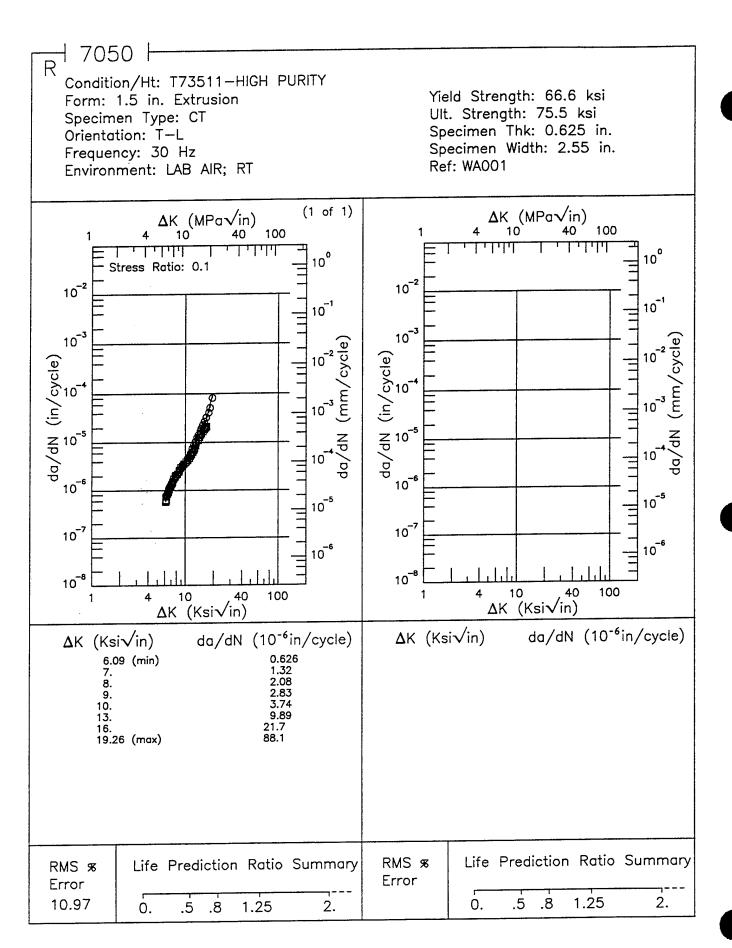


Figure 8.7.3.1.22

1 7050 | Condition/Ht: T7351X Yield Strength: Form: 0.91 in. Extrusion Ult. Strength: Specimen Type: CT Specimen Thk: 0.899 - 0.9 in. Orientation: L-T Specimen Width: 3.1 in. Stress Ratio: 0.33 Ref: AL007 Frequency: 20 Hz (2 of 2) (1 of 2) $\Delta K (MPa\sqrt{in})$ Δ K (MPa \sqrt{in}) 100 100 10 40 10 40 11111 <u>, 1 , 1 , 1 , 1 , 1</u> 10⁰ 10° Environment: H.H.A.; R.T. Environment: L.H.A.; R.T. 10⁻² 10-2 10-1 10-1 10⁻³ 10⁻³ 10² Cycle) da/dN (in/cycle) da/dN (in/cycle) 10⁻³ 10 10-6 10⁻⁶ 10 5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 6 10-6 10-8 10 8 10 40 100 10 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) $da/dN (10^{-6}in/cycle)$ ΔK (Ksi√in) ΔK (Ksi√in) 0.401 0.491 3.54 (min) 4.55 (min) 0.455 4. 5. 6. 7. 8. 9. 6. 7. 8. 2.56 13. 13. 18.90 (max) 16. 17.49 (max)

2.

RMS %

8.32

0.

.5

.8

Error

Life Prediction Ratio Summary

1.25

RMS %

5.76

0.

.5

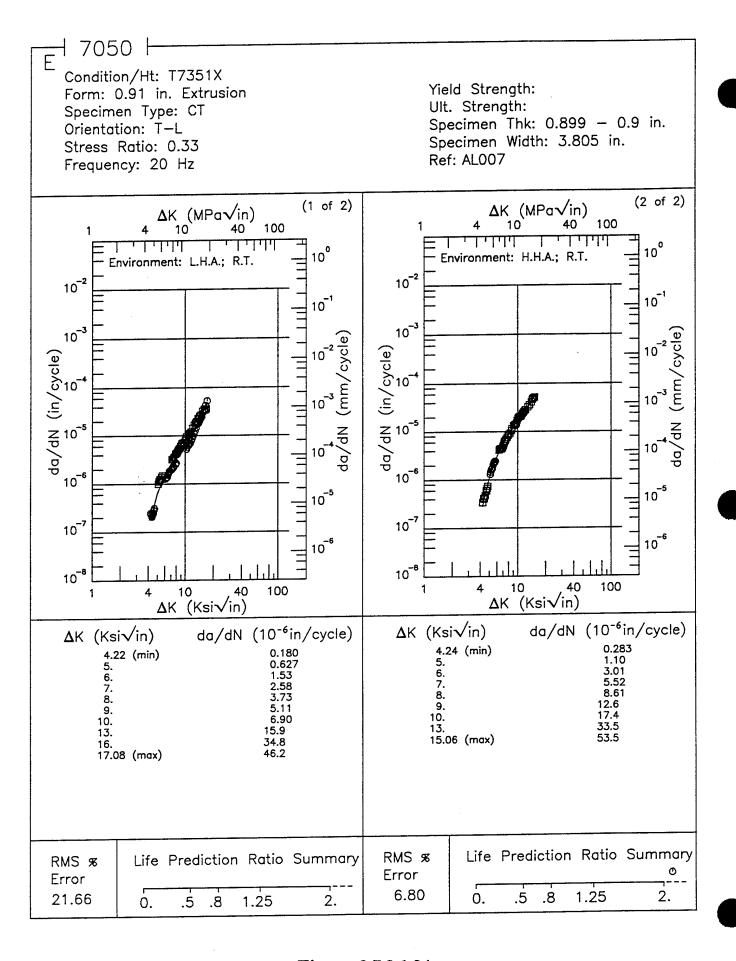
.8

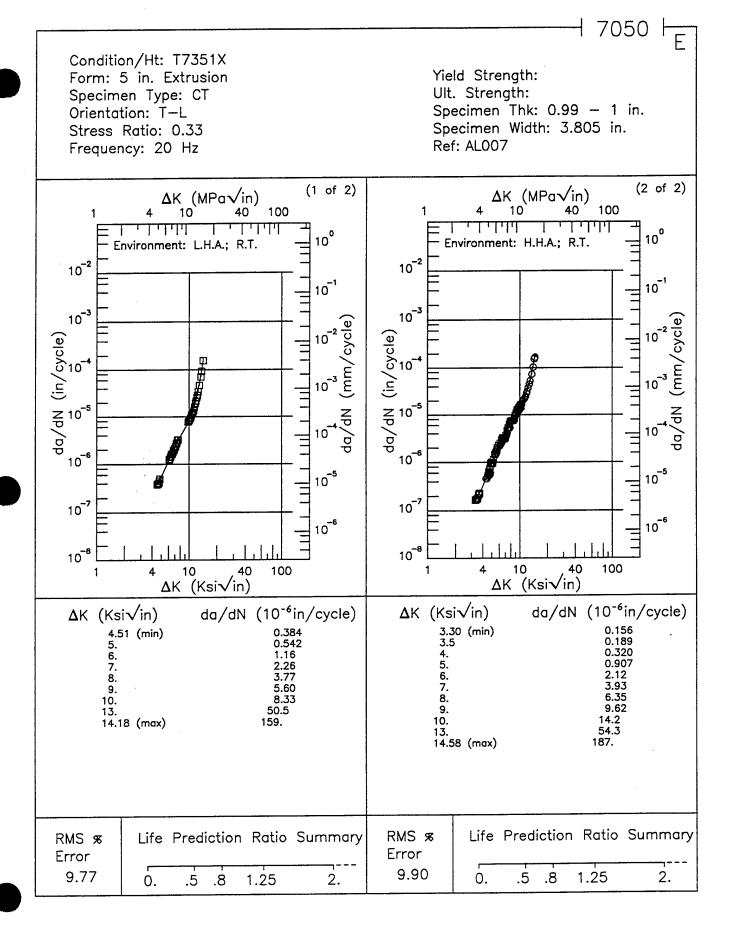
Error

Life Prediction Ratio Summary

1.25

2.





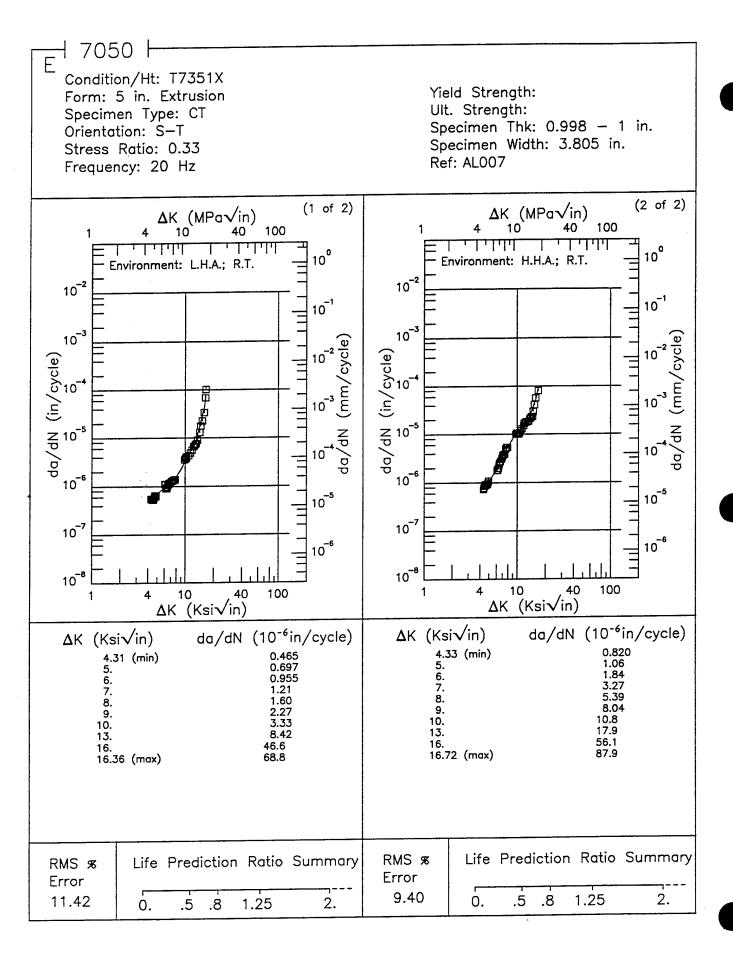


Figure 8.7.3.1.26

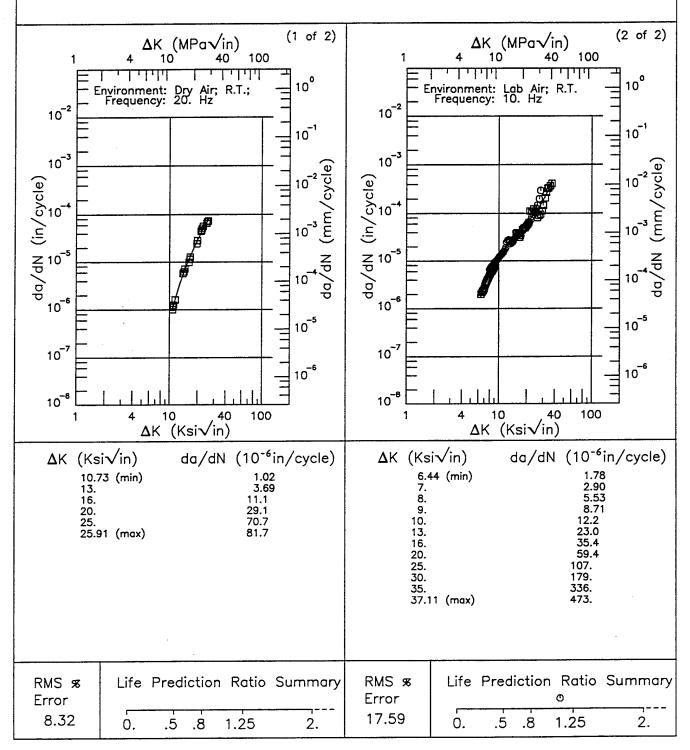
1 7050 EF

Condition/Ht: T736

Form: 1.5 - 3 in. Forging

Specimen Type: CT Orientation: L—T Stress Ratio: 0.1 Yield Strength: 63.6 ksi Ult. Strength: 72.2 ksi Specimen Thk: 1.002 in. Specimen Width: 7.4 in.

Ref: 91332;NC002



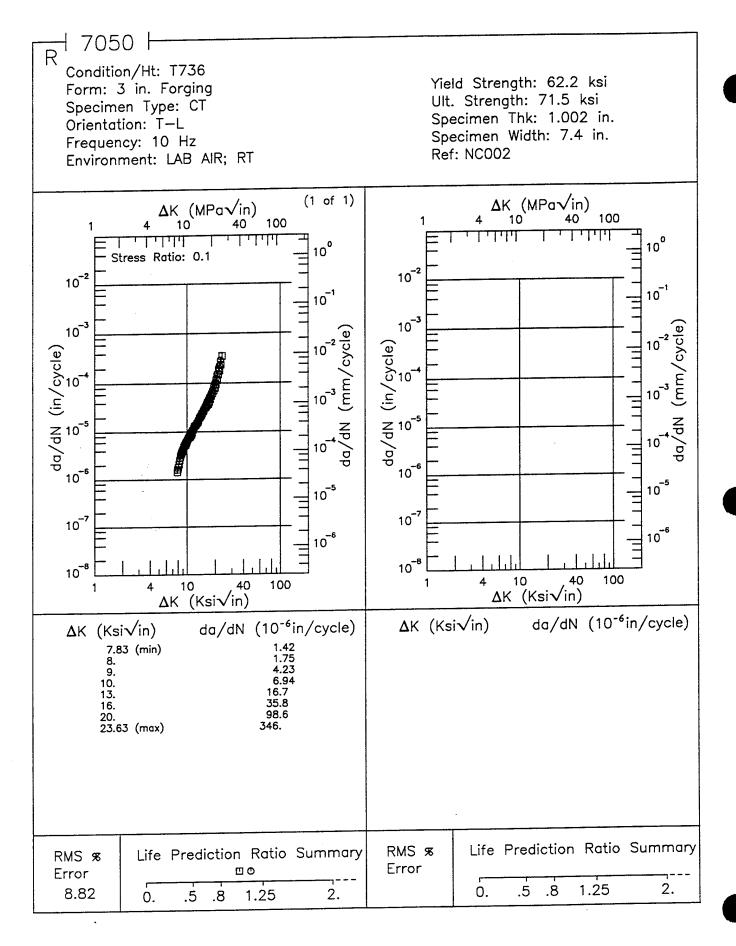


Figure 8.7.3.1.28

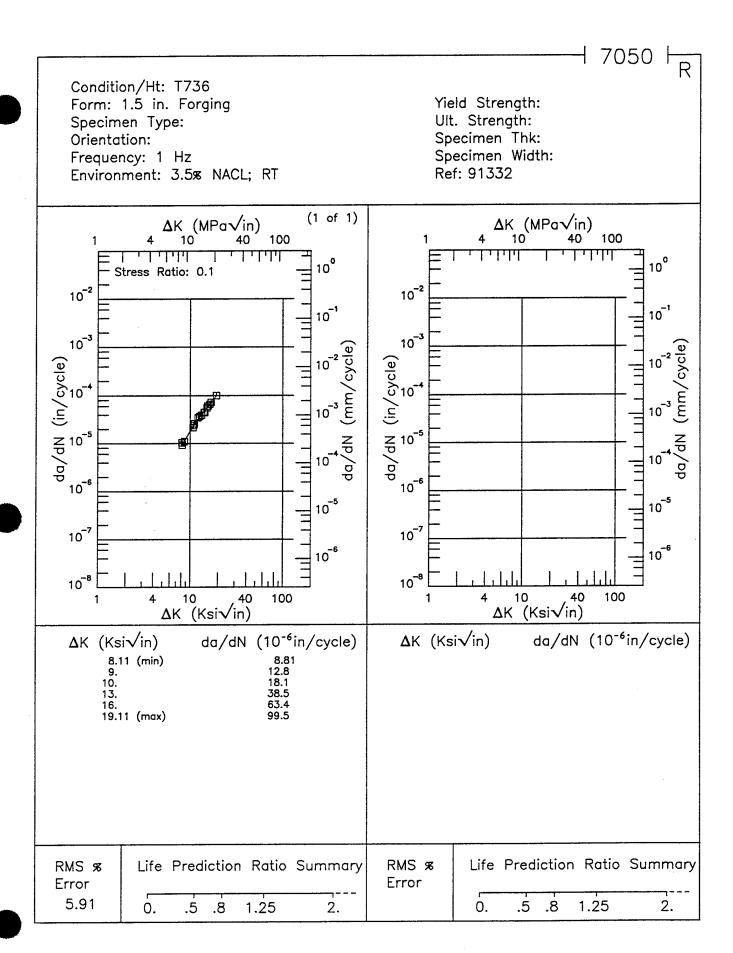


Figure 8.7.3.1.29

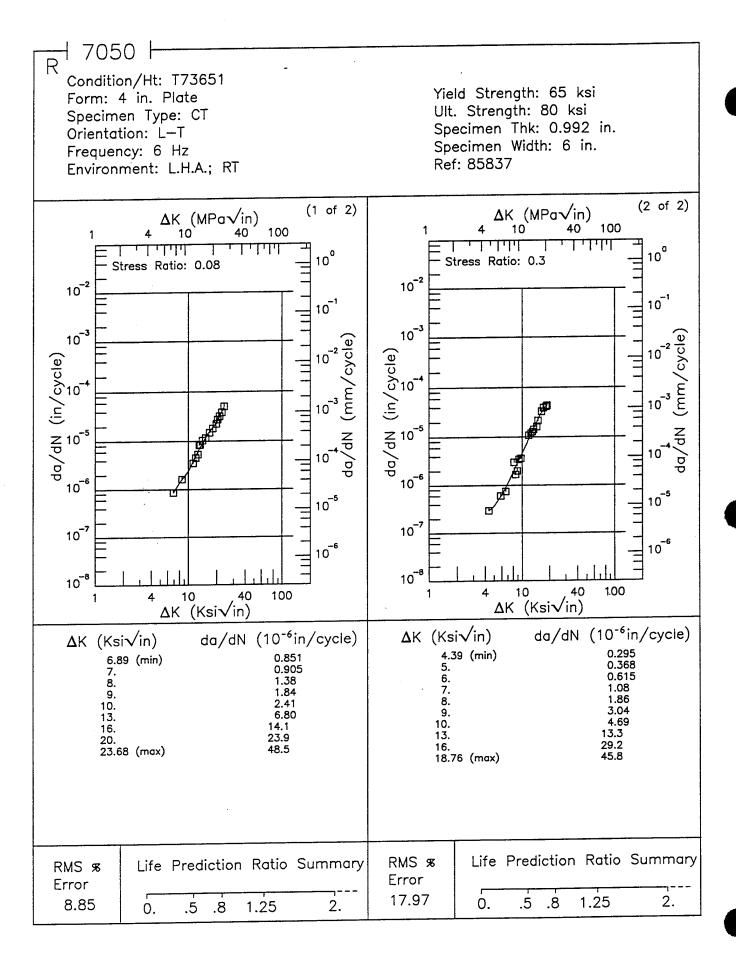


Figure 8.7.3.1.30

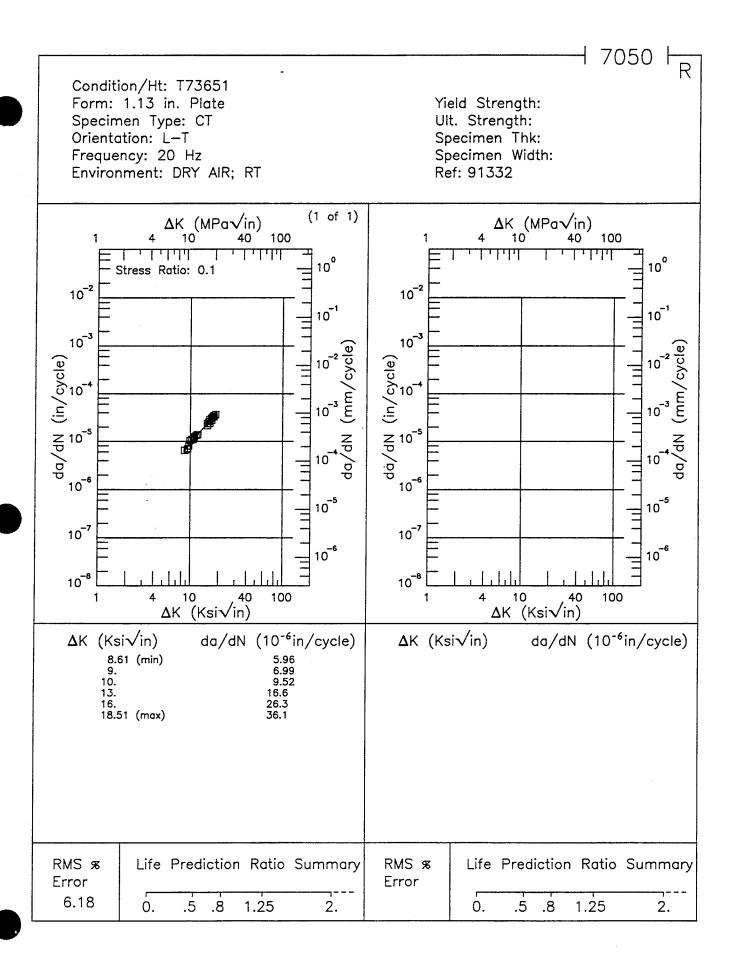


Figure 8.7.3.1.31

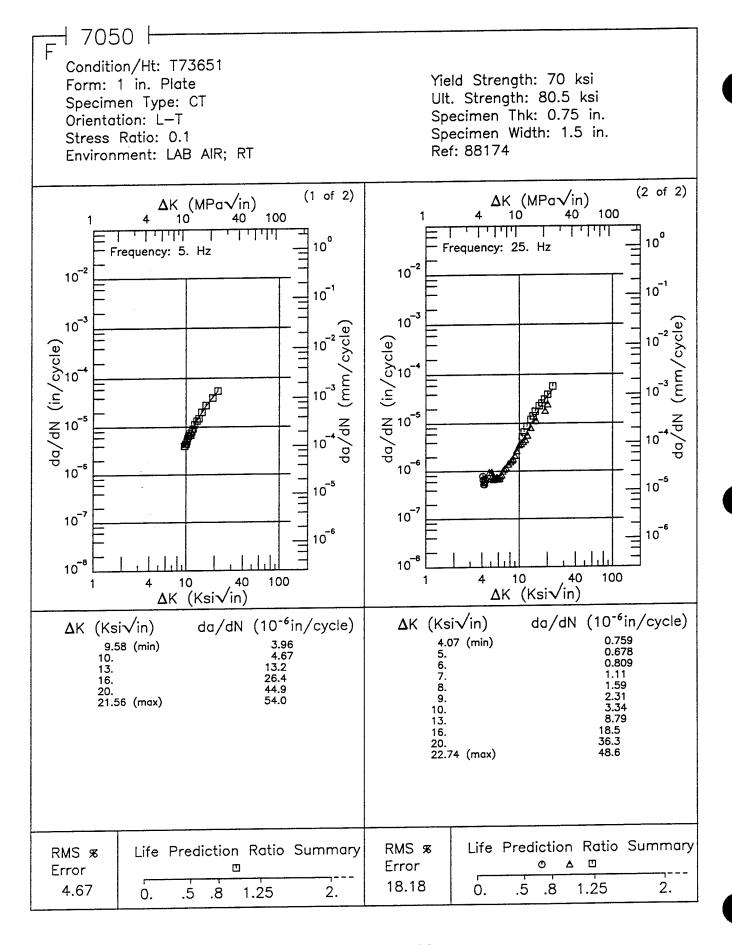


Figure 8.7.3.1.32

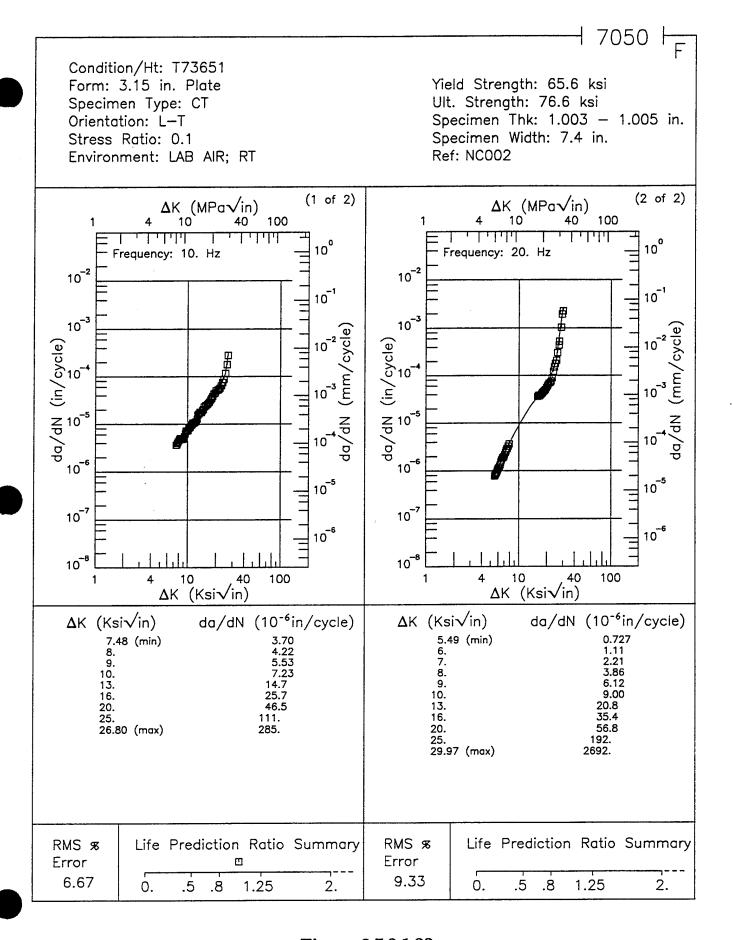


Figure 8.7.3.1.33

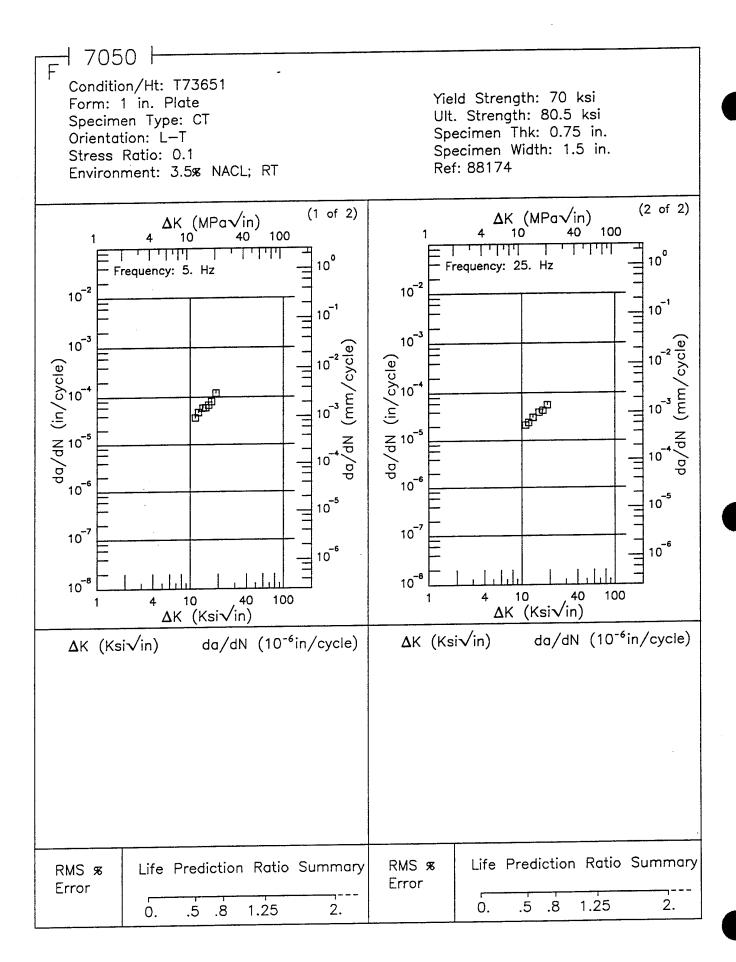
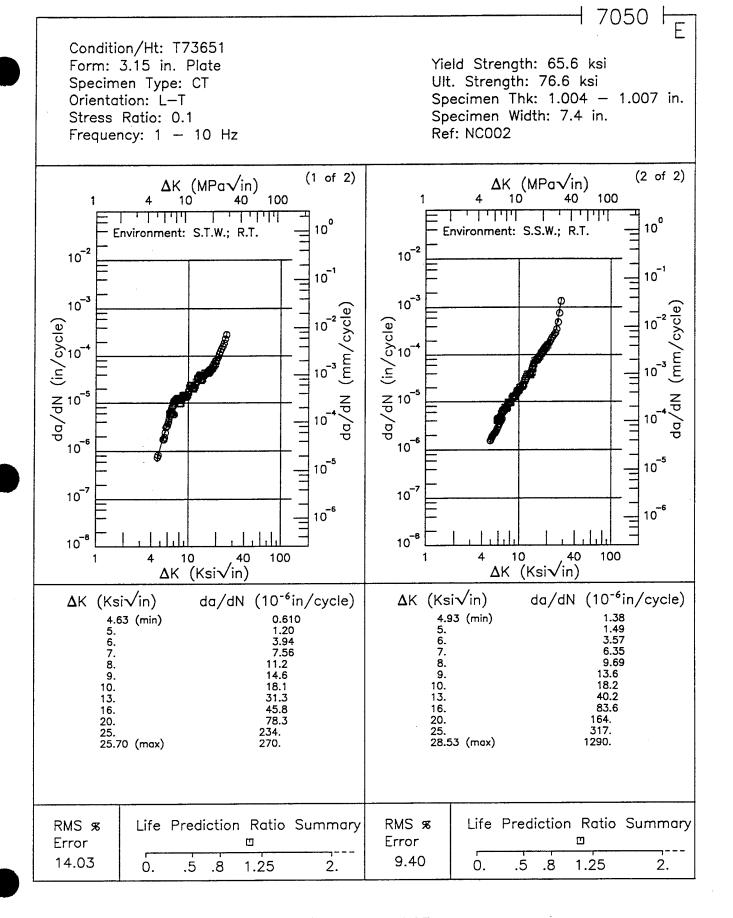
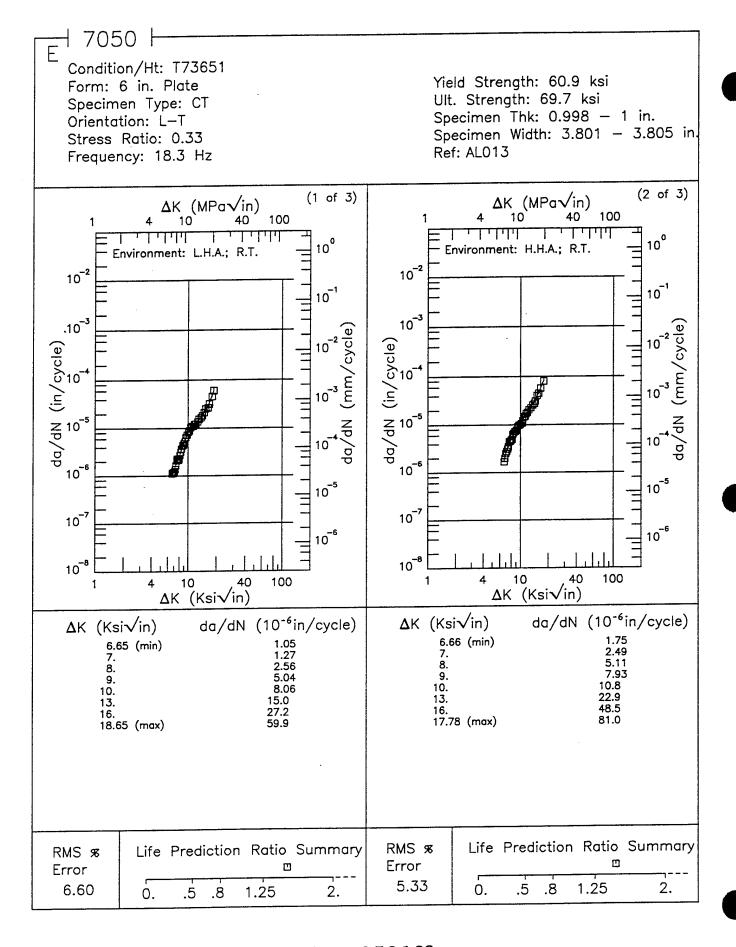


Figure 8.7.3.1.34





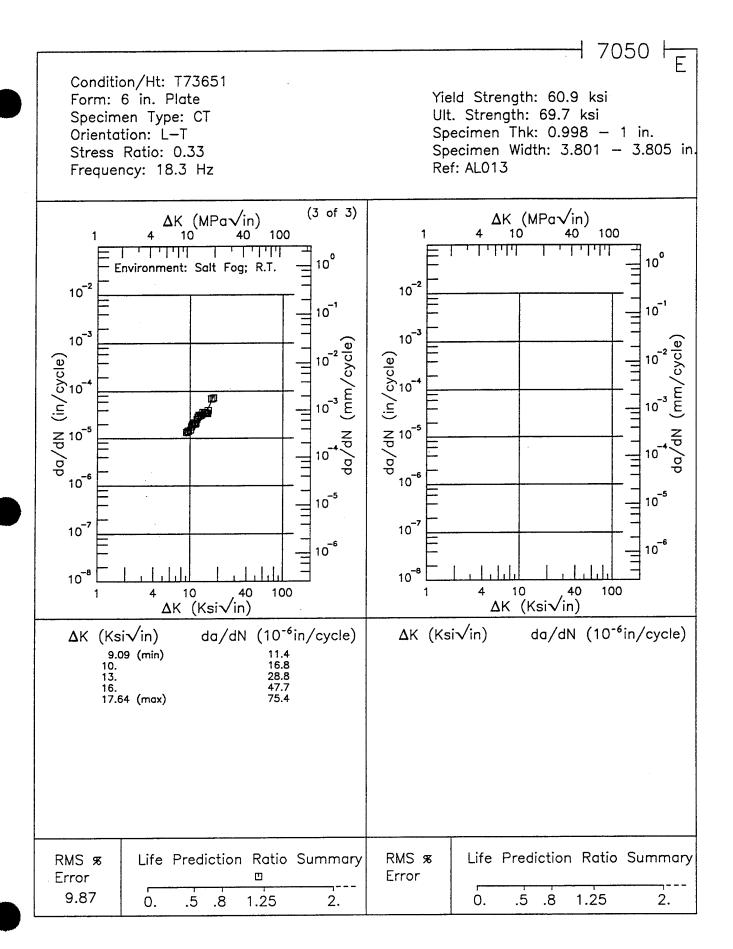


Figure 8.7.3.1.36 (Concluded)

┨ 7050 ┨ Condition/Ht: T73651 Yield Strength: 65 ksi Form: 4 in. Plate Ult. Strength: 80 ksi Specimen Type: CT Specimen Thk: 0.993 in. Orientation: L-T Specimen Width: 6 in. Frequency: 6 Hz Ref: 85837 Environment: L.H.A.; RT (1 of 1) Δ K (MPa \sqrt{in}) $\Delta K (MPa\sqrt{in})$ 100 40 100 10 40 10° 1111 10° Stress Ratio: 0.5 10⁻² 10-2 10 10 1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10⁻³ E 10⁻⁶ 10 -6 10 5 10 -5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 -6 10 8 40 100 10 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 0.648 5.01 (min) 6. 7. 8. 9. 2.98 6.08 10. 13. 13.34 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error

Figure 8.7.3.1.37

2.

1.25

.8

.5

0.

8.22

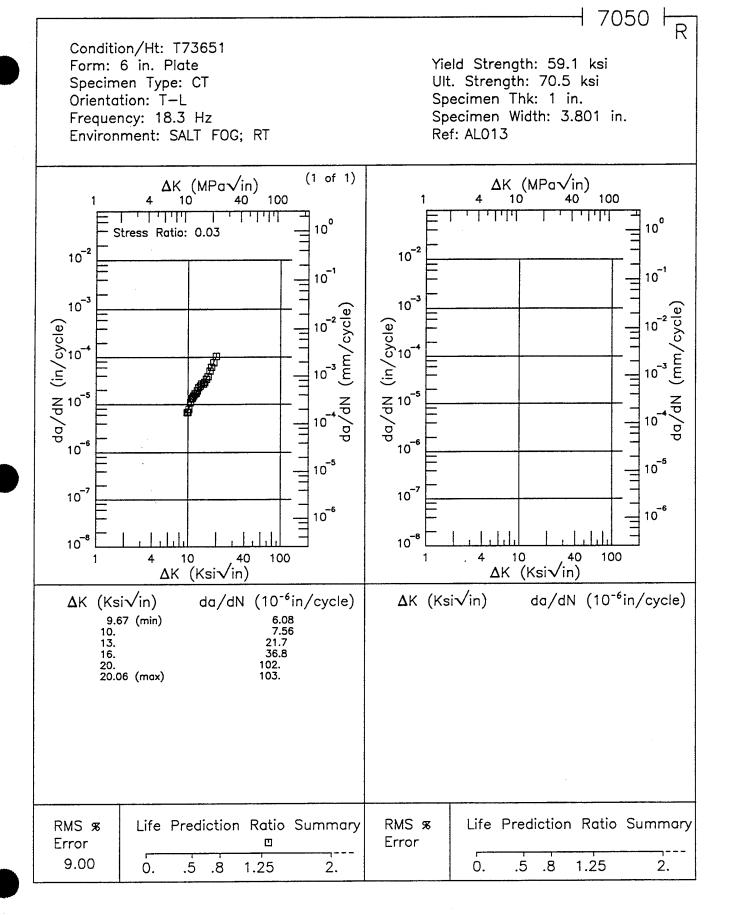
1.25

.5

.8

0.

2.



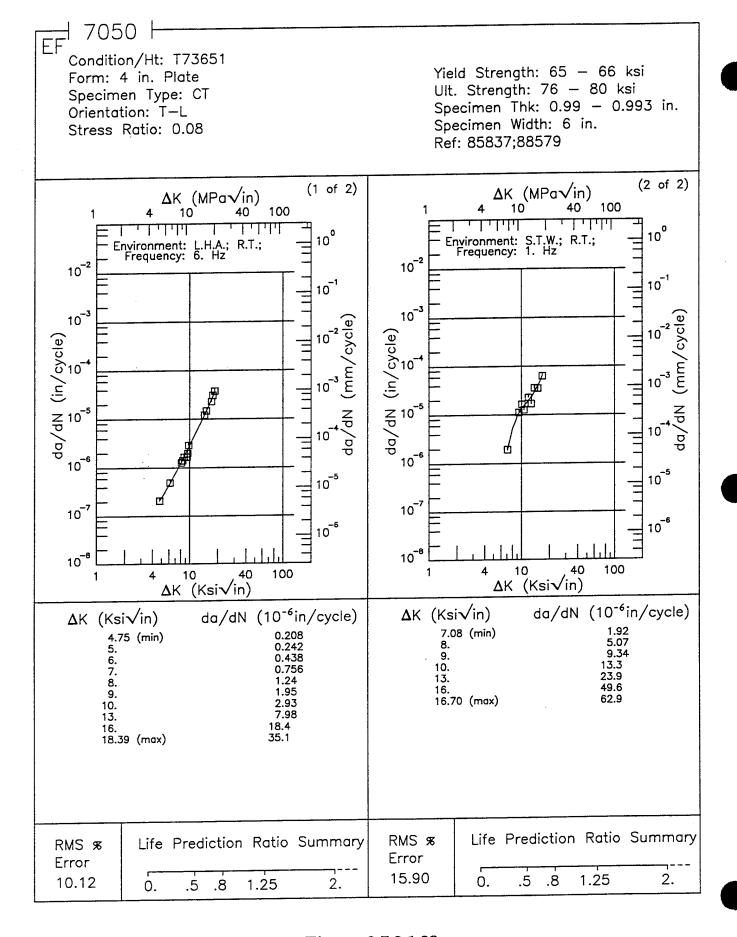


Figure 8.7.3.1.39

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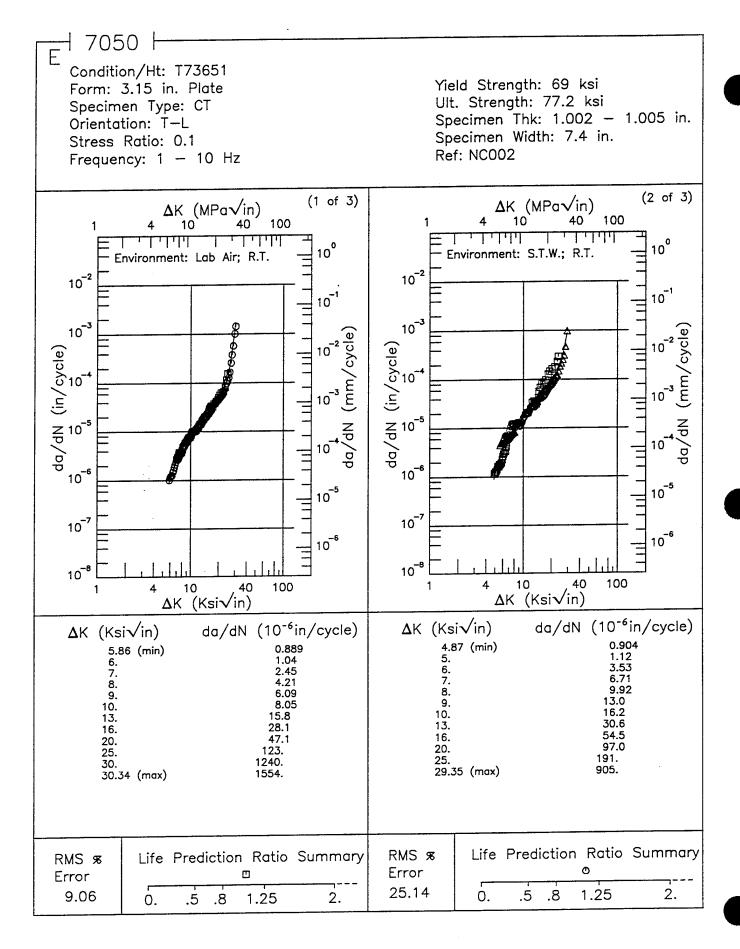


Figure 8.7.3.1.40

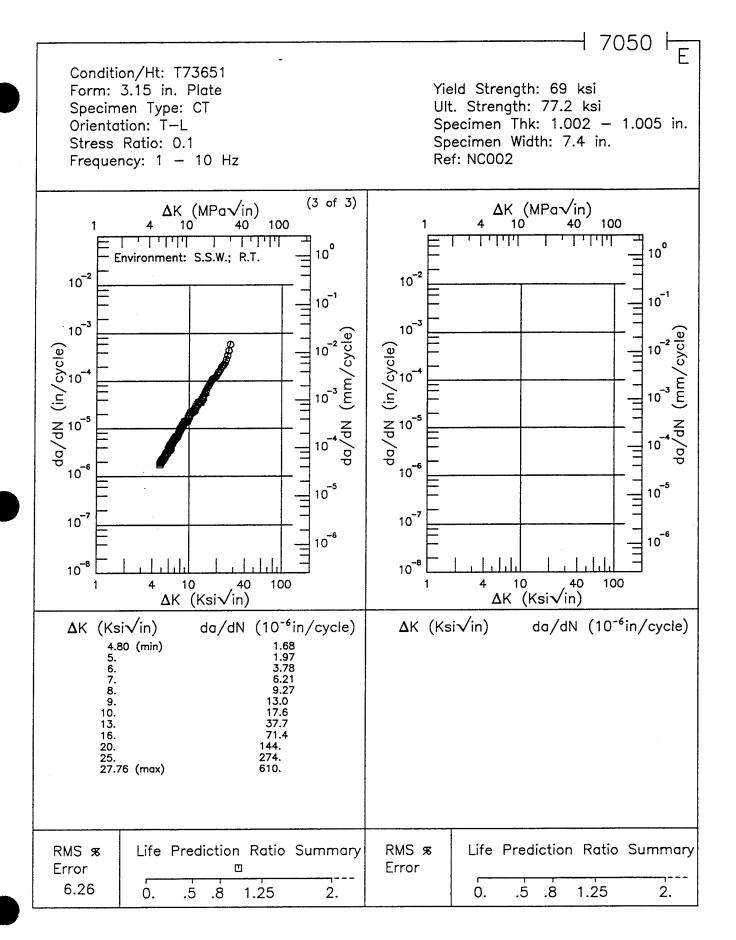


Figure 8.7.3.1.40 (Concluded)

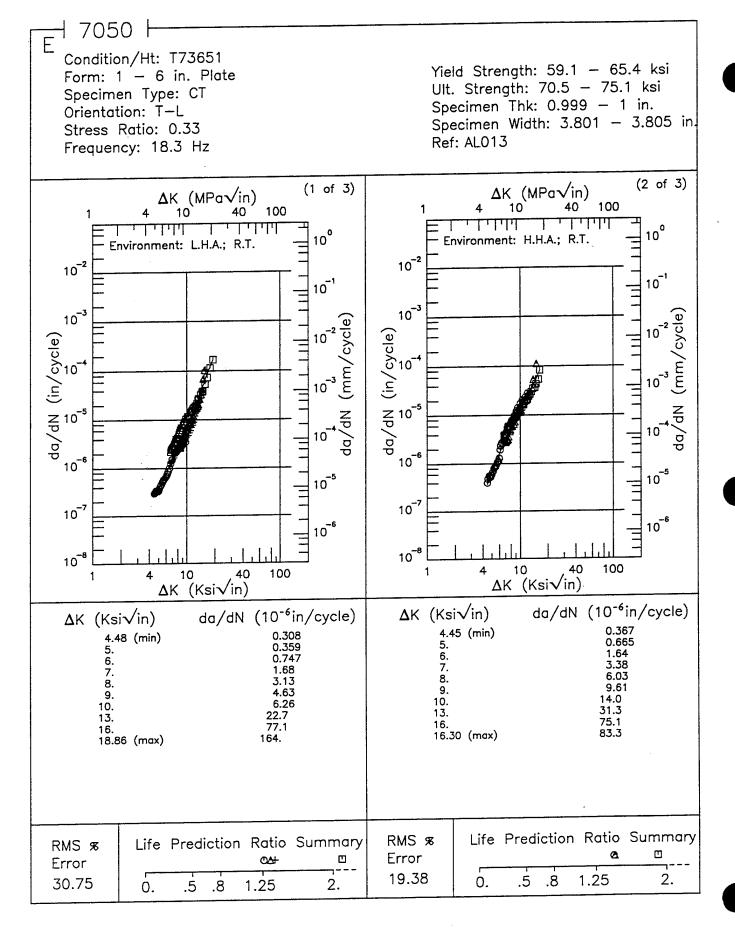


Figure 8.7.3.1.41

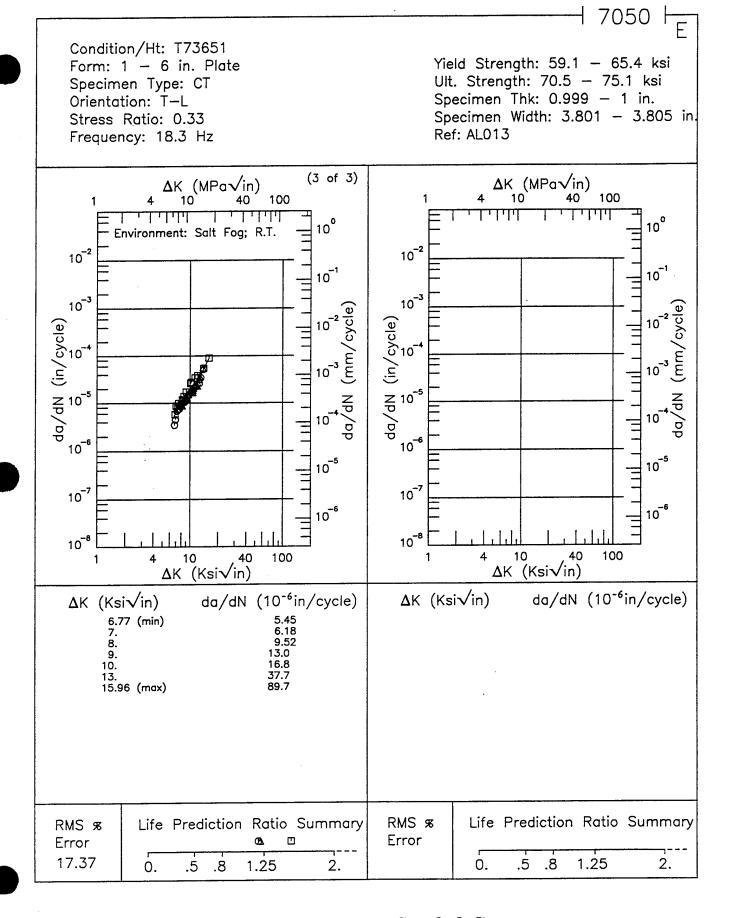


Figure 8.7.3.1.41 (Concluded)

7050 H Ε Condition/Ht: T73651 Yield Strength: 64.3 ksi Form: 3.15 in. Plate Ult. Strength: 74.5 ksi Specimen Type: CT Specimen Thk: 0.499 - 0.5 in. Orientation: S-T Specimen Width: 3 in. Stress Ratio: 0.1 Ref: NC002 Frequency: 1 - 10 Hz (2 of 2) (1 of 2)ΔK (MPa√in) Δ K (MPa \sqrt{in}) 100 10 40 100 1,111,1 7 1 1 1 1 1 10⁰ 1 1 1 1 1 1 1 10° Environment: S.S.W.; R.T. Environment: Lab Air; R.T. 10⁻² 10-2 10⁻¹ 10 1 10⁻³ 10⁻³ 10 -2 da/dN (in/cycle) 10 da/dN (in/cycle) 10⁻³ 10⁻⁶ 10-6 10 -5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 6 10 6 10⁻⁸ 10 8 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 4.47 (min) 5. 6. 7. 8. 9. 0.939 5.68 (min) 1.25 6. 7. 8. 9. 1.91 2.94 10. 10. 13. 13. 30.5 16. 89.3 16. 91.9 20. 20. 21.33 (max) 191. 23.60 (max) 259. Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Φ m Error Error 26.64 1.25 2. 13.79 0. .5 8. 1.25 2. .5 .8 0.

Figure 8.7.3.1.42

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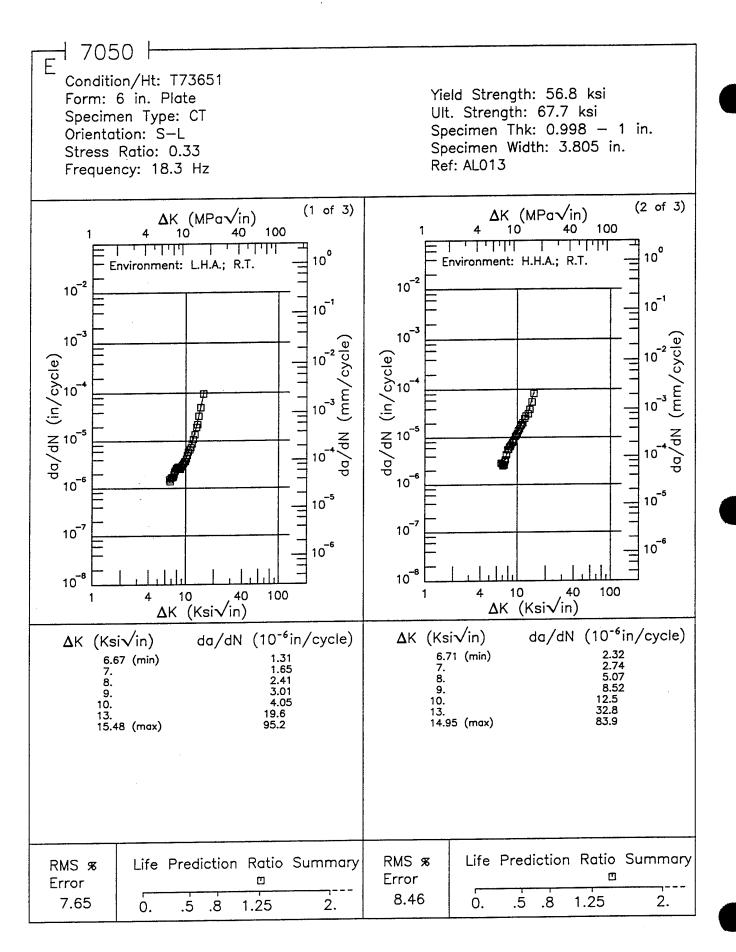


Figure 8.7.3.1.43

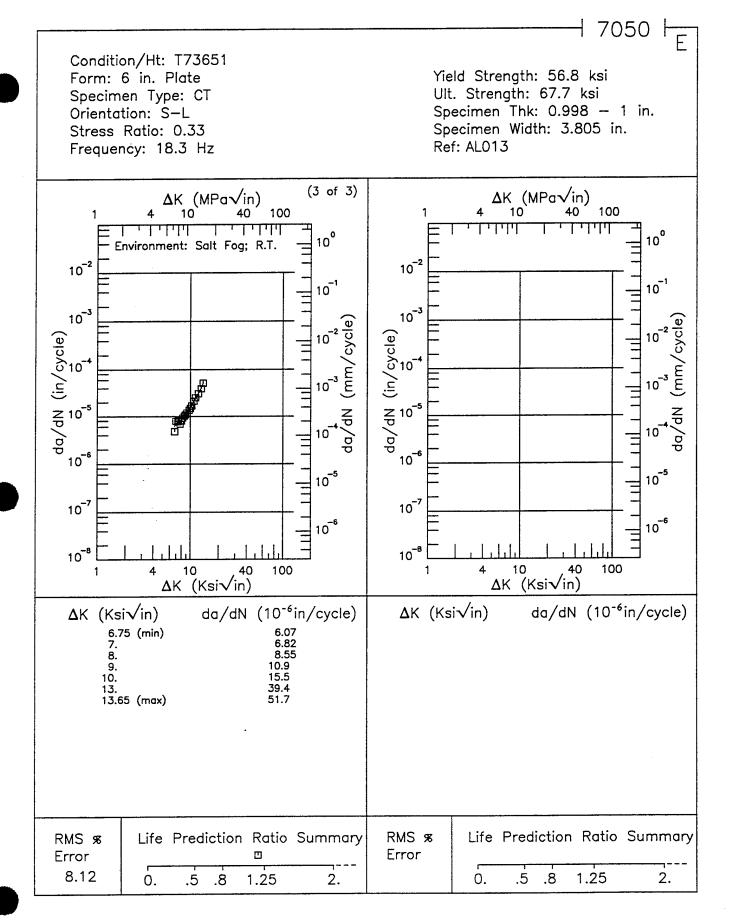


Figure 8.7.3.1.43 (Concluded)

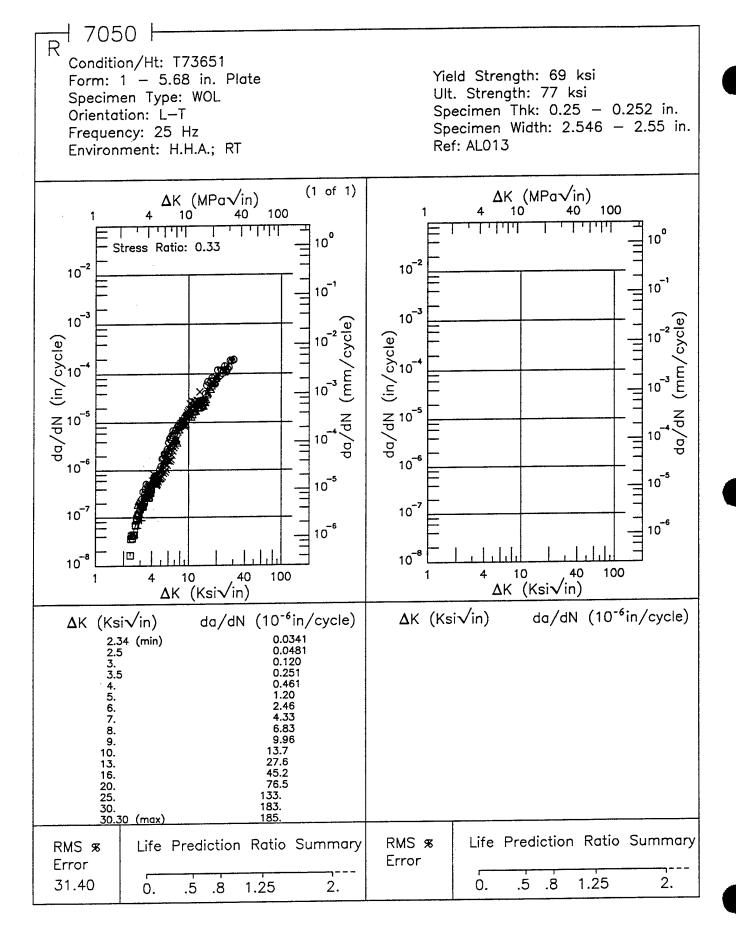
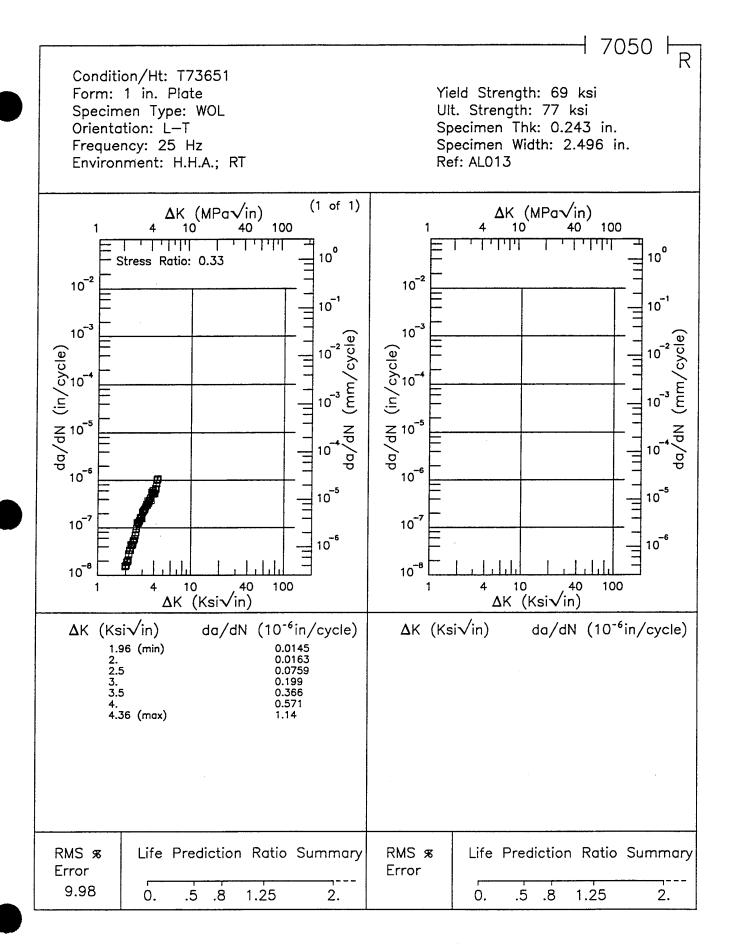


Figure 8.7.3.1.44



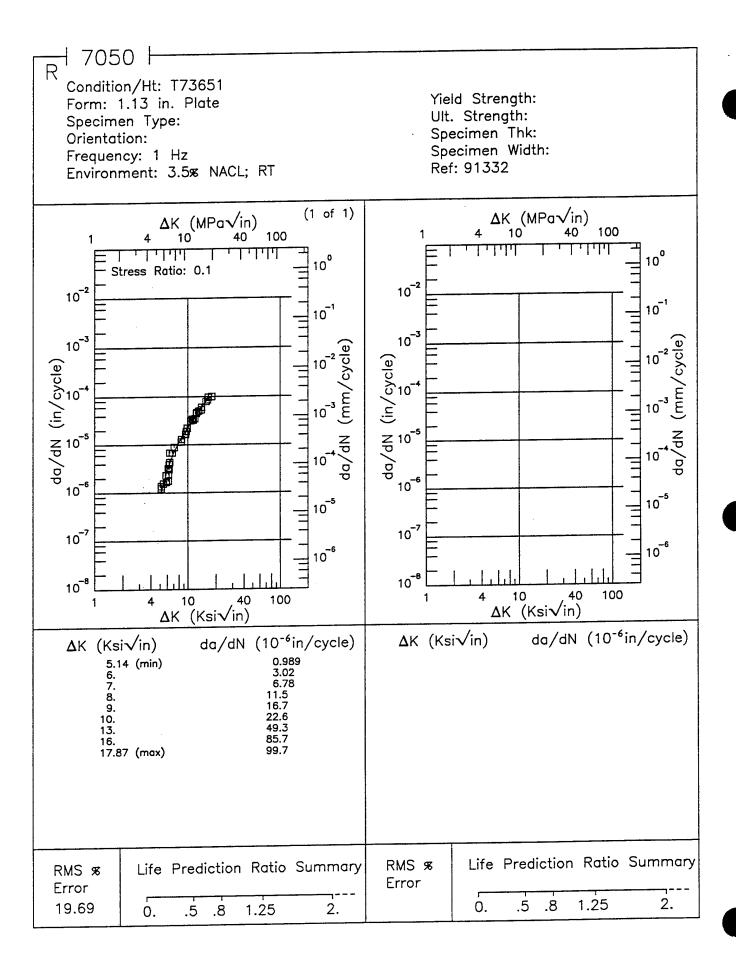


Figure 8.7.3.1.46

7050 EF

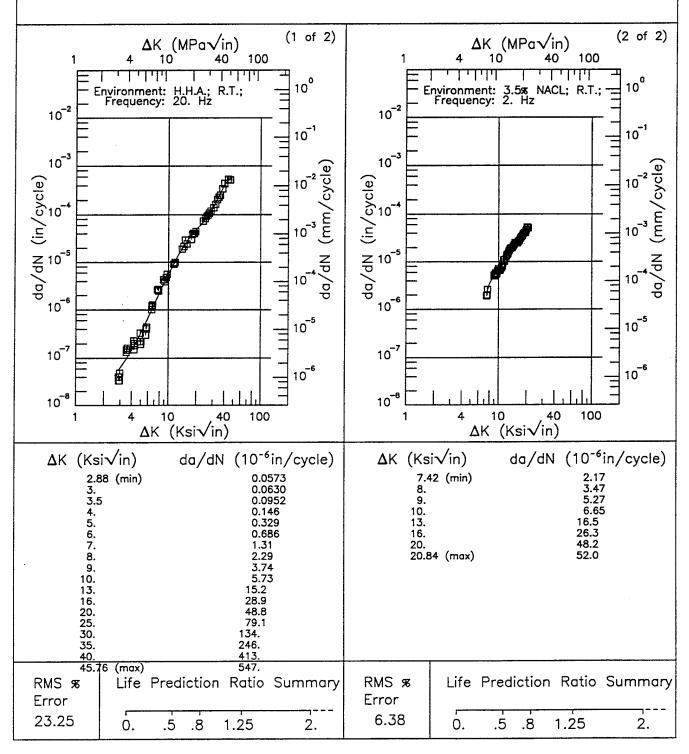
Condition/Ht: T73651

Form: 0.44 - 1 in. Extrusion

Specimen Type: CT Orientation: L—T Stress Ratio: 0.1 Yield Strength: Ult. Strength:

Specimen Thk: 0.151 in. Specimen Width: 3 in.

Ref: 86844



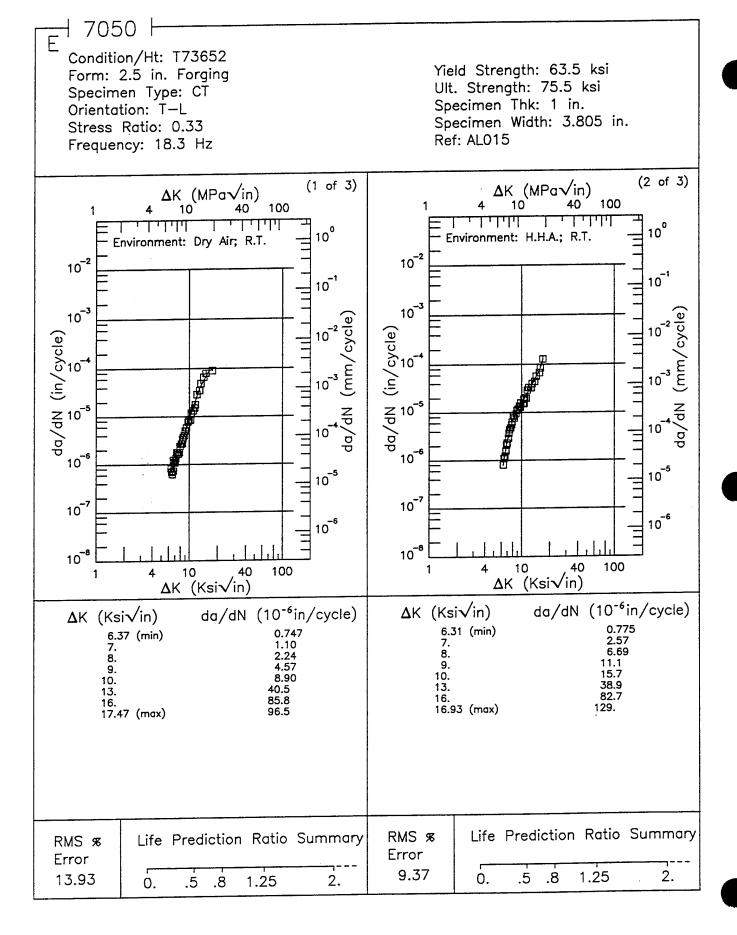
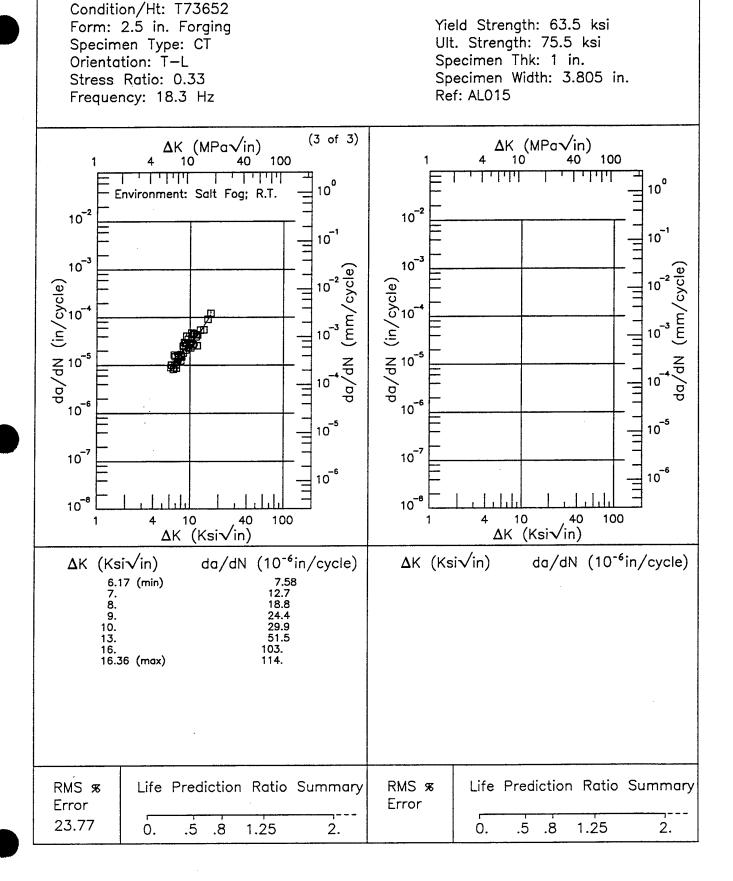


Figure 8.7.3.1.48



1 7050 H

Figure 8.7.3.1.48 (Concluded)

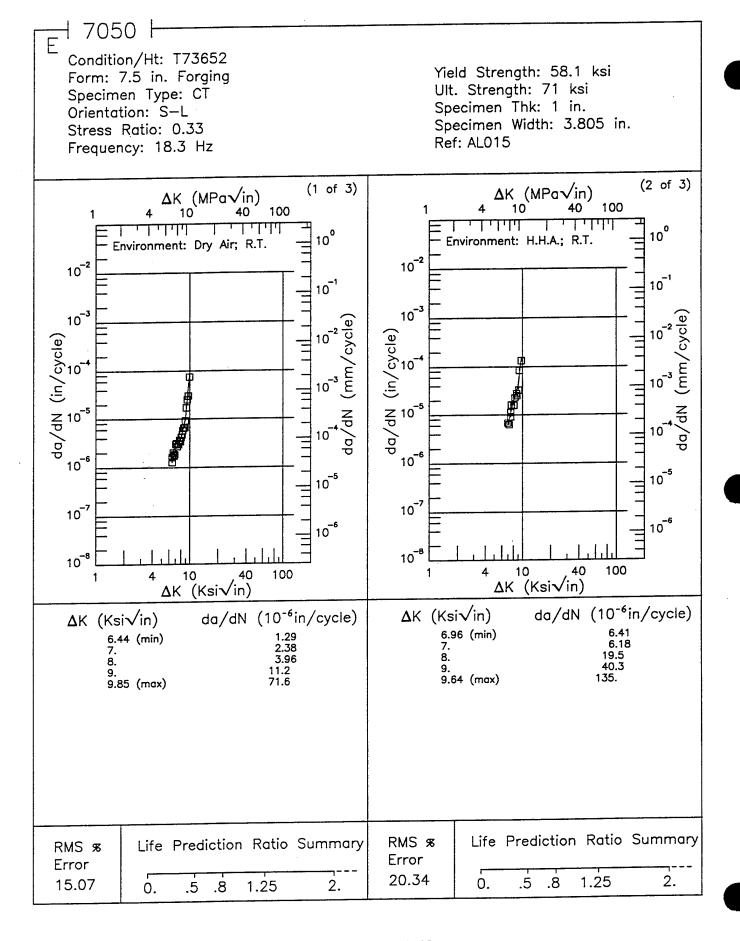


Figure 8.7.3.1.49

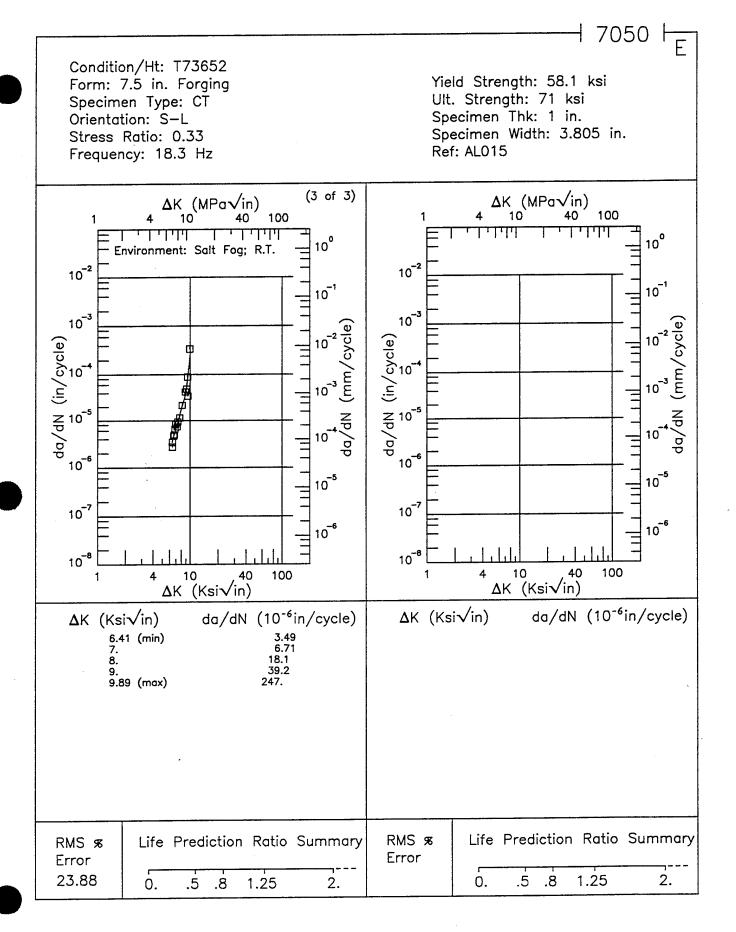
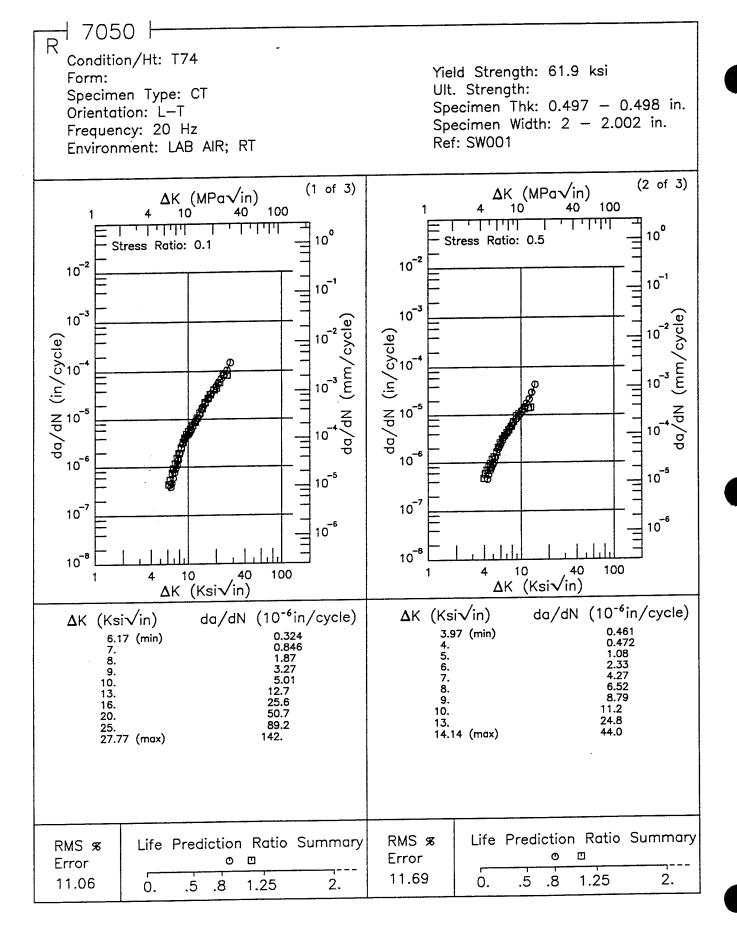


Figure 8.7.3.1.49 (Concluded)



7050 H Condition/Ht: T74 Yield Strength: 61.9 ksi Form: Uit. Strength: Specimen Type: CT Specimen Thk: 0.497 - 0.498 in. Orientation: L-T Frequency: 20 Hz Specimen Width: 2 - 2.002 in. Ref: SW001 Environment: LAB AIR; RT (3 of 3) $\Delta K (MPa\sqrt{in})$ ΔK (MPa√in) 10 100 100 40 اللبليا 1 1 1 1 1 1 1 1 الملتيا 10° 10° Stress Ratio: 0.8 10-2 10-2 10⁻¹ 10-1 10⁻³ 10⁻³ 10⁻² (9) da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10⁻⁶ 10⁻⁵ 10 5 10⁻⁷ 10⁻⁷ 10 6 10 6 10⁻⁸ 10 8 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) 2.99 (min) 3. 3.5 4. 1.29 5. 2.18 6.36 (max) 4.18 Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 2.72 Ó. 1.25 2. 0. .5 .8 1.25 2. .5 8.

Figure 8.7.3.1.50 (Concluded)

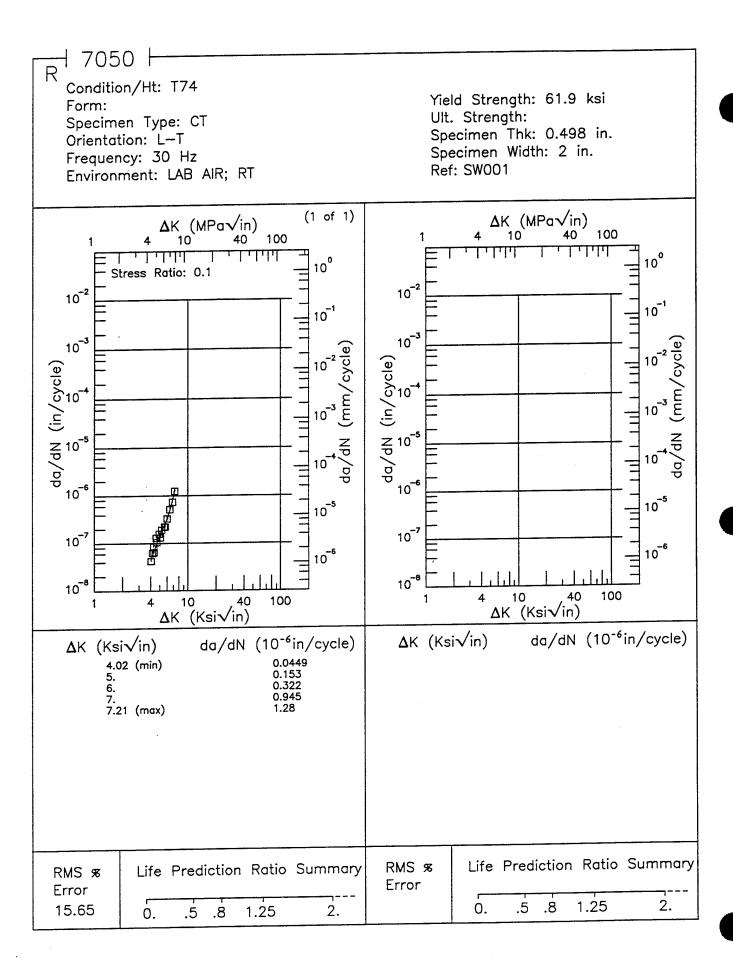


Figure 8.7.3.1.51

1 7050 H Condition/Ht: T7451 Yield Strength: Form: 0.5 in. Plate Specimen Type: CCP (max load specified) Ult. Strength: Specimen Thk: 0.249 - 0.251 in. Orientation: L-T Specimen Width: 3.998 - 4.005 in. Frequency: 10 Hz Ref: NC005 Environment: LAB AIR; RT (2 of 5) (1 of 5)ΔK (MPa√in) ΔK (MPa \sqrt{in}) 100 100 براداد ا د 111111 T10° 10° Stress Ratio: -1.0 Stress Ratio: -0.66 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) 10⁻³ 10⁻⁶ 10⁻⁶ 10 5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 6 10 6 10⁻⁸ 10⁻⁸ 10 40 100 10 100 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) **Δ**K (Ksi√in) da/dN ($10^{-6}in/cycle$) 2.93 (min) 3. 3.5 3.94 (min) 4. 5. 6. 7. 8. 10. 13. 16. 20. 25. 30. 18.07 (max) 30.88 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % △ □ + Error OΔ Error 47.31 10.01 0. 1.25 0. .5 1.25 2. .5 .8 2. .8

Figure 8.7.3.1.52

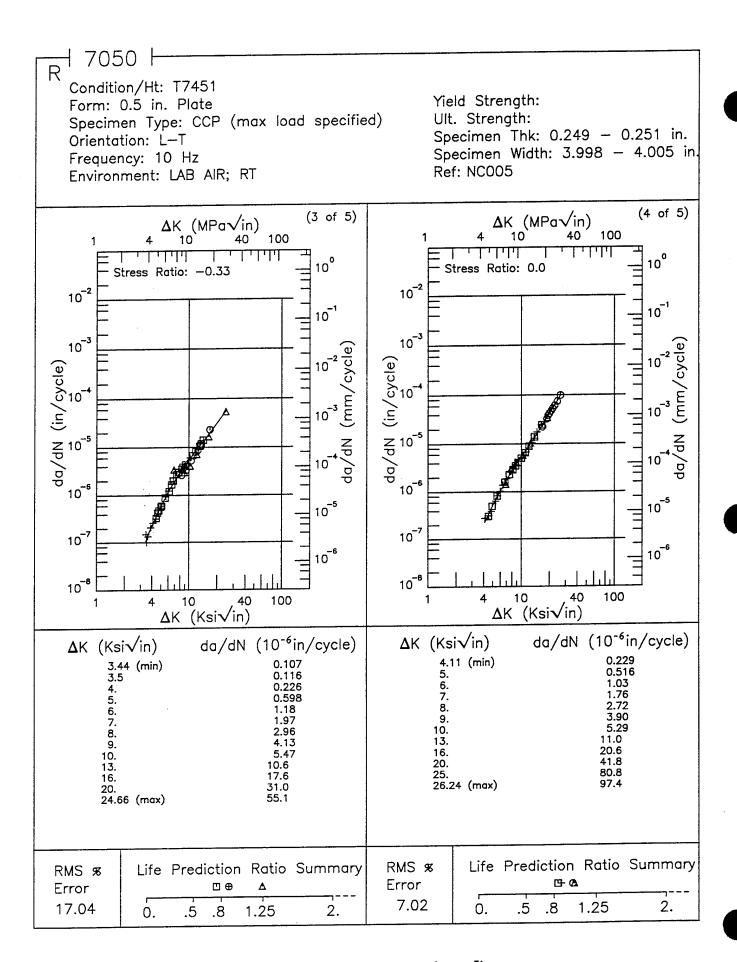


Figure 8.7.3.1.52 (Continued)

1 7050 H Condition/Ht: T7451 Yield Strength: Form: 0.5 in. Plate Specimen Type: CCP (max load specified) Ult. Strength: Specimen Thk: 0.249 - 0.251 in. Orientation: L-T Frequency: 10 Hz Specimen Width: 3.998 - 4.005 in Ref: NC005 Environment: LAB AIR; RT (5 of 5) Δ K (MPa \sqrt{in}) ΔK (MPa√in) 100 40 100 10 40 11111 1 11111 10° 10° Stress Ratio: 0.55 10⁻² 10-2 10⁻¹ 10⁻¹ 10⁻³ 10⁻³ da/dN (in/cycle) 10-2 da/dN (in/cycle) by o₁ by o₁ 10⁻⁶ 10-6 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 -6 10⁻⁶ 10⁻⁸ 10-8 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 1.71 (min) 0.0262 2. 2.5 3. 3.5 8. 10.35 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 17.32 .5 2. 0. .8 1.25 0. .5 .8 1.25 2.

Figure 8.7.3.1.52 (Concluded)

1 7050 H Condition/Ht: T7451 Yield Strength: Form: 0.5 in. Plate Ult. Strength: Specimen Type: CCP (max load specified) Specimen Thk: 0.25 - 0.255 in. Orientation: L-T Specimen Width: 3.899 - 3.902 in Frequency: 10 Hz Ref: NC005 Environment: LAB AIR; RT (2 of 2) (1 of 2) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 40 10 100 40 1 1 1 1 1 1 1 1 ليثيانان 10° 10° Stress Ratio: 0.0 Stress Ratio: -1.0 10⁻² 10-2 10⁻¹ 10⁻¹ 10⁻³ 10⁻³ 10 -2 da/dN (in/cycle) da/dN (in/cycle) 10 -3 10⁻⁶ 10-6 10 5 10 -5 10⁻⁷ 10⁻⁷ 10-6 10 -6 10⁻⁸ 10 8 40 100 10 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 0.160 3.62 (min) 0.372 3.83 (min) 0.461 4. 5. 6. 7. 8. 9. 4. 5. 6. 7. 8. 1.19 10. 13. 13. 24.6 31.3 16. 19.05 (max) 17.21 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Φ Error 0 🗉 Error 2. 8.59 1.25 0. .5 8. 18.27 2. 1.25 0. .5 .8

7050 | F Condition/Ht: T7451 Form: 2 in. Plate Yield Strength: 72 ksi Specimen Type: CCP (max load specified) Ult. Strength: 78 ksi Specimen Thk: 0.252 in. Orientation: L-T Specimen Width: 3.8 - 3.81 in. Stress Ratio: 0.02 Environment: LAB AIR; RT Ref: MD002 (1 of 2) (2 of 2) Δ K (MPa \sqrt{in}) ΔK (MPa√in) 100 40 100 71777 $\frac{1}{1}$ 10° 10° Frequency: 15. Hz Frequency: 10. Hz 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) 10-2 da/dN (in/cycle) 10⁻⁶ 10-6 10 -5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 6 10⁻⁶ 10 -8 10⁻⁸ 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ da/dN (10⁻⁶in/cycle) **Δ**K (Ksi√in) 5.28 (min) 4.99 (min) 5. 6. 7. 6. 7. 8. 9. 10. 10. 13. 16. 13. 20. 16. 25. 30. 20. 25. 35.57 (max) 31.10 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS & RMS % Error Error 14.25 9.01 1.25 0. .5 8. 1.25 2. 0. .5 8. 2.

Figure 8.7.3.1.54

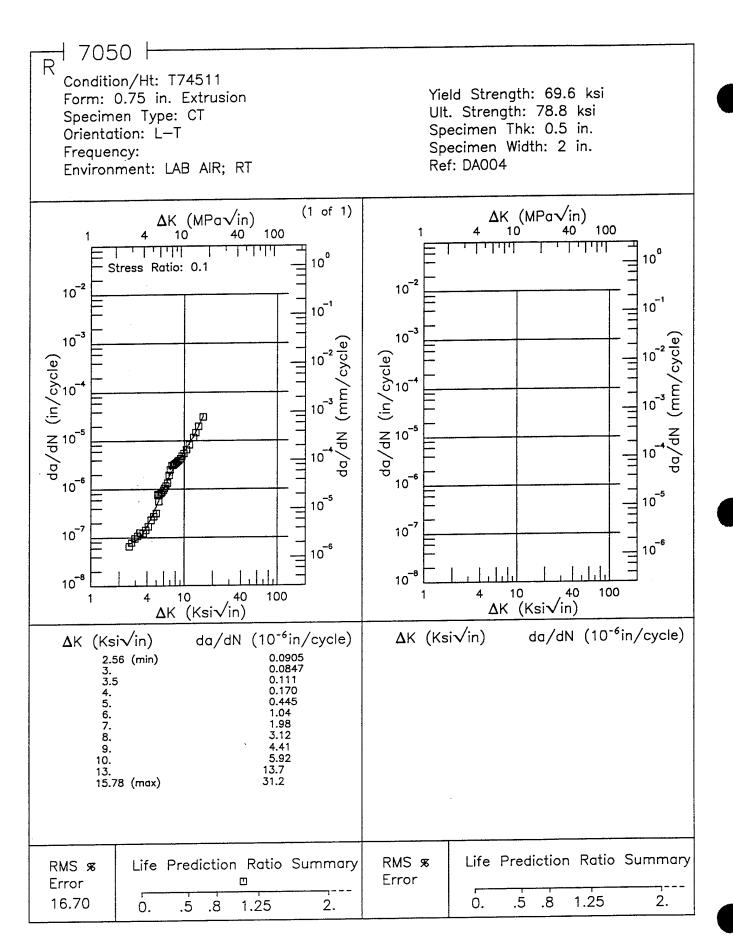


Figure 8.7.3.1.55

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7050 H Condition/Ht: T74511 Yield Strength: 65.7 - 69.6 ksi Form: 0.75 - 1.5 in. Extrusion Ult. Strength: 78.8 ksi Specimen Type: CT Specimen Thk: 0.249 - 0.252 in. Orientation: L-T Specimen Width: 2.001 - 2.007 in Stress Ratio: 0.1 Ref: DA004;DA005 Environment: LAB AIR; RT (2 of 3) (1 of 3) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 40 100 10 100 10 11111 10° 1 1 1 1 1 1 10° Frequency: 5. Hz Frequency: 1. Hz 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ 10 -2 da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10 6 10⁻⁵ 10 5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10⁻⁶ 10⁻⁸ 10 8 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 2.53 (min) 3. 3.5 0.0613 5.65 (min) 2.00 6. 7. 8. 4. 5. 6. 7. 8. 9. 10. 13. 16. 9. 17.04 (max) 10. 13. 16. 19.17 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 14.64 2. .5 1.25

Figure 8.7.3.1.56

2.

1.25

.5

0.

8.

5.94

0.

1 7050 F Condition/Ht: T74511 Form: 0.75 - 1.5 in. Extrusion Yield Strength: 65.7 - 69.6 ksi Ult. Strength: 78.8 ksi Specimen Type: CT Specimen Thk: 0.249 - 0.252 in. Orientation: L-T Specimen Width: 2.001 - 2.007 in. Stress Ratio: 0.1 Ref: DA004; DA005 Environment: LAB AIR; RT (3 of 3) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 100 40 40 11111 1 1 1 1 1 10⁰ 10° Frequency: 30. Hz 10-2 10-2 10-1 10 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10-2 10 6 10⁻⁶ 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10⁻⁶ 10⁻⁸ 10⁻⁸ 10 40 100 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) **Δ**K (Ksi√in) 1.70 (min) 0.0702 2. 2.5 3. 3.5 2.98 6.17 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 30.85 .5 .8 1.25 2. .5 1.25 2. 0. 0. .8

Figure 8.7.3.1.56 (Concluded)

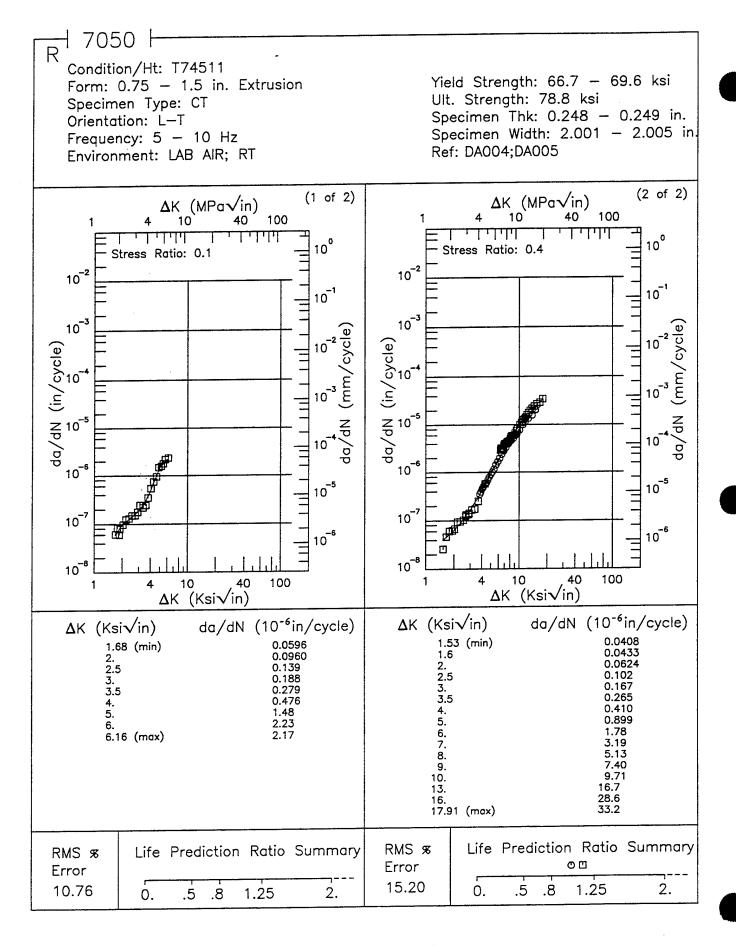


Figure 8.7.3.1.57

7050 H Condition/Ht: T74511 Form: 1 in. Extrusion Yield Strength: 77 ksi Ult. Strength: Specimen Type: CT Specimen Thk: 0.325 in. Orientation: L-T Specimen Width: 2 - 2.002 in. Frequency: 20 Hz Ref: SW001 Environment: LAB AIR; RT (2 of 2) (1 of 2)∆K (MPa√in) ΔK (MPa√in) 10 40 100 40 100 11111 11111 10° 10° Stress Ratio: 0.8 Stress Ratio: 0.1 10-2 10-2 10-1 10-1 10⁻³ 10-3 da/dN (in/cycle) 10-2 da/dN (in/cycle) 10⁻³ 10-6 10⁻⁶ 10 -5 10 5 10⁻⁷ 10-7 10 6 10⁻⁶ 10 8 10⁻⁸ 100 10 40 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) Δ K (Ksi \sqrt{in}) da/dN ($10^{-6}in/cycle$) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 2.86 (min) 3. 3.5 2.41 (min) 2.5 3. 0.0451 0.340 0.626 0.985 4. 5. 7.22 (max) 5.08 10. 32.35 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 0 1.54 20.09 0. .5 8. 1.25 2. 0. .5 .8 1.25 2.

Figure 8.7.3.1.58

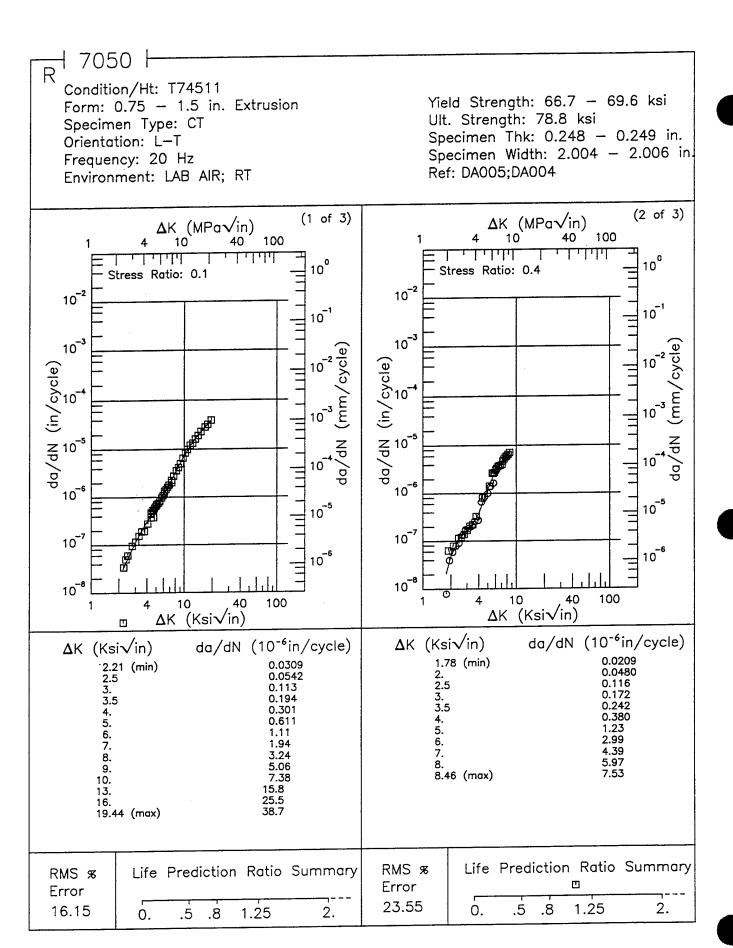


Figure 8.7.3.1.59

H 7050 ⊢R Condition/Ht: T74511 Yield Strength: 66.7 - 69.6 ksi Form: 0.75 - 1.5 in. Extrusion Ult. Strength: 78.8 ksi Specimen Type: CT Specimen Thk: 0.248 - 0.249 in. Orientation: L-T Specimen Width: 2.004 - 2.006 in. Frequency: 20 Hz Ref: DA005;DA004 Environment: LAB AIR; RT (3 of 3)ΔK (MPa√in) Δ K (MPa \sqrt{in}) 100 40 100 10 11111 10⁰ 10° Stress Ratio: 0.8 10-2 10-2 10⁻¹ 10 10⁻³ 10-3 da/dN (in/cycle) da/dN (in/cycle) 10 6 10⁻⁶ 10⁻⁵ 10 5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10⁻⁸ 10 8 10 40 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) Δ K (Ksi \sqrt{in}) 0.0491 1.53 (min) 1.6 0.0498 0.0761 2. 2.5 3. 1.69 2.42 4.33 6.95 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 13.89 .5 .8 1.25 2. 0. .5 8. 1.25 2.

Figure 8.7.3.1.59 (Concluded)

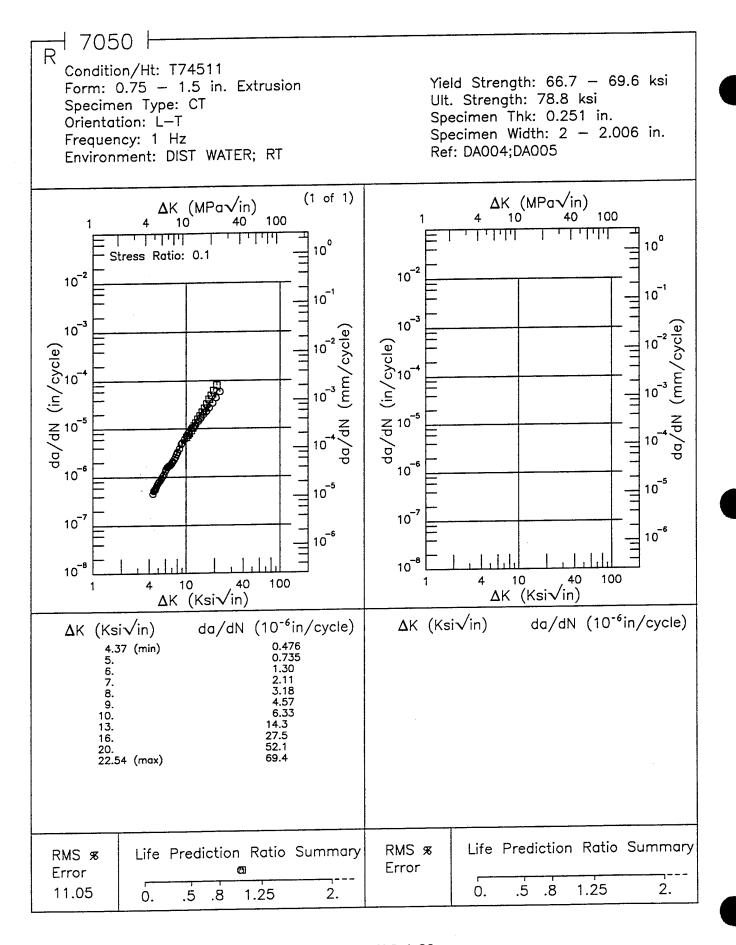


Figure 8.7.3.1.60

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Form: 0.75 – 1.5 in. Extrusion

Form: 0.75 - 1.5 in. Extrusion

Specimen Type: CT

Orientation: L-T

Stress Ratio: 0.1

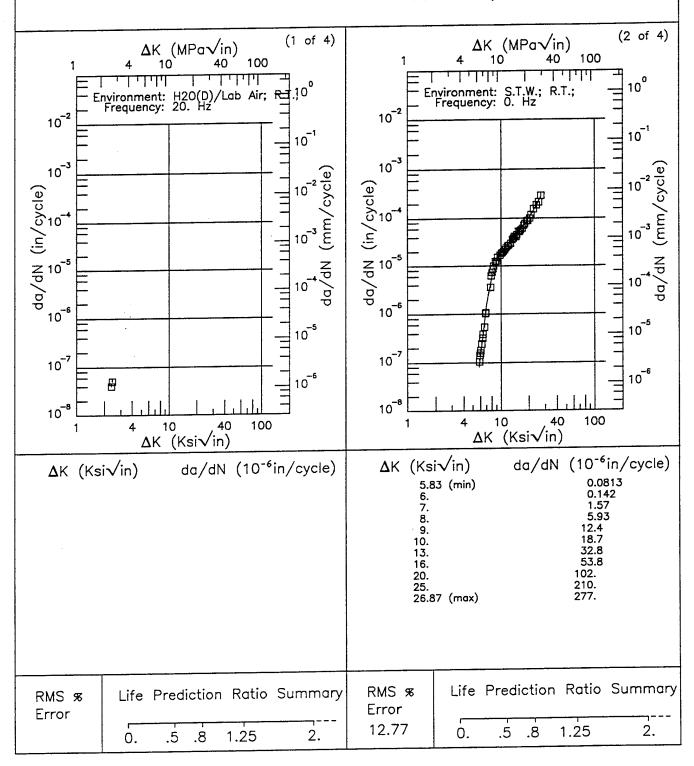
Yield Strength: 66.7 - 69.6 ksi

Ult. Strength: 78.8 ksi

Specimen Thk: 0.25 - 0.252 in.

Specimen Width: 2 - 2.007 in.

Ref: DA005;DA004



1 7050 EF

Condition/Ht: T74511

Form: 0.75 - 1.5 in. Extrusion

Specimen Type: CT Orientation: L—T Stress Ratio: 0.1 Yield Strength: 66.7 - 69.6 ksi

Ult. Strength: 78.8 ksi

Specimen Thk: 0.25 - 0.252 in. Specimen Width: 2 - 2.007 in.

Ref: DA005;DA004

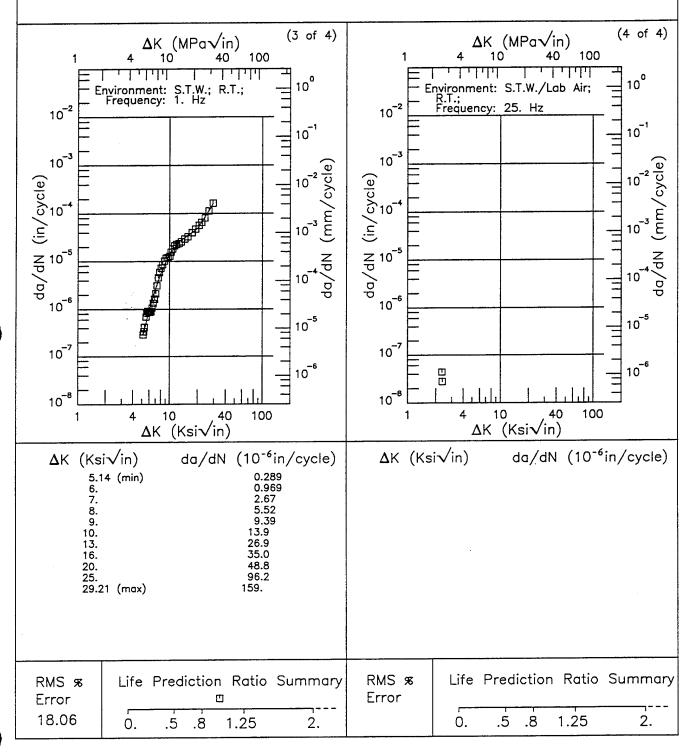
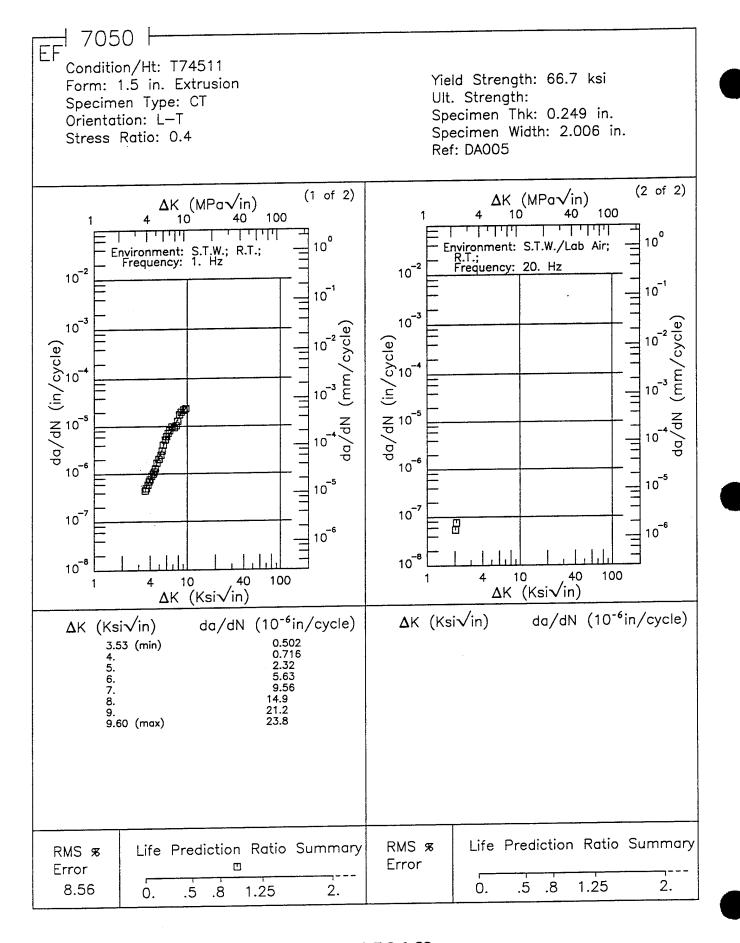


Figure 8.7.3.1.61 (Concluded)



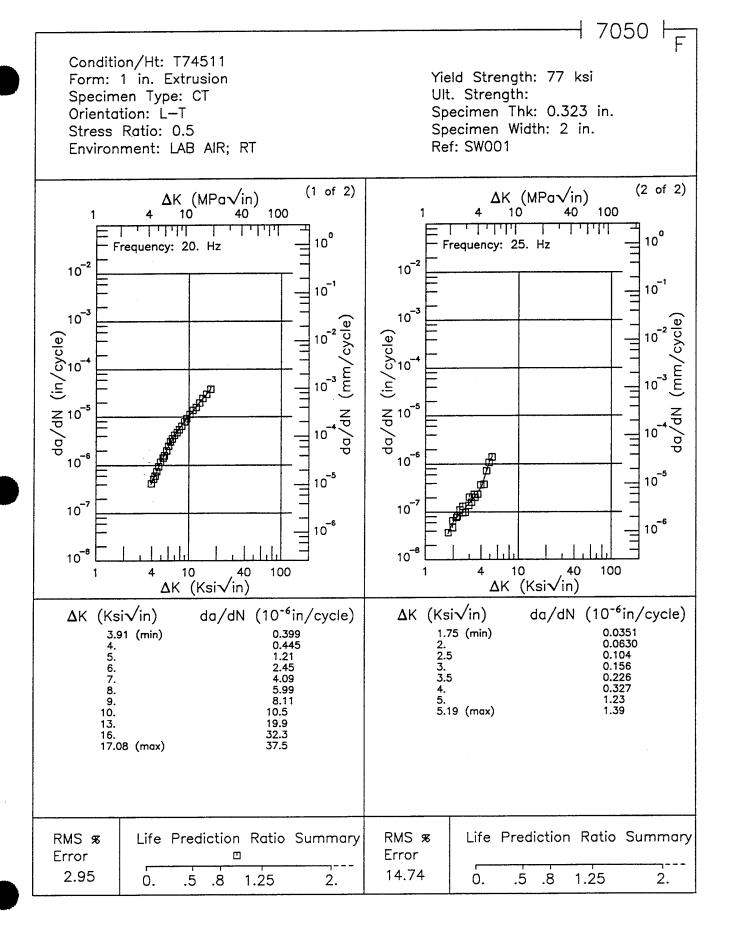


Figure 8.7.3.1.63

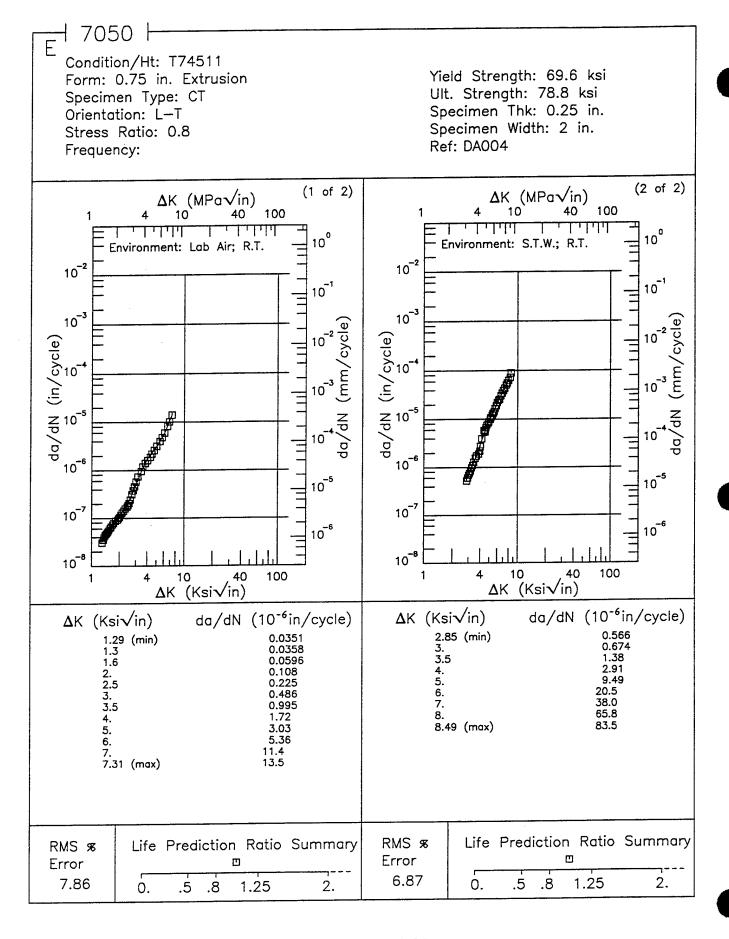


Figure 8.7.3.1.64

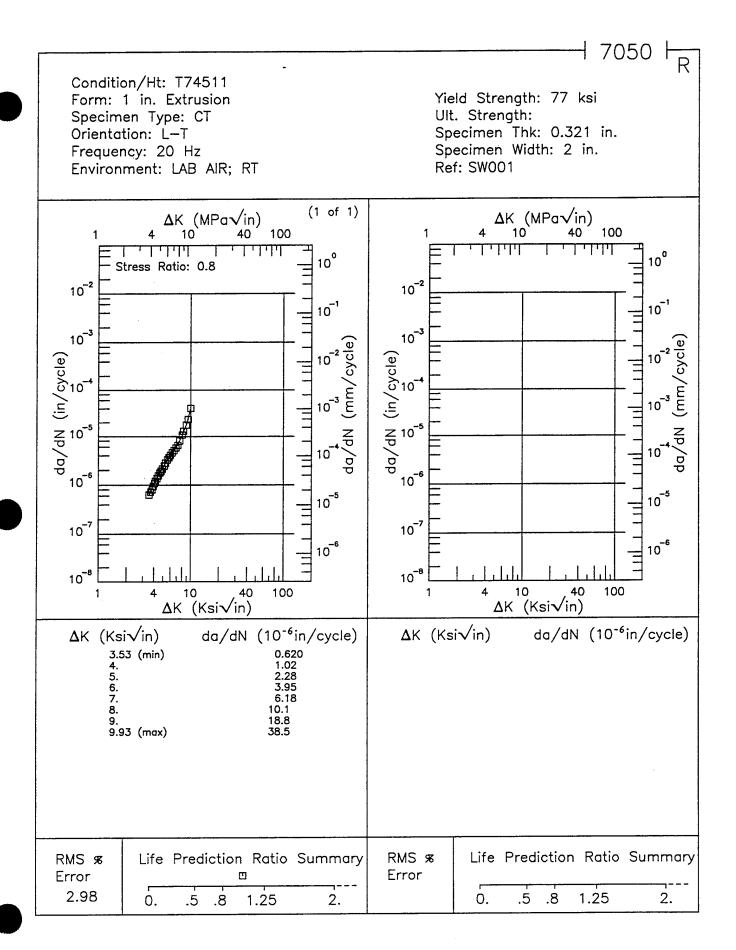


Figure 8.7.3.1.65

7050 H E Condition/Ht: T74511 Form: 0.75 - 1.5 in. Extrusion Yield Strength: 66.7 - 69.6 ksi Ult. Strength: 78.8 ksi Specimen Type: CT Specimen Thk: 0.249 - 0.251 in. Orientation: L-T Specimen Width: 2 - 2.007 in. Stress Ratio: 0.8 Ref: DA004; DA005 Frequency: 1 Hz (2 of 2) (1 of 2)ΔK (MPa√in) Δ K (MPa \sqrt{in}) 100 10 40 100 10 40 77777 1 1 1111 ليليليك 10° 10° Environment: S.T.W.; R.T. Environment: Distilled Water; 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ 10-2 da/dN (in/cycle) da/dN (in/cycle) 10 -3 10⁻⁶ 10⁻⁶ 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 -6 10⁻⁸ 40 100 10 100 40 10 ΔK (Ksi√in) ∆K (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 0.670 3.39 (min) 3.5 0.540 0.758 3.12 (min) 3.5 4. 4. 5. 1.95 6. 7. 9.05 8. 8. 9.25 (max) 53.0 9.47 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % \Box Error Error

Figure 8.7.3.1.66

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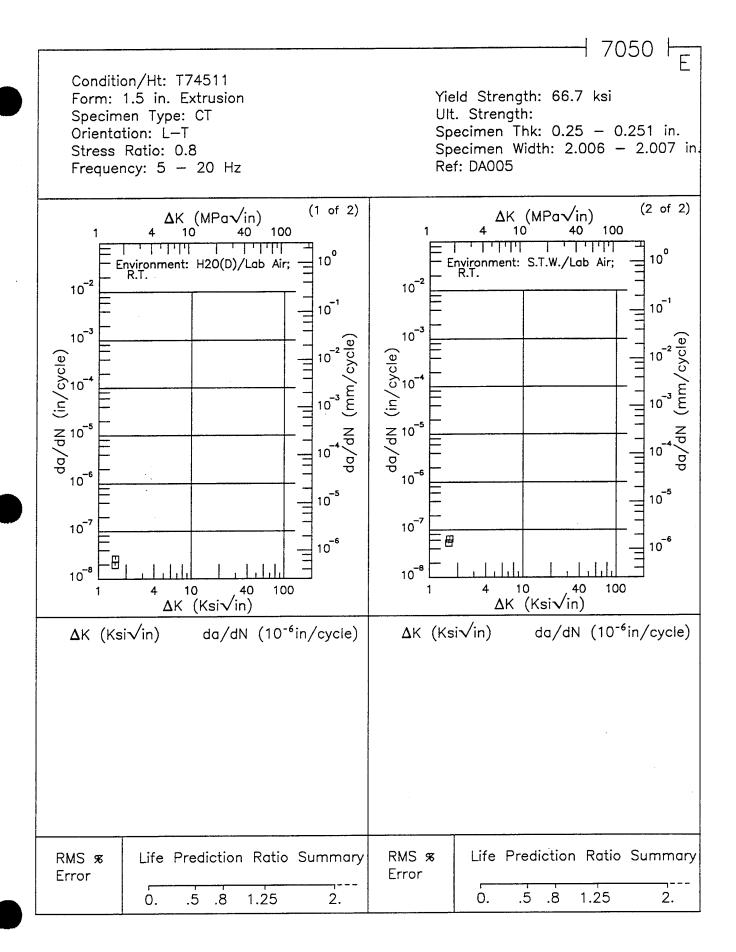
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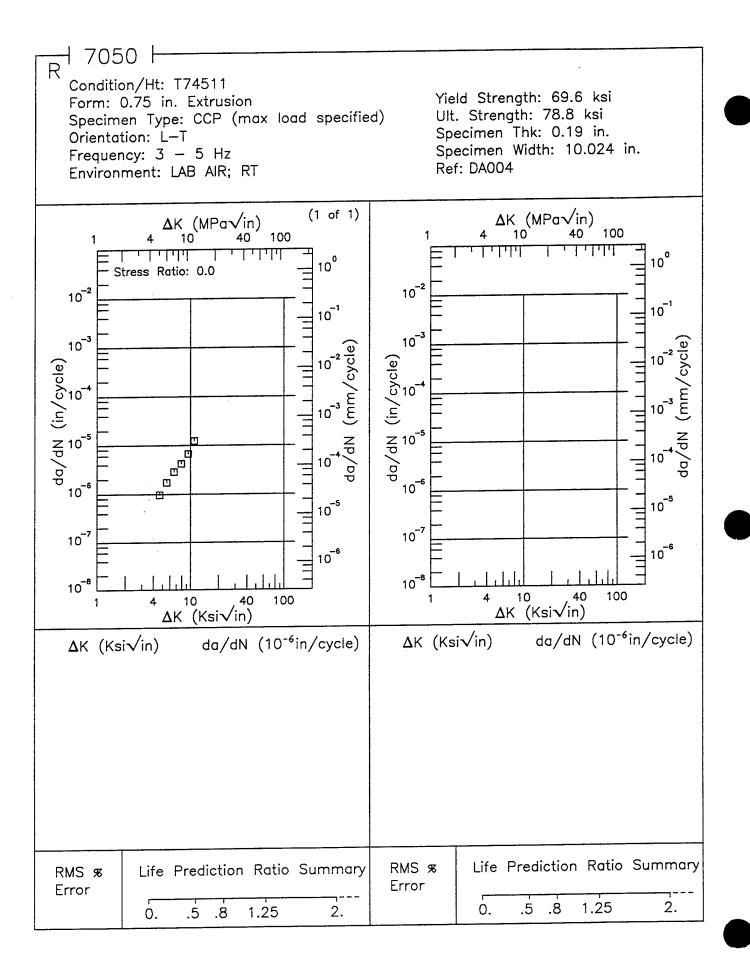


Figure 8.7.3.1.68

1 7050 FR Condition/Ht: T74511 Form: 0.75 in. Extrusion Yield Strength: 69.6 ksi Specimen Type: CCP (max load specified) Ult. Strength: 78.8 ksi Orientation: L-T Specimen Thk: 0.19 in. Frequency: 10 Hz Specimen Width: 10.024 in. Ref: DA004 Environment: LAB AIR; RT (1 of 1) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 10 100 100 77777 100 Stress Ratio: 0.8 10-2 10-2 10-1 10-1 10⁻³ 10 da/dN (in/cycle) da/dN (in/cycle) 10-6 10⁻⁶ 10 5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10-6 10 6 10 8 10⁻⁸ 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) **Δ**K (Ksi√in) 9.58 (min) 10. 26.5 29.6 61.8 13. 114. 156. 16.70 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 2.54 0. .5 .8 1.25 2. 0. .5 .8 1.25 2.

∏ 7050 H Condition/Ht: T745111 Yield Strength: 77 ksi Form: 1 in. Extrusion Ult. Strength: Specimen Type: CT Specimen Thk: 0.325 in. Orientation: L-T Specimen Width: 2 in. Frequency: 20 Hz Ref: SW001 Environment: LAB AIR; RT (1 of 1) ∆K (MPa√in) Δ K (MPa \sqrt{in}) 100 10 40 10° 1111 Stress Ratio: 0.1 10-2 10-2 10⁻¹ 10-1 10 -3 10-3 10 -2 da/dN (in/cycle) da/dN (in/cycle) 10-3 10⁻⁶ 10-6 10⁻⁵ 10 -5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 -6 10 8 10 8 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) Δ K (Ksi \sqrt{in}) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 4.48 (min) 5. 6. 7. 8. 9. 0.255 10. 13. 20. 25. 25.33 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 1.25 2. 0. .5 8. 5.74 2. Ó. .5 .8 1.25

Figure 8.7.3.1.70

Condition/Ht: T7452 Yield Strength: 73.4 ksi Form: 4 in. Forging Ult. Strength: 80.4 ksi Specimen Type: CT Specimen Thk: 0.5 in. Orientation: L-T Specimen Width: 1.999 - 2 in. Frequency: 5 Hz Ref: DA004 Environment: LAB AIR; RT (2 of 2)(1 of 2) Δ K (MPa \sqrt{in}) **Δ**K (MPa√in) 100 10 100 40 10° 10° Stress Ratio: 0.8 Stress Ratio: 0.1 10~2 10-2 10⁻¹ 10-1 10⁻³ 10 10-2 da/dN (in/cycle) da/dN (in/cycle) 10⁻³ 10-6 10⁻⁶ 10 5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10 8 10⁻⁸ 10 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) Δ K (Ksi \sqrt{in}) da/dN (10⁻⁶in/cycle) 6.95 (min) 7. 8. 3.13 (min) 0.737 1.99 2.05 3.38 3.5 0.814 4. 1.45 4.72 4.95 18.6 5.74 (max) 10. 6.88 13. 16. 20.71 (max) Life Prediction Ratio Summary RMS & Life Prediction Ratio Summary RMS & Error Error 13.70 2.70 .5 1.25 2.

7050 R

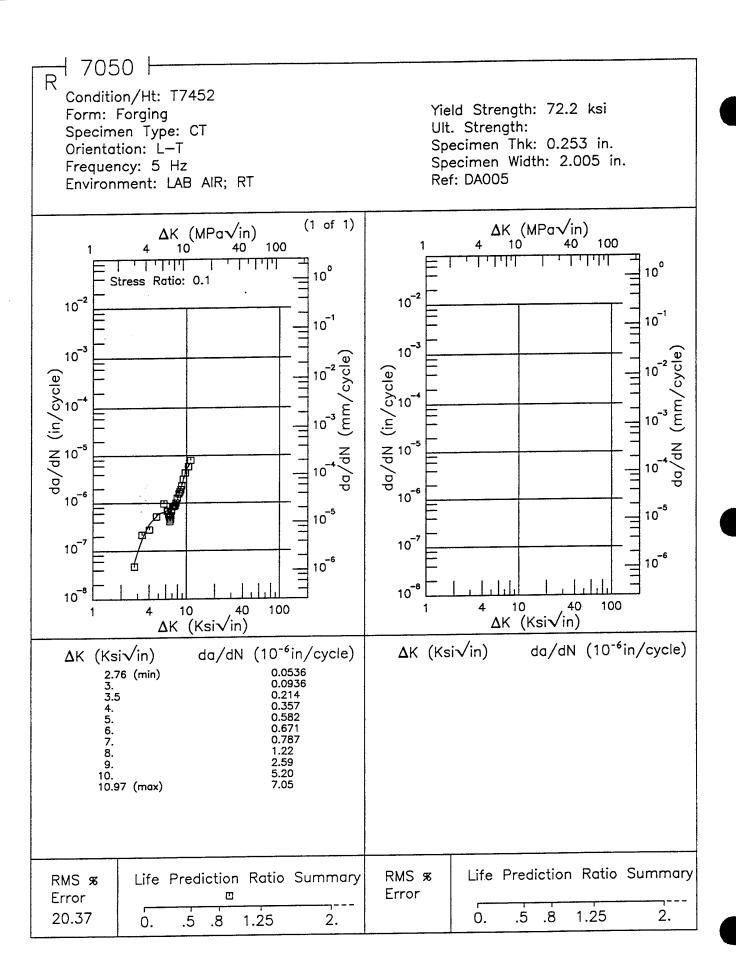
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7050 H Condition/Ht: T7452 Yield Strength: 70.3 - 73.4 ksi Form: 4 in. Forging Ult. Strength: 80.4 ksi Specimen Type: CT Specimen Thk: 0.249 - 0.251 in. Orientation: L-T Specimen Width: 2 - 2.008 in. Frequency: 5 - 15 Hz Ref: DA004; DA005 Environment: LAB AIR; RT (2 of 2)(1 of 2) ΔK (MPa \sqrt{in}) ΔK (MPa√in) 40 100 10 100 1.1111 11111 10° 10° Stress Ratio: 0.4 Stress Ratio: 0.1 10⁻² 10-2 10-1 10 10⁻³ 10⁻³ 10-2 da/dN (in/cycle) da/dN (in/cycle) 10⁻³ 10-6 10-6 10 -5 10 5 10⁻⁷ 10⁻⁷ 10 6 10 6 10⁻⁸ 10⁻⁸ 100 100 10 40 10 40 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) 0.0662 1.99 (min) 2.57 (min) 2. 2.5 0.0824 3.5 3. 3.5 4. 5. 6. 7. 4. 5. 6. 7. 9. 10. 13. 10. 16. 13. 45.5 16. 20.56 (max) 48.5 16.52 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS & Error ⍗ Error 31.38

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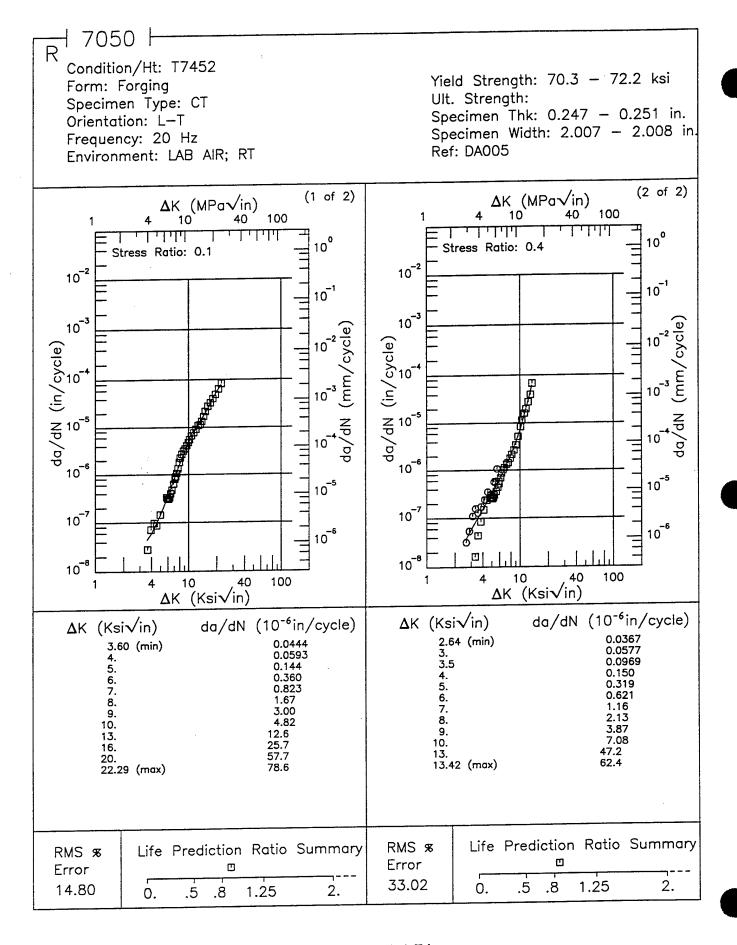


Figure 8.7.3.1.74

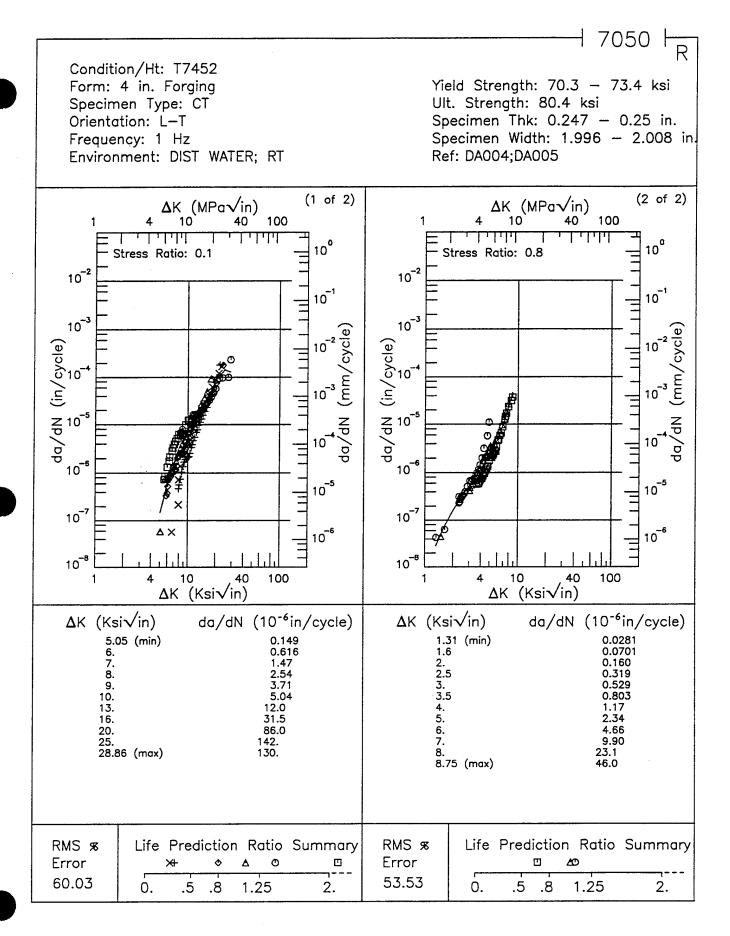
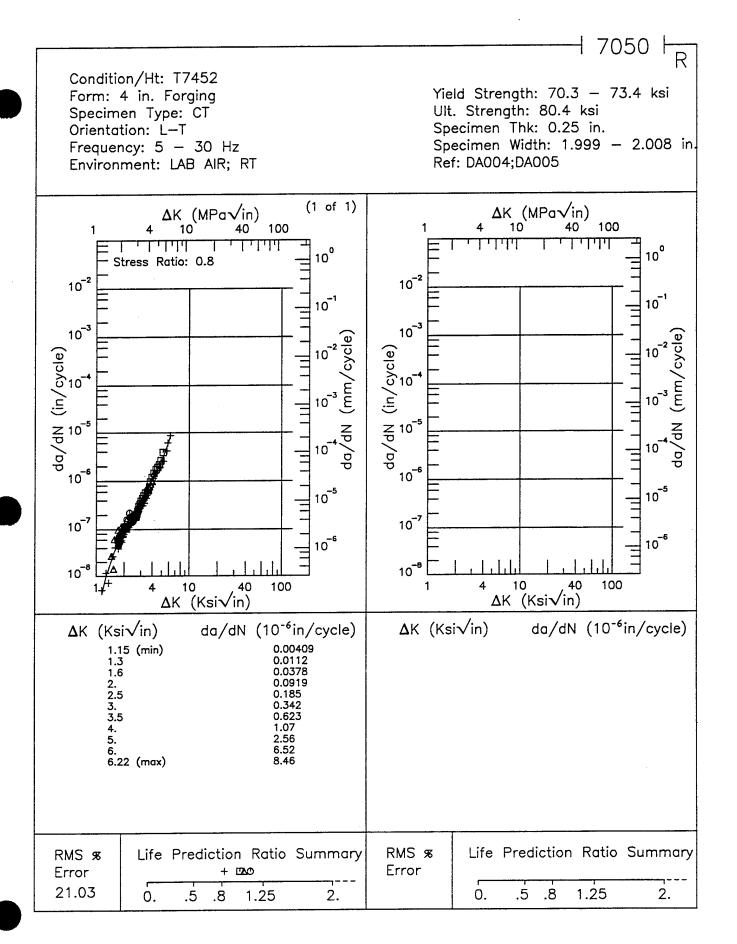


Figure 8.7.3.1.75

7050 H Condition/Ht: T7452 Yield Strength: 70.3 - 72.2 ksi Form: Forging Ult. Strength: Specimen Type: CT Specimen Thk: 0.247 in. Orientation: L-T Specimen Width: 2.008 in. Stress Ratio: 0.1 Ref: DA005 (2 of 2) (1 of 2) Δ K (MPa \sqrt{in}) $\Delta K (MPa\sqrt{in})$ 10 10 100 TTTTT111111 10° Environment: Distilled Water; R.T. Environment: H2O(D)/Lab Air; 10-2 10-2 10⁻¹ 10-1 10⁻³ 10⁻³ 10 -2 da/dN (in/cycle) da/dN (in/cycle) 10 -3 10⁻⁶ 10-6 10 -5 10 -5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 -6 10⁻⁸ 10 8 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) Δ K (Ksi \sqrt{in}) da/dN (10⁻⁶in/cycle) **Δ**K (Ksi√in) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 2. .5 .8 1.25 0. . 5 8. Ó. 1.25 2.



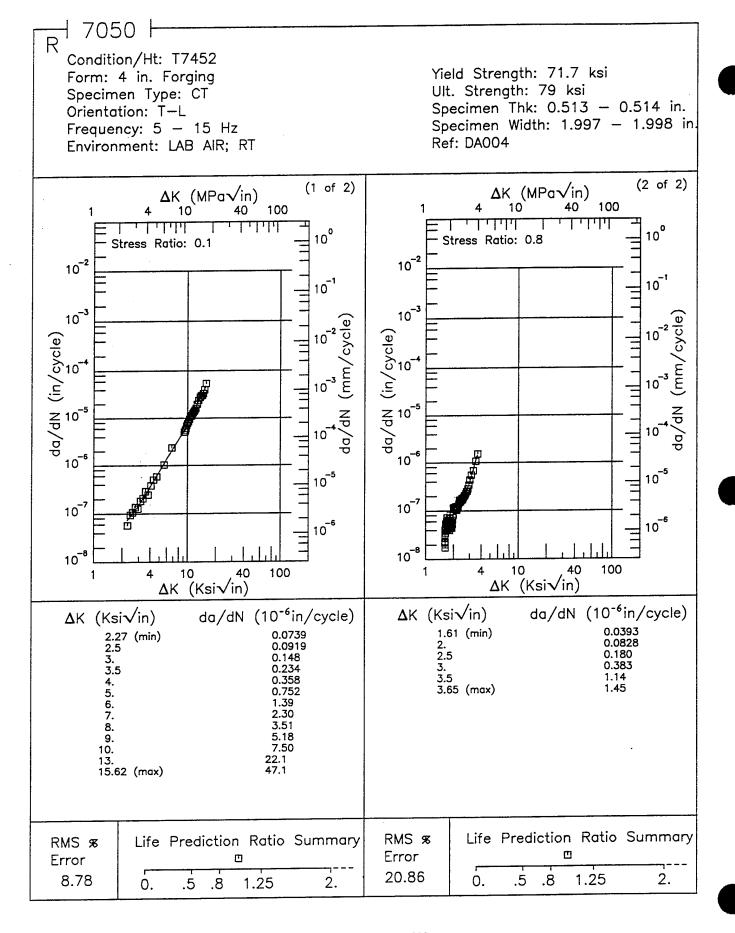


Figure 8.7.3.1.78

Condition/Ht: T7452 Yield Strength: 71.7 ksi Form: 4 in. Forging Specimen Type: CT Ult. Strength: 79 ksi Specimen Thk: 0.248 - 0.25 in. Orientation: T-L Specimen Width: 2.004 in. Frequency: 1 Hz Ref: DA004 Environment: DIST WATER; RT (2 of 2) (1 of 2) $\Delta K (MPa\sqrt{in})$ Δ K (MPa \sqrt{in}) 100 10 100 40 ليليليك 1 1 1 1 1 1 1 ليلتليا 10° 10° Stress Ratio: 0.8 Stress Ratio: 0.1 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ 10⁻² (oloyo) da/dN (in/cycle) da/dN (in/cycle) 10 10⁻⁶ 10-6 10⁻⁵ 10 -5 10⁻⁷ 10⁻⁷ 10 6 10⁻⁶ 10 8 10-8 40 10 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) 2.78 (min) 3. 3.5 4.83 (min) 0.570 0.941 1.77 1.18 4.15 (max) 1.96 9. 14.56 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 1.48 14.34 1.25 0. .5 .8 1.25 2. .5 .8 2. 0.

7050 H

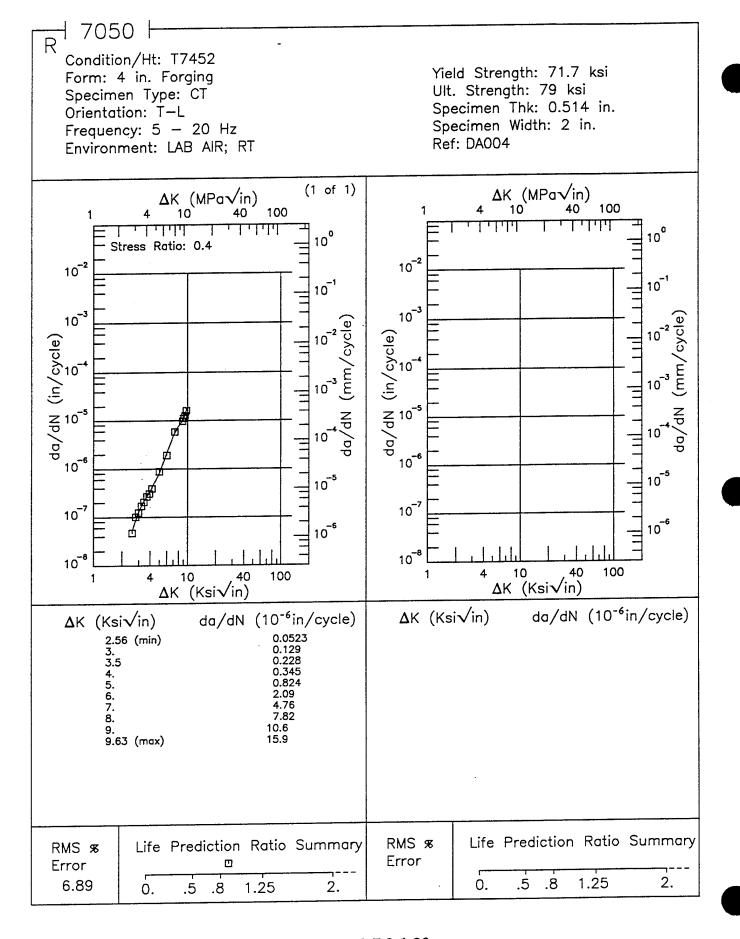


Figure 8.7.3.1.80

7050 H Condition/Ht: T7452 Yield Strength: 73.4 ksi Form: 4 in. Forging Ult. Strength: 80.4 ksi Specimen Type: CCP (max load specified) Specimen Thk: 0.198 in. Orientation: L-T Specimen Width: 12 in. Frequency: 5 - 20 Hz Ref: DA004 Environment: LAB AIR; RT (1 of 1) Δ K (MPa \sqrt{in}) ΔK (MPa√in) 100 100 40 10⁰ 10° Stress Ratio: 0.0. 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) , ō, ō, 10⁻⁶ 10-6 10⁻⁵ 10 5 10⁻⁷ 10 10 6 10 6 10-8 10⁻⁸ 40 10 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) da/dN (10⁻⁶in/cycle) Δ K (Ksi \sqrt{in}) ΔK (Ksi√in) 1.35 (min) 1.6 2. 5 3. 5 4. 5. 6. 7. 8. 9. 10. 16. 24.71 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error

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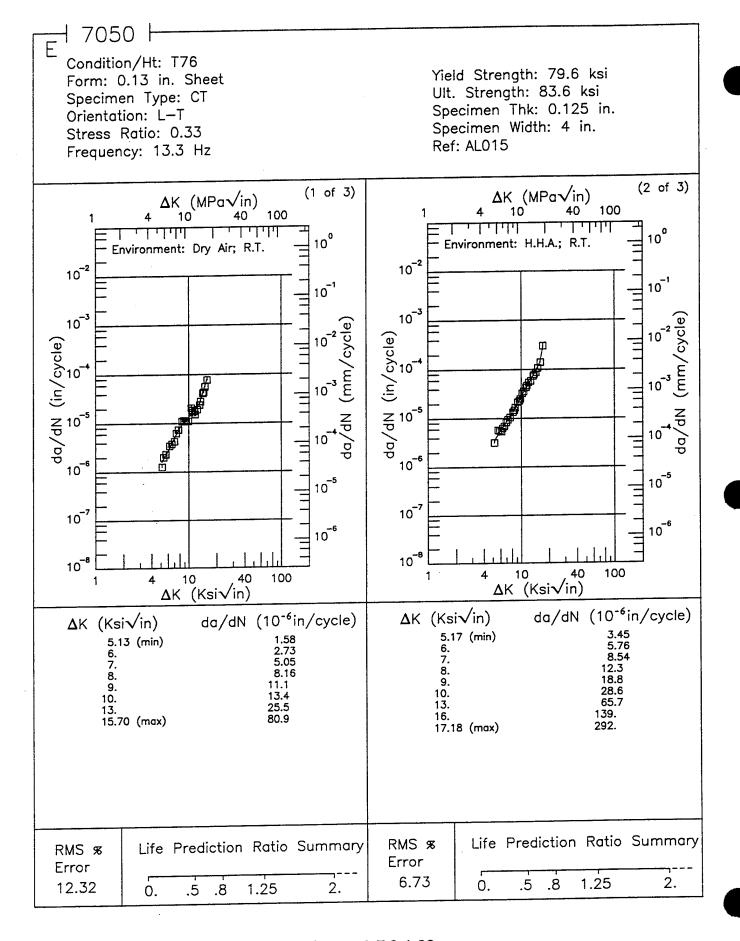


Figure 8.7.3.1.82

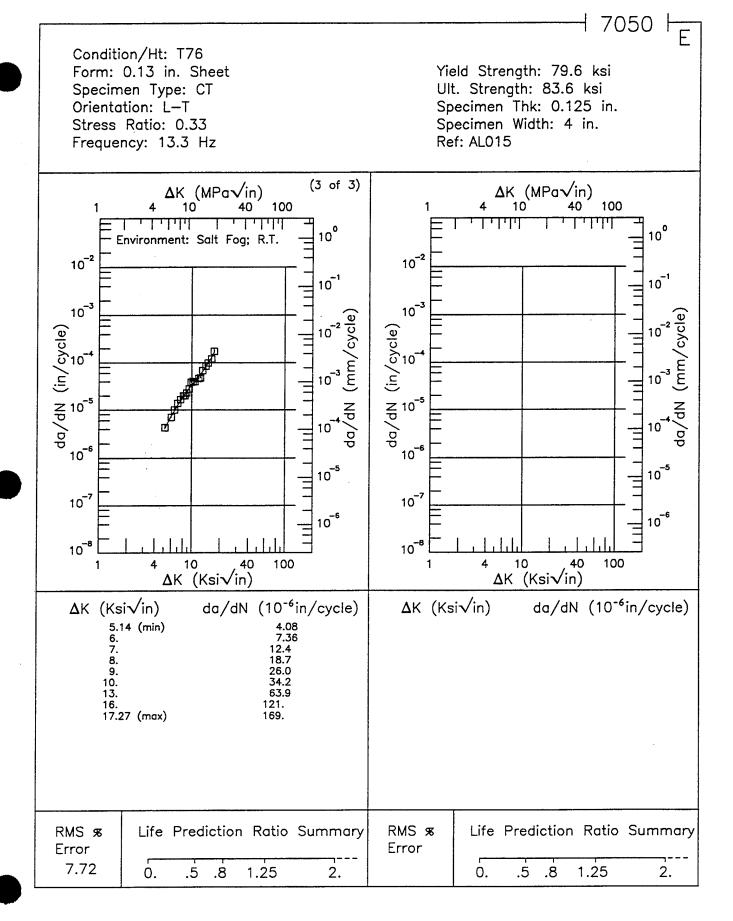


Figure 8.7.3.1.82 (Concluded)

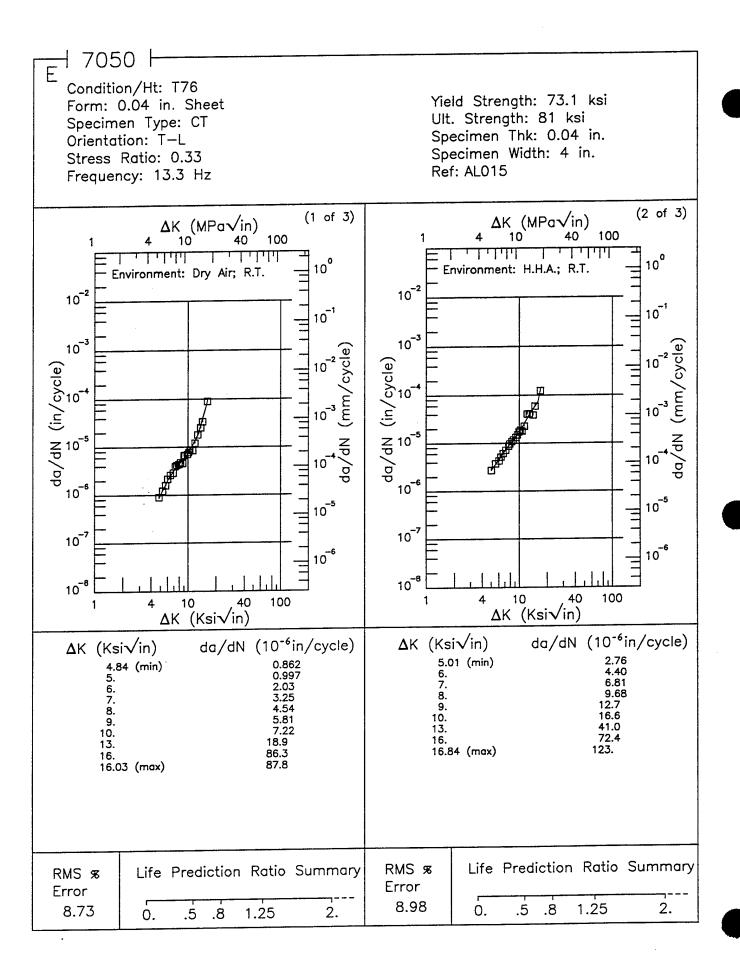


Figure 8.7.3.1.83

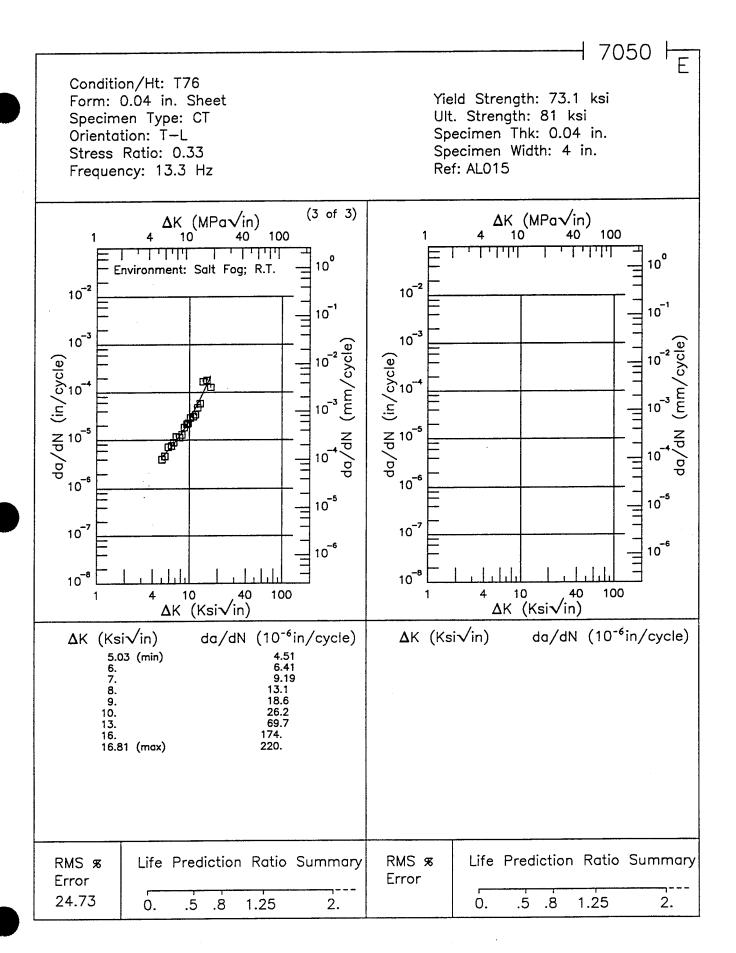
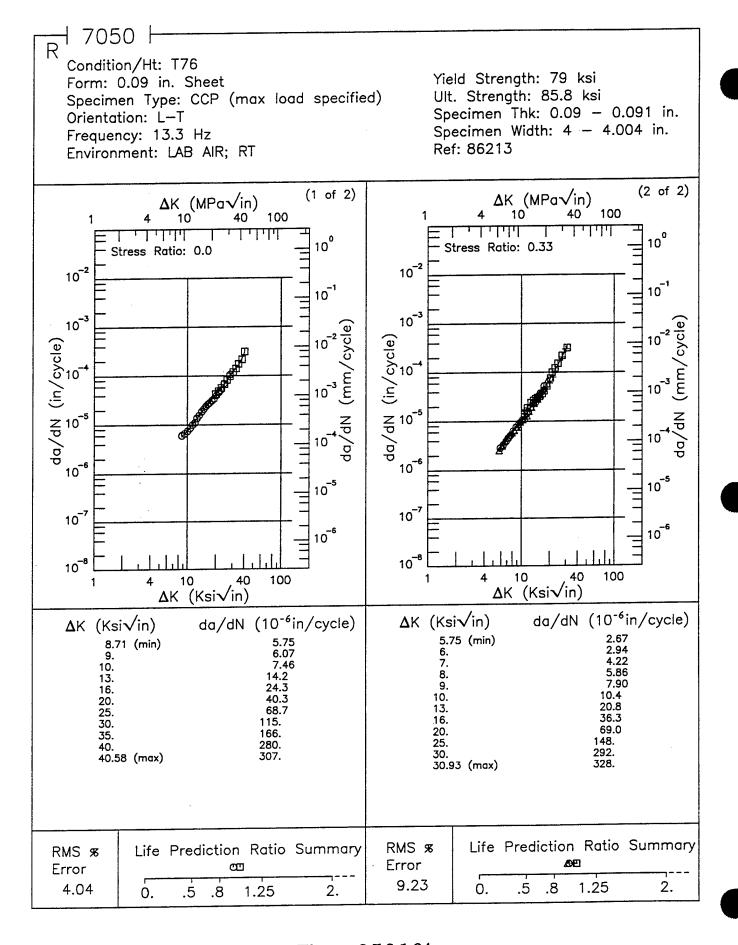
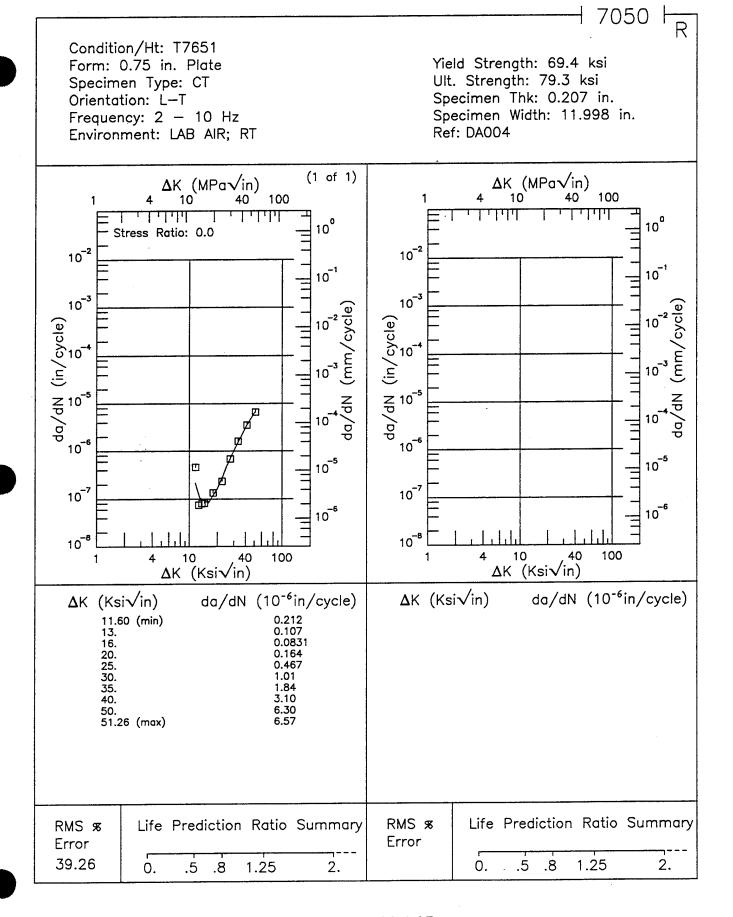
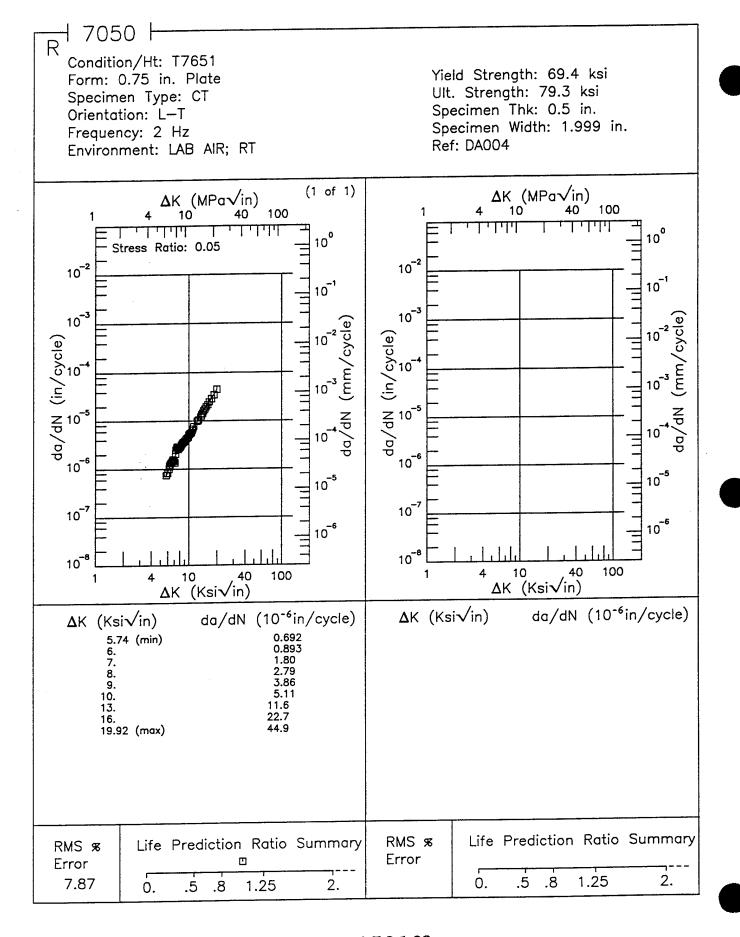


Figure 8.7.3.1.83 (Concluded)







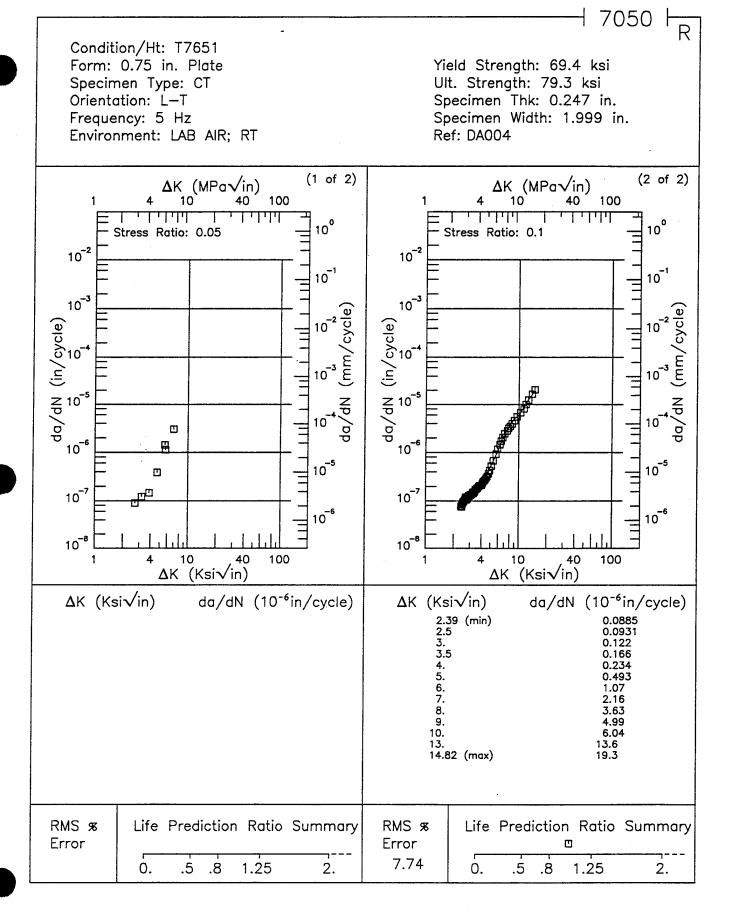
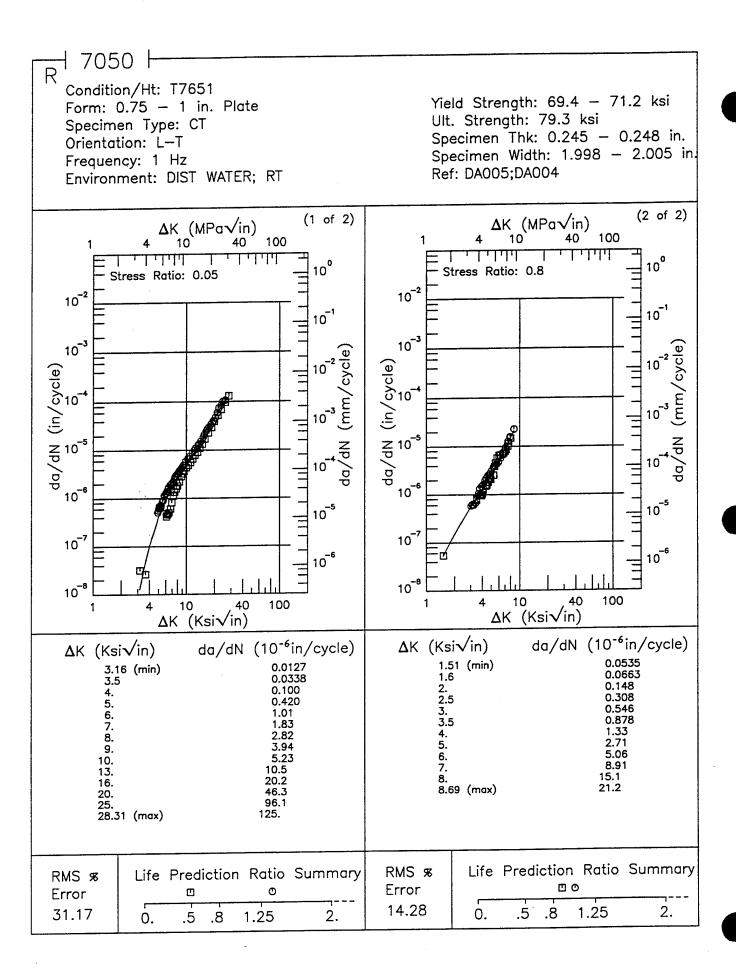


Figure 8.7.3.1.87



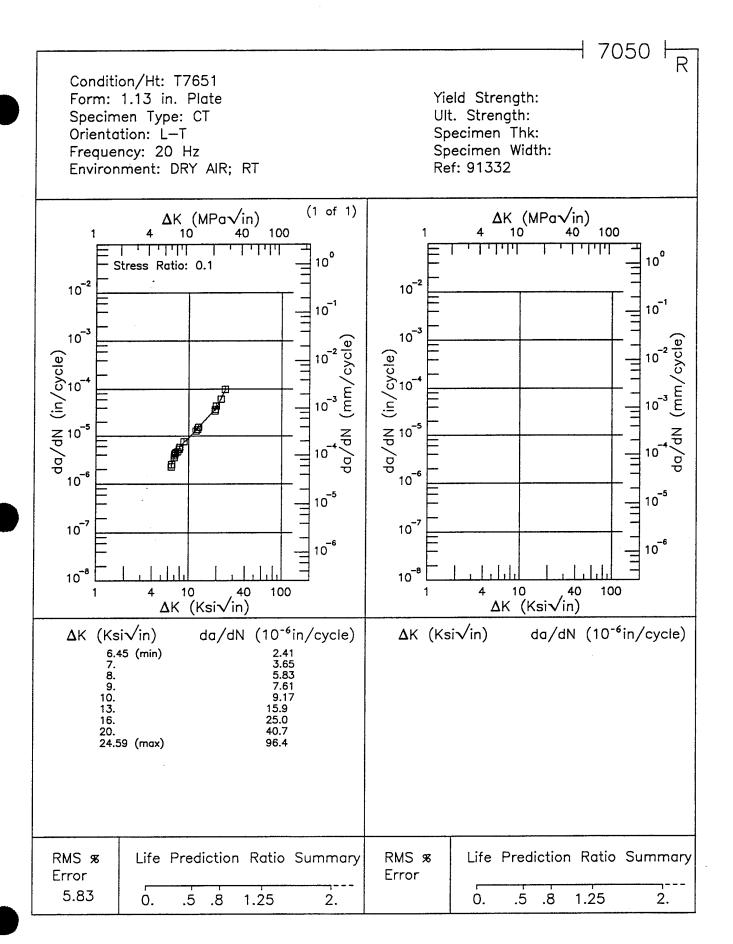


Figure 8.7.3.1.89

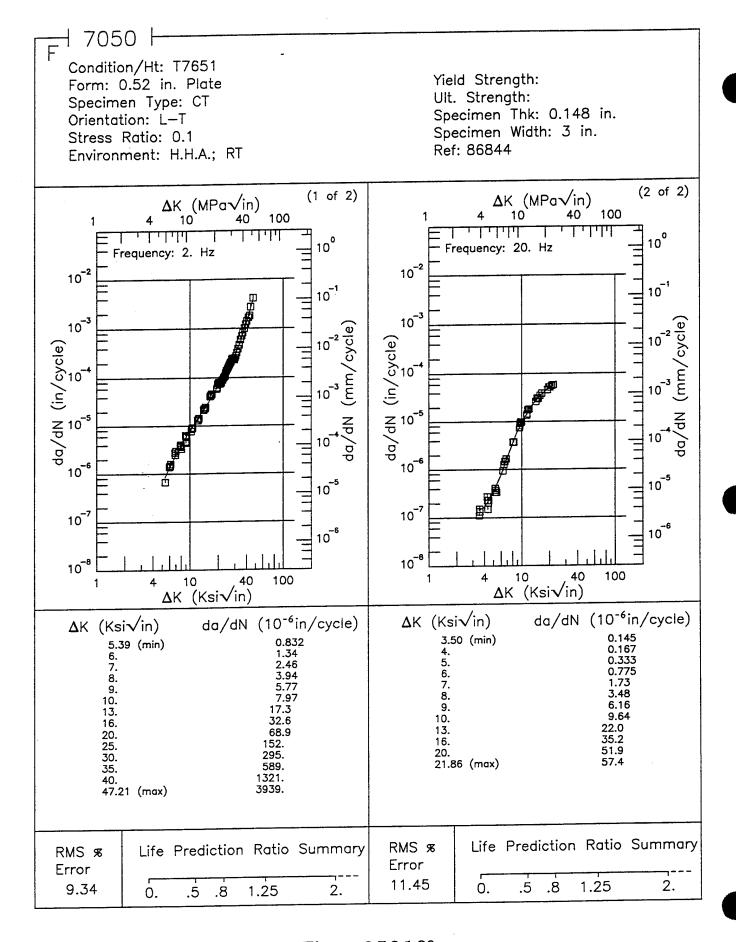


Figure 8.7.3.1.90

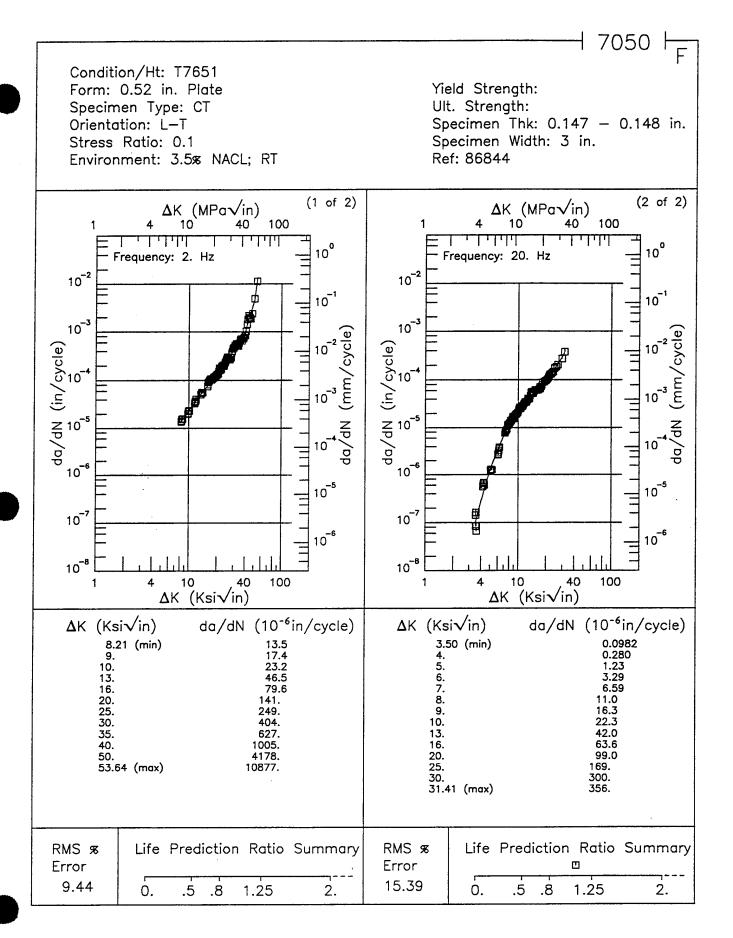


Figure 8.7.3.1.91

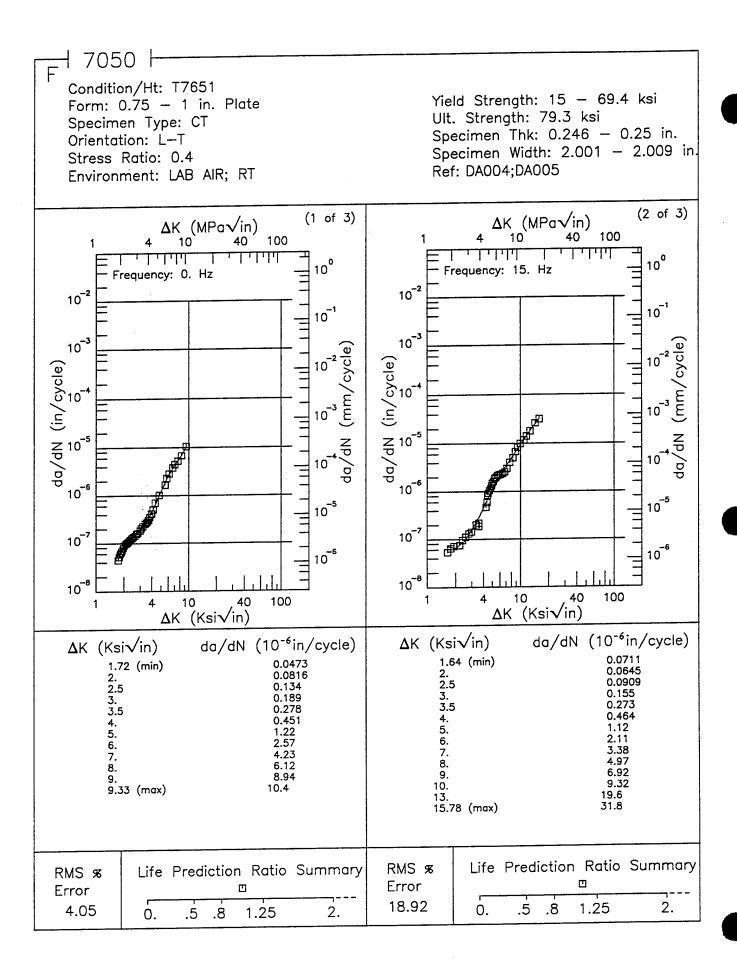


Figure 8.7.3.1.92

1 7050 F Condition/Ht: T7651 Yield Strength: 15 - 69.4 ksi Form: 0.75 - 1 in. Plate Ult. Strength: 79.3 ksi Specimen Type: CT Specimen Thk: 0.246 - 0.25 in. Orientation: L-T Specimen Width: 2.001 - 2.009 in Stress Ratio: 0.4 Ref: DA004; DA005 Environment: LAB AIR; RT (3 of 3) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 100 40 77777 10⁰ 10° Frequency: 20. Hz 10-2 10 2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10-6 10 10 5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10⁻⁶ 10⁻⁸ 10 8 10 40 100 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) Δ K (Ksi \sqrt{in}) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 1.60 (min) 1.6 2. 2.5 3. 3.5 4. 5. 6. 7. 7.46 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 1.25 39.19 0. .5 .8 2. Ó. .5 1.25 .8 2.

Figure 8.7.3.1.92 (Concluded)

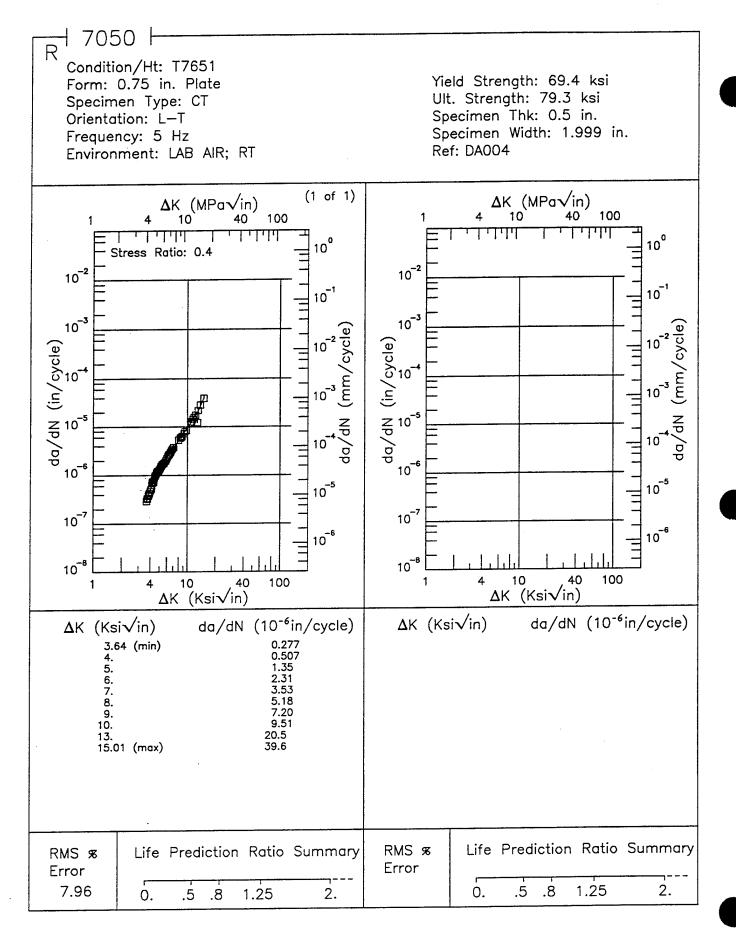


Figure 8.7.3.1.93

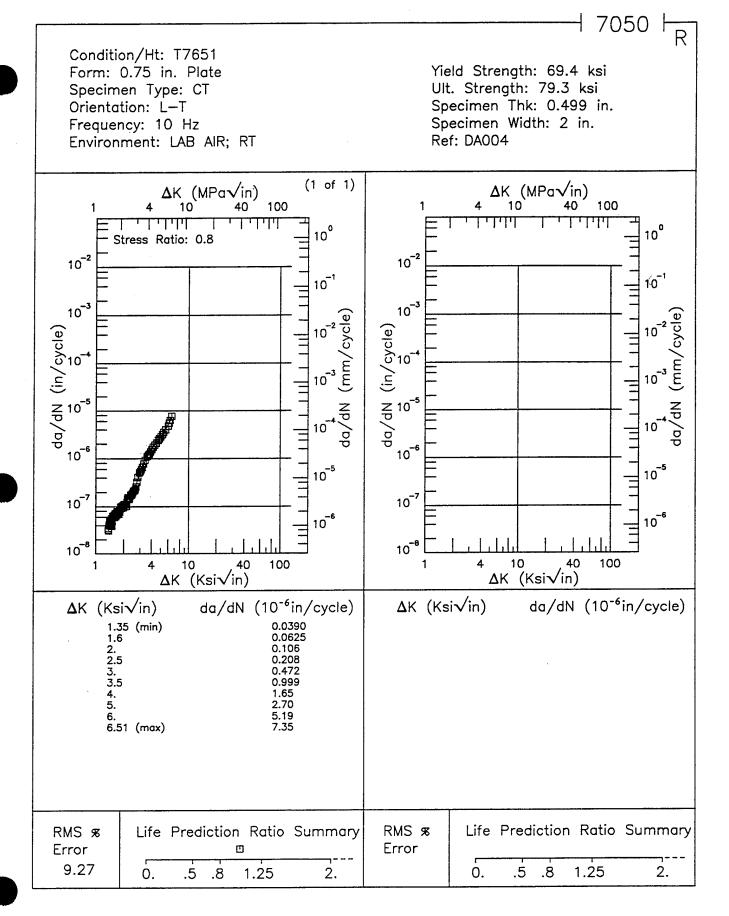


Figure 8.7.3.1.94

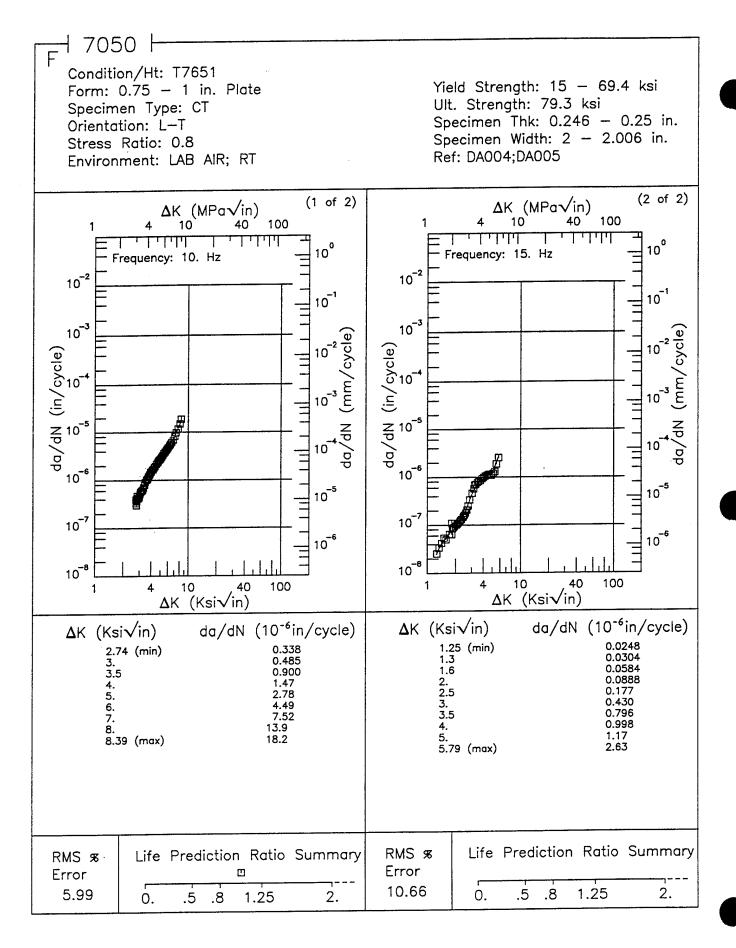


Figure 8.7.3.1.95

d 7050 ⊢R Condition/Ht: T7651 Form: 0.75 in. Plate Yield Strength: 69.4 ksi Ult. Strength: 79.3 ksi Specimen Type: CCP (max load specified) Orientation: L-T Specimen Thk: 0.2 in. Frequency: 1 Hz Specimen Width: 11.994 in. Ref: DA004 Environment: LAB AIR; RT (1 of 1) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 100 40 1.1.1.1 10⁰ 10° Stress Ratio: 0.0 10-2 10 -2 10 1 10-1 10⁻³ 10⁻³ 10-2 da/dN (in/cycle) da/dN (in/cycle) 10 10⁻⁶ 10-6 10 -5 10-5 10⁻⁷ 10⁻⁷ 10 -6 10 -6 10⁻⁸ 10⁻⁸ 40 100 10 40 10 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) 36.79 (min) 445. 40. 50. 59.65 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 3.89 0. .5 1.25 .5 .8 1.25 2. 0. .8 2.

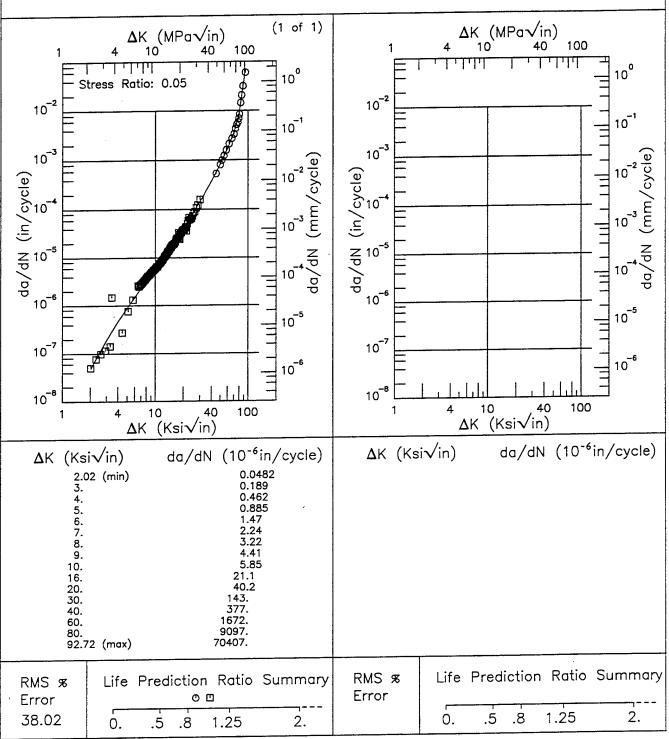
Figure 8.7.3.1.96

Yield Strength: 69.4 - 71.2 ksi

Ult. Strength: 79.3 ksi

Specimen Thk: 0.199 - 0.204 in. Specimen Width: 12 - 12.035 in.

Ref: DA005;DA004



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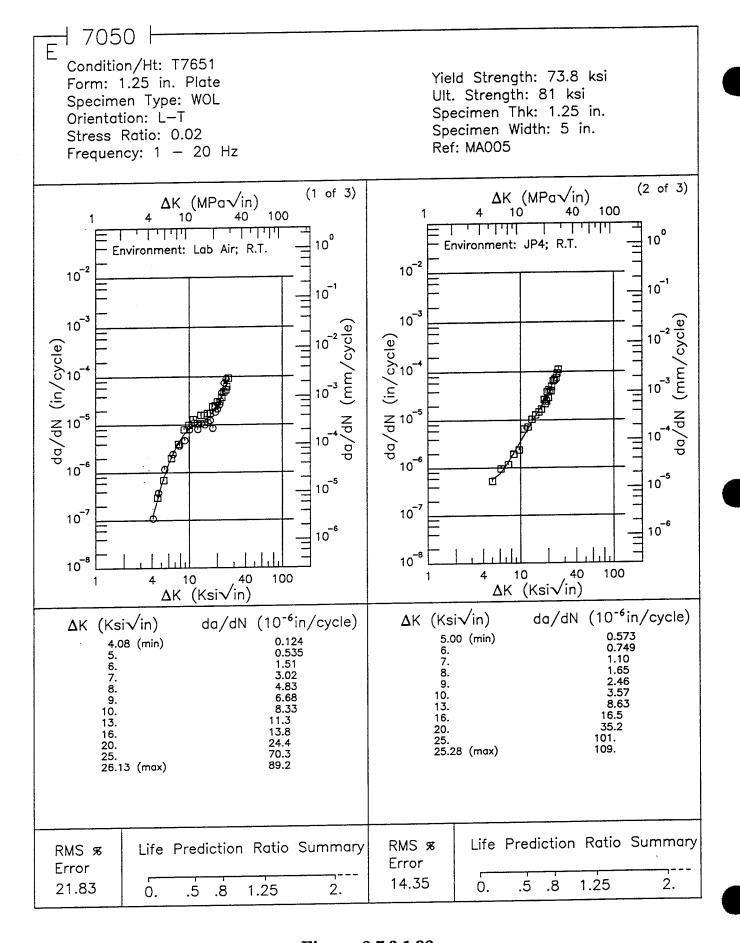
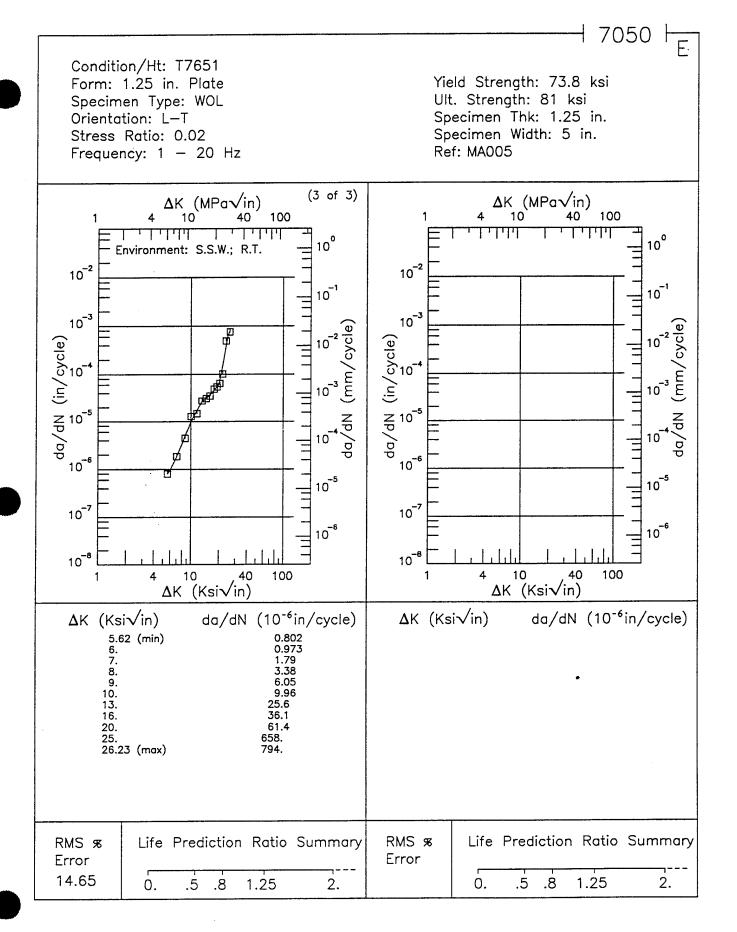
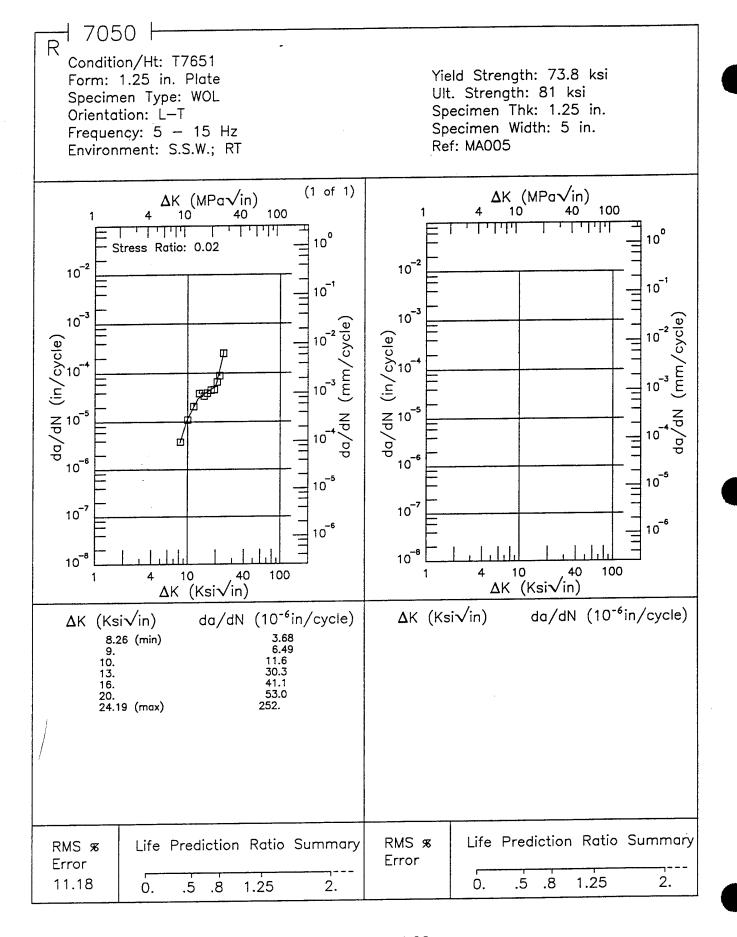


Figure 8.7.3.1.98





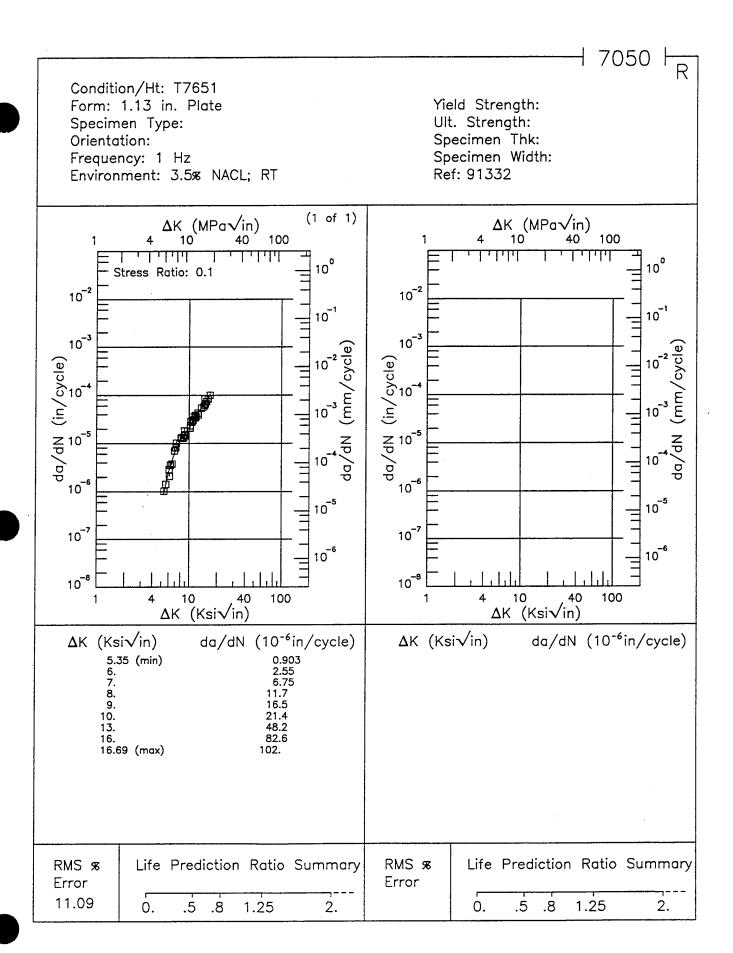


Figure 8.7.3.1.100

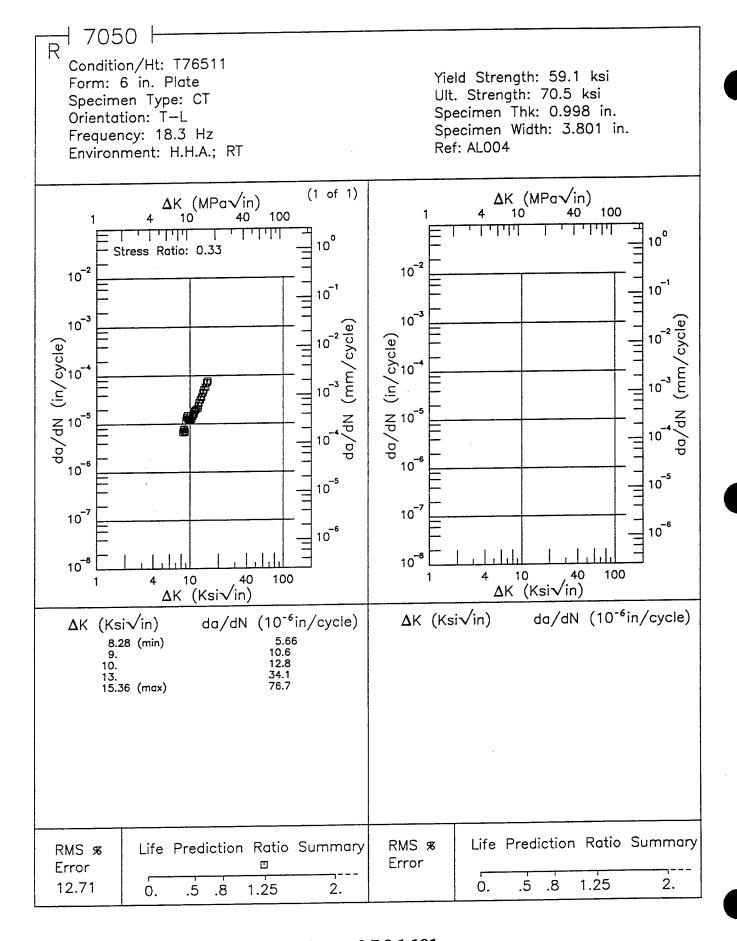


Figure 8.7.3.1.101

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7050 H Condition/Ht: T76511 Yield Strength: 72.2 - 80.6 ksi Form: 0.75 - 1.5 in. Extrusion Ult. Strength: 87 ksi Specimen Type: CT Specimen Thk: 0.244 - 0.252 in. Orientation: L-T Specimen Width: 2 - 2.008 in. Stress Ratio: 0.1 Ref: DA004; DA005 Environment: LAB AIR; RT (2 of 3)(1 of 3) Δ K (MPa \sqrt{in}) ∆K (MPa√in) 40 100 10 10 40 100 10⁰ 7 11 11 11 10⁰ ППП Frequency: 5. Hz Frequency: 1. Hz 10-2 10-2 10 -1 10⁻¹ 10⁻³ 10⁻³ 10-2 da/dN (in/cycle) da/dN (in/cycle) 10⁻³ 10 10⁻⁶ 10 6 10 -5 10 -5 10 10⁻⁷ 10 6 10⁻⁶ 10 8 10 8 10 40 100 100 4 10 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 1.72 (min) 12.8 15.3 12.26 (min) 2. 2.5 3. 13. 26.4 16. 57.9 20. 3.5 139. 4. 5. 6. 26.13 (max) 234. 7. 8. 9. 10. 13. 18.78 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Θ Error Error 24.69 2. 0. .5 .8 1.25

Figure 8.7.3.1.102

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3.57

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0.

8.

H 7050 F Condition/Ht: T76511 Yield Strength: 72.2 - 80.6 ksi Form: 0.75 - 1.5 in. Extrusion Ult. Strength: 87 ksi Specimen Type: CT Specimen Thk: 0.244 - 0.252 in. Orientation: L-T Specimen Width: 2 - 2.008 in. Stress Ratio: 0.1 Ref: DA004; DA005 Environment: LAB AIR; RT (3 of 3) $\Delta K (MPa\sqrt{in})$ ΔK (MPa√in) 100 40 40 100 1.1111110⁰ 11111 10° Frequency: 20. Hz 10⁻² 10-2 10⁻¹ 10 10⁻³ 10⁻³ 10 -2 da/dN (in/cycle) da/dN (in/cycle) 10⁻³ 10⁻⁶ 10⁻⁶ 10⁻⁵ 10 -5 10⁻⁷ 10⁻⁷ 10 -6 10 6 10⁻⁸ 10 8 100 10 40 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) Δ K (Ksi \sqrt{in}) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) 1.94 (min) 0.0238 2. 2.5 3. 3.5 16. 20. 21.87 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error

Figure 8.7.3.1.102 (Concluded)

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1.25

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13.28

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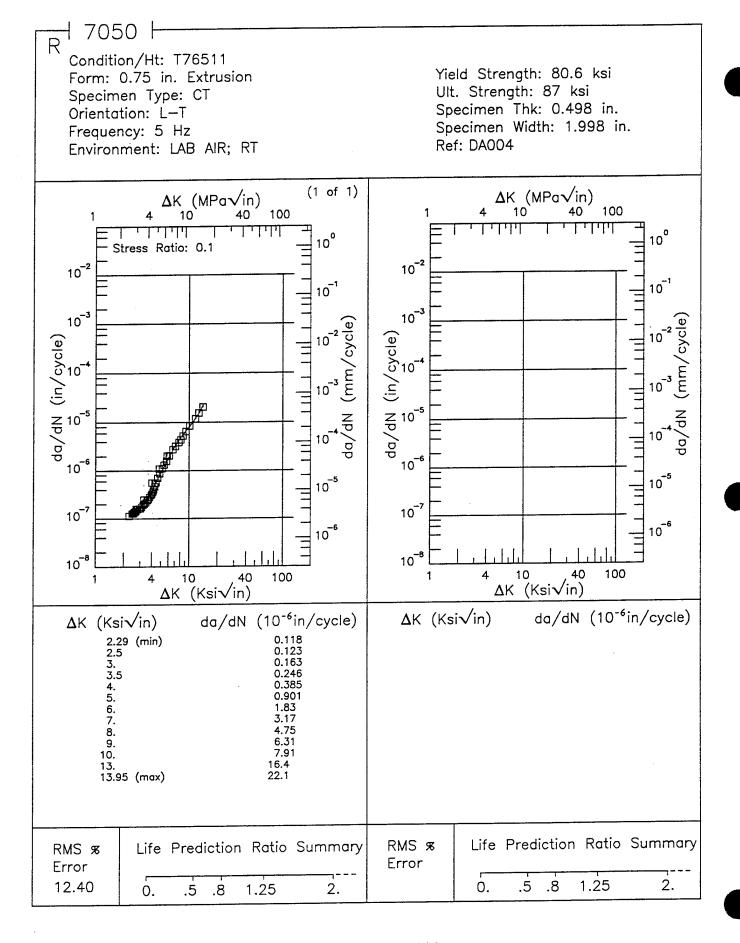


Figure 8.7.3.1.103

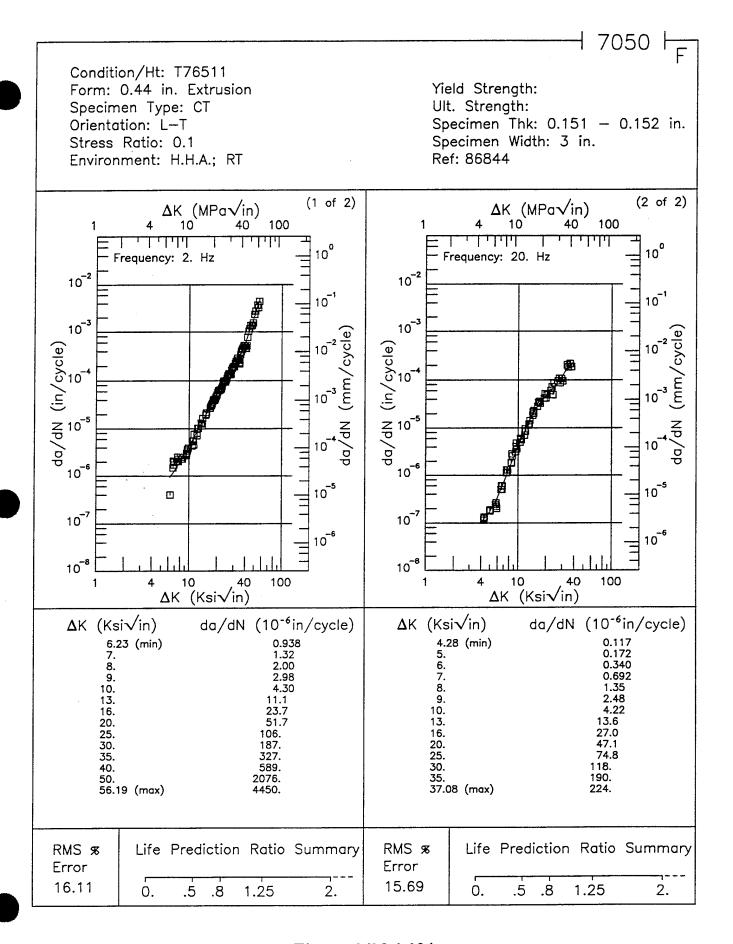
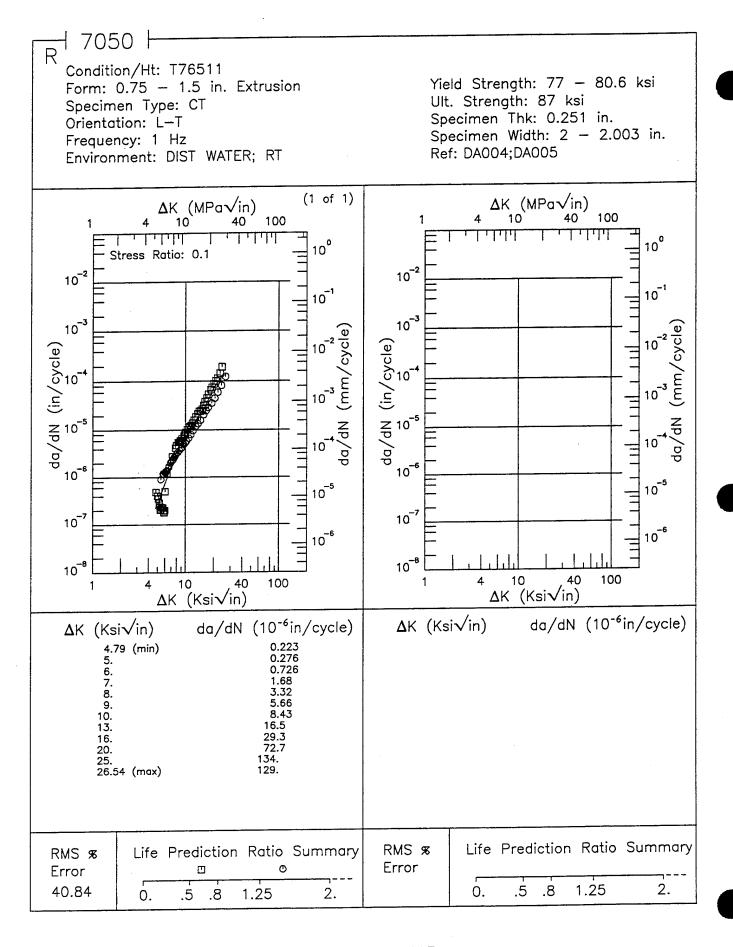


Figure 8.7.3.1.104



1 7050 | R Condition/Ht: T76511 Form: 1.5 in. Extrusion Yield Strength: 77 ksi Ult. Strength: Specimen Type: CT Orientation: L-T Specimen Thk: 0.251 in. Specimen Width: 2.003 in. Frequency: 5 - 20 Hz Environment: H2O(D)/LAB AIR; RT Ref: DA005 (1 of 1) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 100 11111 10° 10° Stress Ratio: 0.1 10-2 10-2 10 1 10-1 10⁻³ 10⁻³ cycle) da/dN (in/cycle) da/dN (in/cycle) 10 10-6 10⁻⁵ 10 -5 10⁻⁷ 10⁻⁷ 10 6 10 6 10-8 10⁻⁸ 100 10 40 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi \sqrt{in}) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) RMS % Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary Error Error ٥. 1.25 .5 8. 1.25 0. .5 .8 2. 2.

Figure 8.7.3.1.106

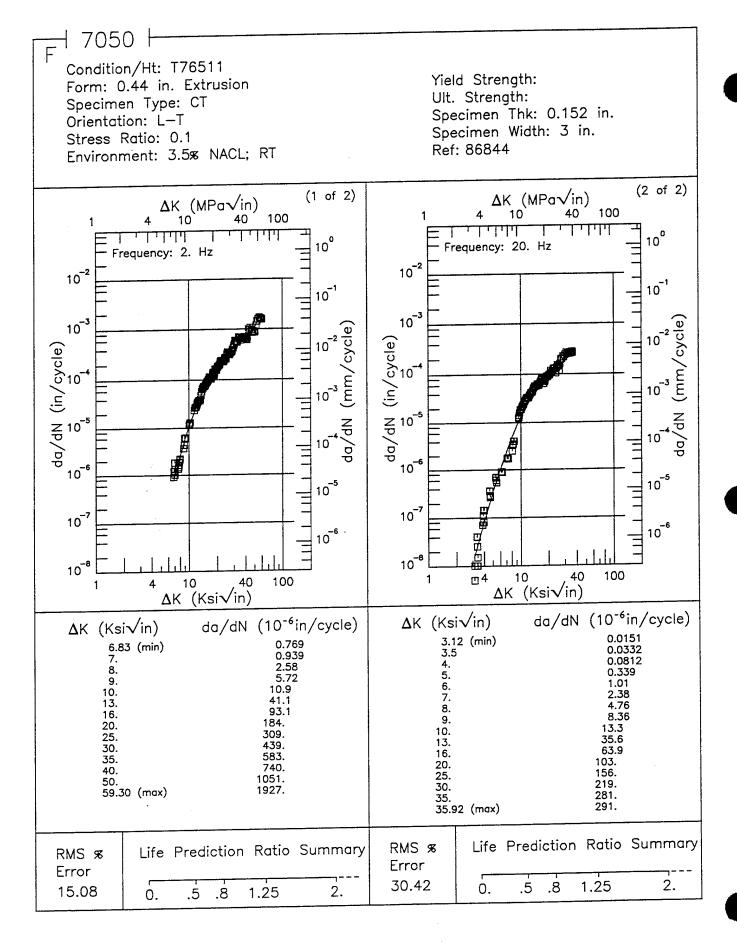


Figure 8.7.3.1.107

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7050 Condition/Ht: T76511 Yield Strength: 77 - 80.6 ksi Form: 0.75 - 1.5 in. Extrusion Ult. Strength: 87 ksi Specimen Type: CT Specimen Thk: 0.248 - 0.251 in. Orientation: L-T Specimen Width: 2 - 2.005 in. Stress Ratio: 0.1 Ref: DA004;DA005 Environment: S.T.W.; RT (2 of 3)(1 of 3) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 10 10 40 100 1 1 1 1 1 1 1 10° 10° Frequency: 5. Hz Frequency: 1. Hz 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ 10-2 da/dN (in/cycle) da/dN (in/cycle) 10-3 10⁻⁶ 10-6 10 5 10 -5 10⁻⁷ 10⁻⁷ 10 -6 10 -6 10⁻⁸ 10-8 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) Δ K (Ksi \sqrt{in}) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 0.589 5.07 (min) 6. 7. 8. 9. 4.20 7.63 20. 25. 25.93 (max) 149. Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Θ Error

Figure 8.7.3.1.108

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Condition/Ht: T76511 Form: 0.75 - 1.5 in. Extrusion Yield Strength: 77 - 80.6 ksi Specimen Type: CT Ult. Strength: 87 ksi Specimen Thk: 0.248 - 0.251 in. Orientation: L-T Specimen Width: 2 - 2.005 in. Stress Ratio: 0.1 Environment: S.T.W.; RT Ref: DA004; DA005 (3 of 3) Δ K (MPa \sqrt{in}) 100 100 11111 10° Frequency: 20. Hz 10-2 10⁻² 10-1 10⁻¹ 10-3 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10-6 10 -5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 6 10 6 10 8 10⁻⁸ 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) **Δ**K (Ksi√in) 1.69 8.83 7.03 (min) 8. 15.6 9. 10. 12.27 (max) RMS % Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary Error Error 9.72 0. 1.25 .5 8. 2. 0. .5 .8 1.25 2.

Figure 8.7.3.1.108 (Concluded)

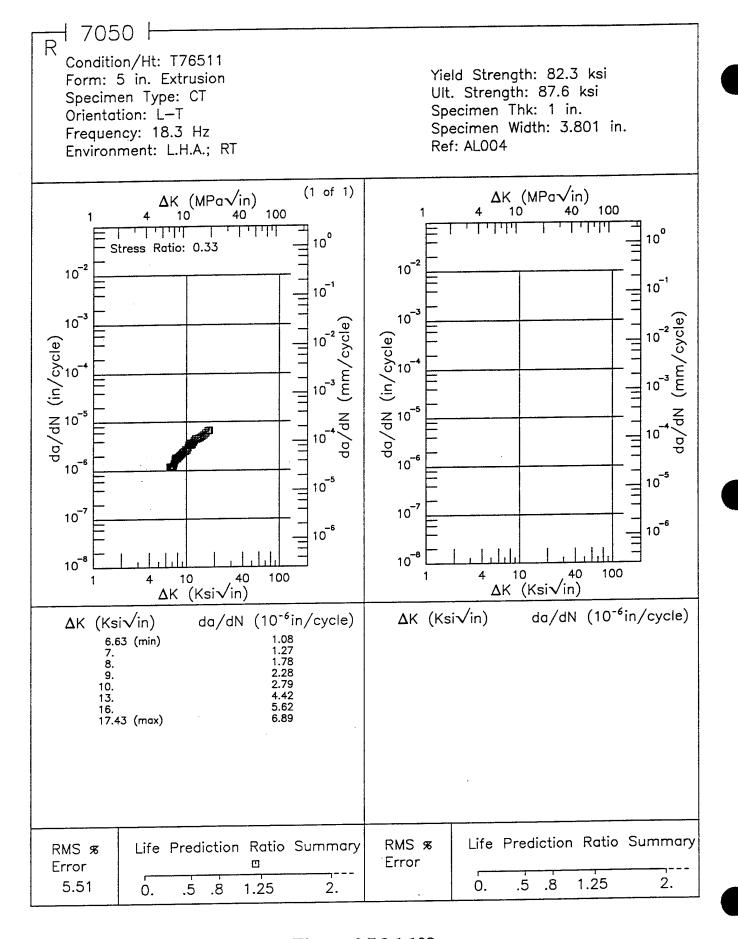


Figure 8.7.3.1.109

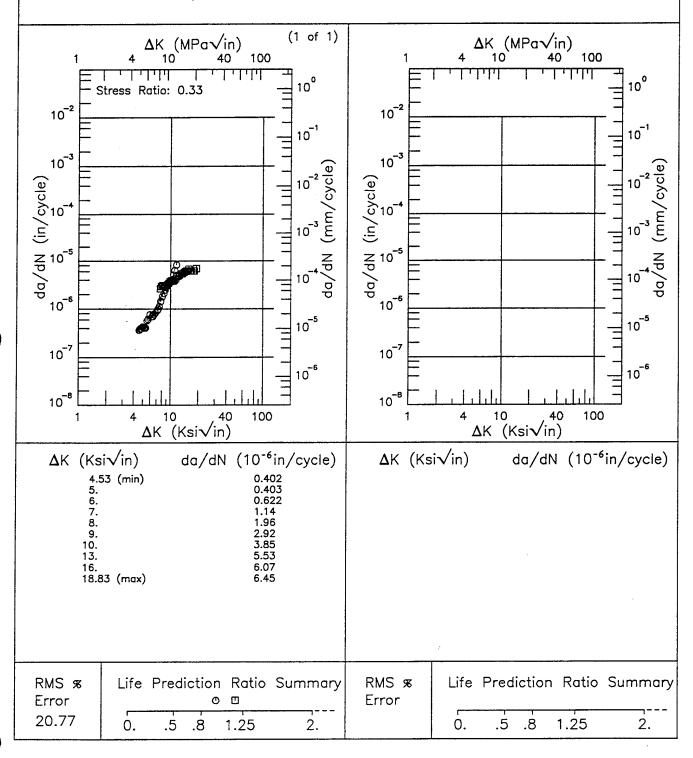
1 7050 H Condition/Ht: T76511

Form: 1.16 - 5 in. Extrusion

Specimen Type: CT Orientation: L-T Frequency: 18.3 Hz Environment: L.H.A.; RT Yield Strength: 76.4 - 82.3 ksi Ult. Strength: 83.6 - 87.6 ksi Specimen Thk: 1.001 - 1.003 in.

Specimen Width: 3.1 in.

Ref: AL004



7050 H Condition/Ht: T76511 Yield Strength: 76.4 - 82.6 ksi Form: 1.16 - 5 in. Extrusion Ult. Strength: 83.6 - 87.6 ksi Specimen Type: CT Specimen Thk: 1 in. Orientation: L-T Specimen Width: 3.801 in. Frequency: 18.3 Hz Ref: AL004 Environment: H.H.A.; RT (1 of 1) ∆K (MPa√in) Δ K (MPa \sqrt{in}) 100 100 10 ليليليا 10° Stress Ratio: 0.33 10⁻² 10-2 10 1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10⁻⁶ 10 5 10 -5 10⁻⁷ 10⁻⁷ 10 -6 10⁻⁶ 10⁻⁸ 10⁻⁸ 40 100 10 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 6.70 (min) 7. 8. 3.97 4.76 9. 10. 13. 16. 17.68 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 1.25 2. .5 13.42 0. 8.

Figure 8.7.3.1.111

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0.

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Ult. Strength: 83.6 - 87.6 ksi Specimen Type: CT Specimen Thk: 0.999 - 1.007 in. Orientation: L-T Specimen Width: 3.1 in. Stress Ratio: 0.33 Ref: AL004 Frequency: 18.3 Hz (2 of 2) (1 of 2) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 10 100 100 10 1 1 11 11 11 \perp \perp \perp \perp \perp 10° 10° Environment: Salt Fog; R.T. Environment: H.H.A.; R.T. 10-2 10-2 10-1 10-1 10⁻³ 10-3 10-2 da/dN (in/cycle) da/dN (in/cycle) 10 10-6 10⁻⁶ 10⁻⁵ 10 -5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10⁻⁸ 10⁻⁸ 100 10 40 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) ΔK (Ksi√in) 4.95 (min) 5. 0.788 4.52 (min) 5. 0.842 6. 7. 8. 6. 7. 8. 9. 11.1 14.5 10. 10. 13. 13. 15.13 (max) 16.56 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error \Box O Error 20.78 15.69 0. .5 .8 1.25 2. Ö. 1.25 2. .5 8.

Condition/Ht: T76511

Form: 1.16 - 5 in. Extrusion

7050 H

Yield Strength: 76.4 - 82.3 ksi

7050 H Condition/Ht: T76511 Yield Strength: 77 - 80.6 ksi Form: 0.75 - 1.5 in. Extrusion Ult. Strength: 87 ksi Specimen Type: CT Specimen Thk: 0.25 - 0.252 in. Orientation: L-T Specimen Width: 2.003 in. Stress Ratio: 0.4 Ref: DA004; DA005 Environment: LAB AIR; RT (2 of 3)(1 of 3) Δ K (MPa \sqrt{in}) ΔK (MPa√in) 100 10 40 100 10 40 $\frac{1}{1}$ 1 1 1 1 1 1 1 10° $\frac{1}{1}$ 10° Frequency: 10. Hz Frequency: 1. Hz 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ 10-2 da/dN (in/cycle) 10 da/dN (in/cycle) 10 -3 10 10 10 6 10⁻⁶ 10 5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 -6 10⁻⁸ 10 8 40 100 10 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) Δ K (Ksi \sqrt{in}) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 0.0522 1.53 (min) 2.32 5.64 (min) 0.0606 2.69 1.6 6. 7. 8. 2. 2.5 3. 3.5 0.101 3.98 5.62 7.66 9. 10. 23.4 33.3 4.26 (max) 14.06 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error

Figure 8.7.3.1.113

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1.25

7050 F Condition/Ht: T76511 Yield Strength: 77 - 80.6 ksi Form: 0.75 - 1.5 in. Extrusion Specimen Type: CT Ult. Strength: 87 ksi Specimen Thk: 0.25 - 0.252 in. Orientation: L-T Specimen Width: 2.003 in. Stress Ratio: 0.4 Ref: DA004; DA005 Environment: LAB AIR; RT (3 of 3)ΔK (MPa√in) Δ K (MPa \sqrt{in}) 100 10 100 40 10° 10° Frequency: 20. Hz 10-2 10⁻² 10⁻¹ 10 10⁻³ 10-3 10-2 da/dN (in/cycle) 10 10-6 10-6 10⁻⁵ 10 5 10⁻⁷ 10⁻⁷ 10-6 10 6 10⁻⁸ 10⁻⁸ 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) 1.97 (min) 0.0343 2. 5 3. 5 4. 5. 6. 7. 8. 9. 10. 13. 18.46 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 13.53 .5 .8 1.25 Ö. 0. 2. .5 1.25 2. 8.

Figure 8.7.3.1.113 (Concluded)

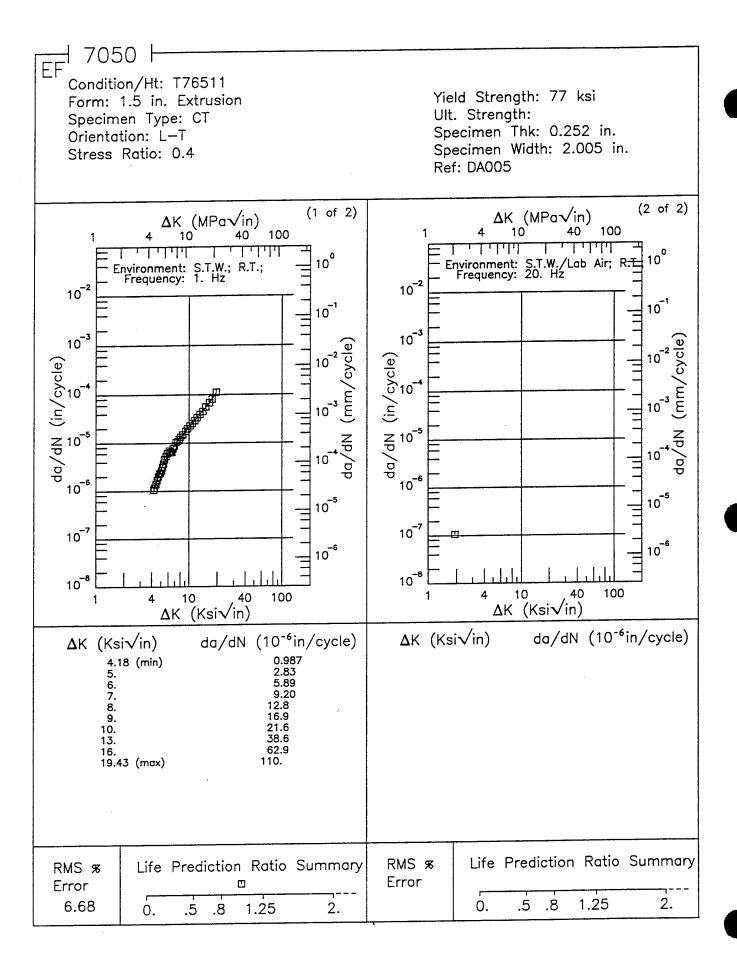


Figure 8.7.3.1.114

7050 ⊢R Condition/Ht: T76511 Yield Strength: 76.4 ksi Form: 1.16 in. Extrusion Ult. Strength: 83.6 ksi Specimen Type: CT Orientation: L-T Specimen Thk: 1.007 in. Specimen Width: 3.1 in. Frequency: 18.3 Hz Ref: AL004 Environment: L.H.A.; RT (1 of 1)ΔK (MPa√in) $\Delta K (MPa\sqrt{in})$ 100 10 100 77111 10° Stress Ratio: 0.46 10-2 10-2 10-1 10⁻³ 10 da/dN (in/cycle) da/dN (in/cycle) 10 -3 10⁻⁶ 10⁻⁶ 10 5 10 -5 10⁻⁷ 10⁻⁷ 10 -6 10⁻⁶ 10⁻⁸ 10⁻⁸ 10 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 6.63 (min) 7. 8. 2.12 2.71 4.63 9. 10. 13. 15.21 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 2.79 0. .5 1.25 · 0. .5 .8 1.25 2. .8 2.

Figure 8.7.3.1.115

7050 H Condition/Ht: T76511 Yield Strength: 77 - 80.6 ksi Form: 0.75 - 1.5 in. Extrusion Ult. Strength: 87 ksi Specimen Type: CT Specimen Thk: 0.249 - 0.25 in. Orientation: L-T Specimen Width: 2.002 - 2.003 in Stress Ratio: 0.8 Ref: DA004;DA005 Environment: LAB AIR; RT (2 of 2)(1 of 2) ΔK (MPa \sqrt{in}) ΔK (MPa√in) 100 10 40 100 10 40 11111 11111 10° 10° Frequency: 20. Hz Frequency: 5. Hz 10-2 10-2 10⁻¹ 10⁻¹ 10⁻³ 10 -3 da/dN (in/cycle) da/dN (in/cycle) 10-6 10 € 10 -5 10 -5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 -6 10 40 100 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) **Δ**K (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) 0.0220 0.0363 1.16 (min) 0.0510 1.31 (min) 1.3 0.0629 1.6 0.0667 1.6 0.107 2. 2.5 0.465 0.880 3.5 4. 1.52 4. 5. 5. 9.58 6. 6.76 (max) 21.0 5.92 7.17 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 10.70 1.25 2. Ò. .5 8.

Figure 8.7.3.1.116

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17.33

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7050 |

Condition/Ht: T76511

Form: 0.75 - 1.5 in. Extrusion

Specimen Type: CT Orientation: L—T Stress Ratio: 0.8

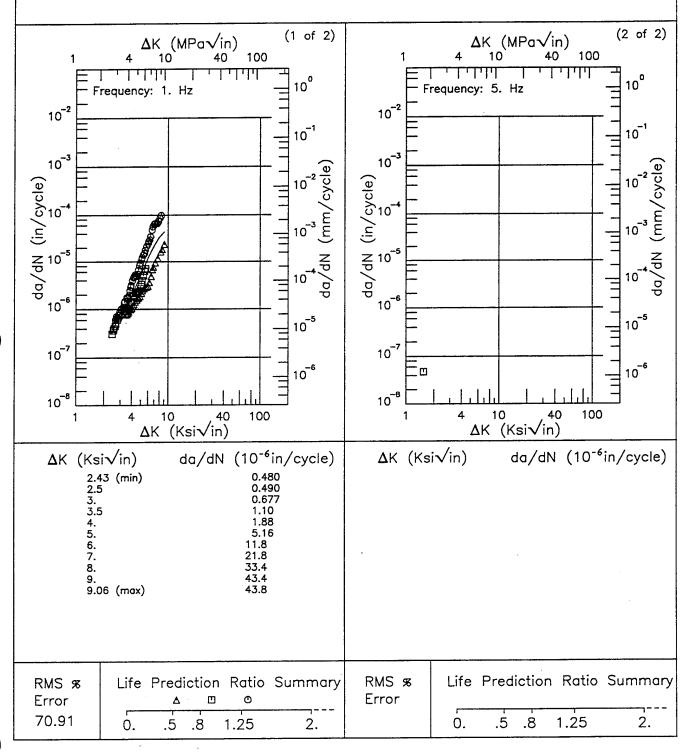
Environment: DIST WATER; RT

Yield Strength: 77 - 80.6 ksi

Ult. Strength: 87 ksi

Specimen Thk: 0.249 - 0.25 in. Specimen Width: 2 - 2.004 in.

Ref: DA004; DA005



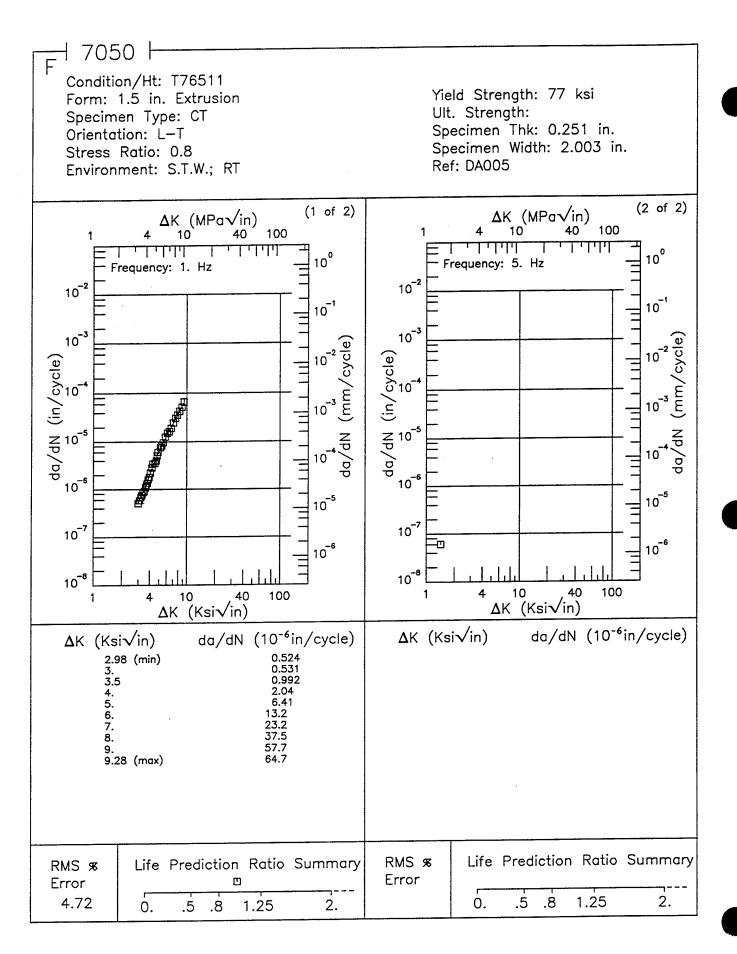


Figure 8.7.3.1.118

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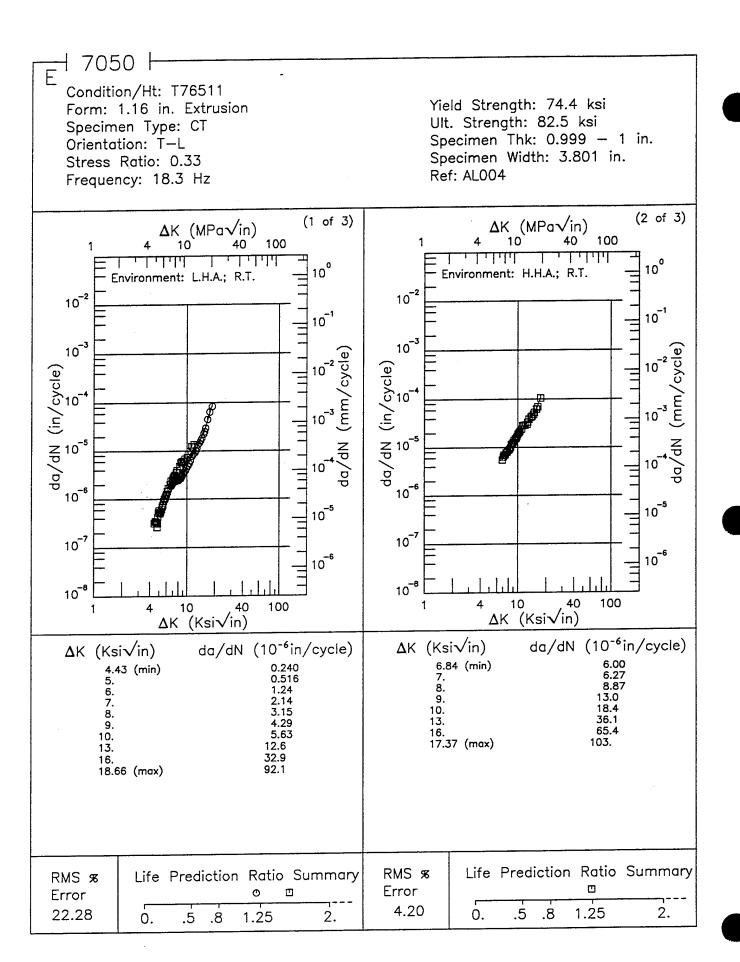


Figure 8.7.3.1.119

Ult. Strength: 82.5 ksi Specimen Type: CT Specimen Thk: 0.999 - 1 in. Orientation: T-L Stress Ratio: 0.33 Specimen Width: 3.801 in. Ref: AL004 Frequency: 18.3 Hz (3 of 3) $\Delta K (MPa\sqrt{in})$ Δ K (MPa \sqrt{in}) 10 10 100 11111 1 1 1 1 1 10° Environment: Salt Fog; R.T. 10-2 10 -2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10 6 10⁻⁶ 10⁻⁵ 10 5 10⁻⁷ 10⁻⁷ 10 6 10⁻⁶ 10 -8 10 8 10 40 100 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) 7.45 8.11 6.76 (min) 7. 8. 9. 10. 14.47 (max) Life Prediction Ratio Summary RMS % RMS % Life Prediction Ratio Summary Error Error 8.08 .5 .8 1.25 0. .5 .8 1.25 2. 0. 2.

Condition/Ht: T76511 Form: 1.16 in. Extrusion 1 7050 | E

Yield Strength: 74.4 ksi

7050 h Condition/Ht: T76511 Yield Strength: 80.6 ksi Form: 0.75 in. Extrusion Specimen Type: CCP (max load specified) Ult. Strength: 87 ksi Specimen Thk: 0.199 in. Orientation: L-T Specimen Width: 10.019 in. Stress Ratio: -1 Ref: DA004 Environment: LAB AIR; RT (2 of 2) (1 of 2)ΔK (MPa√in) Δ K (MPa \sqrt{in}) 10 100 10 40 100 1 1 1 1 1 1 1 1 10⁰ 10° Frequency: 10. Hz Frequency: 1. Hz 10 -2 10-2 10-1 10 1 10⁻³ 10⁻³ 10-2 da/dN (in/cycle) da/dN (in/cycle) 10 -3 10-6 10⁻⁶ 10 -5 10 -5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10⁻⁶ 10⁻⁸ 10-8 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 3.01 (min) 3.5 4. 5. 6. 7. 8. 0.0565 0.156 9. 10.42 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error

Figure 8.7.3.1.120

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8.

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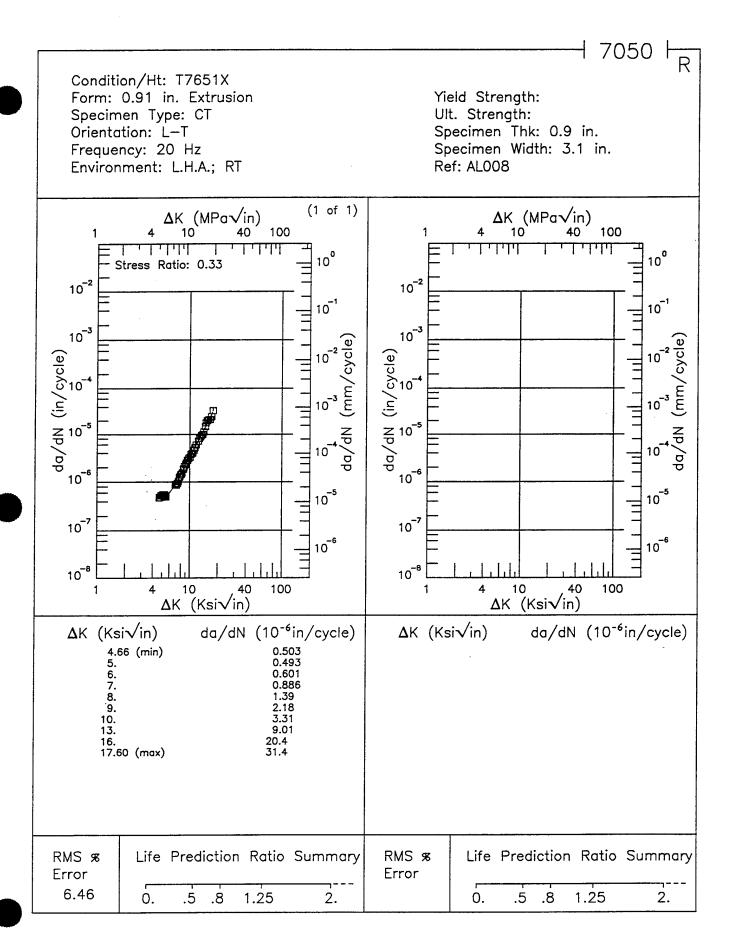
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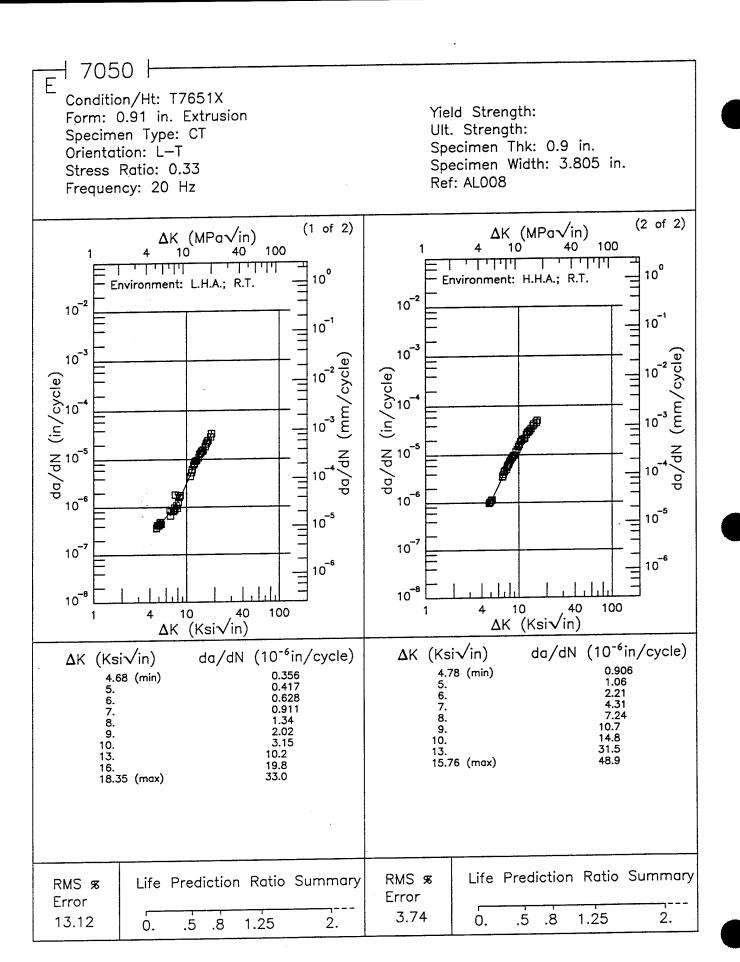


Figure 8.7.3.1.122

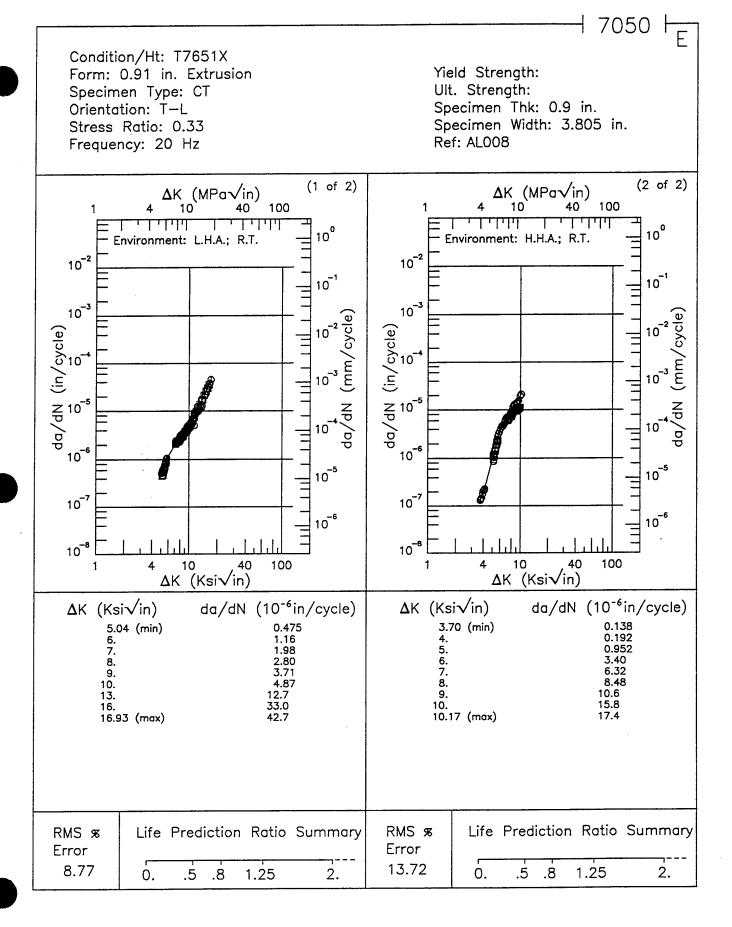


TABLE 8.7.3.3

K_{Isce} SUMMARY FOR ALUMINUM ALLOY 7050

Condition/	Dund	Test	8			δΩ	Specimen		Prod				Test		
Heat Treat	Form	Temp (°F)	Or.	Str (Ksi)	Envir.	Design	Width (in)	Thick (in)	Thk (in)	Crack (in)	Kai√in)	K _{lace} (Ksivin)	Time (min)	Test Date	Reference
TF 26	Ę	Ę	L-T	61.4	3.5% NaCl	DCB			0.25	i	31.1	28.2*	1	1973	86212
0011	-	n. 1.	T-L	62.4	3.5% NaCl	DCB	-	ŀ	0.25	ij	28.1	24.5	-	1973	86212
				99	THE INC.	DCB	5.5	1	4	i	43	28	133680	1976	R1006
T796E1		Ę	E	90	D.1.W	DCB	5.5	1	+	1	43	27.5	133680	1976	Rioos
100011	4	P. T.	7-1	67.0	3.5% NaCl	TDCB	5	1.25	4	:	30	29.1	:	1972	84362
				7.70	Dist Water	TDCB	5	1.25	4	i	30	29.1	ŧ	1972	84362
					1. A CI	WOL*	3.085	1.248	1.25	1.09		>22.4	95040	1977	MA005
			E	79.0	or-4 ruei	.TOM	3.078	1.253	1.25	1.09	÷	>22.6	95040	1977	MA005
			5	9	Sim. Sea	WOL'	3.082	1.249	1.25	1.13		22<	95040	1977	MADOS
T7651	Ы	R.T.			Water	WOL'	3.079	1.251	1.25	1.15		>21.9	95040	1977	MADOS
	,,,				JP-4 Fuel	.TOM	3.087	1.252	1.25	1.16	:	>22.5	95040	1977	MA005
	.,		T-L	7.2	Sim. Sea	WOL*	3.087	1.251	1.25	1.1		>22.8	95040	1977	MAGOS
					Water	MOL.	3.086	1.252	1.25	1.09	-	8.22<	95040	1977	MA005

 $^{+}$ specimen thickness does not meet minimum requirements of 2.5 $(rac{K_{loo}}{\sigma_{_{JP}}})^{2}$

asterisk in specimen design column indicates that specimens are side-grooved

TABLE 8.8.1.2.1

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7050 (ALCLAD) AT ROOM TEMPERATURE

	100.0	
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	(9)	
	FCGR (10 ⁻⁶ in/cycle) AK Level (Ksi/in)	
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1 of 1

TABLE 8.8.1.2.2

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 (ALCLAD) AT ROOM TEMPERATURE

	100.0	
	10	
	(a)	
	1 20	
	(9)	i
	FCGR (10 ⁻⁶ in/cycle) ΔK Level (Ksi/in) 0 10.0 20.0	
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Ħ) I	
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E	PCC AK	
₹	F.	
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ENVIRONMENT: L.H.A.		
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ORIENTATION: L-T	CONDITION/ HEAT TREATMENT	
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TABLE 8.8.1.2.3

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 (ALCLAD) AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: Salt Fog

date a 08	FCGR (10 ⁻⁶ in/cycle) ΔK Level (Ksi√in) 0 100 100 1000	6#	
90 - ATM	FCGR	28.49	
	FREQ (Hz)	13.3	
	JCT B	r 0.33	
	PRODUCT	SHEET	
	CONDITION/ HEAT TREATMENT	T76	

TABLE 8.8.1.2.4

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 (ALCLAD) AT ROOM TEMPERATURE

: T-L	FCGR (10" Incycle)	T	FORM Hz) $\Delta K Level (Ksi/in)$	2.5 5.0 10.0 20.0 50.0 100.0	0. 13.3 7.87	0.33 13.3 1.54 14.23	SHEET 0.33 13.3 12.91	13.3 9.48 97.35
ORIENTATION: T-L		CONDITION/ P	HEAT TREATMENT			Contra	176	

TABLE 8.8.1.2.5

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 (ALCLAD) AT ROOM TEMPERATURE

ORIENTATION: T.L

ENVIRONMENT: L.H.A.

		50.0 100.0				
FCGR (10 ⁻⁶ in/cycle)	AK Level (Ksiyin)	20.0				
), CR (1	K Lev	10.0	4.89	6.93	6.97	22.36
FC	Δ	6,0			-	1.71
		2.5	٠			
Caga	(ZH)		13.3	13.3	13.3	13.3
	Ħ		o.	0.33	0.33	0.67
4.21400aa	FORM			Editio	Subsi	
CONDITION	HEAT TREATMENT			аул		

TABLE 8.8.1.2.6

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7050 (ALCLAD) AT ROOM TEMPERATURE

ORIENTATION: T-L	: T-L		E	ENVIRONMENT: Salt Fog	ENT: Salt	Fog		i
CONDITION/ HEAT TREATMENT	PRODUCT	Ħ	FREQ (Hz)	I	FCGR (10 ⁻⁶ in/cycle) ΔK Level (Ksiy/in) 0 10.0 20.0 0	6 itycyc 7 (Ksiylii 20.0	1e) 1) 50.0	100.0
		0.	13.3		11.61			
CANA	EFFERE	0.33	13.3		23.39			
1/0	SHEET	0.33	13.3		19.52			
		0.67	13.3	4.94	4			

TABLE 8.8.2.2

						A	ALUMINUM	TUM.	7050	7050 (ALCLAD)	(AD)	К _с							
	PROI	PRODUCT				SPECIMEN	MEN	CRACK	CK	GROSS	38		Керр			К _с			
CONDITION HEAT TREAT	FORM	THICK (in.)	TEMP (°F)	SPEC	STR (Kel)	WIDTH (fa.)	THICK (in.)	INIT (in.)	FINAL (in.)	ONSET (Kel) 0,	MAX (Kal)	K (Kel√in)	K. MEAN	STAN	K _e (Kelvin)	K _o MEAN	STAN	DATE	REFER
							BUCKL) 40 DAI	HACK E	BUCKLING OF CRACK EDGES RESTRAINED	STRAINE	a							
		90.0			67.2	8.130	0.062	2.670	4.090	i	37.50	82.50			113.50*			1982	LG002
1776	Sheet	90.0	R.T.	7.	67.2	8.130	0.062	2.670	3.920	1	37.40	82.20•	;	1	108.70*	ı	i	1982	Z0057
		0.06			67.2	8.130	0.063	2.670	3.960	ı	37.90	83.40*			101.90*			1982	LG002
		0.09			6.99	8.120	0.087	2.700	3.860	ı	35.10	77.60			100,80*			1982	Z005/I
1776	Sheet	0.09	R.T.	7.7	6.99	8.120	0.088	2.680	3.860	ı	34.30	75.40	76.4	1.1	98.50*	ı	ì	1982	Z00D/I
		0.09			66.9	8.120	0.088	2.660	4.020	ı	34.80	76.30			103.70*			1982	Z00D7I
-	ć	90.0	Ē		67.2	12.030	0.062	3.990	6.410	1	33.70	90.70			112.70*			1982	1,G002
1/0	Sheet	0.06	R. I.	<u>.</u>	67.2	12.050	0.062	4.030	5.640	ı	35.30	95.70	93.2	3.5	122.10*	1		1982	Z005/1
		60'0			6.99	12.100	0.087	3.990	6.590	i	31.70	85.30			108.80*			1982	70057
1776	Sheet	60'0	R.T.	5	6.99	12.110	0.088	4.030	6.090	i	31.60	85.60	84.9	6.0	116.80*	ı	ı	1982	1,G002
		60.0			6.99	12.120	0.088	3.980	5.850	ŀ	31.30	83.90			111.50*			1982	70057
Į.	Š	90.0	E		67.2	20.020	0.062	0.99.9	8.070	1	27.40	95.00			108.70			1982	70057I
1/0	Sueet	90'0	i. I	5	67.2	20.070	0.063	6.560	8.730	!	28.40	97.60	96.3	1.8	119.40	114.1	7.6	1982	LG002
a E	0100	0.09	Ę		6.99	20.140	0.088	6.600	10.030	ı	28.80	99.50			136.00			1982	1,G002
110	gneet	0.09	 	<u>.</u>	6.99	20.170	0.088	6.650	9.760	ï	30.50	105.70	102.6	4.4	140.40*	i	ı	1982	700571

• NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

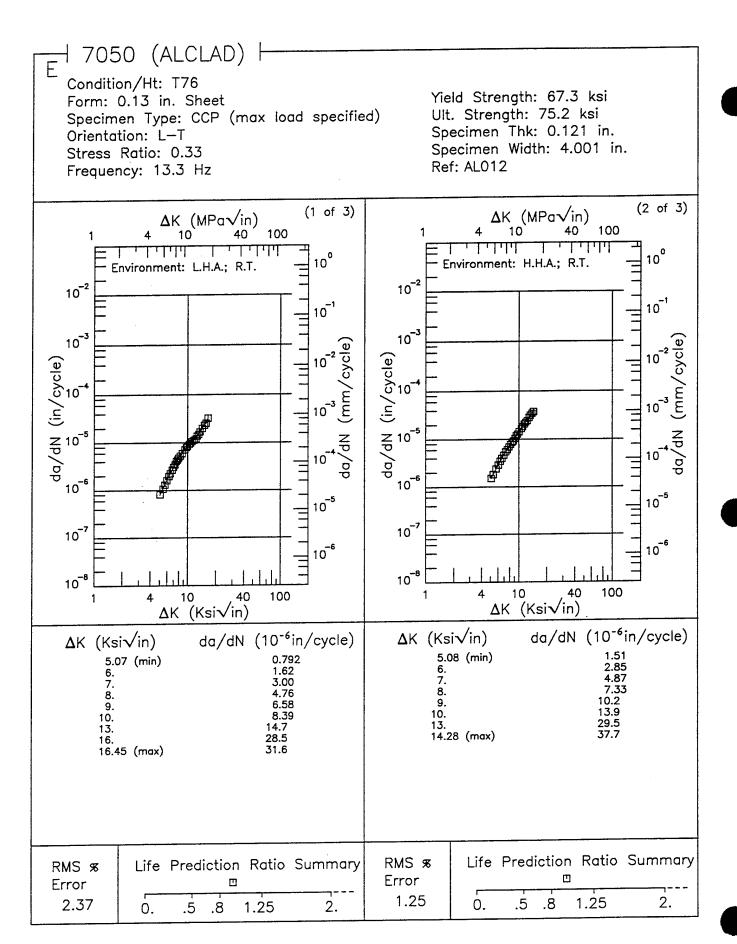


Figure 8.8.3.1.1

Condition/Ht: T76 Yield Strength: 67.3 ksi Form: 0.13 in. Sheet Specimen Type: CCP (max load specified) Ult. Strength: 75.2 ksi Orientation: L-T Specimen Thk: 0.121 in. Stress Ratio: 0.33 Specimen Width: 4.001 in. Ref: AL012 Frequency: 13.3 Hz (3 of 3) $\Delta K (MPa\sqrt{in})$ ΔK (MPa√in) 100 100 10⁰ 10° Environment: Salt Fog; R.T. 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10-6 10-6 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 6 10⁻⁶ 10-8 10⁻⁸ 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 5.70 (min) 5.03 6. 7. 8. 9. 10. 14.10 (max) RMS % Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary Error Error 2.06 .5 .5 1.25 2. 0. 8. 1.25 2. 0. .8

H 7050 (ALCLAD) F

Figure 8.8.3.1.1 (Concluded)

7050 (ALCLAD) H Condition/Ht: T76 Yield Strength: 67.7 ksi Form: 0.13 in. Sheet Specimen Type: CCP (max load specified) Ult. Strength: 76.2 ksi Specimen Thk: 0.121 - 0.122 in. Orientation: T-L Specimen Width: 4.001 - 4.002 in Frequency: 13.3 Hz Ref: AL012 Environment: L.H.A.; RT (2 of 3) (1 of 3)ΔK (MPa√in) Δ K (MPa \sqrt{in}) 100 10 40 100 10 40 11111 1.11111 اللليا لبلبلي 10° 10° Stress Ratio: 0.33 Stress Ratio: 0.0 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ 10-2 da/dN (in/cycle) da/dN (in/cycle) 10-6 10-6 10 -5 10 -5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10⁻⁸ 10 8 100 10 40 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) $da/dN (10^{-6}in/cycle)$ ΔK (Ksi√in) 0.908 5.75 (min) 6. 7. 8. 5.02 (min) 0.599 0.718 6. 7. 8. 3.30 4.82 2.47 3.70 9. 9. 10. 10. 4.89 13. 13. 14.38 (max) 16. 14.4 16.45 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error ⍗ Error 4.79 1.25 2. Ö. .5 .8 2.77 .5 .8 1.25 2. 0.

Figure 8.8.3.1.2

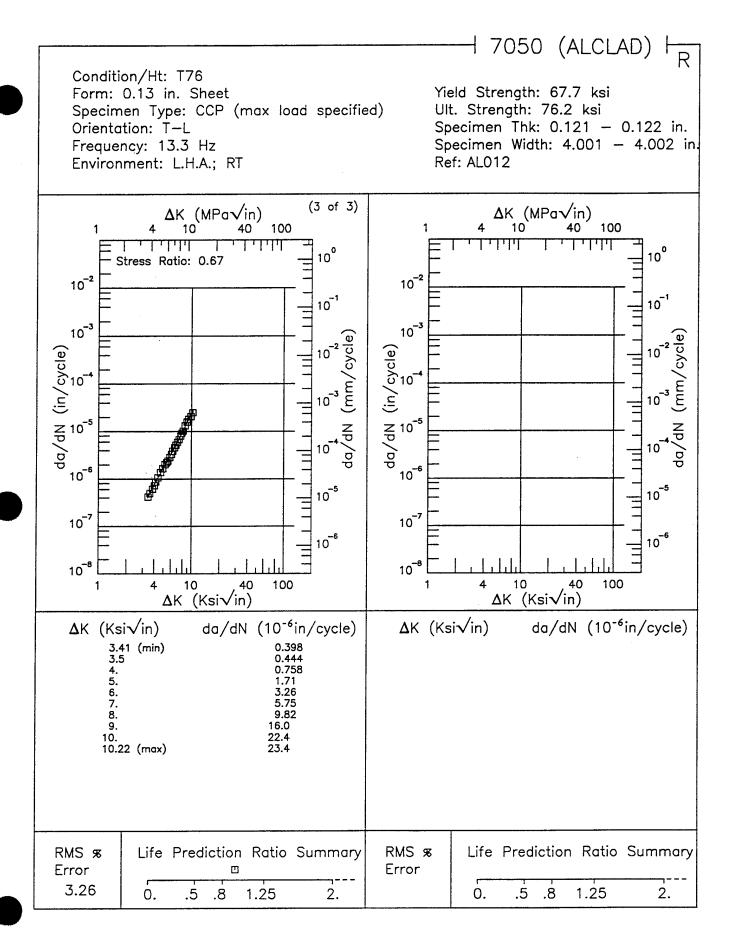


Figure 8.8.3.1.2 (Concluded)

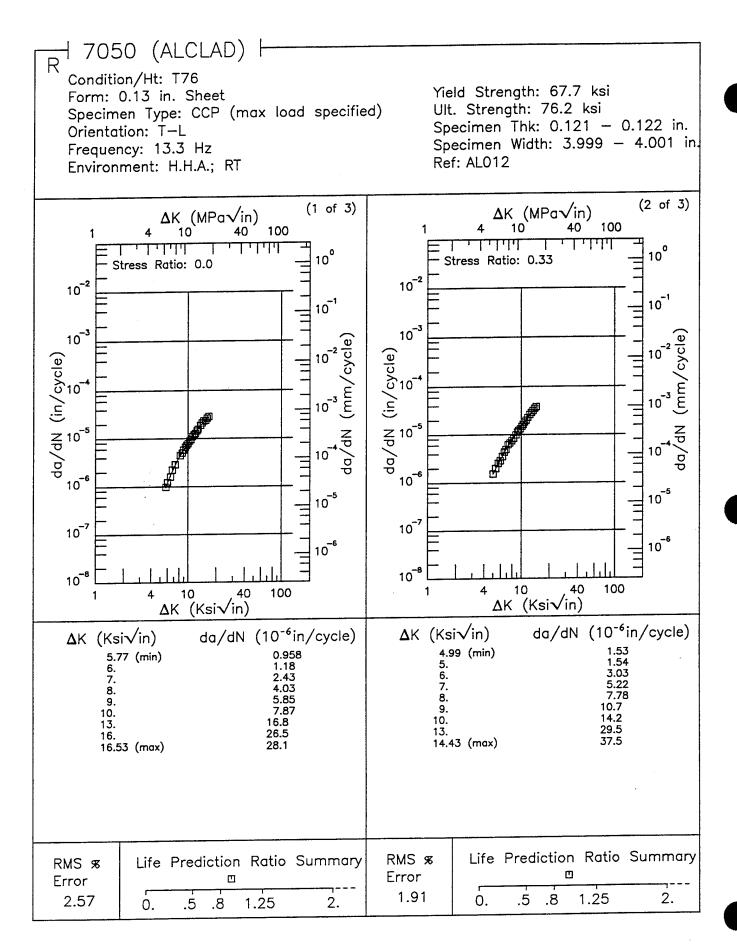


Figure 8.8.3.1.3

Ult. Strength: 76.2 ksi Specimen Type: CCP (max load specified) Specimen Thk: 0.121 - 0.122 in. Orientation: T-L Specimen Width: 3.999 - 4.001 in Frequency: 13.3 Hz Ref: AL012 Environment: H.H.A.; RT (3 of 3) ΔK (MPa \sqrt{in}) ΔK (MPa√in) 10 100 100 10° 10° Stress Ratio: 0.67 10⁻² 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10-3 10⁻⁶ 10 6 10 -5 10 5 10⁻⁷ 10⁻⁷ 10 6 10 6 10⁻⁸ 10-8 10 100 10 40 100 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 3.56 (min) 0.719 4. 5. 6. 7. 8. 10.18 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS & Error Error 1.29 Ò. 0. .5 .8 1.25 2. .8 1.25 2. .5

Condition/Ht: T76

Form: 0.13 in. Sheet

H 7050 (ALCLAD) ⊢R

Yield Strength: 67.7 ksi

Figure 8.8.3.1.3 (Concluded)

7050 (ALCLAD) Condition/Ht: T76 Yield Strength: 67.7 ksi Form: 0.13 in. Sheet Ult. Strength: 76.2 ksi Specimen Type: CCP (max load specified) Specimen Thk: 0.121 in. Orientation: T-L Specimen Width: 4.001 in. Frequency: 13.3 Hz Ref: AL012 Environment: SALT FOG; RT (2 of 3) (1 of 3)ΔK (MPa√in) Δ K (MPa \sqrt{in}) 100 10 100 10 40 10° لبليليك 10° Stress Ratio: 0.33 Stress Ratio: 0.0 10-2 10-2 10 1 10⁻¹ 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10 10 -5 10 -5 10⁻⁷ 10⁻⁷ 10 6 10 6 10⁻⁸ 10 8 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) **Δ**K (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 3.56 5.31 5.39 (min) 5.81 (min) 6. 7. 8. 9. 6. 7. 8. 3.95 6.38 9. 10. 13. 14.62 (max) 16. 16.50 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error

Figure 8.8.3.1.4

2.

3.83

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0.

.8

1.25

1.96

.5

0.

.8

1.25

2.

Condition/Ht: T76 Yield Strength: 67.7 ksi Form: 0.13 in. Sheet Specimen Type: CCP (max load specified) Ult. Strength: 76.2 ksi Specimen Thk: 0.121 in. Orientation: T-L Specimen Width: 4.001 in. Frequency: 13.3 Hz Ref: AL012 Environment: SALT FOG; RT (3 of 3) $\Delta K (MPa\sqrt{in})$ 100 100 1444 10° Stress Ratio: 0.67 10⁻² 10-2 10-1 10 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10⁻⁶ 10 5 10 10⁻⁷ 10-7 10-6 10 6 10⁻⁸ 10⁻⁸ 100 100 10 10 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ ΔK (Ksi√in) 1.08 1.78 3.51 (min) 4. 5. 6. 7. 8. 9.99 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 2.95 .5 8. 1.25 2. 0. .5 .8 1.25 2. 0.

1 7050 (ALCLAD)

T 7050 (ALCLAD) H Condition/Ht: T76 Yield Strength: 65.1 ksi Form: 0.03 in. Sheet Specimen Type: CCP (max load specified) Ult. Strength: 74.2 ksi Specimen Thk: 0.024 in. Orientation: T-L Specimen Width: 4 in. Stress Ratio: 0.33 Ref: AL012 Frequency: 13.3 Hz (2 of 3) (1 of 3) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 10 100 المليليا 7777 7 7 7 7 7 7 7 7 11111 10° 10° Environment: H.H.A.; R.T. Environment: L.H.A.; R.T. 10 -2 10-2 10-1 10 -1 10⁻³ 10⁻³ 10 -2 da/dN (in/cycle) da/dN (in/cycle) 10⁻³ 10⁻⁶ 10-6 10 -5 10 -5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10⁻⁸ 10 8 10 40 100 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 5.07 (min) 0.916 1.50 5.26 (min) 6. 7. 8. 6. 7. 8. 9. 9. 12.9 10. 10. 23.0 11.71 (max) 14.99 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error

Figure 8.8.3.1.5

2.

3.29

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0.

8.

1.25

2.16

1.25

.5

0.

.8

2.

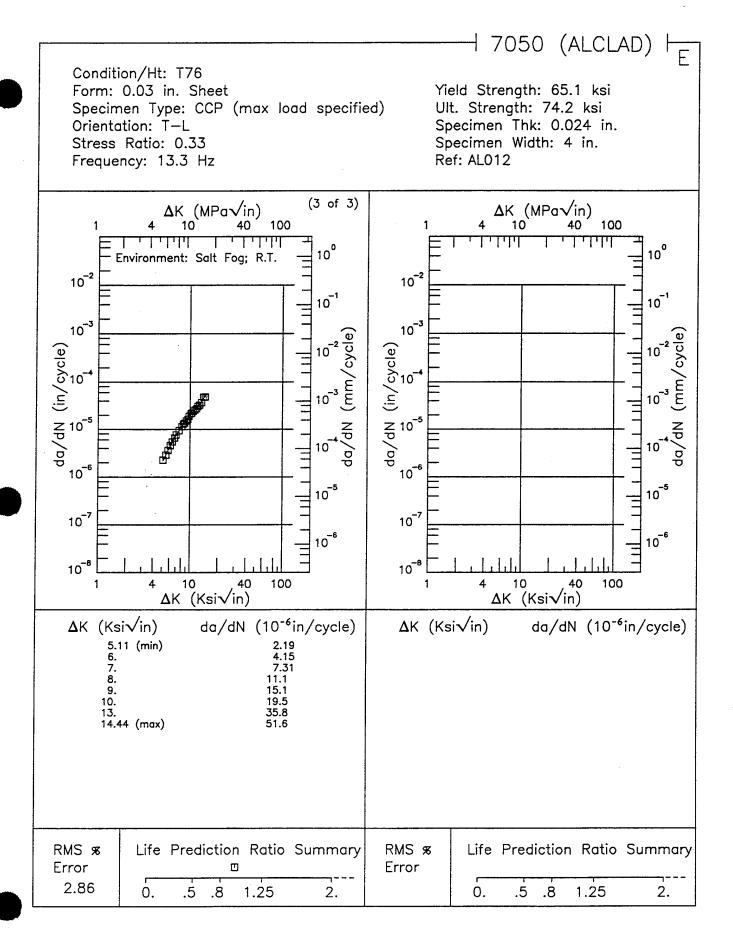


Figure 8.8.3.1.5 (Concluded)

1 of 2

TABLE 8.9.1.1

MEAN PLANE STRAIN FRACTURE TOUGHNESS FOR ALUMINUM 7000/8000 SERIES ALLOY 7075 AT ROOM TEMPERATURE

, and a second					K_{Ic}	$K_{Ic}~(ksi\sqrt{in})$	<u>(c</u>			
Form	Condition/Heat Treatment			S ₂	pecime	Specimen Orientation	itation			
			L-T			T-L			S-L	
		Mean K _{le}	Std Dev	u	Mean K _I	Std Dev	u	Mean K _{Ie}	Std Dev	п
	T661	26.5	2.	63	22.5	2.	75	17.6	2.7	11
Plate	T7351	29.4	2.2	47	26.2	3.2	36	18.5	0.4	7
	T7651	28.5	1.5	25	23.1	2.	45	17.8	1.6	16
	T6	24.3	0.1	2	20.9	1.7	2	16.8	0.4	4
£	T73	i	:	:	i	i	:	19.1	0.5	4
Forging	T7352	33.6	3.1	14	26.6	2.8	13	21.7	3.2	8
	T73652	35.	1.8	3	26.6	2.7	3	i	:	į
	T6	i	:		19.9	0.2	က	18.5	0.2	3
	T651	31.1	0.5	4	20.2	0.2	20	i	•••	ŀ
	T6510	27.5	2.1	12	23.3	1.6	16	20.	1.3	3
Extrusion	T6511	27.9	1.4	2	26.9	1.8	4	:	:	ł
	T73510	:		:	24.6	2.3	6	20.3	0.8	2
	T73511	39.6	3.1	4	26.8	1.1	3	21.9	1.1	2
	T76511	35.7	4.4	9	23.6	2.8	4	•	;	

TABLE 8.9.1.1 (CONCLUDED)

MEAN PLANE STRAIN FRACTURE TOUGHNESS FOR ALUMINUM 7000/8000 SERIES ALLOY 7075 AT ROOM TEMPERATURE

Product					K_{Ic}	$K_{Ie}~(ksi\sqrt{in})$	<u>a</u>			
Form	Condition/Heat Treatment			82	Specimen Orientation	n Orien	ntation			
			L-T			T-L			S-L	
		Mean K _{Ie}	Std Dev	ជ	Mean K _{te}	Std Dev	u	Mean K _{Ie}	Std Dev	£
Forged Bar	T6510	29.2	3.4	13	21.4	1.8	13	18.7	6.0	7
	T73511-HIGH PURITY	43	1.7	2	30.	0.1	2	i	:	:
Extruded Bar	T73511-LOW PURITY	27.3	0.2	2	21.7	1.7	2	:	:	
	T73511-MEDIUM PURITY	30.6	0.2	83	21.9	0.3	2	i	:	:
Rolled Bar	T651	34.1	0.5	2	i	:		:	:	i

1 of 1

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7075 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: 3.5% NaCl

Monathana	uwinawaa		Cada		FC	FCGR (10 ⁻⁸ in/cycle)	⁶ in/cyc	(e)	
HEAT TREATMENT	FORM	æ	(Hz)		Δ.	ΔΚ Level (Ksiγln)	(Ksi/n	D.	
				2.5	5.0	10.0	20.0	50.0	100.0
		-1	0.1			22.33	144.31		
		0.	0.1			24.02	160.69		
T6	PLATE	0.	1			29.52	185.53		
		0.	10			22.11	106.98		
		0.5	0.1		5.97	42.83	546.58		
T651	PLATE	0.02	10			13.82	101.16		
T7351	PLATE	0.02	1				70.26		

TABLE 8.9.1.2.2

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: Distilled Water

	37.67				1	0.02	FLAIE	1,001
	46.29				0.1	0.02	40	11.00 E. 1
	47.9	10.11			10	0.02	PLATE	T651
60.0 100.0	0.0%	10.0	5.0	2.5				
<i>**</i>								
1)	I (Kailir	A K Laval (Kaklin)	,		(Hz)	¥	FORM	HEAT TREATMENT
					FRED		PRODUCT	CONDITION/
(9)	⁻⁸ in/cyc	PCGR (10 ⁻⁶ in/cycle)	F					

1 of 1

TABLE 8.9.1.2.3

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7075 AT ROOM TEMPERATURE

ENVIRONMENT: Dry Air	R FREG ΔK Level (Ksiγin) 25 50 100 500	0.02 1 30.34	0.3 4 2.05 42.04	0.5 4 9.62 65.64
ORIENTATION: L-T	CONDITION, PRODUCT FORM	T651 PLATE	1.0	1/3 FORGED BAR

TABLE 8.9.1.2.4

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: H.H.A.

CONDITION					04	05.00	,	1	
	PRODUCT	1	FREG		FC	PUGK (10 ° IN/GYGB)	, meye	(0):	
	FORM	Ħ	(Hz)		Ψ.	ΔΚ Level (Κειγίπ)	(Ksiv/i	n)	
				2.5	5.0	10.0	20.0	50.0	100.0
		0.	6			17.22			
		0.05	6		0.48	15.9			
	Igano	0.5	9	0.13					
		0.7	6		6.36	70.23			
· — · · · · · · · · · · · · · · · · · ·		0.33	13.3		1.45				
	DI A	0.33	20		1.01	23.98			
		0.33	25	0.05	4.19	28.69			
		0.8	25	0.42					
	NOISLIGUAG	0.05	6			13.85	52.37		
	EALMOSION	0.5	6		3.07	24.25	176.06		
		0.1	1			1.81	27.3		
	FORGED BAR	0.3	1				44.47		
		0.6	1			14.65			

TABLE 8.9.1.2.4 (CONCLUDED)

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: H.H.A.

		100.0										
cle)	in)	50.0										
6 in/cy	ľ (Ksiý)	20.0					90.85					
FCGR (10 ⁻⁶ in/cycle)	ΔK Level (Ksiγin)	10.0		10.14		12.83	12.78			13.33	12.93	14.91
FC	V	5.0	0.73			0.98	1.4					
		2.5			0.09	0.1	90.0	0.1	0.17			
FRED	(Hz)		12-30	12-30	19-30	25	25	200	12-30	12-30	30	30
	Ħ		0.1	0.1	0.25	0.33	0.33	0.33	0.5	9.0	0.1	0.1
PROBLICE	FORM					i	FLATE				EXTRUSION	EXTRUSION
NOLLITEROD	HEAT TREATMENT					1	17351				T73511-LOW PURITY	T73511-MEDIUM PURITY

TABLE 8.9.1.2.5

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7075 AT ROOM TEMPERATURE

ENVIRONMENT: JP-4 Jet Fuel	FCGR (10** in/cycle)	ΔK Level (Ksi√in)	5.0 10.0 20.0 50.0 100.0	5.64 45.5	0.47 6.42 47.53
ENVIRON	TREO	(Hz)	2.5	0.1-15	0.1-20
-		**		0.02	0.02
i L-T	PRODUCT	FORM			FLAIE
ORIENTATION:	CONDITION	HEAT TREATMENT		. HOCKE	1,001

1 of 2

TABLE 8.9.1.2.6

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

100.0 60.0 PCGR (10 4 in/cycle) ΔK Level (Ksi√in) 40.18 20.0 486.22 69.32 43.04 89.09 51.97 39.1 ENVIRONMENT: L.H.A. 10.0 17.24 13.69 16.83 7.74 8.65 14.21 6.85 7.17 4.01 6.74 7.03 6.86 7.53 6.62 5.48 6.17 1.59 0.42 0.73 0.32 1.56 0.0 0.0 1.31 0.16 15 53 FREQ (Hz) 9 5.2 2 10 0.1 9 9 9 9 9 9 9 0.08 0.08 0.08 0.08 0.08 0.08 0.08 0.33 0.08 90.0 0.5 0.7 0.5 0.3 Ľ ÷ ö PRODUCT FORM EXTRUSION EXTRUSION FORGING PLATE PLATE ORIENTATION: L-T HEAT TREATMENT CONDITION/ T73511 T7352 T6510 T7351 138

TABLE 8.9.1.2.6 (CONCLUDED)

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK

ORIENTATION: L-T

ENVIRONMENT: L.H.A.

				777 4 777	CALVANA O	TECTION TO THE TOTAL	Ast he		
CONDITION/	PRODUCT		FREG		FC	<i>GR</i> (10	FCGR (10 ⁴ írýcycle)	(e)	
HEAT TREATMENT	FORM	R	(HZ)		Δι	K Leve	ΔΚ Level (Ksi/in)	(C	
				2.5	5.0	10.0	20.0	0.03	100.0
		0.08	1		0.58	5.83			
T76	SHEET	0.08	8		0.62	5.87	43.84		
		0.3	9		0.8	10.11			
		0.08	1		0.89	8.31			
		0.08	1		0.36	10.01	52.3		
	E 4 1	0.08	9			5.63			
1001	FLAIE	0.08	9			5.18			
		0.3	9		0.54	10.82			
		0.3	8		0.99	7.64			
M7EE11	MOTOTIGENG	0.08	9		0.72	5.35			
110011	MOSONIA	0.3	9		0.5	7.94	72.54		
							·		

TABLE 8.9.1.2.7

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7075 AT ROOM TEMPERATURE

ORIENTATION: L-T	L-T	-	E	ENVIRONMENT: Lab Air	NMEN	T: Lab	Air		
TAO THE CHAOLO	m.v.i.u.vuu		Office		FCC	7R (10	PCGR (10 ⁻⁸ in/cycle)	(0	
HEAT TREATMENT	FORM	Я	(HZ)		ΔF	Level	ΔK Level (Ksi√in)	(
			1	2.6	5.0	10.0	20.0	50.0	100.0
		0.02	1				99.02		
		0.02	3				91.73		
		0.02	10			13.95	60.44		
		0.02	0.1-30				54.22		
TB	SHEET	0.02	0.1-30			11.34	49.45		
		0.02	0.1-30				75.47		
		0.5	1			36.66			
		0.5	3			45.43			
		9.0	10		6.02	30.42	298.62		
		0.02	10			8.02	53.63		
		0.02	0.1-30				49.44		
		0.02	1-30		1.69	17.34	80.15		
		0.02	0.1-30				65.66		
1661	FLATE	0.02	0.1-30				61.61		
		0.02	•		1.57	14.98	59.24		
		0.33	7.5			14.89			
		0.5	10		3.02	20.79	657.63		

TABLE 8.9.1.2.7 (CONTINUED)

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7075 AT ROOM TEMPERATURE

ORIENTATION: L-T

CONDITION	PRODUCT	-	FREG		FC	FCGR (10 ⁴ tr/cycle)	⁸ in/cyc	(e)	
HEAT TREATMENT	FORM	К	(ZH)		77	ΔK Level (Ksk/in)	(Ksi/ii	ı)	
				2.5	5.0	10.0	0.02	60.0	100.0
		-0.5	2-5	60'0	0.74				
	detailondari	-0.1	2-5	0.05	0.72	7.7			
	ONSTRUCTED	0.1	2-5		0.4	3.04			
		0.5	2-2	0.1	0.68				
CHACH	EXTRUSION	0.33	5.2			24.33			
10010	EXTRUDED BAR	0.33	5.2			17.11			
	DAIDGO	0.1	40	60:0	1.18				
1	FORGING	0.5	30	0.19					
		.1	ī		1.01	13.77			
1,527,1		-0.5	i		0.76	14.84	53.88		
11001	MOISTIGUANG	0.01	ï		0.99	13.04	68.19		
	NOISONITY	0.4	νo	0.15	2.76	29.07			
		9.0	;	0.19	3.72	35.58			
		0.8	ေ	0.41	6.36	119.9			

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TABLE 8.9.1.2.7 (CONTINUED)

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

ORIENTATION: L-T

ORIENTALION: L-1	: T-T		' a	NATEC	EINVIRONMENT: Lab AIF	I: Lan	Alr		
GONDIFION	PROBUCT	1	FREG		FC	FCGR (10 ⁶ in/cycle)	⁶ in/cyc	(e)	
HEAT TREATMENT	FORM	K	(HZ)		7	ΔK Løvel (Ksl√ln)	' (Ksi√i	1)	
				2.5	5.0	10.0	20.0	80.0	100.0
		-1	20		0.57	9.02			
T73	PLATE	-0.5	20		0.55	8.53			
		0.05	20	0.06	0.58	11.43			
		-1	10			4.99	50.45		
		0.02	0.08			3.92	73.22		
		0.02	1			5.04	41.54		
		0.02	10			5.1	45.2		
T7351	PLATE	0.02	10			3.54	32.48		
		0.02	10			4.06	42.79		
		0.02	0.1-15			10.86	84.32		
		0.02	0.1-20		0.36	4.38	49.07		
		0.5	10		1.87	11.65	125.97		
	TACADA I GIRAGA	0.33	5.2			12.72			
T73510	EALKOSION	0.33	5.2			12.23			
	EXTRUDED BAR	0.33	5.2			12.83	92.16		

TABLE 8.9.1.2.7 (CONCLUDED)

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7075 AT ROOM TEMPERATURE

ORIENTATION: L-T

T-T . I COLUMN TWO IN THE			4	TA V LEV.	TATATEST.	ELVINOLVIELVI: Lab Alf	AIL		
CONDITION	PRODUCT	I	FRED		FIC	<i>CR</i> (10	PCGR (10 ^d in/cycle)	(e)	
HEAT TREATMENT	FORM	Ħ	(HZ)		Ψ.	K Level	ΔK Level (Ksi√in)	1)	
				2.5	5.0	10.0	90.0	50.0	100.0
		0.1	10		0.7	11.04	55.56		
		0.1	20		0.84	8'8	58.35		
		0.5	20		2.14	12.88			
T73511	EXTRUSION	0.5	20		2.22	15.09			
		0.5	25	0.13					
		8.0	20		2.25				
		0.8	30	0.27					
T73511-HIGH PURITY	EXTRUSION	0.1	30			6.41	37.29		
T73511-LOW PURITY	EXTRUSION	0.1	30			7.8			
T73611-MEDIUM PURITY	EXTRUSION	0.1	30			7.46			
HYDEO	FORGING	0.33	5.17			13.73			
70011	BILLET	0.02	1-30				32.78		
T74	HAND FORGING	8.0	20		2.53				
T74511	EXTRUSION	0.5	9'0		1.65	10.86			

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FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: S.C.S.

TABLE 8.9.1.2.9

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

L-T ENVIRONMENT: S.S.W.	PRODUCT R FREQ ΔK Level (Ksi√in) FORM 2.5 5.0 10.0 20.0 60.0 106.0	PLATE 0.02 0.1-20 0.44 6.94 54.74
L-T		
ORIENTATION: L-'	CONDITION/ HEAT TREATMENT	17351

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FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

ORIENTATION: L-T

ENVIRONMENT: S.T.W.

					FC	FCGR (10 ⁻⁶ 114/eyclə)	8 in/cyc	(e)	
CONDITION/ HEAT TREATMENT	PRODUCT FORM	R	FREQ (Hz)		77	ΔK Level (Ksiγlm)	Ksiv/ii	(1	
				2.5	5.0	10.0	20.0	50.0	100.0
T6511	EXTRUSION	0.8	1	0.48	19.1	101.56			
		0.1	1			·	27.97		
173	FORGED BAR	0.5	1			17.38	170.93		
T7351	PLATE	0.08	9		0.47	9.33			
		0.08	0.1		0.58	18.67			
		0.08	1		0.85	18.49			
173511	EXTRUSION	6.0	1			23.27			
		0.5	1	0.2	5.32	26.19			
		0.08	1		0.87	13.9			
		80:0	1		1.14	8.94			
17651	PLATE	0.3	1		2.12	12.28			
		0.5	1		3	15			

TABLE 8.9.1.2.11

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

SNT: 3.5% NaCl FCGR (10 ⁻⁶ in/cycle)	Δ <i>K Level (Ksi</i> √ <i>in)</i>	
ENVIRONMENT: 3.5% NaCl	AK Leve	13.78
SNVIRON	2.5	
	FREQ (Hz)	5.17
-	M	0.33
t: T-S	PRODUCT FORM	FORGING
ORIENTATION: T-S	CONDITION/ HEAT TREATMENT	T7352

TABLE 8.9.1.2.12

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

	0.001	
	(9)	
	ycle)	
Ą	6 in/cycl (Ksi/in	
ENVIRONMENT: H.H.A.	FCGR (10 ⁻⁶ in/cycle) AK Level (Ksi/in)	
H:H	7R (10*	12.52
EN	αCG ΔK	#
N	FC A	
IRO		
N	2.8	
田	3	
	FREQ (Hz)	5.17
• .		
	R	0.33
	_	
	N. M.	4G
	PRODUCT	FORGING
ZΩ	PRO	F
i. T.		
ORIENTATION: T-S		
'AT	LN	
EN	ON/	
)RII	CONDITION/ AT TREATME	T7352
	N TR	Ţ
	CONDITION/ HEAT TREATMENT	
	HE	

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

	196.0	
	(b)	
Air	fir/cycl (Ksi/in	
ENVIRONMENT: Lab Air	ECGR (10 ⁻⁶ itγ/cyclθ) ΔΚ Level (Ksi _γ /in)	9.75
NMEN	FCC AR	
NVIRO	2.5	
	FREQ (Hz)	5.17
	R	0.33
T-S	PRODUCT	FORGING
ORIENTATION: T-S	CONDITION/ HEAT TREATMENT	T7362

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TABLE 8.9.1.2.14

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

100.0 50.0 FCGR (10.4 m/cycle) ΔK Level (Ksi/in) 20.0 **ENVIRONMENT: 3.5% NaCl** 10.0 65.05 23.09 33.59 5.0 5.4 2 2 FREQ (Hz) 0.1 0.1 0.5 0.5 ĸ 0.1 0.1 PRODUCT FORM PLATE ORIENTATION: T-L HEAT TREATMENT CONDITION/ T651

TABLE 8.9.1.2.15

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7075 AT ROOM TEMPERATURE

	Q			i
	100.0			
; ;	50.0			
	cle) iii)			
	6 in/cy (Ksi/			
	0- ⁶ ,1			
	FCGR (10-6 in/cycle) AK Level (Ksivin) 100 200 50	12.5		
	FC A.		2.89	
	2.5			
	(2 - 66			
	FREQ (Hz)	1	-	
	Я	0.1	0.5	
	ı			
	PRODUCT	Ę	116	
	ROI FOJ	ā	FLATE	
	PI			
	I			
	EN		ŀ	
	CONDITION/ AT TREATME			
	DIT REA	Ş	1001	
I	NO II II			
	CONDITION/ HEAT TREATMENT			
	Ш			

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TABLE 8.9.1.2.16

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

ORIENTATION: T-L	: T.L		ENVI	RONM	ENT: I	ENVIRONMENT: Distilled Water	d Wate	r	
					FC	FCGR (10 ⁻⁶ in/cycle)	6 in/cyc.	(9)	
CONDITION/	PRODUCT	1	FREG						
HEAT TREATMENT	FORM	H	(HZ)		ĮΥ	ΔK Level (Ksi√in)	(Ksi/in	1)	
					Ī		Ī		
				2.5	5,0	10.0	20.0	50.0	100.0
		0.1	0.1			11.42			
- 456	2 4 70	0.1	1			18.81			
1691	FLATE	0.5	0.1		3.21	38.95			
		0.5	1			34.77			

TABLE 8.9.1.2.17

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

60.0 PCGR (10⁻⁶ in/cycle) ΔK Level (Ksi√in) 20.0 **ENVIRONMENT: Dry Air** 10.0 37.72 37.66 9.98 8.85 5.3 0.16 5.0 0.3 2.1 1Q 29 FREQ (Hz) 0.1 22 0.1 9.0 9.0 0.3 0.1 PRODUCT FORGED BAR FORM PLATE ORIENTATION: T-L HEAT TREATMENT CONDITION T851 T73

31.73

1.27

9.0

TABLE 8.9.1.2.18

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

T :NOI	ENVIRONMENT: H.H.A.	PRODUCT R FREQ AK Lovel (Ksi/in) FORM 25 50 100 500 1000	0.3 1 0.52 11.49	FONGED BAR 0.5 1 1.26 18.05
(I	ORIENTATION: T-L	CONDITION/ PRODUC		

TABLE 8.9.1.2.19

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

ORIENTATION: T-L

ENVIRONMENT: L.H.A.

		100.0								
cle)	ii)	50.0								
, in/cs	I (Ksi/	20.0			66.66		71.37			
POGR (10 ⁶ 11/cyclė)	ΔΚ Level (Ksivin)	16.0	4.09		5.95	4.72	9.67	4.75	3.93	4.42
FC	Ψ	5,0		0.49		0.63				
		2.5								
FREG	(Hz)		8	9	9	9	9	9	9	9
ı	보		80.0	90:0	90'0	90.0	90.0	90.0	90.0	80'0
PRODUCT	FORM		100	FLATE	VEC SON THEMPS	EXTRUSION	SHEET	200 4 142	FLAIE	EXTRUSION
CONDITION	HEAT TREATMENT		-3000	1/301		1,001,1	Т78	1300	1,001	T76511

TABLE 8.9.1.2.20

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

ORIENTATION: T-L

fi													
			100.0										
	le)	u)	50.0										
	⁸ in/cyc	(Ksi/i	20.0	40.73	175.2		34.47			59.97	132.86	27.53	65.53
	FCGR (10 ⁻⁶ in/eyele)	ΔΚ Level (Ksk/in)	10.0	6.28	11.19	14.15	4.47	8.52	10.23	6.44	14.09		11.37
	FC	77	5,0						1.08	0.48	1.88		
			2.5										
	FREG	(Hz)		13.3	13.3	5.2	30	30					5.17
	1	*		0.	0.33	0.33	0.1	0.1	0.05	0.02	0.02	0.02	0.33
	PRODUCT	FORM		MANAGE	SHEET	EXTRUSION	EXTRUSION	EXTRUSION	2007	FLATE		FORGING	
	CONDITION	HEAT TREATMENT		om.	10	T73510	T73511-HIGH PURITY	T73511-LOW PURITY			17352		

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

ENVIRONMENT: Nitrogen Gas	FCGR (10 ⁻⁶ in/cycle) ΔK Level (Ksi/in) 25 8.0 10.0 20.0 60.0 100.0	1.05
ENVIRC	FREQ (Hz)	20
	R	0.5
t T-L	PRODUCT FORM	PLATE
ORIENTATION: T	CONDITION/ HEAT TREATMENT	T651

TABLE 8.9.1.2.22

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

ORIENTATION: T-L	T-L	-		ENVIRONMENT: S.C.S.	ONME	NT: S.C	S.		
CONDITION/ HEAT TREATMENT	PRODUCT	R	FREQ. (Hz)		FCC		⁶ Infeyo	(a)	
T73511	EXTRUSION	0.08	9	15 N	020	**** !	9.38	0.03	100.0
T7651	PLATE	0.08	1		0.89	10.05			

TABLE 8.9.1.2.23

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

50.0 PCGR (10 fin/cycle) AK Level (Ksivin) 20.0 ENVIRONMENT: S.T.W. 30.95 62.34 20.36 40.62 14.78 10.0 44.11 24.82 18.51 19.77 1.07 2.28 4.08 5.0 0.97 8.27 16 84 FREQ (Hz) 0.1 15 ĸ 90.0 0.08 0.08 0.1 0.1 0.5 0.1 0.3 0.5 o PRODUCT FORM FORGED BAR EXTRUSION PLATE PLATE ORIENTATION: T-L HEAT TREATMENT CONDITION/ T73511 T7351 T651 T73

100.0

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FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR ΔK 7075 AT ROOM TEMPERATURE

iel	100.0			
Jet Fu	(6)			
d JP-4	6 in/cycl (Ksivlin	156.2		
turate	FCGR (10 ⁻⁸ in/cycle) ΔK Level (Ksi/in) Δ	11.33	25.39	44.97
ter Sa	FCC AH		3.88	3.13
NT: Wa	2.5			
ENVIRONMENT: Water Saturated JP-4 Jet Fuel	FREQ (Hz)	0.1	0.1	1
ENVIR	R	0.1	0.5	0.5
			PLATE	
1: T-L	PRODUCT	-111	PL.	
ORIENTATION: T-L	CONDITION/ HEAT TREATMENT		T651	
	HE			

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

ORIENTATION: S-T

ENVIRONMENT: 3.5% NaCl

CONDITION/ HEAT TREATMENT FORM T951 PLATE

TABLE 8.9.1.2.26

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

	e.	
	100.0	
	_	\vdash
	0.3	
	6)	
	/in /	
ä	YC.	
Ą	6 in/cycl (Ksi/in	
ENVIRONMENT: Lab Air		6
7	7R (10	13.29
E	K K	
田田	FC A	
M	5.0	
K	2.5	
5	25	
\mathbf{Z}		
	FREQ (Hz)	_
	'REQ	5.17
	4	
	R	0.33
		0
	I.C	
	RODUCT	ING
	0.0	FORGING
	F	F
L	II.	
ORIENTATION: S-T		
Z		
Ę	-	
Ā	Z	
E	ZE	
E	OI	
K	EA	T7352
0	B H	Т7
	CONDITION/ HEAT TREATMENT	
	O.Z	
	HE	

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TABLE 8.9.1.2.27

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

ORIENTATION:	4: S-T		ENA	ENVIRONMENT: Nitrogen Gas	IENT:	Nitrog	en Gae		
CONDITION/ HEAT TREATMENT	PRODUCT	R	FREQ (Hz)	2.5	FCI AVI	FCGR (10 ⁻⁶ in/cycle) AK Level (Ksi/in) 100 200 0	d in/cyc (Ksi/i	1e) n) soo	100.0
T651	PLATE	0.5	20		2.24				
773.61	ያሁ A I G	0.5	10		1.4				
**************************************	TOTA	0.5	1-20		1.51	12.04			

TABLE 8.9.1.2.28

FATIGUE CRACK GROWTH RATE AT DEFINED LEVELS OF STRESS INTENSITY FACTOR AK 7075 AT ROOM TEMPERATURE

	100.0	
	0.00	
•.	FCGR (10 ⁶ inγcyclθ) ΔΚ Level (Κείγίπ) ο 100 200 1	
ıb Air	0-6 ity/cyc el (Ksi/ii	
T: La	ΔCCR (10 ⁶ in/cycle) ΔK Level (Ksi\/in) 100 200	19.48
ENVIRONMENT: Lab Air	FCI Al	
IRON	2.5	
ENV		
	FREQ (Hz)	5.17
, -		3
	R	0.33
	L	
	RODUCI	FORGING
·L	PRC	FC
ORIENTATION: S-L		
FATI	TNE	
LEN	HON	2
OF	NDE!	T7352
	CONDITION/ HEAT TREATMENT	
	H	

TABLE 8.9.2.1

The condition Properties							ALUMINUM		7075 K _{Ie}							
Powering Color C		PROD	UCT					SPECIME	NS	CRACK			K _{Ie}			
Funging 0.090 RT. 1-74 79.0 1.000 0.080 CT. 0.083 0.244 24.30 24.30 24.30 0.1 Fouging 0.089 RT. 7-1 79.0 1.000 0.280 CT. 0.083 0.241 19.70 24.30 24.30 0.21 19.70 24.30 0.1 1.000 0.280 0.77 0.080 0.21 19.70 24.30 24.30 0.21 19.70 24.30 0.21 19.70 24.30 0.21 19.70 19.70 19.70 19.70 19.70 0.09 0.77 0.09 0.77 0.09 0.77 0.09 0.77 0.09 0.77 0.09 0.77 0.09 0.77 0.09 0.77 0.09 0.77 0.77 17.20 0.77 0.77 0.77 0.77 0.77 0.77 0.77 0.77 0.77 0.77 0.77 0.77 0.77 0.77 0.77 0.77 0.77 0.77 0.77	ONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIRLD STR (Kel)	WIDTH (in.)	THICK (in.)	DESIGN	LENGTH (in.) A	(K. TYS)	K. (Kei •	K. MEAN	STAN	DATE	REFER
Pospine Pospine Pospine Pospine Company (a) Company (a) Company (b) Company (b) Company (b) Company (c)	Ş	£	0.50	E	l	79.0	1.000	0.500	CT	0.534	0.23	24.20			1973	86213
Porgist 6.69 R.T. 7-L 0.890 0.249 N/B 0.286 0.21 1970 20.9 177 0.69 0.69 R.T. 70.0 0.890 0.249 N/B 0.273 0.25 22.00 20.9 177 1700 0.09 177 0.09 0.17 1700 0.09 177 0.09 0.17 1700 0.09 177 0.09 0.17 1700 0.09 177 0.09 0.17 1700 0.09 177 0.09 0.17 1700 0.17 1700 0.10 0.00 0.	10	rorging	0.50	K.T.	2	79.0	1.000	0.500	CT	0.523	0.24	24.40	24.3	0.1	1973	86213
Proteing Carolina	돧	i i	0.89	E	E E	67.2	0.500	0.249	NB	0.265	0.21	19.70			1973	86213
Porging Carol Ca	91	rorging	0.89	R.I.	3	70.0	0.500	0.249	NB	0.273	0.25	22.10	20.9	1.7	1973	86213
Forging 0.60 RT. 5L 65A 1,000 0.600 CT 0.610 0.16 16.70 16.70 16.70 16.70 16.70 0.70 CT 0.466 0.16 16.40 16.80 0.44 16.70 16.80 0.77 16.80 0.77 17.20 17.20 16.80 0.44 17.20 0.44 17.20 0.44 17.20 0.44 17.20 0.44 17.20 0.44 17.20 0.44 17.20 0.44 17.20 0.44 17.20 0.44 17.20 0.74 0.77 17.80 0.74 0.77 0.785 0.74 0.77 0.785 0.74 0.77 0.785 0.74 0.77 0.785 0.77 0.785 0.78			0.50		l	65.4	1.000	0.499	C	0.493	0.17	17.00			1973	86213
Porging Co.50 A.1. S.1. 65.4 1,000 0.500 CT 0.496 0.16 16.40 16.40 16.40 1.200 1.200 1.200 0.17 1.200 1.200 0.17 1.200 1.200 0.17 1.200 1.200 0.17 1.200 0.17 1.200 0.17 1.200 0.17 1.200 0.17 1.200 0.17 1.200 0.17 1.200 0.17 1.200 0.17 1.200 0.17 1.200 0.17 1.200 0.17 1.200 0.17 0.12	Ë	đ.	0.50	E		65.4	1.000	0.500	cr	0.510	0.16	16.70			1973	86213
Forging 0.50 CF 0.70 0.70 0.70 CF 0.70 <t< td=""><td>2</td><td>rorging</td><td>0.50</td><td>; ;</td><td><u>-</u></td><td>65.4</td><td>1.000</td><td>0.500</td><td>CT</td><td>0.496</td><td>0.16</td><td>16.40</td><td>16.8</td><td>9.0</td><td>1973</td><td>86213</td></t<>	2	rorging	0.50	; ;	<u>-</u>	65.4	1.000	0.500	CT	0.496	0.16	16.40	16.8	9.0	1973	86213
Forging 0.89 CT 1,025 0,44 29.20 <t< td=""><td></td><td></td><td>0.50</td><td></td><td></td><td>65.4</td><td>1.000</td><td>0.500</td><td>cr</td><td>0.505</td><td>0.17</td><td>17.20</td><td></td><td></td><td>1973</td><td>86213</td></t<>			0.50			65.4	1.000	0.500	cr	0.505	0.17	17.20			1973	86213
Porging 0.89 T. 67.4 1500 0.749 CT 0.785 0.32 20.40 19.4 1.7 Porging 0.289 6.75 T. 1500 0.749 CT 0.762 0.32 20.40 19.4 1.7 Porging 0.059 4.7 1.600 0.760 CT 0.792 0.24 21.20 0.8 Extrusion 2.00 R.T. 4.6 1.500 0.750 CT 0.792 0.20 20.6 0.8 Extrusion 2.00 R.T. 7.2 1.500 0.760 CT 0.791 0.19 0.8 0.8 Extrusion 2.00 R.T. 7.2 1.500 0.760 CT 0.791 0.19 0.9 0.8 0.8 0.8 0.8 0.78 0.79 0.19 0.19 0.8 0.8 0.19 0.8 0.19 0.9 0.8 0.19 0.19 0.19 0.19 0.19 0.19 0.19<	Te	Forging	0.75	83	LT	6.69	2.000	0.500	CT	1.025	0.44	29.20	:	1	1973	86213
Forging 0.89 9.2 T.L 67.4 1.500 0.749 CT 0.762 0.32 20.40 19.4 1.7 Forging 0.39 9.4 T.L 67.6 1.000 0.750 CT 0.511 0.17 17.50 0.89 1.500 0.750 CT 0.792 0.24 21.20 0.06 0.89 0.22 20.00 20.6 0.89 0.22 20.00 20.6 0.89 0.89 0.89 0.89 0.89 0.89 0.89 0.22 20.00 0.89 0.22 20.00 0.89 0.89 0.22 20.00 0.89			0.89		1	57.4	1.500	0.749	CT	0.785	0.32	20.40			1973	86213
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	Te	Forging	0.89	83	1.1.	57.4	1.500	0.749	CT	0.762	0.32	20.40	19.4	1.7	1973	86213
Forging Like Lighting Extrusion Substitute Lighting Extrusion Substitute Lighting Extrusion Substitute Lighting Lig			0.75			9.79	1.000	0.500	cr	0.511	0.17	17.50			1973	86213
Extrusion 2.00 R.T. T.L. 68.0 1.500 0.750 CT 0.798 0.22 20.00 20.6 0.89 Extrusion 2.00 R.T. T.L. 73.6 1.500 0.749 CT 0.798 0.18 19.70 0.98 0.18 19.70 0.00	ar.	Dogmin	0.89	3	L	68.0	1.500	0.750	CT	0.792	0.24	21.20			1973	86213
Extrusion 2.00 R.T. T.L 736 1.500 0.749 CT 0.798 0.19 20.00 19.9 0.2	2	rorging	0.89	5	3	68.0	1.500	0.750	CT	0.798	0.22	20.00	20.6	8.0	1973	86213
Extrusion 2.00 R.T. 7-L 736 1.500 0.748 CT 0.798 0.18 19.70 19.9 0.2 R.T. 2.00 R.T. 5.00 0.748 CT 0.791 0.19 19.50 R.T. 5.00 R.T. 5.00 0.748 CT 0.791 0.19 18.50 R.T. 5.00 R.T. 5.00 0.748 CT 0.791 0.19 18.50 R.T. 5.00 R.T. 5.00 0.748 CT 0.798 0.19 18.50 R.T. 5.00 R.T. 5.00 0.748 CT 0.798 0.19 18.70 R.T. 5.00 R.T. 5.00 0.749 CT 0.808 0.19 18.70 R.T. 5.00 R			2.00			72.0	1.500	0.750	CT	0.797	0.19	20.00			1973	86213
Extrusion 2.00 R.T. S-L 67.0 1.500 0.748 CT 0.791 0.19 20.10 R.T. 8-L 67.0 1.500 0.748 CT 0.791 0.19 18.50 18.50 R.T. 8-L 67.0 1.500 0.760 CT 0.798 0.19 18.30 18.50 R.T. 8-L 68.6 1.500 0.750 CT 0.750 0.20 19.50 R.T. 8-L 68.6 1.500 0.750 CT 0.750 0.20 19.50 R.T. 0.750 0.20 19.50 R.T. 0.750 0.20 19.50 R.T. 0.20 R.T. 0.750 0.20 19.50 R.T. 0.20 R.T	T6	Extrusion	2.00	R.T.	<u>-</u> -1	73.6	1.500	0.749	cr	0.798	0.18	19.70	19.9	0.2	1973	86213
Extrusion 2.00 R.T. S.L 67.0 1.500 0.748 CT 0.798 0.19 18.50 0.2 Forged Bar R.T. 67.2 1.500 0.749 CT 0.789 0.19 18.70 0.2 Forged Bar R.T. 68.6 1.500 0.750 CT 0.750 0.20 19.50 R.T			2.00			73.6	1.500	0.748	CT	0.791	0.19	20.10			1973	86213
Extrusion 2.00 R.T. S.L. 67.2 1.500 0.760 CT 0.788 0.19 18.30 18.5 0.2 Forged Bar R.T. C.L. 68.6 1.500 0.760 CT 0.750 0.20 19.60 R.T. 0.750 0.20 19.50 R.T. 0.20			2.00		1	67.0	1.500	0.748	Ľ	0.791	0.19	18.50			1973	86213
Forged Bar R.T. C.L. 68.6 1.500 0.760 CT 0.750 0.20 19.80 9.20 19.60 0.20	Te	Extrusion	2.00	R.T.	J.S.	67.0	1.500	0.750	CT	0.798	0.19	18.30	18.5	0.2	1973	86213
Forged Bar R.T. C.L. 68.6 1.500 0.760 CT 0.750 0.20 19.60 B			2.00			67.2	1.500	0.749	CT	908.0	0.19	18.70			1973	86213
Bar G.L. 68.6 1.500 0.750 CT 0.750 0.20 19.30 19.5 0.2	Ë	Forged	:	E	!	9.89	1.500	0.750	CT	0.750	0.20	19.60			1972	82879
	10	Bar	:	K.I.		68.6	1.500	0.750	CT	0.750	0.20	19.30	19.5	0.2	1972	82879

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		REFER	86213	86213	86213	86213	84288	84288	86213	88140	88140	MPC01	MPC01	MPC01	MPC01	MPC01	MPC01	84306	84360	84360	MPC01	MPC01	MPC01	MPC01	84360
	-	DATE	1973	1973	1973	1973	1871	1971	1973	1973	1973	1978	1978	1978	1978	1978	1978	1972	1971	1971	1978	1978	1978	1978	1971
		STAN			1.2				0.0		9.0	:							2.0						
	K _{Io}	K. MEAN			24.3				22.6		21.4								26.5			-			
		K, (Ked •	25.30	23.60	25.40	23.00	25.10	22.60	22.60	21.80	21.00	27.50	30.00	27.60	27.30	27.80	24.10	28.70	30.60	29.40	30.50	30.10	26.80	28.80	24.50
		(K _L ,TYS)* (in.)	0.40	0.35	0.41	0.33	0.19	0.19	0.19	0.18	0.17	0.32	0.70	0.50	0.48	0.42	0.28	0.42	0.48	0.44	0.44	0.42	0.32	98.0	0.27
	CRACK	LENGTH (In.) A	0.788	0.789	0.796	0.778	1.580	1.520	1.617	0.600	0.600	0.525	1.003	1.991	1.968	1.001	1.000	1.037	1.273	1.329	1.038	1.037	1.034	1.654	1.228
7075 K _{Ic}	z	DESIGN	CT	CT	cr	CT	NB	NB	NB	. cT	ст		CT	cr	CT	СŢ	СT	CJ	CT	C.	CT	CT	CT	cr	СT
	SPECIMEN	THICK (in.) B	0.749	0.750	0.749	0.749	1.390	1.390	1.388	0.630	0.630	0.499	0.999	1.998	1.998	0.999	0.999	0.828	1.250	1.250	0.999	0.999	0.999	1.000	1.246
ALUMINUM		WILYTH (in.) W	1.500	1.500	1.500	1.500	3.000	3.000	2.990	1.250	1.250	1.010	2.006	3.982	4.016	2.002	2.000	2.000	2.500	2.490	1.996	1.994	1.989	3.007	2.490
·		YIELD STR (Kei)	62.9	62.9	62.9	62.9	92.0	82.8	82.8	80.8	80.8	75.4	56.0	61.0	61.0	66.8	69.7	70.0	70.2	70.2	72.2	72.2	73.3	73.9	74.6
		SPEC					T.L		T-Ir	į	757	L'S							LŢ						
		TEST TEMP (°F)		;	28		-320	•	-112	į	ç _e	R.T.							R.T.						
	UCT	THICK (in.)	4.50	4.50	4.50	4.50	1.38	1.38	1.37	0.62	0.62	1.37	6.00	4.00	4.00	3.00	2.50	2.00	3.00	3.00	2.00	2.00	2.00	2.00	2.50
	PRODUCT	FORM		:	Kolled Bar		Plate		Flate		Flate	Plate							Plate						
		CONDITION		į	16		T651	į	1691	i	1651	T651							T651						

						ALUMINUM	NOM	7075 K _{Ie}							
	PRODUCT	ucr					SPECIMEN	EN	CRACK			K _I			
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIRLD STR (Kel)	WIDTH (in.) W	THICK (in.) B	DESIGN	LENGTH (in.) A	2.6 * (K _{e,} TY8)* (in.)	K. (Kai	K. MEAN	STAN	DATE	REFER
		2.50			74.6	2.500	1.250	CT	1.252	0.31	26.20			1971	84360
		1.37			75.4	3.008	1.388	NB	1.634	0:30	26.70			1978	MPC01
		1.37		1	75.4	1.983	0.997	CT	1.051	0.32	27.70			1978	MPC01
		1.37		1	75.4	3.000	1.388	NB	1.509	0.30	26.00			1973	86213
		1.37			75.4	3.000	1.386	NB	1.472	0:30	26.10			1973	86213
		1.37			75.4	3.029	1.387	NB	1.454	0.34	28.10			1978	MPC01
		1.37			75.4	2.973	1.384	RN BB	1.516	0.28	26.20			1978	MPC01
		1.37		1	75.4	2.978	1.386	. NB	1.489	0:30	26.60			1978	MPC01
		1.37			75.4	3.013	1.385	NB	1.627	0.38	29.60			1978	MPC01
		1.37		1	75.4	1.989	0.997	CT	1.054	0.34	28.30			1978	MPC01
T651	Plate	1.37	R.T.	 :	76.4	3.000	1.384	NB	1.436	0.26	24.10			1973	86213
nt'd	Cont'd	1.37	Cont'd	Cont'd	75.4	3.014	1.388	NB NB	1.477	0.40	30.30	Cont'd	Cont'd	1978	MPC01
		2.50		1	75.5	2.502	1.250	CT	1.248	0.35	28.20			1974	MA011
		2.50		1	75.5	2.559	1.255	cr	1.324	0.32	27.20			1975	MA012
		2.00			75.7	2.490	1.251	CT	1.271	0.29	25.80			1971	84360
		2:00			75.7	2.500	1.248	CT	1.269	0.28	25.20			1971	84360
		1.75		1	76.1	1.490	0.748	CT	0.775	0.25	24.50			1978	MPC01
		1.75		1	76.1	1.500	0.750	CT	0.765	0.27	25.50			1978	MPC01
		1.60			76.1	1.502	0.749	CT	0.766	0.27	25.60			1978	MPC01
		1.50			76.1	1.514	0.748	CT	0.772	0.28	25.90			1978	MPC01
		0.62			76.2	1.496	0.642	CT	0.778	0.32	27.80			1978	MPC01
		1.75			77.2	1.500	0.748	CT.	0.765	72.0	25.60			1978	MPC01

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		REFER	86213	MPC01	86213	MPC01	MPC01	86213	86213	86213	MPC01	MPC01	MPC01	86213	MPC01	MPC01	86213	86213	86213	86213	MPC01	MPC01	MPC01	MPC01
		DATE	1973	1978	1973	1978	1978	1973	1973	1973	1978	1978	1978	1973	1978	1978	1973	1973	1973	1973	1978	1978	1978	1978
		STAN DEV												Cont'd										
	$\mathbf{K}_{\mathbf{Io}}$	K. MEAN												Cont'd										
		K. (Kel * (in.)	27.80	25.10	27.80	24.70	27.50	25.60	24.70	25.70	25.20	25.20	25.60	24.00	20.10	27.60	25.40	27.10	25.60	26.30	23.30	26.80	22.80	22.80
	•	(K, TYS)* (in.)	0.32	0.25	0.32	0.24	0.28	0.26	0.24	0.26	0.24	0.24	0.25	0.23	0.15	0.28	0.25	0.28	0.25	0.27	0.19	0.27	0.19	0.19
	CRACK	LENGTH (in.) A	0.975	0.768	0.978	1.023	0.764	1.437	1.476	1.465	1.476	1.494	1.460	1.500	1.507	0.772	1.563	0.772	1.650	0.747	1.484	1.042	0.778	0.775
7075 K _{Ie}	Z	DESIGN	C.	C.	C.	cr	CT	NB	NB	. NB	NB	NB NB	NB	NB	NB	cr	NB	CT	NB	CT	NB	CT	CT	CT
	SPECIMEN	THICK (in.)	1.001	0.747	1.001	1.000	0.510	1.375	1.386	1.386	1.386	1.386	1.386	1.375	1.387	0.643	1.371	0.752	1.373	0.752	1.371	0.606	0.749	0.750
ALUMINUM		WIDTH (in.)	1.990	1.506	1.990	2.006	1.498	3.000	3.000	3.000	3.012	2.988	2.980	3.000	3.014	1.574	3.000	1.500	3.000	1.500	3.029	2.043	1.496	1.490
		YIELD STR (Ksi)	77.2 77.2 77.2 78.8 78.8 79.1 79.1 79.1 79.1 79.1 79.2 80.6 80.6 80.6 80.6 80.6 80.6 80.6 80.6															81.2						
		SPEC	Contd																					
		TEST TEMP (°F)											R.T.	Cont'd										
	JCT	THICK (in.)	2.50	1.75	2.50	1.25	09:0	1.37	1.37	1.37	1.37	1.37	1.37	1.37	1.37	0.62	1.37	1.37	1.37	1.37	1.37	0.62	1.62	1.62
	PRODUCT	FORM											Plate	Cont'd										
		CONDITION											T651	Cont'd										

11			ALUMINUM	MOM	7075 K _{Ie}							
	i			SPECIMEN	EN	CRACK			K _{Io}			
TEST SPEC YIBLII TEMP OR STR (°F) (Kei)	F 29 59	YIELD STR (Kei)	WIDTH (in.) W	THICK (In.) B	DESIGN	LENGTH (in.) A	2.0 (K, TYS)* (in.)	Ä, Š igi	K. MEAN	STAN	DATE	REFER
81.5	8	2	1.991	1.00.1	CT	1.065	0.27	27.50			1978	MPC01
- E	- 2	81.6	1.986	1.002	cr	1.032	0.24	26.00			1978	MPC01
	∞	81.6	1.990	1.002	CT	1.039	0.26	26.30			1973	86213
Cont'd 81.5	81	2	2.000	1.00.1	СТ	1.063	0.28	27.40	Cont'd	Confd	1973	86213
	2	81.6	2.021	1.000	C.	1.061	0.27	26.90			1978	MPC01
81	8	81.5	2.010	1.000	cr	1.058	0.28	27.20			1973	86213
61.3	19	6	2.018	0.999	CT	0.989	0.50	23.50			1978	MPC01
9.69	69	9	4.000	1.998	cT	2.080	0.34	22.30			1978	MPC01
59.6	69.6		3.973	1.999	cr	2.066	0.34	22.20			1978	MPC01
609	60.9		2.018	0.999	CT	1.009	0.34	22.80			1978	MPC01
68.2	68.2	\neg	1.010	0.499	CT	0.495	0.25	22.30			1978	MPC01
68.2	68.2		3.002	0.499	cr	0.501	0.25	21.90			1978	MPC01
68.6	68.6		1.990	0.999	CT	1.035	0.25	22.10			1978	MPC01
£.1.	69	<u></u>	1.513	0.748	CT	0.726	0.19	20.00	1		1978	MPC01
	8	69.5	1.496	0.749	CT	0.733	0.19	19.90	22.5	2.0	1978	MPC01
9	6	8.69	1.994	1.001	CT	1.037	0.24	21.90			1978	MPC01
-	-	70.4	1.992	0.999	CT	1.036	0.25	23.10			1978	MPC01
-	-	9.07	1.992	0.999	CT	1.016	0.28	24.30			1978	MPC01
	-	70.6	1.512	0.750	cr	0.756	0.21	20.80		•	1978	MPC01
		70.6	2.002	0.999	СŢ	1.021	0.28	24.30			1978	MPC01
	-	70.6	1.504	0.748	CT	0.722	0.19	20.30			1978	MPC01
72.6												

			-											Ī	ſ			<u> </u>					Ī	
		REFER	MPC01	MPC01	MPC01	MPC01	MPC01	MPC01	MPC01	MPC01	MPC01	MPC01	86213	86213	MPC01	MPC01	MPC01	86213	MPC01	MPC01	86213	MPC01	86213	86213
		DATE	1978	1978	1978	1978	1978	1978	1978	1978	1978	1978	1973	1973	1978	1978	1978	1973	1978	1978	1973	1978	1973	1973
		STAN												Cont'd										
	$\mathbf{K}_{\mathbf{I}^{\mathbf{c}}}$	K. MEAN												Contd										
		K. (Kei • √in.)	25.60	25.60	25.00	25.00	26.60	23.00	22.70	22.30	22.00	24.00	22.70	19.70	24.40	21.40	18.60	23.30	24.00	21.30	21.70	23.00	22.40	22.90
	• 100	(K,TYS)* (in.)	0:30	0:30	0.28	0.28	0.32	0.24	0.22	0.22	0.21	0.25	0.24	0.18	0.27	0.21	0.15	0.25	0.25	0.19	0.21	0.22	0.23	0.24
	CRACK	LENGTH (in.) A	1.479	1.438	1.453	1.438	1.516	1.628	0.774	0.777	1.501	1.079	1.530	1.593	1.511	1.499	1.542	1.576	1.441	1.021	1.033	1.036	1.030	1.034
7075 K _{Ie}	Z	DESIGN	NB NB	WB.	NB NB	NB	NB NB	CI	CT	CT	NB	CT	NB	NB	NB	NB	NB	NB	NB	CT	CT	CT	LD	CT
	SPECIMEN	THICK (in.) B	0.499	0.499	0.499	0.499	0.499	1.001	0.748	0.748	1.392	1.000	1.392	1.392	1.391	1.391	1.392	1.391	1.391	1.002	1.002	1.002	1.002	1.003
ALUMINUM		WIDTH (in.)	3.018	2.996	3.027	2.996	2.973	3.015	1.489	1.494	3.002	1.998	3.000	3.000	3.022	2.998	3.024	3.000	3.002	2.002	2.000	1.992	2.000	1.990
		VIELD STR (Ket)																74.4						
		SPEC	T.1. Contd 73																					
		TEST TEMP (°F)								·			R.T.	Cont'd										
	JCT	THICK (In.)	0.50	0.50	0.50	0.50	0.50	2.00	1.76	1.75	1.37	1.37	1.37	1.37	1.37	1.37	1.37	1.37	1.37	1.75	1.75	1.75	1.75	1.75
	PRODUCT	FORM				1	. <u>l</u>						Plate	Cont'd										
		CONDITION											T651	Cont'd										

						ALCIMINOIN)I):::							
	PRODUCT	UCT					SPECIMEN	Z	CRACK			K			
CONDITION	FORM	THICK (in.)	TEMP TEMP (°F)	SPEC	YIELD STR (Kel)	WIDTH (In.)	THICK (in.)	DESIGN	LENGTH (in.) A	2.5 (K _w TYS)* (in.)	K. (in.)	K. MEAN	STAN	DATE	REFER
		1.50	·		74.5	1.502	0.748	CT	0.796	0.25	24.10			1978	MPC01
		1.76			74.5	1.493	0.748	CT	0.821	0.19	21.50			1978	MPC01
		1.50			74.5	1.504	0.750	CT	0.782	0.24	23.60			1978	MPC01
		1.00		<u>. i</u>	74.9	1.986	0.980	CT	1.092	0.22	22.50			1978	MPC01
		1.00			74.9	1.987	0.979	CT	1.093	0.21	22.30			1978	MPC01
		1.62		1	75.6	1.494	0.748	CT	0.762	0.18	20.90		_	1978	MPC01
		1.62			75.6	1.502	0.749	CT	0.766	0.18	21.10		_	1978	MPC01
		0.50		1	75.9	1.498	0.509	CT	0.764	0.25	24.80			1978	MPC01
		0.50		1	75.9	1.508	0.509	CT	0.754	0.24	24.20		_	1978	MPC01
		0.37			76.0	1.496	0.379	CT	0.763	0.21	22.50			1978	MPC01
T651	Plate	0.62	R.T.	1.	76.2	1.516	0.643	CT	0.773	0.27	25.80			1978	MPC01
Contra	Cont'd	0.62	Cont'd	Cont'd	76.2	1.510	0.642	CT	0.770	0.25	25.10	Cont'd	Cont'd	1978	MPC01
		0.62	· · · · ·	1	76.5	1.998	909.0	СŢ	0.979	0.19	21.80		_	1978	MPC01
		1.37		I	77.3	2.994	1.369	MB	1.527	0.16	20.30			1978	MPC01
		1.37			77.7	3.000	1.375	NB	1.484	0.16	19.80			1973	86213
		1.38	i 	1	77.7	3.000	1.387	NB	1.484	0.33	19.70			1971	84288
		1.37			77.7	3.002	1.386	NB	1.534	0.21	22.90			1978	MPC01
		1.37		L	77.7	2.996	1.375	NB	1.468	0.18	21.00			1978	MPC01
		1.38	· - ·		77.7	3.000	1.385	RN BN	1.676	0.34	19.30			1971	84288
		1.38			77.7	3.000	1.385	NB	1.566	96'0	21.10			1971	84288
		1.37			77.7	3.000	1.375	NB	1.469	0.18	21.00			1973	86213
		1.38			77.7	3.000	1.385	NB	1.575	0.36	21.30			1971	84288

Production Pr		,					ALUMINUM		7075 K _{Ic}							
House (i.i.) This case (i.i.)		PROD	UCT					SPECIME	N:	CRACK			K _{Ie}			
1.32	CONDITION	FORM	THICK (in.)	TEMP (°F)	SPEC	YIELD STR (Kel)	WIDTH (in.) W	THICK (in.)	DESIGN	LENGTH (in.) A	2.6 (K _{ee} TYS)* (in.)	K. (Kei *	K. MEAN	STAN	DATE	REPER
1.55 1.55 1.50 1.50 1.50 1.50 1.60 1.60 1.60 0.50 0.50 0.50 0.50 1.50 0.50			1.37		<u> </u>	77.7	3.016	1.385	NB	1.508	0.15	19.80			1978	MPC01
1.57 1.57 2.000 1.37 2.000			1.38			7.77	3.000	1.387	NB	1.469	0.35	20.80			1971	84288
1.37			1.37			77.7	3.000	1.375	NB	1.484	0.17	20.20			1973	86213
Hander Ha			1.37		1	77.7	3.000	1.386	NB	1.519	0.21	22.60			1973	86213
Handing Lines (2014) (1.38) (2014) (2			1.37			77.7	3.000	1.375	NB	1.500	0.15	19.60			1978	MPC01
Plate Control Control Liss 1.38 (Table Liss) TT, T (Table Liss) 1.38 (Table Liss) TT, T (Table Liss) 1.38 (Table Liss) NB 1.484 (Days) 0.58 (Days) NB 1.484 (Days) 0.58 (Days) CONTROL Liss) NB 1.619 (Days) 0.28 (Days) CT 0.169 (Days) CT 1.616 (Days)			1.38			77.7	3.000	1.385	NB	1.584	0.33	19.50			197.1	84288
Plate 1.38 R.T. T.L. T.L. T.T. 3.000 1.386 NB 1.619 0.38 22.60 Contd 1.879 1.971 1.971 1.971 1.971 1.971 1.971 1.972 1.972 0.16 20.70 1.972 0.16 20.70 1.972 1.973 1.974 1.973 1.974 1.974 1.974 0.774 0.774 0.774 0.774 0.774 0.774 0.774 0.774 0.774 0.774 0.774 0.774 0.774 0.774 0.774 0.774 0.774			1.38			77.7	3.000	1.387	NB	1.484	0.33	20.00			1971	84288
1.35	T651 Cont'd	Plate Cont'd	1.38	R.T. Cont'd	T-L Cont'd	77.7	3.000	1.386	NB	1.519	0.38	22.60	Cont'd	Cont'd	1971	84288
1.37			1.25			78.9	2.006	0.999	cr	1.023	0.16	20.70			1978	MPC01
1.37 1.37 1.49 1.49 0.752 CT 0.768 0.27 26.20 1978 1978 1.49 0.752 CT 0.764 0.27 26.70 1978 1978 1.49 0.752 0.550 CT 0.650 0.19 22.40 1978 1978 1.49 0.550 0.550 CT 0.650 0.19 22.40 1978 1979 1			1.37			79.3	1.496	0.751	CT	0.778	0.27	26.40			1978	MPC01
0.622 R.0. 1.35 1.458 0.752 CT 0.764 0.27 26.70 1978			1.37			79.3	1.506	0.752	cr	0.768	0.27	26.20			1978	MPC01
0.62 80.6 1.250 0.630 CT 0.600 0.19 22.40 1973 1973 0.60 0.650 4.00 1.250 0.630 CT 0.600 0.20 23.10 1973 1973 4.00 4.00 6.68 2.883 1.499 CT 1.651 0.36 21.60 1978 1978 1.00 4.00 6.68 2.883 1.499 CT 1.646 0.38 21.60 1978 1978 1.00 4.00 6.53 3.031 1.500 CT 1.646 0.38 22.50 1978 1.01 2.50 R.T. 6.53 2.06 1.002 CT 1.043 0.19 1.870 1978 1.02 2.50 8.T. 4.00 0.00 1.001 CT 1.043 0.19 1.04 1.049 0.19 1.049 0.19 1.049 0.19 1.049 0.19 1.049 0.19 0.19 1.049 <td< td=""><td></td><td></td><td>1.37</td><td></td><td></td><td>79.3</td><td>1.498</td><td>0.752</td><td>CT</td><td>0.764</td><td>0.27</td><td>26.70</td><td></td><td></td><td>1978</td><td>MPC01</td></td<>			1.37			79.3	1.498	0.752	CT	0.764	0.27	26.70			1978	MPC01
0.65 R.1 80.6 1.250 0.630 CT 0.600 0.20 23.10 PR 1973 1973 1973 1973 1973 1973 1973 1973 1973 1973 1973 1974 1974 0.654 CT 0.677 0.216 23.50 21.60 21.			0.62			80.6	1.250	0.630	CT	0.600	0.19	22.40			1973	88140
A.00 B.07 B.07 CT 0.97 0.21 23.90 Price 1978 Price CT 0.57 0.57 0.21 23.90 Price 1978 Price 1978 Price CT 1.56 CT 1.56 CT 1.56 0.38 22.50 1978 1			0.62			80.6	1.250	0.630	CT	0.600	0.20	23.10			1973	88140
4.00 66.8 2.983 1.499 CT 1.651 0.36 21.60 1978 1978 2.50 R.T. 5.6 1.966 0.999 CT 1.646 0.38 22.50 1978 1978 Plate 2.50 R.T. 5.1 66.8 2.06 1.002 CT 1.043 0.19 18.00 1978 1978 2.50 R.T. 66.8 2.010 1.001 CT 1.043 0.19 18.00 1978 1978 2.50 R.S. 66.8 2.010 1.001 CT 1.046 0.18 18.00 1978 1978 2.50 R.S. 2.000 1.001 CT 1.046 0.18 1.050 1.046 0.18 1.050 1.046 0.18 1.046 0.18 1.046 0.18 1.046 0.18 1.046 0.18 1.046 0.18 1.046 0.18 1.046 0.18 1.046 0.18 0.18 1.048			0.50			80.7	1.994	0.504	CT	0.977	0.21	23.90			1978	MPC01
Plate 2.50 R.T. 8.L 65.8 3.031 1.500 CT 1.546 0.38 22.50 17.6 1978 1978 Plate 2.50 R.T. 8.L 65.8 2.006 1.002 CT 1.043 0.19 18.00 1978 1978 2.50 65.8 2.006 1.001 CT 1.043 0.18 18.00 1978 1978 2.50 65.8 2.010 1.002 CT 1.046 0.18 18.00 1978 1978 2.50 65.8 2.010 1.001 CT 1.046 0.18 17.60 1973 1973			4.00	-		56.8	2.983	1.499	CT	1.551	98'0	21.60			1978	MPC01
Plate 2.50 R.T. 8-L 65.8 2.006 1.096 CT 0.998 0.18 18.00 17.6 1978 2.50 R.T. 65.8 2.006 1.001 CT 1.067 0.19 18.00 1978 2.50 65.8 2.010 1.001 CT 1.036 0.20 18.50 1978 2.50 65.8 2.000 1.001 CT 1.046 0.18 17.60 1973			4.00			56.8	3.031	1.500	cī	1.546	0.38	22.50			1978	MPC01
Plate 2.50 R.T. S.L. 65.8 2.006 1.002 CT 1.043 0.19 18.70 17.6 2.7 1978 2.50 2.50 65.8 2.010 1.001 CT 1.036 0.18 18.00 1978 2.50 65.8 2.010 1.002 CT 1.046 0.18 17.60 1973			2.50			65.2	1.996	0.999	cr	0.998	0.18	18.00			1978	MPC01
65.8 1.994 1.001 CT 1.067 0.18 18.00 1978 65.8 2.010 1.002 CT 1.036 0.20 18.50 1973 65.8 2.000 1.001 CT 1.046 0.18 17.60 1973	T651	Plate	2.50	R.T.	3.	65.8	2.006	1.002	CT	1.043	0.19	18.70	17.6	2.7	1978	MPC01
65.8 2.010 1.002 CT 1.036 0.20 18.50 1973 65.8 2.000 1.001 CT 1.046 0.18 17.60 1973			2.50			65.8	1.994	1.001	CT	1.057	0.18	18.00			1978	MPC01
65.8 2.000 1.001 CT 1.046 0.18 17.60 1973			2.50			65.8	2.010	1.002	CJ	1.036	0.20	18.50			1973	86213
			2.50			65.8	2.000	1.001	CT	1.046	0.18	17.60			1973	86213

														-									Ī
		REFER	MPC01	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213
		DATE	1978	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973
		STAN			Cont'd						1.6						0.1			0.1		6.0	!
	K _{Ie}	K. MEAN			Cont'd						21.7						15.3			29.1		23.2	
		K. (Kei • √in.)	14.60	14.70	14.80	15.00	23.50	24.50	20.20	21.40	20.10	21.30	20.00	21.90	22.30	15.30	15.20	15.40	29.00	29.10	22.20	23.30	24.00
~		(KTYS)* (in.)	0.10	0.11	0.11	0.11	0.31	0.33	0.22	0.25	0.22	0.25	0.22	0.26	0.27	0.14	0.14	0.14	0.36	0.36	0.27	0.25	0.26
	CRACK	LENGTH (in.) A	0.496	0.497	0.503	0.496	0.502	0.494	0.481	2.190	0.479	0.481	0.476	0.501	0.495	0.492	0.485	0.493	1.010	0.998	1.654	0.963	0.981
7075 K _{Io}	N.	DESIGN	CT	CT	ст	СТ	CT	CT	СТ	CT	CT	СT	CT	cr	Į.	СT	CT						
	SPECIMEN	THICK (in.) B	0.500	0.500	0.500	0.500	0.499	0.500	0.500	1.997	0.500	0.500	0.500	0.499	0.500	0.500	0.500	0.498	1.000	1.000	1.500	1.001	1.000
ALUMINUM		WIDTH (in.) W	0.992	1.000	1.000	1.000	1.000	1.000	1.000	4.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	2.000	2.000	3.000	2.000	2.000
		YIELD STR (Kai)	70.2	70.2	70.2	70.2	67.2	67.2	67.4	67.4	67.4	67.4	67.4	68.2	68.2	64.1	64.1	64.1	76.8	76.8	67.4	74.1	74.1
		SPEC		3.5	Cont'd				•		T:L					,	S.I.		E	151		Ţ.	
		TEST TEMP (°F)		R.T.	Cont'd						82						83		ŝ	6		88	
	UCT	THICK (In.)	1.76	1.75	1.76	1.76	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
	PRODUCT	FORM		Plate	Cont'd						Plate						Plate		27015	riane		Plate	
		CONDITION		T651	Cont'd						T651						T651		1326	1001		T651	

						ALUMINUM		7075 K _{Io}							
	PRODUCT	UCT					SPECIMEN	Z	CRACK			K _I °			
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Kel)	WIDTH (in.) W	THICK (in.)	DESIGN	LENGTH (in.) A	2.0 (KTYE)* (in.)	K. (Red ·	K, MEAN	STAN	DATE	REFER
, M. S. F.	E F	2.50	3		72.3	0.990	0.503	СТ	0.518	0.32	25.70			1973	86213
1691	riate	2.50	\$6	1.	72.3	0.990	0.503	CT	0.504	0.28	24.00	24.9	1.2	1973	86213
		2.00		1	64.7	1.500	0.750	ст	0.727	0.22	19.10			1973	86213
		2.00		!	64.7	1.490	0.750	ст	0.731	0.21	18.70			1973	86213
		2.50			65.2	2.000	0.999	CT	0.998	0.19	18.00			1973	86213
T651	Plate	2.50	84	3-T	65.8	0.990	0.502	CT	0.509	0.20	18.40	18.3	0.7	1973	86213
		2.50		i	65.8	0.990	0.502	cT	0.505	0.18	17.80			1973	86213
		2.50			9.99	1.490	0.746	CT	0.707	0.16	17.10			1973	86213
	-	2.50			9.99	1.490	0.749	CT	0.715	0.20	18.90			8261	86213
	Ē	2.50	t		72.8	2.000	1.000	CT	1.020	0.32	25.90			1973	86213
1691	Figue	2.50	ê	15	72.8	2.000	1.001	CT	1.058	0.32	25.90	25.9	0.0	1973	86213
200	2	2.50	ž		64.2	2.000	1.00.1	CT	1.004	0.21	18.60			1973	86213
1001	Linue	2.50	8	7.	64.2	2.000	1.00.1	CT	0.991	0.23	19.40	19.0	9.0	1973	86213
		1.75	-		69.5	1.500	0.748	CT	0.726	0.21	20.00			1973	86213
1387	Diete	1.75	ď		69.5	1.500	0.749	CT	0.733	0.20	19.90			1973	86213
	71416	1.75	8	<u> </u>	70.6	1.500	0.748	ÇĽ	0.722	0.21	20.30	20.3	0.4	1973	86213
		1.75			70.6	1.500	0.750	CT	0.756	0.22	20.80			1973	86213
35	100	1.37	8	5	73.4	1.000	0.500	CT	0.519	0.32	26.10			1973	86213
100	Tare	1.37	8	2-1	73.4	1.000	0.500	CT	0.496	0.34	27.20	26.7	0.8	1973	86213
T651	Plate	1.37	æ	E d	67.3	1.000	0.500	CT	0.492	0.20	18.80			1973	86213
	2	1.37	8	5	67.3	1.000	0.500	CT	0.491	0.20	19.10	19.0	0.2	1973	86213

		3	13	13	13	13	13	13	13	g	ş	13	13	13	13	13	2	13	13	13	13	13	13	:
		REFER	86213	86213	86213	86213	86213	86213	86213	88140	88140	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	01030
		DATE	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973
		STAN DEV				1.2			:		0.3			9.6				0.2	!			0.1		0.1
	K _{Ie}	K. MEAN				18.4					24.2			31.1				20.2				32.3		18.3
		Kel •	17.10	17.70	17.50	18.70	19.40	20.00	16.40	24.00	24.40	31.20	31.30	30.30	31.50	20.10	20.50	20.30	20.20	19.90	32.30	32.20	18.20	18.30
		2.6 (K _L ,TYS)* (in.)	0.19	0.21	0.20	0.19	0.21	0.22	0.15	0.26	0.27	0:50	0.51	0.39	0.42	0.26	0.25	0.25	0.21	0.20	0.38	0.38	0.17	0.18
	CRACK	LENGTH (in.) A	0.496	0.485	0.493	0.488	0.518	0.486	0.972	0.600	0.600	1.548	1.550	1.595	1.577	1.540	1.548	1.542	1.566	1.573	1.032	1.027	0.994	976.0
7075 K _{Io}	Z	DESIGN	CT	CT	CT	Ľ	CT	CT	CT	CT	cT	CT	cr	CT	CT	CT	CT	CT	CT	cr	CT	CT	CT	CI
	SPECIMEN	THICK (in.)	0.500	0.500	0.500	0.501	0.501	0.500	1.002	0.630	0.630	1.498	1.499	1.500	1.499	1.499	1.499	1.500	1.499	1.499	0.999	0.999	0.999	0.999
ALUMINUM		WIDTH (In.)	1.000	1.000	1.000	1.000	1.000	1.000	1.990	1.250	1.250	2.990	2.990	3.000	3.000	2.990	2.990	2.990	3.000	3.000	2.000	2.000	2.000	2.000
		YTELD STR (Kei)	61.8	6.1.8	61.8	67.3	67.3	67.3	66.7	74.8	74.8	69.5	69.5	77.2	77.2	62.6	64.7	64.7	69.5	69.5	83.0	83.0	689	689
		SPEC				3			S.L	E	7	L	F	t \$,	<u>.</u>			E	5	1	3
		TEMP TEMP (°F)			8	8			06	101	3		E C					R.T.			8	3	S	7
	UCT	THICK (in.)	1.75	1.75	1.75	1.37	1.37	1.37	2.50	0.62	0.62	3.00	3.00	3.00	3.00	6.00	3.00	3.00	3.00	3.00	3.50	3.50	3.50	3.50
	PRODUCT	FORM	1	1			1		Plate	1	Tare	4	Extrasion			1	1	Extrusion	1.		Extrasion		1000	Extrusion
		CONDITION			TASK I				T651	132			13851					T651			1651		Ter	1001

					7	_		<u>-</u>																	
		REFER	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213
		DATE	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973
		STAN DEV		9.0		1.6				1.4			0.5			0.1		0.0		0.4		2.3		2.1	
	K _{Ie}	K. MEAN		20.1		33.9				20.4			34.1	:		30.5		17.8		33.9		38.8		27.5	
		K. (Kei • √in.)	20.70	19.50	35.50	34.00	32.30	21.70	21.40	19.40	19.00	34.40	33.70	18.60	30.40	30.50	17.80	17.80	34.20	33.60	37.20	40.40	31.80	31.80	26.10
	• ¥	(K, TYS)* (in.)	0.26	0.23	0.58	0.53	0.46	0.28	0.28	0.20	0.19	0.56	0.54	0.22	0.37	0.38	0.18	0.18	0.49	0.48	0.64	0.72	0.44	0.44	0.26
	CRACK	LENGTH (In.) A	1.005	1.014	1.548	1.549	1.065	1.588	1.585	1.059	1.043	1.603	1.595	1.523	1.628	1.636	0.962	0.964	1.063	1.044	1.063	0.989	1.035	0.995	0.502
7075 $ m K_{Ic}$	Z	DESIGN	CT	CT	CT	CI	СТ	CT	ст	cr	cr	cr	ст	СТ	CI	CT	CT	CT	CT	CT	NB	NB	cr	CT	NB
	SPECIMEN	THICK (In.)	1.000	1.000	1.498	1.498	1.000	1.499	1.498	1.000	1.000	1.496	1.496	1.495	1.500	1.499	1.002	1.001	1.000	1.000	1.000	1.000	1.000	1.000	0.500
ALUMINUM		WIDTH (In.)	2.000	2.000	3.000	3.000	2.000	3.000	3.000	2.000	2.000	2.990	2.990	2.990	3.000	3.000	1.990	1.990	2.000	2.000	1.990	1.990	2.000	2.000	1.000
		YIELD STR (Kei)	64.4	64.4	73.6	73.6	74.9	64.4	64.4	68.2	68.2	72.4	72.4	62.6	78.7	78.7	66.0	66.0	76.9	76.9	73.6	75.3	75.7	75.7	80.4
		SPEC		77.50		L'R			,				. <u>.</u>	T-L		<u>.</u>		J.	;	L-K	,	27		LT	
		TEST TEMP (°F)	S	70		82			â	76		į	K.T.	R.T.	(28		79		28	E	K.T.		R.T.	
	JCT	THICK (in.)	3.00	3.00	5.00	6.00	3.50	6.00	6.00	3.50	3.50	2.00	6.00	6.00	3.00	3.00	3.00	3.00	3.50	3.50	3.50	3.50	3.50	3.50	0.84
	PRODUCT	FORM		Extrusion		Extrusion				Extrusion		:	Kolled Bar	Rolled Bar	5	Kolled Bar	:	rolled Bar	:	Kolled Bar		Extrusion		Extrusion	
		CONDITION	1	1691		T651			i ce	1691			1651	T651	, a	1651	i i	1001	i	1051	C T T T T T T T T T T T T T T T T T T T	16510		T6510	

						ALUMINUM		7075 K _{Ie}								
	PRODUCT	UCT					SPECIMEN	NS	CRACK			K _{lo}				
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Kel)	WIDTH (in.)	THICK (in.)	DESIGN	LENGTH (in.) A	2.5 (KTYS)* (in.)	K. (Kal •	K. MEAN	STAN	DATE	REFER	
		0.84			80.4	1.000	0.499	NB	0.471	0.29	27.50			1973	86213	
		0.84		1	80.6	0.990	0.500	NB	0.476	97.0	26.00		•	1973	86213	
		0.84			81,2	1.000	0.500	NB	0.505	0:30	28.20		•	1973	86213	
	· · · · · · · · · · · · · · · · · · ·	0.84			81.2	1.000	0.499	NB	0.505	0.27	26.70			1973	86213	
T6510 Cont'd	Extrusion Cont'd	99'0	R.T. Cont'd	Cont'd	81.8	1.500	0.657	SEN.	0.765	0.26	26.60	Cont'd	Cont'd	1973	86213	
		99'0			82.4	1.500	0.659	NB NB	0.722	0.28	27.60			1973	86213	
		99'0			86.4	1.490	0.664	NB	0.729	0.22	25.80			1973	86213	
		0.68			86.4	1.490	0.667	NB	0.740	0.22	25.60			1973	86213	
		0.68			86.4	1.490	0.623	NB	969'0	6.24	26.50			1973	86213	
		3.50			66.7	1.000	0.500	NB	0.500	0.26	21.50			1973	86213	
		3.50		1	67.2	1.990	1.000	CT	1.003	0.27	21.90			1973	86213	
		3.50			67.2	0.990	0.500	NB	0.469	0.25	21.10			1973	86213	
		3.50		1	67.2	0.990	0.500	NB	0.495	0.24	20.90			1973	86213	
		3.50			67.2	1.990	1.000	CŢ	0.974	0.27	22.10			1973	86213	
		0.84		1	77.0	1.000	0.500	NB NB	0.461	0.26	24.70			1973	86213	
T6510	Extrusion	0.84	R.T.	7:I	77.0	0.990	0.501	NB	0.467	0.23	23.60	23.3	9	1973	86213	
		0.84			77.6	1.000	0.500	NB	0.461	0.19	21.40	<u> </u>	<u> </u>	1973	86213	
		0.84			77.6	1.000	0.500	NB NB	0.475	0.25	24.40		•	1973	86213	
		0.84		1	77.6	1.000	0.500	NB	0.482	0.23	23.70			1973	86213	
		0.84		!	77.8	1.000	0.500	NB	0.512	0.29	26.50			1973	86213	
		0.84			78.0	1.000	0.500	NB	0.467	0.24	24.20			1973	86213	
		0.84			78.0	1.000	0.499	NB NB	0.488	0.24	24.00			1973	86213	

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						ALUMINUM		7075 K _{Io}							
	PRODUCT	UCT					SPECIMEN	Z	CRACK	* *		K _{Io}			
CONDITION	FORM	THICK (in.)	TEMP TEMP (°F)	SPEC	YIELD STR (Kei)	WIDTH (in.) W	THICK (fn.)	DESIGN	LENGTH (In.) A	(K _{L,} TYS)* (In.)	K. (Kei • √in.)	K, MEAN	STAN DEV	DATE	REFER
		0.68			78.7	1.490	0.664	NB	0.684	0.23	24.00			1973	86213
T6510 Cont'd	Extrusion Cont'd	0.68	R.T. Cont'd	T-L Cont'd	78.8	1.490	0.660	NB	0.691	0.22	23.20	Cont'd	Cont'd	1973	86213
		0.68			78.8	1.490	0.660	NB	0.700	0.25	24.80			1973	86213
		3.50			61.7	1.990	1.000	CT	0.941	0.24	19.20			1973	86213
T6510	Extrusion	3.50	R.T.	3.6	61.7	2.000	1.001	СТ	0.965	0.24	19.20	20.0	1.3	1973	86213
		3.50			72.5	0.500	0.251	NB	0.274	0.22	21.50			1973	86213
1	Forged	3.50			73.6	1.995	0.999	NB	1.097	0.70	39.50			1978	MPC01
16510	Bar	3.50	K.T.	2	75.3	1.992	1.000	NB	0.976	0.67	39.60	39.6	0.1	1978	MPC01
		3.50			74.6	2.006	0.998	NB	1.063	0.46	32.40			1978	MPC01
		3.50			75.7	1.994	1.000	CT	1.037	0.44	31.90			1978	MPC01
		3.50			75.7	2.004	1.000	CI	1.002	0.44	32.10			1978	MPC01
		5.00			77.4	4.036	1.987	CT	2.018	0.52	35.70			1978	MPC01
		3.09			78.2	3.007	1.499	CT	1.563	0.34	29.30			1978	MPC01
		1.18			78.9	2.518	1.104	CT	1.284	0.22	24.30			1978	MPC01
T6510	Forged Bar	0.68	R.T.	LT	81.8	1.506	0.657	NB	0.783	0.27	27.70	29.2	3.4	1978	MPC01
		0.68			82.4	1.492	0.659	NB	0.716	0.27	27.20			1978	MPC01
		2.75			83.0	1.991	0.999	CT	1.075	0:30	29.50			1978	MPC01
		2.81			83.6	2.976	1.499	CT	1.577	0.34	31.40			1978	MPC01
		0.68			86.4	1.502	0.623	NB	0.691	0.22	26.20			1978	MPC01
		0.68			86.4	1.500	0.667	WB BA	0.735	0.21	25.40	·		1978	MPC01
		0.68			86.4	1.498	0.664	NB	0.734	0.22	26.10			1978	MPC01

						ALUMINUM		7075 K _{Io}							
	PRODUCT	UCT					SPECIMEN	NE	CRACK			K			
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIRLD STR (Kst)	WIDTH (in.)	THICK (in.)	DESIGN	LENGTH (in.) A	2.6 (K _{1,7} TYS)* (in.)	K. (Kei •	K. MEAN	STAN	DATE	REFER
		6.00			61.0	5.024	2.500	CT	2.562	0.27	20.70			1978	MPC01
		3.50		1	66.7	0.998	0.500	NB	609'0	0.27	22.10			1978	MPC01
		3.50			67.2	1.984	1.000	cT	0.972	0.25	22.00			1978	MPC01
		3.50			67.2	2.012	1.000	CT	1.006	0.25	22.00			1978	MPC01
		3.50			67.2	0.66.0	0.500	NB	0.495	0.24	20.90			1978	MPC01
		3.50	······································	I	67.2	1.000	0.500	NB	0.470	0.24	21.20			1978	MPC01
T6510	Forged Bar	3.09	R.T.	T:L	68.0	3.970	2.001	cr	2.144	0.22	20.80	214	<u>~</u>	1978	MPC01
		2.81			68.4	2.987	1.498	cr	1.553	0.18	18.80	;	21	1978	MPC01
		2.75			68.6	2.508	1.250	cr	1.279	0.15	17.60			1978	MPC01
		1.18			74.5	2.487	1.104	cr	1.293	0.22	22.80			1978	MPC01
		99.0			78.7	1.482	0.664	NB	0.667	0.21	23.20			1978	MPC01
		99'0		J.	78.8	1.502	0.660	NB	0.676	0.19	22.50			1978	MPC01
		99.0			78.8	1.491	0.660	NB	0.686	0.22	24.10			1978	MPC01
		6.00		1	69.3	3.000	1.500	cr	1.530	0.28	20.30			1978	MPC01
		3.50		!	61.7	2.015	1.001	cr	0.967	0.24	19.30			1978	MPC01
		3.50		1	61.7	2.015	1.000	cr	0.927	0.22	18.80			1978	MPC01
T6510	Forged Bar	3.50	R.T.	J.S.	61.8	0.500	0.249	NB	0.275	0.22	19.10	18.7	č	1978	MPC01
		3.09		1	62.6	2.481	1.250	cr	1.290	0.21	18.20		}	1978	MPC01
		2.81		1	62.9	2.018	0.999	cT	0.989	0.16	17.70			1978	MPC01
	-	2.75			67.5	2.010	0.998	cr	0.985	0.16	17.80			1978	MPC01
T6511	Extrusion	1.25	E-	Ę	79.2	3.011	1.217	NB	1.596	0.32	28.90			1978	MPC01
		1.25		1.4	79.4	3.029	1.219	NB	1.675	0.27	26.90	27.9	1.4	1978	MPC01

						ALUMINUM		7075 K _{Io}							
	PRODUCT	ucr					SPECIMEN	N.	CRACK			K _{Ie}			
CONDITION	FORM	THICK (in.)	TEMP TEMP (°F)	SPEC	YIELD STR (Kel)	WIDTH (in.) W	THICK (in.)	DESIGN	LENGTH (in.) A	(Kr./TYS)* (in.)	K. (Kei *	K. MEAN	STAN DEV	DATE	REFER
		1.25			75.4	3.014	1.170	NB	1.567	0.27	25.50			1978	MPC01
, i		1.25	į	I	75.4	3.016	1.170	NB	1.538	0.28	25.20			1978	MPC01
16511	Extrusion	1.25	K.T.		75.8	2.996	1.166	NB	1.498	0.34	28.30	26.9	1.8	1978	MPC01
		1.25			75.8	2.977	1.168	NB	1.518	0.34	28.50			1978	MPC01
	ī	1.25	ć	l	79.2	3.000	1.217	NB	1.647	0:30	27.40			1973	86213
1991	Extrusion	1.25	2	3	79.4	3.000	1.219	NB	1.525	0.26	25.40	26.4	1.4	1973	86213
		1.25			75.4	3.000	1.170	NB	1.515	0.27	24.60			1973	86213
		1.25	8		75.4	3.000	1.170	NB	1.535	0.27	24.60			1973	86213
11691	Extrusion	1.25	£		75.8	3.000	1.168	NB	1.495	0.34	27.80	26.2	1.8	1973	86213
		1.25			75.8	3.000	1.166	NB	1.480	0.34	27.80			1973	86213
T73	Forging	1.00	R.T.	T.L	61.3	1.000	0.498	cr	0.509	0.43	25.30	:		1973	86213
		1.00			67.0	1.000	0.499	CT	0.498	0.29	19.40			1973	86213
,		1.00	E		67.0	1.000	0.499	CT.	0.512	0.29	19.50		·	1973	86213
1/3	Forging	1.00	K.T.	,	67.0	1.000	0.499	CT	0.509	0.26	18.30	19.1	9.5	1973	86213
		1.00			67.0	1.000	0.499	СТ	0.501	0.28	19.00			1973	86213
E	f	4.00	8		67.0	2.990	1.503	CI	1.605	1.19	39.30			1973	86213
173	rorging	4.00	28	1.71	59.5	3.000	1.503	CT	1.589	1.06	38.80	39.1	9.4	1973	86213
		4.00			53.8	3.000	1.500	CT	1.622	0.54	24.90			1973	86213
-		4.00			54.7	3.000	1.500	CT	1.587	0.53	25.20			1973	86213
1773	Forging	4.00	83	T.L	55.6	3.000	1.500	CT	1.593	09:0	27.30	22.8	3.2	1973	86213
- 11		4.00			56.8	3.000	1.500	Ç	1.592	0.38	22.20			1973	86213
		0.75			60.8	1.000	0.500	cr	0.495	0.25	19.20			1973	86213

	K _{Ie}		1973 86213	Cont'd Cont'd 1973 86213	1973 86213	1973 86213	979 04 1973 86213) i	1973 86213	19.8 0.2 1973 86213	1972 82879	1972 82879	21.5 0.7 1972 82879	1972 82879	1973 86213	999 1.0 1973 86213	 } 	1973 86213	1972 84363	1972 84363	1972 84363	29.4 2.2 1977 MA005	1977 MA005	
		(K.,TYS)* K. (in.) (Kei	0.24 18.70	0.29 21.90	0.41 22.10	0.71 28.20	0.66 28.00	0.59 27.50	0.23 19.60	0.24 19.90	0.26 20.60	0.29 22.00	0.27 21.10	0.29 22.10	0.45 28.10	0.50 29.50	0.62 30.10	0.57 28.20	0.87 31.20	0.86 31.10	0.86 31.00	1.01 34.80	1.13 36.70	
	CRACK	LENGTH (In.) A	0.513	0.805	1.524	1.621	1.569	1.636	0.816	0.827	0.750	0.750	0.750	0.750	1.622	1.530	1.480	1.562	1.271	1.243	1.223	1.286	1.281	
7075 K _{Io}	EN	DESIGN	CI	CT	CT	CT	CT	CT	CT	CT	CT	CT	CT	CT	NB	NB	NB	NB	cr	CT	CI	CT	cr	į
INUM	SPECIMEN	THICK (in.)	0.500	0.749	1.504	1.488	1.499	1.499	0.751	0.751	0.750	0.750	0.750	0.750	1.387	1.385	1.385	1.367	1.256	1.248	1.258	1.247	1.250	0000
ALUMINUM		WIDTH (fr.) W	1.000	1.500	3.000	3.000	3.000	3.000	1.500	1.500	1.500	1.500	1.500	1.500	3.000	3.000	3.000	3.000	2.490	2.490	2.500	2.500	2.493	800
		YIRLD STR (Kel)	8.09	64.4	54.7	63.0	64.5	56.4	64.3	64.3	64.4	64.4	64.4	64.4	66.0	66.0	66.0	59.1	63.2	53.2	53.2	54.5	54.5	7
		SPEC	T.L	Cont'd	3.F		3.L		Ē	7:1			3			T·L		T-L			Ē.	i		
		TEST TEMP (°F)	88	Cont'd	82		88		<u> </u>	8		Ē	<u> </u>			-320		-112			Ē			
	UCT	THICK (In.)	0.75	0.89	4.00	4.00	4.00	4.00	0.89	0.89		:	:	:	1.37	1.37	1.37	1.37	4.00	4.00	4.00	1.25	1.25	3,50
	PRODUCT	FORM	Forging	Cont'd	Forging		Forging		Porming	Sungar.		Forged	Bar			Plate		Plate			P			
		CONDITION	173	Cont'd	173		T73		123			123				17351		17351			17351			

																			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				
		REFER	MPC01	MA005	MA005	84306	84306	84306	MPC01	MPC01	MPC01	86213	MPC01	MR001	MR001	NC003	NC003	MPC01	MPC01	84306	84306	84306	84306
		DATE	1978	1977	1977	1972	2261	1972	1978	1978	1978	1973	1978	1980	1980	1982	1982	1978	1978	1972	1972	1972	1972
		STAN											Cont'd										
	K _{Io}	K. MEAN											Cont'd										
		K. (Kel • √in.)	27.90	31.60	28.10	30.40	31.70	32.30	28.00	27.70	26.60	29.00	25.70	32.20	31.70	29.00	29.00	26.80	27.90	27.00	26.30	25.80	29.10
	9 % 6	(K,TYS)* (in.)	09:0	0.74	0.59	0.69	0.75	0.78	0.65	0.52	0.50	0.59	0.44	0.68	0.65	0.55	0.55	0.46	0.46	0.43	0.41	0.40	09:0
	CRACK	LENGTH (in.) A	1.005	1.303	1.263	1.587	1.576	1.575	1.101	1.100	1.082	0.971	1.005	ŧ	:	i		1.031	1.018	1.530	1.074	1.070	1.512
7075 $K_{\rm lo}$	N.	DESIGN	cr	CI	L.	CT	CI	CT	NB	. NB	NB	cr	CT	WOL-CT EQ.	WOL-CT EQ.	CT	cr	cT	C.I	CT	CT	CT	CT
	SPECIMEN	THICK (in.) B	0.998	1.250	1.250	0.994	0.996	0.995	1.004	1.012	1.002	1.000	0.999	0.514	0.514	1.000	1.000	1.000	0.999	0.805	0.821	0.819	0.827
ALUMINUM		WIDTH (in.) W	2.010	2.493	2.502	2.990	2.990	2.990	2.002	2.000	2.004	2.000	2.010	1.028	1.028	2.000	2.000	1.983	1.996	2.990	2.000	2.000	3.000
		YIELD STR (Kel)	56.6	67.8	67.8	68.0	68.0	58.0	59.1	69.1	59.1	59.6	60.0	61.7	61.7	62.0	62.0	62.2	64.2	64.7	64.7	64.7	64.7
		SPEC	<u></u>		•		•						Contd										
		TEST TEMP (°F)											R.T. Cont'd										
	UCT	THICK (In.)	3.00	1.25	1.25	2.00	2.00	2.00	1.37	1.37	1.37	2.50	2.50	1.00	1.00	1.00	1.00	1.00	1.50	2.00	2.00	2.00	2.00
	PRODUCT	FORM	•										Plate Cont'd										
		CONDITION											T7351 Cont'd										

						ALUMINUM		7075 K _{Io}								
	PRODUCT	UCT					SPECIMEN	NS	CRACK			K _{Io}				
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Kei)	WIDTH (in.)	THICK (in.) B	DESIGN	LENGTH (in.) A	2.6 (K _{1.7} TYB)* (in.)	K. (Kai	K. MEAN	STAN	DATE	REFER	DESIGN
		2.00			64.7	3.000	0.805	cr	1.647	0.44	27.20			1972	84306	cr
		2.00			64.7	2.000	0.823	CT	1.074	0.44	27.30			1972	84306	CT
		1.00		I	629	1.989	0.976	ст	1.074	0.52	30.40			1978	MPC01	ст
		1.00			6.39	1.994	0.975	cr	1.077	09'0	30.30			1978	MPC01	cr
		1.37			66.3	2.986	1.375	NB	1.493	0.44	28.30			1978	MPC01	NB
		1.37			66.3	3.020	1.374	NB	1.480	0.62	30.60			1978	MPC01	NB
		1.37			66.3	3.022	1.374	NB	1.481	0.48	29.50			1978	MPC01	NB
		1.37			66.3	3.012	1.375	, NB	1.536	0.48	29.40			1978	MPC01	, NB
		1.37			66.3	2.020	1.002	CT	1.030	0.46	29.10			1978	MPC01	cr
17351	Plate	1.37	R.T.		66.3	3.000	1.375	NB	1.440	0.41	26.80			1973	86213	NB
Cont'd	Cont'd	1.37	Cont'd	Cont'd	66.3	3.000	1.375	NB	1.585	0.63	30.60	Cont'd	Cont'd	1973	86213	NB
		1.37			66.3	3.000	1.376	NB	1.545	0.50	29.70			1973	86213	NB
		1.37			66.3	3.000	1.374	NB	1.554	0.56	31.30			1973	86213	NB
		1.37			66.3	3.000	1.374	SE SE	1.506	0.62	30.30			1973	86213	WB
		1.37			6.3	3.000	1.374	NB NB	1.485	0.54	30.80			1973	86213	NB
		1.37			66.3	3.028	1.375	NB	1.514	0.44	28.20			1978	MPC01	NB
		1.37			66.3	3.027	1.374	NB NB	1.483	0.46	29.00			1978	MPC01	NB
		1.37			66.3	2.018	1.001	cr	1.029	0.48	29.60			1978	MPC01	CT
		1.37			66.3	2.022	1.00.1	CI	1.011	0.46	28.70			1978	MPC01	CT
		2.00			67.1	3.007	1.001	cr	1.624	0.52	31.20			1978	MPC01	cr

		REFER	MPC01	82880	82880	82880	82880	82880	82880	82880	82880	82880	MPC01	86213	86213	MPC01	86213	MPC01	MPC01	84306	84306	MR001	MR001	MPC01	MPC01
	,	DATE	1978	1972	1972	1972	1972	1972	1972	1972	1972	1972	1978	1973	1973	1978	1973	1978	1978	1972	1972	1980	1980	1978	1978
		STAN DEV												3.2											
	K _{Ie}	K, MEAN												26.2											
		K. (Kel • (in.)	22.70	28.90	27.00	26.60	26.50	27.30	27.60	28.90	28.10	27.70	21.60	33.10	32.30	32.30	32.80	30.20	31.10	25.60	24.80	24.90	24.79	22.70	23.00
		2.0 (K _a ,TYB) ² (in.)	0.42	0.65	0.56	0.55	0.54	0.58	0.69	0.65	0.61	0.59	0.34	0.80	0.76	0.75	0.79	0.65	0.70	0.47	0.44	0.40	0.40	0.32	0.32
	CRACK	LENGTH (In.) A	976	1.557	1.015	0.782	0.763	0.792	1.498	1.065	1.538	1.035	1.015	1.069	1.030	1.029	1.075	1.027	1.032	1.564	1.551		:	1.038	1.082
7075 K_{Io}	Ŋ	DESIGN	СТ	NB	NB	NB	NB	NB	NB	. NB	NB	NB	CT	NB	NB	NB	NB	NB	NB	5	CT	WOLCT EQ.	WOL-CT EQ.	CT	CT
	SPECIMEN	THICK (In.)	0.998	1.380	1.000	0.750	0.750	0.750	1.390	1.000	1.380	1.000	0.999	1.012	1.011	1.011	1.011	1.011	1.012	0.995	0.995	0.514	0.514	0.979	978
ALUMINUM		WIDTH (in.)	1.992	3.000	2.000	1.500	1.500	1.500	3.000	2.000	3.000	2.000	1.990	2.000	2.000	2.018	2.000	2.014	1.985	2.990	2.990	1.028	1.028	1.996	2.004
		YIELD STR (Kel)	54.9	66.8	56.8	66.8	66.8	56.8	56.8	56.8	56.8	56.8	57.1	58.5	58.5	58.5	58.5	58.5	58.5	69.0	69.0	61.7	61.7	62.2	62.2
		SPEC				•								T-L											
		TEST TEMP (°F)												R.T.											
	UCT	THICK (in.)	3.50	1.38	1.38	1.38	1.38	1.38	1.38	1.38	1.38	1.38	3.00	1.37	1.37	1.37	1.37	1.37	1.37	2.00	2.00	1.00	1.00	1.00	1.00
	PRODUCT	FORM												Plate											
		CONDITION												T7351											

						ALUMINUM		7075 K _{Ie}							
	PRODUCT	vucr					SPECIMEN	N.	CRACK			Kı			
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Kei)	WIDTH (in.) W	THICK (in.)	DESIGN	LENGTH (in.) A	Z.S (KTYS)* (in.)	K dij.	K. MEAN	STAN	DATE	REFER
		1.50		1	64.2	1.994	666'0	CT	1.017	0:30	22.60			1978	MPC01
		1.37			64.6	3.006	1.373	NB	1.503	0.40	25.90			1978	MPC01
		1.37			64.6	2.002	1.000	CT	1.021	96.0	25.10			1978	MPC01
		1.37			64.6	1.992	1.00.1	CT	1.016	0.36	24.80			1978	MPC01
		1.37			64.6	2.012	1.00.1	cr	1.026	0.36	24.80			1978	MPC01
		1.37			64.6	3.025	1.375	NB	1.482	0.34	24.20			1978	MPC01
T7351 Cont'd	Plate Cont'd	1.37	R.T. Cont'd	T-L Cont'd	64.6	3.025	1.373	NB	1.482	96.0	24.90	Cont'd	Cont'd	1978	MPC01
		1.37		1	64.6	3.024	1.376	, NB	1.642	0.32	23.80			1978	MPC01
		1.37		L	64.6	3.000	1.375	NB	1.528	0.39	25.40	·		1973	86213
		2.00		1	66.0	3.000	0.827	cr	1.515	0.31	23.10			1972	84306
		2.00			66.0	3.000	0.806	CT	1.538	0.28	22.00			1972	84306
		2.00		L	66.0	3,000	0.827	cr	1.536	0:30	23.00			1972	84306
		2.00			67.6	3.020	1.000	CT	1.631	0.28	23.10			1978	MPC01
		2.00		L	0.09	1.500	0.499	cr	0.762	0.23	18.20			1972	84306
		1.37		L	61.2	1.000	0.500	cr	0.492	0.22	18.20			1973	86213
		1.37		1	61.2	1.000	0.500	CT	0.488	0.24	18.80			1973	86213
T7351	Plate	1.37	R.T.	3.1	61.2	1.000	0.501	CT	0.497	0.24	18.80	18.5	9.6	1973	86213
		1.37			61.2	1.010	0.500	CT	0.486	0.22	18.70		;	1978	MPC01
		1.37			61.2	1.000	0.601	C.	0.500	0.24	19.00			1978	MPC01
		1.37			61.2	966'0	0.500	C.	0.488	0.21	18.00			1978	MPC01
172851	200	2.50	Ğ	E.	64.8	1.490	0.749	cr	0.778	0.43	26.90			1973	86213
1001	Links	2.50	30	3	64.8	1.490	0.748	CT	0.768	0.44	27.20	27.1	0.2	1973	86213

	1		ī	1	_	Ī	ı	T	Т	T	_		l						Г	Ī					Ī
		REFER	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213
	•	DATE	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973
		BTAN		0.7	1			9.0			0.7			6.0					9.0					9.0	
	K _{Ie}	K, MEAN		28.9	i			19.1			18.2			21.3					33.6					20.6	
		K. (Rei •	29.40	28.40	23.40	19.40	19.60	19.10	18.20	18.30	18.90	17.50	20.50	22.30	21.00	33.30	33.70	33.90	34.00	33.20	32.60	20.80	20.00	20.30	20.30
	4 3 0	(K _{L,} TYS) ³ (In.)	0.66	0.61	0.43	0.32	0.33	0.26	0.23	0.23	0.25	0.21	0.37	0.40	0.35	0.65	0.67	0.67	19.0	69'0	0.61	0.40	0.34	0.35	06.0
	CRACK	LENGTH (In.) A	0.967	0.985	0.961	0.724	0.730	0.509	0.509	0.502	0.500	0.496	0.491	0.515	0.517	0.969	0.965	1.035	1.011	1.013	1.004	0.968	1.018	1.007	1.017
$7075~{ m K}_{ m Ic}$	N.	DESIGN	СТ	CT	CT	CT	CT	CT	CT	. CT	CT	CT	CT	cr	CT	CT	CT	cr	ст	CT	CI	CT	CT	CT	CT
	SPECIMEN	THICK (in.) B	1.000	1.000	0.999	0.750	0.750	0.502	0.502	0.500	0.500	0.500	0.458	0.408	0.454	0.960	0.949	0.948	0.951	0,963	0.952	1.000	0.997	0.997	0.998
ALUMINUM		WIDTH (in.)	2.000	2.000	2.000	1.490	1.500	0.990	0.990	1.000	1.000	1.000	1.000	1.000	1.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000
		YIELD STR (Ket)	57.3	67.3	56.5	54.3	64.3	69.8	69.8	60.2	60.2	60.2	53.5	55.6	55.8	65.3	65.3	65.7	65.7	629	62.9	52.3	64.4	54.4	58.2
		SPEC	E	1.1	T-L			7			78			3.1				Ē	3				ì	7.	
		TEST TEMP (°F)		83	83		č	8			88			83					ę.					£	
	JCT	THICK (fn.)	2.00	2.00	2.00	2.00	2.00	2.50	2.50	1.75	1.75	1.75	0.97	0.97	0.97	0.97	0.97	0.97	0.97	0.97	0.97	4.50	7.04	7.04	4.65
	PRODUCT	FORM	Ē	Flate	Plate		Ē	Flate		•	Plate			Extrusion				Ē	Extrusion					Extrusion	
		CONDITION	13000	1,001	T7351		, 1026	17501			17351			T7351				1000	1,001					17351	

		E	, e	6	_ا	е; -	60	60	6 0	<u> </u>	6	65	20	85	83	83	83	65	13	13	63	٥
		REFER	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	77140
		DATE	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1969
		STAN						Cont'd								1.3				0.7		-
	K _{le}	K. MEAN						Cont'd								20.6				19.4		:
		K. (Kei •	20.10	20.60	20.10	20.30	21.80	20.40	19.70	20.50	20.50	21.90	21.20	22.00	21.40	19.30	19.80	18.90	20.10	18.70	19.70	31.30
		2.0 (K _w TY8)* (in.)	0:30	0:30	0.28	0.27	0.32	0.28	0.26	0.28	0.28	0.31	0.29	0.44	0.42	0.27	0.28	0.33	0.38	0.28	0.31	0.58
	CRACK	LENGTH (in.) A	1.015	1.034	1.016	0.941	0.997	0.972	0.945	0.948	0.965	1.049	1.031	1.008	1.005	1.024	1.018	0.954	0.971	0.991	1.008	0.695
7075 K _{Io}	NE	DESIGN	CT	cr	CT	CT	CT	cr	CT	CT	CT	CT	CT	CT	CT	cr	CT	CT	CT	CT	СТ	S S
NUM	SPECIMEN	THICK (in.)	0.999	0.997	0.999	0.950	0.952	0.949	0.949	0.951	0.948	1.000	0.987	0.999	0.998	1.001	0.999	0.999	0.999	0.997	0.999	0.620
ALUMINUM		WIDTH (in.) W	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	1.500
		YIELD STR (Kei)	58.2	6.69	6.69	61.4	61.4	61.4	61.4	61.6	61.6	61.8	61.8	52.5	52.5	68.9	68.9	51.8	61.8	65.6	65.6	65.0
		SPEC	1	1				T.L Cont'd							ě	<u> </u>		-	-	2		LT
		TEST TEMP (°F)						84 Cont'd							ç	8			8	8		R.T.
	JCT	THICK (In.)	4.65	1.22	1.22	0.97	0.97	0.97	0.97	0.97	0.97	1.22	1.22	7.04	7.04	4.65	4.65	7.04	7.04	4.65	4.65	0.68
	PRODUCT	FORM						Extrusion Cont'd		1				1		ייייייי מאוויייייי		1	1			Extrusion
		CONDITION						T7351 Cont'd							13026	100			13051			T73510

TABLE 8.9.2.1 (CONTINUED)

REFER 77140 77140 77140 86213 86213 77140 77140 SW001 SW001 SW001 SW001 SW001 SW001 85836 85836 85836 85836 77140 77140 77140 77140 DATE 1973 1973 1973 1973 1969 1969 1990 1990 1990 1969 1969 1969 1969 1973 1973 1969 1969 1990 1990 1990 1969 STAN DEV 9.0 9.0 0.4 3.1 2.3 K. MEAN 39.6 \mathbf{K}_{Ic} 24.6 20.3 43.3 25.1 24.60 28.60 28.10 19.70 43.15 43.85 25.09 26.45 24.75 37.20 43.30 40.80 36.90 × βiĝ • jĝ 22.20 23.90 23.80 24.60 20.80 42.87 22.40 23.50 2.5 ° (K_TTYS)* (in.) 0.80 1.07 96.0 0.78 0.42 0.42 0.49 0.36 0.32 0.42 0.51 0.39 0.40 0.36 0.41 1 : ŀ CRACK LENGTH (in.) A 2.009 1.970 1.969 1.572 1.572 1.934 1.539 1.522 1.574 0.515 0.471 0.485 0.949 0.946 0.470 0.4650.673 0.678 0.944 0.929 1.527 $\mathbf{K}_{\mathbf{I}^{\mathbf{c}}}$ DESIGN 5 CT ţ CI Ç ಕ R Æ 贸 Ę IJ g æ E RB C 5 Ç Ç Ç Ç SPECIMEN THICK (in.) B 1.629 1.998 1.998 1.998 0.500 0.660 1.479 1.480 1.485 1.480 1.483 0.658 1.001 1.001 1.481 0.500 0.500 0.500 1.001 1.001 0.500 ALUMINUM 4.000 4.000 4.000 WILYTH (fn.) W 2.000 2.000 3.000 3.002 3.002 3.001 3.004 3.002 4.000 1.000 0.990 1.990 1.990 0.990 0.990 1.490 1.490 0.990 YIELD STR (Kel) 58.6 54.8 64.8 66.0 66.0 58.6 8.69 69.8 63.6 63.6 66.0 66.0 56.8 9.89 68.6 : ł 1 į : SPEC 1.7 7 T-L T.L S.L TEST TEMP (°F) R.T. R.T. R.T. 0 0 THICK (fp.) 4.00 4.00 0.68 3.50 4.00 4.0 4.00 4.00 3.50 3.50 3.50 3.50 3.50 3.50 3.50 3.50 3.50 3.50 0.68 3.50 3.50 PRODUCT Extrusion Extrusion Extrusion Extrusion Extrusion FORM CONDITION T73510 T73511 T73511 T73511 T73510

						ALUMINUM		7075 K _{le}							
	PRODUCT	UCT					SPECIMEN	Z.	CRACK			K _{Ic}			
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Kel)	WIDTH (in.)	THICK (in.)	DESIGN	LENGTH (in.) A	2.6 (K.,TYS)* (In.)	K. (Kei •	K. MEAN	STAN	DATE	REFER
		3.50			66.0	3.500	1.747	CT	1.738	0.44	27.50			1973	85836
T73511	Extrusion	3.50	R.T.	7: 1:r	66.0	3.500	1.752	ст	1.855	0.37	25.50	898	=	1973	85836
		3.50			66.0	3.500	1.750	CT	1.840	0.43	27.40			1973	85836
1000	1	3.50	E		66.0	2.000	1.002	cr	1.009	0.29	22,60			1973	85836
173011	EXTURION	3.50	K.T.	3	66.0	2.000	966.0	CT	0.993	0.25	21.10	21.9	11	1973	85836
1000	F	3.17	6		64.3	1.500	0.749	CT	0.792	0.73	34.80			1973	86213
110011	Extruelon	3.17	7.0	3	64.3	1.500	0.748	cr	991.0	0.72	34.60	34.7	0.1	1973	86213
		1.25		1	63.6	3.000	1.213	NB	1.460	0.73	34.30			1973	86213
112024		1.25	â		63.6	3.000	1.214	NB	1.520	97.0	35.00			1973	86213
1100	Extrusion	1.25	8	1 	67.6	3.000	1.220	NB	1.445	0.80	38.20	36.9	2.6	1973	86213
		1.25			67.6	3.000	1.218	NB	1.485	0.87	39.90			1973	86213
		1.25			62.2	3.000	1.170	NB	1.467	0.61	30.60			1973	86213
129	5	1.25	ő		62.2	3.000	1.168	NB	1.437	0.59	30.20			1973	86213
	Extragación	1.25	8		66.3	3.000	1.165	NB	1.487	0.70	35.00	32.6	2.6	1973	86213
		1.25			66.3	3.000	1.170	NB	1.440	0.68	34.70			1973	86213
1773511	1 2 2	3.50	200	Ē	65.0	4.000	2.001	Ţ.	2.065	0.49	28.80			1973	86210
	10181011	3.50	9	3.	65.0	4.000	2.002	cr	2.054	0.50	29.20	29.0	0.3	1973	86210
T73511-HIGHV	Extruded	1.50	£	E F	68.6	2.500	1.250	CT	ï	1.04	44.20			1980	WA001
PURITY	Bar	1.50		3	68.6	2.500	1.250	CI	:	0.93	41.80	43.0	1.7	1980	WA001
T73511-HIGH/	Extruded	1.50	£		63.0	2.500	1.250	CT	1	0.57	30.00			1980	WA001
PURITY	Bar	1.50	i	3	63.0	2.500	1.250	CT	:	99'0	29.90	30.0	0.1	1980	WA001

						ALUMINUM	l	7075 K _{Ic}							
	PRODUCT	UCT					SPECIMEN	N.	CRACK			K			
CONDITION	FORM	THICK (in.)	TEMP (°F)	SPEC	YIELD STR (Kei)	WIDTH (In.) W	THICK (in.)	DESIGN	LENGTH (In.)	2.6 (K _{r.} TYS)³ (in.)	K. (Kei • √in.)	K,	STAN DEV	DATE	REFER
T73511-LOW/	Extruded	1.50	ę		65.3	2.500	1.250	CT	:	0.43	27.10			1980	WA001
PURITY	Bar	1.50	K.T.	7.	65.3	2.500	1.250	CT		0.44	27.40	27.3	0.2	1980	WA001
T73511-LOW/	Extruded	1.50			60.9	2.500	1.250	CT		0.28	20.50			1980	WA001
PURITY	Bar	1.50	R.T.	T-L	60.9	2.500	1.250	cr		0.35	22.90	21.7	1.7	1980	WA001
T73511-MEDIUM	Extruded	1.50			68.4	2.500	1.250	CT	:	0.49	30.40			1980	WA001
PURITY	Bar	1.50	R.T.	<u>.</u>	68.4	2.500	1.250	cr	-	0.50	30.70	30.6	0.2	1980	100AW
T73511-MEDIUM/	Extruded	1.50	Ę		62.9	2.500	1.250	CT	-	0:30	21.70			1980	WA001
PURITY	Bar	1.50	K.I.	T-I	62.9	2.500	1.250	CT	:	0.31	22.10	21.9	0.3	1980	WA001
		5.00			62.5	3.000	1.502	NB	1.677	1.12	35.10			1970	17720
		6.00		L	62.6	3.000	1.503	NB	1.507	1.00	33.20			1970	17720
		6.00			62.6	3.000	1.499	NB	1.607	1.21	36.50			1970	11720
		6.00			55.4	3.990	2.002	NB	2.160	1.63	39.30			1970	77720
		6.00	_		55.4	3.990	2.002	NB	2.138	1.67	39.70			1970	77720
		4.00		· · · · ·	59.5	3.000	1.500	NB	1.585	69.0	31.20			1970	17720
02004		4.00	E	Ē	59.5	3.000	1.498	NB	1.610	0.74	32.40			1970	77720
7007	Forging	4.00	F. I.	<u> </u>	59.5	3.000	1.500	88	1.677	0.84	34.60	33.6	3.1	1970	77720
		2.00			65.3	1.490	0.751	NB	0.722	0.61	32.20			1970	77720
		2.00			65.3	1.500	0.754	NB NB	0.747	0.54	30.30			1970	77720
		2.00			65.3	1.500	0.752	NB	0.748	0.59	31.60			1970	77720
		3.00			66.2	1.990	0.998	RN BN	0.983	0.63	33.10			1970	77720
		3.00			66.2	2.000	1.000	æ	0.993	0.64	30.60			1970	77720
		3.00			66.2	1.990	0.999	NB	0.955	0.53	30.50			1970	77720

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		REFER	77720	77720	77720	11720	77720	11720	77720	17720	MA012	77720	77720	77720	77720	82675	82675	77720	77720	77720	77720	77720	17720	82675	82675
		DATE	1970	1970	1970	1970	1970	1970	1970	1970	1975	1970	1970	1970	1970	1972	1972	1970	1970	1970	1970	1970	1970	1972	1972
		STAN							2.8								0.6					3.2			
	K _{Ie}	K. MEAN							26.6								21.7					21.7			
		K. (Kei • √ln.)	27.80	27.60	28.30	27.10	28.60	28.20	26.30	24.90	33.20	22.80	23.50	23.70	24.20	22.00	21.30	26.50	24.10	25.40	19.60	19.00	18.30	20.10	20.20
	, a	z.b ((K _{e,/} TYS) ¹ (in.)	0.86	0.85	0.78	0.72	0.79	0.65	0.57	0.51	0.85	0.37	0.39	0.33	0.34	0.39	0.36	0.88	0.74	0.79	0.40	0.37	0.34	0.32	0.32
	CRACK	LENGTH (in.) A	2.118	2.173	1.653	1.505	1.537	1.702	1.598	1.732	1.387	0.968	0.992	0.728	0.750	0.700	00.700	0.999	0.997	1.027	0.478	0.493	0.458	00.700	0.700
7075 K _{Ie}	N.	DESIGN	NB	NB	CT	NB	NB	NB	NB	WB	NB	CT	CT	CT	NB NB	NB	NB	NB	NB						
	SPECIMEN	THICK (in.) B	2.002	2.003	1.500	1.501	1.500	1.500	1.499	1.499	1.252	1.000	1.000	0.751	0.753	0.700	0.700	1.000	1.000	1.000	0.500	0.500	0.500	0.700	0.700
ALUMINUM		WIDTH (in.)	4.000	4.000	3.000	3.000	3.000	3.000	3.000	3.000	2.494	1.990	2.000	1.500	1.500	1.400	1.400	2.000	2.000	2.000	1.000	1.000	1.000	1.400	1.400
		YIELD STR (Kal)	50.3	50.3	50.7	50.7	50.7	65.2	55.2	66.2	67.0	59.3	59.3	65.3	65.3	56.3	56.3	49.2	49.2	49.2	49.3	49.3	49.3	66.3	56.3
		SPEC							T·L	•						E						3			
		TEST TEMP (°F)							R.T.							£	W.T.				£	: :			
	UCT	THICK (in.)	90.9	9009	6.00	5.00	5.00	4.00	4.00	4.00	:	3.00	3.00	2.00	2.00	9009	6.00	9.00	6.00	9.00	2.00	2.00	2.00	9.00	9.00
	PRODUCT	FORM					1		Forging							Porming	88			1	200		1.		
		CONDITION							T7352							17359					17369				

TABLE 8.9.2.1 (CONTINUED)

MA011 86213 MPC01 86213 MPC01 MPC01 86213 86213 86213 85836 85836 85836 85836 85836 85836 REFER 86213 86213 86213 86213 86213 86213 86213 85836 DATE 1973 1978 1973 1978 1973 1973 1973 1974 1973 1973 1978 1973 1973 1973 1973 1973 1973 1973 1973 1973 1973 1973 STAN 1.5 1.3 1.8 2.7 ŧ 0.2 į R. MEAN \mathbf{K}_{Ic} 28.6 19.6 19.0 35.0 26.6 ŀ ŧ 26.40 27.30 18.00 33.50 28.50 23.50 24.60 28.60 27.30 28.60 19.30 18.70 18.30 20.90 31.80 19.70 19.60 × . E(i 2.6 * (K_L/TYS)* (in.) 0.55 0.55 0.46 0.44 0.46 0.50 0.45 0.53 0.33 0.28 0.27 0.37 0.35 0.28 0.38 0.85 0.60 0.57 0.70 0.43 0.31 CRACK LENGTH (in.) 1.212 1.786 1.764 1.029 2.124 2.142 2.126 2.126 2.1242.204 2.204 2.075 1.985 1.960 1.825 1.005 1.006 0.990 0.968 9260 0.934 1.020 K_{I_0} DESIGN Ç đ Ç CŢ Ç CT CI £ J 5 CŢ CT 5 Ç ÇŢ Ç CT Ç CI C CT Ç 7075 SPECIMEN THICK (in.) 1.989 1.969 1.961 1.745 1.745 1.746 1.003 1.989 1.987 0.997 1.000 0.999 1.000 0.999 0.998 0.998 1.251 2.001 2.005 2.005 1.987 1.981 1.981 **ALUMINUM** WIDTH (In.) W 3.500 2.000 4.000 4.000 4.011 4.008 4.000 4.000 4.000 4.000 4.000 3.500 3.500 3.967 2.000 2.000 2.000 2.000 2.500 4.000 2.000 2.000 2.000 YIELD STR (Ket) 67.0 54.5 0.07 70.0 67.0 62.9 67.0 62.4 62.4 62.4 62.4 62.4 62.9 48.6 53.5 53.5 70.0 54.6 689 58.9 48.6 SPEC OR 7.7 S.L 7 SL 1.7 T.L T.L TEST TEMP (°F) R.T. R.T. R.T. R.T. 84 84 THICK (In.) 2,00 2.00 2.00 4.65 4.65 2.35 6.00 6.00 9.09 9.00 6.00 6.00 6.00 2.00 2.00 2.00 2.00 2.00 7.04 4.65 7.04 7.04 4.65 PRODUCT Extrusion Forging Forging Forging Extrusion FORM Plate Billet CONDITION T73652 T73652 17352 17651 17352 T7352

MPC01 86213 MPC01 MPC01 86213 90011 90011 MPC01 84306 84306 84306 85836 84306 85836 84306 MPC01 MPC01 MPC01 86213 84306 84306 REFER 90011 1972 1973 1972 DATE 1978 1973 1972 1972 1973 1972 1978 1972 1972 1973 1974 1978 1978 1978 1978 1974 1973 1978 1974 Cont'd STAN DEV Cont'd K. MEAN $K_{\mathrm{I}^{\mathrm{c}}}$ 19.90 23.30 21.50 24.30 24.00 25.00 25.60 25.50 25.50 23.00 23.00 21.30 22.00 22.20 7. F. 22.40 22.10 22.40 23.40 23.90 22.80 26.00 2.6 * (K, TYS)* (in.) 0.27 0.40 0.25 0.28 0.29 0.27 0.34 0.23 0.31 938 0.38 0.31 0.31 0.30 0.32 0.38 0.44 0.30 0.30 0.34 0.34 0.35 1.276 1.549 1.293 1.047 1.496 1.558 1.054 1.074 1.513 1.526 2.120 1.632 1.013 1.023 2.219 2.219 2.219 2.219 1.555 i : $\mathbf{K}_{\mathbf{I}_{\mathbf{0}}}$ DESIGN CŢ Ç Ç $\mathbf{c}\mathbf{r}$ Ç ぢ C Ç ij C CI Ç Æ CŢ CŢ Ç Ç CŢ Ç CT IJ CŢ 7075 SPECIMEN 0.810 1.255 1.255 0.809 THICK (fn.) B 908.0 0.811 1.250 0.763 0.803 1.755 1.403 1.969 1.959 1.250 0.500 0.798 0.800 0.800 0.754 0.754 1.961 1.961 **ALUMINUM** 2.000 2.500 2.000 WIDTH (in.) W 4.000 4.035 4.035 4.000 2.500 2.500 2.992 3.000 3.000 2.000 2.500 4.000 3.022 2.000 2.000 2.990 3.026 2.992 1.500 YIELD STR (Ket) 64.0 66.0 66.0 63.8 64.0 64.0 64.1 64.1 65.0 65.0 65.6 66.0 66.0 66.0 64.1 64.1 62.6 62.8 62.0 62.6 T·L Cont'd SPEC R.T. Cont'd TEST TEMP (°F) THICK (fn.) 2.00 0.75 2.00 2.00 2.00 2.50 2.00 2.50 2.00 2.00 2.30 2.30 2.00 2.00 1.50 2.00 2.00 2.60 2.00 2.00 2.00 1.75 PRODUCT FORM Plate Cont'd CONDITION T7651 Cont'd

30.05

						ALUMINUM		7075 K _{Ie}							
	PRODUCT	UCT					SPECIMEN		11			K _I			
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Kel)	WIDTH (in.) W	THICK (in.) B	DESIGN	LENGTH (in.)	2.6 (K _w TYS)* (in.)	K. (joj.)	K. MEAN	STAN	DATE	REFER
		0.56		1	67.0	1.490	902'0	CT	0.831	0.42	27.60			1972	84306
		0.56		1	67.0	1.490	0.507	cr	0.836	0.37	26.70			1972	84306
		2.00		L	67.2	1.004	0.499	CT	0.502	0.28	23.50			1978	MPC01
		2:00			67.2	1.008	0.500	CT	0.494	0.32	24.60			1978	MPC01
		2.00			67.4	0.998	0.500	CT	0.479	0.21	20.10			1978	MPC01
		2.00		1	67.4	1.494	0.749	CT	0.717	0.24	21.10			1978	MPC01
		2:00			67.4	3.982	1.997	cr	2.190	0.24	21.40			1978	MPC01
		2.00		J	67.4	1.002	0.500	. cT	0.481	0.24	21.30			1978	MPC01
17651	Plate	2.00	R.T.		67.4	1.496	0.750	CT	0.733	0.22	20.80			1978	MPC01
Cont'd	Cont'd	2.00		Cont'd	67.4	3.007	1.500	cr	1.654	0.25	22.20	Cont'd	Cont'd	1978	MPC01
		2.00		L	67.4	1.616	0.749	CT	0.727	0.22	20.30			1978	MPC01
		2.00			67.4	1.013	0.500	CT	0.476	0.21	20.00			1978	MPC01
		2.00			67.4	1.002	0.500	cr	0.481	0.21	20.20	. ——		1978	MPC01
		2.00	····	1	67.6	3.973	1.994	cr	2.066	0.24	21.00			1978	MPC01
		1.00		1	67.6	3.021	1.005	CT	1.571	16.0	25.20			1978	MPC01
		1.00		1	67.6	3.017	1.004	CT	1.569	P6:0	25.40			1978	MPC01
		2.00			68.7	3.020	1.000	CT	1.631	0.28	23.80			1978	MPC01
		1.00			70.1	1.994	0.976	CT	1.067	22'0	21.30			1978	MPC01
		2.00	,		69.1	:	0.751	CT	0.730	0.25	19.00			1978	MPC01
17651	Plate	1.75	E-	I	61.8	1.010	0.500	CT	0.485	0.19	17.60			1978	MPC01
		1.75		<u>_</u>	61.8	0.992	0.500	CT	0.496	0.18	17.00	17.8	1.5	1978	MPC01
		1.76			61.8	1.006	0.500	CT	0.493	0.19	17.50			1978	MPC01

					*	ALUMINUM		7075 K _{Io}							
	PRODUCT	ucr					SPECIMEN	N.	CRACK			$K_{I_{o}}$,	
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Kel)	WIDTH (In.)	THICK (in.)	DESIGN	LENGTH (in.) A	2.0 (K.,TYS)* (in.)	K. (Kei •	K. MEAN	STAN	DATE	REFER
		2.00			64.1	1.010	0.500	cr	0.485	0.15	16.20			1978	MPC01
		2.00			64.1	1.004	0.500	CT	0.492	0.15	16.30			1978	MPC01
		2.00			64.1	1.006	0.498	CT	0.493	0.14	15.40			1978	MPC01
		2.00			64.2	1.498	0.749	CT	0.764	0.21	18.80			1978	MPC01
		2.00			64.2	1.506	0.749	CT	0.768	0.19	18.10		•	1978	MPC01
T7651	Plate	2.00	R.T.]-S	64.2	1.492	0.749	CT	0.776	0.19	18.20			1978	MPC01
Cont'd	Cont'd	2.00	Cont'd	Cont'd	65.0	1.000	0.378	СТ	0.447	0.14	15.20	Contd	Cont'd	1972	84306
		2.00			65.0	1.000	0.378	СТ	0.450	0.17	17.10			1972	84306
		2.30			70.0	1.490	0.750	cr	0.758	0.19	19.40			1973	86210
		2.50			70.0	1.500	0.751	CT	0.766	0.20	19.60			1973	86210
		2.50			70.0	1.490	0.749	CT	0.774	0.20	19.80			1973	86210
		2.30			70.0	1.500	0.751	cT	0.768	0.20	19.90			1973	86210
		0.50			62.2	1.000	0.490	CT	0.519	0.46	26.80			1973	86213
		0.50			62.2	1.000	0.490	CT	0.514	0.47	26.90			1973	86213
		09.0			62.2	1.000	0.492	CT	0.523	0.42	25.60			1973	86213
		0.50			67.2	1.000	0.486	CT	0.522	0.37	25.70			1973	86213
į		03.0			67.2	1.000	0.487	CT	0.631	0.38	26.30		,	1973	86213
17651	Plate	1.00	2	<u>.</u>	67.7	2.000	0.993	CT	1.072	96.0	25.80	26.6	9.0	1973	86213
		1.00			67.7	2.000	0.993	CT	1.062	0.37	26.20			1973	86213
		1.00			67.7	2.000	0.993	CT	1.036	0.37	26.00			1973	86213
		1.00			68.8	2.000	1.001	CT	1.083	0.39	27.10			1973	86213
		1.00			68.8	2.000	1.001	Ę.	1.047	0.38	26.90			1973	86213

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	7		7	T-	T	ī	1		T	T	1	7	i	T	ī	T	ī	_	$\overline{}$	ī		T	Т	:
		REFER	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	
		DATE	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	
		STAN		L	Cont'd	1			,	.		!		4.			l	I	L				<u>د</u>	•
	K _{Ie}	K. MEAN			Cont'd									23.8									70	:
		Kei (in)	27.20	27.00	27.60	26.80	21.90	21.60	21.90	26.10	24.50	25.50	24.70	25.00	25.20	23.70	23.80	23.70	22.50	23.70	23.60	19.70	19.10	
		2.5 (K.,TYS)* (in.)	0.39	0.38	0.40	0.38	0.28	0.27	0.28	0.39	0.34	0.37	0.34	0.34	0.35	0.31	0.31	0.31	0.27	0:30	0:30	0.28	0.26	
	CRACK	LENGTH (in.) A	1.045	1.093	1.104	1.036	1.020	1.048	1.053	0.510	0.511	0.504	0.515	0.513	0.502	1.003	1.020	1.013	0.990	1.018	1.001	0.742	0.737	
7075 K _{Ie}	Z	DESIGN	СТ	СТ	cr	CT	Į.	CT	CT	СТ	СТ	CT	CT	CT	Į.	CT	CT	CT	ст	СТ	ст	CT	į.	
	SPECIMEN	THICK (in.)	1.00.1	1.001	1.001	1.00.1	0.993	0.992	0.992	0.493	0.493	0.492	0.485	0.487	0.485	1.00.1	1.000	1.001	1.002	1.00.1	1.002	0.750	0.750	
ALUMINUM		WIDTH (In.)	2.000	2.000	2.000	2.000	2.000	2.000	2.000	1.000	1.000	1.000	1.000	1.000	1.000	2.000	2.000	2.000	2.000	2.000	2.000	1.500	1.500	
,		YIELD STR (Kal)	68.8	68.9	68.9	689	65.6	65.6	9.29	66.4	66.4	66.4	67.3	67.3	67.3	67.6	67.6	67.6	68.4	68.4	68.4	59.1	59.1	
		SPEC			Cont'd			·				1	1	1:	1		I	!		I			J.S	
		TEST TEMP (°F)		83	Cont'd									83	r								82	
	UCT	THICK (in.)	1.00	1.00	1.00	0.1	1.00	1.00	1.00	0.50	0.50	0.50	0.50	0.50	0.50	1.00	1.00	1.00	1.00	1.00	1.00	2:00	2.00	
	PRODUCT	FORM	L	Plate	Cont'd				1			1	.	Plate			ı					1	Plate	•
		CONDITION		17651	Cont'd					Tolory Ann				17651									17651	•

				-			-					T												
		REFER	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213
		DATE	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973
		STAN				Cont'd								1.5								1.6		
	K	K. MEAN				Cont'd								26.1								23.3	,	
		K. (Kei • √(in.)	20.00	18.90	19.20	18.90	18.80	19.30	19.50	25.60	25.10	25.20	24.40	24.90	28.50	28.30	26.30	26.90	22.70	22.40	22.60	21.70	25.20	25.40
		(K _a /TYS) ³ (in.)	0.28	0.25	0.26	0.25	0.24	0.25	0.28	0.37	0.35	0.35	0.33	0.34	0.43	0.34	0.36	0.38	0.29	0.28	0.28	0.26	0.35	0.35
	CRACK	LENGTH (in.) A	0.788	0.744	0.732	0.738	0.730	0.731	0.743	0.498	0.506	2.053	2.041	2.082	1.676	1.584	1.034	1.036	0.492	0.495	0.494	1.015	1.571	1.569
7075 K_{I_o}	Z	DESIGN	CT	CT	CI.	CT	cr	CT	СТ	CT	cr	cr	cr	ст	CI	CT	CT	CT	CT	CI	CT	CT	cr	cr
	SPECIMEN	THICK (in.) B	0.751	0.751	0.751	0.751	0.751	0.751	0.751	0.496	0.496	1.992	1.992	1.993	1.005	1.005	0.999	0.999	0.496	0.496	0.496	0.999	1.005	1.004
ALUMINUM		WIDTH (in.) W	1.500	1.500	1.500	1.500	1.500	1.500	1.500	1.000	1.000	4.000	4.000	4.000	3.000	3.000	2.000	2.000	1.000	1.000	1.000	2.000	3.000	3.000
		YIELD STR (Kel)	59.4	6.63	69.8	69.8	6.09	60.9	6.09	66.8	66.8	67.6	67.6	67.6	68.8	68.8	69.0	69.0	67.0	67.0	67.0	67.4	67.6	67.6
		SPEC				S.L.								L-T							Ė	<u> </u>		
		TEST TEMP (°F)				82 Cont'd								84						-		5		
	JCT	THICK (in.)	2.00	2.00	2.00	2.00	2.00	2.00	2.00	0.50	0.50	2.00	2.00	2.00	1.00	1.00	2.00	2.00	0.50	0.50	0.50	2.00	1.00	1.00
	PRODUCT	FORM				Plate Cont'd								Plate							Ē	Flate		
		CONDITION				T7651 Cont'd								17651					٠		, , ,	1767.1		

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						ALUMINUM		7075 K _{Ic}							
	PRODUCT	ucr					SPECIMEN	NG	CRACK			K _{Io}			
CONDITION	FORM	THICK (in.)	TEST TEMP (°F)	SPEC	YIELD STR (Kal)	WIDTH (in.) W	THICK (In.)	DESIGN	LENGTH (in.) A	8.6 * (KTYS)* (in.)	K. (Kai •	K. MEAN	STAN	DATE	REFER
		1.00			72.2	2.000	0.999	CT	1.023	0.31	25.30			1973	86213
T7651	Plate	1.00	88	፤	72.2	2.000	1.000	cr	1.047	0.31	25.50	25.3	0	1973	86213
		1.00			72.2	2.000	1.000	CT	1.041	0.30	25.20		!	1973	86213
		1.00			70.0	2.000	1.001	CT	1.000	0.23	21.40			1973	86213
T7651	Plate	1.00	888	T·L	70.0	2.000	1.002	CT	1.011	0.23	21.40	215	ć	1973	86213
		1.00			70.0	2.000	1.004	cr	1.003	0.24	21.70		•	1973	86213
17651	5	2.50	396	E	0.99	2.500	1.254	CT	1.281	0.37	25.40			1973	85836
	a la la	2.50	707		66.0	2.500	1.255	CT	1.288	0.40	26.50	26.0	8.0	1973	85836
		2.00			66.0	4.990	2.019	CT	2.757	1.09	43.60			1973	86213
		2.00			66.0	4.990	1.498	CT	2.599	1.06	42.70			1973	86213
(db) 13821	5	2.00	S	E	66.0	4.000	2.019	CT	2.120	0.97	41.20			1973	86213
	T I I I I	2.00	8	3	66.0	4.000	2.021	CT	2.122	0.93	40.20	42.1	1.4	1973	86213
		2.00			66.0	6.000	1.496	CT	2.610	1.09	43.60			1973	86213
		2.00			66.0	2.000	0.999	CT	1.024	96.0	41.00			1973	86213
		2.00			66.0	3.000	0.998	CT	1.503	0.79	37.20			1973	86213
(db) 13241	5	2.00	3	E	66.0	3.000	1.500	CT	1.578	1.05	42.80			1973	86213
		2.00	5	3	66.0	3.000	1.000	CT	1.503	0.71	35.20	39.0	3.4	1973	86213
		2.00			66.0	3.000	1.500	CI	1.568	96'0	40.80			1973	86213

TABLE 8.9.2.1 (CONCLUDED)

		STAN DATE REPER DEV	1973 86210	1973 86210	1973 86213	4.4 1973 86213	1973 91123	1973 86212	1973 86210	1973 86210	2.8 1973 86213	1973 86213	1973 86213	1973 86213	3.3 1973 86213	1973 86213	1973 86213	1973 86213	3.8 1973 86213	1973 86213	1973 86213	0.3 1973 86213	
	K _{Ie}	K. MEAN				35.7					23.6				35.2				32.7			21.5	
		K. (Kel •	32.50	34.80	32.10	32.40	41.30	41.30	21.20	21.10	25.70	26.20	33.70	32.30	34.70	39.90	29.80	28.90	36.40	35.50	21.30	21.70	30.00
	4 3 6	(K _L /TYB) ² (in.)	0.54	99.0	0.48	0.49	0.79	0.79	0.23	0.23	0.33	0.34	0.64	0.59	0.65	0.87	0.54	0.50	0.76	0.72	0.26	0.27	<i>**</i> •
	CRACK	LENGTH (In.)	1.298	1.298	1.556	1.574		1.960	1.299	1.300	1.516	1.565	1.477	1.528	1.502	1.495	1.437	1.450	1.485	1.467	0.991	0.994	0.00
7075 K _{Ie}	Z	DESIGN	C.	CT	СТ	CT	CT	CT	CT	CT	CT	cr	NB	NB	NB	NB	NB	NB	NB	NB	CT	CT	E
	SPECIMEN	THICK (In.)	1.169	1.254	1.401	1.400	1.502	1.700	1.253	1.254	1.400	1.401	1.215	1.212	1.220	1.217	1.170	1.166	1.170	1.170	0.821	0.822	1001
ALUMINUM		WIDTH (In.)	2.490	2.490	3.000	3.000	4.000	1	2.500	2.500	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3,000	3.000	2.000	2.000	8
		YIELD STR (Kel)	70.0	70.0	73.0	73.0	73.5	73.5	70.0	70.0	70.7	70.7	66.5	66.5	67.8	67.8	64.4	64.4	66.0	66.0	65.7	65.7	707
		SPEC	1			<u>.</u>				i	₹			Ę	\$			į]		,	3-L	ш-1
		TEST TEMP (°F)			É	K.T.					. K.			6	3				£		;	\$ 6 6	98
	UCT	THICK (fn.)	7.04	7.04	1.44	1.44	7.04	2.50	7.04	7.04	1.44	1.44	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.44	1.44	9.00
	PRODUCT	FORM				Extrusion	•			ī	Extruelon			F	Extrusion				Extrusion			Extrusion	Extension
		CONDITION				1,001					176911			7776	11,00/1				176511			176511	113060

TABLE 8.9.2.2

TEST SPEC STITE WIDTH THICK INIT FINAL ONSET								AI.	ALUMINUM	YUM	7075	К _с								
Sheet 0.10 R.T. L.T 75.9 15.00 0 Sheet 0.10 R.T. L.T 75.9 15.00 0 Sheet 0.10 R.T. L.T 75.9 15.00 0 Sheet 0.00 R.T. L.T 75.9 12.000 0 0.09 R.T. L.T 75.9 12.000 0		PROI	oucr	Lo Cal			SPECI	MEN	CRA	CK TH	GROS	SS		Карр			К _с			
Sheet 0.10 R.T. L.T 75.9 1.500 0 Sheet 0.10 R.T. L.T 75.9 3.500 0 Sheet 0.10 R.T. L.T 75.9 3.500 0 O.09 R.T. L.T 75.9 12.000 0 O.09 75.9 12.000 0 Sheet 0.09 R.T. L.T 75.9 12.000 0 O.09 R.T. T.F. 12.000 0 O.09 R.T. T.F. 12.000 0	NDITION AT TREAT	FORM	THICK (in.)	TEMP (°F)									K. (Keivin)	K	STAN DEV	K _o (Keivin)	K _o MEAN	STAN DEV	DATE	REFER
Sheet 0.10 R.T. L.T 75.9 1.500 0.100 0.500 0.770 Sheet 0.10 R.T. L.T 75.9 3.500 0.100 0.800 0.770 1.140 Sheet 0.10 R.T. L.T 75.9 6.000 0.100 2.000 2.450 0.09 R.T. L.T 75.9 12.000 0.090 1.040 1.460 0.09 R.T. L.T 75.9 12.000 0.090 1.060 1.650 0.09 R.T. L.T 75.9 12.000 0.090 1.400 0.09 R.T. L.T 75.9 12.000 0.090 1.400 1.420 0.09 R.T. L.T 75.9 12.000 0.090 1.600 1.400 0.09 R.T. L.T 75.9 12.000 0.090 1.800 1.420 0.09 R.T. L.T 75.9 12.000 0.090 1.800 1.420 0.09 R.T. L.T 75.9 12.000 0.090 3.180 3.600 0.09 R.T. R.T 1.T. R.T. 1.T. 1.T. 1.T. 1.T.								BUCKL	ING OF	CKACKE	DGES RE	STRAIN	αs							
Sheet 0.10 R.T. L.T 75.9 3.500 0.100 0.500 0.760 Sheet 0.10 R.T. L.T 75.9 6.000 0.100 0.770 1.140 0.09	Te	Sheet	0.10	R.T.	፤	75.9		-	0.500	0.570		44.90	42.76*	1	1	46.72*			1962	62306
Sheet 0.10 R.T. L.T 75.9 6.000 0.100 2.000 2.450 0.09	E	i	0.10	É	I	75.9	3.500		0.500	092.0		63.70	48.20*			60.44			1962	62306
Sheet 0.10 R.T. L.T 75.9 6.000 0.100 2.000 2.450 0.09 75.9 12.000 0.090 1.040 1.460 0.09 75.9 12.000 0.090 1.060 1.660 0.09 75.9 12.000 0.090 1.060 1.660 0.09 R.T. L.T 75.9 12.000 0.090 1.400 1.400 0.09 R.T. L.T 75.9 12.000 0.090 1.100 1.410 0.09 R.T. L.T 75.9 12.000 0.090 1.100 1.420 0.09 75.9 12.000 0.090 1.650 1.420 0.09 75.9 12.000 0.090 1.820 1.920 0.09 75.9 12.000 0.090 1.820 1.920 0.09 75.9 12.000 0.090 3.800 2.930 2.930 0.09 75.9 12.000 0.090 3.800 2.930 0.09 75.9 12.000 0.090 2.040 2.320	91.	Sheet	0.10	K.T.]I	75.9	3.500		0.770	1.140		46.40	52.61	i	1	66.49*	ı	i	1962	62306
0.09	Te	Sheet	0.10	R.T.	L.T.	75.9	6.000		2.000	2.450		33.50	63.81			73.42		1	1962	62306
0.09 0.09 0.09 0.09 0.09 0.09 0.090			0.09			75.9	12.000		1.040	1.460	1	46.60	59.84			71.22			1969	75599
0.09 0.09 0.09 0.09 0.09 0.09 0.09 0.09			60.0			75.9	12.000	-	2.340	2.860	ı	33.70	66.17			74.04			1969	75599
0.09 0.09 T6.9 12.000 0.090 1.400 1.860 75.9 12.000 0.090 3.890 4.720 15.30 0.09 R.T. L.T 75.9 12.000 0.090 1.100 1.440 0.09 R.T. L.T 75.9 12.000 0.090 1.860 1.440 0.09 75.9 12.000 0.090 1.660 1.420 75.9 12.000 0.090 1.080 1.420 0.09 75.9 12.000 0.090 1.820 1.920 75.9 12.000 0.090 3.180 3.600 75.9 12.000 0.090 3.180 3.600 75.9 12.000 0.090 3.180 3.600 75.9 12.000 0.090 2.040 2.320			0.09		1	75.9	12.000		1.060	1.560		44.80	68.09			70.87			1969	75599
0.09 75.9 12.000 0.090 3.880 4.720 15.30 0.09 76.9 12.000 0.090 2.800 3.460 Sheet 0.09 R.T. L.T 75.9 12.000 0.090 1.100 1.440 0.09 R.T. L.T 75.9 12.000 0.090 1.560 11.40 0.09 7.59 12.000 0.090 1.820 1.420 0.09 7.59 12.000 0.090 1.820 0.09 7.59 12.000 0.090 3.180 3.600 0.09 7.59 12.000 0.090 3.180 3.600 0.09 7.59 12.000 0.090 2.040 2.320			60:00			75.9	12.000		1.400	1.860		43.60	65.20			75.65			1969	75599
Sheet 0.09 R.T. L.T 75.9 12.000 0.090 2.800 3.460 Sheet 0.09 R.T. L.T 75.9 12.000 0.090 1.100 1.440 0.09 R.T. T.S. 12.000 0.090 1.560 1.880 0.09 75.9 12.000 0.090 1.080 1.420 0.09 75.9 12.000 0.090 1.080 1.420 0.09 75.9 12.000 0.090 3.180 3.800 0.09 75.9 12.000 0.090 3.180 3.800 175.9 12.000 0.090 2.040 2.320			0.09			75.9	12.000		3.880	4.720		25.20	66.55			76.00			1969	75599
Sheet 0.09 R.T. L.T 75.9 12.000 0.090 1.100 1.440 Sheet 0.09 R.T. T.T. 75.9 12.000 0.090 1.560 1.880 0.09 75.9 12.000 0.090 1.820 1.420 0.09 75.9 12.000 0.090 1.820 0.09 75.9 12.000 0.090 3.180 3.600 0.09 75.9 12.000 0.090 3.180 3.600 0.09 75.9 12.000 0.090 2.040 2.320			0.09		1	75.9	12.000		2.800	3.460	;	29.90	64.90			73.51			1969	75599
Sheet 0.09 R.T. L.T 75.9 12.000 0.090 1.560 1.880 0.09 75.9 12.000 0.090 4.500 6.460 11.40 0.09 75.9 12.000 0.090 1.080 1.420 0.09 75.9 12.000 0.090 1.820 1.920 75.9 12.000 0.090 3.180 3.600 75.9 12.000 0.090 3.180 3.600 75.9 12.000 0.090 2.040 2.320			0.09			75.9	12.000	-	1.100	1.440		44.00	58.14			66.77			1969	75599
75.9 12.000 0.090 4.500 5.460 11.40 75.9 12.000 0.090 1.820 1.920 75.9 12.000 0.090 3.180 3.600 75.9 12.000 0.090 3.060 3.580 75.9 12.000 0.090 2.040 2.320	T6	Sheet	0.09	R.T.	7.	75.9	12.000		1.560	1.880	1	41.20	65.17	64.6	3.2	71.89	71.9	2.8	1969	75599
75.9 12.000 0.090 1.080 1.420 75.9 12.000 0.090 1.820 1.920 75.9 12.000 0.090 3.180 3.600 75.9 12.000 0.090 3.060 3.580 75.9 12.000 0.090 2.040 2.320			0.09			75.9	12.000		4.600	6.460	11.40	22.50	65.60			75.82			1969	75599
75.9 12.000 0.090 1.820 1.920 75.9 12.000 0.090 3.180 3.600 75.9 12.000 0.090 3.060 3.580 75.9 12.000 0.090 2.040 2.320			0.09			75.9	12.000	-	1.080	1.420	1	46.10	60.35			69.45		_	1969	75599
75.9 12.000 0.090 3.180 3.600 76.9 12.000 0.090 3.060 3.580 76.9 12.000 0.090 2.040 2.320			0.09			75.9	12.000	\dashv	1.820	1.920	i	40.00	68.61			70.58			1969	75599
75.9 12.000 0.090 3.060 3.580 75.9 12.000 0.090 2.040 2.320			0.09		1	75.9	12.000	-	3.180	3.600	ı	28.20	65.90			71.04			1969	75599
75.9 12.000 0.090 2.040 2.320			60.0			75.9	12.000		3.060	3.580	!	28.20	64.43			70.80			1969	75599
			0.09			75.9	12.000	- i	2.040	2.320	1	35.60	64.89			69.67			1969	75599
75.9 12.000 0.090 2.620 3.500			60:0			75.9	12.000	0.090	2.620	3.500	ì	29.60	61.88			73.29			1969	75599

* NOTE: NET BECTION STRESS EXCREDS 80% OF YIRLD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

Phodicy Phod								AL	ALUMINUM		7075	K _c								
Portion Triple		PROI	JUCT	100	ļ		SPECIA	IEN	CRAC	K 'H	GROSS	w w		Карр			K _c	-		
1500 1500 1500 1500 1200	CONDITION HEAT TREAT	FORM	THICK (in.)	TEMP (F)									K. Keivin)	K,	BTAN	R _c (Ksi√in)	K _o MEAN	STAN DEV	DATE	REFER
0.00 A. M. Column								BUCKLE	NG OF C	KACK ED	GES RES	TRAINE	Q							
1.00 1.00			0.09		1					300		4.90	64.61			67.88			1969	76599
Sheet Coop R.T. L.T. T.S. 12000 0.000 3.400 0.100			60.0			\dashv					-	1.10	65.79			72.81			1969	75599
Sheet 0.09			60:0				_		_	\dashv		27.70	67.86			70.99			1969	75599
Sheat 0.09 RT. LT 7 75 1200 0.09 2140 2.00 250 0.00 0.00 0.00 0.00 0.00 0.00			60.0			75.9						3.20	60.46			66.39			1969	75599
Sheet 0.09 R.T. L.T 75 12.00 0.090 2.10 2.10 2.10 2.10 2.10 2.10 2.10 2.1			0.09			75.9	-	-				5.10	62.80			70.49			1969	75599
0.09 7.59 1200 0.090 2.240 2.740 27.80 65.84 65.84 71.89 71	T6 Cont'd	Sheet Cont'd	60.0	R.T. Cont'd	Contd	6.92						16.10	67.52	Contd	Cont'd	71.87	Comt'd	Cont	1969	75599
0.049 75.9 12.00 0.050 1.250 0.050 1.250 0.050 1.250 0.050 1.250 0.050 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100 1.250 0.100			60.0			75.9				_	_	13.30	63.84			71.39			1969	75599
Sheet 0.09 R.T. T.S. 12.00 0.09 1.80 2.36 64.05 64.05 9.29 77.59 77.59 9.29 12.00 0.09 2.20 2.180 35.50 64.05 75.50 35.50 66.71 75.85 12.00 0.090 2.440 2.200 35.50 66.71 75.85 75.80 35.80 66.71 75.85 24.00 2.20 2.20 35.80 66.71 75.80 35.80 35.80 35.80 35.80 15.90 37.00 66.70 37.00 66.70 15.90 37.00 66.70 15.90 15.80 15.80 15.80 15.80 15.80 15.80 15.80 15			60.0			75.9						38.00	69.57			77.89			1969	75599
Sheet 0.099			60'0		1	75.9				380	_	15.90	64.05			71.15			1969	75599
Sheet 0.09 R.T. L.T 75.9 12.000 0.090 2.40 30.60 35.80 64.22 75.89 66.71 75.89 35.90 64.22 75.89 35.90 35.80 35.80 35.80 35.80 35.80 35.80 45.80 65.70 37.00 65.70 71.87 1962 15.80 37.00 66.70 71.87 1962 15.80 87.00 66.70 15.80 11.80 11.80 11.80 11.80 11.80 11.80 12.80 11.80 12.80 11.80 12.80 12.80 12.80 12.80 12.80			60'0		1	75.9				2.180		38.60	69.98			72.92			1969	75599
Sheet 0.10 R.T. L.T 75.9 12.000 0.100 1.890 2.530 35.80 64.22 71.57 71.57 71.57 71.57 1969 37.00 65.70 71.57 1990 37.00 65.70 71.57 71.57 1962 1962 11.50 37.00 65.70 65.70 37.00 65.70 71.57 71.57 71.57 71.57 71.57 71.50 7			60'0			75.9				3.060		33.20	66.71			75.85			1969	75599
Sheet 0.10 R.T. L.T 75.9 24.000 0.100 18.30 2.860 37.00 66.70 66.70 71.67	£	Sheet	60'0	R.T.	1.7	76.9				2.530		35.80	64.22	1	1	73.39	ı	1	1969	75599
Sheet 0.10 R.T. L.T 75.9 24.000 0.100 18.340 8.00 68.76 67.2 2.2 71.36 71.36 71.5 9.2 1962 Sheet 0.10 75.9 36.000 0.100 1.600 1.500 45.80 59.69 64.9 45.80 72.24 72.24 72.24 1962 1962 Sheet 0.10 8.T 1.50 1.50 1.50 45.80 64.9 8.6 78.03 1962	<u> </u>	ā	0.10	Ē		75.9		-		2.360		37.00	65.70			71.67			1962	62306
0.10 R.T. 1.59 36.000 0.100 11.50 11.50 72.72 76.83 76.84 11.50 72.72 76.83 76.84 1962	P.	Silver	0.10	ij	3	75.9		-		8.340		8.00	68.76	67.2	2.2	71.36	71.5	0.2	1962	62306
Sheet 0.10 R.T. L.T 75.9 36.000 0.100 1.080 1.580 45.80 69.69 72.66 41.9 9.6 72.67 72.8 41.9 72.8 61.9 1962 1962 1962 10.10 8.10 1.080 0.100 0.700			0.10			75.9	36.000			9.100		11.50	72.72			76.82			1962	62306
Sheet 0.10 R.T. L-T 75.9 36.000 0.100 9.830 11.180 17.50 64.9 9.6 64.9 9.6 78.03 72.8 6.1 1962 0.10 75.9 36.000 0.100 4.000 4.000 4.000 27.30 68.96			0.10			75.9		\dashv		1.580	-	15.80	69.69			72.24			1962	62306
75.9 36.000 0.100 0.500 0.770 67.00 60.52 62.71 1962 75.9 36.000 0.100 4.000 4.630 27.30 68.96 74.38 1962	2	Sheet	0.10	R.T.	5	75.9	36.000			1.180	-	17.50	72.55	64.9	9.6	78.03	72.8	6.1	1962	62306
75.9 36.000 0.100 4.000 4.630 27.30 68.96 74.38 1962			0.10			75.9	36.000	-		0.770		57.00	50.52			62.71			1962	62306
			0.10			75.9	36.000	$\overline{}$		4.630	=	27.30	68.96			74.38			1962	62306

* NOTE: NET SECTION STRESS EXCREDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

The Attack Treath Form (In.) (10.) (ALUMINUM	7075 K _C	•	:					
FORM THICK CF) SPEC TIELL WIDTH THE CROWN CKe1		GROSS		Карр		Кc	·		
0.10 R.T. L.T 75.9 48.000 0 0.25 R.T. L.T 76.2 15.050 0 0.06 R.T. T.L 75.5 4.500 0 0.06 R.T. T.L 75.5 4.500 0 0.06 R.T. T.L 75.5 8.000 0 0.06 R.T. T.L 75.5 10.000 0 0.06 R.T. T.L 75.5 10.000 0 0.06 R.T. T.L 75.5 12.000 0 0.06 R.T. T.L 75.5 12.000 0 0.06 R.T. T.L 75.5 18.000 0	INIT (In.) 2a.	ONSET MAX (Kel) G G Gber	K (Kelvin)	K,, STAN	N K _d	K _o MEAN	STAN	DATE	REFER
Sheet 0.10 R.T. L.T 76.2 15.030 0.246 7.500 8.500 Plate 0.25 R.T. L.T 76.2 15.030 0.246 7.500 8.500 Sheet 0.05 R.T. T.L 75.5 3.030 0.063 1.230 Sheet 0.06 R.T. T.L 75.5 4.500 0.063 1.130 Sheet 0.06 R.T. T.L 75.5 4.500 0.063 1.130 Sheet 0.06 R.T. T.L 75.5 4.500 0.061 3.400 Sheet 0.06 R.T. T.L 75.5 10.000 0.061 3.500 <t< td=""><td>BUCKLING OF CRACK I</td><td>RDGES RESTRAI</td><td>NED</td><td></td><td></td><td></td><td></td><td></td><td></td></t<>	BUCKLING OF CRACK I	RDGES RESTRAI	NED						
Sheet 0.056 R.T. T.L. 75.2 15.030 0.246 7.500 8.500 Sheet 0.06 R.T. T.L. 75.5 15.060 0.063 1.230 Sheet 0.06 R.T. T.L. 75.5 4.500 0.063 1.230 Sheet 0.06 R.T. T.L. 75.5 4.500 0.063 1.130 Sheet 0.06 R.T. T.L. 75.5 4.000 0.064 1.700 Sheet 0.06 R.T. T.L. 75.5 10.000 0.061 3.40 Sheet 0.06 R.T. T.L. 75.5 12.000 0.061 3.500 Sheet 0.06 R.T. T.L. 75.5 12.000 0.061 3.00 Sheet	1.960	35.40	62.18	:	68.11	!	1	1962	62306
Sheet 0.05 R.T. T.L. 75.5 15.050 0.246 7.500 8.500 Sheet 0.06 R.T. T.L. 75.5 4.500 0.063 1.230 Sheet 0.06 R.T. T.L. 75.5 4.500 0.063 1.130 Sheet 0.06 R.T. T.L. 75.5 6.000 0.064 1.700 Sheet 0.06 R.T. T.L. 75.5 10.000 0.061 3.400 Sheet 0.06 R.T. T.L. 75.5 10.000 0.061 3.200 Sheet 0.06 R.T. T.L. 75.5 10.000 0.064 2.500 Sheet 0.06 R.T. T.L. 75.5 12.000 0.064 3.500 Sheet 0.06 R.T. T.L. 75.5 15.000 0.064 3.500 Sheet 0.06 R.T. T.L. 75.5 15.000 0.064 3.500 Sheet 0.06 R.T. T.L. 75.5 16.000 0.064 3.500 Sheet 0.06 R.T. T.L. 75.5 10.000 0.064 3.500 Sheet 0.06 R.T. T.L. 75.5 10.000 0.064 3.500 Sheet 0.06 R.T. T.L. 75.5 10.000 0.064 3.500 Sheet 0.06 R.T. T.L. 75.5 10.000 0.064 3.500 Sheet 0.06 R.T. T.L. 75.5 10.000 0.064 3.500	7.500	16.60	67.70		76.38			1966	62310
Sheet 0.06 R.T. T.L 75.5 3.030 0.063 1.230 Sheet 0.06 R.T. T.L 75.5 4.500 0.063 1.230 Sheet 0.06 R.T. T.L 75.5 4.500 0.063 1.130 Sheet 0.06 R.T. T.L 75.5 6.000 0.061 3.120 Sheet 0.06 R.T. T.L 75.5 10.000 0.061 3.40 Sheet 0.06 R.T. T.L 75.5 10.000 0.061 3.50 Sheet 0.06 R.T. T.L 75.5 12.000 0.061 3.500 Sheet 0.06 R.T. T.L 75.5 15.000 0.061 3.400 Sheet 0.06 R.T. T.L 75.5	7.500	16.70	90:89	67.9 0.3	76.75	76.6	 E:	1965	62310
Sheet 0.06 R.T. T.L. 75.5 4.500 0.063 1.130 Sheet 0.06 R.T. T.L. 75.5 4.500 0.063 1.130 Sheet 0.06 R.T. T.L. 75.5 6.000 0.064 1.700 Sheet 0.06 R.T. T.L. 75.5 10.000 0.061 3.40 Sheet 0.06 R.T. T.L. 75.5 10.000 0.061 3.40 Sheet 0.06 R.T. T.L. 75.5 12.000 0.061 3.50 Sheet 0.06 R.T. T.L. 75.5 12.000 0.061 3.50 Sheet 0.06 R.T. T.L. 75.5 18.000 0.061 5.500	0.830	44.51	53.31	1	1	ı	:	1966	86734
Sheet 0.06 R.T. T-L 75.5 4.500 0.063 1.130 Sheet 0.06 R.T. T-L 75.5 6.000 0.064 1.700 Sheet 0.06 R.T. T-L 75.5 8.000 0.061 3.120 Sheet 0.06 R.T. T-L 75.5 10.000 0.061 3.260 Sheet 0.06 R.T. T-L 75.5 10.000 0.061 3.260 Sheet 0.06 R.T. T-L 75.5 12.000 0.061 3.500 Sheet 0.06 R.T. T-L 75.5 16.000 0.061 3.400 Sheet 0.06 R.T. T-L 75.5 18.000 0.061 5.500 Sheet 0.06 R.T.	1.230	38.20	55.68		1			1966	86734
Sheet 0.06 R.T. T.L 75.6 6.000 0.064 1.700 Sheet 0.06 R.T. T.L 75.5 7.000 0.061 3.400 Sheet 0.06 R.T. T.L 75.5 10.000 0.061 3.400 Sheet 0.06 R.T. T.L 75.5 10.000 0.061 3.200 Sheet 0.06 R.T. T.L 75.5 12.000 0.061 3.500 Sheet 0.06 R.T. T.L 75.5 12.000 0.061 3.500 Sheet 0.06 R.T. T.L 75.5 16.000 0.061 5.600 Sheet 0.06 R.T. T.L 75.5 18.000 0.061 5.600 Sheet 0.06 R.T. T.L	1.130	38.20	52.97	54.3 1.9		, ,	1	1966	86734
Sheet 0.06 R.T. T.L 755 7.000 0.061 3.120 Sheet 0.06 R.T. T.L 755 10.000 0.061 3.440 Sheet 0.06 R.T. T.L 755 10.000 0.061 3.260 Sheet 0.06 R.T. T.L 755 12.000 0.061 3.000 Sheet 0.06 R.T. T.L 755 15.000 0.063 4.000 Sheet 0.06 R.T. T.L 755 16.000 0.061 3.400 Sheet 0.06 R.T. T.L 755 18.000 0.061 5.500 Sheet 0.06 R.T. T.L 755 18.000 0.064 6.500 Sheet 0.06 R.T. T.L 755	1.700	33.00	66.76		ı	!	!	1966	86734
Sheet 0.06 R.T. T.L 75.5 10.000 0.061 3.440 Sheet 0.06 R.T. T.L 75.5 10.000 0.061 3.260 Sheet 0.06 R.T. T.L 75.5 12.000 0.061 3.000 Sheet 0.06 R.T. T.L 75.5 12.000 0.064 3.500 Sheet 0.06 R.T. T.L 75.5 15.000 0.064 3.500 Sheet 0.06 R.T. T.L 75.5 16.000 0.061 3.400 Sheet 0.06 R.T. T.L 75.5 18.000 0.064 5.500 Sheet 0.06 R.T. T.L 75.5 18.000 0.064 6.500	3.120	23.40	69.24	-		1	1	1966	86734
Sheet 0.06 R.T. T.L. 75.5 10.000 0.064 3.250 Sheet 0.06 R.T. T.L. 75.5 12.000 0.064 2.500 Sheet 0.06 R.T. T.L. 75.5 12.000 0.061 3.000 Sheet 0.06 R.T. T.L. 75.5 15.000 0.063 4.000 Sheet 0.06 R.T. T.L. 75.5 18.000 0.064 5.500 Sheet 0.06 R.T. T.L. 75.5 18.000 0.064 5.500 Sheet 0.06 R.T. T.L. 75.5 20.000 0.064 6.500 Sheet 0.06 R.T. T.L. 75.5 20.000 0.064 6.250	3.440	- 23.90	62.89	-		ı	1	1966	86734
Sheet 0.06 R.T. T.L 755 12.000 0.064 2.500 Sheet 0.06 R.T. T.L 755 12.000 0.061 3.000 Sheet 0.06 R.T. T.L 755 18.000 0.061 3.400 Sheet 0.06 R.T. T.L 755 18.000 0.064 5.500 Sheet 0.06 R.T. T.L 755 18.000 0.064 5.500 Sheet 0.06 R.T. T.L 755 18.000 0.064 5.500 Sheet 0.06 R.T. T.L 755 20.000 0.064 6.200	3.260	28.10	68.11		-			1966	86734
Sheet 0.06 R.T. T.L 75.5 12.000 0.061 3.000 Sheet 0.06 R.T. T.L 75.5 12.000 0.064 3.500 Sheet 0.06 R.T. T.L 75.5 16.000 0.061 3.400 Sheet 0.06 R.T. T.L 75.5 18.000 0.064 5.50 Sheet 0.06 R.T. T.L 75.5 20.000 0.064 6.500 Sheet 0.06 R.T. T.L 75.5 20.000 0.064 6.500	2.500	30.00	61.85	65.0 4.4		1	l	1966	86734
Sheet 0.06 R.T. T.L 755 12.000 0.064 3.500 Sheet 0.06 R.T. T.L 755 16.000 0.061 3.400 Sheet 0.06 R.T. T.L 755 18.000 0.061 3.600 Sheet 0.06 R.T. T.L 755 20.000 0.061 3.600 Sheet 0.06 R.T. T.L 755 20.000 0.061 3.600	3.000	26.60	60.08		-			1966	86734
0.06 R.T. T.L 75.5 15.000 0.063 4.000 0.06 R.T. T.L 75.5 18.000 0.064 5.500 0.06 R.T. T.L 75.5 20.000 0.064 5.500 0.06 R.T. T.L 75.5 21.000 0.064 6.250	3.500	25.15	62.27	61.2 1.5	-	1	1	1966	86734
Sheet 0.06 R.T. T.L 755 16.000 0.061 3.400 Sheet 0.06 R.T. T.L 755 18.000 0.064 5.500 Sheet 0.06 R.T. T.L 755 20.000 0.061 3.600	4.000	24.30	63.73		:	ŀ	ì	1966	86734
Sheet 0.06 R.T. T.L 75.5 18.000 0.064 5.500 Sheet 0.06 R.T. T.L 75.5 21.000 0.064 6.250	3.400	28.00	66.57		!	1	i	1966	86734
Sheet 0.06 R.T. T.L 755 20.000 0.061 3.600	6.500	21.05	62.69			1	;	1966	86734
Sheet 0.06 R.T. T.L 75.5 21.000 0.064 6.250	3.600	27.10	65.76				ŀ	1966	86734
	6.250	20.30	67.32	-	ı	-		1966	86734
T6 Sheet 0.06 R.T. T-L 75.5 22.000 0.061 3.520 2	3.520	27.30	65.23	:	ı	ı	:	1966	86734

* NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

						Al	ALUMINUM	MOM	7075	K								
PRODUCT					SPECIMEN	MEN	CRACK	CK iTH	GROSS STRESS	SS		Kapp			К _с	-		
Į.	THICK (in.)	TEMP (°F)	SPEC		WIDTH (fn.)	THICK (in.)	(in.) 2n.	FINAL (fin.) Sa,	ONSET (Kal)	MAX (Ket)	K (Keivin)	K. MEAN	STAN DEV	K _o (Kel√in)	K _o MEAN	STAN	DATE	REFER
						BUCKI	INGOF	BUCKLING OF CRACK EDGES RESTRAINED	EDGES RE	STRAIN	ΩŞ							
	90.0			75.5	24.000	0.061	8.000	8.680	ı	20.10	76.57			80.84			1966	86734
	90.0		I	75.5	24.000	0.061	8.000	8.660	1	16.80	64.00			67.46			1966	86734
	90.0		J	75.5	24.000	0.061	8.000	8.500	1	21.90	83.42			86.84			1966	86734
	90'0		<u> </u>	75.5	24.000	0.062	8.000	8.360	ı	18.40	70.09			72.15			1966	86734
	90:0		<u>, </u>	75.5	24.000	0.063	8.000	9.200	:	19.70	75.04			82.49		_	1966	86734
	90.0			75.5	24.000	0.064	8.000	8.700	!	17.60	67.04			70.90	·		1966	86734
Sheet	90:0	R.T.	T.L	75.5	24.000	0.064	6.000	;	1	17.55	;	69.5	7.4	ı	73.4	8.2	1966	86734
	90.0			75.5	24.000	0.064	6.002	ı	i	20.00	1			I			1966	86734
	90:0			76.5	24.000	0.064	8.000	8.640	:	15.90	60.57			63.75			1966	86734
	90:0			76.5	24.000	0.064	8.000	8.900	1	18.90	72.00			77.33			1966	86734
	90.0			75.5	24.000	0.064	8.000	8.620	ı	17.30	65.90			69.25	 1		1966	86734
	90.0			75.5	24.000	0.064	8.000	8.540	i	15.80	60.19			62.85			1966	86734
	90.0			76.5	24.000	0.064	000.9	i	1	20.00	:			1			1966	86734
						BUCKLE	NG OF C	BUCKLING OF CRACK EDGES NOT RESTRAINED	GES NOT	RESTRA	INED							
	90.0			85.0	12.000	0.078	1.500	i	i	22.74	35.25			1			1966	86734
Sheet	90.08	-320	7	85.0	12.000	0.078	2.400	1	:	17.45	34.74	34.8	0.4	·	; ————————————————————————————————————	ı	1966	86734
	90:0			85.0	12.000	0.078	4.000	;	1	. 12.76	34.37			:			1966	86734
	90.0			73.0	2.000	0.061	0.625	1.080	·	46.30	48.80*			74.16*			1973	86213
Sheet	90.0	R.T.	7.7	73.0	2.000	0.061	0.625	1.060	;	46.30	48.80*	i	:	72.83*	;	1	1973	86213
	90:0			73.0	2.000	0.061	0.625	1.080	!	45.90	48,38*			73.52*			1973	86213

• NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

							AI.	ALUMINUM	MUM	7075	κ,								
	PROI	PRODUCT	Į.		4	SPECIMEN	MEN	CRACK	CK TH	GROSS	SS		Kapp			Кç			
CONDITION HEAT TREAT	FORM	THICK (In.)	TEMP (°F)	SPEC	STR (Kel)	WIDTH (In.)	THICK (in.) B	(in.)	FINAL (fb.)	ONSET (Kai) 0.	MAX (Kel)	K (Keivin)	K	STAN	K _e (Kei√in)	K _c MEAN	STAN DEV	DATE	REFER
				İ	•	-	NUCKLIN	G OF CR	ACK EDC	BUCKLING OF CRACK EDGES NOT RESTRAINED	RESTRA	INED							
		90:0		1	75.6	2:000	0.062	0.618	0.880	;	43.20	45.26*			€7.86			1973	86213
		90.0			75.6	2.000	0.062	0.622	0.870	1	44.40	46.70*			58.94◆			1973	86213
		90:0		1	75.6	2.000	0.062	0.621	0.900	;	43.60	45.77*			59.45*			1973	86213
		90:0			75.2	2.000	0.063	0.622	0.750	ı	46.70	49.12*			65.59			1973	86213
		90.0			75.2	2.000	0.063	0.621	0.820	ı	46.60	48.92*			59.14			1973	86213
		90.0			73.0	2.000	0.064	0.625	0.800	:	44.20	46.59*			€60.9€			1973	86213
91	Sheet	90.0	R.T.		74.6	2.000	0.064	0.623	0.840	ï	47.30	49.76*			61.12*			1973	86213
Cont'd	Cont'd	90.0	Cont'd	Cont'd	74.6	2.000	0.064	0.622	0.830	1	60.00	52.59*	Cont'd	Cont'd	64.03*	Cont'd	Cont'd	1973	86213
		90.0		!	74.6	2.000	0.064	0.622	0.780	:	48.60	51.12*			59.47*			1973	86213
		90:0		!	76.1	2.000	0.064	0.624	0.850	ı	43.90	46.27*			67.24*			1973	86213
		90:0			76.1	2.000	0.064	0.624	0.880		44.00	46.38*			58.93*			1973	86213
		90.0		I	72.8	2.000	0.065	929.0	0.890	1	44.50	47.00*			€0.14			1973	86213
		90.0			72.8	2.000	0.065	0.626	0.830	ı	43.60	46.05*			58.92*			1973	86213
		90.0			74.6	2.000	0.066	0.626	0.820	i	48.30	61.01*			61.30*			1973	86213
		0.12		1	73.2	3.000	0.123	1.060	1.560	i	37.80	62.91			71.62*			1973	86213
		0.12		1	73.2	3.000	0.123	1.000	1.520	i	40.20	54.14			74.26*			1973	86213
aT.	Sheet	0.12	R.T.	<u>.</u>	73.2	3.000	0.123	1.060	1.650		37.00	61.79	53.7	1.3	*69.69	i	ŀ	1973	86213
		0.12			76.6	3.000	0.123	1.000	1.490		40.60	64.68			73.67*			1973	86213
		0.12			76.6	3.000	0.123	1.000	1.490		40.50	54.54			73.49*			1973	86213

* NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

This companion This								AL	ALUMINUM	IOM	7075	K _c								
Point Including Table (1) Fig. 10 (1) (1) Fig. 10 (1) (1) Fig. 10 (1) (1) Fig. 10 (1) (1) Fig. 10 (1) (1) Fig. 10 (1) (1) Fig. 10 (1) (1) Fig. 10 (1) (1) Fig. 10 (1) (1) Fig. 10 (1) Fig.		PROI	oucr		<u> </u>		SPECII	MEN	CRAC	XK TH	GROS	SS SS		Kapp			К _с	·		
Sheet 0.12 R.T. L.T	CONDITION HEAT TREAT	FORM	THICK (in.)	TEMP (°F)									K. (Keivin)	K	STAN	K _e (Keivin)	K _o MEAN	STAN	DATE	REFER
Sheat 0.12 R.T. Table Table 0.12 Card Control Card							1	UCKLIN	GOFCR	ACK BDG	ES NOT	RESTRAI	NED							
Sheat Calification	ST.	Sheet	0.12	R.T.	7.	76.6	3.000	_		1.360		40.70	64.81			68.37			1973	86213
Sheet 0.12 R.T. L.T. 0.12 R.T. L.T. 0.12 R.T. L.T. 1.10 1.40 0.10 60.18 60.18 60.18 60.18 60.18 60.18 60.18 60.18 60.18 60.18 60.18 60.18 60.18 60.18 60.18 60.18 1.40 1.40 1.40 1.40 1.40 1.40 1.40 1.40 1.40 60.28 60.02 60.28 1.40 1.40 1.40 1.40 60.18 61.01 60.18 60.11 60.18 60.18 60.18 61.01 60.18 61.01 60.18 61.01 60.20 61.01 60.20 61.01 60.20 61.01 60.20 61.01 60.20 61.01 60.20 61.01 60.20 61.01 61.01 61.01 61.01 61.01 61.01 61.01 61.01 61.01 61.01 61.01 61.01 61.01 61.01 61.01 61.01 61.01 61.01 61.01 6	Cont'd	Cont'd	0.12	Cont'd	Cont'd	76.6	3.000			1.530		41.00	65.22*	Cont'd	Cont'd	76.19*	Cont'd	Cont'd	1973	86213
Sheet Color Color Sheet Color Colo			0.12			78.2	3.000		1.140	1.460		34.10	50.18			60.78*			1973	86213
Sheet 0.12 R.T. L.T 76.8 0.00 1.25 1.67 2.89 34.30 60.02 61.1 0.7 95.41 95.41 0.7 95.41 1973 8 9.04 0.12 6.02 0.02<	Te	Sheet	0.12	R.T.	LT	78.2	3.000			1.460		33.60	50.05	50.1	0.1	£9.89*	ı	i	1973	86213
Sheet 0.12 F.T. L.T F.T 6.00 0			0.12	1		75.8	4.000			2.590		34.30	60.62			95.41*			1973	86213
Sheet 0.044 R.T. 6.80 0.050 0	Te	Sheet	0.12	R.T.	1.7	76.3	4.000		1.578	2.487	ı	35.30	61.60	61.1	0.7	93.20*	:	ı	1973	86213
Sheet 0.04 R.T. L.T 700 6.000 0.040 0.850			0.04			69.0	6.000		0.500	-	i	65.10	49.04			!			1966	86734
Sheat 0.044 R.T. L.T 70.0 6.000 0.040 0.740 60.4 6.40 6.528 49.4 6.3 6.10 6.228 4.40 6.228 4.228			0.04			69.0	9.000		0.850	ı	i	46.40	54.29			ı			1966	86734
Sheet 0.04 R.T. 1.7 6.00 0.040 0.820 4.4 6.3.28 49.4 6.3 49.4 6.3.28 49.4 6.3 49.4 6.3.28 49.4 6.3.28 44.20 6.3.92 44.20 6.3.92 44.20 6.3.92 44.20 6.3.92 44.20 6.3.92 44.20 6.3.92 44.20 6.3.92 6.3.92 6.3.92 6.3.92 6.3.92 6.3.92 6.3.92			0.04			70.0	9.000		0.740	i	i	50.40	64.85*			ı			1966	86734
Sheet 0.04 R.T. 70.0 6.000 0.040 0.500 44.20 6.392 44.20 6.392 44.20 6.392 40.30 40.30 40.30 40.30 40.30 40.30 40.30 40.30	ጀ	Sheet	0.04	R.T.	7.7	70.0	6.000		0.820	-	- 1	46.40	53.28	49.4	6.3	ļ	l	i	1966	86734
Sheet 0.04 R.T. 1.7 0.04 0.05 0.04 0.560 0.0 0.040 0.560 0.0 0.0 0.040 0.560 0.0 0.0 0.040 0.560 0.0 0.0 0.040 0.500 0.0 0.0 0.040 0.500 0.0 <th< td=""><td></td><td></td><td>0.04</td><td></td><td></td><td>70.0</td><td>6.000</td><td></td><td>0.920</td><td>ı</td><td>i</td><td>44.20</td><td>53.92</td><td></td><td></td><td>:</td><td></td><td></td><td>1966</td><td>86734</td></th<>			0.04			70.0	6.000		0.920	ı	i	44.20	53.92			:			1966	86734
Sheet 0.06 R.T. 1.50 0.060 0.16 0.50 60.80 46.21 60.80 46.21 13.30 60.21 12.30 60.21 11.10 45.31 47.8 3.5 11.10 45.31 47.8 3.5			0.04			70.0	000.9	0.040	2.560	i	ı	17.79	40.30			ı	,		1966	86734
Sheet 0.16 R.T. T.B. 15.00 0.161 7.50 12.30 60.21 47.8 3.5 19.30 60.21 47.8 3.5 19.30 11.10 45.31 47.8 3.5 11.10 45.31 47.8 3.5 11.10 45.31 47.8 3.5 11.10 45.31 47.8 11.20 11.10 45.31 47.8 11.20 11.10 45.31 47.8 11.10 11.10 45.31 47.8 11.10 11.10 11.10 11.10 11.10 11.10 11.10 11.10 11.10 11.10 11.10 11.10 11.10 11.10 11.10 <t< td=""><td></td><td></td><td>0.04</td><td></td><td></td><td>70.0</td><td>6.000</td><td>0.040</td><td>0.500</td><td>ı</td><td>1</td><td>60.80</td><td>45.21</td><td></td><td></td><td>ı</td><td></td><td></td><td>1966</td><td>86734</td></t<>			0.04			70.0	6.000	0.040	0.500	ı	1	60.80	45.21			ı			1966	86734
Sheet 0.06 R.T. 1.5 15.00 0.163 7.50 11.10 46.31 47.8 3.5 11.10 46.31 47.8 3.5 11.10 46.31 47.8 3.5 27.60 61.39 67.28 196.2 197.3 197.3 197.3 197.3 197.3 197.3 11.10 46.30 16.80 66.56 66.56 66.56 197.3 197.3 197.3 16.80 66.66 23.90 62.48 69.11 2.7 66.56 66.7 197.3 23.90 62.48 69.11	1	:	0.16			78.6	15.000	0.161	7.500	ı	i	12.30	50.21			I			1966	86734
Sheet 0.06 R.T. 1.57 15.810 0.063 5.960 27.60 61.39 67.26 67.28 67.28 1973 Sheet 0.06 R.T. 15.810 0.063 4.010 4.460 23.90 62.48 69.1 2.7 66.55 65.7 1973 0.06 7.57 15.820 0.063 1.000 1.500 46.50 58.42 71.78 66.57 60.7 1973 0.06 7.57 15.820 0.063 1.000 7.160 16.80 69.69 64.72 64.72 64.72 67.7 1973	9.	Sheet	0.16	K.T.		78.6	15.000	0.163	7.500	ı	i	11.10	45.31	47.8	3.5	I	1	ı	1966	86734
Sheet 0.06 R.T. L-T 75.7 15.810 0.063 6.190 16.80 65.66 56.66 65.7 66.56 19.7			90.0			75.7	15.810	0.063	3.010	3.550	ı	27.60	61.39			67.28			1973	86213
Sheet 0.06 R.T. L.T 75.7 15.820 0.063 4.010 4.460 23.90 62.48 59.1 2.7 66.55 65.7 5.0 1973 0.06 R.T. 1.5 15.820 0.063 1.000 7.160 16.80 56.69 69.42 64.72 71.78			90.0	-		75.7	15.810	0.063	6.980	6.190	i	16.80	56.56			57.96			1973	86213
75.7 15.820 0.063 1.600 1.500 46.50 58.42 71.78 1973 75.7 15.820 0.063 6.000 7.160 16.80 56.69 64.72 1973	16	Sheet	90.0	R.T.	7.	75.7	15.820	0.063	4.010	4.460	1	23.90	62.48	. 59.1	2.7	66.55	- 66.7	6.0	1973	86213
75.7 15.820 0.063 6.000 7.160 16.80 56.69 64.72 1973			90.0			75.7	15.820	0.063	1.000	1.500	-	46.50	58.42			71.78	т		1973	86213
			0.06			75.7	15.820	0.063	6.000	7.160	ı	16.80	56.69			64.72			1973	86213

• NOTE: NET SECTION STRESS EXCREDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

							A	ALUMINUM	NUM	7075	Кc						:		
	PRO	PRODUCT		 		SPECIMEN	MEN	CRACK	CK TH:	GROSS	SS		Kapp			К _с			
CONDITION HEAT TREAT	FORM	THICK (ln.)	TEMP (°F)	SPEC	STR (Kei)	WIDTH (in.) W	THICK (in.) B	INIT (in.) 2a,	FINAL (in.)	ONSET (Kei) 0.	MAX (Kei)	K (Keivin)	K, MEAN	STAN DEV	K _o (Kal√in)	K, MEAN	STAN	DATE	REFER
							3UCKL.II	IG OF CI	VACK ED!	BUCKLING OF CRACK EDGES NOT RESTRAINED	RESTRA	INED							
ŧ	ē	0.08	į		76.1	29.940	9.00	15.00	1	ı	13.10	75.68						1966	86734
16	Sheet	0.08	K.T.	1.	76.1	30.020	0.079	15.00	ï	i	12.80	73.87	74.8	1.3	i	ı	ŀ	1966	86734
		0.10			74.0	35.000	0.102	18.00	i		12.00	76.76						1956	84367
		0.10			74.0	35.000	0.102	17.90	ı	-	9.80	62.36			ı			1956	84367
Ē	į	0.10	į		74.0	35.000	0.102	8.900	ı	-	15.30	69.60						1956	84367
91	Sueet	0.10	K.T.	3	74.0	35,000	0.102	1.270		ï	46.20	65.31	67.5	6.3	:	i	I	1956	84367
		0.10			74.0	35.000	0.102	2.530	i		35.60	71.20			-			1956	84367
		0.10			74.0	35.000	0.102	000.9	Į	-	22.30	69.73						1956	84367
ě	Ē	0.50			73.5	15.020	0.518	7.500	9.920	1	13.20	53.85			73.08			1965	62310
g.	Flate	0.50	K.T.	ī	73.5	14.930	0.521	7.500	7.920	ï	12.80	52.34	53.1	1.1	55.06	64.1	12.7	1965	62310
		0.16			62.0	7.500	0.155	0.750	ı	ı	38.60	42.16			-			1966	86734
Ě	į	0.16	Ē	E	62.0	7.500	0.156	2.400	i	:	33.60	69.69			1			1966	86734
2	rorging	0.16	į	3	62.0	7.500	0.157	1.790	ï	1	36.80	63.97	58.6	14.5	:	ı	i	1966	86734
		0.16			62.0	7.500	0.158	2.680	ı	ı	37.30	83.18*						1966	86734
		0.12			80.1	16.000	0.125	4.840	5.140	;	20.10	58.77			61.04			1962	62309
Э.	Extru-sion	0.12	R.T.	5	80.1	16.010	0.126	4.800	4.980	;	19.70	67.30	58.4	6.0	58.64	60.2	1.4	1962	62309
		0.12			80.1	16.010	0.126	4.840	5.100	-	20.20	59.06			61.04		:	1962	62309

• NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH, VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

Part								AL	ALUMINUM		7075	К _С								
Portion Time Time Fig. 1 Sinch 1 Time		PROI	oucr				SPECIN	IEN	CRAC	K CH	GROSE	s s		Kapp			К _с	-		
Extra 0.055 R.T. 1.77 16.010 0.281 4.000 6.050 1.91 0.656 6.60 0.1 6.050 0.281 1.902 0.281 1.000 0.281 1.000 1.000 0.281 1.000 1.000 0.281 1.000 1.000 0.281 1.000 1.000 1.000 0.281 1.000 1	CONDITION HEAT TREAT	FORM	THICK (in.)	TEMP (°F)	SPEC	<u> </u>							K. (Kelvin)	K. MEAN	STAN	K _o (Ksi√in)	K _o MEAN	STAN DEV	DATE	REFER
Extr. of color line Color line Feet of color							В	UCKLING	\$ OF CR	ACK EDG	ES NOT R	(ESTRA)	NED							
4-10 0.05 AT. 71.2 1.60 0.201 0.01 0.01 6.00 <th< td=""><td></td><td>Extru</td><td>0.25</td><td></td><td></td><td>77.2</td><td></td><td></td><td></td><td>2.500</td><td></td><td>19.20</td><td>55.85</td><td></td><td></td><td>60.93</td><td></td><td></td><td>1962</td><td>62309</td></th<>		Extru	0.25			77.2				2.500		19.20	55.85			60.93			1962	62309
0.06 718 2.00 0.061 0.05 1.00 4.20 45.11* 66.12* 61.09* 1973 8 0.06 0.06 718 2.00 0.061 0.061 0.061 0.061 0.062 1.00 4.30 46.59* 66.03* 66.03* 1973 8 0.06 0.06 0.061 0.062 0.062 0.062 0.062 0.062 0.063 0.062 0.063 0.063 0.063 0.064 0.063 0.062 0.064 0.062 0.062 0.062 0.062 0.064 0.063 0.062 0.063 0.062 0.064 0.063 0.062 0.064 0.063 0.067 0.069 <td>9L</td> <td>eion-</td> <td>0.25</td> <td>R.T.</td> <td>LT</td> <td>27.2</td> <td></td> <td></td> <td></td> <td>5.180</td> <td></td> <td>19.30</td> <td>56.06</td> <td>66.0</td> <td>0.1</td> <td>68.90</td> <td>6.69</td> <td>1.4</td> <td>1962</td> <td>62309</td>	9L	eion-	0.25	R.T.	LT	27.2				5.180		19.30	56.06	66.0	0.1	68.90	6.69	1.4	1962	62309
10.06 1.0 1.			90.0			71.8		_		1.040		42.80	45.11*			66.12*			1973	86213
0.06 R.T. 7.18 2.000 0.061 0.080 4.10 4.329* 6.603* 6.603* 1973 8 0.06 0.06 73.1 2.000 0.063 0.625 0.890 4.10 4.329* 6.650* 1973 8 0.06 7.3.1 2.000 0.063 0.627 0.890 40.20 6.166* 1973			90.0			71.8	2.000	_		1.000		43.00	45.32*			64.09*			1973	86213
0.06 R.1. 2.00 0.063 0.680 41.10 43.32* 65.05* 1973 8 0.06 0.06 0.063 0.680 0.80 40.80 42.46* 65.65* 65.65* 1973 8 0.06 0.06 0.063 0.620 0.80 0.80 0.80 6.846* 1879 1873	···········		90:0			71.8	2.000	-		1.000		44.30	46.69*			66.03*			1973	86213
0.06 RT. 73.1 2.000 0.063 0.620 0.840	-		90:06			73.1	2.000			0.880		41.10	43.32*			65.06			1973	86213
Shed 0.06 R.T. 7.31 2.000 0.063 0.870 40.20 65.59* 65.16* <t< td=""><td></td><td></td><td>90:06</td><td></td><td></td><td>73.1</td><td>2.000</td><td></td><td></td><td>0.880</td><td></td><td>40.80</td><td>42.92*</td><td></td><td></td><td>54.65*</td><td></td><td></td><td>1973</td><td>86213</td></t<>			90:06			73.1	2.000			0.880		40.80	42.92*			54.65*			1973	86213
Sheet 0.06 R.T. 7.12 2.000 0.064 0.870 47.80 6.059* 47.80 6.059* 47.80 47.80 6.059* 47.80 47.416			90.0			73.1	2.000			0.840		40.20	42.46*			61.95*			1973	86213
Sheet 0.06 R.T. 7.1.4 2.000 0.066 0.628 0.850 48.40 51.22* 65.11* 9.50 1973			90.0			73.2	2.000			0.870	_	47.80	50.59*			63.45			1973	86213
Sheet 0.06 R.T. 71.4 2.000 0.065 0.628 0.910 41.39 44.34* 67.64* 1973 1973 41.34* 61.56* 1973 1974 </td <td></td> <td></td> <td>90:0</td> <td></td> <td></td> <td>73.2</td> <td>2.000</td> <td>_</td> <td></td> <td>0.850</td> <td></td> <td>48.40</td> <td>51.22*</td> <td></td> <td></td> <td>63.11*</td> <td></td> <td></td> <td>1973</td> <td>86213</td>			90:0			73.2	2.000	_		0.850		48.40	51.22*			63.11*			1973	86213
71.4 2.000 0.065 0.625 0.870 42.30 44.58* 66.16* 1973 1973 72.7 2.000 0.065 0.622 0.730 41.50 44.16* 58.16* 1973 1973 73.5 2.000 0.065 0.625 0.810 41.50 43.32* 51.69* 1973 73.5 2.000 0.065 0.625 0.840 41.50 43.74* 65.83* 1973 74.2 2.000 0.065 0.621 1.060 47.00 49.34* 72.89* 1973 74.4 2.000 0.065 0.623 1.090 46.10 47.44* 72.89* 1973 74.4 2.000 0.065 0.623 1.090 46.10 47.44* 72.89* 1973	٤	Sheet	90:0	R.T.	T-L	71.4	2.000			0.910		41.90	44.34*	i	1	57.64*	ı	ı	1973	86213
72.7 2.000 0.065 0.622 0.730 60.40 63.01* 68.88* 1973 73.6 2.000 0.065 0.626 0.820 41.90 44.16* 68.16* 1973 73.5 2.000 0.065 0.626 0.840 41.50 43.32* 61.69* 1973 74.2 2.000 0.065 0.626 0.840 41.50 49.34* 73.83* 1973 74.2 2.000 0.065 0.621 1.060 45.10 47.44* 72.89* 1973 74.4 2.000 0.065 0.623 1.090 46.10 47.44* 72.89* 1973			90'0			71.4	2.000		0.625	0.870	-	42.30	44.58*			56.15*			1973	86213
73.6 2.000 0.065 0.626 0.820 41.90 44.16* 58.16* 1973 73.5 2.000 0.065 0.625 0.840 41.50 43.74* 53.63* 1973 74.2 2.000 0.065 0.621 1.060 47.00 49.34* 1973 74.4 2.000 0.065 0.623 1.090 44.40 46.99* 61.63* 1973			90.0	····		72.7	2.000		0.622	0.730		60.40	53.01			58.88			1973	86213
73.5 2.000 0.065 0.625 0.810 41.10 43.32* 51.69* 1973 73.6 2.000 0.065 0.625 0.840 41.50 43.4* 53.63* 1973 74.2 2.000 0.065 0.621 1.060 45.10 47.44* 72.89* 1973 74.4 2.000 0.065 0.629 0.629 46.10 47.44* 46.99* 61.63*			90:0			73.5	2.000		0.625	0.920	-	41.90	44.16*			58.16			1973	86213
73.5 2.000 0.065 0.625 0.840 41.50 43.74* 63.63* 1973 74.2 2.000 0.065 0.621 1.060 47.00 49.34* 72.89* 1973 74.4 2.000 0.065 0.623 1.090 44.40 46.99* 61.63* 1973			90.0	,		73.5	2.000		0.625	0.810	!	41.10	43.32			61.69*			1973	86213
74.2 2.000 0.065 0.621 1.060 47.00 49.34* 73.93* 1973 74.2 2.000 0.065 0.623 1.090 46.10 47.44* 72.89* 1973 74.4 2.000 0.065 0.628 0.628 0.920 44.40 46.99* 61.63* 1973			90.0	···		73.5	2.000		0.625	0.840	!	41.50	43.74*			53.63*	,		1973	86213
74.2 2.000 0.065 0.623 1.090 46.10 47.44* 72.89* 1973 74.4 2.000 0.066 0.628 0.620 44.40 46.99* 61.63* 1973			90.0			74.2	2.000		0.621	1.060	1	47.00	49.34*			73.93*			1973	86213
74.4 2.000 0.065 0.628 0.920 44.40 46.99* 61.63* 1973			90.0	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		74.2	2.000		0.623	1.090	ŀ	45.10	47.44*			72.89*			1973	86213
			90:0			74.4	2.000		0.628	0.920	1	44.40	46.99			61.63*			1973	86213

• NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

		REFER		86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213
		DATE		1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973
	ŕ	STAN DEV			<u> </u>	<u> </u>	<u> </u>					Cont'd		<u> </u>								l	<u> </u>
					·																		
	Kc	K _o MEAN			1							Cont'd		Γ				i				1	
		K _e (Ket√in)		.29 .29	60.24	60.47*	60.26	60.50*	67.22*	72.61	64.83*	65.28*	65.27*	61.77*	64.01*	63.27*	83.17*	69.19*	73.06	91.65*	68.72*	72.44*	64.44
		STAN DEV										Cont'd										0.4	
	Kapp	K										Cont'd										42.0	
		K (Ket√in)	INED	50.06*	45.74*	53.33◆	46.35*	45.63*	47.54*	49.54	45.76*	49.09*	45.65	47.75*	47.23*	46.33*	48.39*	45.44*	47.64*	45.08*	41.71	42.34	45.69*
Kc	SS	MAX (Kei)	RESTRA	47.30	43.40	60.80	43.80	43.20	45.10	47.00	43.50	46.20	43.40	45.30	44.90	43.60	46.00	43.20	45.20	42.80	39.60	40.20	43.40
7075	GROSS STRESS	ONSET (Ket)	GES NOT	ı	÷	:	:	!	1	i	:	:	·	:	ŀ	:	1	ı	!	:	!	:	1
ALUMINUM	CRACK LENGTH	FINAL (in.) 2a,	BUCKLING OF CRACK EDGES NOT RESTRAINED	0.920	0.920	0.750	0.910	0.930	1.000	1.040	1.000	0.940	1.010	0.900	0.960	0.970	1.210	1.080	1.090	1.380	1.170	1.210	1.000
COM	CR.	(fn.)	VG OF C	0.628	0.625	0.621	0.629	0.627	0.624	0.624	0.623	0.633	0.623	0.624	0.623	0.632	0.623	0.623	0.624	0.625	0.624	0.624	0.624
V	MEN	THICK (in.) B	BUCKLI	0.065	0.066	990.0	990.0	990.0	990.0	990.0	0.067	0.067	0.067	0.067	0.067	0.067	0.067	0.067	0.067	0.125	0.125	0.125	0.125
	SPECIMEN	WIDTH (In.) W		2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.010	2.010	2.010	2.020
	Q I MA	STR (Ket)		74.4	70.9	72.7	73.7	73.7	74.2	74.2	69.3	69.3	70.9	71.0	71.0	72.2	72.2	73.5	73.5	72.0	74.2	74.2	72.0
		SPEC									1.1.	Cont'd								-	Ę		
	TO SEE	TEMP (°F)									R.T.	Cont'd									E	į	
	UCT	THICK (in.)		90.0	90'0	90.0	90:0	90:0	90'0	90:0	90.0	90.06	90.0	90.0	90:0	90:0	90:0	90:0	90:0	0.12	0.12	0.12	0.12
	PRODUCT	FORM				1			1		Sheet	Cont'd		1	1								
		CONDITION HEAT TREAT									2	Cont'd									Ę	2	

* NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

TABLE 8.9.2.2 (CONTINUED)

		REFER		86213	86213	86213	86213	86213	86734	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	
													\dashv							\dashv		ŀ
		DATE		1973	1973	1973	1973	1973	1966	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	
		STAN DEV					1									2.5	_					
	Kc	K _o MEAN					i									51.5						
		R _q (Ksi√in)		ı	-	1	i	:	62.13*	62.27	67.63*	56.93*	53.31	60.25	55.42*	56.57	60.18*	54.28	53.32	61.65*	48.48	1
		STAN					8.0									2.8						
	Kapp	K. MEAN					50.1									45.8						
		K. (Keivin)	NED	50.76	49.85	49.33	49.37	49.97	51.34	43.53	47.15	47.52	45.78	48.80	46.50	47.53	47.68	46.46	45.92	49.43	44.50	00 07
Кc	SS	MAX (Kei)	RESTRAI	36.50	34.30	34.80	35.50	35.70	45.50	31.30	33.90	32.90	32.50	34.00	32.60	32.50	35.40	34.50	34.10	36.70	31.00	00.00
7075	GROSS	ONSET (Ket) G.	ES NOT	ı	:	i	:	:	;	ı	ï	:	i	:	ï	1	:	ı	;	i	ı	
NUM	СК ЭТН	FINAL (in.) 2a,	BUCKLING OF CRACK EDGES NOT RESTRAINED	:	:	1	:	ı	0.770	1.350	1.380	1.410	1.320	1.450	1.380	1.420	1.380	1.250	1.240	1.360	1.240	1 940
ALUMINUM	CRACK	INIT (in.) 2a,	GOFC	1.050	1.120	1.080	1.050	1.060	0.750	1.050	1.050	1.110	1.070	1.100	1.090	1.130	1.000	1.000	1.000	1.000	1.100	1 100
A	MEN	THICK (in.) B	BUCKLI	0.061	0.061	0.061	0.061	0.061	0.063	0.123	0.123	0.123	0.123	0.123	0.123	0.123	0.123	0.123	0.123	0.123	0.124	761.0
	SPECIMEN	WIDTH (fn.)		3.000																		
		STR (Kel)		71.8																		
		SPEC																				
		TEMP (°F)																				
		THICK (in.)		90:0	90:0	90.0	90.0	90:0	90.0	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	010
	PRODUCT	FORM					Sheet	L	·							Sheet						
		CONDITION HEAT TREAT				1	9									9.L						

* NOTE: NET BECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

		ER		13	13	13	53	13	13	8	34	34	34	34	34	34	34	34	34	34	*	34
		REFER		86213	86213	86213	86213	86213	86213	86734	86734	86734	86734	86734	86734	86734	86734	86734	86734	86734	86734	86734
		DATE		1973	1973	1973	1973	1973	1973	1966	1966	9961	1966	1966	1966	1966	1966	1966	1966	1966	1966	1966
		STAN DEV			Cont'd		i		4.9		4.0					i					1	ı
	Kc	K _o MEAN			Cont'd		ı		54.3		58.3					1					1	į
		K _o (Kel√in)		47.38	60.09	63.22*	63.36◆	57.73	50.78	55.46	61.14	€0.58	49.87*	:	53.94	÷	53.75*	59.55*	53.33*	ı	62.06	62.06
		BTAN DEV			Cont'd		9.4		3.6		0.0					6.9					ı	1
	ddı	K K			Cont'd		54.3		49.4		55.5					45.2					1	
	Kapp			81		,						_	_	10			_	•		8	-	~
5		K (Ksi√in)	CAINED	39.62	40.59	54.55	53.96	51.91	46.86	55.46	55.46	44.95	43.61	46.55	48.33	51.19	49.40*	46.46*	46.64	39.48	56.21	58.42
5 K _C	GROSS STRESS	MAX (Kei)	TREST	25.80	28.10	29.30	29.00	27.90	25.30	40.00	40.00	50.50	49.00	43.20	64.30	36.70	65.50	62.20	52.40	17.64	35.20	30.10
7075	GRC	ONSET (Kel)	GES NO	:		:	1			1	i	!	i	:	;	:	!	:	:	1	i	1
ALUMINUM	CRACK	FINAL (in.) 2a,	BUCKLING OF CRACK EDGES NOT RESTRAINED	1.510	1.460	2.050	2.080	1.960	1.890	1.130	1.330	0.630	0.650	1	0.620	1	0.590	0.810	0.650	-	1.770	2.500
LUM	CR	INIT (in.) 2a.	NG OF C	1.210	1.110	1.720	1.720	1.720	1.710	1.130	1.130	0.500	0.500	0.726	0.500	1.180	0.500	0.500	0.500	2.520	1.500	2.250
V	MEN	THICK (in.) B	BUCKLI	0.128	0.128	0.062	0.062	0.122	0.122	0.063	0.063	0.039	0.039	0.039	0.039	0.039	0.039	0.039	0.040	0.040	0.063	0.064
	SPECIMEN	WIDTH (in.) W		3.000	3.000	3.990	4.000	4.000	4.000	4.500	4.500	6.000	6.000	6.000	6.000	6.000	6.000	6.000	6.000	6.000	6.000	10.000
		STR (Kel)		77.0	77.0	70.5	70.5	74.1	74.1	75.5	75.5	68.0	68.0	68.0	68.0	68.0	0.89	0.69	69.0	69.0	75.5	75.5
		SPEC	•	7.	Cont'd		7:		∄		2		4			7.	1				T-L	T-L
	6	TEMP (°F)		R.T.	Cont'd	6	. I.	í	K.T.	Ę	i.i.					R.T.					R.T.	R.T.
		THICK (Ib.)		0.12	0.12	90.0	90:0	0.12	0.12	90.0	90.0	P0.0	90.04	9.0 8	9.04	90.0	9.04	90.0	9.04	9.04	90:0	90.0
	PRODUCI	FORM 1		Sheet	Cont'd	<u></u>	136000		Sheet		B	<u></u> i				Sheet			1		Sheet	Sheet
				- S	ŏ		٥		n e		2	·				<u></u>					bi	80
		CONDITION HEAT TREAT		Te	Cont'd	Ş	01	į	91	Ş						3 I					2 L	T.6

* NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

The column The		j l						VI	ALUMINUM	NUM	7075	Кc								
Thirty T	Ы	ROD	PRODUCT	8			SPECI	MEN	CRA	CK 3TH	GROS	SS:		Kapp			К _с			
O.06 R.T. T.L. 756 12.000 0.063 3.000 3.500 24.10 644.8 69.67	FORM	×	THICK (in.)	TEMP (°F)	SPEC	STR (Ket)		THICK (fn.) B			ONSET (Kal)	MAX (Ket)	K. (Ksivin)	K,	STAN DEV	K _o (Ksi√in)	K _o MEAN	STAN	DATE	REFER
0.06 R.T. T.L. 76.5 12.00 0.063 3.00 - 24.10 64.43 69.67 69.67 69.67 69.67 69.67 69.67 69.67 69.67 69.67 69.67 69.67 69.67 69.69 69.60 18.60 0.164 7.80 4.80 36.33 36.5 1.2 38.94 77.8 18.60 0.164 7.80 4.80 36.33 36.5 1.2 38.94 37.8 1.2 38.94 37.8 1.2 38.94 37.8 1.2 38.94 37.8 1.2 38.94 37.8 1.2 38.94 37.8 1.2 38.94 37.8 1.2 38.94 37.8 1.2 38.94 37.8 1.2 48.94 37.8 1.2 48.94 37.8 1.2 48.94 37.8 4							1	SUCKLIN	GOFC	CACK EDC	GES NOT	RESTRA	INED							
0.06 R.T. T.L. 755 15,000 0.043 3.750 18,00 65.06 18,00 65.06 65.09	55	Sheet	90.00	R.T.	T·L	76.5	12.000		3.000	3.500	!	24.10	54.43	-	I	59.67		-	1966	86734
0.16 R.T. T.L. 76.5 15.000 0.164 7.500 6.000 8.60 36.33 98.54 1.2 38.94 37.8 0.06 0.016 15.000 0.164 7.500 0.164 7.500 8.60 94.69 34.69 36.51 1.2 36.61 37.8 0.06 R.T. 7.2 15.810 0.063 3.010 4.000 25.70 65.20 67.81 1.0 67.09 6.20 </td <td>ଅଧା</td> <td>neet.</td> <td>90:0</td> <td>R.T.</td> <td>Ţ.L</td> <td>75.5</td> <td>15.000</td> <td></td> <td>3.750</td> <td>4.250</td> <td>-</td> <td>21.80</td> <td>55.05</td> <td></td> <td>1</td> <td>69.29</td> <td></td> <td>-</td> <td>1966</td> <td>86734</td>	ଅଧା	neet.	90:0	R.T.	Ţ.L	75.5	15.000		3.750	4.250	-	21.80	55.05		1	69.29		-	1966	86734
0.06 R.T. T.D. 76.5 15.00 0.16 7.50 1.50			0.16	1	;	76.5	15.000	-	7.500	8.080	1	8.90	36.33			38.94			1966	86734
0.06 R.T. T.2.9 16.810 0.063 3.010 4.000 25.70 57.17 67.09 67.17 67.09 67.17 67.09 67.17 67.09 67.17 67.09 67.10 67.00 77.00 16.810 0.063 3.010 3.500 25.40 56.50 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.80 6.50 16.90 6.50 16.90 6.50 16.90 6.50 <	75	neet	0.16	K.T.	T-T	76.5	15.000		7.500	7.950		8.50	34.69	35.5	1.2	36.61	37.8	1.6	9961	86734
0.06 R.T. T.2.9 15.810 0.063 3.010 3.600 25.40 6.550 6.240 25.40 6.550 6.500 25.40 6.550 6.500 25.40 6.520 6.500 15.80 6.500 20.40 63.25 6.500 20.40 63.25 6.500 20.40 63.25 6.500 20.40 63.25 6.20 63.25 6.20 63.25 20.40 63.25 20.40 63.25 20.40 63.25 13.60 64.21 63.25 63.25 13.60 64.21 63.25 13.60 64.21 67.70 62.50 13.60 64.21 63.63 13.60 63.25 13.60 63.25 13.60 63.25 13.60 83.60			90.0			72.9	15.810		3.010	4.000	:	25.70	57.17			60.79			1973	86213
0.06 R.T. T.L. 72.9 15.810 0.063 6.960 15.80 63.25 64.8 1.9 69.82 62.2 0.06 0.06 4.00 4.720 20.40 63.25 63.90 63.90 63.90 63.90 63.90 63.90 63.90 63.90 63.90 63.90 63.90 63.90 63.90 63.90 63.90 13.60 63.90 63.90 63.90 63.90 63.90 63.90 13.60 63.90 63.90 13.60 63.90 63.90 13.60 63.90 63.90 13.60 63.90 63.90 11.40 43.43 63.90 11.40			90.0			72.9	15.810		3.010	3.500	ı	25.40	56.50			61.42			1973	86213
0.06 R.T. T.2 15.820 0.063 4.000	2	et Set	90.0	R.T.	T-L	72.9	15.810		5.980	6.960	!	15.80	53.20	54.8	1.9	69.62	62.2	3.4	1973	86213
0.06 R.T. T.L. 75.6 16.820 0.063 1.000 1.400 42.90 63.90 67.70 63.83 63.83 67.70 11.40 43.43 43.43 43.94			90.0			72.9	15.820	0.063	4.000	4.720	-	20.40	63.25			58.81			1973	86213
0.06 R.T. T.L 75.6 18.000 0.064 6.250 19.60 64.21 67.70 67.70 19.60 64.21 67.70 67.70 19.60 64.21 67.70 67.70 19.60 68.66 68.66 68.66 11.40 43.43 43.43	ı		90.0			72.9	15.820	0.063	1.000	1.400	!	42.90	53.90			63.93			1973	86213
0.06 R.T. T.L 756 21,000 0.064 6.250 19.60 68.66 69.66 69.67 10.60 11.40 43.43 43.43	7- 1	Sheet	90.0	R.T.	T-L	75.5	18.000	0.064	4.600	2,000	ı	19.60	64.21	ı	ı	57.70	-	-	1966	86734
0.06 R.T. T.L. 69.0 24,000 0.063 8,000 11.40 43.43 43.43 43.43 0.06 R.D. 24,000 0.063 8,000 8,000 11.30 43.43 43.43 43.43 0.06 R.T. T.L 69.0 24,000 0.063 8,000 8,000 11.26 42.85 46.0 43.43 43.43 0.06 R.T. T.L 69.0 24,000 0.063 8,000 8,000 11.26 42.85 46.0 5.4 42.86 46.3 0.06 R.D. 24,000 0.063 8,000 8,000 10.90 41.52 41.52 0.06 A.D. 0.064 8,000 8,000 10.90 41.52 41.52 0.06 A.D. 0.064 8,000 8,000 17.00 64.30 8.52 0.06 A.D. 0.064 8,000 <	٠,	Sheet	90.0	R.T.	Ţ.L	75.5	21.000	0.064	5.250	5.250	!	19.60	58.56	ı	1	58.56	I	ı	1966	86734
0.06 R.T. T.L. 69.0 24.000 0.063 8.000 8.000 11.30 43.04 43.04 0.06 R.T. T.L. 69.0 24.000 0.063 8.000 11.25 42.85 46.0 5.4 42.86 46.3 0.06 R.T. T.L. 69.0 24.000 0.063 8.000 8.000 11.25 42.85 46.0 5.4 42.86 46.3 0.06 R.T. T.L. 69.0 24.000 0.063 8.000 8.000 10.90 41.52 46.3 46.3 0.08 A.T. T.L. 75.5 24.000 0.064 6.000 8.000 16.71 53.37 55.23 0.08 R.T. T.L. 75.5 24.000 0.064 6.000 17.00 64.30 64.30 17.00 64.30 64.30 17.00 64.30 <t< td=""><td></td><td></td><td>90.0</td><td></td><td></td><td>0.69</td><td>24.000</td><td>0.063</td><td>8.000</td><td>8.000</td><td>:</td><td>11.40</td><td>43.43</td><td></td><td></td><td>43.43</td><td></td><td></td><td>1966</td><td>86734</td></t<>			90.0			0.69	24.000	0.063	8.000	8.000	:	11.40	43.43			43.43			1966	86734
0.06 R.T. T.L 69.0 24.000 0.063 8.000 8.000 11.40 43.43 46.0 5.4 42.85 46.3 0.06 R.T. T.L 69.0 24.000 0.063 8.000 8.000 11.25 42.85 46.0 5.4 42.85 46.3 0.06 A.006 24.000 0.063 8.000 8.000 10.90 41.52 41.52 41.52 0.06 A.000 0.064 6.000 6.360 16.71 53.37 55.23 0.06 A.000 0.064 6.000 6.000 17.00 64.30 64.30 0.06 R.T. T.L 73.8 29.990 0.081 16.050 17.00 66.30 66.30			90.0			69.0	24.000	0.063	8.000	8.000	1	11.30	43.04			43.04			1966	86734
0.06 R.T. T.L 69.0 24.000 0.063 8.000 8.000 11.25 42.85 46.0 5.4 42.85 46.3 0.06 0.06 24.000 0.064 6.000 6.360 16.71 53.37 55.23 55.23 0.06 R.T. 75.5 24.000 0.064 6.000 6.000 17.00 54.30 56.30 0.08 R.T. 7.L 73.3 29.990 0.081 15.00 9.70 56.00 66.17 <			90.0			0.69	24.000	0.063	8.000	8.000	1	11.40	43.43			43.43			1966	86734
0.06 R.T. 7.5.6 24.000 0.063 8.000 8.000 10.90 41.62 41.62 0.06 7.5.6 24.000 0.064 6.000 6.360 16.71 53.37 55.23 0.06 7.5.6 24.000 0.064 6.000 6.000 17.00 64.30 64.30 0.08 R.T. 7.1. 73.3 29.90 0.081 15.06 9.70 66.00 66.17		Sheet	90.0	R.T.	T:L	69.0	24.000	0.063	8.000	8.000	1	11.25	42.85	46.0	5.4	42.85	46.3	5.9	1966	86734
0.06 RT. 75.5 24.000 0.064 6.000 6.360 16.71 53.37 65.23 0.06 7.06 24.000 0.064 6.000 6.000 17.00 64.30 64.30 0.08 R.T. 7.L. 73.3 29.990 0.081 15.06 9.70 66.00 65.17			90.0			0.69	24.000	0.063	8.000	8.000	:	10.90	41.52			41.52			1966	86734
0.06 R.T. T.L 73.3 29.990 0.081 15.00 15.050 9.70 56.00 65.17			90.0			76.5	24.000	0.064	9:000	6.360	ı	16.71	53.37			55.23	, <u></u> ,		1966	86734
9.08 R.T. T·L 733 29.990 0.081 15.00 15.050 9.70 56.00 56.17			90.0			75.5	24.000	0.064	9.000	6.000	!	17.00	64.30			54.30			1966	86734
		Sheet	90.08	R.T.	7:L	73.3	29.990	0.081	15.00	15.050	ŀ	9.70	66.00	1	1	56.17	i	1	1966	86734

• NOTE: NET SECTION STRESS EXCREDS 80% OF YIELD STRENGTH. VALUR NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

		REFER		86734	86734	86734	86734		62310	62310	62310	62310	62310	62310	84340	84340	84340	84340	84340	Ī
						<u> </u>	-			_	_	_		_					_	-
		DATE		1966	1966	1966	1966		1965	1965	1965	1965	1965	1965	1971	1971	1971	1971	1971	
		STAN			3.8		9.0					1						5.5		
	Ke	K _o MEAN			57.2		49.3					!				·		63.4	····	,
		K _o (Ksi√in)		69.88	54.56	48.88	49.73		73.05	62.01*	65.48	59.18*	62.80	60.37*	58.52	68.26	58.84	64.59	71.36	
		BTAN			3.7		0.3					3.3						3.8		
	Kapp	K,			50.4		38.6					60.3						67.5		
		K (Kal√in)	TINED	53.06	47.76	38.37	38.78	YED	53.48	52.76	44.21	89.09	49.70	60.99	52.53	61.61	55.65	59.42	61.17	
K	SS	MAX (Kei)	RESTR	13.00	11.70	9.40	9.60	ESTRAIP	35.90	35.20	29.50	33.20	34.20	35.30	32.20	97.90	34.00	36.30	37.50	
7075	GROSS STRESS	ONSET (Kei) _{G.}	GES NOT	:	:	:	i	EDGES R	22.80	20.80	20.90	22.60	21.30	19.70	i		:			
NOM	CRACK	FINAL (in.) ga,	BUCKLING OF CRACK EDGES NOT RESTRAINED	8.500	8.600	9.450	9.500	BUCKLING OF CRACK EDGES RESTRAINED	1.680	1.440	1.550	1.460	1.510	1.390	1.960	1.920	1.790	1.880	2.110	
ALUMINUM	CR	INIT (in.) 2a.	NG OF C	7.500	7.500	7.500	7.500	LING O	1.160	1.170	1.170	1.200	1.120	1.110	1.610	1.600	1.620	1.620	1.610	
Y	MEN	THICK (in.)	BUCKL	0.246	0.247	0.514	0.514	BUCK	0.125	0.125	0.125	0.125	0.125	0.125	0.048	0.052	0.052	0.053	0.053	
	SPECIMEN	WIDTH (In.) W		15.000	15.000	15.000	15.000		3.000	3.000	3.000	3.000	3.000	3.000	7.990	8.000	8.000	8.000	8.000	
			R.T. T.L. 76.0 R.T. T.L. 73.3 R.T. T.L. 73.3 R.T. L.T 79.1 R.T. L.T 79.1	90.6	78.3	78.3	78.3	78.3	78.3											
		SPEC				!		 :												
	5	TEMP (°F)						K.T.												
	ucr	THICK (in.)		0.25	0.25	0.50	0.50		0.12	0.12	0.12	0.12	0.12	0.12	90.0	90.0	0.06	0.05	0.05	
	PRODUCT	FORM			Plate		Plate		!			Sheet						Sheet		
		CONDITION HEAT TREAT		Î	16		16				1	1651						1991		

* NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

							Y	ALUMINUM	4 N C		•								
****	PRODUCT		1			SPECIMEN	AEN A	CRACK	ж тн	GROSS	SS		Kapp			К _с			
CONDITION HEAT TREAT FORM		THICK (in.)	TEMP (°F)	SPEC	<u> </u>	WIDTH 7	THICK I	INIT F (ln.) 2a,	FINAL O	ONSET (Kel)	MAX (Kei)	K (Keivin)	K	STAN DEV	K _o (Kei√in)	K _o MEAN	BTAN DEV	DATE	REFER
							BUCKL	NG OF	BUCKLING OF CRACK EDGES RESTRAINED	DGES RE	STRAINE	Q.							
		0.10			78.3	8.000	0.101	2.440	1	1	28.60	59.44			ı			1971	84340
		0.10			78.3	8.000	0.101	0.800	ı		45.40	51.21						161	84340
		0.10	E	I	78.3	8.000	0.102	2.420	ı	:	29.10	60.17						1971	84340
1651 Sheet		0.10	 .:	 :	78.3	8.000	0.103	0.810	;	i	46.50	52.79	65.4	3.6	ı	ı	ı	1971	84340
		0.10			78.3	8.000	0.103	1.610	:	:	33.10	53.99			ŀ			1971	84340
		01.0			78.3	8.000	0.104	1.610	1	i	33.50	54.65			:			1971	84340
						1	SUCKLIN	GOFCR	BUCKLING OF CRACK EDGES NOT RESTRAINED	ES NOT	RESTRAI	NED							
		0.12		-	79.1	3.000	0.121	1.200	1.460	20.70	33.20	60.68			69.18*			1973	86213
		0.12			75.4	3.000	0.122	1.170	1.440	20.50	35.20	52.76			62.01*			1973	86213
<u> </u>		0.12			75.4	3.000	0.123	1.000	1.640	21.10	40.40	54.41*			80.22*			1973	86213
	l	0.12	-		75.4	3.000	0.124	1.160	1.680	22.80	35.90	53.48			73.05*			1973	86213
		0.12		1	75.4	3.000	0.125	1.000	1.240	22.10	41.00	65.22*			64.11*			1973	86213
		0.12			79.1	3.000	0.125	1.000	1.240	:	33.80	45.52			62.86			1973	86213
	Sheet	0.12		 5	79.1	3.000	0.125	1.170	1.550	18.70	29.50	44.21	49.2	3.6	55.48	62.6	2.9	1973	86213
		0.12			79.1	3.000	0.125	1.000	1.200	i	32.50	43.77			49.61			1973	86213
		0.12			78.5	3.000	0.127	1.000	1.300	21.30	37.50	60.50			€0.79			1973	86213
		0.12			78.5	3.000	0.127	1.110	1.390	18.30	35.30	50.99			60.37			1973	86213
		0.12			78.5	3.000	0.127	1.000	1.420	18.70	37.40	50.37			65.10*	-		1973	86213
		0.12			78.5	3.000	0.127	1.120	1.510	19.30	34.20	49.70			62.80*			1973	86213

• NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

		REFER		86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	84340	84340	84340	0,0,0
																						┞
		DATE		1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1971	1971	1971	
	-	STAN DEV				0.0						4.7						i			1	
	Kc	K _o MEAN				46.3						613						ı			i	
		K _c (Ksl√in)		67.18*	46.28	46.29	62.97*	71.03*	66.88*	70.61	73.83*	74.89*	78.65*	77.78*	64.60	58.02	66.51*	76.89*		I		
		BTAN DEV		!		2.9						1.7						1.6			3.6	
	Kapp	K				46.3						50.7						43.5			64.9	
		K. (Kelvin)	NED	49.56	42.58	46.29	46.73	62.79	51.63	65.32	55.12	64.19	48.10	47.59	48.44	43.09	42.29	44.61	55.75	51.05	50.44	57 BO
Ж	SS	MAX (Kei)	RESTRA	36.80	25.20	30.70	34.70	34.00	32.30	33.80	35.50	34.90	24.70	24.20	31.20	26.20	21.20	24.90	34.90	47.10	45.60	28.80
7075	GROSS	ONSET (Kel)	ES NOT	ı	i	:	1	i	ı	i	i	:	:	-	1	:	ı	:	:	ı	ı	1
NOM	CK 7TH	FINAL (fn.) 2a,	BUCKLING OF CRACK EDGES NOT RESTRAINED	1.500	1.510	1.180	1.490	1.980	1.960	1.980	1.970	2.040	2.840	2.856	1.960	2.110	2.814	2.786	1	:	::	:
ALUMINUM	CRACK	INIT (in.) 2a,	IG OF C	1.000	1.370	1.180	1.000	1.330	1.390	1.440	1.330	1.330	1.823	1.845	1.330	1.450	1.877	1.637	1.550	0.740	0.770	2.310
¥	MEN	THICK (in.)	BUCKLD	0.252	0.253	0.253	0.253	0.247	0.247	0.247	0.248	0.249	0.250	0.250	0.251	0.253	0.499	0.500	0.313	0.314	0.315	0.316
	SPECIMEN	WIDTH (fn.)	1	3.000	3.000	3.000	3.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	4.000	8.000	7.970	8.010	2.950
		STR (Kel)		77.3	77.3	77.3	77.3	78.2	78.2	78.8	78.8	78.8	80.7	81.9	77.3	77.3	78.0	79.2	81.2	81.2	81.2	81.2
		SPEC			I			!		1		7			!			1.7			5	L
		TEMP (°F)			E	K.T.						R.T.	-					K.T.		1	 :	
		THICK (in.)		0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.50	0.50	0.31	0.31	0.31	150
	PRODUCT	FORM				Plate						Plate						Flate			Plate	L
		CONDITION HEAT TREAT			T651				· 			T651	-					1651			1851	

• NOTE: NET SECTION STRESS EXCREDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

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Product Prod								AI	ALUMINUM	NOM	7075	К _с								
Potent Third Thi		PROI	oucr	u.o			SPECIN	MEN	CRA	СК :TH	GROE	SS		Kapp			$ m K_c$			
Phase 0.31 R.T. L.T. 6.10 0.316 1.50 3.400 55.08 3.400 55.08 3.400 55.08 3.400 55.08 3.400 55.08 3.400 55.08 3.400 55.08 3.400 55.08 3.400 55.08 3.400 55.08 3.400 55.08 3.400 5.400 3.300 3.400 3.400 3.400 3.400 3.400 3.400 3.400 3.4	CONDITION HEAT TREAT	FORM	THICK (fn.)	TEMP (°F)		<u> </u>			·		ONSET (Kei)		K. (Kelvin)	K.	STAN	K _e (Kei√in)	K _o MEAN	STAN	DATE	REFER
Phale Control Countrol Cou							Д	UCKLIN	GOFCE	LACK EDC	ES NOT	RESTRAI	ONED							
Cont.4 Cont.4 Cont.4 S1. Cont.4 S1. S 8.00 C.35 L.50 C.350	1651	Plate	0.31	R.T.	7	81.2			1.590	,	i	34.00	55.08			1			1971	84340
Plate 0.75 R.T. L.T. 77.6 6.000 0.763 1.860 3.560 2330 37.52 60.22 1.00	Cont'd	Cont'd	0.31	Cont'd	Cont'd	81.2			2.360	:	i	29.20	59.43	Cont'd	Cont'd	1	Cont'd	Cont'd	1971	84340
1.00	T651	Plate	0.75	R.T.	L.T.	77.5	8.000		1.580	3.360	:	23.30	37.62		ł	60.22	ı	:	1971	84340
1,00			1.00		!		20.000		7.000	11.100	8.80	17.10	61.41			89.01			1965	62310
1.00	_		1.00				20.000		2.000	10.690	8.50	17.40	62.48			87.25			1965	62310
Hate 1.00 Hate 1			1.00				20.000		7.000	10.770	8.60	16.60	19:69			83.85			1965	62310
Hele 1.00			1.00				20.000	-	7.000	10.590	8.70	18.00	64.64			89.45			1965	62310
Hate 1.00 R.T. LT 78.5 20.000 1.000 7.000 10.650 8.90 14.20 60.99 70.95 76.4 76.5 1.00 1.000 1			1.00			-	20.000		7.000	10.300	8.90	13.80	49.56			66.81			1965	62310
Hole 1.00		1	1.00	E	i		20.000	_	7.000	10.650	8.90	14.20	50.99			70.95			1965	63210
1.00	1091	Flate	1.00	¥. I.	<u> </u>	-	20.000		7.000	10.600	8.80	13.40	48.12	53.5	6.5	66.65	75.4	9.1	1965	62310
1.00			1.00		1	78.5	20.000		7.000	10.850	8.80	13.90	49.92			70.72			1965	63210
1.00			1.00			80.3	20.000		7.000	10.660	8.90	13.40	48.12			67.01			1965	62310
H.00			1.00			80.3	20.000	1.000	7.000	11.320	9.10	13.40	48.12			71.18			1965	62310
1.00			1.00			80.3	20.000	1.000	7.000	10.830	8.60	13.80	49.56			70.09			1965	62310
O.12 R.T. T.L. T.L. T.T. 3.000 0.122 1.000 1.180 20.50 36.40 49.02 65.99* 65.99* 65.99* Sheet 0.12 T.T. 3.000 0.123 1.180 1.320 18.40 28.40 42.83 44.0 4.1 46.59 48.7 0.12 7.3 3.000 0.124 1.120 1.320 36.30 58.30 51.30 67.22* 57.22*			1.00			80.3	20.000	1.000	7.000	11.170	8.80	13.70	49.20			71.78			1965	62310
Sheet 0.12 R.T. T.L T.L 77.7 3.000 0.123 1.000 1.350 37.50 50.50 42.83 44.0 41.8 46.59 48.7 0.12 0.12 73.4 3.000 0.124 1.120 1.300 20.20 35.30 51.30 51.30 51.30 51.30			0.12			73.4	3.000	0.122	1.000	1.180	20.50	36.40	49.02			54.89*			1973	86213
Sincet 0.12 K.1. 1-L 77.7 3.000 0.123 1.180 1.320 18.40 42.83 44.0 4.1 46.59 48.7 (4.0 0.124 1.120 1.300 20.20 36.30 61.30 61.30 67.22*		8	0.12		i	73.4	3.000	0.123	1.000	1.250	i	37.50	50.50			£8.99*			1973	86213
73.4 3.000 0.124 1.120 1.300 20.20 35.30 51.30	1001	19900	0.12	į	<u>.</u>	7.77	3.000	0.123	1.180	1.320	18.40	28.40	42.83	44.0	1.	46.59	48.7	1.2	1973	86213
		-	0.12			73.4	3.000	0.124	1.120	1.300	20.20	35.30	51.30			67.22*			1973	86213

* NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

Walingado		Bacado	The Carlo	THOUGH	an Cado			ALUMINUM CRACK	E CM	7075 GROSS	K _c					:			
CONDITION	PRO	DUCE	TEST		YIELD	SPECI	MEN	LENGTH	E	STRESS	SS		K _{app}			, K			
HEAT TREAT	FORM	THICK (in.)	TEMP (°F)	NO	STR (Kal)	WIDYTH (fn.) W	THICK (in.) B	(in.)	FINAL O	ONSET (Ksi)	MAX (Kai)	K (Ketvin)	K	STAN	K _o (Kel√in)	K _c MEAN	STAN	DATE	REFER
						1	SUCKLIN	BUCKLING OF CRACK EDGES NOT RESTRAINED	ACK EDG	ES NOT!	RESTRA	OSNI							
		0.12		1	77.7	3.000	0.124	1.000	1.160	1	33.00	44.44			49.16			1973	86213
		0.12		1	77.7	3.000	0.124	1.160	1.440	14.20	27.00	40.22			47.56			1973	86213
		0.12			73.4	3.000	0.125	1.140	1.320	20.50	30.10	44.29			49.38			1973	86213
T651	Sheet	0.12	R.T.	Ţ.	77.7	3.000	0.125	1.000	1.290	:	30.00	40.40			48.34			1973	86213
.to	Cont'd	0.12	Cont'd	Cont'd	76.0	3.000	0.127	1.000	1.300	20.20	29.60	39.86	Cont'd	Cont'd	47.98	Cont'd	Cont'd	1973	86213
		0.12		,l	76.0	3.000	0.127	1.100	1.380	17.60	28.70	41.19			48.79			1973	86213
_		0.12		!	76.0	3.000	0.127	1.000	1.350	21.70	30.30	40.81			50.60			1973	86213
		0.12			76.0	3.000	0.127	1.090	1.300	18.40	30.60	43.65			49.60			1973	86213
_		0.25		1	74.2	3.000	0.252	1.000	1.380	1	25.50	34.34			43.35			1973	86213
		0.25			74.2	3.000	0.253	1.330	1.680		21.30	35.15			43.34			1973	86213
		0.25			74.2	3.000	0.253	1.010	1.220	i	25.70	34.84			39.71			1973	86213
		0.25			74.2	3.000	0.253	1.260	1.710	1	20.60	32.60			42.70			1973	86213
		0.25		1	74.2	3.000	0.253	1.040	1.330	i	24.10	33.31			39.77			1973	86213
1651	Plate	0.25	R.T.	7.	74.2	3.000	0.253	1.000	1.330	i	25.10	33.80	34.2	11	41.42	43.9	8. 8.	1973	86213
		0.25			74.2	3.000	0.253	1.090	1.390	ı	23.90	34.09			40.87			8261	86213
		0.25		1	74.2	3.000	0.253	00.1	1.430	;	24.70	33.27			43.25			1973	86213
		0.25		1	74.2	3.000	0.253	1.000	1.520	:	24.60	33.13			45.44			1973	86213
		0.25		I	74.2	3.000	0.253	1.000	1.440	-	26.60	35.82			46.86			1973	86213
		0.25			74.2	3.000	0.253	1.130	1.420	i	22.50	32.90			39.17			1973	86213

• NOTE: NET SECTION STRESS EXCREDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

						AI	ALUMINUM	NUM	7075	Kc								
PRO	PRODUCT				SPECIMEN	MEN	CRACK	CK FTH	GROSS	SS		Kapp			К _с	-		
FORM	THICK (in.)	TEMP (°F)	SPEC	STR (Kel)	WIDTH W	THICK (in.) B	INIT (fn.) 2a,	FINAL (in.) 2a,	ONSET (Kal)	MAX (Rel)	K (Kaivin)	K.	STAN DEV	K _e (Kei√in)	K _o MEAN	STAN DEV	DATE	REFER
					1	UCKLIN	GOFC	BUCKLING OF CRACK EDGES NOT RESTRAINED	GES NOT	RESTRAI	NED							
	0.25			74.2	3.000	0.253	1.240	1.660	:	23.50	36.75			47.23			1973	86213
	0.25			74.2	3.000	0.254	1.000	1.490		26.20	35.29			47.54			1973	86213
Plate Cont'd	0.25	R.T. Cont'd	T-L Cont'd	74.2	3.000	0.254	1.000	1.550	-:	25.50	34.34	Cont'd	Cont'd	47.96	Cont'd	Cont'd	1973	86213
	0.26			74.2	3.000	0.254	1.000	1.440		25.00	33.67			44.04			1973	86213
	0.25			74.2	3.000	0.254	1.000	1.610		25.50	34.34			49.72			1973	86213
	0.25			72.0	4.000	0.247	1.460	2.180	ı	25.60	42.30			58.52			1973	86213
	0.25			72.0	4.000	0.247	1.330	1.940	ï	26.60	41.30			54.59			1973	86213
	0.25			75.4	4.000	0.249	1.440	2.050		25.70	42.06			65.40			1973	86213
	0.25			75.4	4.000	0.249	1.330	2.020		26.00	40.37			65.29			1973	86213
	0.25			75.4	4.000	0.251	1.330	1.840		25.50	39.59			50.05			1973	86213
i	0.25	,	i	74.2	3.990	0.253	1.700	2.060	ı	21.10	38.93			45.73			1973	86213
riate	0.25			74.2	4.000	0.253	1.330	1.850	1	24.20	37.57	39.6	1.6	47.71	50.3	4.6	1973	86213
	0.25	r		74.2	4.000	0.253	1.430	2.020	ı	23.80	38.77			50.62			1973	86213
	0.25			74.2	4.000	0.253	1.420	1.820	i	24.20	39.24			47.08	- 1		1973	86213
	0.25			74.2	4.000	0.253	1.330	1.780	!	24.60	38.19			47.02			1973	86213
	0.25			74.2	4.000	0.253	1.390	1.720	1	24.10	38.52			44.84			1973	86213
	0.25			74.2	4.000	0.253	1.710	2.110	!	21.00	38.90			46.50			1973	86213
Ē	0.50	Ē	Ē	73.0	4.000	0.500	1.720	2.000	i	17.10	31.82	·		36.04			1973	86213
Flate	0.50	<u>.</u>	<u> </u>	73.0	4.000	0.500	1.710	1.860	ı	17.10	31.67	31.7	0.1	33.87	35.0	1.5	1973	86213

• NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUR NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

							AI	ALUMINUM	MD	7075	ĸ								
	PRODUCT	oucr	10.04		4	SPECIMEN	JEN	CRACK	K	GROSS	S X		Kapp			Кc			
CONDITION HEAT TREAT	FORM	THICK (In.)	TEMP (°F)	SPEC		MIDTH T	THICK (in.)	INIT F1 (In.) (28.	FINAL OI	ONSET N (Kei) (MAX (Kei)	K. (Kalvin)	K,	STAN	K _e (Kelvin)	K _e MEAN	STAN	DATE	REFER
-						В	UCKLIN	J OF CRA	CK EDGI	BUCKLING OF CRACK EDGES NOT RESTRAINED	ESTRAD	NED							
7651	400	0.50	£		77.2	14.950	0.514	4.970 6	6.950	- 1	13.00	39.02			49.76			1973	86213
100	, late	0.50	n.t.	3	77.2	14.980	0.514	5.000	6.650		12.60	37.95	38.5	9.0	45.96	47.9	2.7	1973	86213
		1.00			73.6	20.000	1.000	7.000	9.150	ı	8.80	31.60			38.45			1973	86213
15111 - 1, 1 ,		1.00			73.6	20.000	1.000	7.000	8.150	1	8.70	31.24			34.76			1973	86213
	-	1.00		ļ	73.6	20.000	1.000	7.000	9.000	:	9.40	33.76			40.53			1973	86213
	1	1.00			73.6	20.000	1.000	7.000 8	8.330	:	9.10	32.68			36.95			1973	86213
	L	1.00		!	76.0	20.000	1.000	7.000	9.070	:	8.70	31.24			37.75			1973	86213
1200	508	1.00	E		76.0	20.000	1.000	7.000	9.030	:	8.40	30.17			36.32			1973	86213
	9	1.00		l	76.0	20.000	1.000	7.000	8.670	1	8.10	29.09	30.4	1.8	33.91	35.2	3.2	1973	86213
		1.00		1	76.0	20.000	1.000	7.000 B	8.580	ı	8.60	30.88			35.72			1973	86213
	-	1.00		1	77.4	20.000	1.000	7.000 7	7.650	-	8.00	28.73			30.53			1973	86213
<u>-</u> -		1.00		1	77.4	20.000	1.000	7.000 8	8.250	:	7.70	27.65			31.04			1973	86213
*******		1.00			77.4	20.000	1.000	2.000	9.250	1	8.10	29.09			35.71			1973	86213
		1.00			4.77	20.000	1.000	7.000	7.470	:	8.10	29.09			30.40			1973	86213
		0.06			61.0	2.010	0.061	0.625 0	0.800	-	40.60	42.76*			50.54			1973	86213
•		0.06		<u> l</u>	60.0	2.000	0.062	0.625	1.280	:	41.60	43.85*			80.58*			1973	86213
T73	Sheet	0.06	R.T.	7	0.09	2.000	0.062	0.625	1.240	-	42.00	44.27*	ı	i	78.18*	i	i	1973	86213
·· ··· ••		90.0	·		0.09	2.000	0.062	0.625	1.400	:	41.60	43.85*			91.56*			1973	86213
		90'0			61.0	2.010	0.062	0.623 0	0.830	. 4	40.30	42.36*			51.55*			1973	86213

• NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

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TABLE 8.9.2.2 (CONTINUED)

Combition Property								AI	ALUMINUM	TOM	7075	K									
Portion Tribing (Los) Profit (Los) Fig. 1 (Los) Fig. 1 (Los) Fig. 1 (Los) Cont. (Los)		PROI	oucr	180	i——		SPECII	MEN	CRA	CK TH	GROS	38 88		Kapp			К _С				
Sheet 0.06 0.06 0.06 0.05 0.0	CONDITION HEAT TREAT	FORM	THICK (in.)	TEMP (°F)							ONSET (Kei) 0,	MAX (Kei)	K (Keivin)	K.	STAN DEV	K _c (Keivin)	K _o MEAN	STAN	DATE	REFER	
Sheat 0.06 R.T. 6.26 0.06 0.02 0.02 0.02 0.15 0.15 0.02 0.02 0.02 0.13 0.02 0.13 0.02 <t< th=""><th></th><th></th><th></th><th></th><th></th><th></th><th>-</th><th>UCKLIN</th><th>GOFCR</th><th>ACK ED</th><th>RS NOT</th><th>RESTRA</th><th>INED</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></t<>							-	UCKLIN	GOFCR	ACK ED	RS NOT	RESTRA	INED								
Sheet 0.06 R.T. L.T 6.26 2.000 0.066 0.050 1.000 39.00 4.189. Cont.4 6.649. Cont.4			90.0			62.5	2.000	-1	0.624	0.940	i	42.30	44.58*			59.77*			1973	86213	
Contided of the control of t	1773	Sheet	90.0	R.T.		62.5			0.622	0.920	i	42.00	44.18*			58.30*			1973	86213	
Sheet 0.06 88 L.T 6.00 0.06 0.08 1.00 1.30 0.03 0.4.0 1.30 0.03 0.4.0 1.30 0.	Cont'd	Cont'd	90.0	Cont'd	Cont'd	67.8	2.000		0.626	0.960	:	39.60	41.82*	Cont'd	Cont'd	56.45*	Cont'd	Cont'd	1973	86213	
Sheet 0.06 88 LT 6.00 15.00 0.063 4.00 4.80 13.50 29.01 6.15			90.0			57.8	2.000		0.628	1.070	i	39.90	42.22*			63.33*			1973	86213	
Sheet 0.06 88 LT 6.00 16.00 0.063 4.300 4.300 14.20 29.20 76.15 76.4 6.04 6.034 82.9 3.7 1.2			90.0	1		60.0	16.000	-	4.000	4.800	13.90	29.40	76.67			85.52			1973	86213	
Sheet 0.06 R.T. 6.03 0.09	173	Sheet	90'0	88	1.71	60.0	16.000		4.000	4.380	14.20	29.20	76.15	76.4	0.4	80.34	82.9	3.7	1973	86213	
Sheet 0.06 R.T. T.L. 65.0 2.000 0.062 0.625 1.250 40.10 42.27* 72.50* 72.50* Sheet 0.06 R.T. 65.0 2.000 0.062 0.625 1.250 40.10 42.27* 76.52* Sheet 0.06 R.T. 6.9 2.000 0.062 0.626 1.260 40.30 42.46* 76.52* 76.52* Sheet 0.06 R.T. 6.9 2.000 0.062 0.626 0.800 38.60 40.77* 61.60* 7.50* 38.60 41.37* 61.60* 8.60 41.37* 61.60* 8.60 41.89* 61.60* 8.60 41.37* 81.60* 8.60 41.37* 81.60* 81.60* 81.60* 81.60* 81.			90.0		1	60.9	2.010		0.625	0.900		37.70	39.71			51.33*			1973	86213	
Sheet 0.06			90.0			69.0	2.000		0.625	1.260	1	40.30	42.48*			76.52*			1973	86213	
Sheet 0.06 R.T. 7.L. 60.9 2.000 0.625 0.826 40.30 40.37* 40.30 40.30 40.30 40.30 0.025 1.250 38.60 40.77* 48.99* 48.99* 48.99* 48.99* 48.99* 48.99* 48.99* 48.99* 48.99* 48.99* 51.07* 51.07 39.00 39.00 41.82* 51.09* 51.00* 39.00 39.00 41.27* 57.46* 59.00 41.27* 57.10* 39.00 41.27* 57.10* 41.27* 57.10* <t< td=""><td></td><td></td><td>90:06</td><td></td><td>1</td><td>69.0</td><td>2.000</td><td>0.062</td><td>0.625</td><td>1.210</td><td>i</td><td>40.10</td><td>42.27*</td><td></td><td></td><td>72.50*</td><td></td><td></td><td>1973</td><td>86213</td><td></td></t<>			90:06		1	69.0	2.000	0.062	0.625	1.210	i	40.10	42.27*			72.50*			1973	86213	
Sheet 0.06 R.T. T.L 60.9 2.000 0.62 0.820 38.60 40.77* 61.90* 48.99* 48.99* 48.99* 48.99* 48.99* 48.99* 61.60* 61.60 0.02 0.02 0.627 0.870 39.50 41.87* 61.60* 61.80 41.82* 67.46* 39.50 41.82* 67.46* 39.50 41.82* 67.46* 39.50 41.82* 67.46* 40.90 41.82* 67.46* 40.90 41.27* 67.10* 67.46* <td></td> <td></td> <td>90:00</td> <td></td> <td></td> <td>69.0</td> <td>2.000</td> <td>0.062</td> <td>0.625</td> <td>1.260</td> <td>;</td> <td>40.30</td> <td>42.48*</td> <td></td> <td></td> <td>76.52*</td> <td>·</td> <td></td> <td>1973</td> <td>86213</td> <td></td>			90:00			69.0	2.000	0.062	0.625	1.260	;	40.30	42.48*			76.52*	·		1973	86213	
Sheet 0.06 K.I. 1-L 60.9 2.010 0.062 0.627 0.860 39.20 41.37*	-		90.0	í		6.09	2.000	0.062	0.626	0.820	i	38.60	40.77*			48.99*			1973	86213	
0.06 68.3 2.000 0.065 0.627 0.970 39.60 41.82* 67.46* 67.46* 0.06 6.08 0.062 0.628 0.920 39.00 41.27* 67.10* 0.06 6.06 0.626 0.627 0.920 40.90 43.20* 66.77* 9.06 0.06 0.066 0.626 0.900 40.90 43.20* 65.77* Sheet 0.06 0.062 1.060 40.90 43.20* 65.77* Sheet 0.06 0.062 1.060 40.90 40.90 43.20* Sheet 0.06 0.062 1.060 0.062 0.006 0.062 0.006 0.062 0.006 0.006 0.006 0.006 0.006 0.006 0.006 0.006	173	Speet	90.0	H		6.09	2.010	0.062	0.627	0.860	i	39.20	41.37*	i	i	51.50	1	i	1973	86213	
0.06 63.8 2.000 0.065 0.627 0.980 40.90 41.27* 65.10* 0.06 0.06 0.066 0.627 0.900 40.90 43.20* 66.77* 8heet 0.06 1.06 0.062 0.900 40.90 43.20* 66.77* 8heet 0.06 1.060 0.062 1.060 36.20 60.36* 40.90 43.20* 66.77* 8heet 0.06 1.060 1.060 36.20 60.35* 36.20 60.36* 9heet 0.06 1.060 1.060 36.30 49.72*			90'0			58.3	2.000	0.065	0.627	0.970	:	39.60	41.82*			57.46*			1973	86213	一
0.06 R.T. F.D. 63.8 2.000 0.666 0.627 0.920 40.90 43.20* 65.77* Sheet 0.06 R.T. T.L 69.0 3.000 0.626 0.900 40.90 43.20* 65.37* 65.77* Sheet 0.06 R.T. T.L 69.0 3.000 0.062 1.060 36.30 49.72*		-	0.06			58.3	2.000	0.065	0.628	0.980	-	39.00	41.27*			57.10*			1973	86213	
0.06 R.T. T.L 59.0 0.066 0.626 0.900 40.90 43.20* 56.77* 55.77* Sheet 0.06 R.T. T.L 59.0 3.000 0.062 1.060 36.30 49.72*			90.0		1	63.8	2.000	990.0	0.627	0.920	:	40.90	43.20*			56.77*			1973	86213	
Sheet 0.06 R.T. T-L 59.0 3.000 0.062 1.060 36.20 60.35* 36.30 49.72* 35.30 49.72*			0.06			63.8	2.000	990.0	0.626	0.900	i	40.90	43.20*			65.77*			1973	86213	
Sheet 0.06 R.T. T-L 59.0 3.000 0.062 1.070 35.30 49.72*			90.0	,		69.0	3.000	0.062	1.050	i	i	36.20	60,36			1	1		1973	86213	
59.0 3.000 0.062 1.060 35.70 49.97*	T73	Sheet	90:0	R.T.	J.	69.0	3.000	0.062	1.070	1	i	35.30	49.72*	!	ı	ı	ı	1	1973	86213	
			90.0			69.0	3.000	0.062	1.060	i	:	35.70	49.97*			:			1973	86213	

• NOTE: NET SECTION STRESS EXCREDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

							AL.	ALUMINUM	TUM	7075	K _C								
	PROI	PRODUCT	to At	j	100	SPECIMEN	MEN	CRACK	JK TH	GROSS	SS		Kapp			R,			
CONDITION HEAT TREAT	FORM	THICK (ln.)	TEMP (°F)	SPEC		WIDTH (In.)	THICK (In.)	INIT F	FINAL (In.) 2a,	ONSET (Kei) G	MAX (Kai)	K (Kai√in)	K. MEAN	STAN	K _e (Kei√in)	K _e MEAN	STAN	DATE	REFER
						1	3UCKLIN	3 OF CR	BUCKLING OF CRACK EDGES NOT REFITTAINED	ES NOT 1	RESTRAI	INED							
		0.06			69.0	3.000	0.062	1.060	:	1	35.80	50.11*			:			1973	86213
T73 Cont'd	Sheet Cont'd	90.0	R.T. Cont'd	T.L Cont'd	69.0	3.000	0.062	1.060	i	ı	35.80	60.11*	Cont'd	Cont'd	**	Cont'd	Cont'd	1973	86213
		90:00			69.0	3,000	0.062	1.050	:	1	35.80	49.79*			i			1973	86213
							BUCKL	ING OF (BUCKLING OF CRACK EDGES RESTRAINED	DGES RE	STRAIN	l a							
		0.05			69.1	8.000	0.063	1.610	2.310	-	42.40	69.16			85.19*			1971	84340
		0.06			69.1	7.990	0.054	1.610	2.110	-	46.10	75.20*			87.73*			1971	84340
		0.05			69.1	7.990	0.054	1.610	2.150	1	40.60	66.23			78.13*			1971	84340
		90.0			69.1	7.990	0.054	1.610	2.210	1	46.60	76.02*			91.16*			1971	84340
		90.0			69.1	7.990	0.055	1.620	2.160	1	45.20	73.99*			87.22*			1971	84340
		90.0	,	1	69.1	7.990	0.065	1.640	2.060	i	42.90	70.70			80.49*			1971	84340
		90.0		1	58.2	8.000	0.060	3.170	4.200	16.50	27.70	68.58			86.36*			1970	79089
T7351	Sheet	90.0	R.T.	7	58.2	8.000	090.0	6.400	6.600	00.9	9.10	51.90	60.7	11.9	56.24*	i	1	1970	68062
		90.0		1	58.2	8.000	0.061	2.350	3.550	20.50	33.80	68.63*			91.16*			1970	68064
		90.06		1	58.2	8.000	190.0	3.970	2.000	16.40	23.80	70.47*			89.49*			1970	68064
		90.0			58.2	8.000	0.061	4.760	6.620	10.30	18.40	65.27			81.45*			1970	79089
	_	90.0			58.2	8.000	190.0	6.550	6.080	11.30	13.30	57.73			67.74*			1970	79089
		90.0		1	68.2	8.010	190.0	7.280	7.380	3.00	4.00	35.81			38.79*			1970	79089
		90.0		1	2.89	8.000	0.062	0.780	1.400	30.20	45.90	51.11*			69.38*			1970	79089
		90:0			58.2	8.000	0.062	1.600	1.950	24.20	38.70	62.91			70.32*			1970	79089

• NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

CONDITION FORM (In.) THEAT TEMP OR (Kei) (In.) THEAT TEMP OR (Kei) (In.) THEAT TEMP OR (Kei) (In.) THEAT TEMP OR (Kei) (In.) C.10 C.10 C.10 C.10 C.10 C.10 C.10 C.10															
Sheet 0.10 R.T. L.T Plate 0.25 R.T. C.T. C.T. C.T. C.T. C.T. C.T. C.T.		SPECIMEN	IEN	CRACK	H.	GROSS	v2		Карр			К _с			
Sheet 0.10 O.10 O.10 O.10 O.10 O.10 O.10 O.10 O.25	T HIDTH T (In.)	THICK II (in.)	INIT F1 (in.) (FINAL ON (In.)	ONSET M (Kei) (F	MAX (Kei) (I	K. (KetVin)	K	STAN	K _c (Ksivin)	K _o MEAN	STAN	DATE	REFER	
0.10 Sheet 0.10 0.10 0.10 0.10 0.10 0.10 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.25			BUCKLI	NG OF C	BUCKLING OF CRACK EDGES RESTRAINED	GES RES	TRAINE								
Sheet 0.10 O.10 O.10 O.10 O.10 O.25 O.25 O.25 O.25 O.25 O.25 Plate 0.25 R.T. L.T O.25 O.25 O.25 R.T. L.T	62.9	8.000	0.101	0.820		5°	57.60	65.80*			1			1971	84340
Sheet 0.10 0.10 0.10 0.10 0.10 0.10 0.25 0.25 0.25 0.25 0.25 R.T. L.T L.T 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.25	62.9	8.000	0.101	2.410	1	3,	37.10	76.51•			-			1971	84340
Sheet 0.10 K.T. L.T 0.10 0.10 0.10 0.10 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.2	62.9	8.000	0.104	2.420	:		38.90	80.43*			:			1971	84340
0.10 0.10 Plate 0.31 R.T. L.T 0.25 0.25 0.25 0.25 R.T. L.T	62.9	8.010	0.104	1.620		- 4	47.10	77.09*	ı	i		ı	ı	1971	84340
0.10 0.31 0.25 0.25 0.25 0.25 0.25 0.25 Plate 0.25 R.T. L.T	62.9	8.010	0.104 0	0.820	-	5	54.10	€1.80			•••			161	84340
Plate 0.31 R.T. L.T 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.25	62.9	8.010	0.105	1.620		4	44.50	72.83*						1971	84340
0.25 R.T. L-T 0.25 0.25 0.25 0.25 R.T. L-T	68.7	2.000	0.315 0	0.390	0.670	10	62.80	42.32*			58.25*			1971	84340
0.25 0.25 0.25 0.25 Plete 0.25 R.T. L-T	68.7	2.000	0.319	0.430	0.750	1	51.00	43.15*	:	ł	60.71	ı	I	1971	84340
0.25 0.25 0.25 Plate 0.25 R.T. L-T	60.5	8.000	0.253	2.860	3.800	es i	30.60	70.50			87.24*			1970	68062
0.25 0.25 0.25 Plate 0.25 R.T. L-T	60.5	8.020	0.253	6.420	6.600	-	8.50	48.62			52.23			1970	79089
0.25 Plate 0.25 R.T. L-T	60.5	8.040	0.254	0.770	:	:	46.80	51.76			:			1970	79089
0.25 Plate 0.25 R.T. L.T	60.5	8.030	0.255	6.650	000.9	-	13.60	60.47			67.14*			1970	79089
Plate 0.25 R.T. L.T	60.5	8.030	0.255	3.230	4.450		28.20	10.71			92.87*			1970	79089
_	60.5	8.040	0.255	7.660	1	i	1.90	24.20	59.7	13.2	1	!	i	1970	79089
0.25	60.5	8.050	0.256	6.230	6.850	i	15.50	61.44			72.83*			1970	79089
0.25	60.5	8.030	0.256	4.870	9.600	-	17.80	64.67			78.04*	··		1970	79089
0.25	60.5	8.040	0.256	4.350	6.100	i	20.80	66.92			79.87*			1970	79089
0.25	60.5	8.030	0.257	3.650	4.900	1	25.20	69.41			92.22*			1970	79089
0.25	60.5	8.030	0.257	069.9	2.000	ı	7.40	47.12			54.85*			1970	19089

* NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

	<u> </u>	E			Ī.	_	_	_	_	_	T_	_	<u>_</u> ا	Ī_	_	_	_	<u> </u>	Ĺ		_	Ī
		REFER		79089	79089	79089	79089	79089	79089	79089	84340	84340	84340	84340	84340	84340	79089	79089	79089	79089	79089	79089
		DATE		1970	1970	1970	1970	1970	1970	1970	1971	1971	1971	1971	1971	1971	1970	1970	1970	1970	1970	1970
		STAN					Cont'd							ł						i		
	Кc	K, MEAN					Cont'd							ı						ı		
		K _o (Kelvin)		91.32*	86.33*	ı	87.77 •	87.23*	ı	42.19*		i	1	1	i	i	107.94*	107.93*	62.10*	ı	118.24	:
		STAN				<u> </u>	Cont'd							1.4						14.2		
	Kapp	K, WEAN					Cont'd							68.8						77.2		
		K (Kalvin)	ED.	65.18*	66.91	60.95*	70.53*	68.58	56.87	41.27*	56.26*	69.19	69.99	56.08*	69.17	10.07	74.00	84.67	47.87	71.80	91.59	66.95
K _C	SS	MAX (Ksi)	ESTRAIN	39.30	36.30	43.40	33.70	23.00	11.50	4.70	51.20	33.90	41.60	60.70	42.70	34.30	11.40	19.70	3.70	45.30	31.30	9.00
7075	GROSS	ONSET (Kei)	EDGES R	ï	;		:	:	:	:	:					:	i	ı	i		·	:
NUM	CRACK	FINAL (in.) 2a,	BUCKLING OF CRACK EDGES RESTRAINED	2.900	3.000	:	3.400	5.050	:	7.300	:		:	:	ı	:	13.500	10.200	14.700		7.000	1
ALUMINUM	CR/ LEN	INIT (in.) 2a,	LING OF	1.660	2.000	1.220	2.470	4.010	6.000	7.270	092.0	2.370	1.560	0.770	1.590	2.370	11.45	8.150	14.50	1.580	4.840	12.93
A	SPECIMEN	THICK (in.) B	BUCF	0.257	0.258	0.258	0.258	0.259	0.260	0.260	0.312	0.313	0.314	0.316	0.316	0.317	0.248	0.251	0.252	0.252	0.252	0.252
	SPEC	WIDTH (in.) W		8.040	8.040	8.040	8.040	8.040	8.020	8.030	7.950	8.000	8.000	7.950	8.000	8.000	15.920	15.900	15.880	15.900	15.910	15.910
	u sana	STR (Kel)		60.5	60.5	60.5	60.5	60.5	60.5	60.5	68.7	68.7	68.7	68.7	68.7	68.7	60.5	60.5	9.09	9:09	60.5	60.5
		SPEC OR					L-T Cont'd							3						<u>:</u>		
	120021	TEMP (°F)					R.T. Cont'd						į.	 					Ē	7. 		
	UCT	THICK (in.)		0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.31	0.31	0.31	0.31	0.31	0.31	0.25	0.25	0.25	0.25	0.25	0.25
	PRODUCT	FORM				<u> </u>	Plate Cont'd							Flate					į	FIRITE		
		CONDITION HEAT TREAT					T7351 Cont'd							19971						1,391	::	

• NOTE: NET SECTION STRESS EXCREDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

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				II.		W	ALUMINUM	NOM	7075	Kc								
9	PRODUCT	tagit		. Claix	SPECIMEN	MEN	CRACK	СК ТН	GROSS	SS		Kapp			К _с			
FORM	THICK (In.)	TEMP (°P)	SPEC	STR (Ket)	WIDTH (fin.)	THICK (fn.)	INIT (fp.) 2a,	FINAL (in.) 2a,	ONSET (Ksi)	MAX (Ksl)	K (Keivin)	K, MEAN	STAN DEV	K _G (Kelvin)	K _o MEAN	STAN	DATE	REFER
						BUCKL	ING OF	CRACK	EDGES RI	BUCKLING OF CRACK EDGES RESTRAINED	ED							
	0.25			60.5	15.950	0.252	3.160	1	i	35.80	81.76			-			1970	79089
Plate Cont'd	0.25	R.T. Cont'd	Contd	60.5	16.020	0.252	6.470	8.600	:	24.80	88.09	Cont'd	Cont'd	111.77*	Cont'd	Cont'd	1970	79089
	0.25			60.5	15.910	0.253	9.560	10.850	:	16.30	82.47			*22.78			1970	79089
Plate	0.31	R.T.	LT	68.7	22.000	0.313	4.430	6.450		31.40	84.96		1	19'96	1	:	1971	84340
Plate	0.31	R.T.	LT	68.7	32.000	0.311	6.420	10.180	:	28.60	93.15	-	-	122.07	:		1261	84340
Plate	0.25	R.T.	LŢ	60.5	36.120	0.253	28.83	33.100	4.50	7.80	94.01			155.42*	1		1970	79089
	0.25	\$		60.6	36.120	0.259	7.350	9.250	17.40	25.90	90.32			102.92			1970	79089
Fiate	0.25	K.I.	1.4	60.5	36.120	0.259	18.00	24.880	10.20	15.00	94.73	92.5	3.1	136.84	119.9	24.0	1970	79089
						BUCKLIN	IG OF CI	RACK ED	GES NOT	BUCKLING OF CRACK EDGES NOT RESTRAINED	INBD							
į	0.20	ę	E	69.1	8.000	0.200	1.630	2.400	i	44.20	72.59*			90.92*			1971	84340
3000	0.20		3	69.1	7.990	0.201	1.640	2.350	:	39.20	64.60	ï	!	+09′60	1	I	1971	84340
Ę	09:0	É	E	66.0	2.000	0.697	0.330	1	;	67.20	41.89*			ı			1971	84340
Ligite	09'0	W.I.	5	0.99	2.000	0.602	0.310	-	1	54.70	38.75	1	i	!	ı	ŀ	1971	84340
Plate	0.25	R.T.	LT	64.6	3.000	0.113	1.000	1.800	19.50	39.40	€3.06	1	i	86.41	!	!	1973	86213
	0.25	·····		9.09	3.000	0.124	1.070	1.960	16.40	35.60	50.15			86.79*	. ,		1973	86213
	0.25			57.5	3.000	0.125	1.070	1.740	18.00	36.00	50.71*	······································		76.02*			1973	86213
Plate	0.25	R.T.	L.T	57.5	3.000	0.125	1.080	2.000	17.80	33.90	48.05*	:	i	84.97	!	ł	1973	86213
	0.25	ı		57.5	3.000	0.125	1.000	1.670	17.40	37.80	60.91		· · · ·	76.44			1973	86213
	26			57 K	3,000	0.125	8	•	9		1000			472.00			-	0,000

• NOTE; NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

ALUMINUM SPECIMEN CRACK					MINI	<u> </u>		075 K _C		K			¥			
TEST SPEC STEMP (P.) (CF)		~ ~ ~	YIELD STR W (Kel)	WIDTH TH	THICK IN (i) B 2	(in.) FINAL (in.) 28,	S S	T MAX (Kst)	K (Kel√in)	MEAN	STAN	K _e (Kel√in)	K _c MEAN	STAN	DATE	REFER
				BC	CKLING	BUCKLING OF CRACK EDGES NOT RESTRAINED	EDGES N	OT RESTR	AINED							
		ဖ၂	9.09	3.000	0.125 1.1	1.140 1.800	18.30	35.10	51.65*			76.98*			1973	86213
9		ဖြ	9.09	3.000	0.125 1.0	1.000 1.620	16.60	38.60	51.99*			75.72*			1973	86213
R.T. L.T 64		9	9	3.000	0.125 1.0	1.000 1.660	19.50	40.30	54.27*			81.00*			1973	86213
Contd		ဗ	64.6	3.000	0.125 1.0	1.090 1.770	19.50	37.30	53.20*	Cont'd	Cont'd	80.27*	Cont'd	Cont'd	1973	86213
90.	9	٠	9	3.000 0	0.126 1.0	1.000 1.740	19.20	37.80	€0.91			79.82*			1973	86213
64.	9	ဖိ	9	3.000 0	0.127 1.0	1.090 1.810	16.50	38.50	54.92*			84.98*		-	1973	86213
R.T. L.T 70.		6		8.000 0	0.458 1.6	1.630 2.300		40.50	66.52		:	*91.18	1		1971	84340
62.1	62.	62	-	7.960 0	0.501 2.4	2.430 3.250	18.60	30.20	62.64			76.23			1970	79089
62.1	62.	62,		8.000	0.501 6.9	6.900 6.950	6.10	6.20	44.09			45.28			1970	79089
62.1	62.	62		8.010 0	0.501 2.0	2.860 3.420	15.00	27.20	62.65			71.23			1970	79089
62.1	62.	62	\dashv	8.000	0.502 5.0	5.630 5.900	8.10	12.10	53.72			68.19			1970	79089
62.1	62	29	\dashv	8.010	0.502 3.	3.140 4.150	16.50	27.30	67.10			84.11•			1970	79089
I	1	<u>ت</u> و	62.1	8.010	0.502 4.	4.470 4.600	11.70	19.00	62.94			64.86			1970	79089
		Ψ,	62.1	8.000	0.503 5.	5.250 5.420	8.70	14.30	57.27	6.63	9.6	69.90	61.5	10.5	1970	79089
Ψ,		Ψ	62.1	8.010	0.504 1.	1.630	20.30	35.50	58.30						1970	79089
		- 1	62.1	8.110 0	0.505 2.	2.400 3.450	0 16.70	32.20	66.13	,		84.61*			1970	79089
1	1		62.1	8.020	0.506 3.	3.170 3.850	15.00	27.20	67.30			78.35*			1970	79089
	1		62.1	8.110	0.506	1.220	33.10	43.40	60.93*			1			1970	79089
,		~	62.1	8.110 0	0.506 4.8	4.840 5.500	0 9.80	17.70	63.44			74.76*			1970	69062

* NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DRVIATION.

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TABLE 8.9.2.2 (CONTINUED)

F	-			_																		
		REFER		79089	79089	79089	79089	68062	79089	19089	79089	79089	79089	79089	79089	79089	84340	84340	84340	84340	84340	84340
		DATE		1970	1970	1970	1970	1970	1970	1970	1970	1970	1970	1970	1970	1970	1971	1971	1971	1971	1971	1971
	·	STAN								Cont'd				-						į		
	К _С	K _o MEAN								Cont'd		-								i		
		K _o (Kei√in)		76.37*	ı	÷	80.55*	73.10	ï	62.07	77.65*	101.36*	72.52	46.04	ı	80.88*	:	ı	i	ı	ı	ï
		STAN								Cont'd										4.6		
										Cont'd										67.9		
	Карр	K.								స్త		- 								20		
		K (Ksi√in)	AINED	64.77	52.66*	36.34	63.87	63.61	65.02	59.22	69.15	66.85	63.69	45.19	51.67	63.40	60.53	61.88	61.00	63.00	60.03	51.10
Kc	SS	MAX (Kel)	RESTR	39.20	46.10	3.90	21.20	25.20	35.00	16.90	23.40	27.20	23.40	8.00	10.40	38.90	29.50	38.20	29.50	46.40	36.80	45.60
7075	GROSS	ONSET (Kei)	GES NOT	21.30	i	2.60	16.10	15.40	24.80	10.80	15.60	16.80	13.40	5.80	6.90	26.00	ı	ı	1	:	ı	-
NUM	CRACK	FINAL (in.) 2a,	BUCKLING OF CRACK EDGES NOT RESTRAINED	2.200			5.080	3.900		4.950	4.500	5.000	4.200	6.500	:	2.450	:	;	i	i	i	:
ALUMINUM	CR/ LEN	INIT (in.) 2a.	VG OF C	1.650	0.820	7.340	4.070	3.270	2.030	4.750	3.980	3.150	3.610	6.450	6.070	1.610	2.390	1.590	2.420	0.820	1.610	0.790
A	MEN	THICK (in.)	BUCKLD	909.0	0.507	0.507	0.507	0.507	0.507	0.507	0.508	0.508	0.508	0.508	0.508	0.508	0.599	0.599	0.600	0.602	0.602	0.605
	SPECIMEN	WIDTH (in.) W		8.020 8.020 8.100 8.110 8.130 8.130 8.130 8.140 8.140				7.990	8.000	7.990	8.000	8.000	8.000									
		STR (Kei)		62.1	62.1	62.1	62.1	62.1	62.1	62.1	62.1	62.1	62.1	62.1	62.1	62.1	66.0	66.0	66.0	0.99	66.0	66.0
		SPEC								L-T Cont'd										<u> </u>		
	800	TEMP (°F)				•				R.T. Cont'd										H. T.		
	ucr	THICK (in.)		0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.60	09:0	09:0	09:0	0.60	0.60
	PRODUCT	FORM								Plate Cont'd	1									7 Pate		
		CONDITION HEAT TREAT								T7351 Cont'd		*******								1,4301		

· NOTE: NET SECTION STRESS EXCREDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

		REFER		19089	79089	79089	84340	79089	79089	79089	79089	79089	79089	79089	19089	79089	79089	79089	19089	79089	79089	79089
									<u> </u>			_		-			_		<u> </u>	\vdash	<u> </u>	├
		DATE		1970	1970	1970	1971	1970	1970	1970	1970	1970	1970	1970	1970	1970	1970	1970	1970	1970	1970	1970
		STAN DEV			5.3		1					!				i				6.2		
	Кc	K _e MEAN			45.9		i					ł				i				51.6		
		K _o (Kei√in)		41.84	43.88	51.85	56.38	124.12*	107.43*	131.03*	142.25*	133.59*	71.04	114.16*	105.28*	59.54	43.26	62.92	59.83	i	62.99	45.52
		STAN			6.2		ì				ļ <u>—</u>	3.6			L	ı		<u> </u>		7.9		1
	Карр	K			43.1		i					73.5				:				45.8		
	1	K (Kelvin)	GD.	39.06	41.37	48.92	45.59	80.18	86.04	75.27	79.65	64.98	67.50	57.34	77.20	69.21	43.26	49.86	50.04	43.89	62.99	42.10
K _c			STRAIN		_																	5.30
7075	GROSS STRESS	T MAX (Kei)	OT RES	24.90	7.60	16.40	28.10	35.50	19.90	21.50	27.40	41.00	8.30	5.20	12.50	14.00	7.10	17.30	21.40	25.90	10.50	
2	SI SI	ONSET (Kel)	DGES N	21.10	7.10	14.70		18.70	11.00	15.40	15.70	22.80	5.60	3.40	7.90	9.90	6.80	12.70	14.60	19.20	9.10	4.20
ALUMINUM	CRACK	FINAL (in.) 2a,	BUCKLING OF CRACK EDGES NOT RESTRAINED	1.700	6.470	4.270	2.350	6.340	10.160	11.090	9.840	5.730	13.160	15.570	13.100	8.090	11.070	5.200	4.500	i	9.600	13.150
TOM	CR	INIT (in.) 2a,	NG OF	1.500	6.310	4.010	1.610	3.100	8.250	6.350	4.800	1.580	12.90	14.20	11.20	8.040	11.07	4.730	3.300	1.800	9.600	12.75
V	IMEN			0.995	1.004	1.007	1.007	1.008	1.012	1.014												
	SPEC	WIDTH (In.) W		8.070	8.060	8.030	9.000	16.100	16.100	16.090	16.100	16.100	16.090	16.090	16.120	16.050	16.050	16.030	16.030	16.030	16.090	16.050
	4	STR (Kel)		61.1	61.1	61.1	68.3	62.1	62.1	62.1	62.1	62.1	62.1	62.1	62.1	61.1	61.1	61.1	61.1	61.1	61.1	61.1
		SPEC			LT		LT					Ë				1,1			!	3		
	50	TEMP (°F)			R.T.		R.T.				1	K.T.				R.T.	•		į	K.T.		
	UCT	THICK (in.)		0.1	1.00	1.00	0.75	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	1.00	1.00	1.00	1.00	1.00	1.00	1.00
	PRODUCT	FORM		!	Plate		Plate	1	1			r/late				Plate			i	l'inte		
		CONDITION HEAT TREAT			T7351		T7351				į	17351				17351				17301		

• NOTE: NRT SECTION STRESS EXCREDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

28 of 31

_	1		8000000		<u>-</u>		-														
		REFER		79089	79089	57210	57210	57210	57210	57210	67210	67210	67210	57210	86213	57210	86213	86213	86213	57210	67210
		DATE		1970	1970	1	ï				ı	i	ı	i	1973	1	1973	1973	1973	i	ı
		STAN			Cont'd									10.9							
	К _с	K _e MEAN			Cont'd									6.7							
		K _c (Kel√in)		i	55.15	114.06*	119.93*	110.74	110.29*	111.87	109.52	112.78	110.39	85.46	85.46	91.67	89.70	91.11	91.21	89.70	91.11
		STAN			Cont'd	!								7.3							
	K_{app}	K,			Cont'd									77.9						-	
		K (Kst√in)	OAN	29.85	64.09	86.90	85.11	84.75	84.03	85.47	83.67	84.03	85.47	69.67	69.67	71.10	70.39	72.90	70.74	70.39	72.90
Kc	SS	MAX (Kei)	RESTRA	2.50	15.30	24.20	23.70	23.60	23.40	23.80	23.30	23.40	23.80	19.40	19.40	19.80	19.60	20.30	19.70	19.60	20.30
7075	GROSS	ONSET (Ksi)	GES NOT	2.10	10.70	11.00	11.60	10.90	10.70	10.80	10.80	10.60	11.20	10.20	!	10.00	ï	1	:	10.40	10.40
NOM	СК ЭТН	FINAL (in.) 2a,	BUCKLING OF CRACK EDGES NOT RESTRAINED	1	6.600	10.000	10.790	9.950	10.000	9.970	9.970	10.250	9.820	9.240	9.240	9.800	9.670	9.450	9.800	9.670	9.450
ALUMINUM	CRACK	INIT (in.) 28,	NG OF C	14.42	6.430	7.000	7.000	7.000	7.000	7.000	7.000	7.000	7.000	7.000	7.000	7.000	7.000	7.000	7.000	7.000	7.000
Y	MEN	THICK (in.) B	BUCKL	1.016	1.017	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000
	SPECIMEN	WIDTH (in.) W		16.050	16.030	20.000	20.000	20.000	20.000	20.000	20.000	20.000	20.000	20.000	20.000	20.000	20.000	20.000	20.000	20.000	20.000
		STR (Kal)		61.1	61.1	57.5	57.5	57.5	57.5	60.6	60.6	9.09	9'09	64.6	64.6	64.6	64.6	64.6	64.6	64.6	64.6
		SPEC		7	Cont'd									<u>.</u>							
		TEMP (°F)	(°F)																		
	ucr	THICK (in.)		1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
	PRODUCT	FORM		Plate	Cont'd									Figure							
		CONDITION HEAT TREAT		17351	Cont'd									17351							

* NOTE: NET SECTION STRESS EXCREDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

	1	~			Π		Ī.	Π		Π		Ī				T					Γ	T
		REFER		84340	84340	79089	79089	79089	79089	79089	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	86213	
		DATE		1971	1971	1970	1970	1970	1970	1970	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	1973	
	-	STAN			i	;	;	;	,	;	ı						;					
	Kc	K _c MEAN			ì	1	ı	:	i	ı	ı					·	ı				•	
		K _e (Ksivin)		1	:	85.38	:	63.14	68.23	68.54	+96'09	70.08*	63.34*	63.75*	68.00*	74.04*	66.32*	66.74*	61.05*	61.69*	61.10*	400
		STAN			5.3	:	:	:	ŀ	:	:						i			.		
	Kapp	K			73.0	:	:	1	:	:	:						:					
		K. (Kelvin)	INED	76.73	69.22	54.09	44.74	50.73	61.31	58.21	48.48*	46.25*	46.73*	46.94	47.54	44.31*	45.36*	46.51*	46.92*	48.78*	47.27*	47.54
, K	SS	MAX (Kel)	RESTRA	23.60	21.20	8.50	3.70	4.20	10.20	17.00	34.20	33.60	34.70	32.30	35.30	32.90	31.80	32.40	31.50	34.20	35.10	35.30
7075	GROSS	ONSET (Ksi) o.	GES NOT	ŀ	:	7.20	3.10	3.70	7.90	i	15.10	17.50	17.60	15.30	15.10	16.70	14.90	18.00	15.10	16.70	15.80	17.30
NOM	CRACK	FINAL (in.) 2a,	BUCKLING OF CRACK EDGES NOT RESTRAINED	i	:	26.350	ı	31.160	19.160	9.480	1.460	1.720	1.500	1.630	1.590	1.840	1.720	1.700	1.600	1.480	1.420	1.410
ALUMINUM	CR	(fp.)	NG OF C	6.400	6.450	18.14	28.80	28.90	17.00	7.110	1.080	1.000	1.000	1.120	1.000	1.000	1.090	1.100	1.160	1.090	1.000	1.000
¥	SPECIMEN	THICK (in.) B	BUCKLI	0.615	0.617	0.479	0.486	1.011	1.017	1.026	0.114	0.124	0.124	0.124	0.124	0.125	0.125	0.125	0.125	0.126	0.127	0.127
	SPEC	WIDTH (in.) W		32.000	32.000	36.050	36.010	36.190	36.130	36.120	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000	3.000
	VI Jail	STR (Kel)		66.0	66.0	62.1	62.1	61.1	61.1	61.1	63.6	54.0	55.1	55.1	55.1	54.0	54.0	54.0	55.1	63.6	63.6	63.6
		SPEC		6		LT	LT	L.T	LT	LT	T-L						T·L					
	15/11	TEMP (°F)		£	H. I.	R.T.	R.T.	R.T.	R.T.	R.T.	R.T.						R.T.	_				
	ucr	THICK (in.)		09.0	09:0	0.50	0.60	1.00	1.00	1.00	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12	0.12
	PRODUCT	FORM		<u>-</u>	Linke	Plate	Plate	Plate	Plate	Plate	Sheet	1		1	1		Sheet	J.		1		
		CONDITION HEAT TREAT		1306	1001	17351	T7351	17351	T7351	T7351	17351						T7351				· · ·	

* NOTE: NET SECTION STRESS EXCREDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

							AL	ALUMINUM	UM	7075	Kc								
	PRODUCT	ucr				SPECIMEN	MEN	CRACK	ж гн	GROSS	SS	- 7	Kapp			Kc			
CONDITION HEAT TREAT	FORM	THICK (in.)	TEMP (°F)	SPEC	STR (Kei)	WIDTH 1	THICK I	INIT P (in.)	FINAL O	ONSET P	MAX (Kei)	K. (Keivin)	K	STAN	K _o (Kel√in)	K _e MEAN	STAN	DATE	REFER
						F	UCKLIN	3 OF CR.	ACK EDG	BUCKLING OF CRACK EDGES NOT RESTRAINED	(ESTRAD	NED							
		0.25			59.4	3.000	0.252	1.170	1.620		30.80	46.16*			60.42*			1973	86213
		0.25			59.4	3.000	0.252	1.110	1.580		31.60	45.64*			60.51			1973	86213
		0.25		·	59.4	3.000	0.253	1.090	1.600	:	32.10	45.79*			62.21*			1973	86213
T7351	Plate	0.25			59.4	3.000	0.253	1.160	1.570	1	31.00	46.18*	:	ı	€9.00	i	:	1973	86213
		0.25			59.4	3.000	0.253	1.110	1.560	1	31.70	45.79*			59.98◆			1973	86213
		0.25			59.4	3.000	0.253	1.080	1.530		32.60	46.21*			60.58*			1973	86213
		0.25			59.0	4.000	0.248	1.480	1.900		33.60	56.04*			67.74*			1973	86213
17351	Plate	0.25	R.T.	T:L	59.0	4.000	0.248	1.450	1.900	1	34.50	56.73*	:	i	69.55*	ŀ	:	1973	86213
		0.25			59.4	3.990	0.251	1.710	2.400	:	26.90	49.86			68.24*			1973	86213
		1.00			63.6	20.000	1.000	7.000	8.910	:	11.00	39.50			47.05			1973	86213
i		1.00		i	63.6	20.000	1.000	7.000	8.650	ı	10.70	38.42			44.72			1973	86213
17351	Plate	1.00	H.	3	63.6	20.000	1.000	7.000	8.790	:	11.20	40.22	39.3	0.7	47.40	46.5	1.2	1973	86213
		1.00			63.6	20.000	1.000	7.000	8.920	:	10.90	39.14			46.66			1973	86213
17351	Plate	0.50	R.T.	T-L	62.1	36.070	0.497	7.310	;	-	15.10	52.50	!	I	:	:	:	1970	79089
5	ē	90:0	£		73.6	3.000	0.064	1.210	2.127	1	37.60	57.74*			103.37*			1973	86213
9/.1	Sheet	0.06	F. I.	3	73.6	3.000	0.064	1.170	2.082	!	37.10	65.60		1	98.67*	ı	ı	1973	86213
-	i	0.09	Ē		72.5	3.000	0.094	1.180	1.853	-	33.50	50.52			75.98*			1973	86213
176	Sheet	0.09	K.T.	15.	72.5	3.000	0.094	1.160	2.071	ï	35.80	53.33◆	I	ı	94.37*	!	:	1973	86213

* NOTE: NET SECTION STRESS EXCREDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

TABLE 8.9.2.2 (CONCLUDED)

							AI	ALUMINUM	NOM	7075	Kc								
	PRO	PRODUCT				SPECIMEN	MEN	CRACK	2K TH	GROSS	SS		Kapp			К _с			
CONDITION HEAT TREAT	FORM	THICK (in.)	TEMP (°F)	SPEC	STR (Kei)	WIDTH (fn.)	THICK (in.)	(fb.)	FINAL C	ONSET (Kai)	MAX (Kal)	K (Kelvin)	K. MEAN	STAN	K _e (Ketvin)	K _e MEAN	STAN	DATE	REFER
							SUCKLIN	G OF CR	BUCKLING OF CRACK EDGES NOT RESTRAINED	ES NOT	RESTRAI	NED							
ì	ē	0.12	E	! !	72.2	3.000	0.127	1.260	2.121	ŀ	33.40	52.86			91.40*			1973	86213
9/1	Sueet	0.12	R. I.	<u> </u>	72.2	3.000	0.127	1.100	2.027	:	37.10	53.25 •	i		94.73*	ı	ı	1973	86213
, and	5	90'0	E C	L	71.8	3.000	0.064	1.220	1.937	:	31.30	48.36			75.06*			1973	86213
0,11	13000	90.0	i.	7.	71.8	3.000	0.064	1.180	1.893	:	33.10	49.91	49.1	1.1	77.07*		:	1973	86213
į	8	60'0	E		71.6	3.000	0.093	1.140	1.907	:	33.20	48.85			78.03*			1973	86213
176	Sheet	0.09	K.T.	7.	71.6	3.000	0.093	1.220	1.987	:	31.20	48.20	48.5	0.5	77.44	i	ı	1973	86213
Ē	5	0.12	Ę		8.07	3.000	0.126	1.150	1.837	:	33.40	49.45			74.97*			1973	86213
0.1	199000	0.12	i.	7.	70.8	3.000	0.126	1.230	1.952	:	31.60	49.12	49.3	0.2	76.62*	:	1	1973	86213
12001	Ė	0.25	E	I	72.0	4.000	0.250	1.623	2.650	ı	31.20	53.06			*89.52*			1973	86213
1001	a a a a a a a a a a a a a a a a a a a	0.25	i.	5	72.0	4.000	0.251	1.563	2.514	ı	31.30	54.22	63.6	9.0	83.79*	ı	ı	1973	86213
17651	400	0.25	E p	Ē	71.1	4.000	0.251	1.653	2.548	:	24.80	42.76			67.53*			1973	86213
	Late	0.25		3	71.1	4.000	0.251	1.530	2.388	1	24.60	41.99	42.4	9.0	61.94*	1	ı	1973	86213

* NOTE: NET SECTION STRESS EXCEEDS 80% OF YIELD STRENGTH. VALUE NOT INCLUDED IN MEAN OR STANDARD DEVIATION.

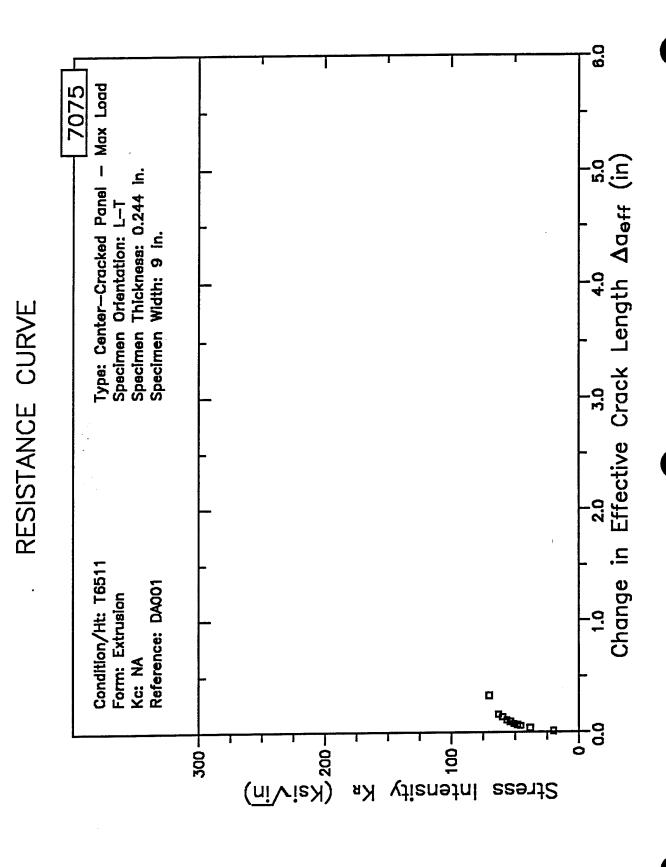


Figure 8.9.2.3.1

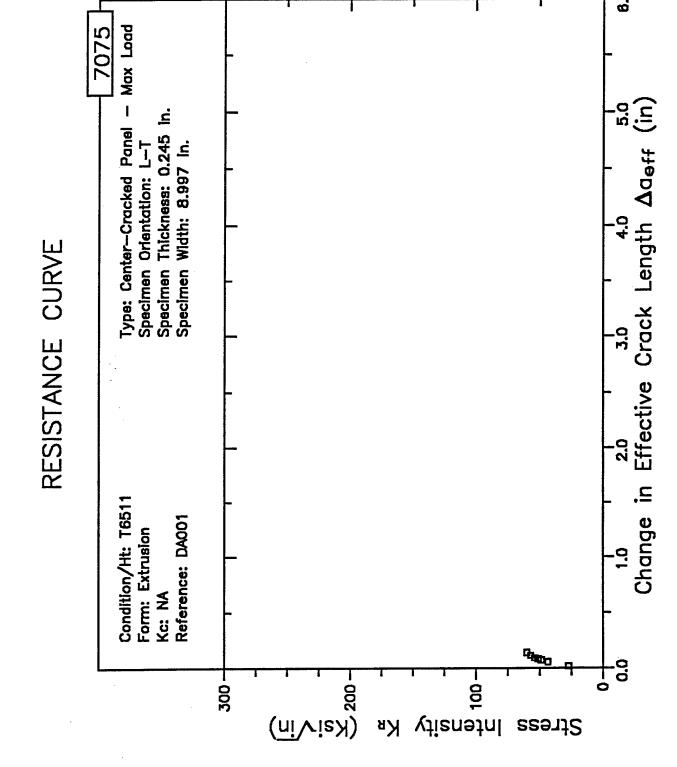


Figure 8.9.2.3.2

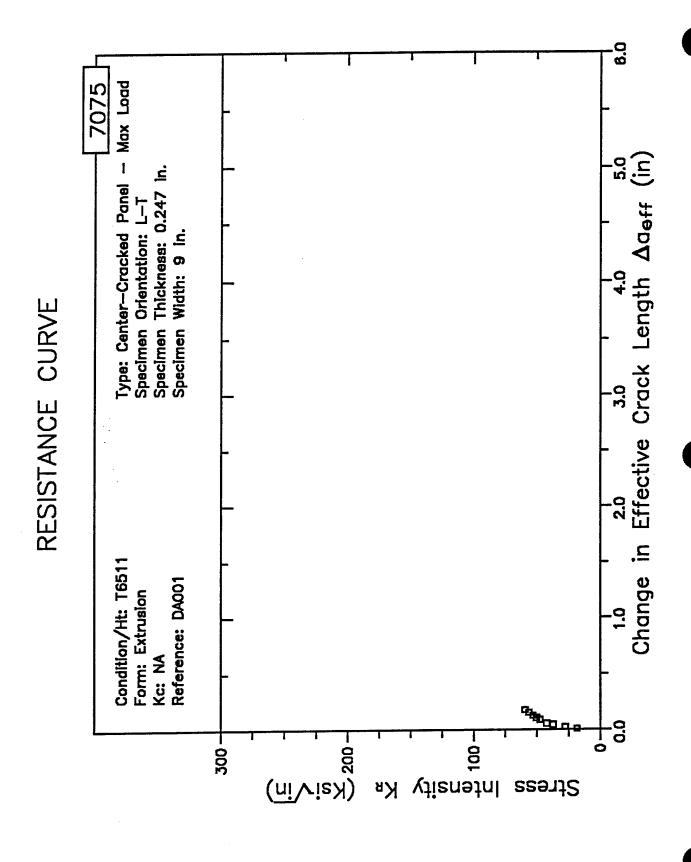


Figure 8.9.2.3.3



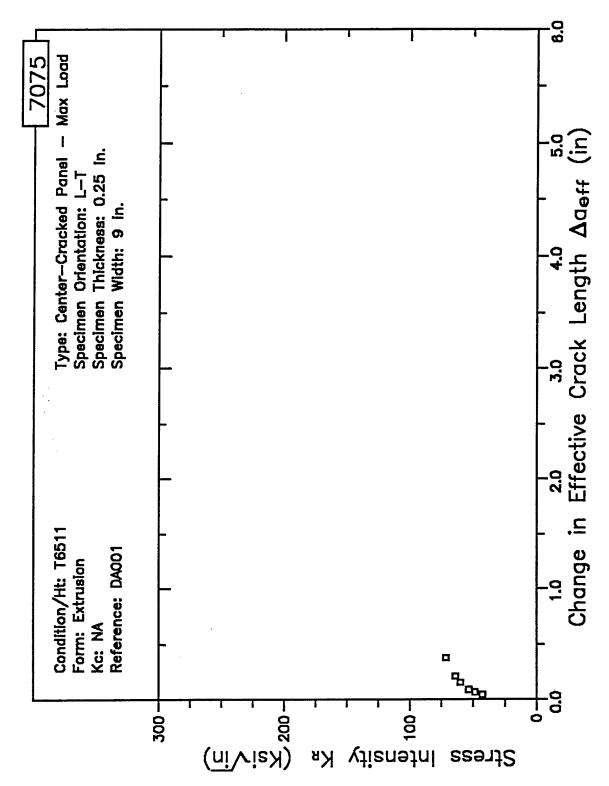


Figure 8.9.2.3.4

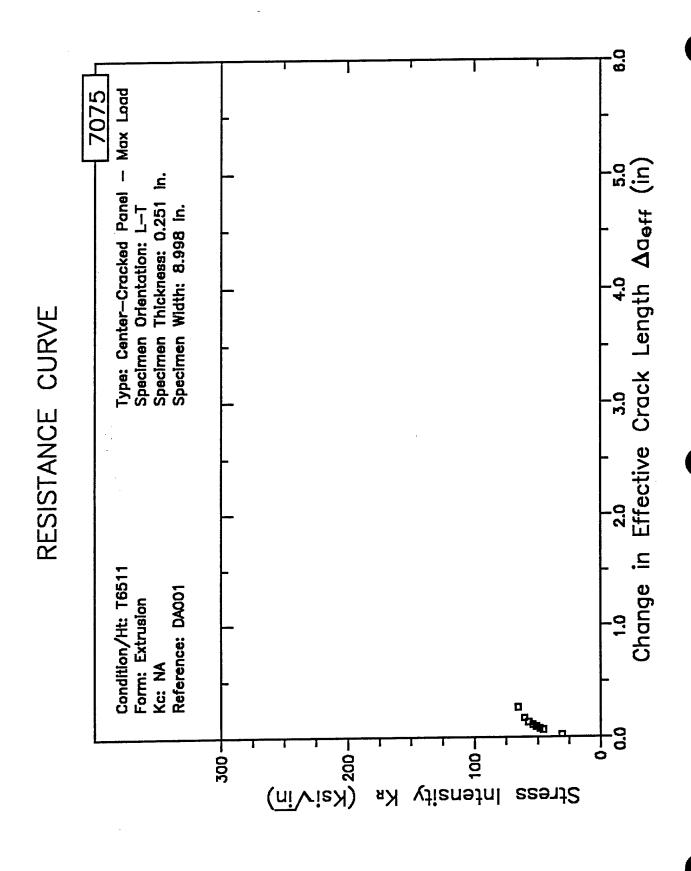


Figure 8.9.2.3.5



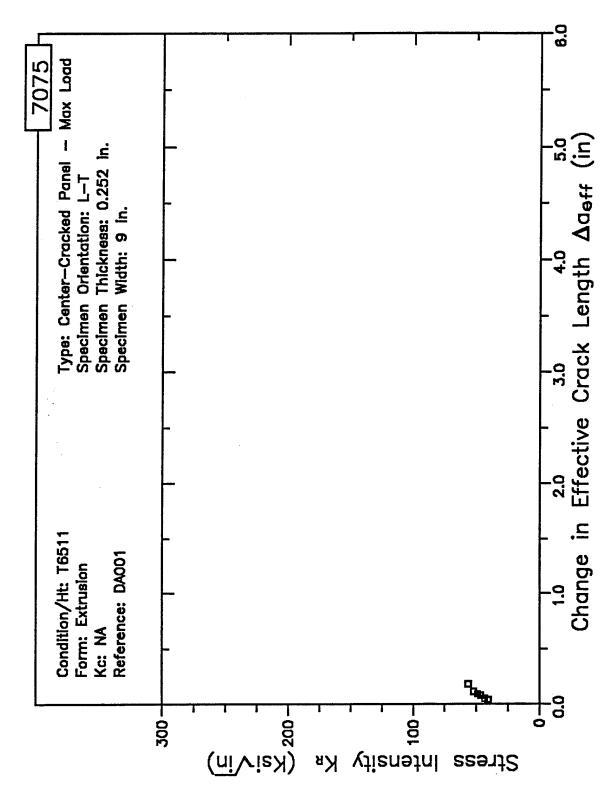


Figure 8.9.2.3.6

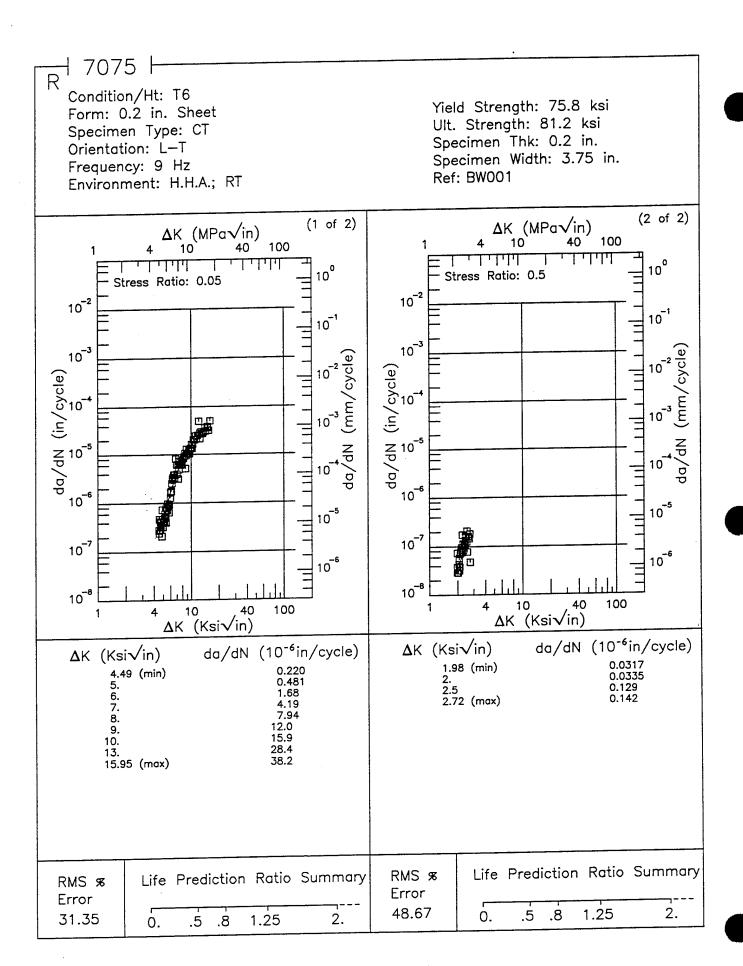


Figure 8.9.3.1.1

Condition/Ht: T6 Yield Strength: 76.6 - 79.9 ksi Form: 0.2 in. Sheet Ult. Strength: 83.3 - 86.7 ksi Specimen Type: CCP (max load specified) Orientation: L-T Specimen Thk: 0.2 in. Specimen Width: 11.5 in. Frequency: 1 Hz Ref: 86088 Environment: LAB AIR; RT (2 of 2)(1 of 2)**Δ**K (MPa√in) ∆K (MPa√in) 100 100 40 11111 111111 11111 10° 10° Stress Ratio: 0.02 Stress Ratio: 0.5 10-2 10 -2 10⁻¹ 10-1 10⁻³ 10⁻³ 10-2 da/dN (in/cycle) da/dN (in/cycle) 10 -3 10 6 10⁻⁶ 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 -6 10⁻⁶ 10⁻⁸ 10⁻⁸ 10 40 100 10 100 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) da/dN (10⁻⁶in/cycle) **Δ**K (Ksi√in) 5.27 (min) 6. 7. 8. 11.06 (min) 13. 16. 20. 25. 30. 10. 13. 35.09 (max) 16. 21.02 (max) RMS % Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary **ZEY XXLID**+O **Z/@₹** × .◆ Error Error 52.44 23.18 1.25 0. .5 .8 1.25 2. .5 .8 2. 0.

1 7075 |R

Figure 8.9.3.1.2

┧ 7075 ŀ R Condition/Ht: T6 Yield Strength: 78.6 ksi Form: 0.2 in. Sheet Ult. Strength: 86.3 ksi Specimen Type: CCP (max load specified) Specimen Thk: 0.2 in. Orientation: L-T Specimen Width: 11.5 in. Frequency: 3 Hz Ref: 86088 Environment: LAB AIR; RT (2 of 2)(1 of 2)ΔK (MPa√in) Δ K (MPa \sqrt{in}) 100 40 100 10 40 11111 10° 1 1 1 1 1 1 1 1 10° Stress Ratio: 0.5 Stress Ratio: 0.02 10⁻² 10-2 10-1 10-1 10⁻³ 10⁻³ 10 -2 da/dN (in/cycle) da/dN (in/cycle) 10⁻³ 10-6 10⁻⁶ 10 -5 10 -5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10⁻⁶ 10⁻⁸ 10 8 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) 7.52 (min) 11.06 (min) 8. 9. 13. 16. 10. 20. 21.38 (max) 285. 14.69 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 1.27 .8 . 1.25 2. .5 0. 0.56 2.

Figure 8.9.3.1.3

.5

.8

0.

1.25

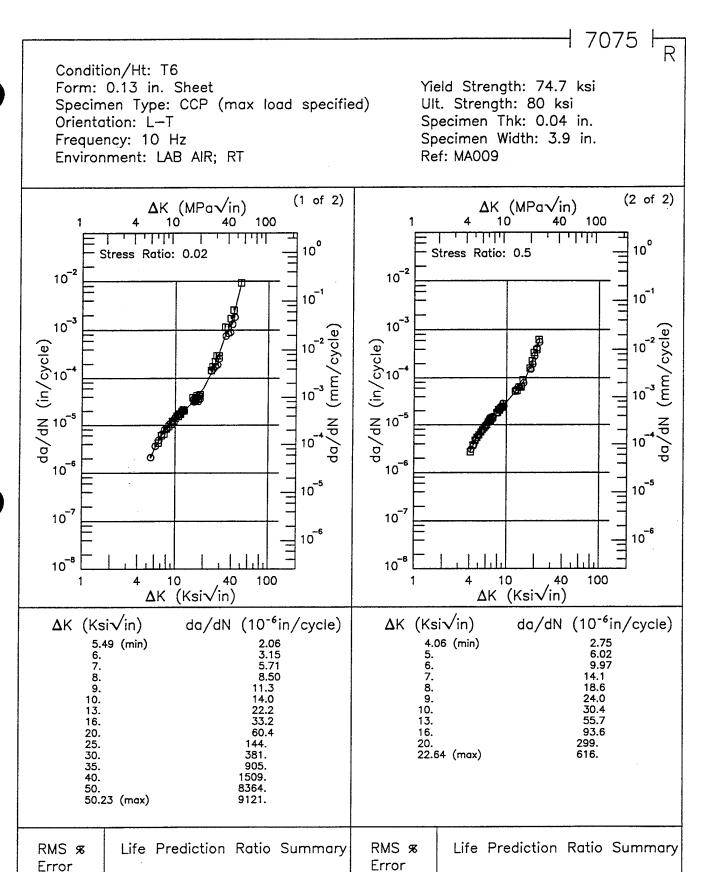


Figure 8.9.3.1.4

2.

13.57

.5 .8

0.

1.25

6.97

0.

.5 .8

1.25

2.

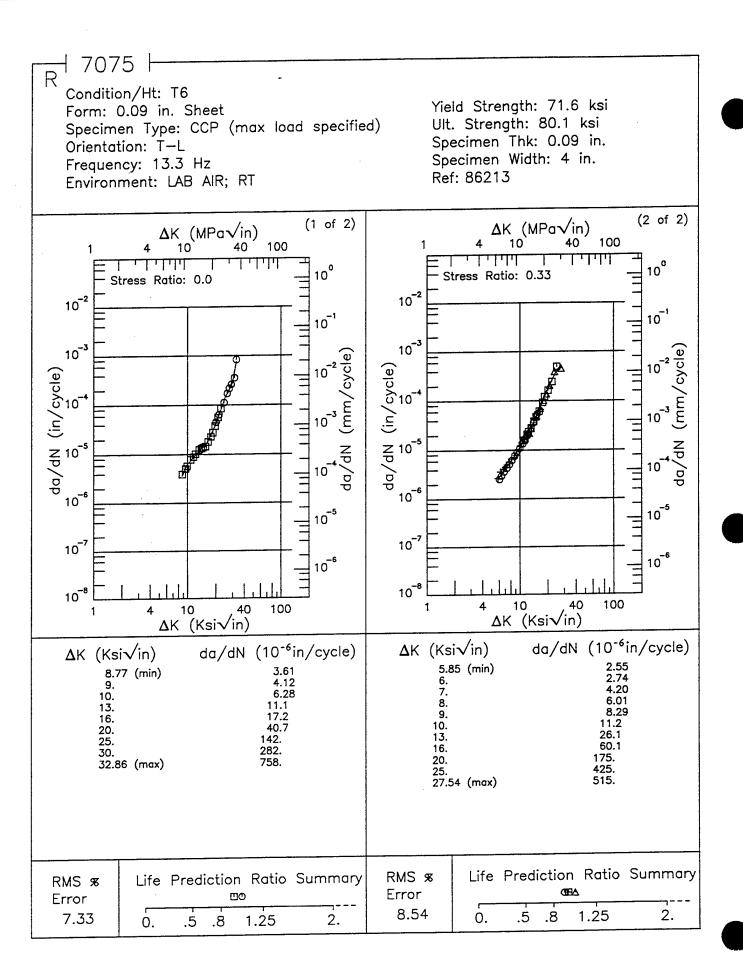


Figure 8.9.3.1.5

7075 R Condition/Ht: T6 Yield Strength: Form: Sheet Ult. Strength: Specimen Type: CCP (max stress specified) Specimen Thk: 0.163 in. Orientation: L-T Specimen Width: 5 in. Frequency: 9 Hz Ref: BW002 Environment: H.H.A.; RT (2 of 2) (1 of 2)ΔK (MPa√in) **Δ**K (MPa√in) 10 100 100 انابازيا 10° 10° Stress Ratio: 0.7 Stress Ratio: 0.0 10-2 10⁻² 10-1 10 10⁻³ 10⁻³ 'cycle da/dN (in/cycle) da/dN (in/cycle) 10-2 da/dN (mm, 10⁻³ 10⁻⁶ 10-6 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 -6 10⁻⁸ 10 8 100 100 10 10 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) 4.70 (min) 5. 6. 7. 7.37 (min) 8. 9. 10. 13. 9. 15.07 (max) 10. 13. 14.64 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 9.30 7.38 0. .5 1.25 .5 1.25 2. .8 2. 0. .8

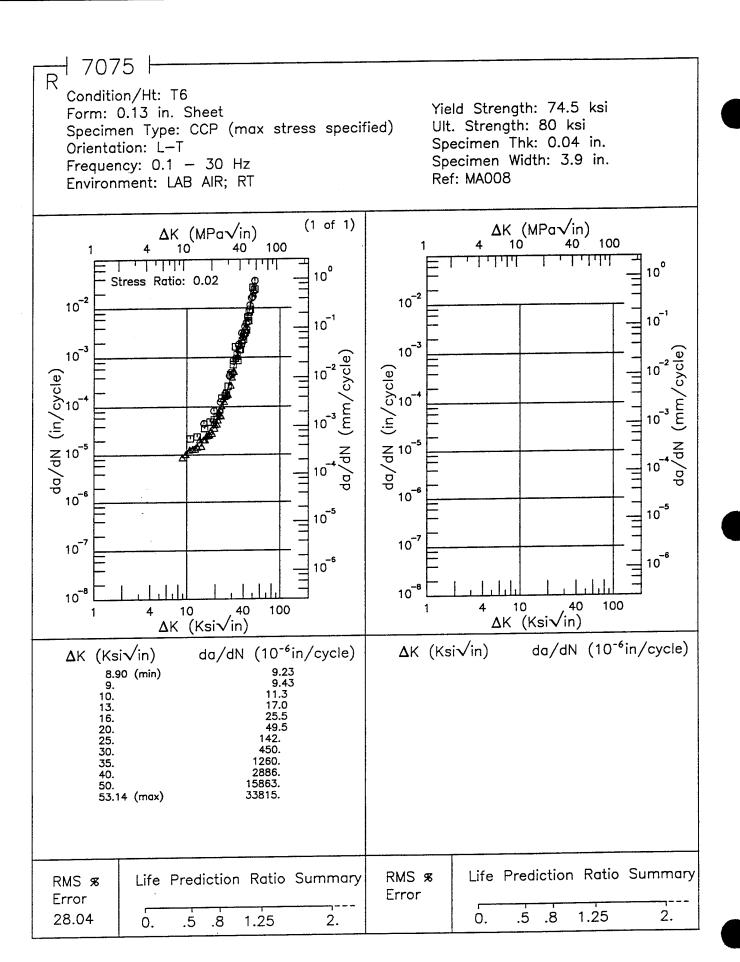


Figure 8.9.3.1.7

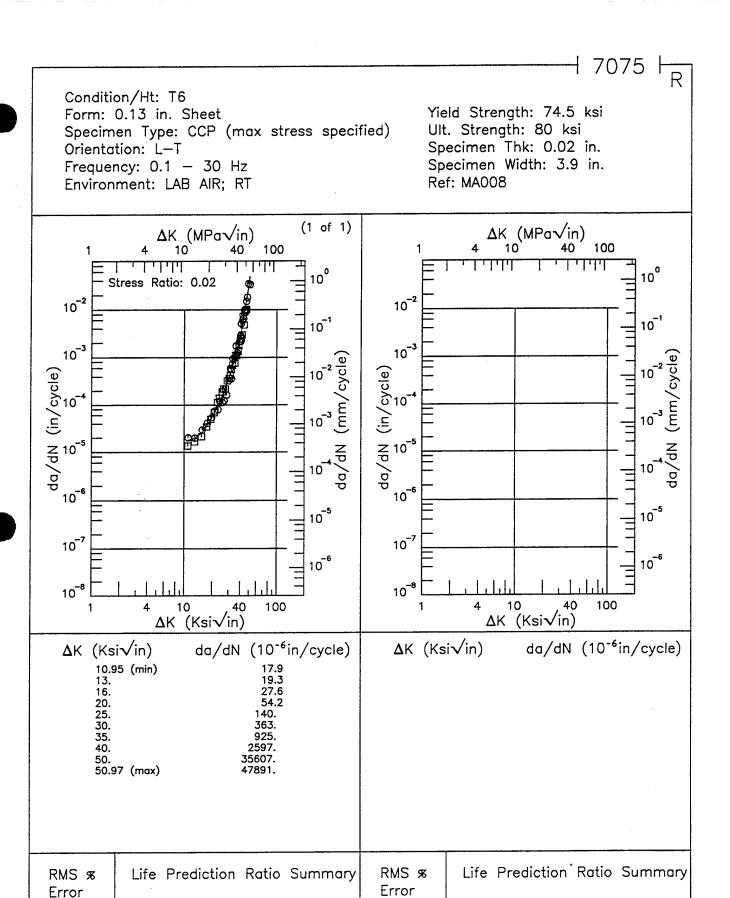


Figure 8.9.3.1.8

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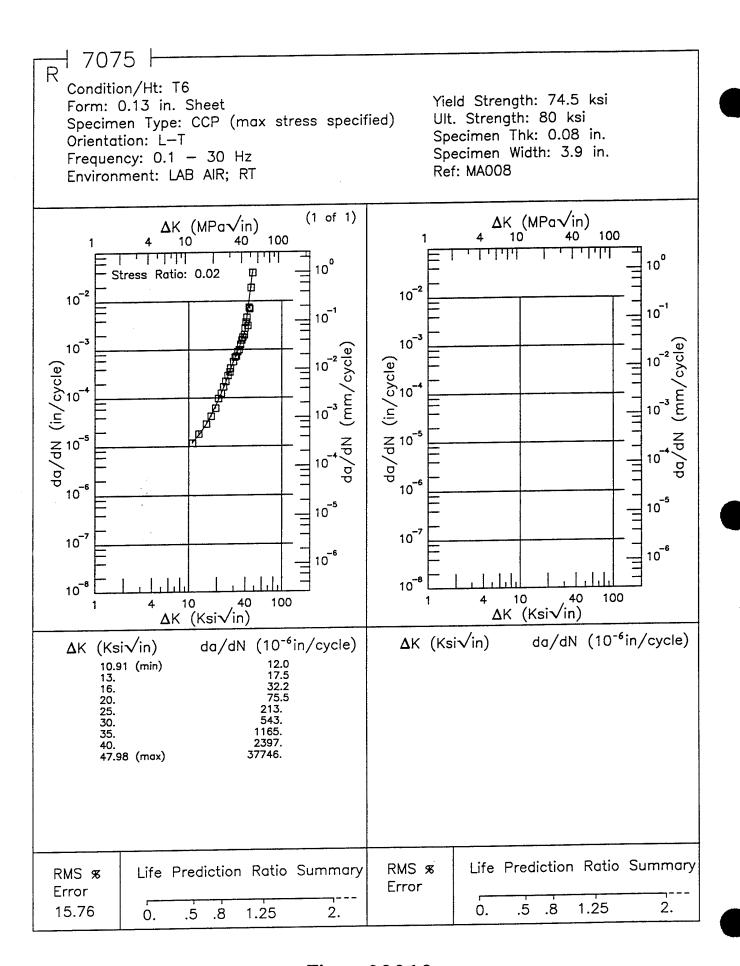


Figure 8.9.3.1.9

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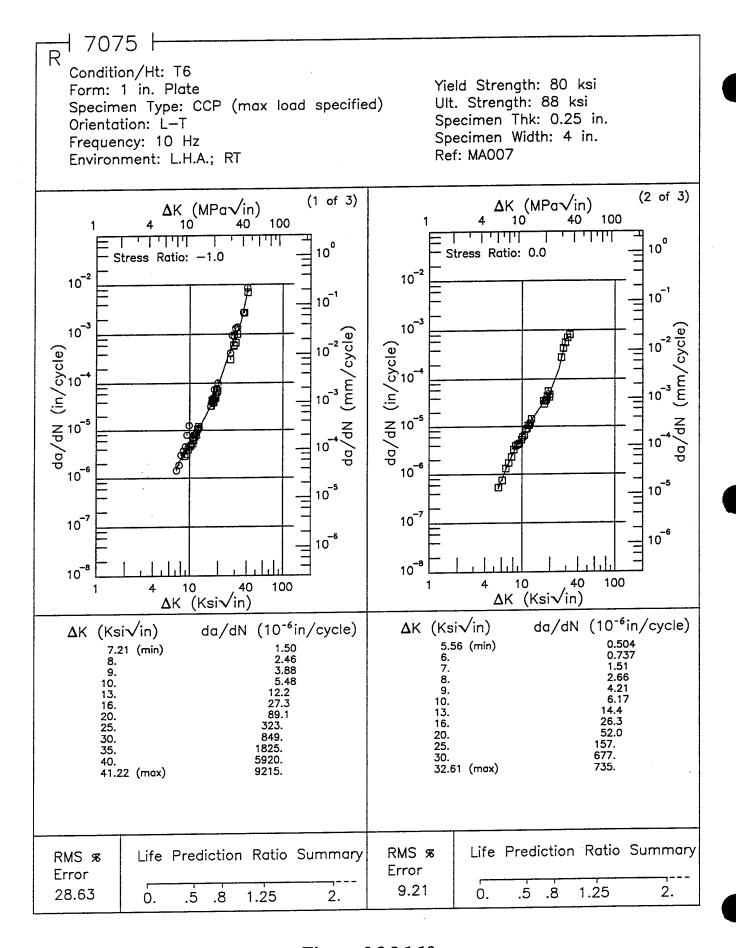


Figure 8.9.3.1.10

₹ 7075 Condition/Ht: T6 Yield Strength: 80 ksi Form: 1 in. Plate Ult. Strength: 88 ksi Specimen Type: CCP (max load specified) Specimen Thk: 0.25 in. Orientation: L-T Specimen Width: 4 in. Frequency: 10 Hz Ref: MA007 Environment: L.H.A.; RT (3 of 3) Δ K (MPa \sqrt{in}) ΔK (MPa√in) 100 100 ויוידיד Stress Ratio: 0.5 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10-6 10⁻⁶ 10 5 10 5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10 -8 10⁻⁸ 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) Δ K (Ksi \sqrt{in}) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) 4.11 (min) 0.527 5. 6. 7. 8. 9. 10. 13. 25. 25.42 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 13.38 1.25 0. .5 .8 1.25 2. .5 .8 2.

Figure 8.9.3.1.10 (Concluded)

┨ 7075 ┨ R Condition/Ht: T6 Yield Strength: 80 ksi Form: 1 in. Plate Specimen Type: CCP (max load specified) Ult. Strength: 88 ksi Specimen Thk: 0.25 in. Orientation: L-T Specimen Width: 4 in. Frequency: 0.1 Hz Ref: MA007 Environment: 3.5% NACL; RT (2 of 3)(1 of 3) $\Delta K (MPa\sqrt{in})$ Δ K (MPa \sqrt{in}) 100 10 40 10 40 100 T10⁰ 10° Stress Ratio: 0.0 Stress Ratio: -1.0 10⁻² 10-2 10-1 10-1 10⁻³ 10⁻³ cycle, 10-2 da/dN (in/cycle) da/dN (in/cycle) 10⁻³ 10 6 10-6 10⁻⁵ 10 -5 10⁻⁷ 10⁻⁷ 10 6 10⁻⁶ 10⁻⁸ 10 8 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 5.55 (min) 3.91 5.52 (min) 4.94 8.06 6. 7. 8. 9. 6. 7. 8. 10. 13. 13. 16. 20. 25. 25. 30. 30. 646. 35. 35. 40. 3343. 40. 46.80 (max) 3015. 41.89 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 25.17 .8 1.25 2. .5 0. 20.56 1.25 2. 0. .5 .8

Figure 8.9.3.1.11

7075 Condition/Ht: T6 Yield Strength: 80 ksi Form: 1 in. Plate Specimen Type: CCP (max load specified) Ult. Strength: 88 ksi Specimen Thk: 0.25 in. Orientation: L-T Specimen Width: 4 in. Frequency: 0.1 Hz Ref: MA007 Environment: 3.5% NACL; RT (3 of 3)∆K (MPa√in) Δ K (MPa \sqrt{in}) 100 100 TTTTT10° Stress Ratio: 0.5 10-2 10⁻² 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10⁻⁶ 10⁻⁵ 10 5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 -6 10⁻⁸ 10⁻⁸ 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) $da/dN (10^{-6}in/cycle)$ ΔK (Ksi√in) ΔK (Ksi√in) 4.03 (min) 5. 6. 7. 13. 24.70 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 16.95 .5 1.25 0. .5 8. 1.25 2. .8 2.

Figure 8.9.3.1.11 (Concluded)

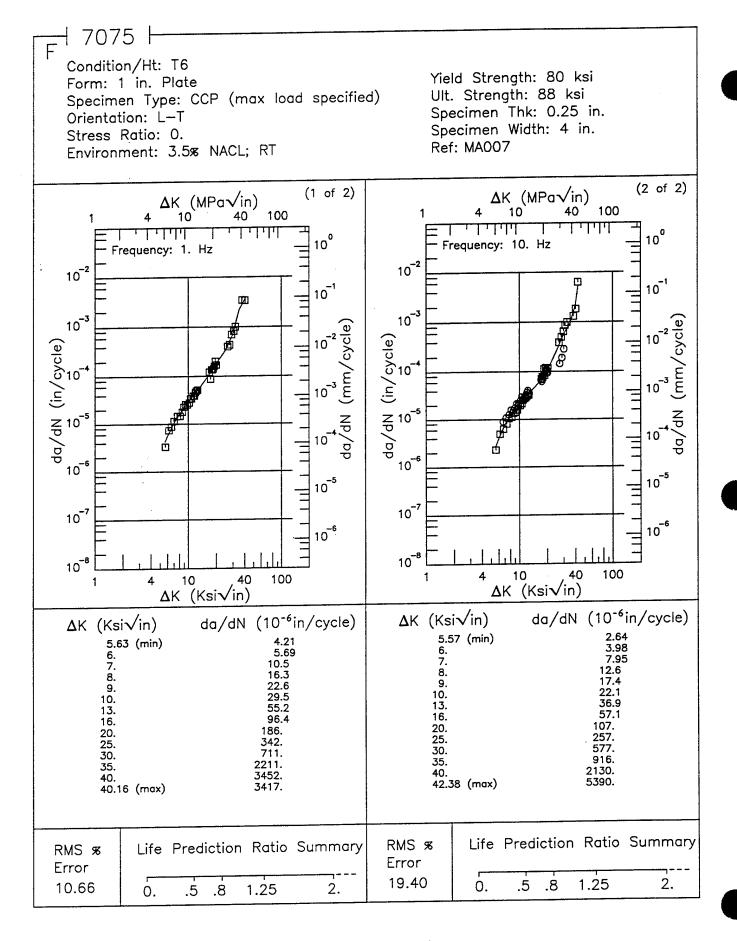


Figure 8.9.3.1.12

┨ 7075 ┠ Condition/Ht: T651 Yield Strength: Form: Ult. Strength: Specimen Type: CT Specimen Thk: 0.5 in. Orientation: L-T Specimen Width: 3 in. Frequency: 2 - 5 Hz Ref: WL005 Environment: LAB AIR; RT (2 of 2) (1 of 2) ΔK (MPa√in) Δ K (MPa \sqrt{in}) 100 100 10 40 TTTTTلبليليك 10° 10° Stress Ratio: 0.1 Stress Ratio: 0.5 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) 10-2 da/dN (in/cycle) 10⁻⁶ 10⁻⁶ 10 -5 10 5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10⁻⁶ 10⁻⁸ 10⁻⁸ 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) Δ K (Ksi \sqrt{in}) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) da/dN (10⁻⁶in/cycle) 2.54 (min) 3. 1.92 (min) 0.0311 2. 2.5 3. 3.5 0.0612 0.0966 3.5 0.108 6. 7. 4. 5. 8. 6. 7. 7.53 (max) 9. 3.04 11.77 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 61.13 75.73 .5 .8 1.25 2. .5 .8 1.25 2. 0.

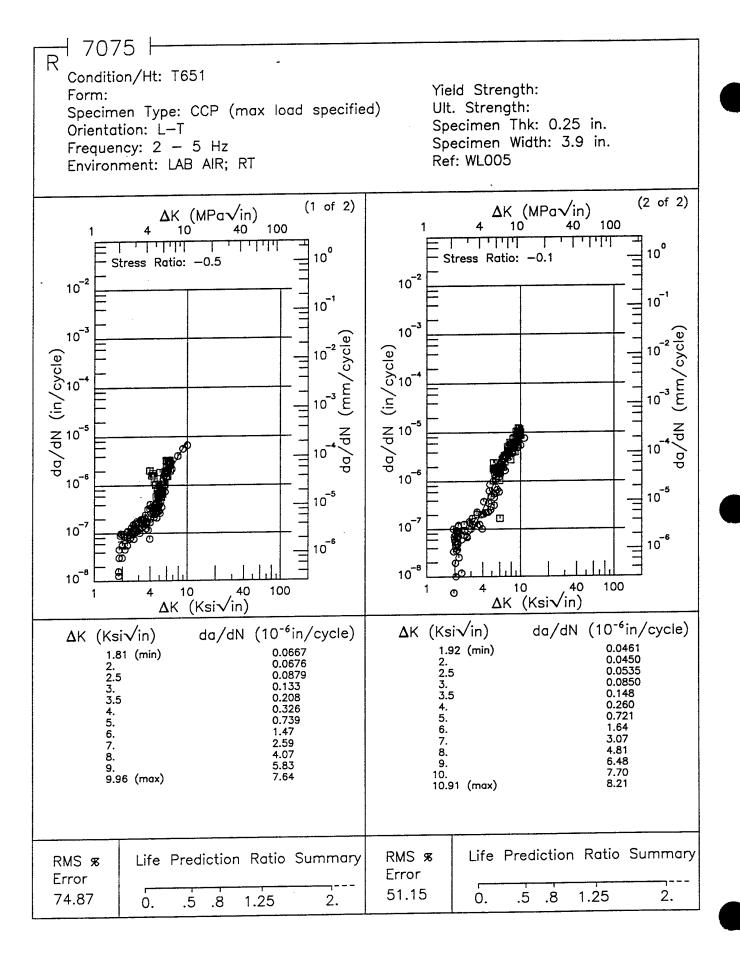
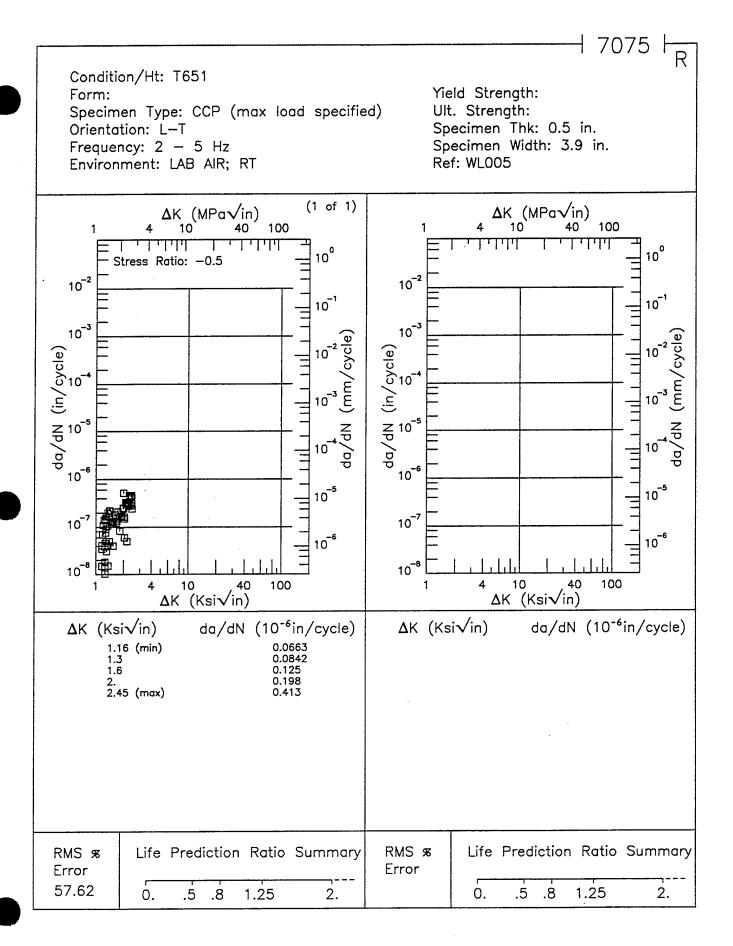


Figure 8.9.3.1.14



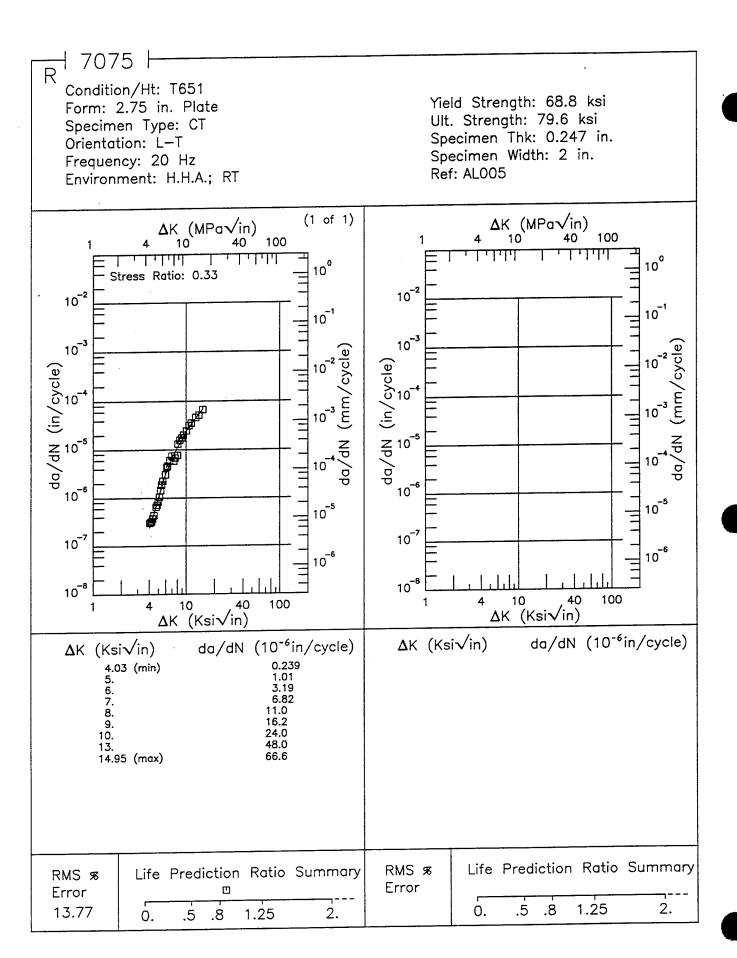
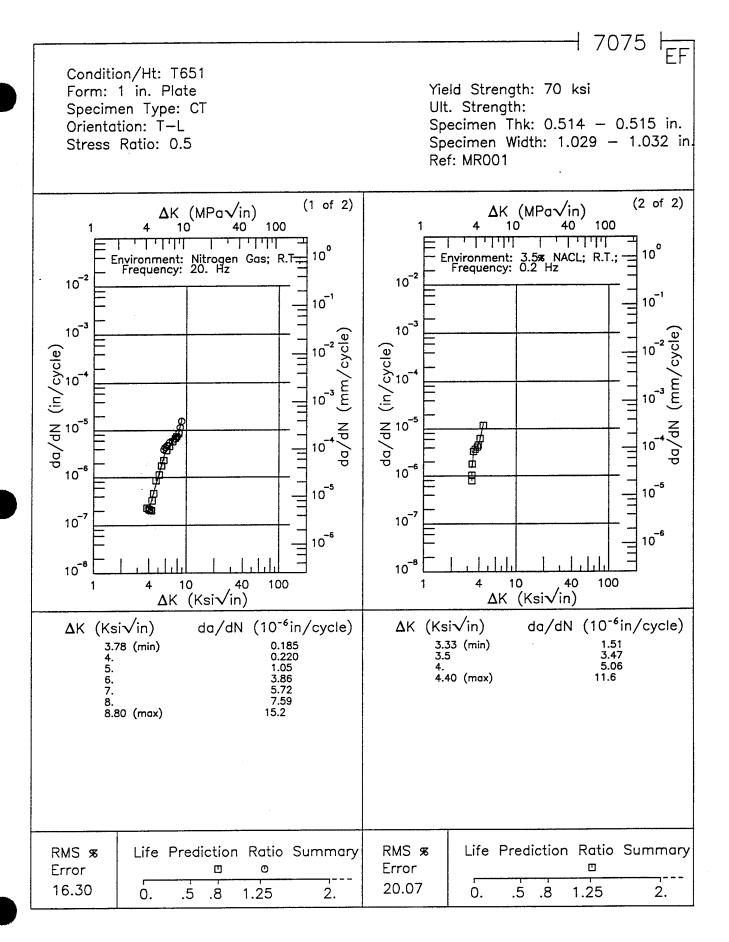


Figure 8.9.3.1.16



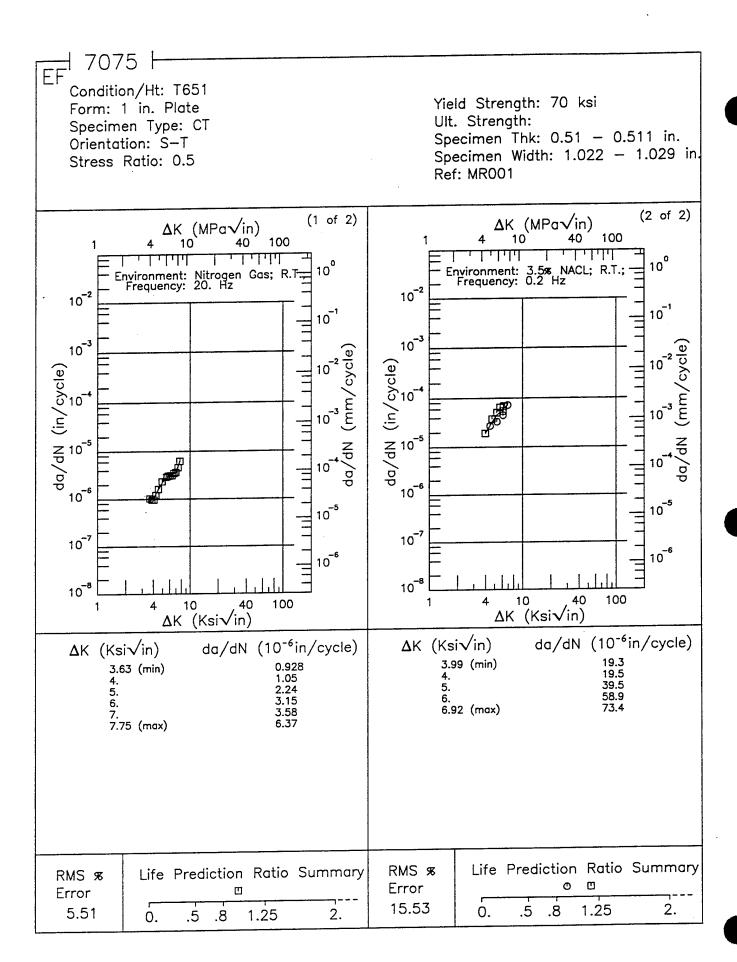


Figure 8.9.3.1.18

┨ 7075 ┠ Condition/Ht: T651 Yield Strength: 73.5 ksi Form: 1 in. Plate Specimen Type: CCP (max load specified) Ult. Strength: 84 ksi Orientation: L-T Specimen Thk: 0.25 in. Specimen Width: 3.9 in. Frequency: 10 Hz Ref: MA009 Environment: LAB AIR; RT (2 of 2) (1 of 2) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 100 40 40 111111 10⁰ 10° Stress Ratio: 0.02 Stress Ratio: 0.5 10-2 10⁻² 10-1 10-1 10⁻³ 10⁻³ 10⁻² da/dN (in/cycle) 10-6 10-6 10⁻⁵ 10 -5 10⁻⁷ 10⁻⁷ 10 6 10 6 10⁻⁸ 10-8 40 100 10 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 5.43 (min) 3.97 (min) 4. 5. 6. 1.06 9. 10. 13. 9. 10. 20. 25. 30. 16. 20. 22.52 (max) 284. 685. 3608. 35. 1700. 5224. 46.03 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS & Error Error 18.19 7.15 .5 .5 1.25 .8 1.25 2. 0. 8. 2. 0.

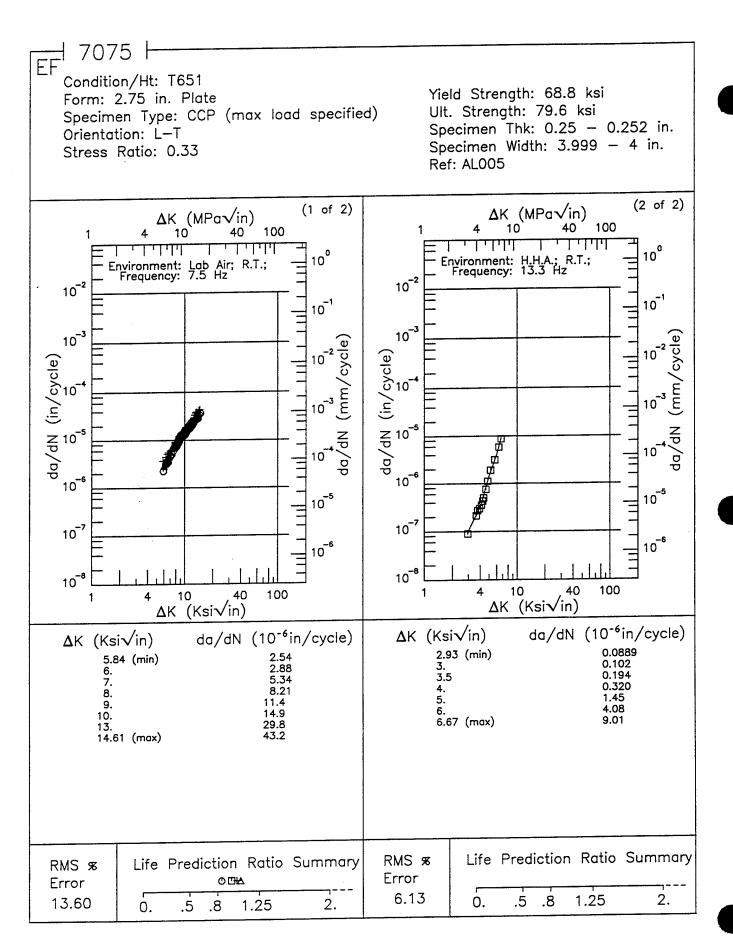
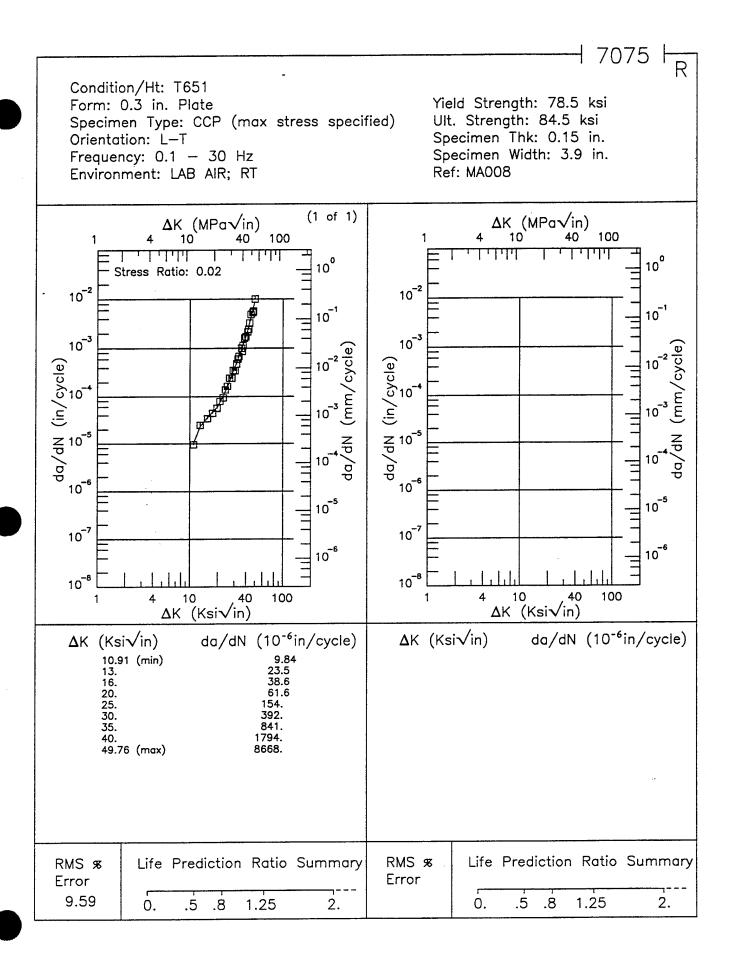


Figure 8.9.3.1.20



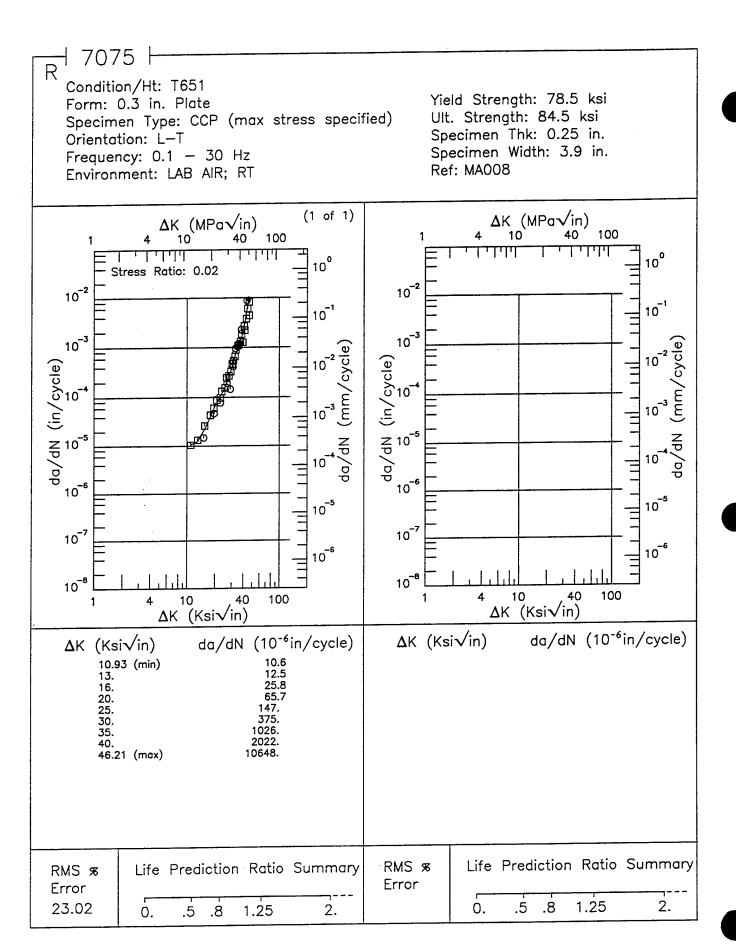


Figure 8.9.3.1.22

Condition/Ht: T651 Form: 0.63 in. Plate Yield Strength: 75.5 ksi Ult. Strength: 84.5 ksi Specimen Type: CCP (max stress specified) Orientation: L-T Specimen Thk: 0.5 in. Specimen Width: 3.9 in. Frequency: 0.1 - 30 Hz Ref: MA008 Environment: LAB AIR; RT (1 of 1) $\Delta K (MPa\sqrt{in})$ ΔK (MPa√in) 100 40 100 40 اللبلية 10° 10⁰ Stress Ratio: 0.02 10-2 10-2 10-1 10⁻¹ 10⁻³ 10⁻³ da/dN (in/cycle) 10-2 da/dN (in/cycle) 10-6 10-6 10⁻⁵ 10 5 10⁻⁷ 10⁻⁷ 10 6 10⁻⁶ 10⁻⁸ 10-8 10 40 100 10 100 ΔK (Ksi√in) ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) **Δ**K (Ksi√in) 10.77 (min) 13. 16. 20. 25. 30. 27.2 7313. 41.01 (max) 9457. Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 13.06 .5 .5 1.25 .8 1.25 2. 0. 8. 2. 0.

1 7075 H

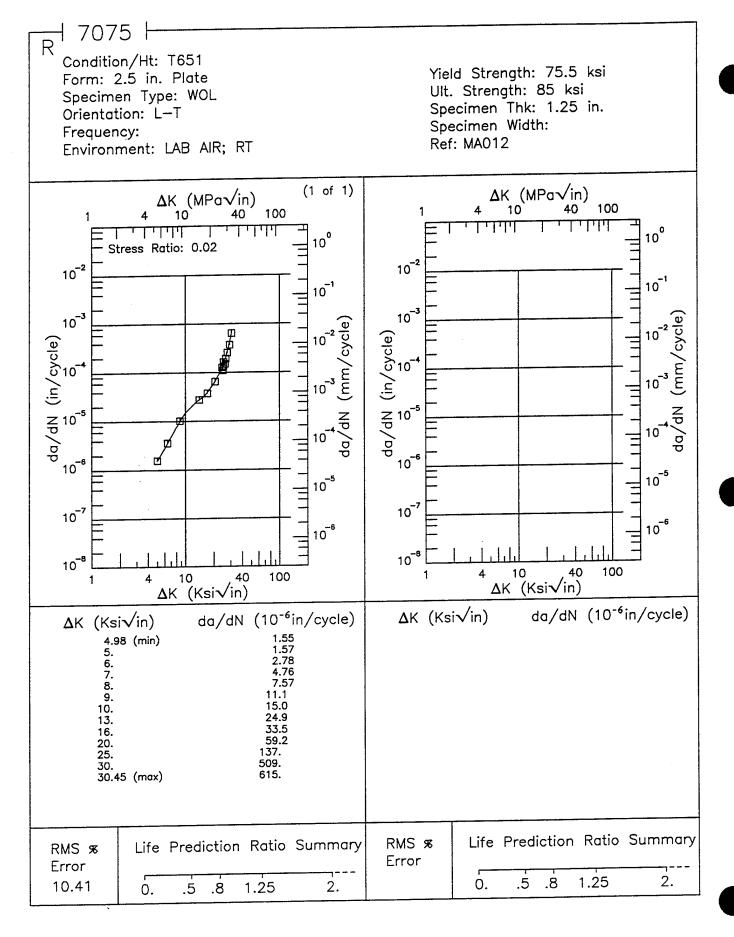


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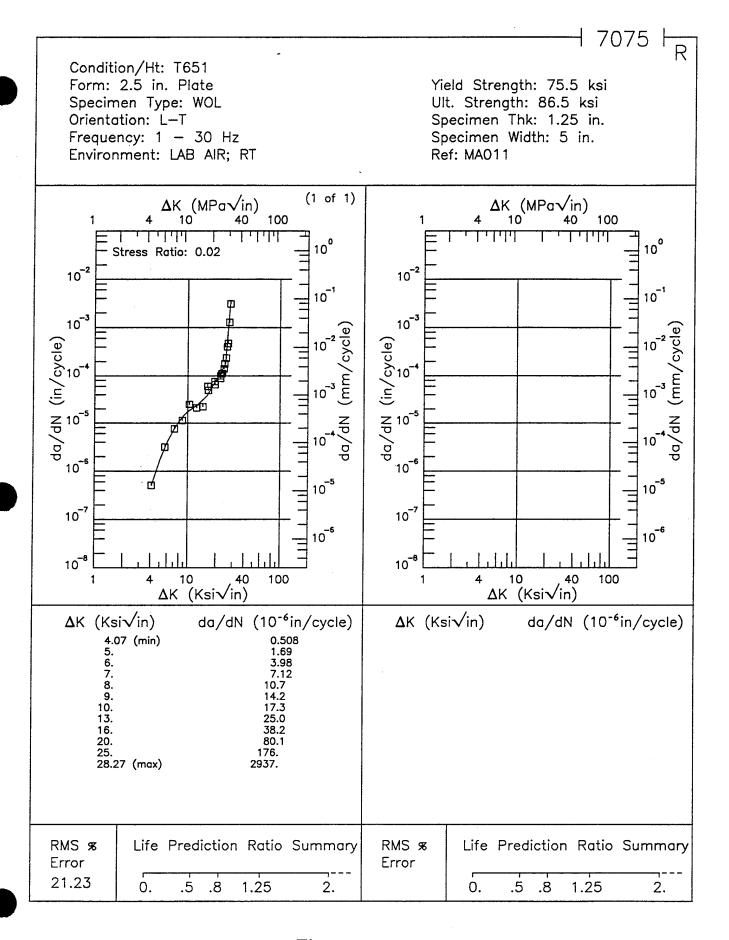


Figure 8.9.3.1.25

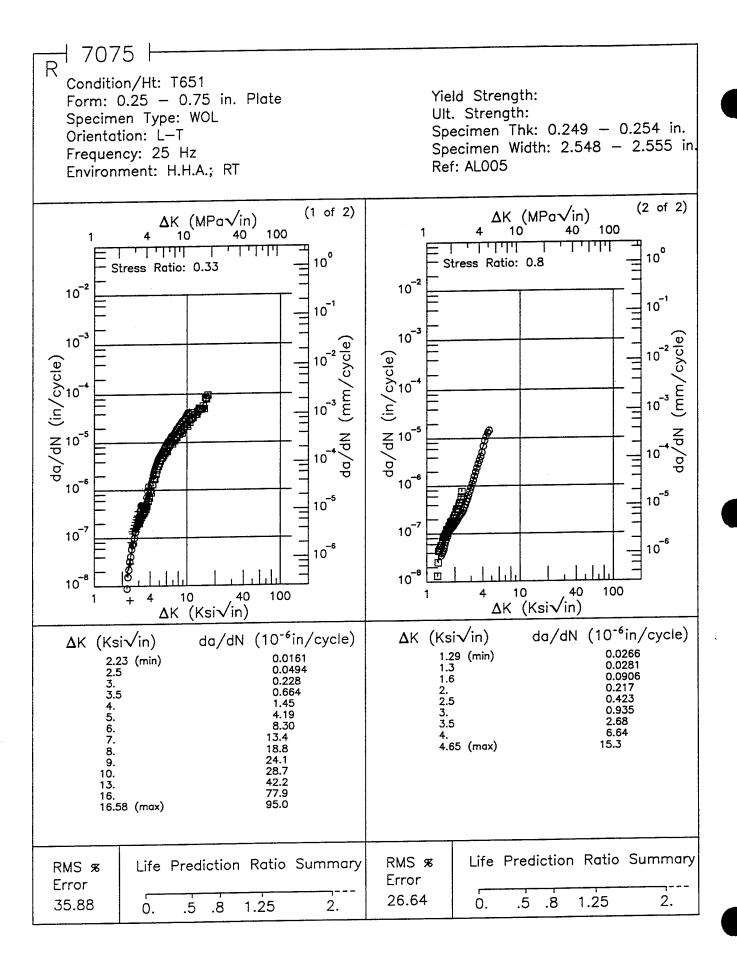


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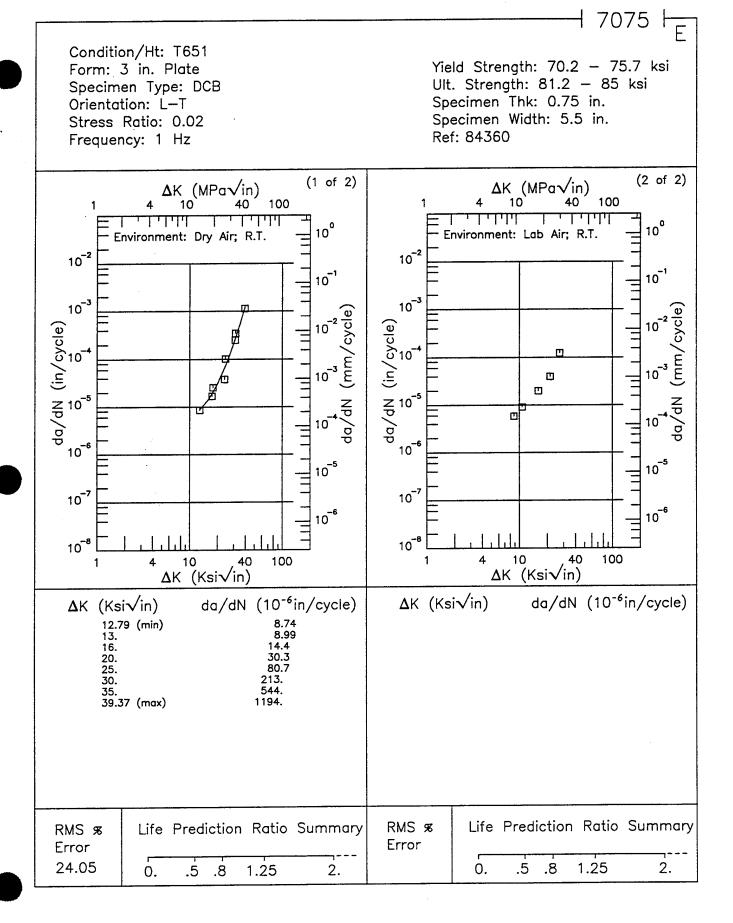


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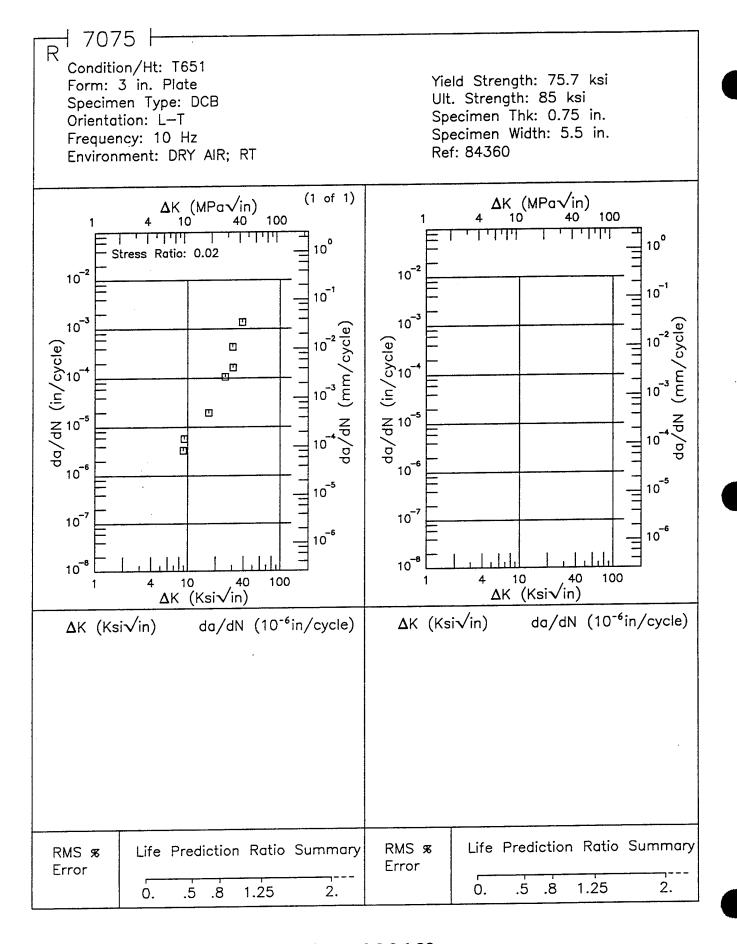


Figure 8.9.3.1.28

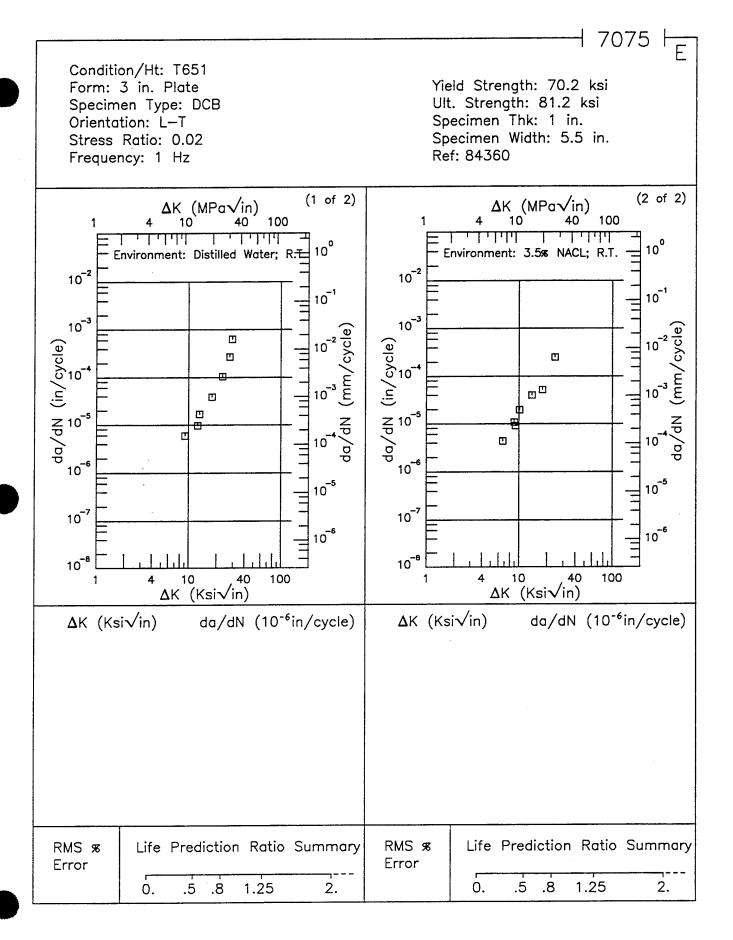


Figure 8.9.3.1.29

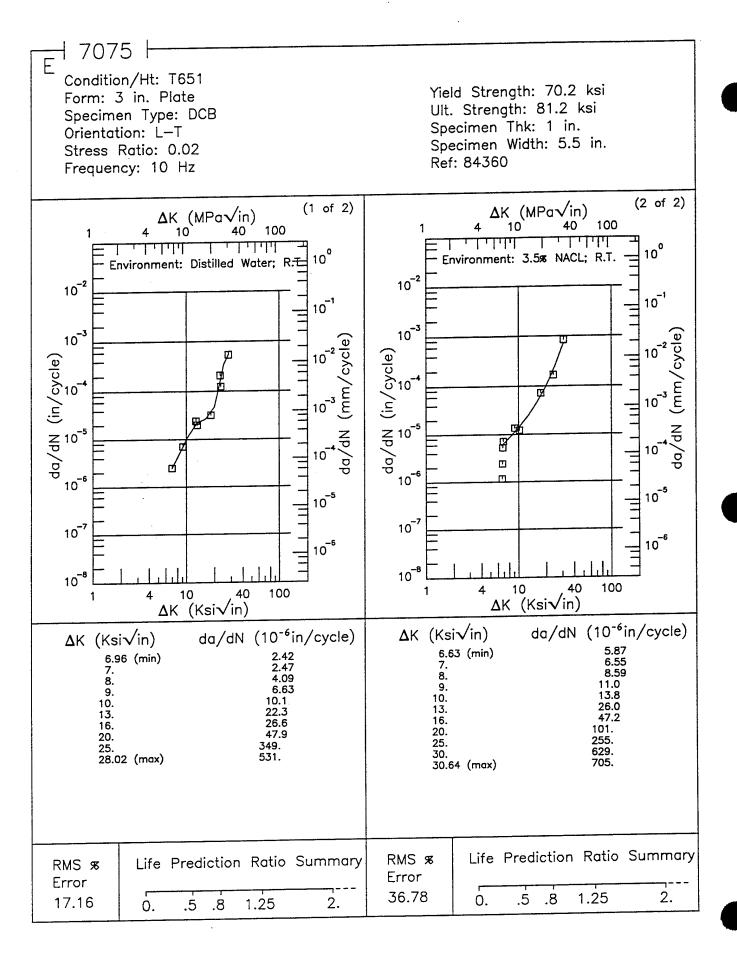
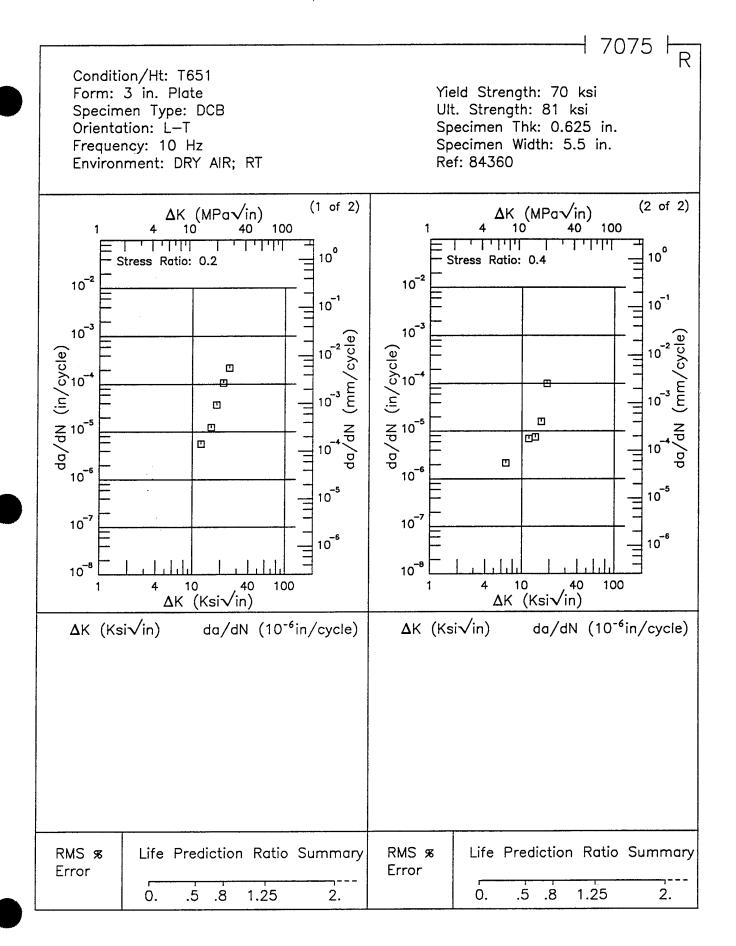


Figure 8.9.3.1.30



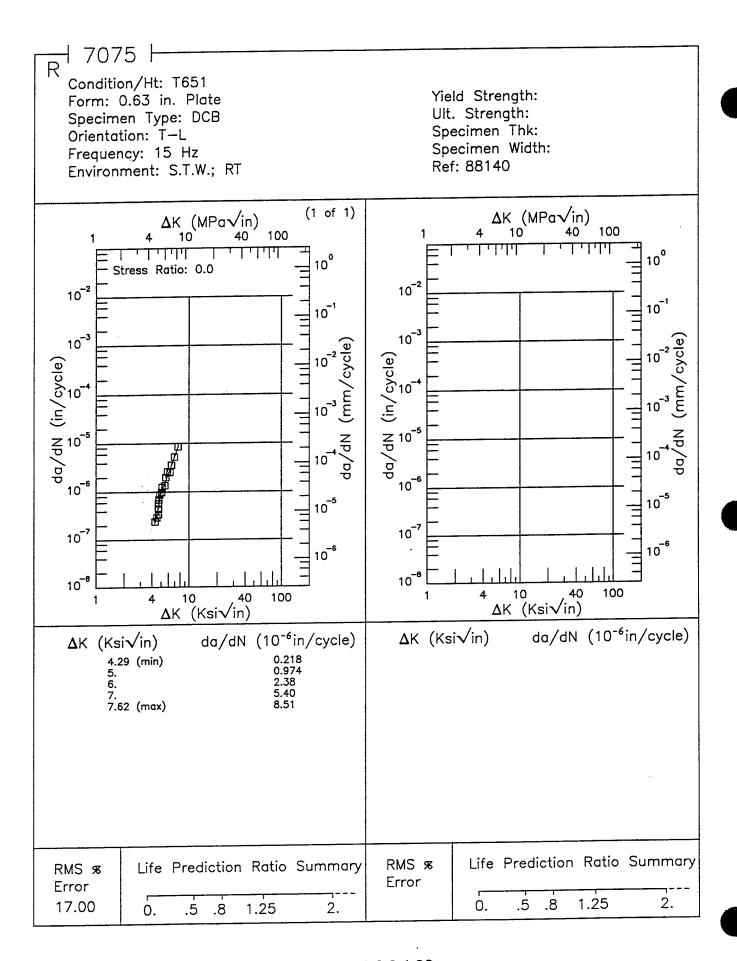


Figure 8.9.3.1.32

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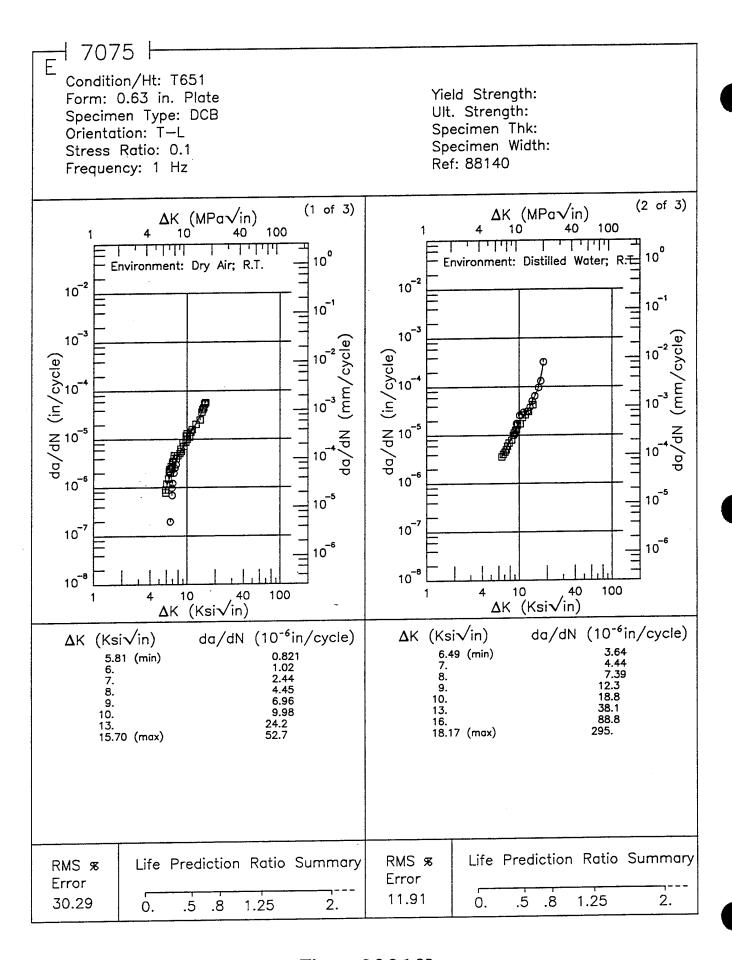
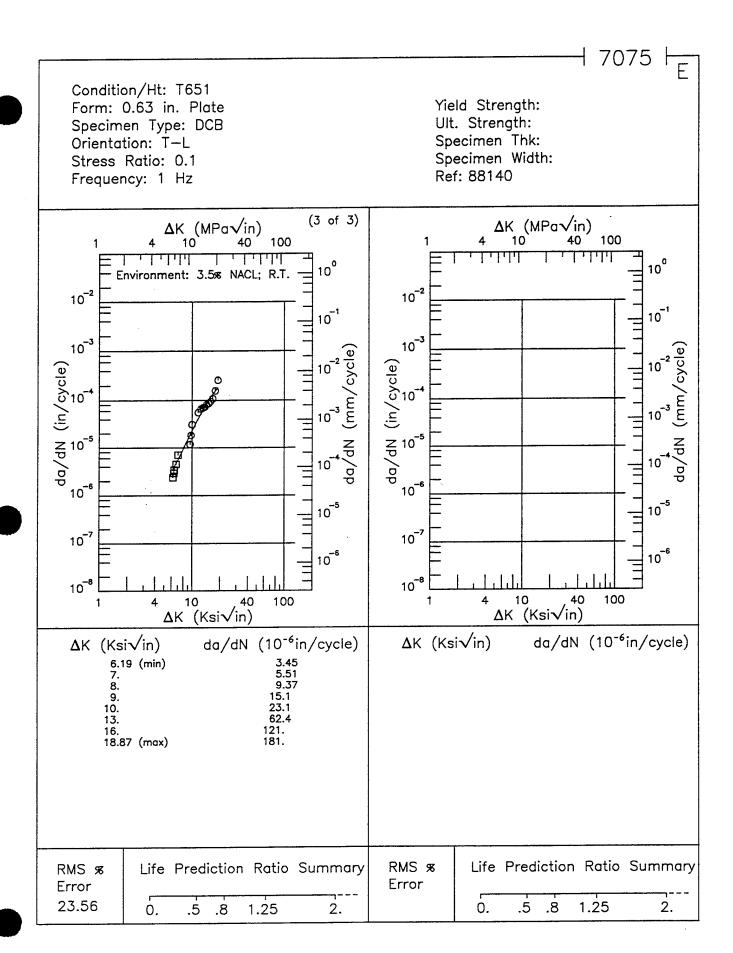
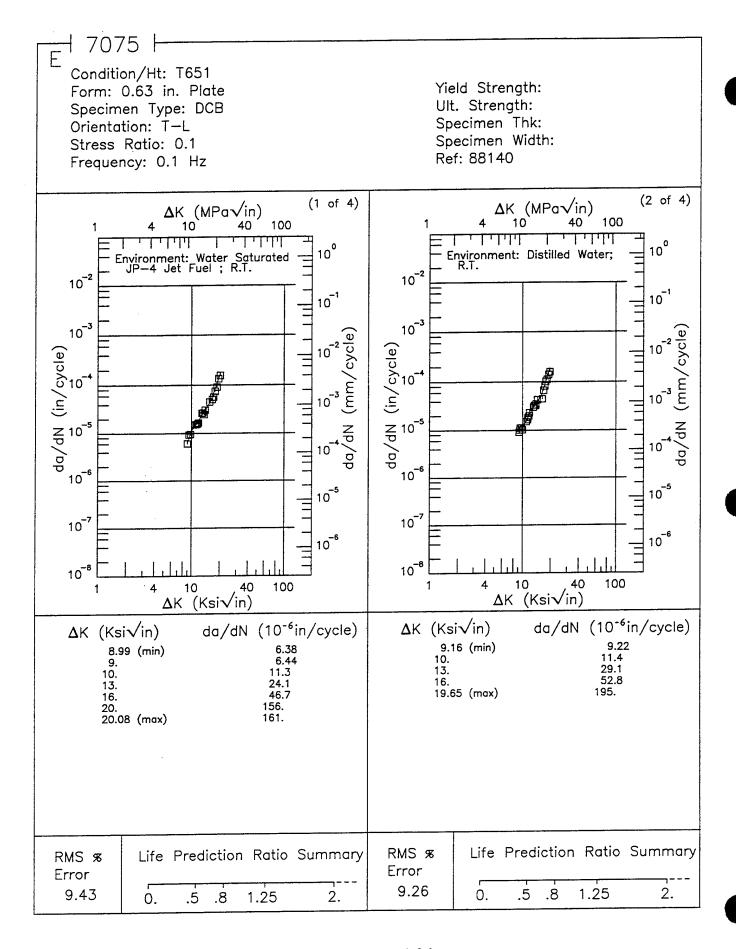
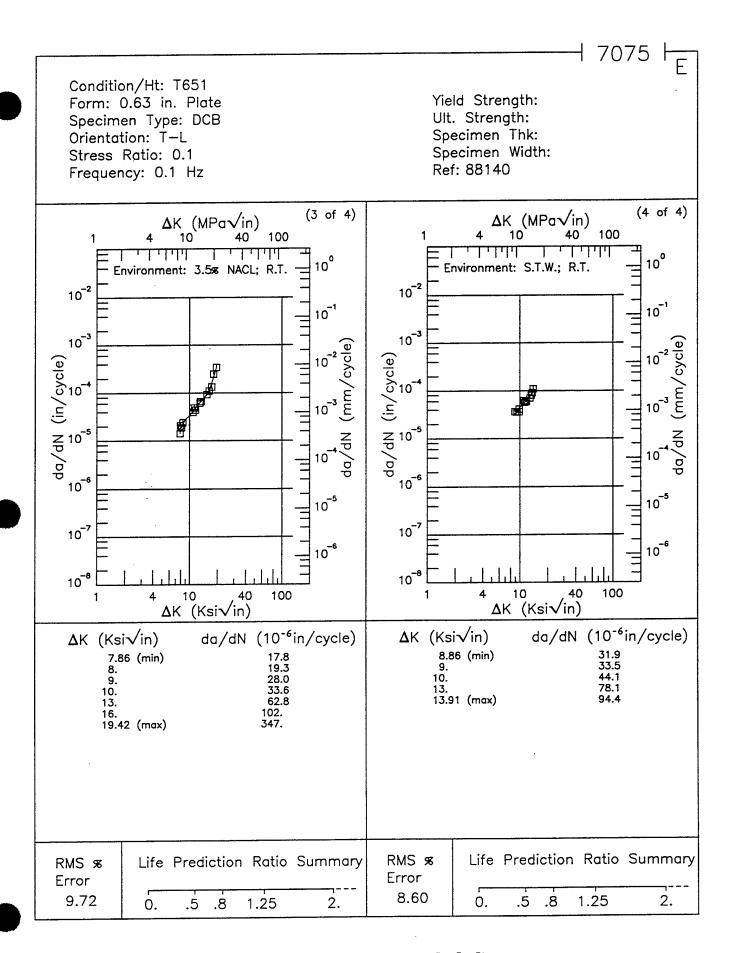


Figure 8.9.3.1.33







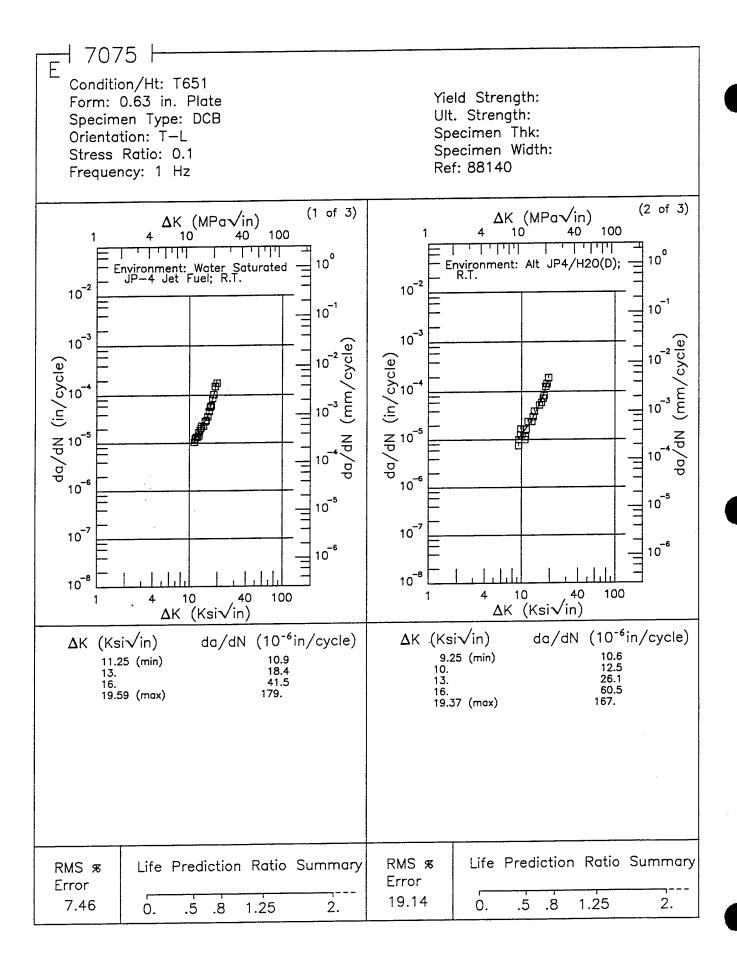


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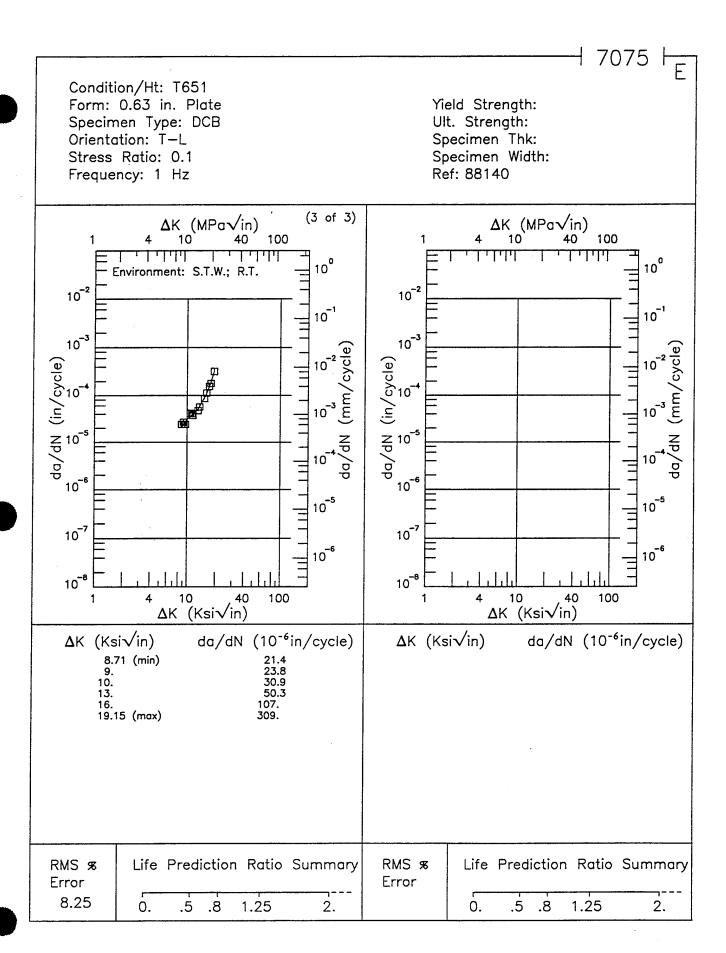


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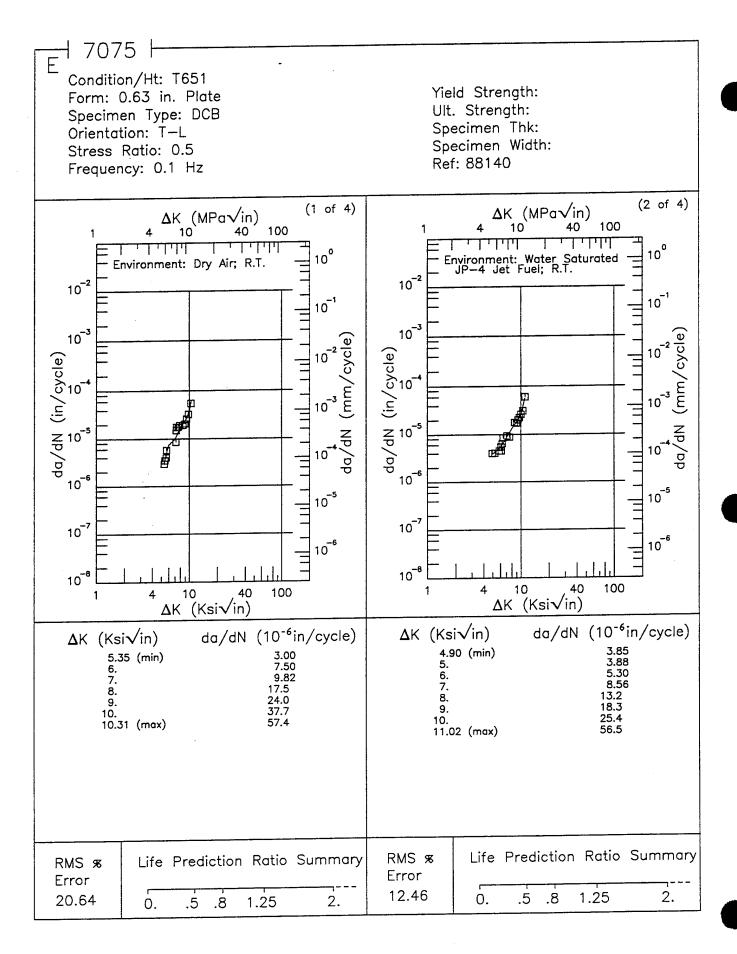


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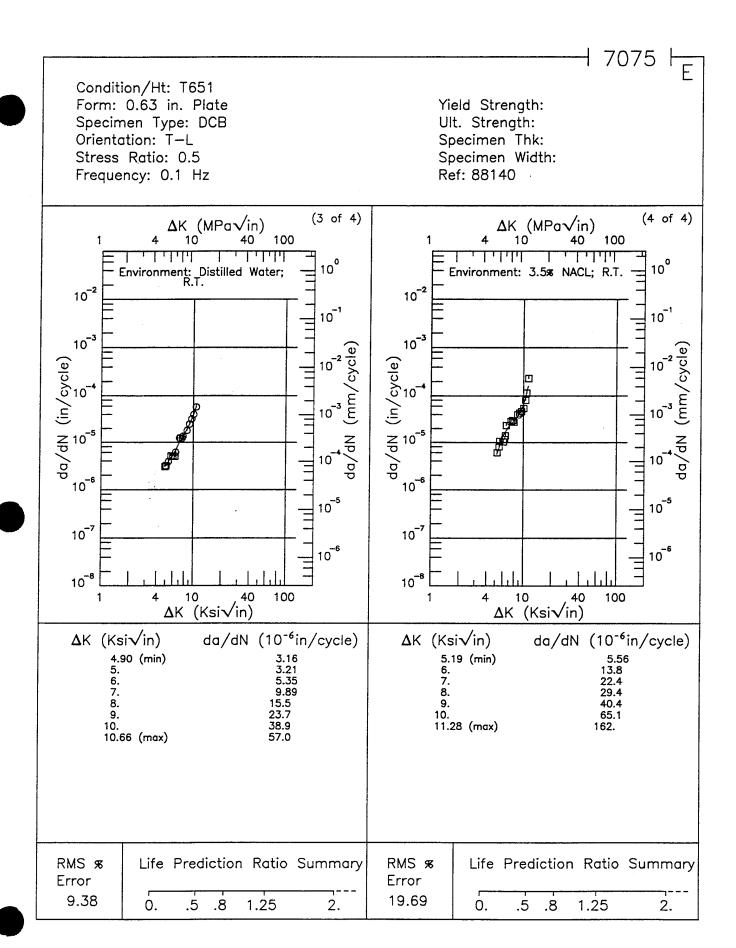


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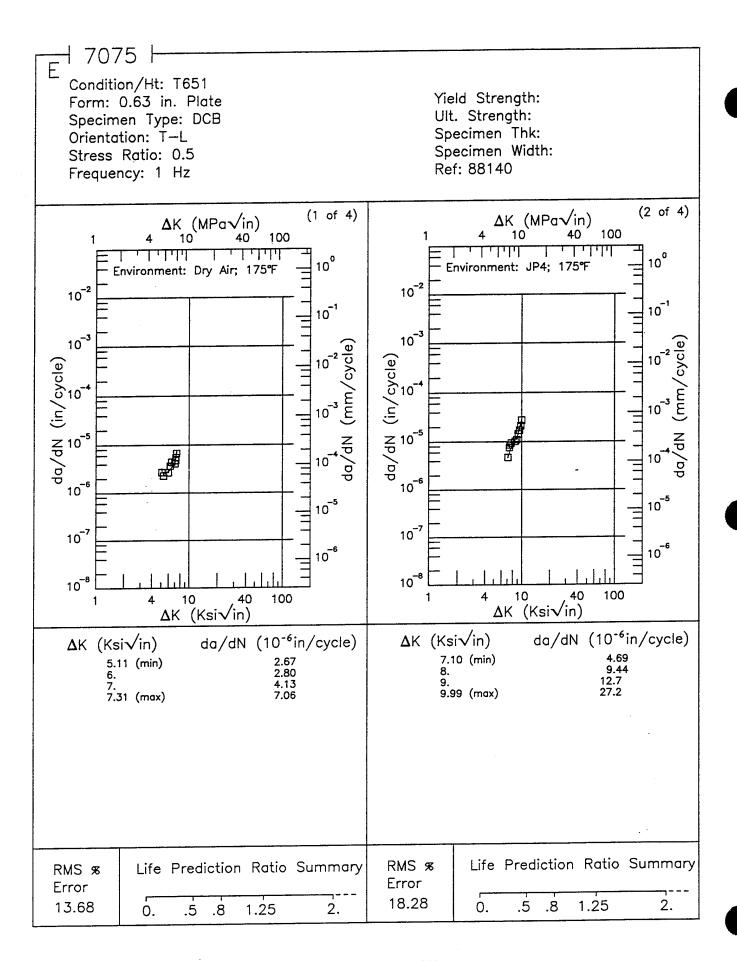


Figure 8.9.3.1.37

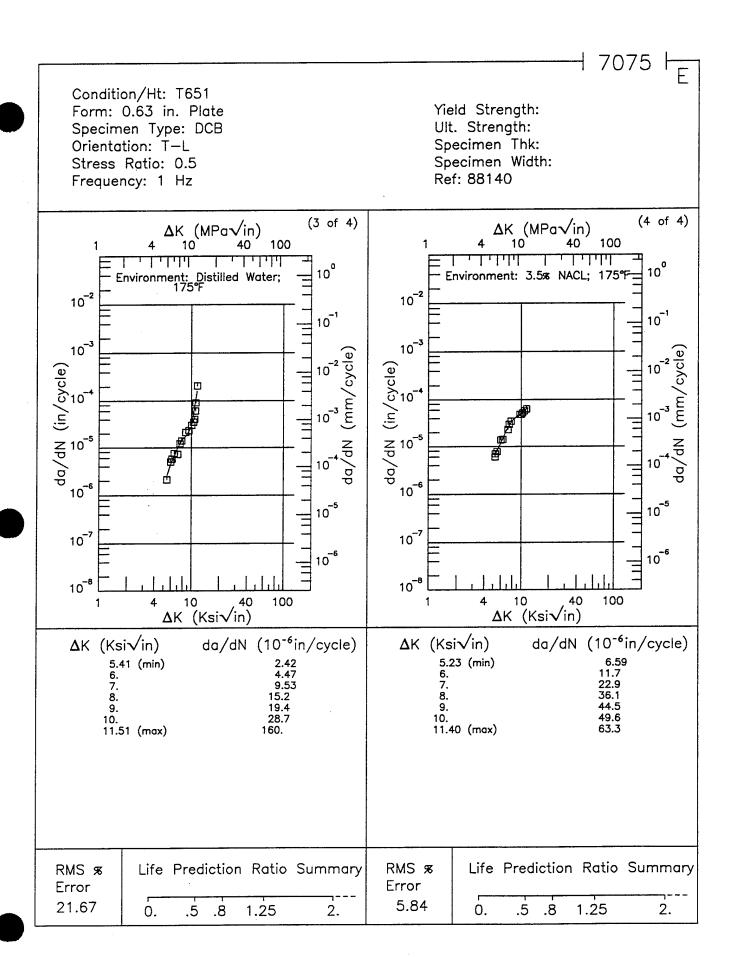


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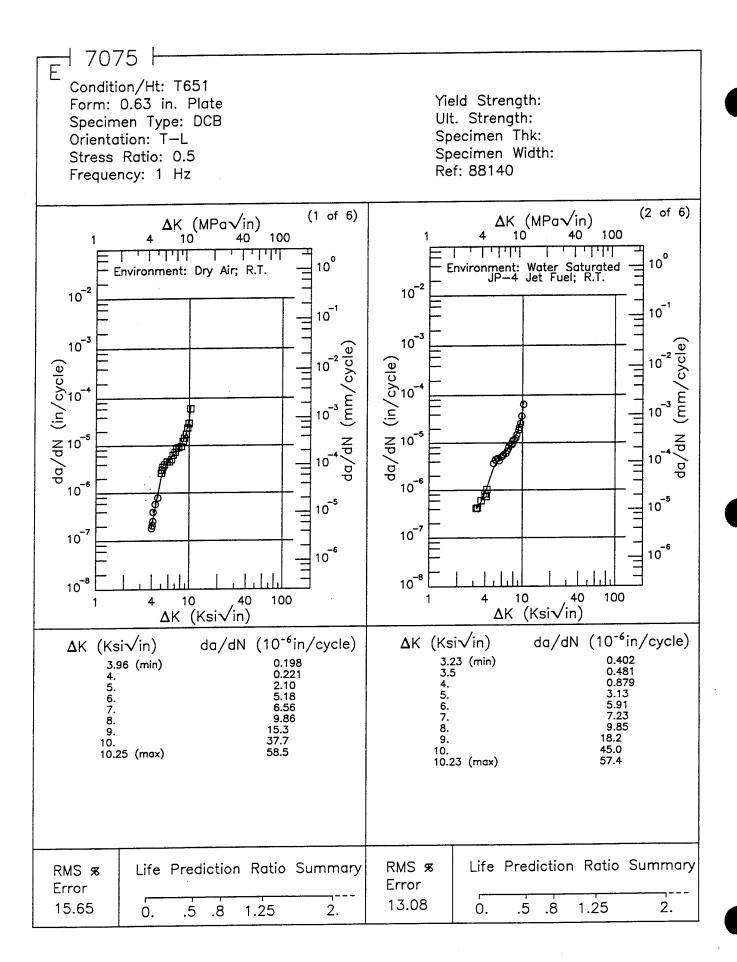


Figure 8.9.3.1.38

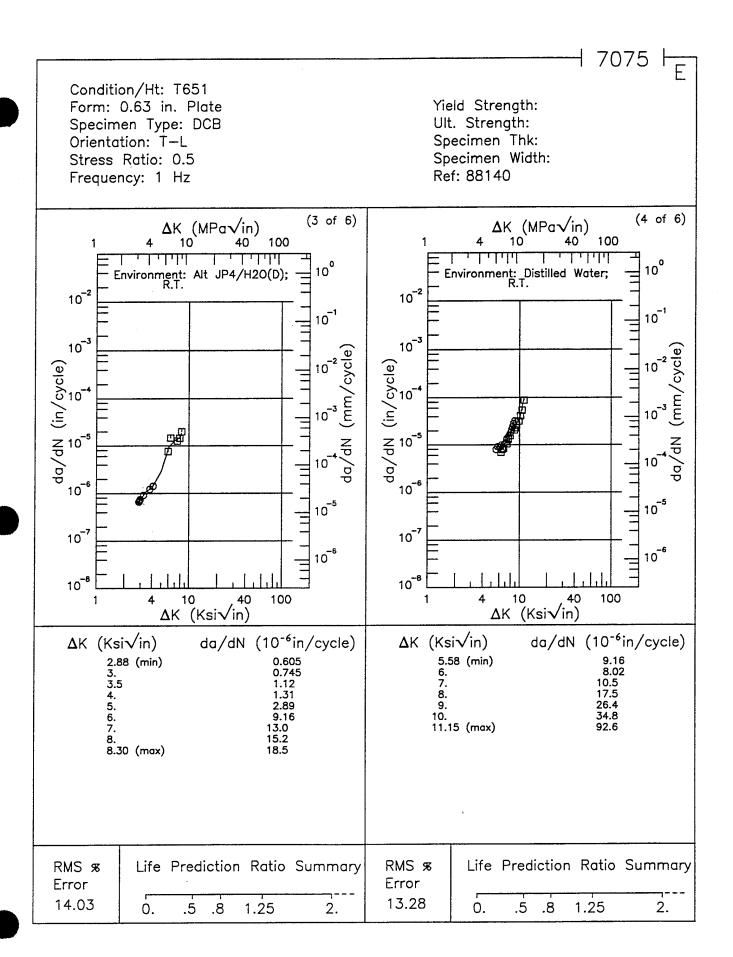


Figure 8.9.3.1.38 (Continued)

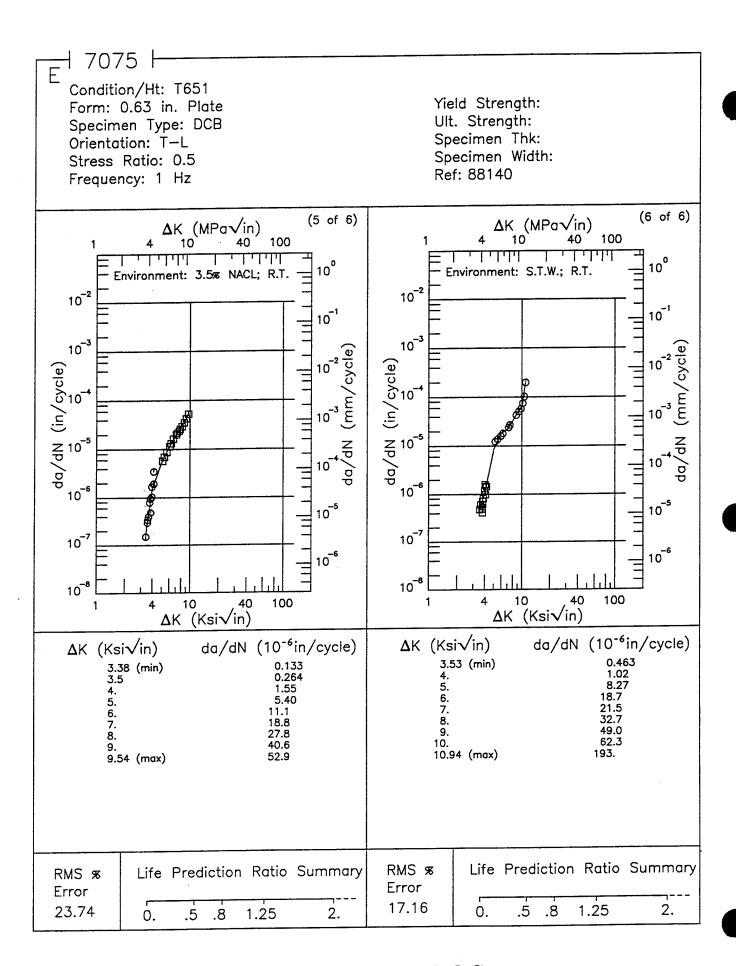


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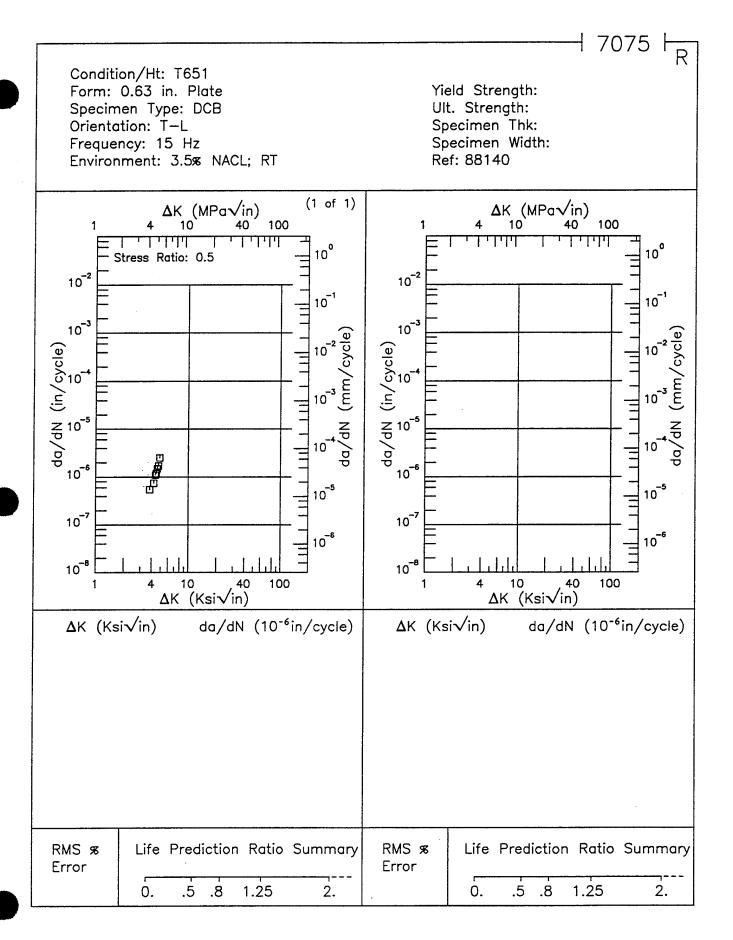
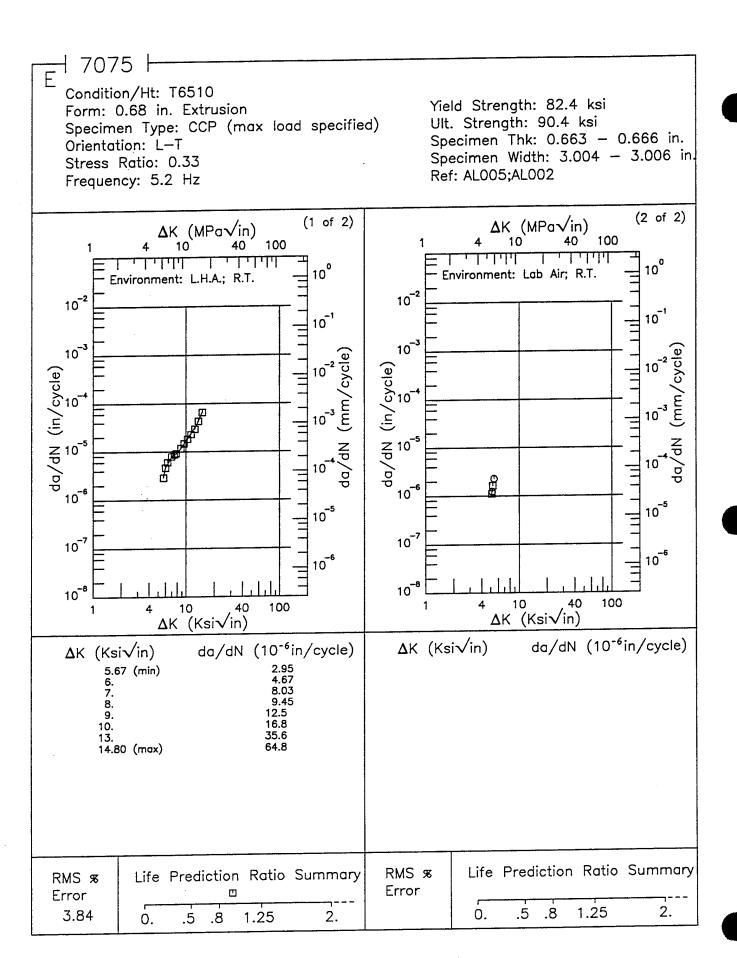


Figure 8.9.3.1.39



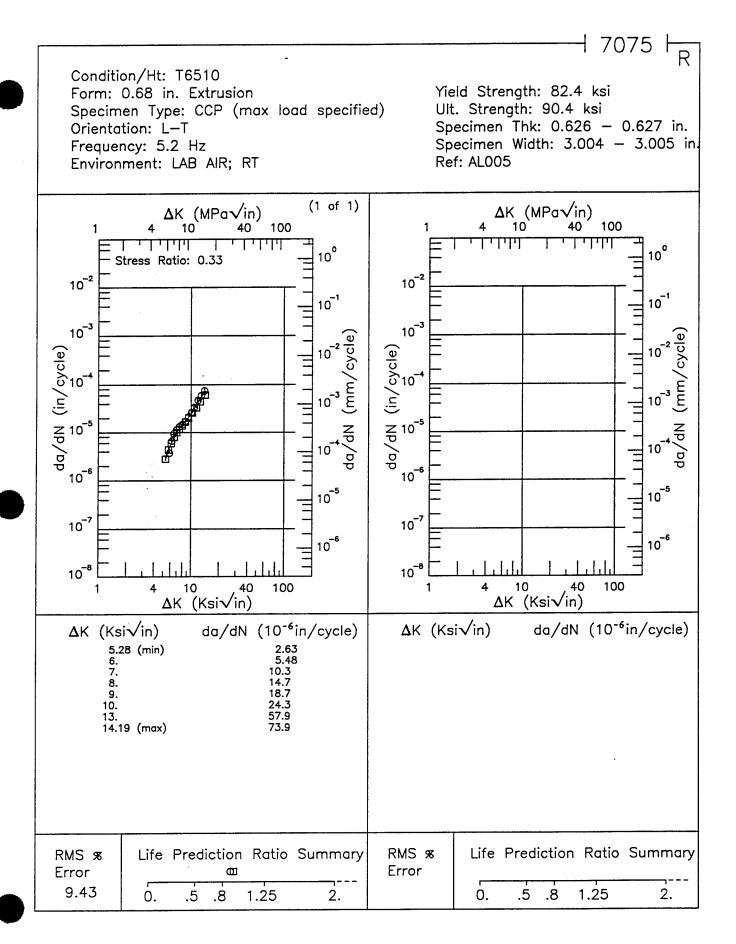


Figure 8.9.3.1.41

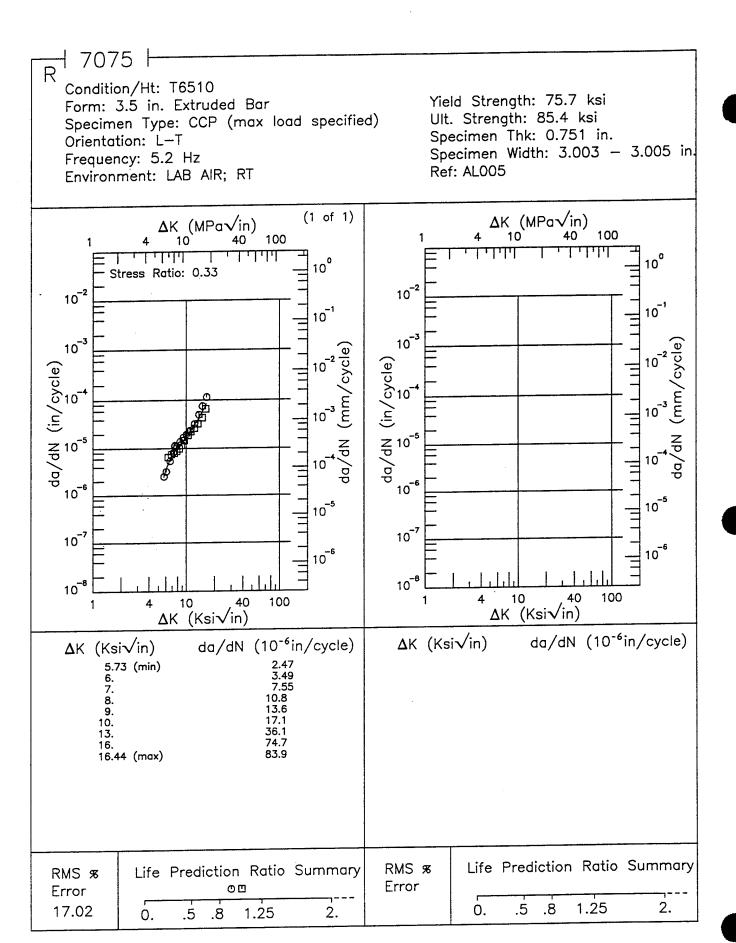


Figure 8.9.3.1.42

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┨ 7075 ┞ Condition/Ht: T6511 Yield Strength: 79.5 ksi Form: Extrusion Specimen Type: CCP (max stress specified) Ult. Strength: Specimen Thk: 0.244 - 0.252 in. Orientation: L-T Specimen Width: 8.997 - 9 in. Frequency: Ref: DA001 Environment: LAB AIR; RT (2 of 3)(1 of 3) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 10 100 10 40 11111 1 1 1 1 1 1 1 11111 10° 10° Stress Ratio: -0.5 Stress Ratio: -1.0 10⁻² 10-2 10 1 10-1 10⁻³ 10⁻³ 10-2 da/dN (in/cycle) da/dN (in/cycle) 10 -3 10⁻⁶ 10⁻⁶ 10⁻⁵ 10 -5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10⁻⁸ 40 100 10 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 3.72 (min) 3.32 (min) 3.5 0.184 4. 0.209 4. 6. 7. 1.01 6. 7. 8. 9. 2.64 8. 5.37 9. 10. 13. 16. 13. 20. 25. 19.42 (max) 26.40 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error

Figure 8.9.3.1.43

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0.

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8.30

16.68

1.25

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0.

8.

7075 Condition/Ht: T6511 Yield Strength: 79.5 ksi Form: Extrusion Specimen Type: CCP (max stress specified) Ult. Strength: Specimen Thk: 0.244 - 0.252 in. Orientation: L-T Specimen Width: 8.997 - 9 in. Frequency: Ref: DA001 Environment: LAB AIR; RT (3 of 3)ΔK (MPa√in) ΔK (MPa√in) 100 100 الملليل 10° Stress Ratio: 0.01 10-2 10-2 10 1 10-1 10⁻³ 10-3 da/dN (in/cycle) 10-2 da/dN (in/cycle) (mm) 10⁻³ 10⁻⁶ 10⁻⁶ 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10⁻⁸ 10⁻⁸ 100 10 100 10 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) 3.46 (min) 3.5 68.2 35. 35.27 (max) 1068. Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 22.09 .5 1.25 .5 1.25 0. .8 2. 0. 8. 2.

Figure 8.9.3.1.43 (Concluded)

7075 H \overline{R} Condition/Ht: T6511 Yield Strength: 79.5 ksi Form: Extrusion Specimen Type: CCP (max load specified) Ult. Strength: Specimen Thk: 0.247 in. Orientation: L-T Specimen Width: 9 in. Frequency: 0.5 Hz Ref: DA001 Environment: S.T.W.; RT (1 of 1) $\Delta K (MPa\sqrt{in})$ Δ K (MPa \sqrt{in}) 10 40 100 100 10 10⁰ 1 1 1 1 1 1 1 1 10° Stress Ratio: 0.01 10-2 10-2 10⁻¹ 10-1 10⁻³ 10 10 -2 da/dN (in/cycle) da/dN (in/cycle) 10 -3 10⁻⁶ 10⁻⁶ 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 -6 10 6 10 8 10 8 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) 12.98 (min) 13. 16. 67.6 17.63 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 1.25 2. 0. .5 8.

2.

1.72

Ó.

.5 .8

7075 R

Condition/Ht: T6511

Form: Extrusion

Specimen Type: CCP (max stress specified)

Orientation: L-T Frequency: 5 Hz

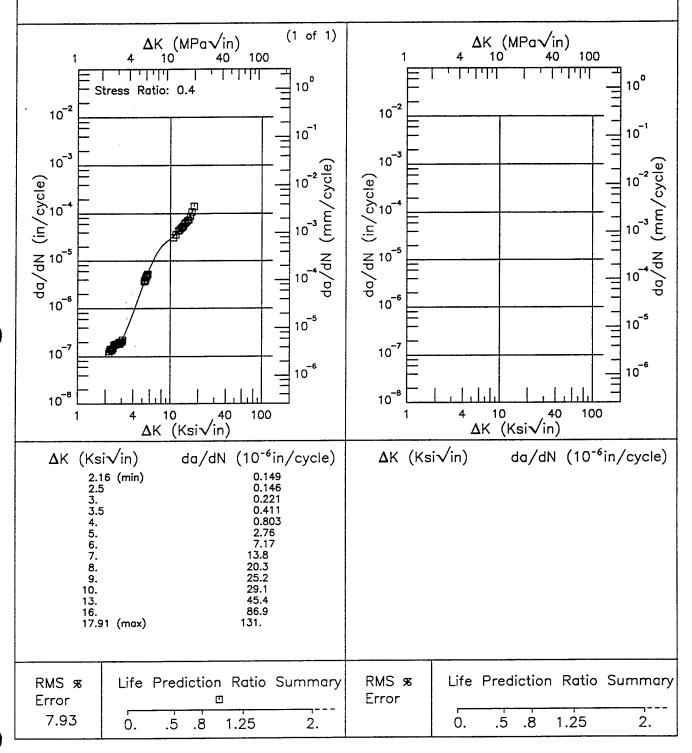
Environment: LAB AIR; RT

Yield Strength: 79.5 ksi

Ult. Strength:

Specimen Thk: 0.251 in. Specimen Width: 8.998 in.

Ref: DA001



7075 H R Condition/Ht: T6511 Yield Strength: 79.5 ksi Form: Extrusion Specimen Type: CCP (max stress specified) Ult. Strength: Specimen Thk: 0.25 in. Orientation: L-T Specimen Width: 9 in. Frequency: Ref: DA001 Environment: LAB AIR; RT (1 of 1) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 10 100 10 40 100 10° 10° Stress Ratio: 0.6 10-2 10-2 10 1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) 10-2 da/dN (in/cycle) 10 -3 10⁻⁶ 10-6 10 -5 10 -5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10⁻⁸ 10⁻⁸ 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) Δ K (Ksi \sqrt{in}) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 1.72 (min) 2. 2.5 3. 3.5 4. 0.103 8. 9. 10. 14.99 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 1.25 2. 0. .5 .8 10.59 .5 .8 1.25 2. 0.

1 7075 EF Condition/Ht: T6511 Yield Strength: 79.5 ksi Form: Extrusion Ult. Strength: Specimen Type: CCP (max stress specified) Specimen Thk: 0.246 - 0.25 in. Orientation: L-T Specimen Width: 9 in. Stress Ratio: 0.8 Ref: DA001 (1 of 2)(2 of 2) $\Delta K (MPa\sqrt{in})$ Δ K (MPa \sqrt{in}) 40 100 10 40 10 $\frac{1}{1}$ 10° 10° Environment: S.T.W.; R.T.; Frequency: 1. Hz Environment: Lab Air; R.T.; Frequency: 3. Hz 10-2 10-2 10 1 10-1 10 -3 10⁻³ 10² (olc) da/dN (in/cycle) da/dN (in/cycle) 10 -3 10 10⁻⁶ 10-6 10 -5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10-6 10 6 10-8 10-8 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) 0.0688 0.0772 1.97 (min) 0.119 1.55 (min) 2. 2.5 3. 3.5 0.128 1.6 0.456 2. 2.5 0.174 0.408 1.31 0.838 4. 6. 5. 6. 7. 8. 12.8 22.5 37.6 8. 9. 100. 102. 10. 10.23 (max) 10. 11.65 (max) 398. Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % 四 Error Error

2.

15.21

.5

0.

8.

1.25

18.87

0.

.5

.8

1.25

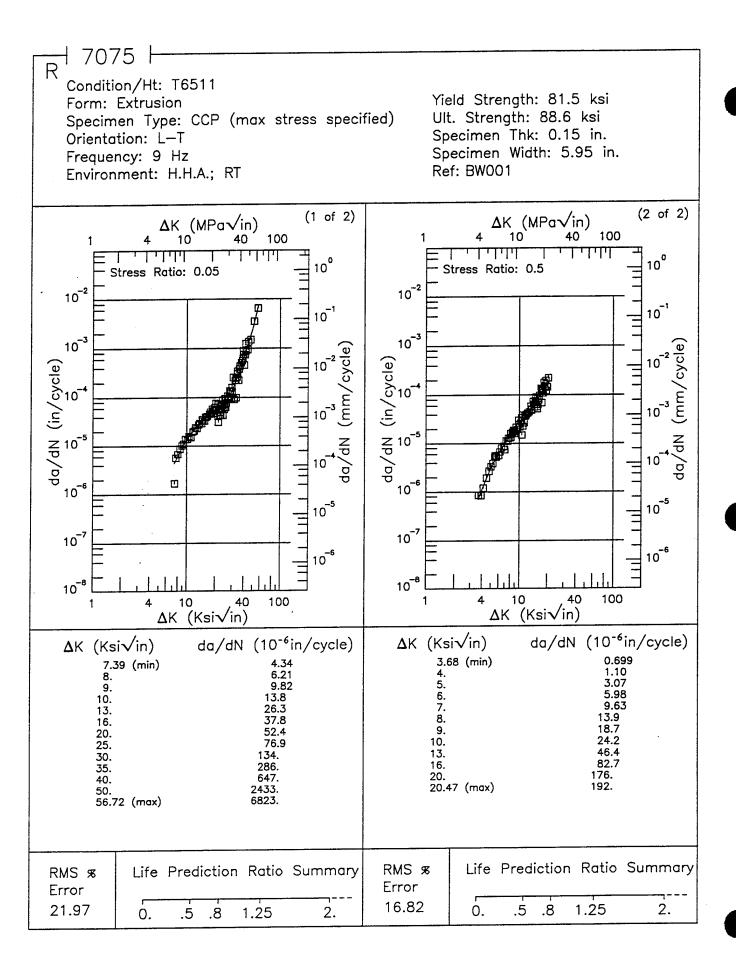
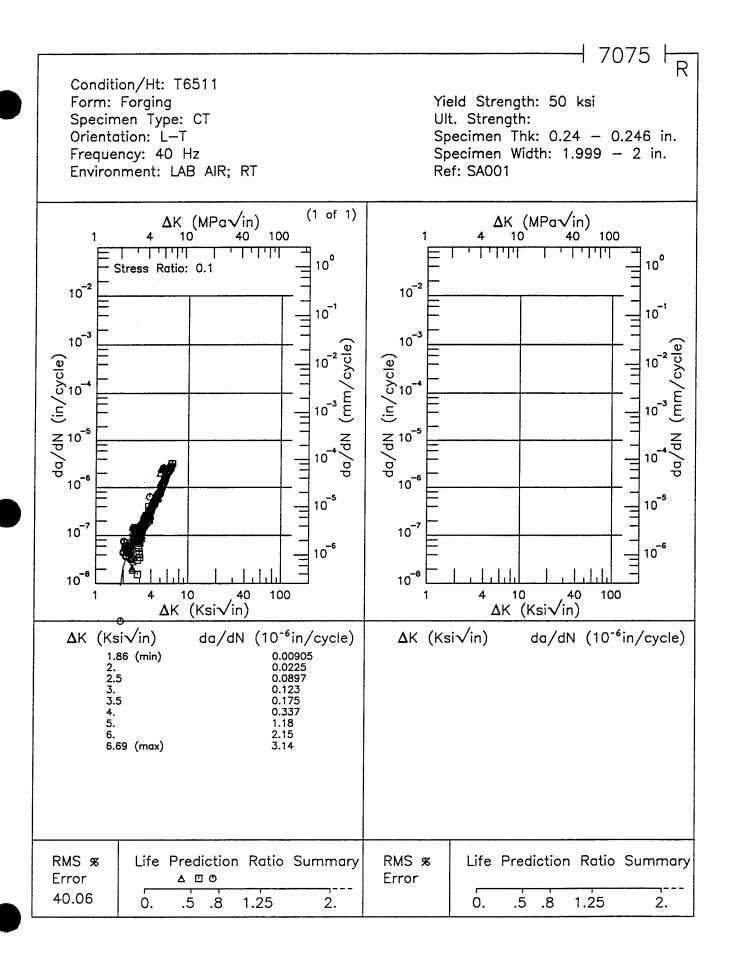
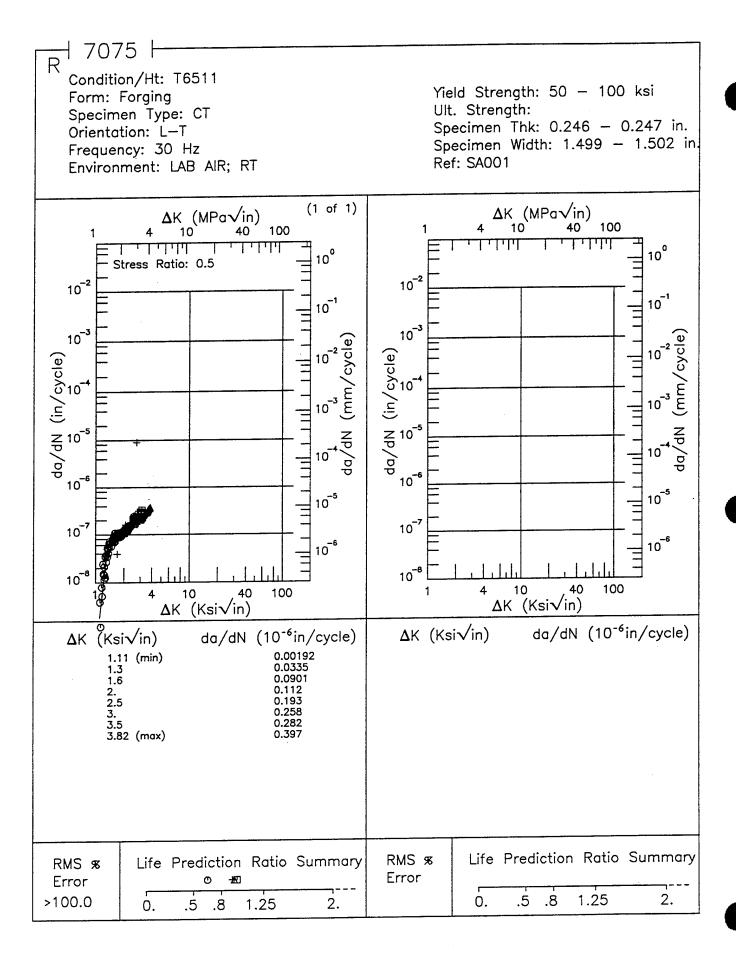


Figure 8.9.3.1.48





Condition/Ht: T6511 #6 Yield Strength: 50 ksi Form: Forging Specimen Type: CT Ult. Strength: Specimen Thk: 0.247 in. Orientation: L-T Specimen Width: 1.499 in. Frequency: 30 Hz Environment: LAB AIR; RT Ref: SA001 (1 of 1) ΔK (MPa√in) 100 100 الللث 10° Stress Ratio: 0.5 10-2 10⁻² 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10-6 10⁻⁶ 10 -5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10-6 10 6 10⁻⁸ 10 100 10 100 ΔK (Ksi√in) ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) 0.00450 0.0438 0.150 1.16 (min) 1.3 1.37 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS & Error Error >100.0 0. .5 8. 1.25 2. 0. .5 .8 1.25 2.

H 7075

Figure 8.9.3.1.51

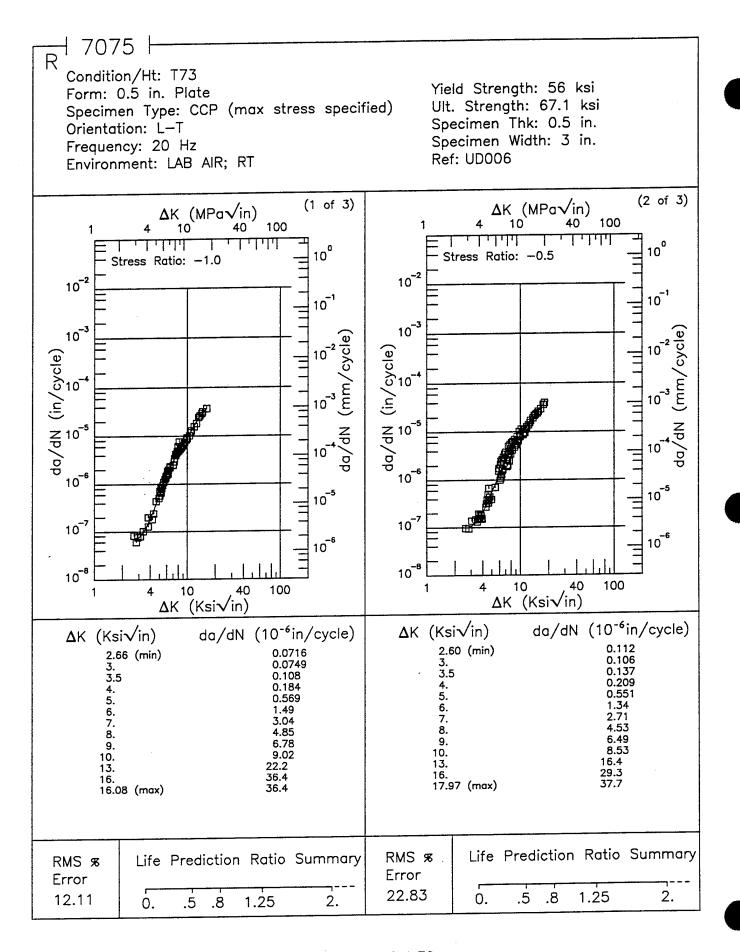
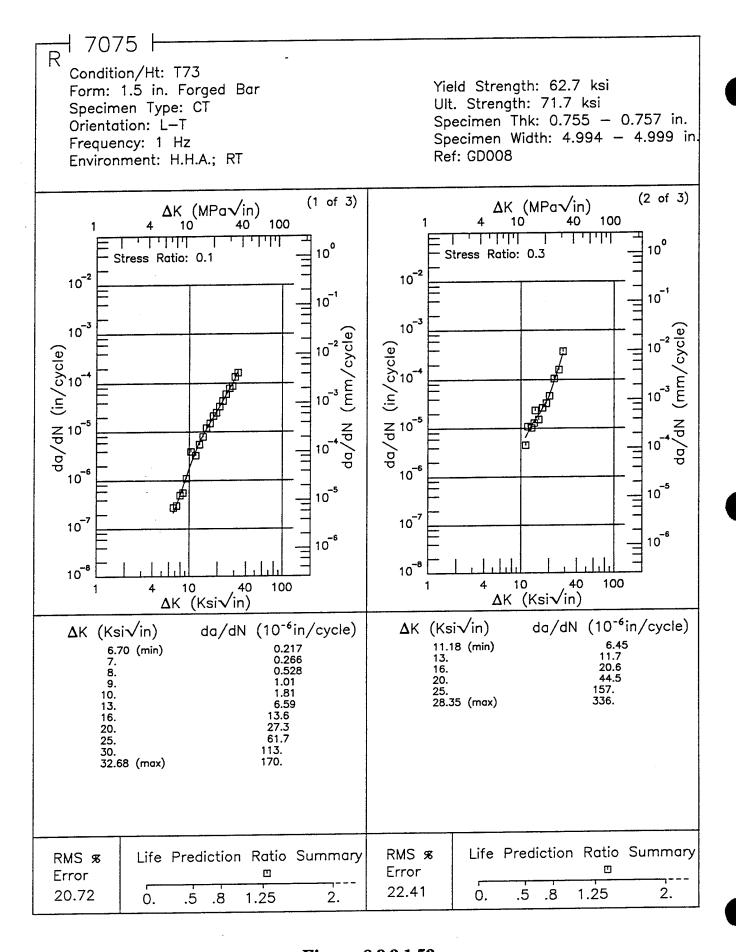


Figure 8.9.3.1.52

1 7075 H Condition/Ht: T73 Form: 0.5 in. Plate Yield Strength: 56 ksi Specimen Type: CCP (max stress specified) Ult. Strength: 67.1 ksi Orientation: L-T Specimen Thk: 0.5 in. Specimen Width: 3 in. Frequency: 20 Hz Ref: UD006 Environment: LAB AIR; RT (3 of 3) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 100 TTITI 10° Stress Ratio: 0.05 10-2 10-2 10 10-1 10⁻³ 10 da/dN (in/cycle) da/dN (in/cycle) 10⁻³ 10⁻⁶ 10-6 10 -5 10 5 10⁻⁷ 10⁻⁷ 10 -6 10⁻⁶ 10 8 10⁻⁸ 100 10 40 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) 2.40 (min) 2.5 3. 3.5 4. 13. 16.61 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS \$ RMS % Error Error 23.41 0. .5 1.25 2. 0. .5 1.25 .8 .8 2.



┨ 7075 ┠ Condition/Ht: T73 Yield Strength: 62.7 ksi Form: 1.5 in. Forged Bar Specimen Type: CT Ult. Strength: 71.7 ksi Specimen Thk: 0.755 - 0.757 in. Orientation: L-T Specimen Width: 4.994 - 4.999 in Frequency: 1 Hz Environment: H.H.A.; RT Ref: GD008 (3 of 3) $\Delta K (MPa\sqrt{in})$ Δ K (MPa \sqrt{in}) 100 40 100 40 11111 1.1111 10° Stress Ratio: 0.5 10-2 10-2 10 10-1 10⁻³ 10⁻³ 10 -2 da/dN (in/cycle) da/dN (in/cycle) 10-6 10-6 10 5 10⁻⁵ 10⁻⁷ 10-7 10 6 10⁻⁶ 10⁻⁸ 10-8 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 5.25 (min) 6. 7. 8. 180. 19.91 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 17.81 .5 0. .5 1.25 0. .8 1.25 2. .8 2.

Figure 8.9.3.1.53 (Concluded)

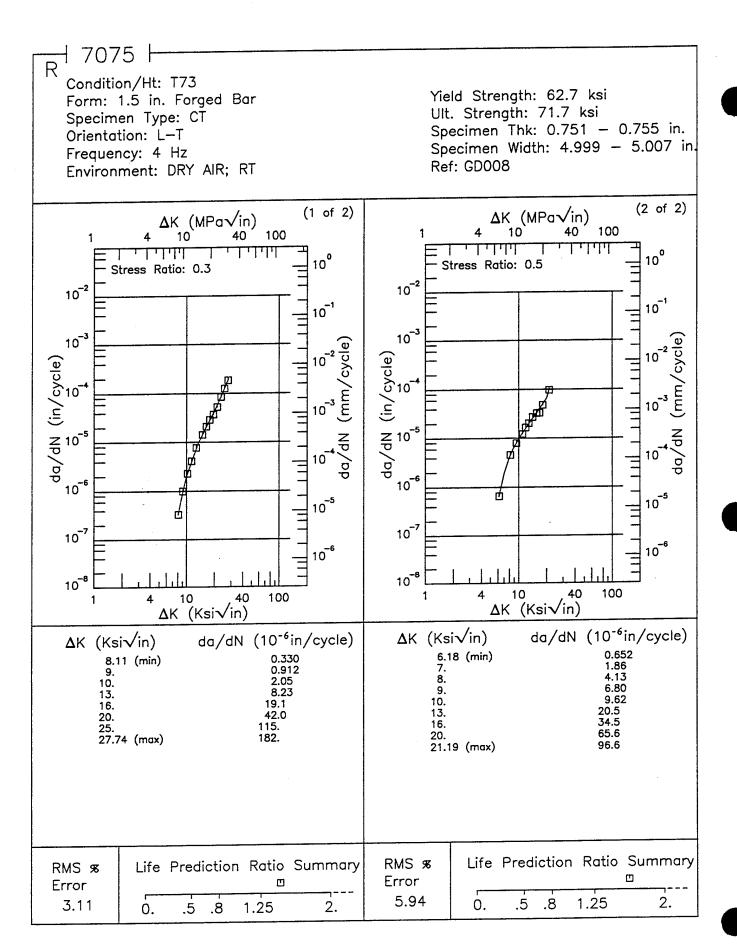


Figure 8.9.3.1.54

┨ 7075 ト Condition/Ht: T73 Yield Strength: 62.7 ksi Form: 1.5 in. Forged Bar Ult. Strength: 71.7 ksi Specimen Type: CT Orientation: L-T Specimen Thk: 0.755 - 0.756 in. Specimen Width: 5.001 - 5.003 in Frequency: 1 Hz Ref: GD008 Environment: S.T.W.; RT (2 of 2) (1 of 2) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 10 10 100 40 40 $\frac{1}{1}$ ابليليا 11111 10° 10° Stress Ratio: 0.5 Stress Ratio: 0.1 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (mm/cycle) 10-2 da/dN (in/cycle) da/dN (in/cycle) پ ق ما 10 6 10⁻⁶ 10⁻⁵ 10 5 10⁻⁷ 10⁻⁷ 10-6 10 6 10⁻⁸ 10⁻⁸ 10 40 100 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 12.10 (min) 13. 16. 5.57 (min) 0.841 2.00 6.45 6. 7. 16.6 20. 25. 30. 28.0 53.0 8. 9. 10. 99.3 209. 13. 39.14 (max) 259. 16. 49.9 20. 22.94 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS & Error Error 8.66 31.71 2. 0. 8. 1.25 0. .5 .8 1.25 .5 2.

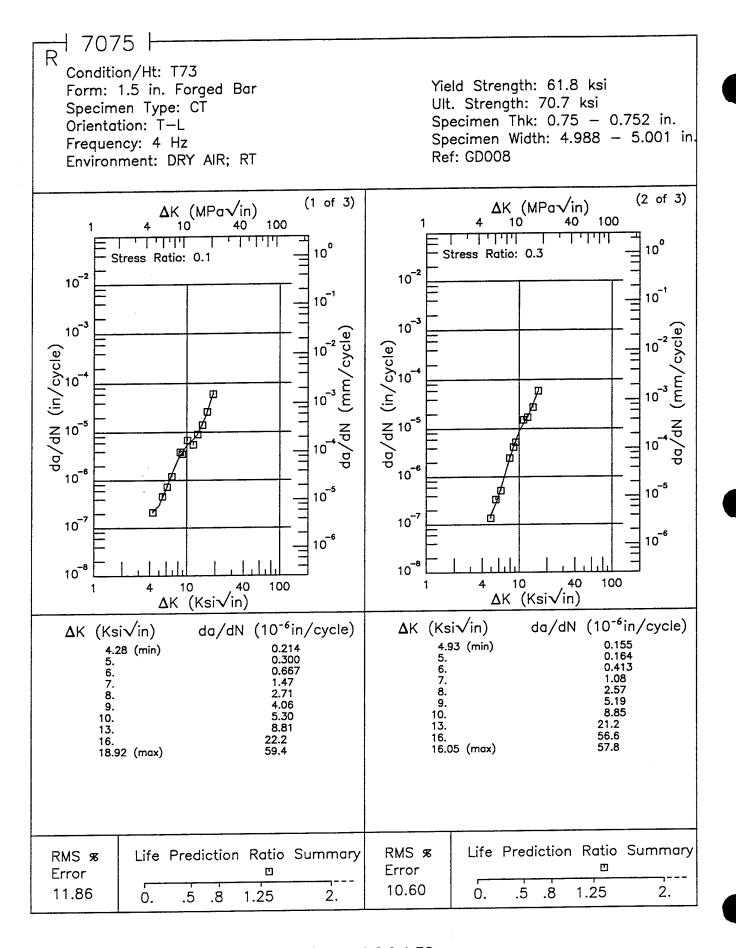


Figure 8.9.3.1.56

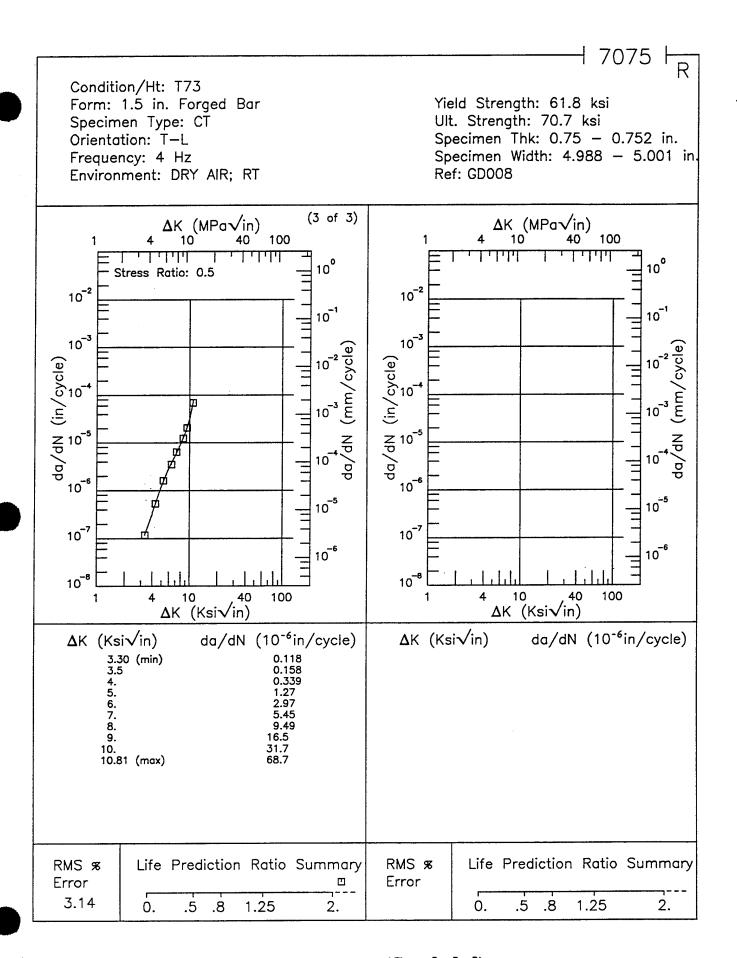
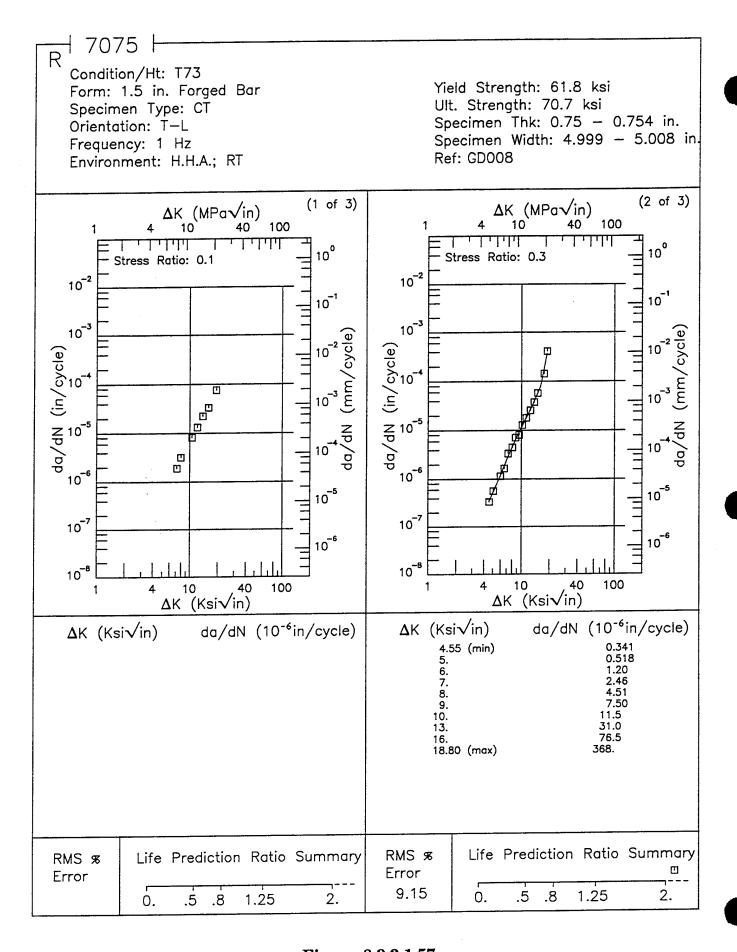


Figure 8.9.3.1.56 (Concluded)



7075 |R Condition/Ht: T73 Form: 1.5 in. Forged Bar Yield Strength: 61.8 ksi Ult. Strength: 70.7 ksi Specimen Type: CT Specimen Thk: 0.75 - 0.754 in. Orientation: T-L Specimen Width: 4.999 - 5.008 in. Frequency: 1 Hz Ref: GD008 Environment: H.H.A.; RT (3 of 3) Δ K (MPa \sqrt{in}) $\Delta K (MPa\sqrt{in})$ 10 100 100 100 10° Stress Ratio: 0.5 10-2 10-2 10⁻¹ 10 1 10⁻³ 10-3 da/dN (in/cycle) da/dN (in/cycle) 10 6 10-6 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 6 10⁻⁶ 10-8 10⁻⁸ 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ 3.59 (min) 0.389 3.03 9. 10. 13.47 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 11.20 0. .5 :8 1.25 2. 0. .5 .8 1.25 2.

7075 H Condition/Ht: T73 Yield Strength: 61.8 ksi Form: 1.5 in. Forged Bar Ult. Strength: 70.7 ksi Specimen Type: CT Specimen Thk: 0.75 - 0.752 in. Orientation: T-L Specimen Width: 4.99 - 5.01 in. Frequency: 1 Hz Ref: GD008 Environment: S.T.W.; RT (2 of 3)(1 of 3)ΔK (MPa√in) Δ K (MPa \sqrt{in}) 40 100 10 100 40 10 11111 10° 10° Stress Ratio: 0.3 Stress Ratio: 0.1 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ 10 10 10 (alcolor) 10-2 da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10 6 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10⁻⁶ 10⁻⁸ 10⁻⁸ 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 3.24 (min) 3.5 0.281 0.332 1.07 4.18 (min) 5. 0.408 4. 5. 3.07 6. 6.49 6. 7. 8. 8. 9. 9. 12.40 (max) 10. 15.65 (max)

2.

Life Prediction Ratio Summary

1.25

.5

0.

.8

RMS %

Error

22.77

RMS %

Error

13.84

0.

.5 *.*8

Life Prediction Ratio Summary

1.25

┨ 7075 ┠ Condition/Ht: T73 Form: 1.5 in. Forged Bar Yield Strength: 61.8 ksi Ult. Strength: 70.7 ksi Specimen Type: CT Orientation: T-L Specimen Thk: 0.75 - 0.752 in. Specimen Width: 4.99 - 5.01 in. Frequency: 1 Hz Environment: S.T.W.; RT Ref: GD008 (3 of 3) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 100 10 40 7 7 7 7 7 10° 10° Stress Ratio: 0.5 10-2 10-2 10 1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10-6 10-6 10 5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10⁻⁶ 10⁻⁸ 10⁻⁸ 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) 2.74 (min) 3. 3.5 9. 10. 14.11 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS & RMS % Error Error 21.85 0. .5 1.25 0. .8 2. .5 .8 1.25 2.

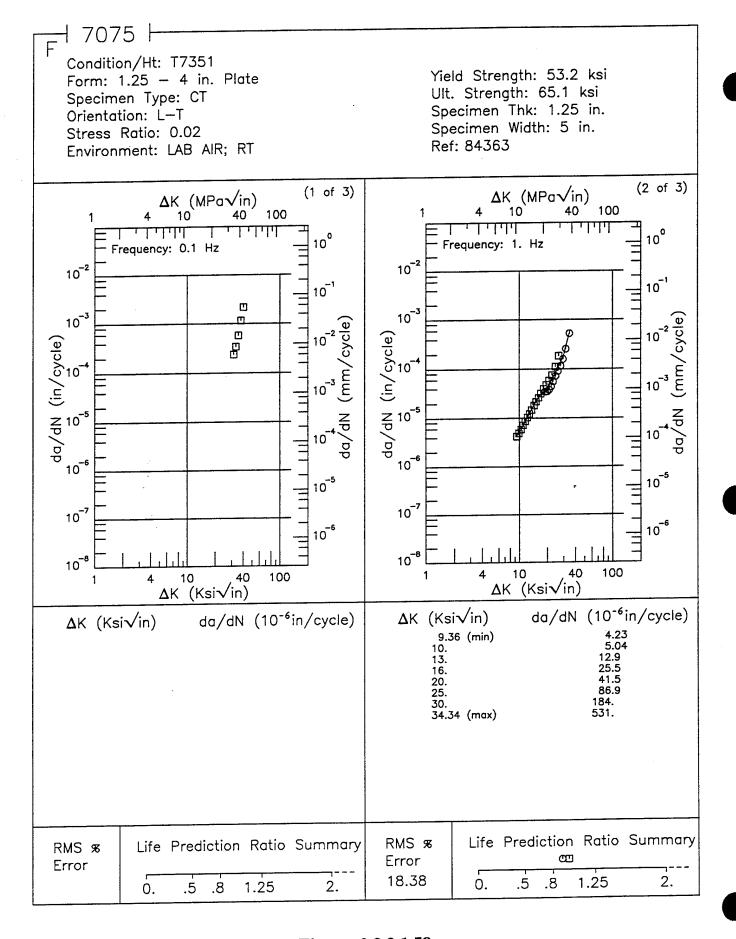


Figure 8.9.3.1.59

7075 | F

Condition/Ht: T7351

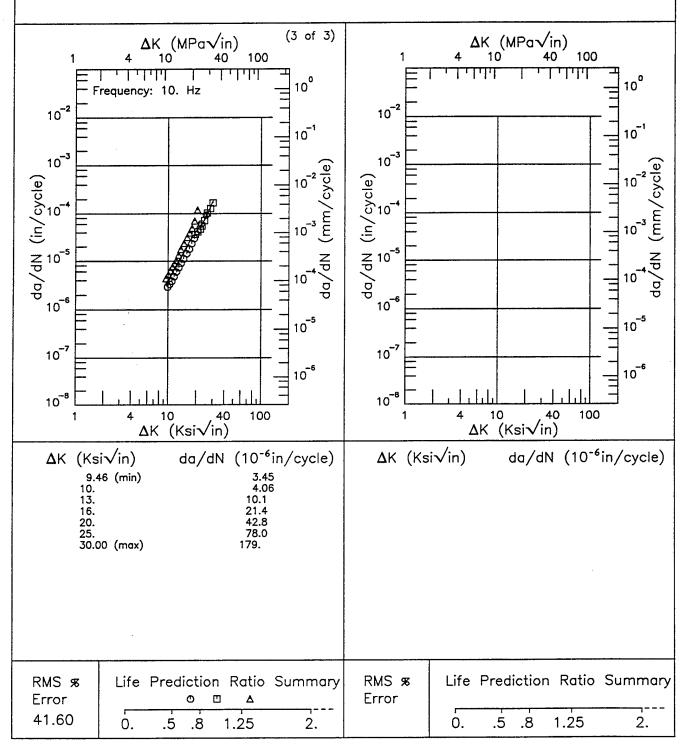
Form: 1.25 - 4 in. Plate

Specimen Type: CT Orientation: L—T Stress Ratio: 0.02

Environment: LAB AIR; RT

Yield Strength: 53.2 ksi Ult. Strength: 65.1 ksi Specimen Thk: 1.25 in. Specimen Width: 5 in.

Ref: 84363



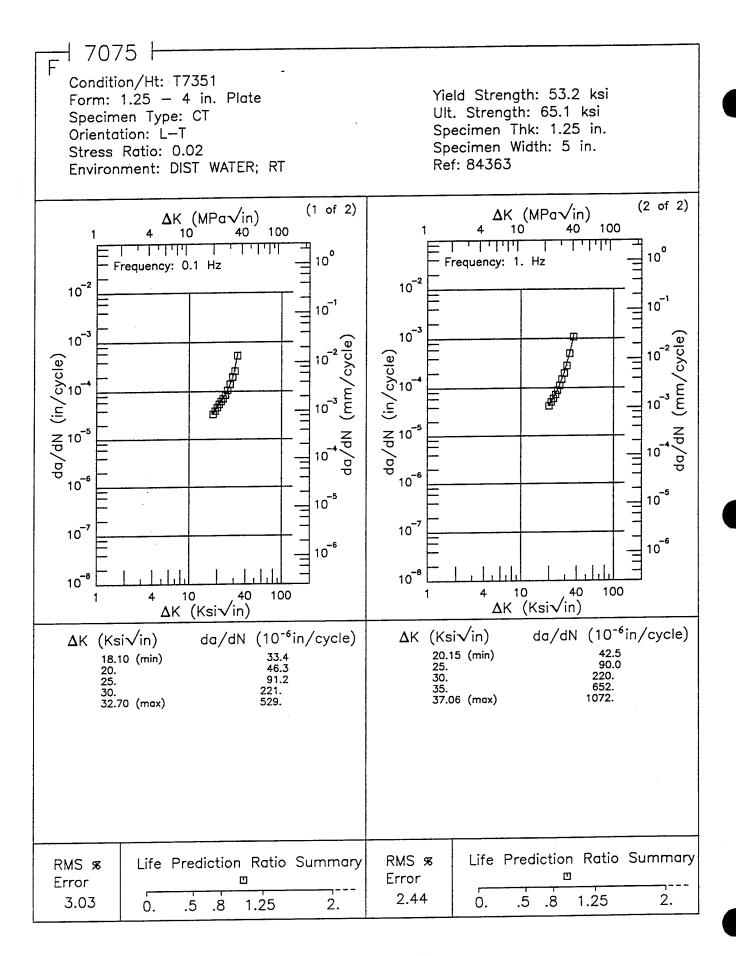


Figure 8.9.3.1.60

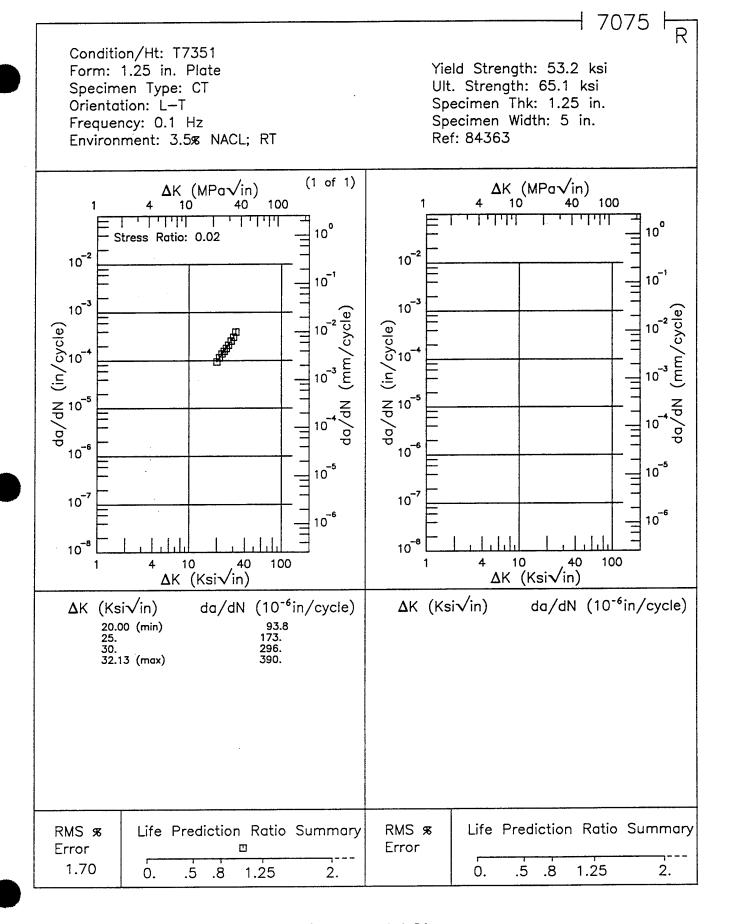


Figure 8.9.3.1.61

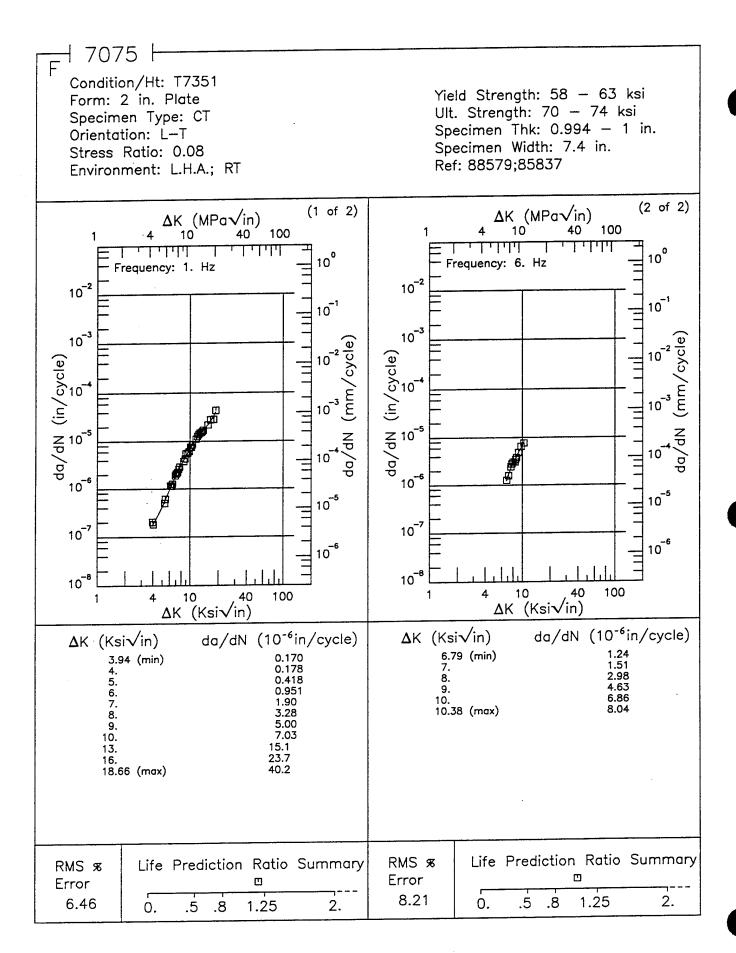


Figure 8.9.3.1.62

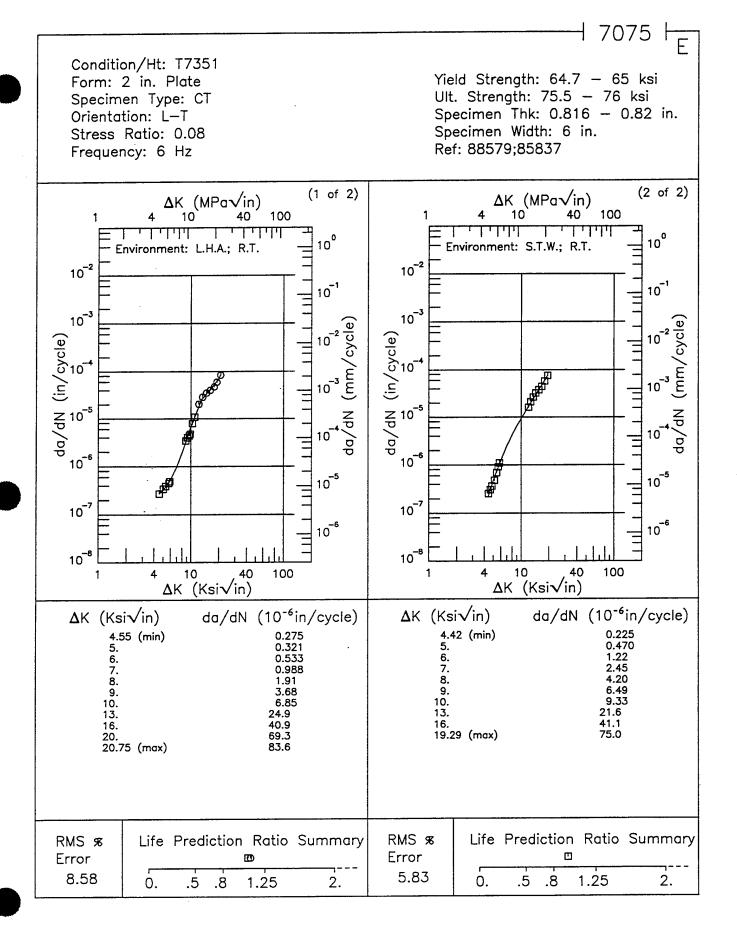


Figure 8.9.3.1.63

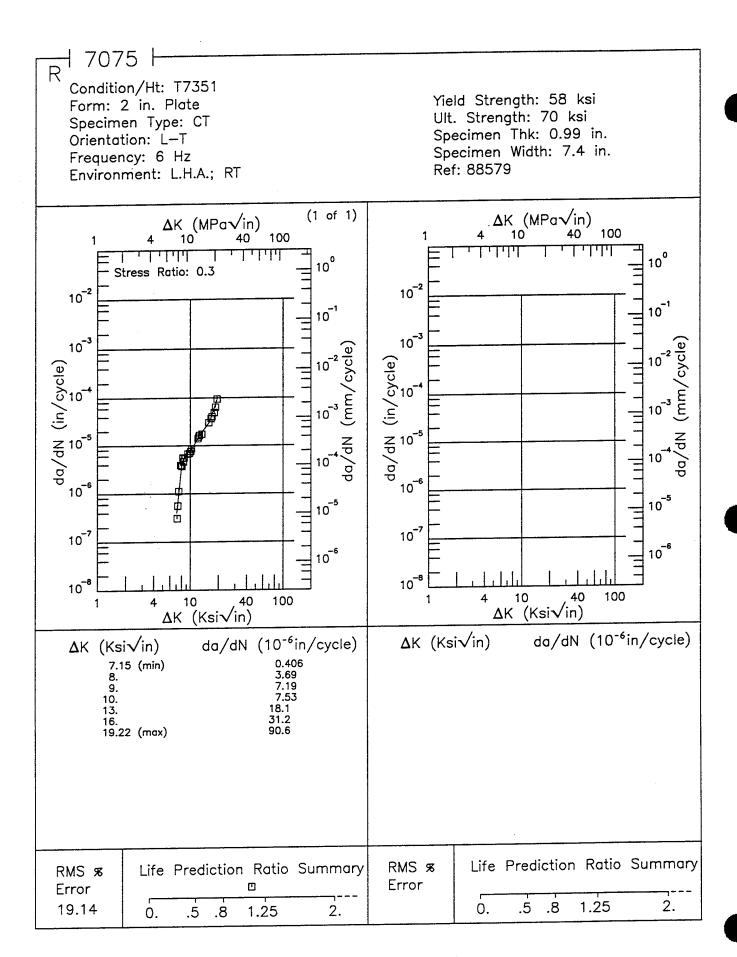


Figure 8.9.3.1.64

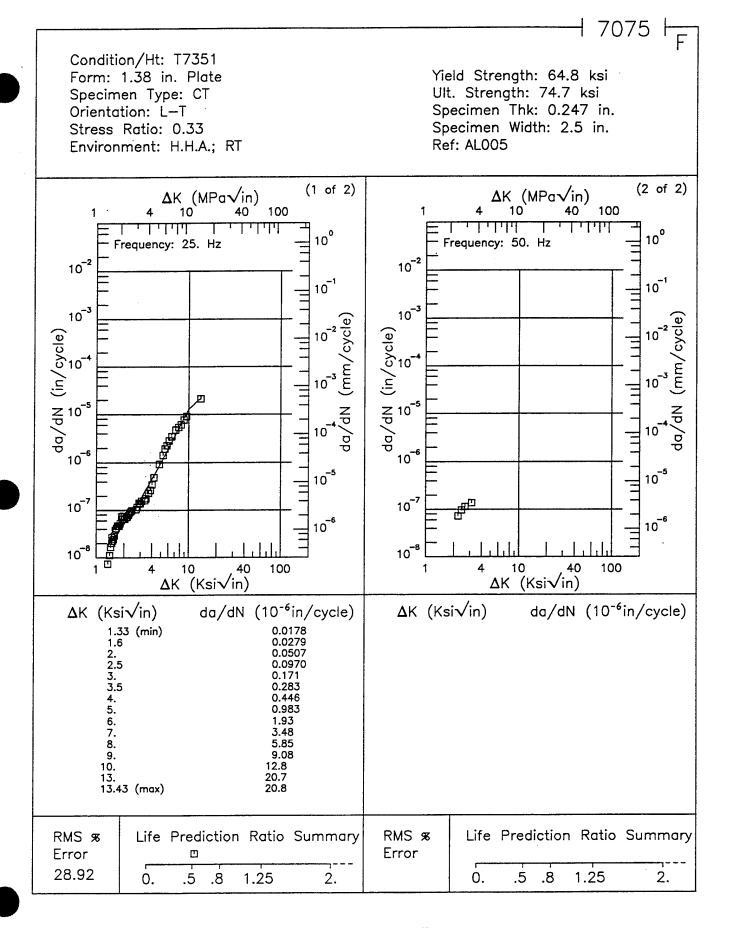


Figure 8.9.3.1.65

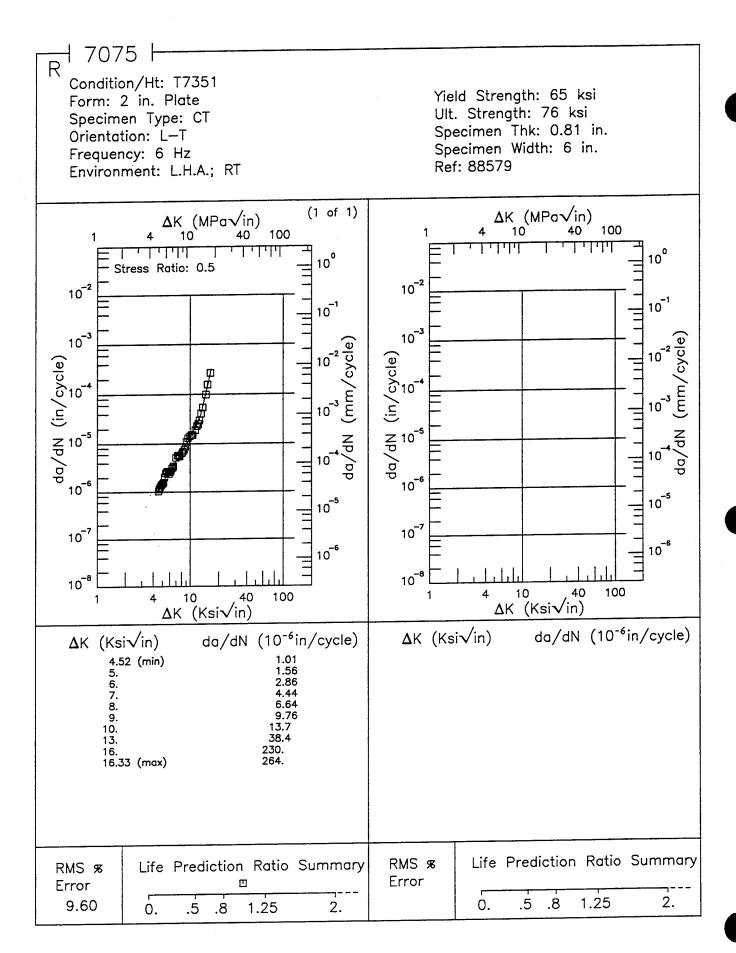


Figure 8.9.3.1.66

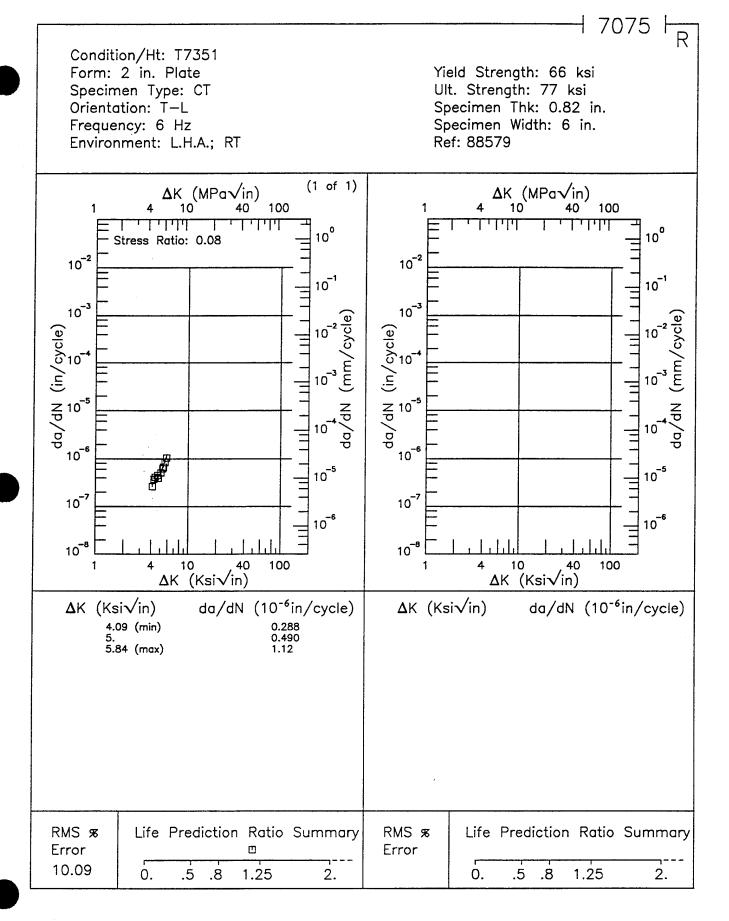
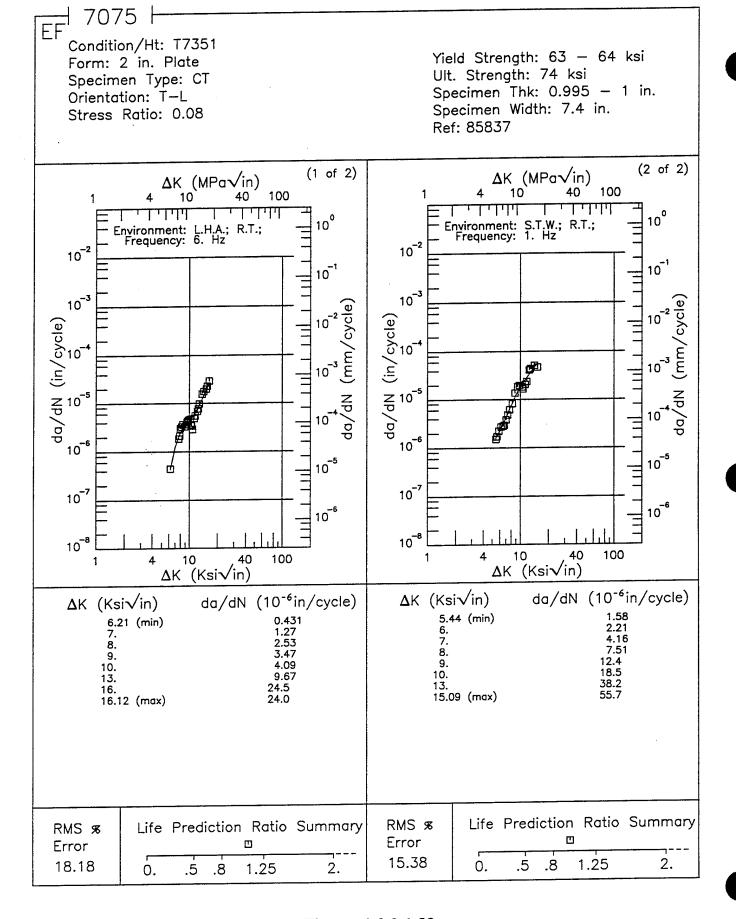


Figure 8.9.3.1.67 8-645



┨ 7075 H Condition/Ht: T7351 Form: 1 in. Plate Yield Strength: 70 ksi Ult. Strength: Specimen Type: CT Orientation: S-T Specimen Thk: 0.51 - 0.512 in. Specimen Width: 1.023 - 1.026 in Stress Ratio: 0.5 Environment: NITROGEN GAS; RT Ref: MR001 (2 of 2) (1 of 2) $\Delta K (MPa\sqrt{in})$ Δ K (MPa \sqrt{in}) 100 100 40 1.1111 الللثا 10° 10° Frequency: 10. Hz Frequency: 20. Hz 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ 10 -2 da/dN (in/cycle) da/dN (in/cycle) 10⁻³ 10 10⁻⁶ 10⁻⁶ 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 6 10⁻⁶ 10 8 10⁻⁸ 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 3.39 (min) 3.5 4. 5. 0.941 0.970 1.12 3.50 (min) 0.588 0.947 4. 5. 6. 7. 8. 1.51 1.40 1.98 3.91 9. 10. 9.07 (max) 10.81 (max) 21.6 Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error O 3.94 20.69 0. 1.25 0. .5 .8 1.25 2. .5 8. 2.

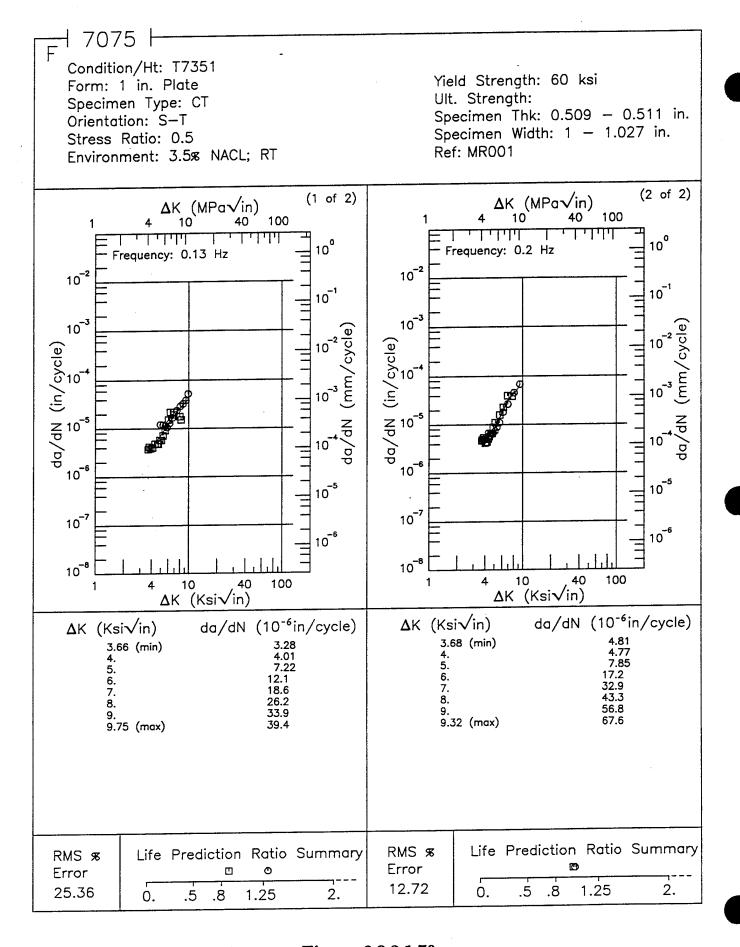


Figure 8.9.3.1.70

7075 Condition/Ht: T7351 Yield Strength: 67.3 ksi Form: 1 in. Plate Specimen Type: CCP (max load specified) Ult. Strength: 75.5 ksi Specimen Thk: 0.25 in. Orientation: L-T Specimen Width: 4 in. Frequency: 10 Hz Ref: MA006 Environment: LAB AIR; RT (1 of 2)(2 of 2) Δ K (MPa \sqrt{in}) ΔK (MPa√in) 100 100 11111 1 11111 11111 10° 10° Stress Ratio: 0.02 Stress Ratio: -1.0 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ 10 20 / Cycle) da/dN (in/cycle) da/dN (in/cycle) 10⁻³ 10 10⁻⁶ 10-6 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10⁻⁶ 10 8 10 8 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ ΔK (Ksi√in) 5.60 (min) 5.66 (min) 6. 7. 8. 6. 7. 8. 9. 10. 35. 40. 50. 57.77 (max) 47.96 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 8.29 8.07 .5 1.25 0. 1.25 .8 2. .5 .8 2. 0.

Figure 8.9.3.1.71

7075 H Condition/Ht: T7351 Yield Strength: 64.5 ksi Form: Plate Specimen Type: CCP (max stress specified) Ult. Strength: Specimen Thk: 0.475 in. Orientation: L-T Specimen Width: 6 in. Frequency: 12 - 30 Hz Ref: BL002 Environment: H.H.A.; RT (1 of 1)∆K (MPa√in) Δ K (MPa \sqrt{in}) 100 100 40 يابليل 10° 10° Stress Ratio: 0.1 10-2 10-2 10⁻¹ 10-1 10⁻³ 10⁻³ 10-2 da/dN (in/cycle) da/dN (in/cycle) 10-6 10⁻⁵ 10 -5 10⁻⁷ 10 10⁻⁶ 10 -6 10⁻⁸ 40 100 10 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) Δ K (Ksi \sqrt{in}) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 0.633 1.34 2.83 5.02 (min) 6. 7. 8. 4.92 9. 12.66 (max) 23.6 Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error □ 0+Δ Error 1.25 2. 0. .5 .8 21.06 1.25 2. 0. .5 .8

1 7075 | R Condition/Ht: T7351 Yield Strength: 60.5 ksi Form: Plate Specimen Type: CCP (max stress specified) Ult. Strength: Specimen Thk: 0.5 in. Orientation: L-T Specimen Width: 6 in. Frequency: 12 - 30 Hz Ref: BL002 Environment: H.H.A.; RT (1 of 1) ΔK (MPa \sqrt{in}) 100 100 ليليليا 10° Stress Ratio: 0.1 10-2 10-2 10 10-1 10⁻³ 10⁻³ 10⁻²01/ da/dN (in/cycle) da/dN (in/cycle) 10 6 10⁻⁶ 10⁻⁵ 10 5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10⁻⁸ 10 8 100 10 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ ΔK (Ksi√in) 4.07 (min) 5. 5.26 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 12.56 Ö. .5 .8 1.25 2. .5 .8 1.25 2. 0.

7075 H Condition/Ht: T7351 Yield Strength: 64.5 ksi Form: Plate Specimen Type: CCP (max stress specified) Ult. Strength: Specimen Thk: 0.475 in. Orientation: L-T Specimen Width: 4 in. Frequency: 19 - 30 Hz Ref: BL002 Environment: H.H.A.; RT (1 of 1)ΔK (MPa√in) ΔK (MPa√in) 100 100 10 11111 10° Stress Ratio: 0.25 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10-6 10 5 10_5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10⁻⁸ 10 8 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) Δ K (Ksi \sqrt{in}) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 5.04 (min) 6. 7. 3.91 8.87 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error **A** O Error .5 1.25 2. .8 0. 6.97 .8 1.25 2. 0. .5

Figure 8.9.3.1.74

1 7075 Condition/Ht: T7351 Yield Strength: 60.5 ksi Form: Plate Specimen Type: CCP (max stress specified) Ult. Strength: Specimen Thk: 0.5 in. Orientation: L-T Specimen Width: 6 in. Frequency: 19 - 30 Hz Ref: BL002 Environment: H.H.A.; RT (1 of 1) Δ K (MPa \sqrt{in}) ΔK (MPa√in) 100 100 لبليليا 11111 10° 10° Stress Ratio: 0.25 10-2 10-2 10-1 10-1 10⁻³ 10-3 10-2 da/dN (in/cycle) da/dN (in/cycle) 10-6 10-6 10 -5 10 10⁻⁷ 10⁻⁷ 10 -6 10 6 10 8 10⁻⁸ 100 10 40 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) $da/dN (10^{-6}in/cycle)$ Δ K (Ksi \sqrt{in}) ΔK (Ksi√in) 2.07 (min) 2.5 3. 0.0673 0.0927 0.137 0.217 0.302 3.87 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % **MAX** Error Error 21.88 1.25 0. .5 .8 1.25 2. 0. .5 .8 2.

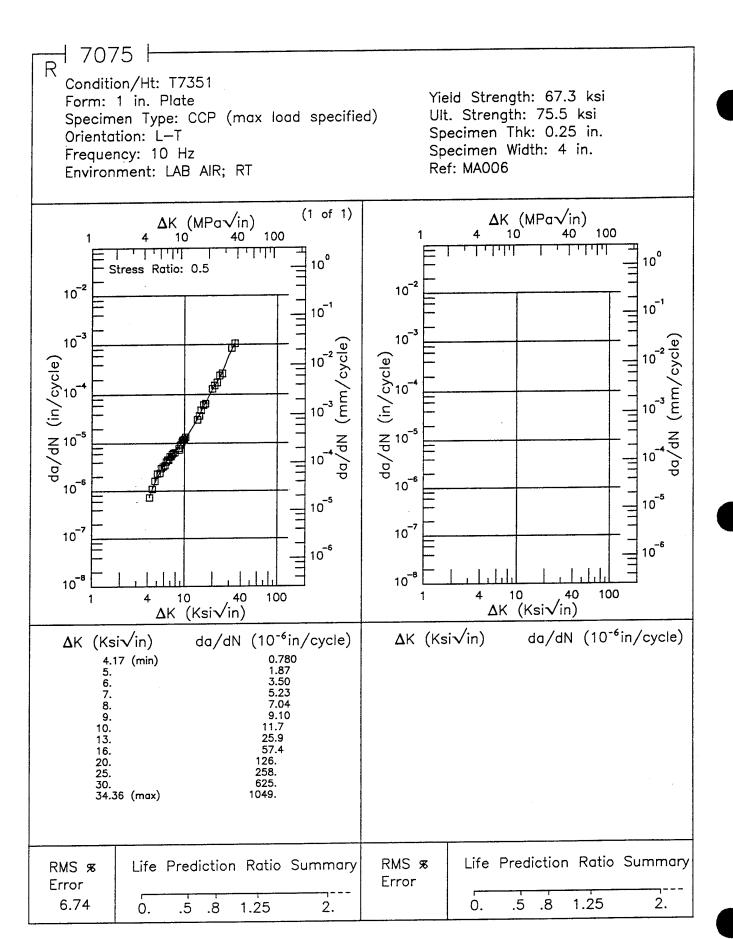


Figure 8.9.3.1.76

H 7075 R

Condition/Ht: T7351

Form: Plate

Specimen Type: CCP (max stress specified)

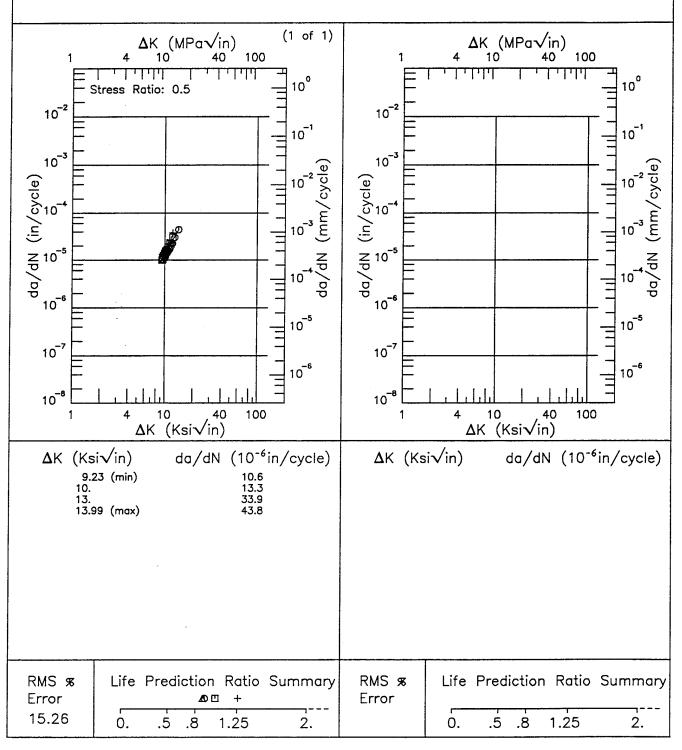
Orientation: L-T

Frequency: 12 - 30 Hz Environment: H.H.A.; RT Yield Strength: 64.5 ksi

Ult. Strength:

Specimen Thk: 0.475 in. Specimen Width: 4 in.

Ref: BL002



7075 H Condition/Ht: T7351 Yield Strength: 60.5 ksi Form: Plate Specimen Type: CCP (max stress specified) Ult. Strength: Specimen Thk: 0.506 in. Orientation: L-T Specimen Width: 6 in. Frequency: 12 - 30 Hz Ref: BL002 Environment: H.H.A.; RT (1 of 1)∆K (MPa√in) ΔK (MPa√in) 100 10 100 1,11,11,1 1 1 1 1 1 1 10° Stress Ratio: 0.5 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ 10 -2 da/dN (in/cycle) da/dN (in/cycle) by O₁ by O₁ 10⁻³ 10⁻⁶ 10⁻⁶ 10⁻⁵ 10 -5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 -6 10⁻⁸ 10 8 40 100 10 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi \sqrt{in}) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 0.0796 1.84 (min) 0.0951 2. 2.5 0.166 3. 3.27 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 1.25 2. 7.02 0. .5 .8 0. .5 .8 1.25 2.

7075 F Condition/Ht: T7351 Form: 1.25 - 4 in. Plate Yield Strength: 53 - 57.8 ksi Ult. Strength: 65 - 69.3 ksi Specimen Type: WOL Orientation: L-T Specimen Thk: 1.25 in. Stress Ratio: 0.02 Specimen Width: 5 in. Ref: MD002;MA005 Environment: LAB AIR; RT (2 of 2) (1 of 2) Δ K (MPa \sqrt{in}) $\Delta K (MPa\sqrt{in})$ 100 100 10 11111 11111 10⁰ 10° Frequency: 15. Hz Frequency: 0.083 Hz 10⁻² 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10 -3 10⁻⁶ 10⁻⁶ 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10 8 10 8 40 10 40 100 10 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) 7.65 (min) 8. 9. 9.41 (min) 10. 13. 6.98 10.9 10. 16. 13. 18.3 23.10 (max) 16. 20. 24.78 (max) 266. Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 8.55 13.64 0. .5 .8 1.25 0. .5 8. 1.25 2. 2.

Figure 8.9.3.1.79

7075 Condition/Ht: T7351 Yield Strength: 53 - 58 ksi Form: 1.25 - 4 in. Plate Ult. Strength: 65 - 69.3 ksi Specimen Type: WOL Specimen Thk: 1.25 in. Orientation: L-T Specimen Width: 5 in. Stress Ratio: 0.02 Ref: MD002;MA005 Environment: LAB AIR; RT (2 of 2) (1 of 2) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 10 40 100 10 7 111111 10° 10° Frequency: 20. Hz Frequency: 10. Hz 10-2 10-2 O T 10-1 10-1 Ø 10⁻³ 10^{-3} 10 -2 da/dN (in/cycle) da/dN (in/cycle) 10 -3 10 6 10⁻⁶ 10 -5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10⁻⁶ 10 8 10 8 40 100 10 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 0.0376 0.0783 3.01 (min) 3.5 9.34 (min) 10. 13. 16. 4. 5. 6. 7. 8. 30. 35. 159. 9. 10. 13. 401. 40. 46.50 (max) 25. 30. 531. 35. 40. 49.70 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error

Figure 8.9.3.1.80

2.

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2.

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43.71

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0.

1.25

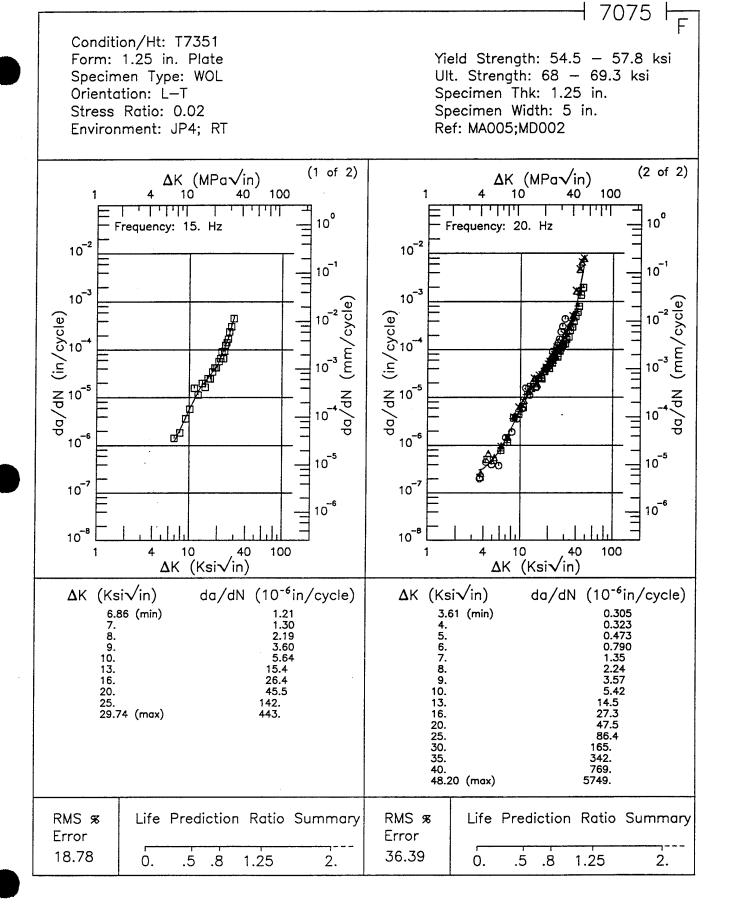


Figure 8.9.3.1.81

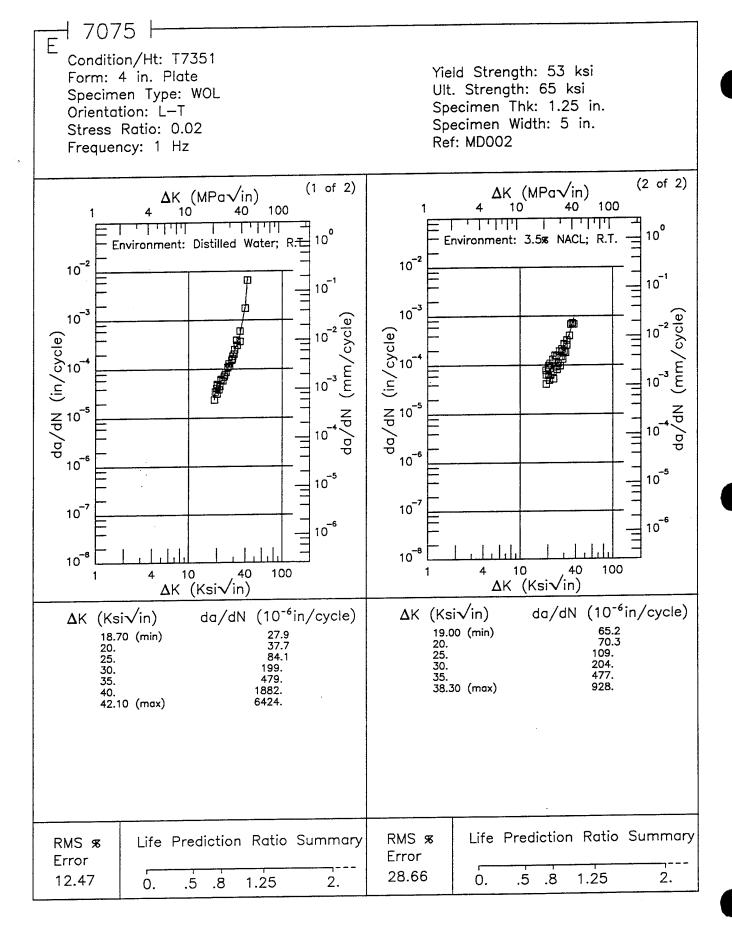


Figure 8.9.3.1.82

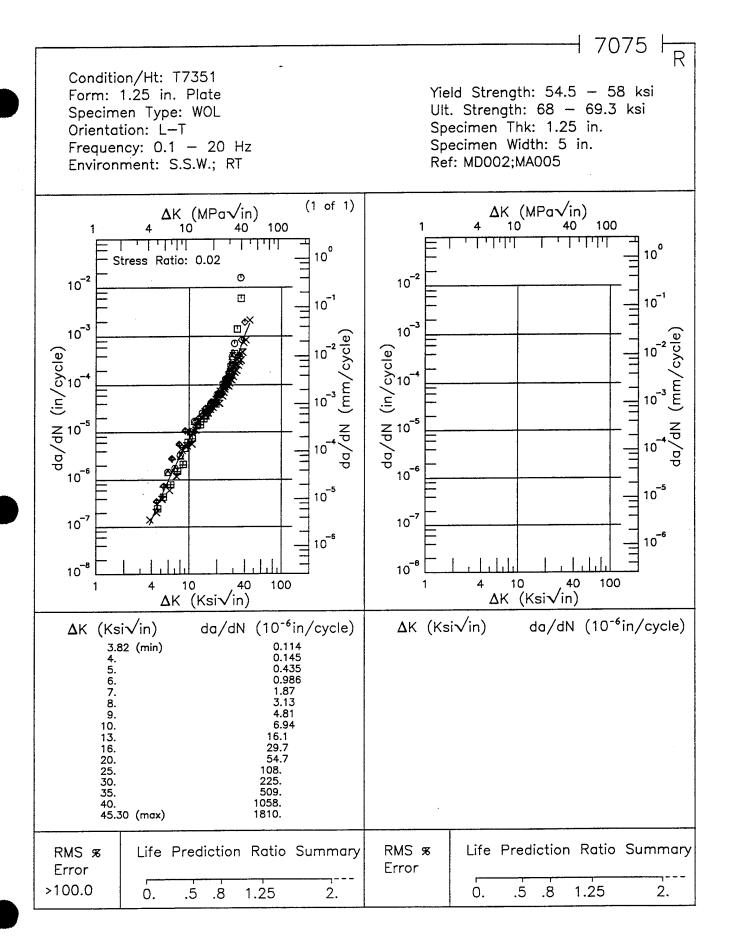


Figure 8.9.3.1.83

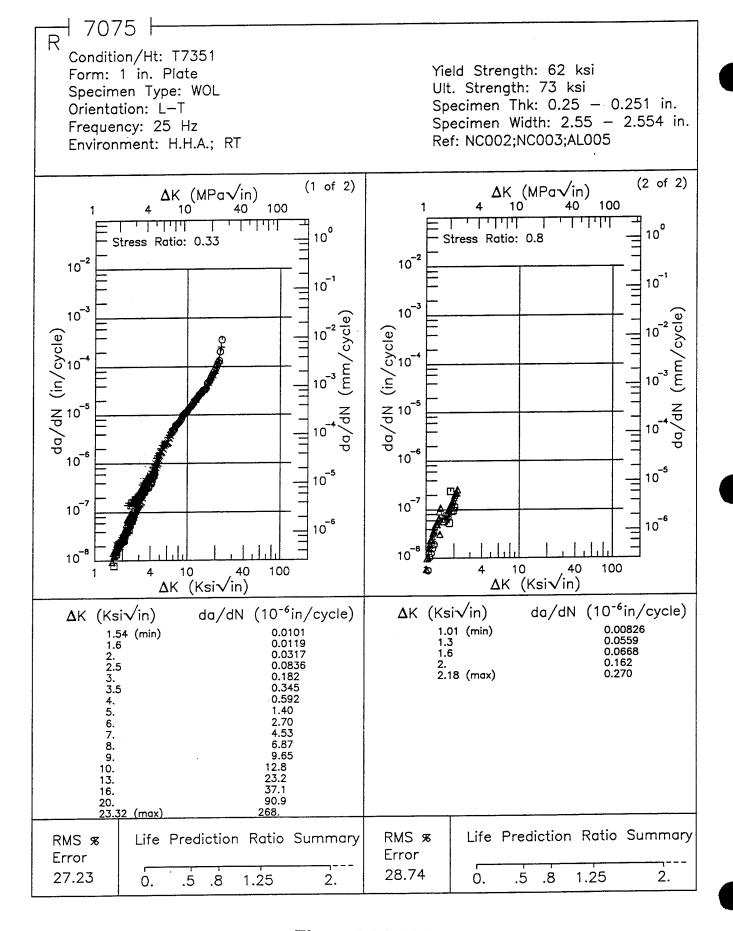
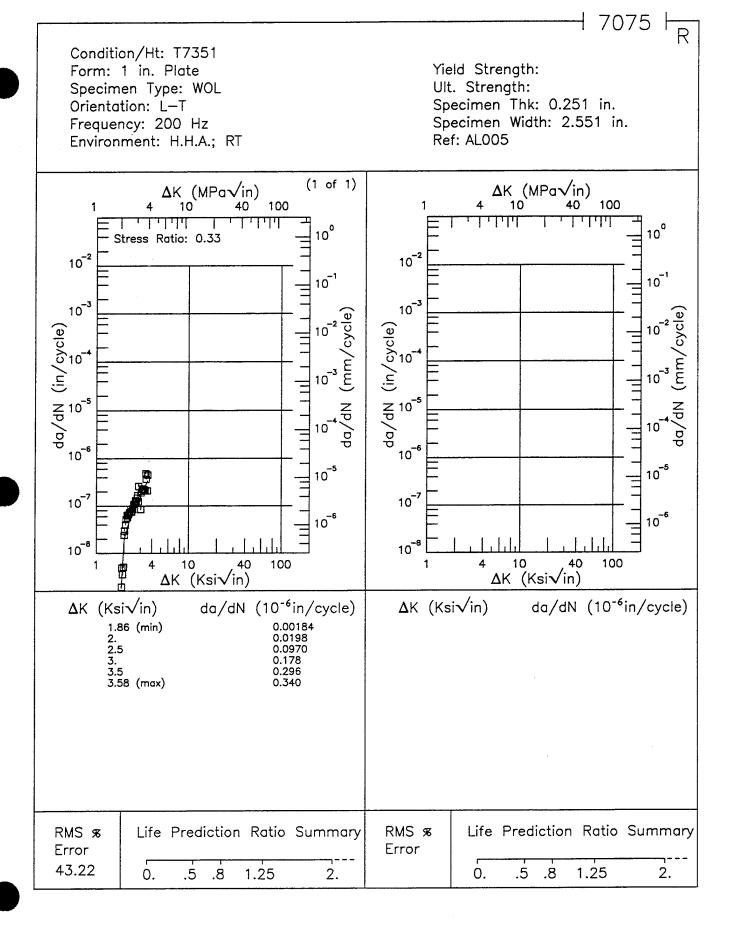


Figure 8.9.3.1.84



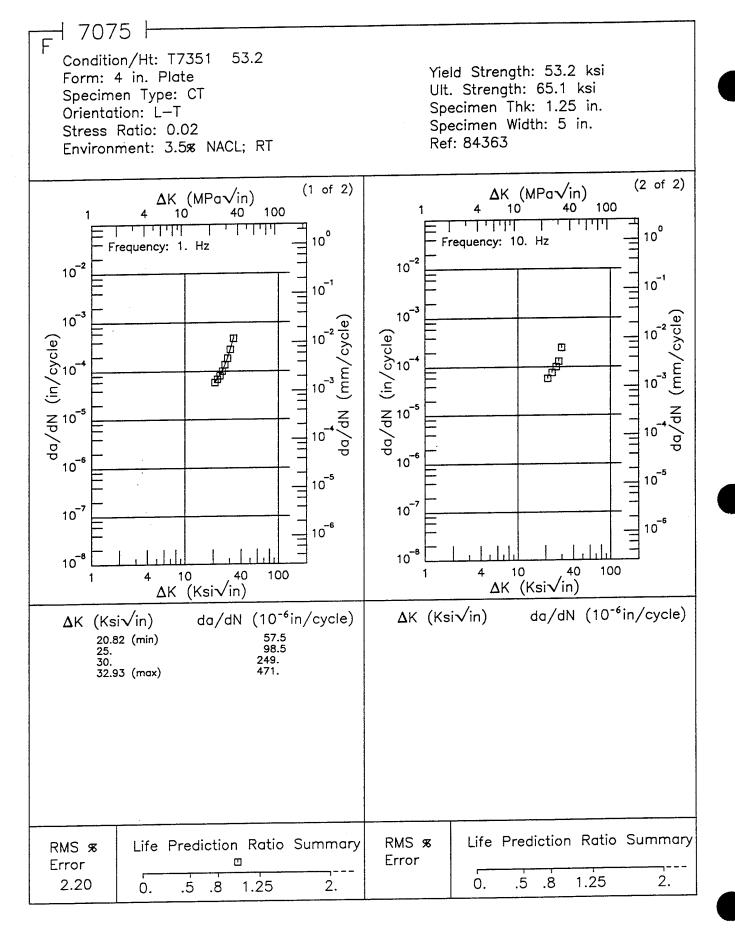


Figure 8.9.3.1.86

7075 H Condition/Ht: T73510 Yield Strength: 65 ksi Form: 0.68 in. Extrusion Specimen Type: CCP (max load specified) Ult. Strength: 75.7 ksi Specimen Thk: 0.661 - 0.662 in. Orientation: L-T Specimen Width: 2.999 - 3.002 in Frequency: 5.2 Hz Ref: AL005 Environment: LAB AIR; RT (1 of 1) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 10 100 100 11111 10⁰ 10° Stress Ratio: 0.33 10-2 10-2 10⁻¹ 10-1 10⁻³ 10⁻³ 10-2 da/dN (in/cycle) da/dN (in/cycle) 10 10⁻⁶ 10-6 10⁻⁵ 10 5 10⁻⁷ 10-7 10 -6 10⁻⁶ 10⁻⁸ 10⁻⁸ 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) Δ K (Ksi \sqrt{in}) da/dN ($10^{-6}in/cycle$) 2.80 3.38 4.71 5.48 (min) 6. 7. 10. 13. 17.99 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error Œ 4.17 Ō. 1.25 .5 2. 0. .5 8. 1.25 2. .8

7075 Condition/Ht: T73510 Yield Strength: 65 ksi Form: 0.68 in. Extrusion Ult. Strength: 75.7 ksi Specimen Type: CCP (max load specified) Specimen Thk: 0.62 - 0.628 in. Orientation: L-T Specimen Width: 3.003 in. Frequency: 5.2 Hz Ref: AL005 Environment: LAB AIR; RT (1 of 1) Δ K (MPa \sqrt{in}) ΔK (MPa√in) 100 10 100 10° Stress Ratio: 0.33 10-2 10⁻² 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10⁻⁵ 10 -5 10⁻⁷ 10-7 10⁻⁶ 10⁻⁶ 10⁻⁸ 10 8 100 40 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) Δ K (Ksi \sqrt{in}) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) 1.96 3.35 5.54 5.42 (min) 6. 7. 8. 9. 10. 19.12 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 1.25 2. .5 .8 10.36 2. 0. 1.25 0. .5 8.

Figure 8.9.3.1.88

┧ 7075 ŀ Condition/Ht: T73510 Form: 0.68 in. Extrusion Yield Strength: 62.4 ksi Ult. Strength: 73.1 ksi Specimen Type: CCP (max load specified) Orientation: T-L Specimen Thk: 0.499 - 0.502 in. Specimen Width: 3.003 - 3.004 in. Frequency: 5.2 Hz Environment: LAB AIR; RT Ref: AL005 (1 of 1) Δ K (MPa \sqrt{in}) ΔK (MPa√in) 10 100 100 1,1,1,1 10° Stress Ratio: 0.33 10-2 10-2 10 1 10 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10 6 10⁻⁶ 10⁻⁵ 10 5 10⁻⁷ 10⁻⁷ 10 -6 10⁻⁶ 10 8 10 8 40 100 10 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) 5.66 (min) 3.34 3.67 6. 7. 8. 5.09 10. 13. 17.61 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS & Œ Error Error 5.28 .5 0. .5 1.25 2. 0. .8 1.25 2. 8.

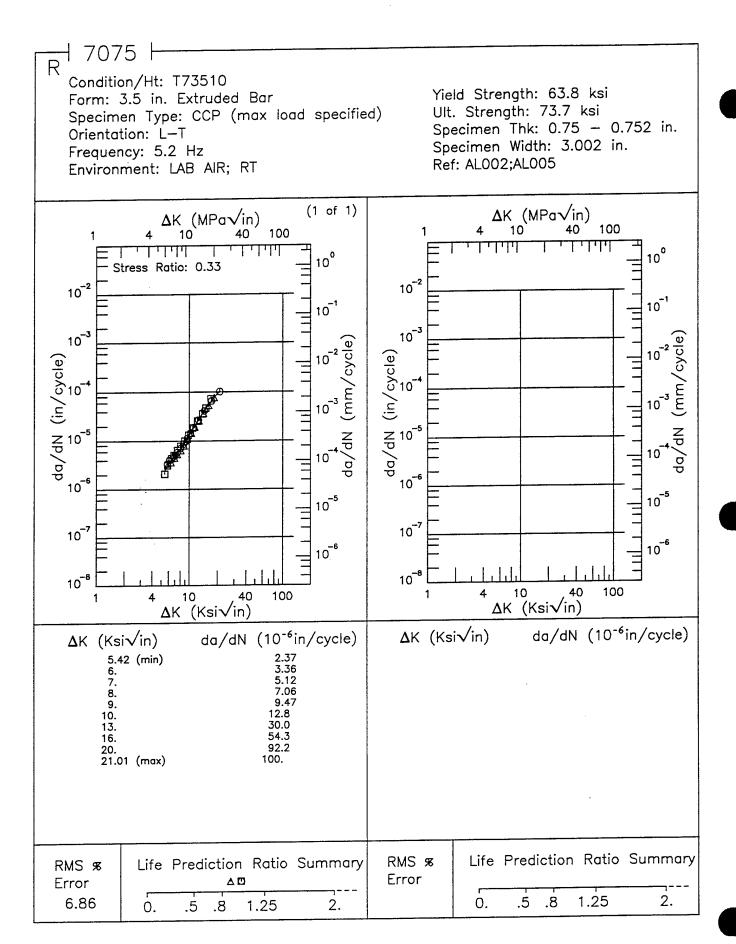


Figure 8.9.3.1.90

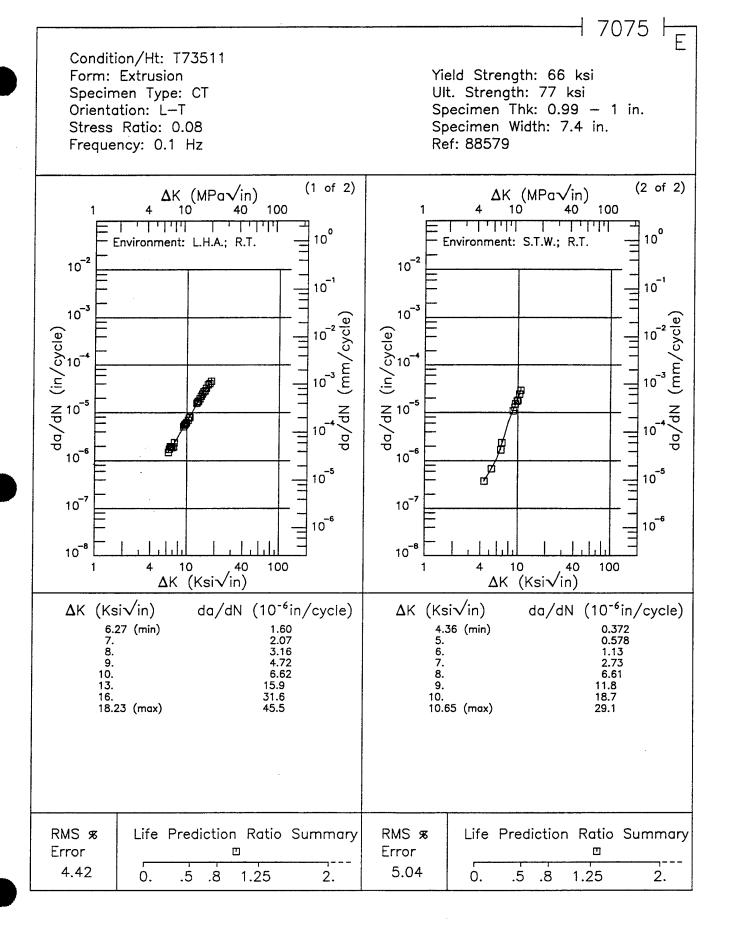
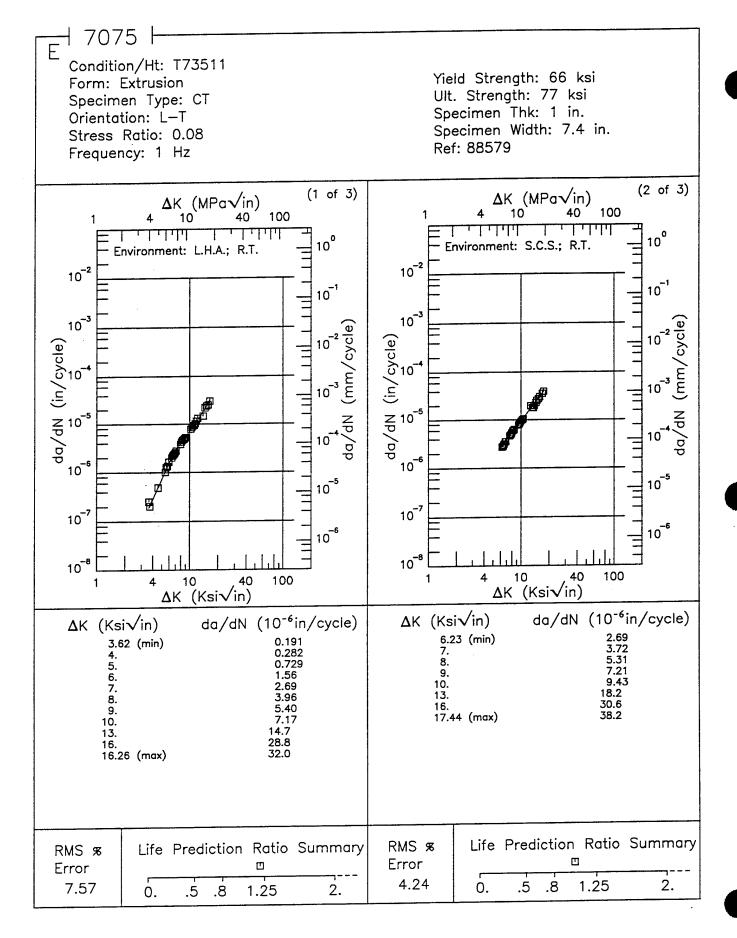
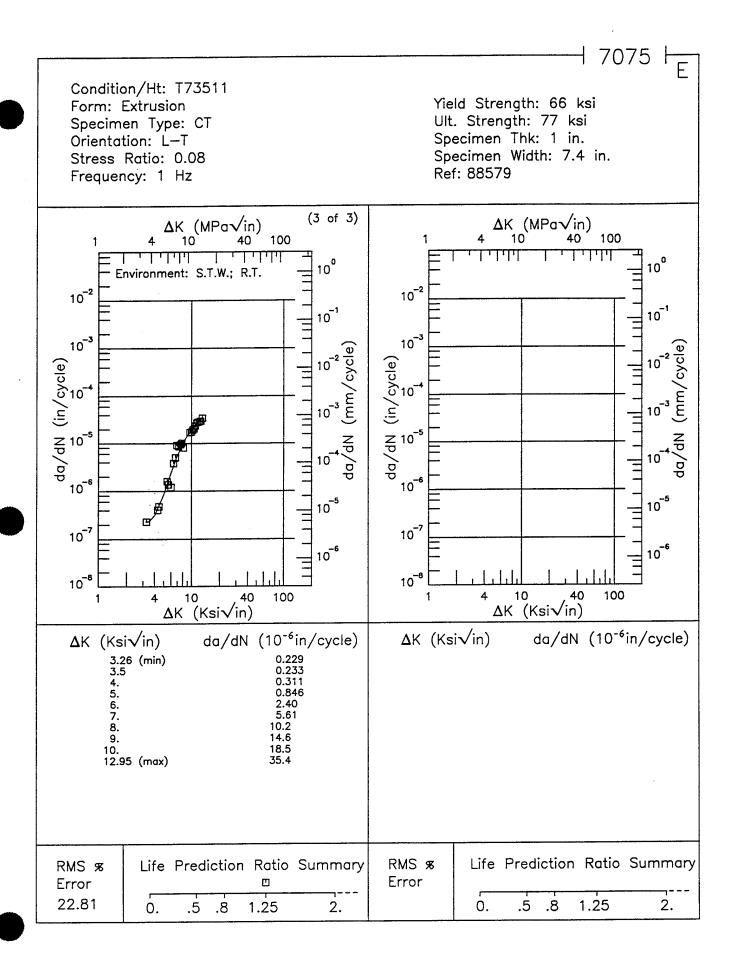


Figure 8.9.3.1.91





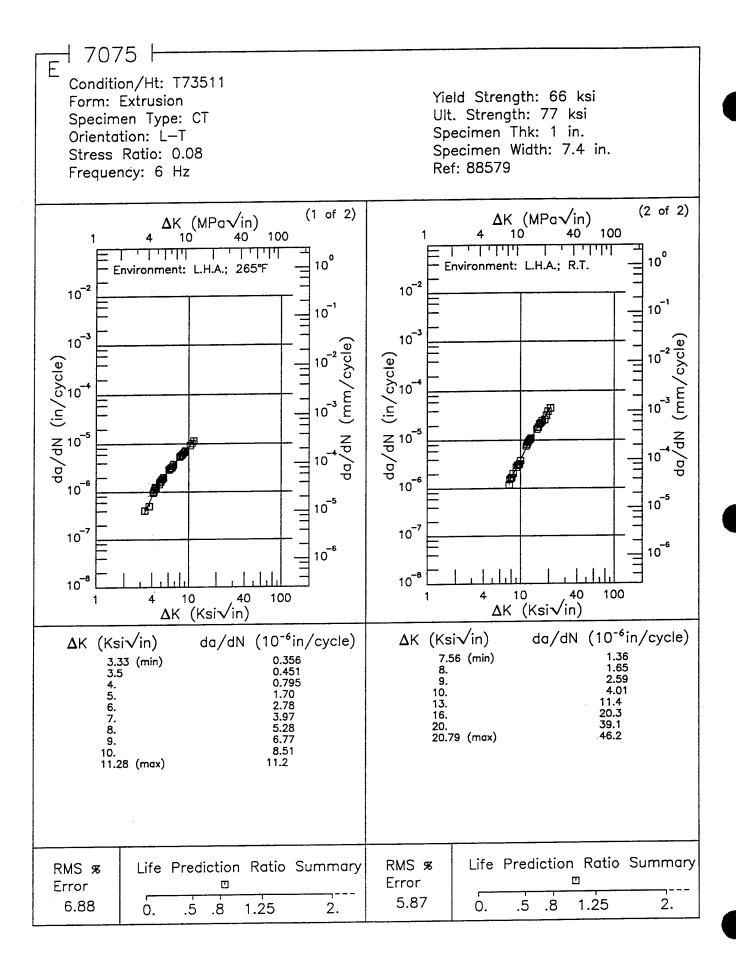
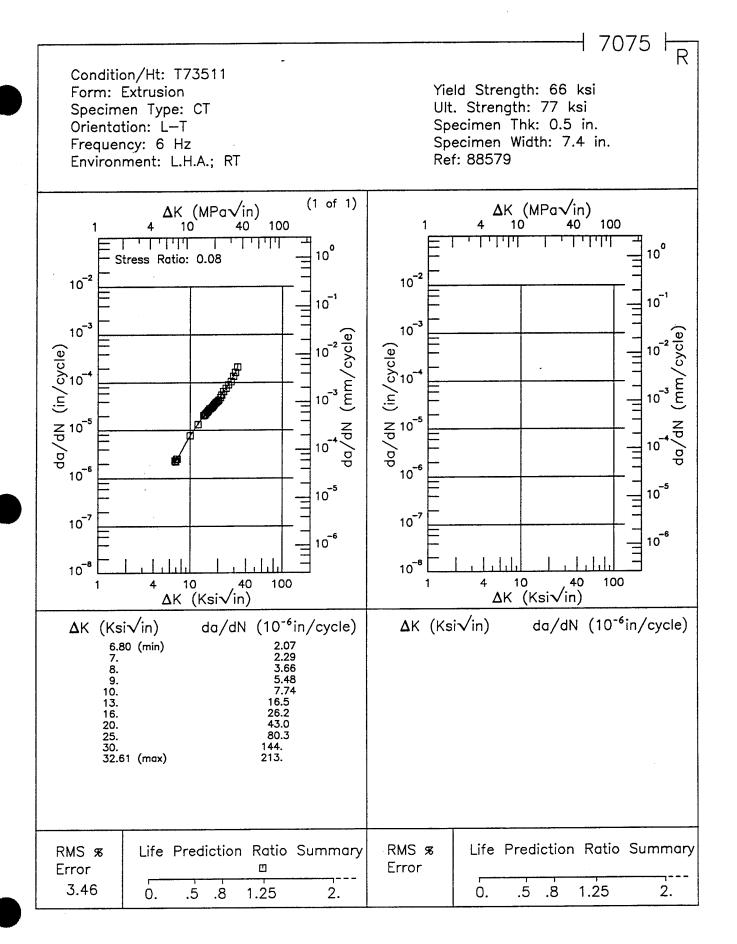


Figure 8.9.3.1.93



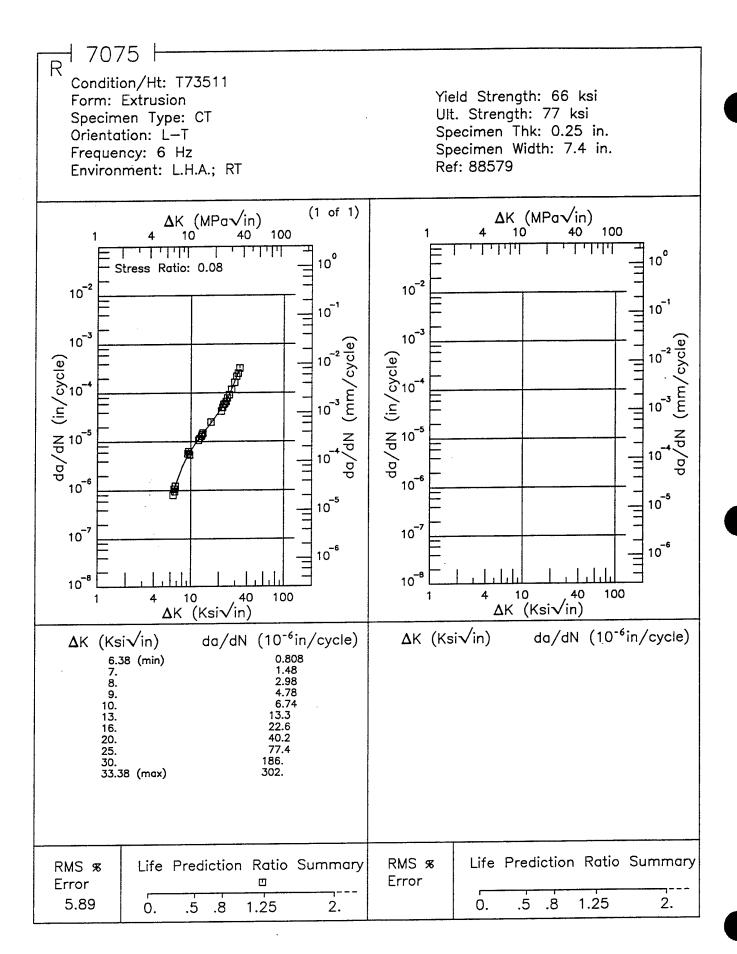
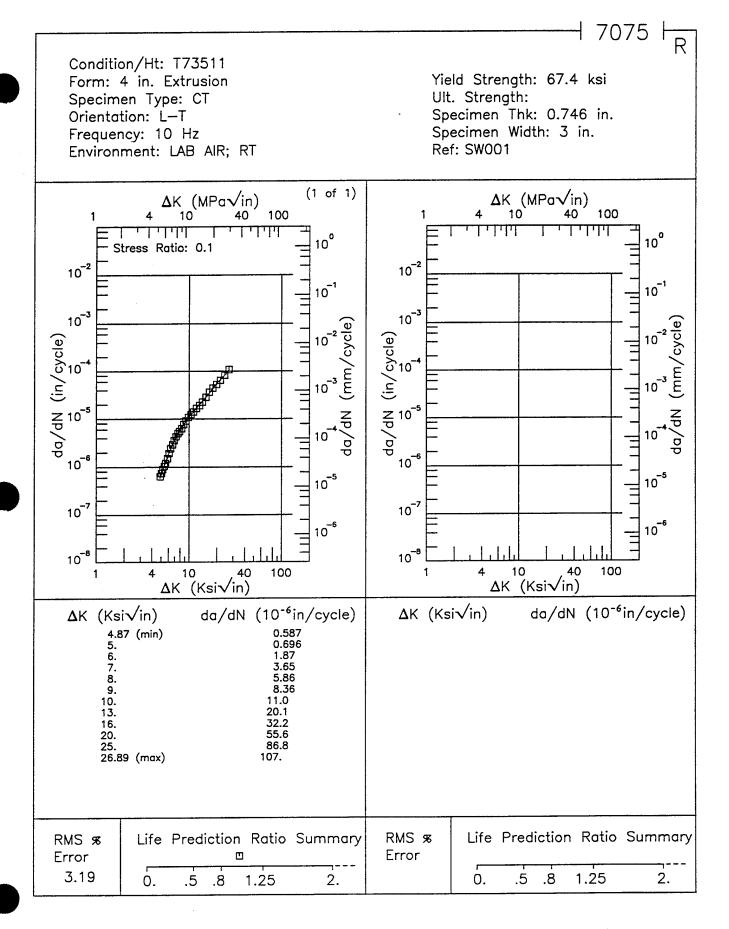


Figure 8.9.3.1.95



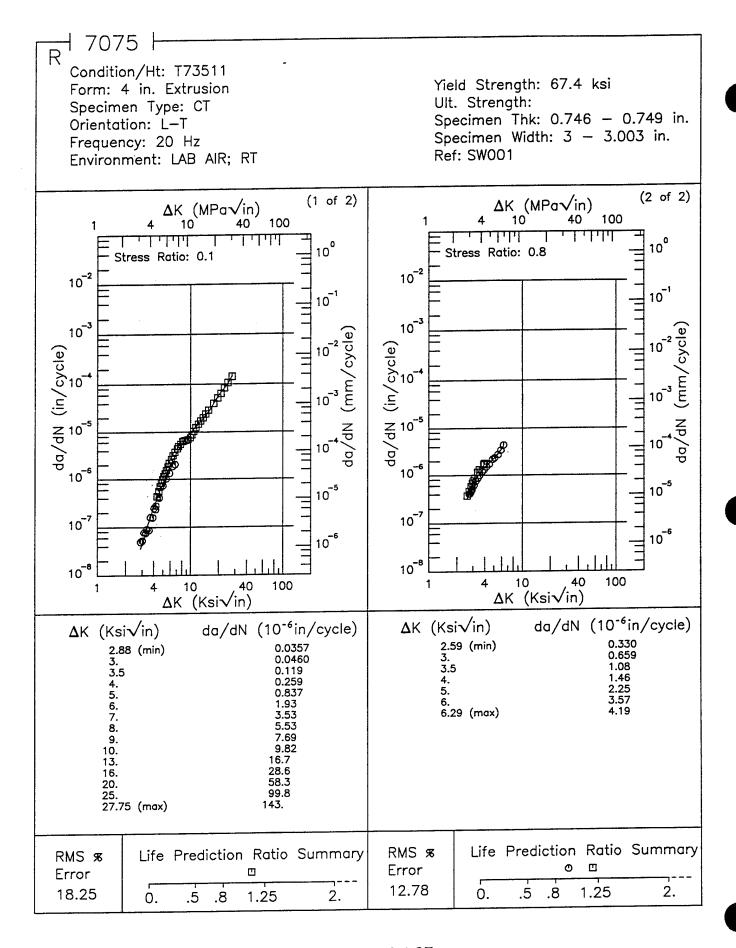


Figure 8.9.3.1.97

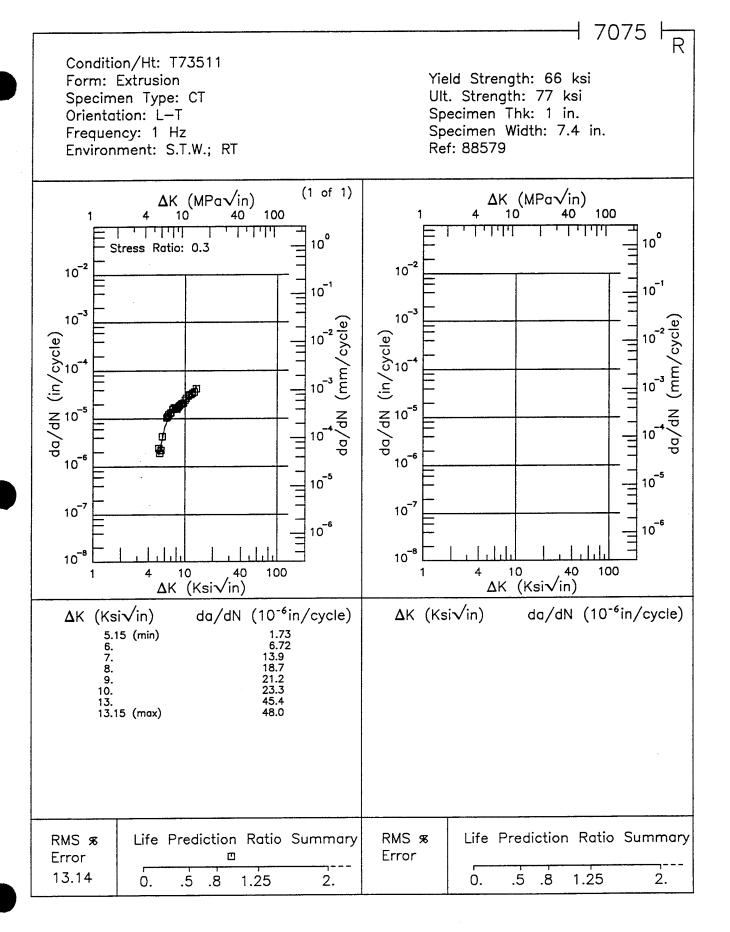


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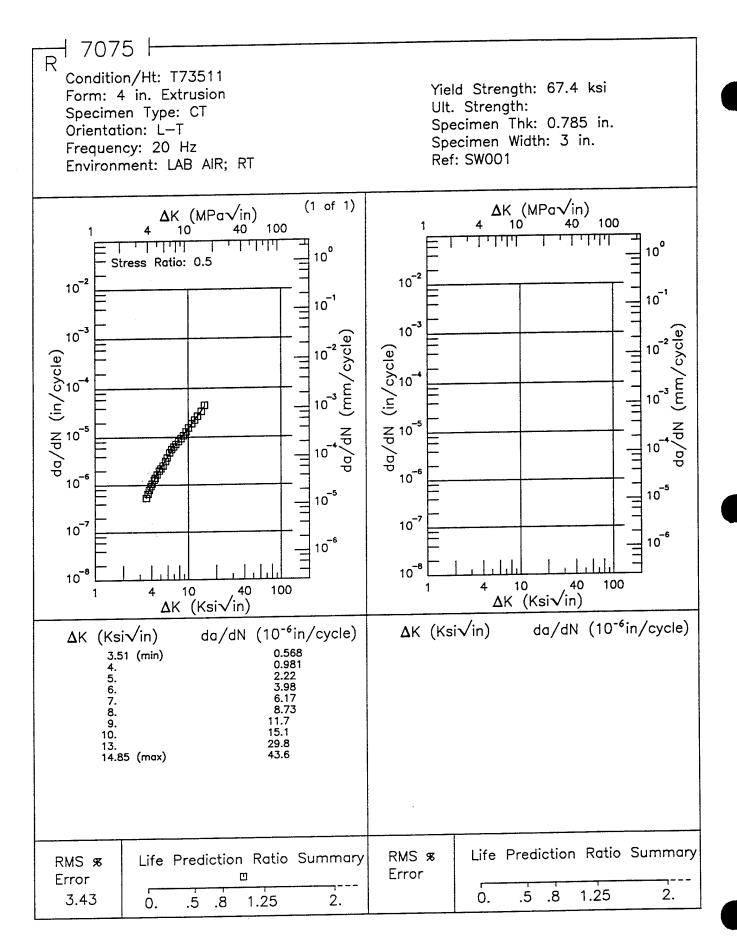


Figure 8.9.3.1.99

1 7075 | F Condition/Ht: T73511 Yield Strength: 67.4 ksi Form: 4 in. Extrusion Ult. Strength: Specimen Type: CT Orientation: L-T Specimen Thk: 0.748 - 0.749 in. Specimen Width: 3 in. Stress Ratio: 0.5 Environment: LAB AIR; RT Ref: SW001 (2 of 2) (1 of 2) $\Delta K (MPa\sqrt{in})$ Δ K (MPa \sqrt{in}) 10 100 100 40 10 40 111111 10° 10° Frequency: 25. Hz Frequency: 20. Hz 10-2 10-2 10⁻¹ 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10-2 10⁻⁶ 10-6 10 -5 10 -5 10⁻⁷ 10 10 6 10 6 10⁻⁸ 10 8 40 10 100 10 100 ΔK (Ksi√in) ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) 2.00 (min) 2.5 3. 0.0252 3.20 (min) 0.128 3.5 4. 5. 6. 7. 8. 3.5 4.52 (max) 10. 26.3 55.7 13. 60.0 16.34 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % □ Error Error 19.68 3.44 0. .5 1.25 2. .5 8. 1.25 2. .8 0.

Figure 8.9.3.1.100

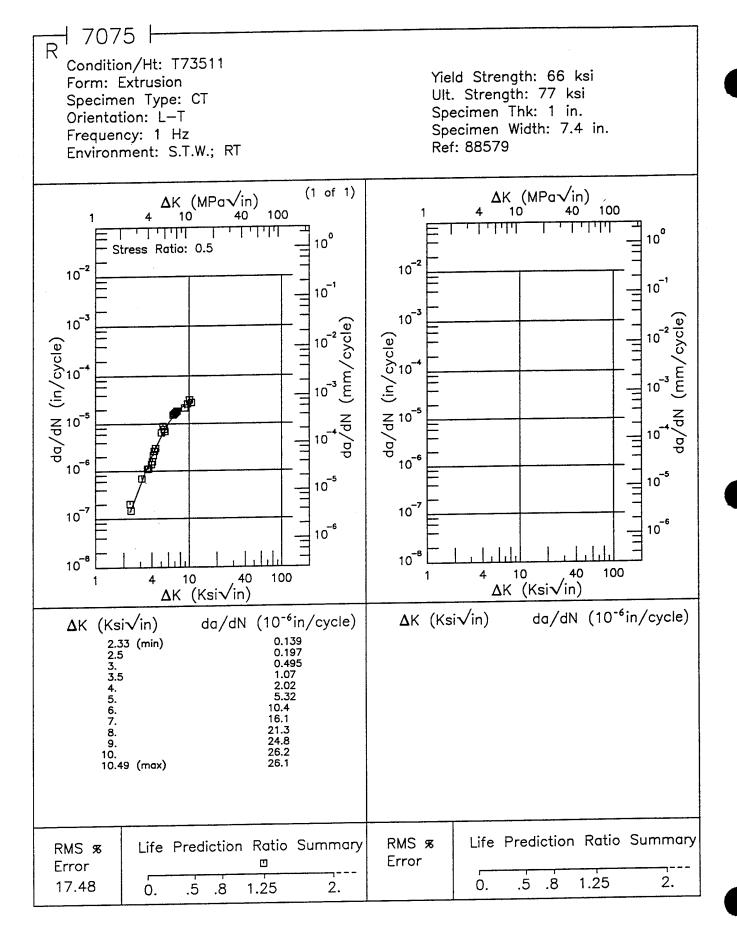
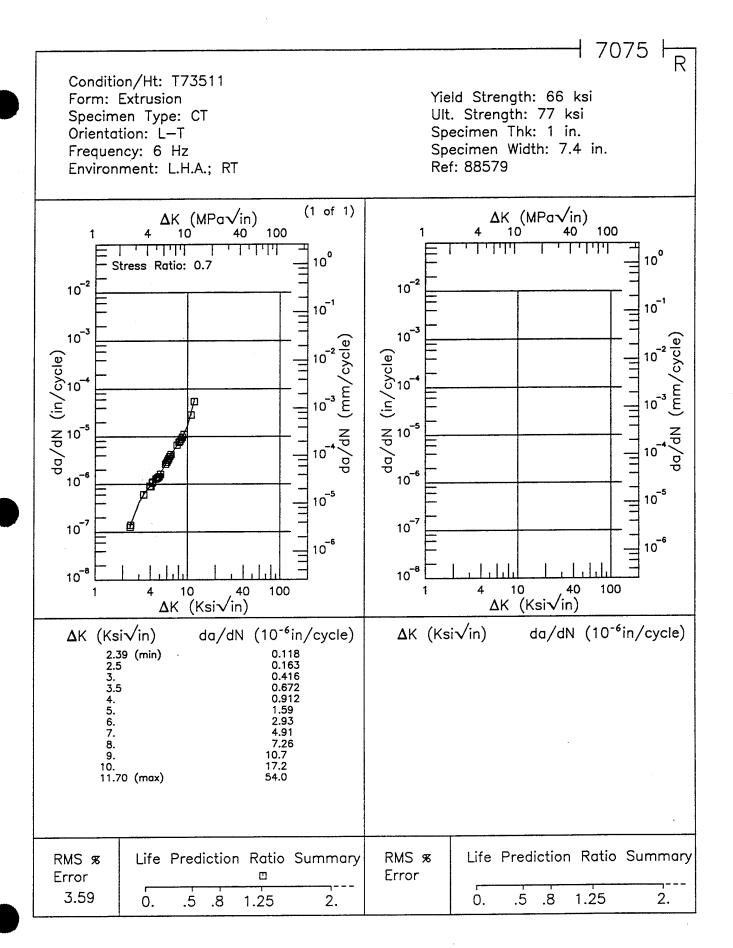
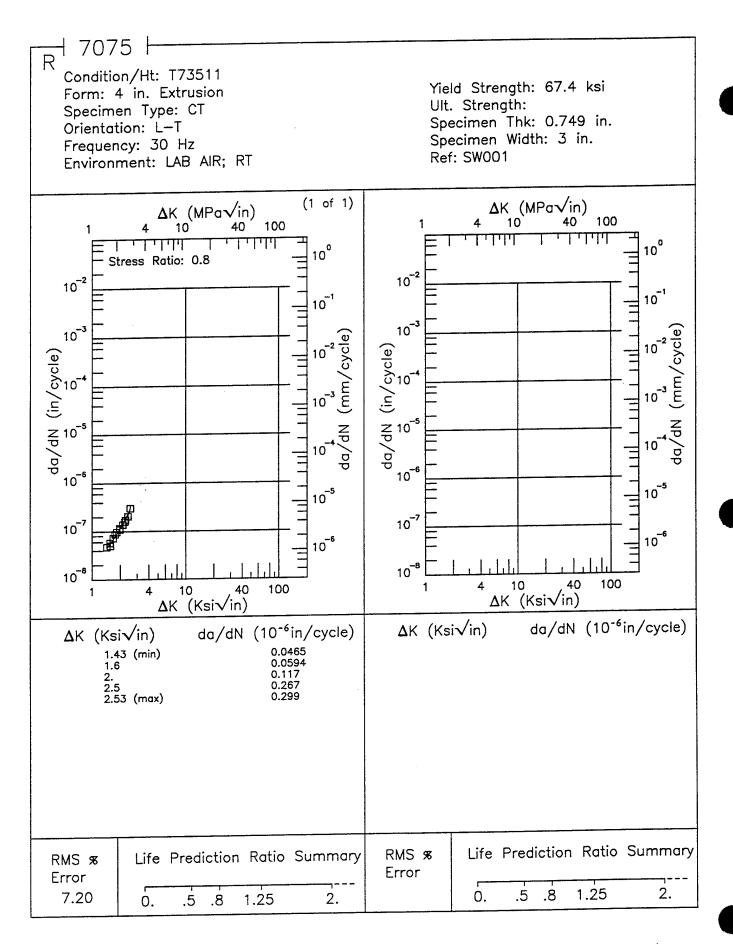
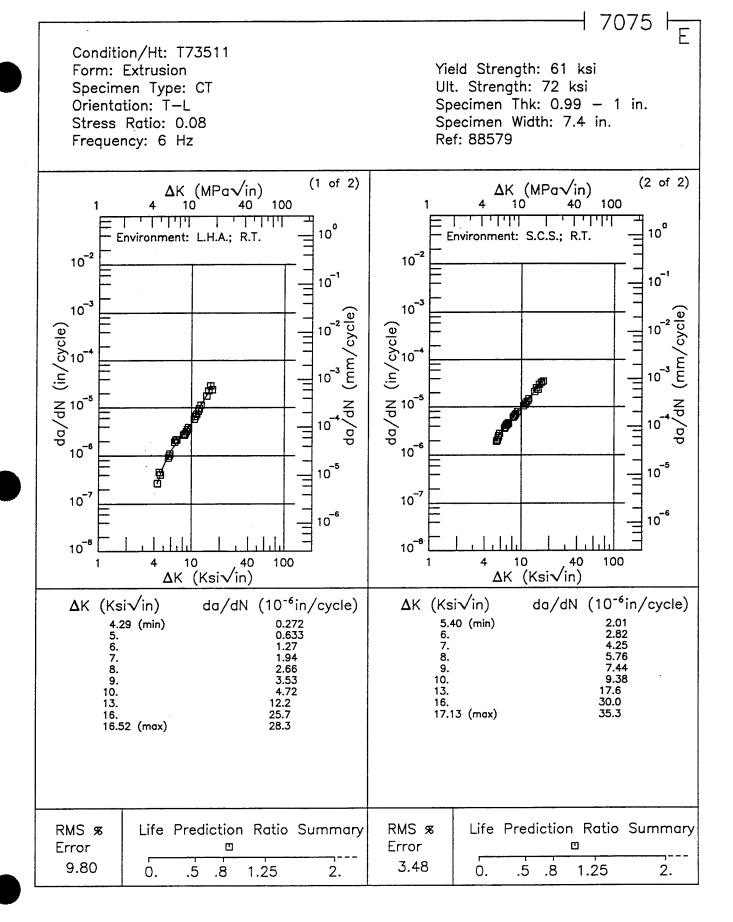


Figure 8.9.3.1.101







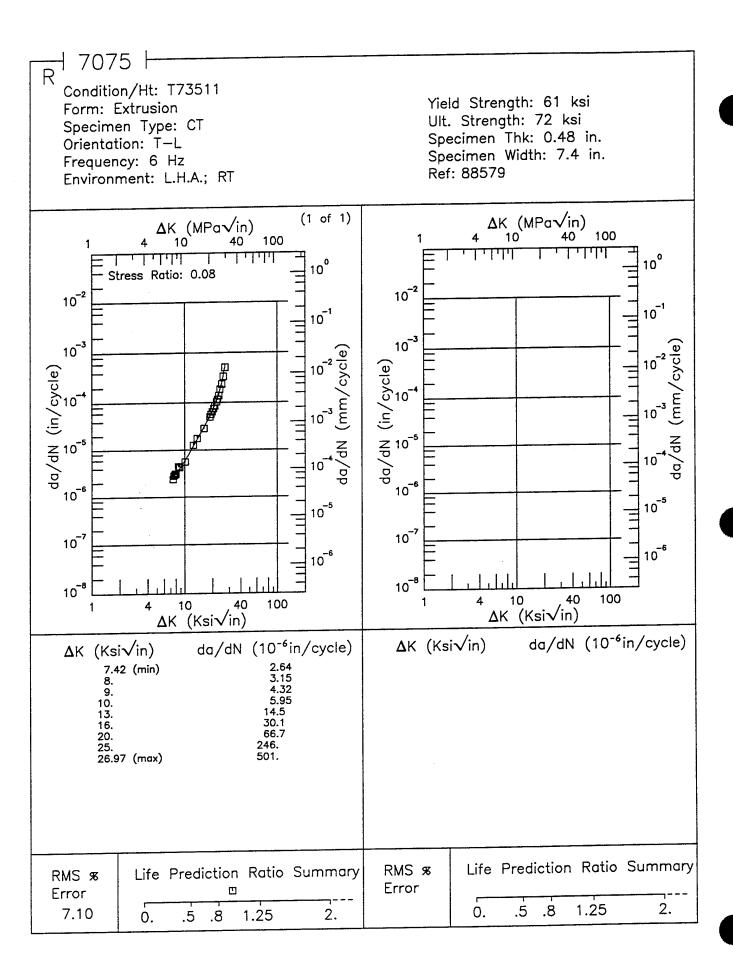


Figure 8.9.3.1.105

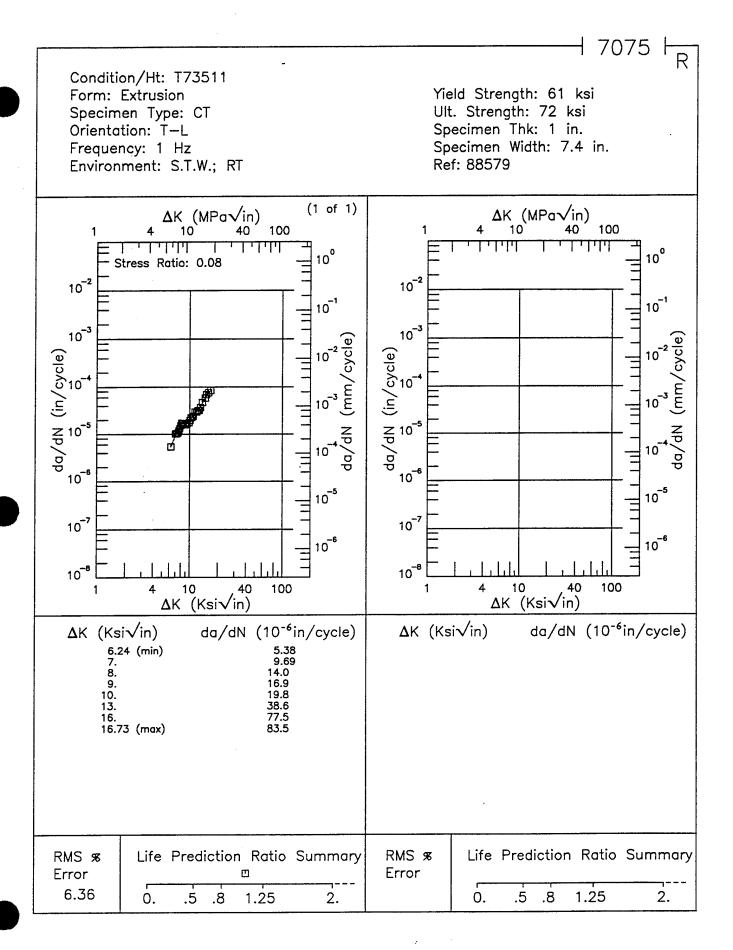


Figure 8.9.3.1.106

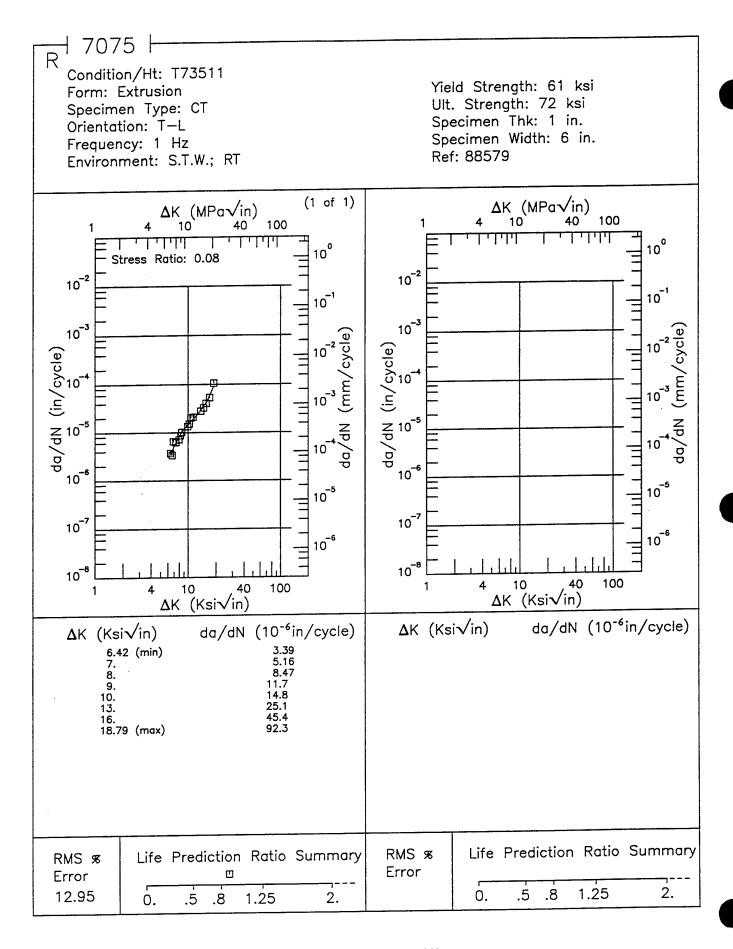


Figure 8.9.3.1.107

Condition/Ht: T73511-HIGH PURITY Yield Strength: 68.6 ksi Form: 1.5 in. Extrusion Ult. Strength: 77.7 ksi Specimen Type: CT Orientation: L-T Specimen Thk: 0.625 in. Specimen Width: 2.55 in. Frequency: 30 Hz Ref: WA001 Environment: LAB AIR; RT (1 of 1) ΔK (MPa√in) ΔK (MPa√in) 100 100 ليثيثيا TTTTT10° Stress Ratio: 0.1 10-2 10-2 10-1 10 10⁻³ 10⁻³ 10-2 da/dN (in/cycle) da/dN (in/cycle) 10-3 10⁻⁶ 10-6 10⁻⁵ 10 -5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10-6 10⁻⁸ 10⁻⁸ 100 10 100 10 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) $da/dN (10^{-6}in/cycle)$ ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) 6.03 (min) 7. 8. 9. 16. 20. 20.26 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 34.52 0. .5 .8 1.25 2. 0. .5 .8 1.25 2.

1 7075 H

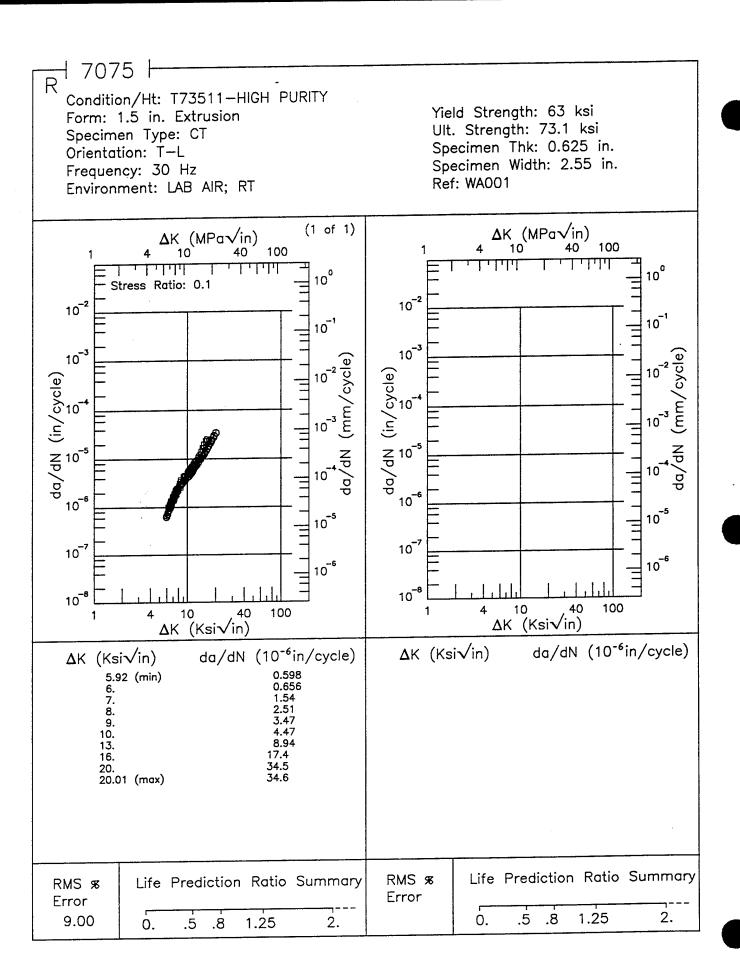


Figure 8.9.3.1.109

Condition/Ht: T73511-LOW PURITY Yield Strength: 65.3 ksi Form: 1.5 in. Extrusion Ult. Strength: 73.9 ksi Specimen Type: CT Specimen Thk: 0.625 in. Orientation: L-T Specimen Width: 2.55 in. Stress Ratio: 0.1 Ref: WA001 Frequency: 30 Hz (2 of 2) (1 of 2) ΔK (MPa√in) Δ K (MPa \sqrt{in}) 100 10 40 10 100 TITITI 1 1 1 1 1 I I 10° 10° Environment: Lab Air; R.T. Environment: H.H.A.; R.T. 10-2 10-2 10-1 10 10⁻³ 10⁻³ da/dN (in/cycle) 10-6 10⁻⁶ 10 5 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10-8 10 8 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) **Δ**K (Ksi√in) da/dN ($10^{-6}in/cycle$) 5.93 (min) 1.14 1.18 5.97 (min) 6. 7. 8. 9. 6. 7. 8. 4.61 6.35 10. 13. 13. 23.2 17.59 (max) 18.14 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 2.77 8.65 .8 .5 1.25 2. 0. 0. .5 8. 1.25 2.

┨ 7075 ┠

Figure 8.9.3.1.110

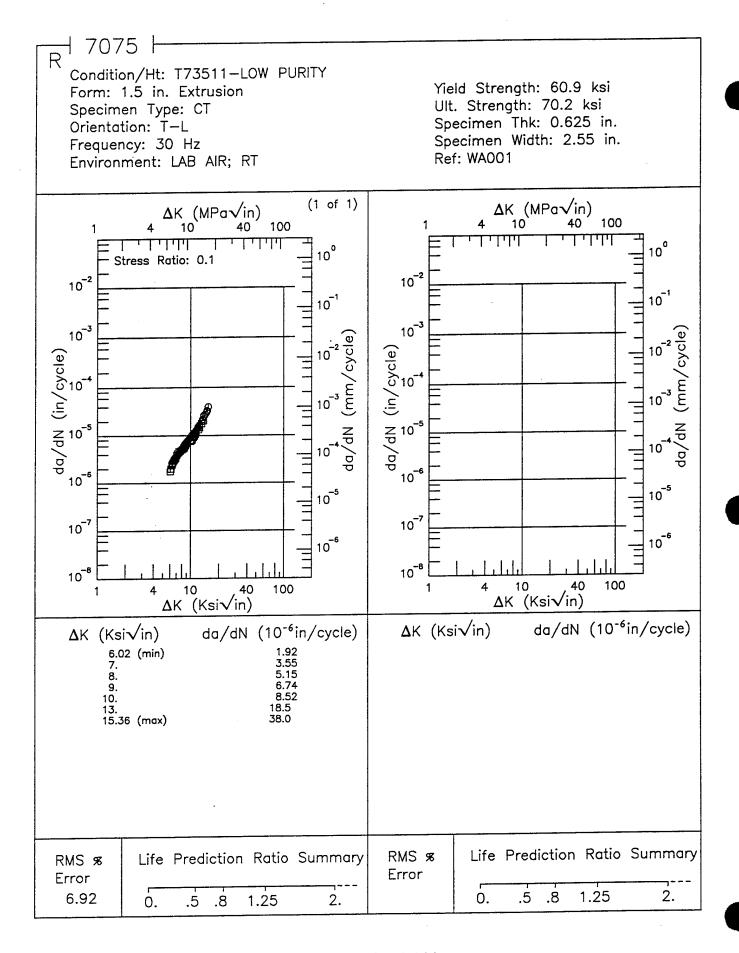


Figure 8.9.3.1.111

Condition/Ht: T73511-MEDIUM PURITY Yield Strength: 68.4 ksi Form: 1.5 in. Extrusion Ult. Strength: 77 ksi Specimen Type: CT Orientation: L-T Specimen Thk: 0.625 in. Stress Ratio: 0.1 Specimen Width: 2.55 in. Ref: WA001 Frequency: 30 Hz (2 of 2) (1 of 2) Δ K (MPa \sqrt{in}) ΔK (MPa√in) 100 10 100 ابليليا 10° 10° Environment: H.H.A.; R.T. Environment: Lab Air; R.T. 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10-6 10-6 10 -5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 6 10⁻⁸ 10 8 10 40 100 40 100 10 ΔK (Ksi√in) ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 6.06 (min) 2.17 4.36 7.46 6.01 (min) 7. 8. 7. 8. 6.32 9. 9. 11.1 10. 10. 13. 13. 16. 16. 18.09 (max) 18.26 (max) RMS % Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary Error Error 2.79 8.03 0. .5 1.25 2. 0. .5 .8 1.25 2. .8

7075 h

Figure 8.9.3.1.112

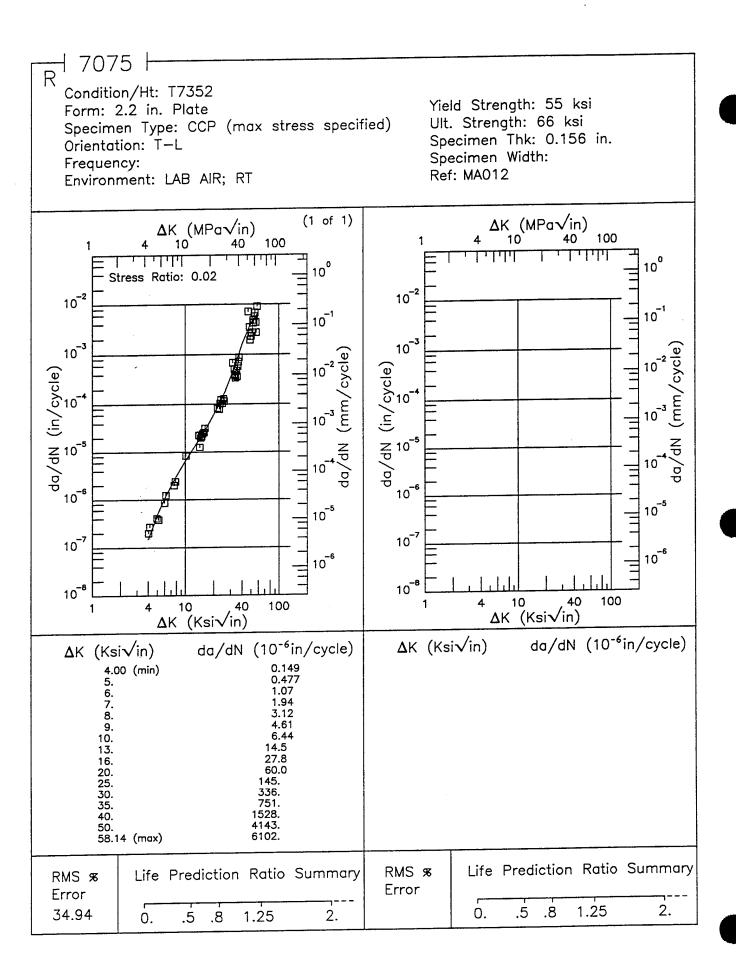


Figure 8.9.3.1.113

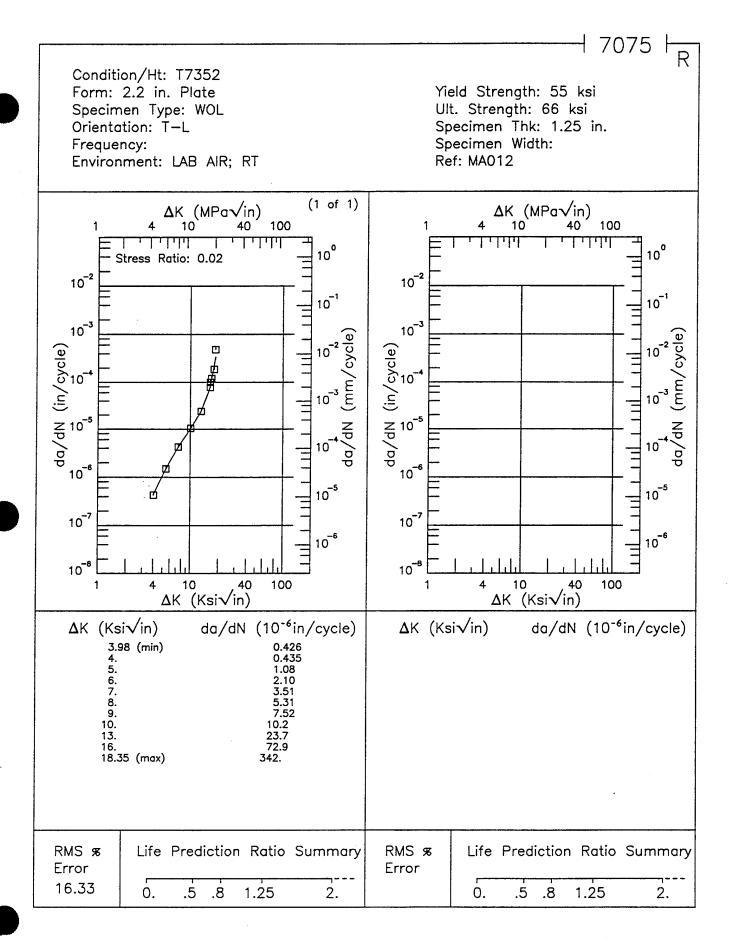


Figure 8.9.3.1.114

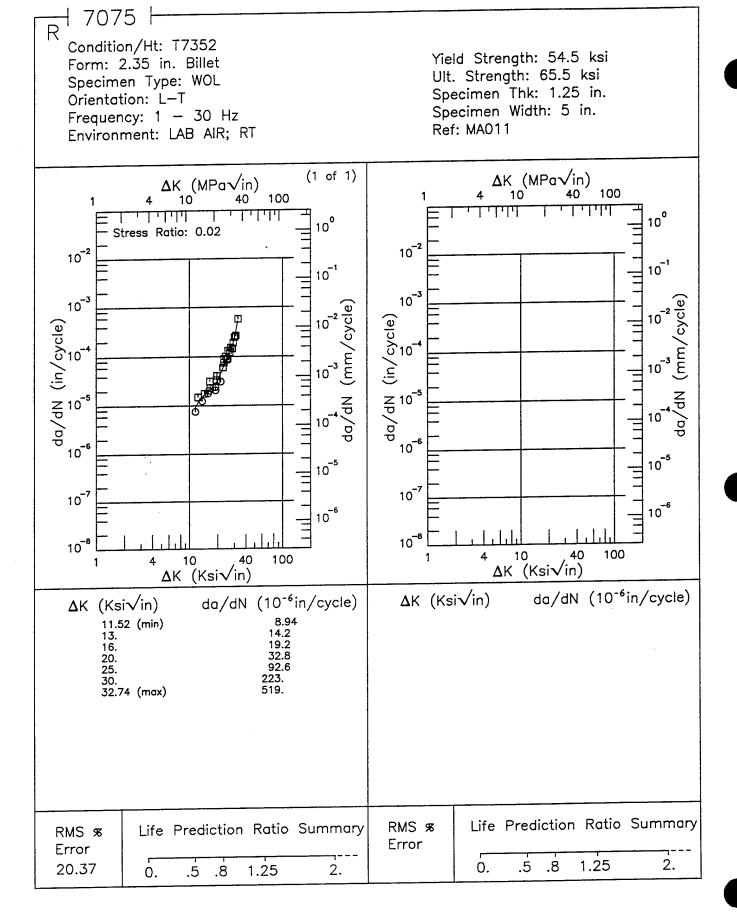


Figure 8.9.3.1.115

7075 Condition/Ht: T7352 Yield Strength: 67 ksi Form: Forging Ult. Strength: 75 ksi Specimen Type: CT Specimen Thk: 0.5 in. Orientation: L-T Specimen Width: 3 in. Frequency: 6 Hz Environment: L.H.A.; RT Ref: 88579 (1 of 1) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 10 40 100 40 10 اللللك 10° 10° Stress Ratio: 0.08 10-2 10-2 10⁻¹ 10-1 10⁻³ 10-3 da/dN (in/cycle) da/dN (in/cycle) 10-6 10⁻⁵ 10 5 10⁻⁷ 10⁻⁷ 10 6 10⁻⁸ 4 10 40 100 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) Δ K (Ksi \sqrt{in}) da/dN (10⁻⁶in/cycle) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) 5.33 (min) 6. 7. 8. 9. 6.56 10. 13. 17.25 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 18.66 .5 1.25 1.25 0. .8 2. 2. 0. .5 8.

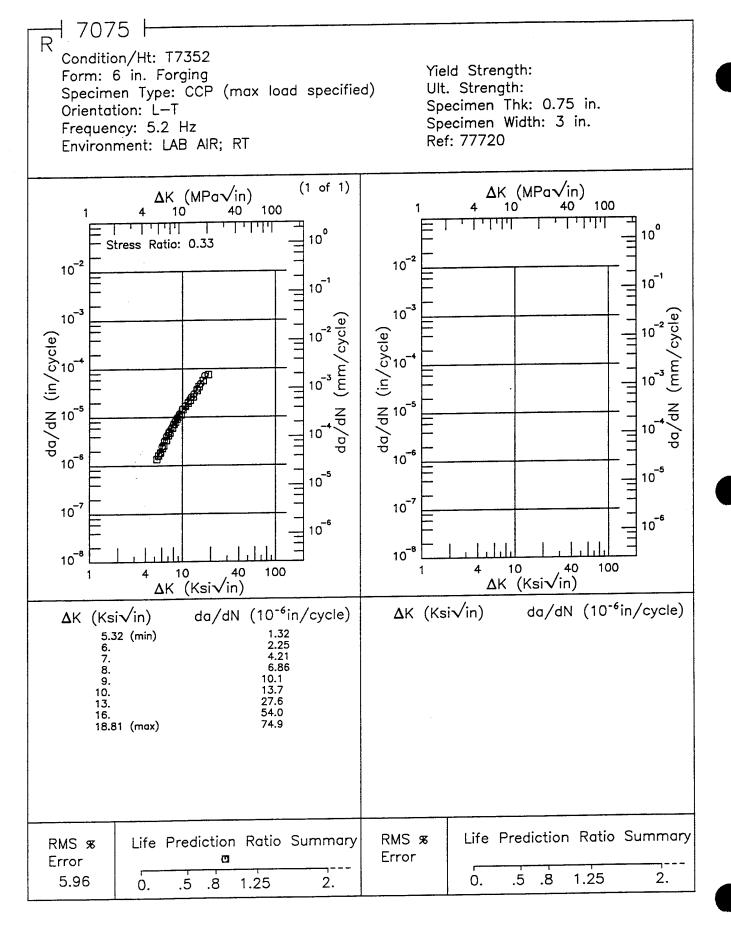


Figure 8.9.3.1.117

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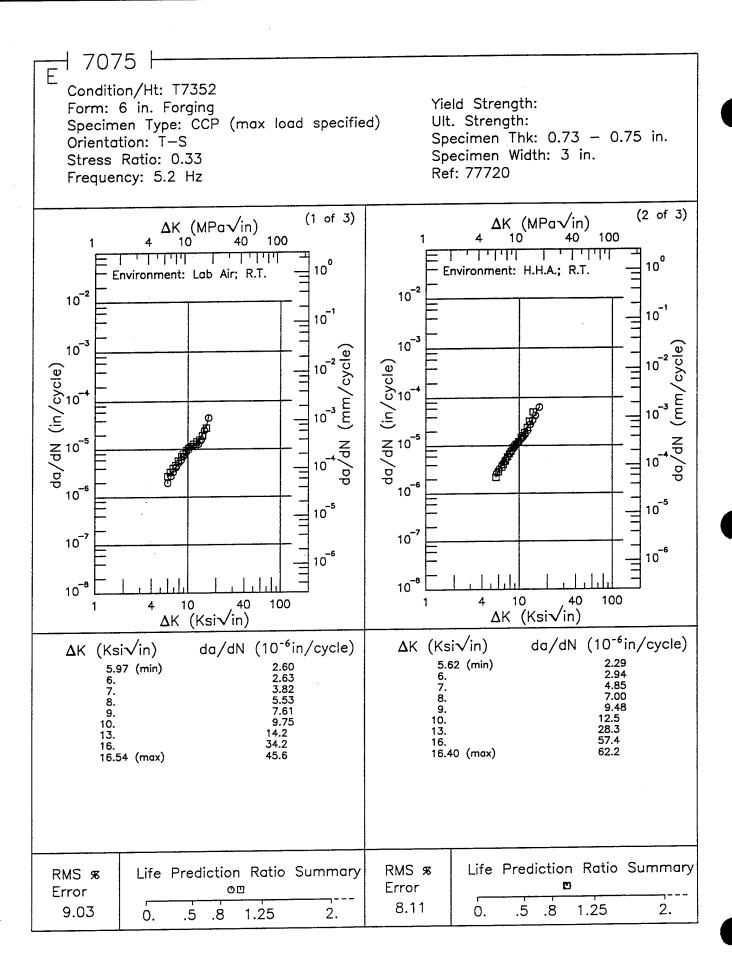


Figure 8.9.3.1.118

┨ 7075 ┠ Condition/Ht: T7352 Yield Strength: Form: 6 in. Forging Specimen Type: CCP (max load specified) Ult. Strength: Specimen Thk: 0.73 - 0.75 in. Orientation: T-S Specimen Width: 3 in. Stress Ratio: 0.33 Ref: 77720 Frequency: 5.2 Hz (3 of 3)ΔK (MPa√in) 100 100 40 1 1 1 1 1 1 1 1 THH Environment: 3.5% NACL; R.T. 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) 10-2 da/dN (in/cycle) 10-6 10⁻⁶ 10 5 10 5 10⁻⁷ 10-7 10 6 10⁻⁶ 10⁻⁸ 10 8 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) 2.15 3.13 5.25 5.32 (min) 6. 7. 8. 9. 10. 15.03 (max) RMS % Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % Error Error 11.35 .5 1.25 2. 2. 0. 8. 0. .5 8. 1.25

Figure 8.9.3.1.118 (Concluded)

7075 H Condition/Ht: T7352 Yield Strength: Form: 6 in. Forging Specimen Type: CCP (max load specified) Ult. Strength: Specimen Thk: 0.75 - 0.76 in. Orientation: T-L Specimen Width: 3 in. Frequency: 5.2 Hz Ref: 77720 Environment: LAB AIR; RT (1 of 1)ΔK (MPa√in) $\Delta K (MPa\sqrt{in})$ 100 40 10 100 10° 10° Stress Ratio: 0.33 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10-6 10-6 10 5 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 -6 10⁻⁶ 10⁻⁸ 10 8 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi \sqrt{in}) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 5.69 (min) 6. 7. 8. 2.17 2.62 10. 13. 16. 20. 22.72 (max) Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error .5 .8 1.25 2. 0. 13.41 2. Ò. .5 .8 1.25

Figure 8.9.3.1.119

Yield Strength: Form: 6 in. Forging Specimen Type: CCP (max load specified) Ult. Strength: Specimen Thk: 0.75 in. Orientation: S-T Specimen Width: 3 in. Frequency: 5.2 Hz Ref: 77720 Environment: LAB AIR; RT (1 of 1) ΔK (MPa \sqrt{in}) ΔK (MPa√in) 100 10 10 40 40 100 र रिरोगीय 10° 10° Stress Ratio: 0.33 10-2 10-2 10-1 10 10⁻³ 10-3 da/dN (in/cycle) da/dN (in/cycle) 10-6 10-6 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10⁻⁶ 10⁻⁸ 10-8 40 100 10 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) **Δ**K (Ksi√in) 5.78 (min) 6. 7. 8. 10.85 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 1.20 .5 .8 1.25 2. 0. .5 .8 1.25 2. 0.

Condition/Ht: T7352

1 7075

Figure 8.9.3.1.120

7075 H Condition/Ht: T7352 Yield Strength: Form: 6 in. Forging Specimen Type: CCP (max load specified) Ult. Strength: Specimen Thk: 0.75 in. Orientation: S-L Specimen Width: 3 in. Frequency: 5.2 Hz Ref: 77720 Environment: LAB AIR; RT (1 of 1)∆K (MPa√in) ∆K (MPa√in) 100 40 100 10 10° ابليانا 10° Stress Ratio: 0.33 10-2 10-2 10-1 10 1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10 -6 10-6 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10⁻⁶ 10 -6 10⁻⁸ 10⁻⁸ 10 40 100 100 10 40 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) 5.82 (min) 6. 7. 8. 3.15 3.52 10. 13. 16. 16.82 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error D CF · Error 2. 1.25

Figure 8.9.3.1.121

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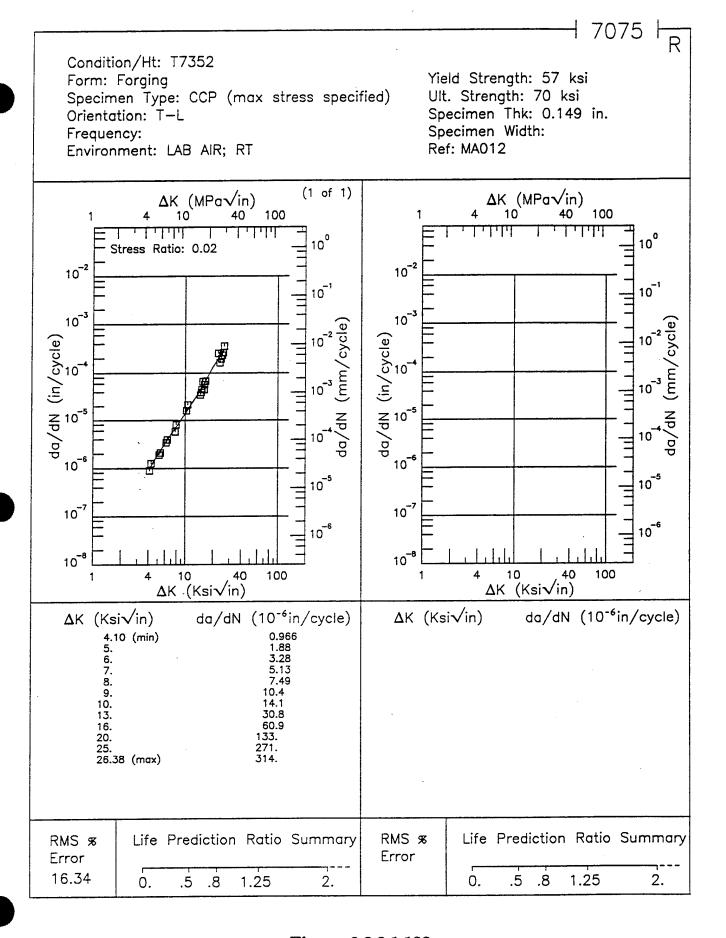


Figure 8.9.3.1.122

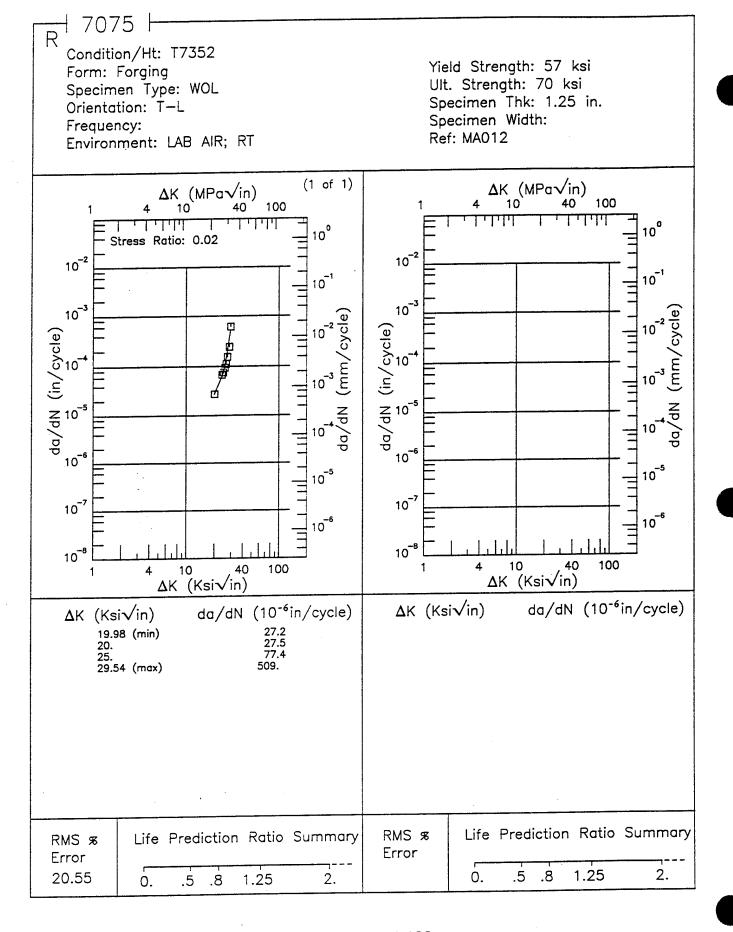


Figure 8.9.3.1.123

┧ 7075 ト Condition/Ht: T74 Yield Strength: 61.9 ksi Form: Ult. Strength: Specimen Type: CT Specimen Thk: 0.498 in. Orientation: L-T Specimen Width: 2 in. Frequency: 20 Hz Ref: SW001 Environment: LAB AIR; RT (1 of 1) $\Delta K (MPa\sqrt{in})$ ΔK (MPa \sqrt{in}) 10 100 100 10° 10° Stress Ratio: 0.8 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ da/dN (in/cycle) da/dN (in/cycle) 10⁻⁶ 10-6 10 -5 10⁻⁵ 10⁻⁷ 10-7 10⁻⁶ 10 6 10⁻⁸ 10-8 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) da/dN (10⁻⁶in/cycle) ΔK (Ksi \sqrt{in}) ΔK (Ksi√in) 3.25 (min) 3.5 0.410 0.610 4. 5. 6. 7. 7.24 (max) 10.7 Life Prediction Ratio Summary Life Prediction Ratio Summary RMS % RMS % Error Error 3.99 .5 1.25 2. 0. .8 0. .5 .8 1.25 2.

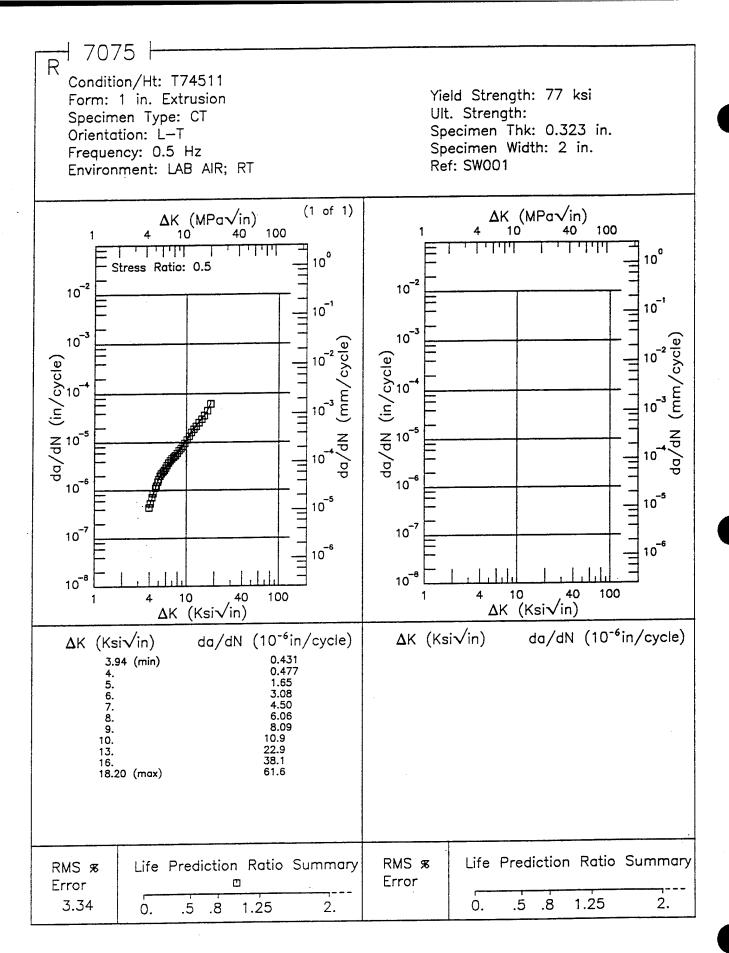


Figure 8.9.3.1.125

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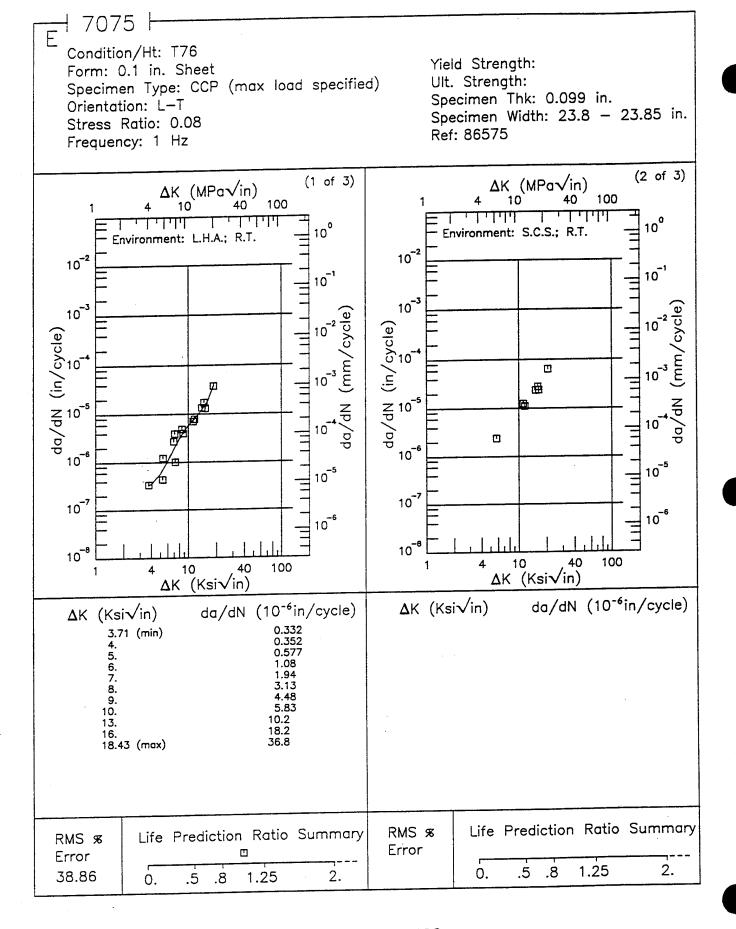


Figure 8.9.3.1.126

7075 h Condition/Ht: T76 Form: 0.1 in. Sheet Yield Strength: Specimen Type: CCP (max load specified) Ult. Strength: Specimen Thk: 0.099 in. Orientation: L-T Specimen Width: 23.8 - 23.85 in. Stress Ratio: 0.08 Ref: 86575 Frequency: 1 Hz (3 of 3) ΔK (MPa \sqrt{in}) ΔK (MPa \sqrt{in}) 100 100 40 100 10° Environment: S.T.W.; R.T. 10-2 10-2 10-1 10-1 10⁻³ 10⁻³ cycle) da/dN (in/cycle) da/dN (in/cycle) 떕 10-6 10-6 10⁻⁵ 10⁻⁵ 10⁻⁷ 10⁻⁷ 10 6 10 6 10-8 10⁻⁸ 100 10 40 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) ΔK (Ksi \sqrt{in}) ΔK (Ksi√in) da/dN ($10^{-6}in/cycle$) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error Ò. 1.25 .5 .8 1.25 2. Ö. .5 .8 2.

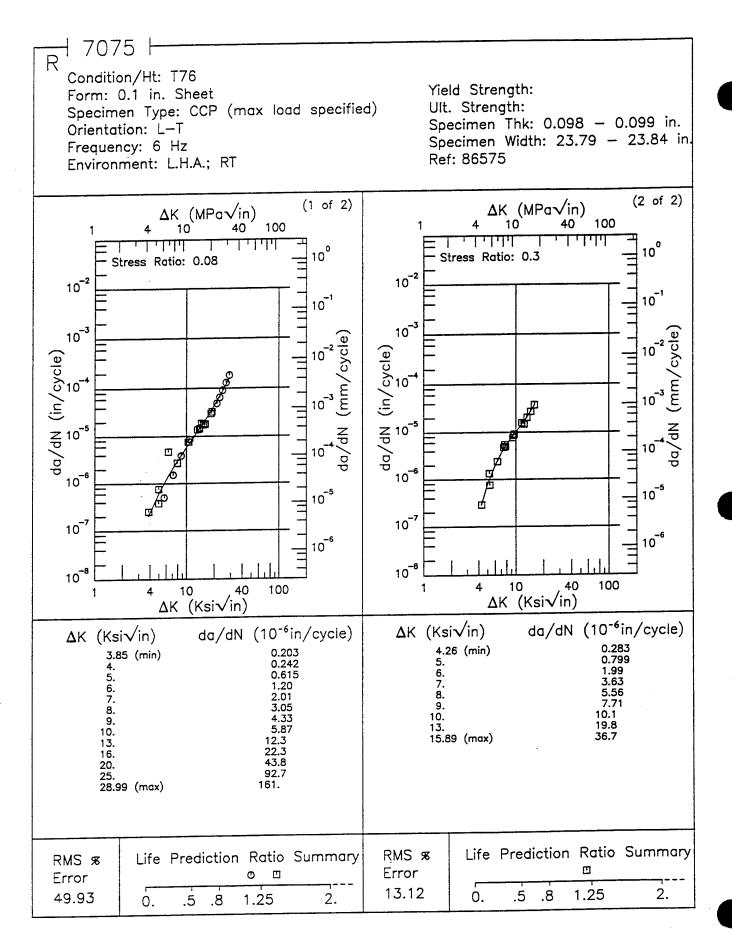


Figure 8.9.3.1.127

7075 R Condition/Ht: T76 Yield Strength: 66 ksi Form: 0.1 in. Sheet Ult. Strength: 77 ksi Specimen Type: CCP (max load specified) Specimen Thk: 0.099 in. Orientation: T-L Specimen Width: 23.79 in. Frequency: 6 Hz Environment: L.H.A.; RT Ref: 86575 (1 of 1) Δ K (MPa \sqrt{in}) Δ K (MPa \sqrt{in}) 100 10 40 100 10 40 11111 11111 10° 10° Stress Ratio: 0.08 10-2 10-2 10-1 10 10⁻³ 10-3 10-2 da/dN (in/cycle) da/dN (in/cycle) 10-6 10⁻⁶ 10⁻⁵ 10-5 10 10⁻⁷ 10⁻⁶ 10 6 10 8 10 40 100 10 40 100 ΔK (Ksi√in) ΔK (Ksi√in) da/dN (10⁻⁶in/cycle) da/dN (10⁻⁶in/cycle) ΔK (Ksi√in) ΔK (Ksi√in) 5.80 (min) 6. 7. 8. 9. 2.86 4.73 10. 13. 16. 20. 25. 166. 30. 32.04 (max) Life Prediction Ratio Summary RMS % Life Prediction Ratio Summary RMS % Error Error 20.94 . 5 0. .5 1.25 2. 2. .8 1.25 0. 8.

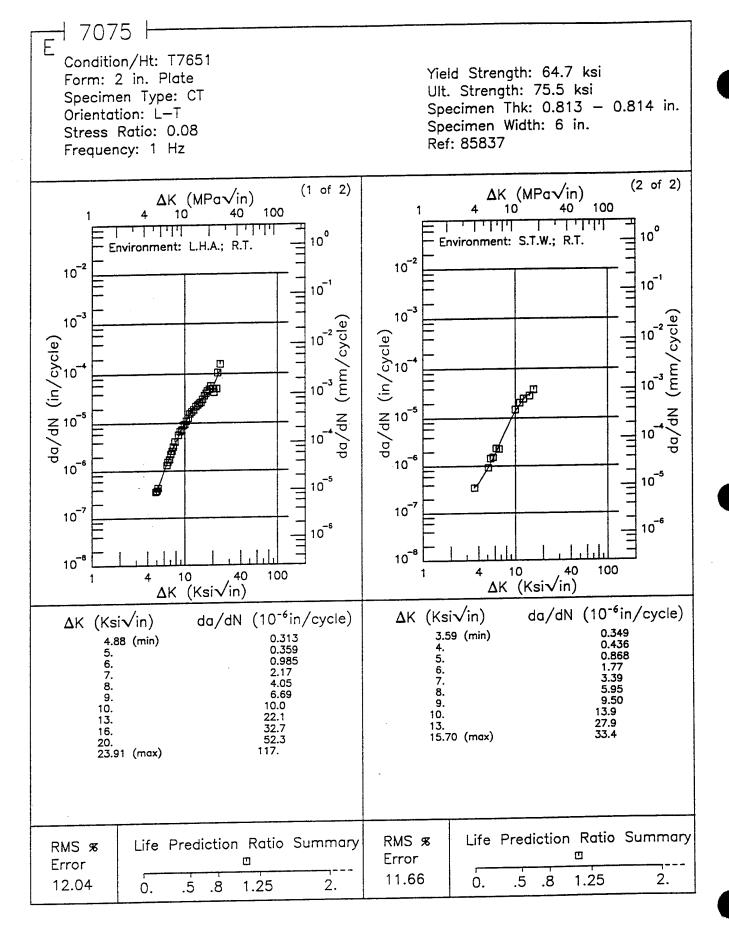


Figure 8.9.3.1.129

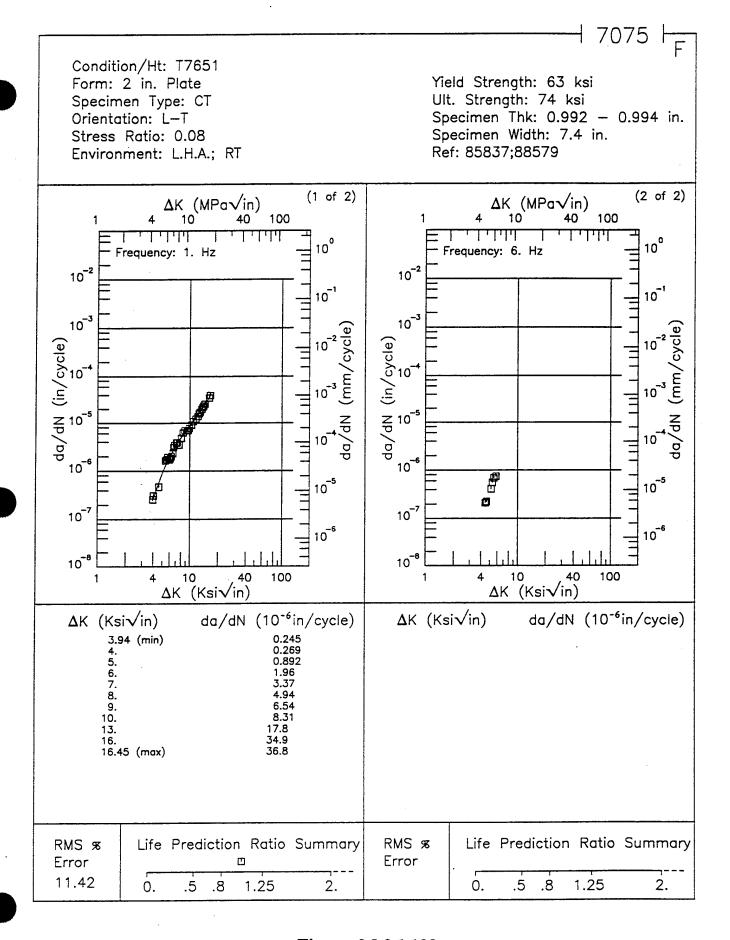


Figure 8.9.3.1.130

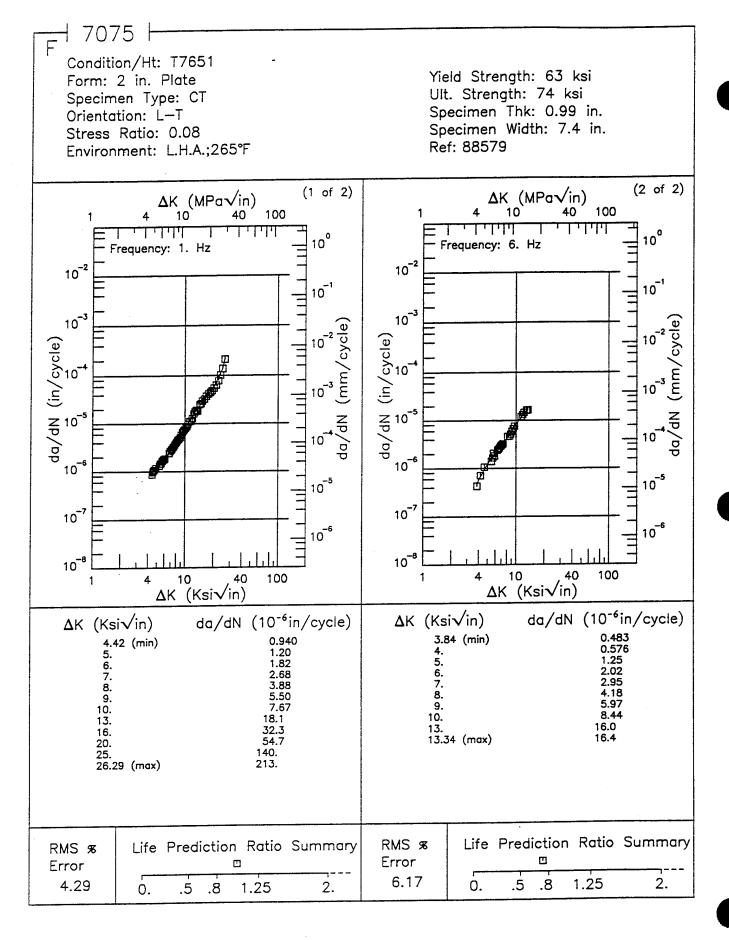
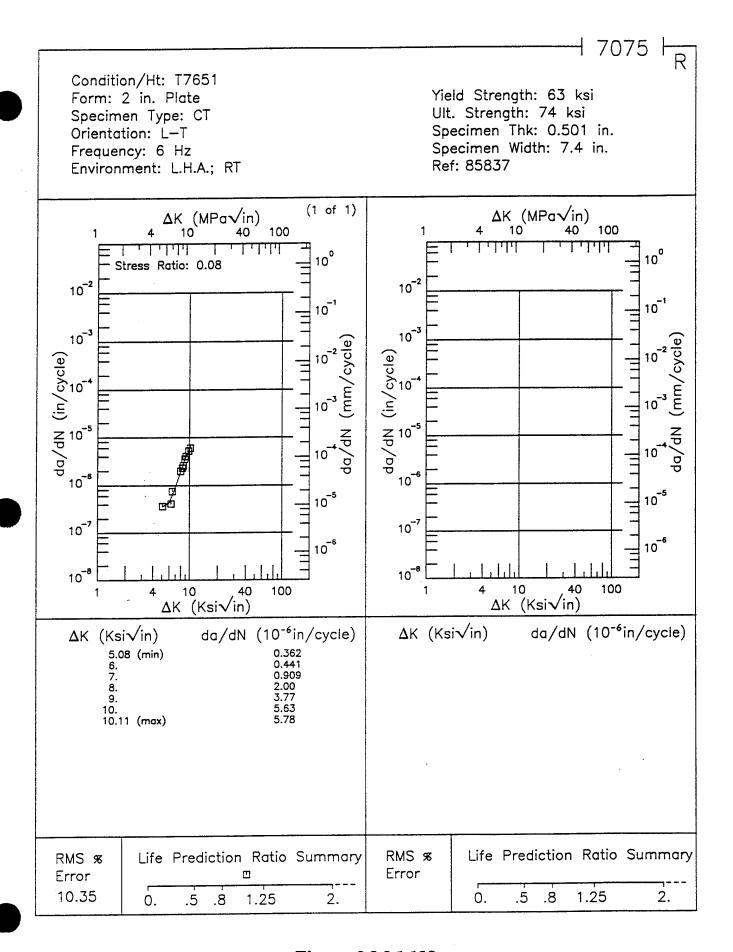


Figure 8.9.3.1.131



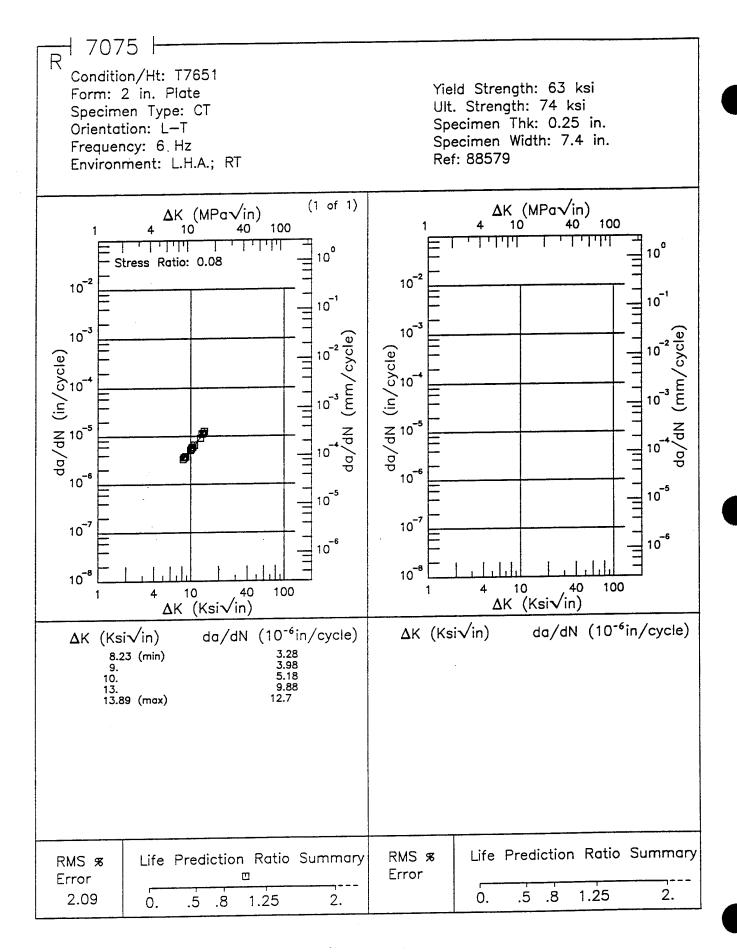
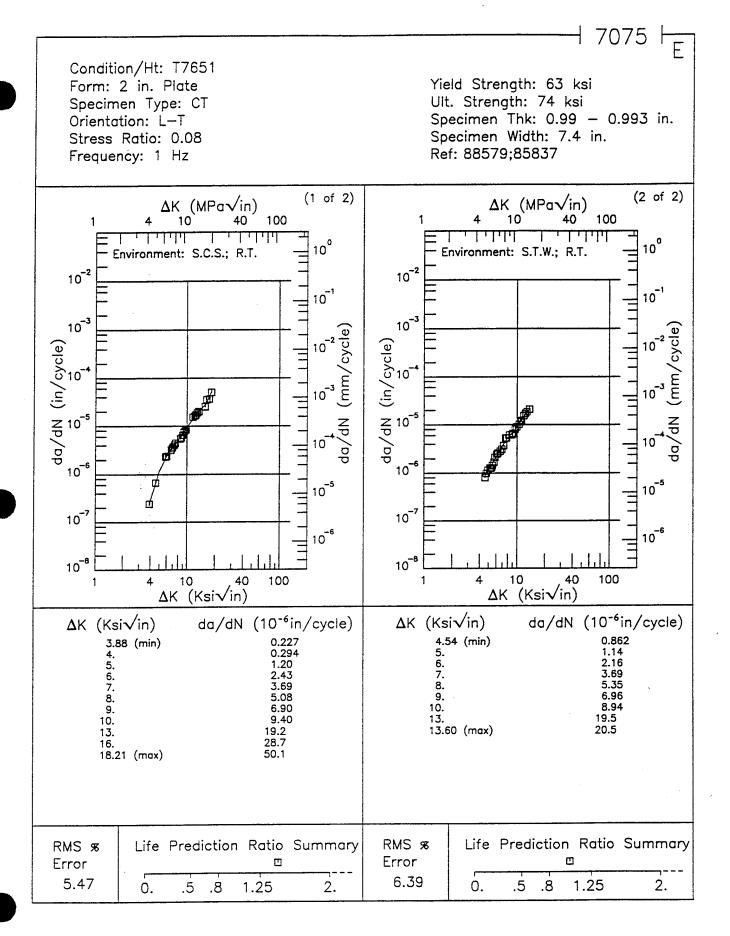


Figure 8.9.3.1.133



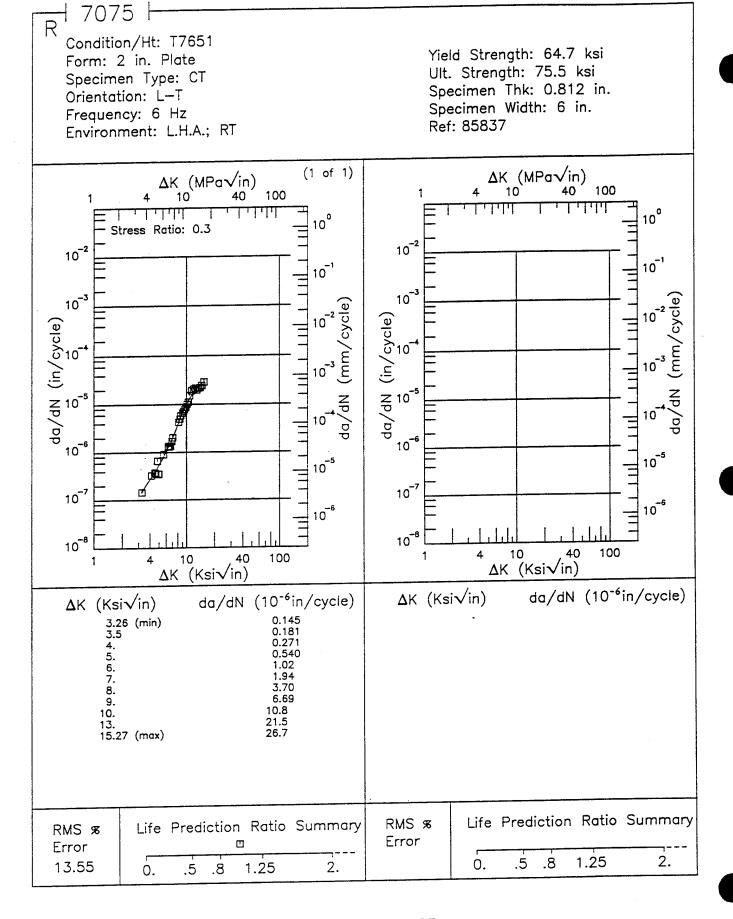


Figure 8.9.3.1.135

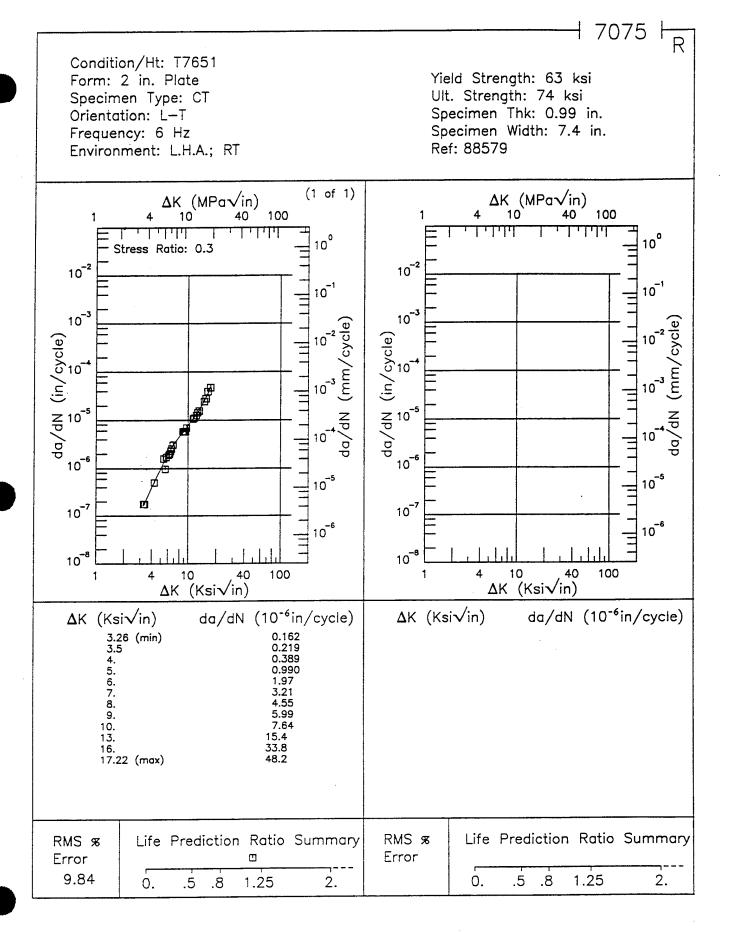


Figure 8.9.3.1.136

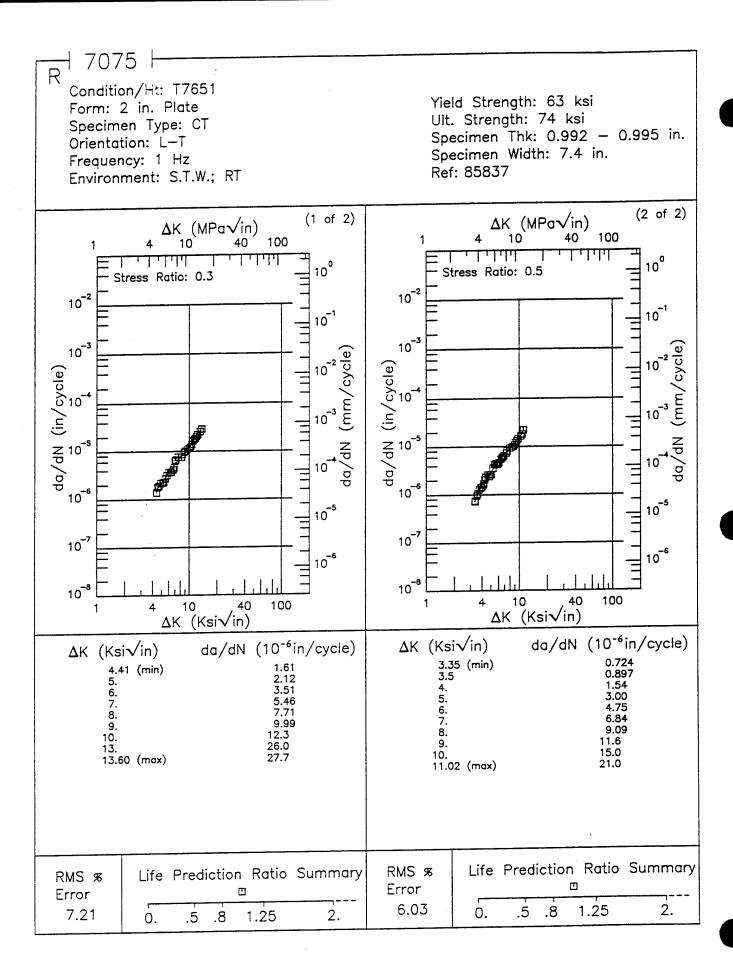
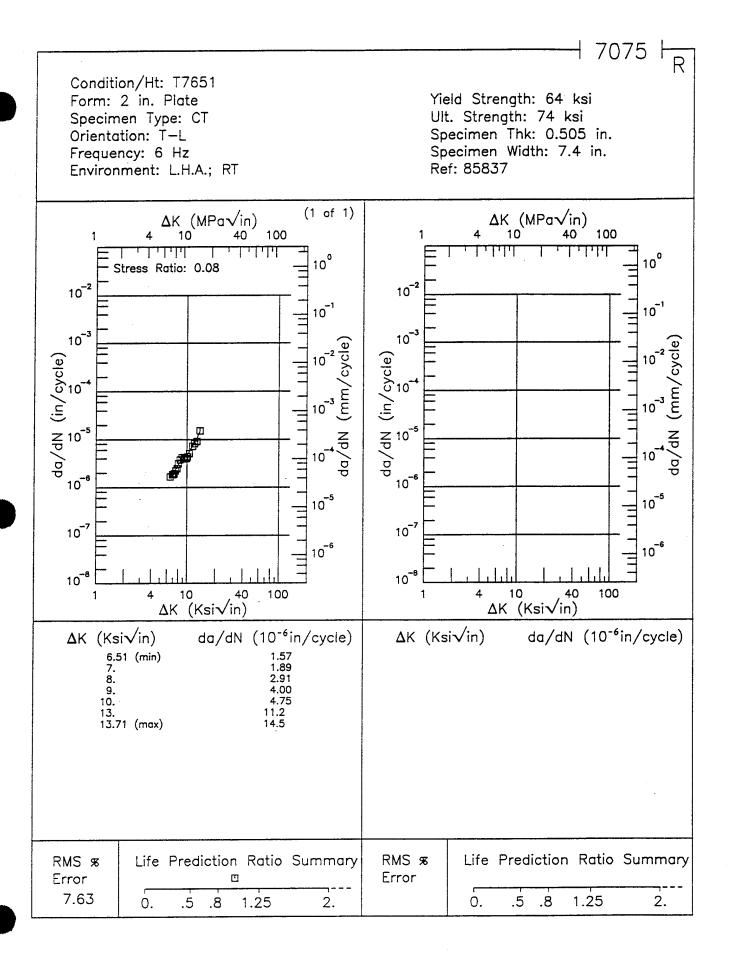


Figure 8.9.3.1.137



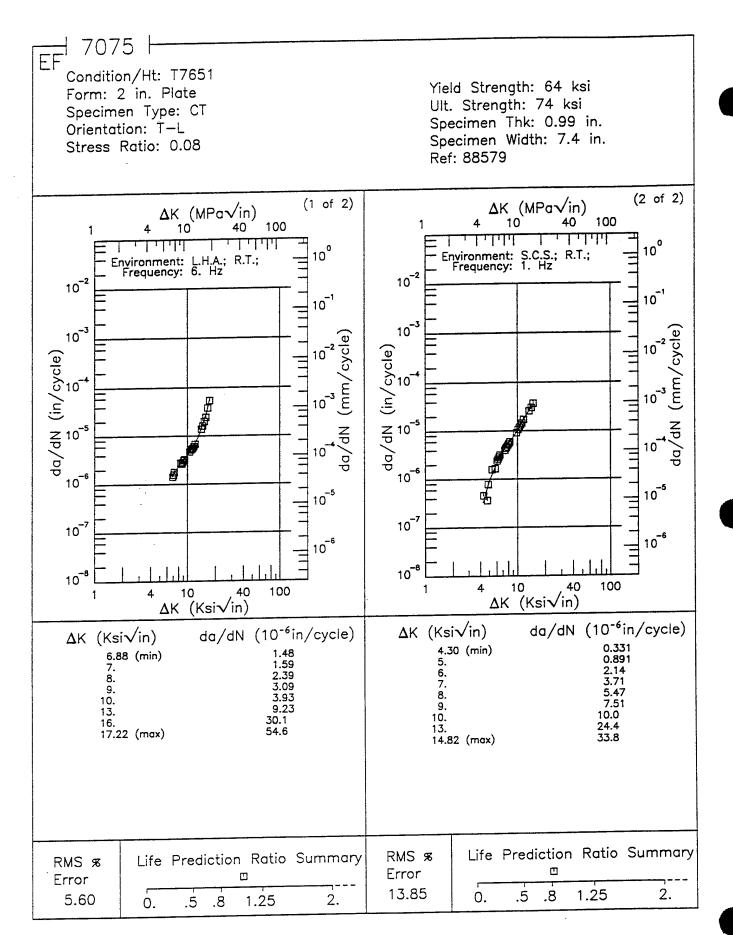


Figure 8.9.3.1.139

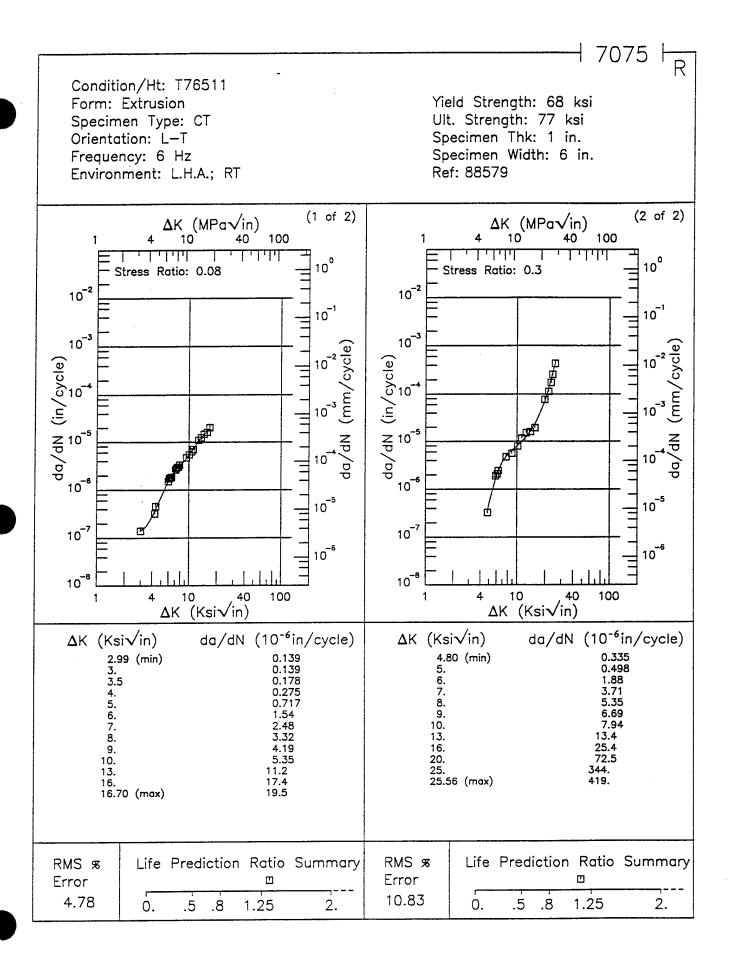


Figure 8.9.3.1.140

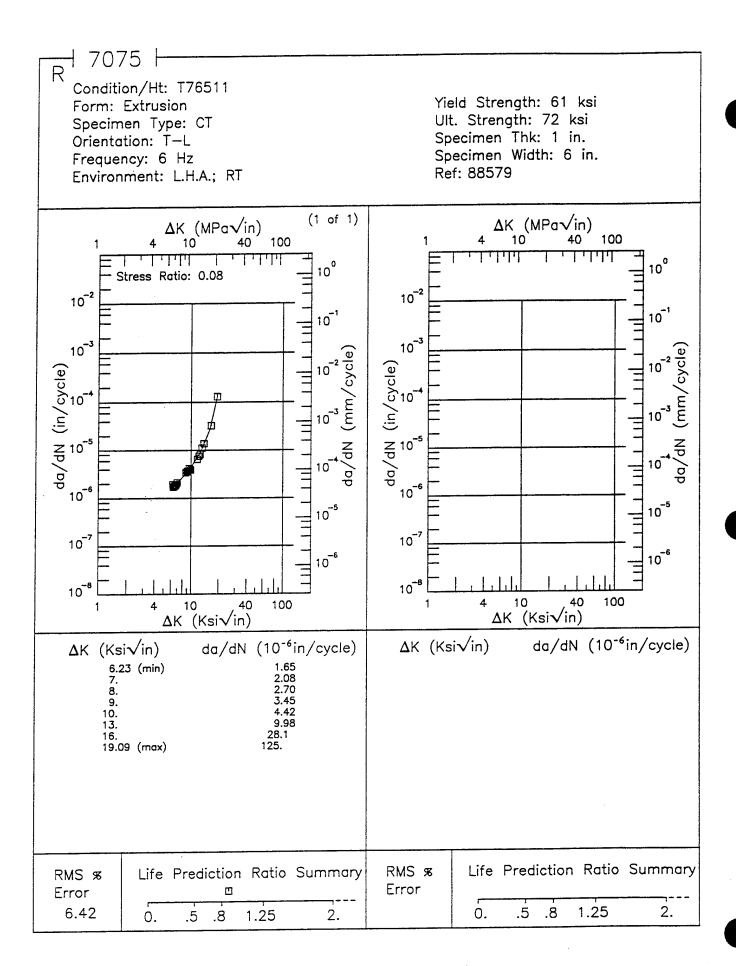
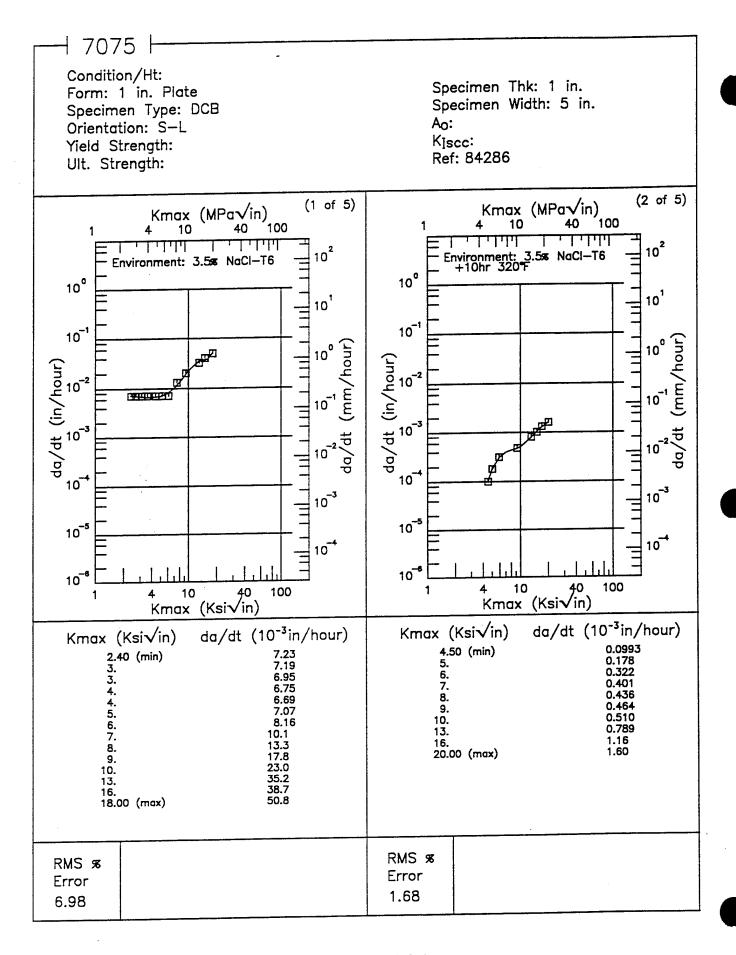


Figure 8.9.3.1.141

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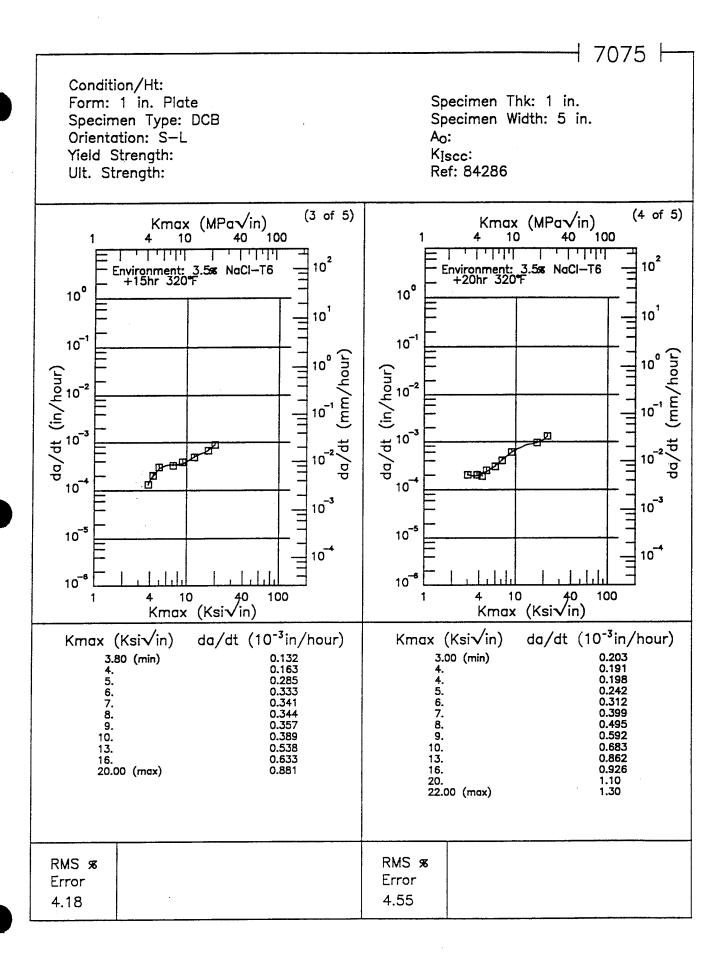


Figure 8.9.3.2.1 (Continued)

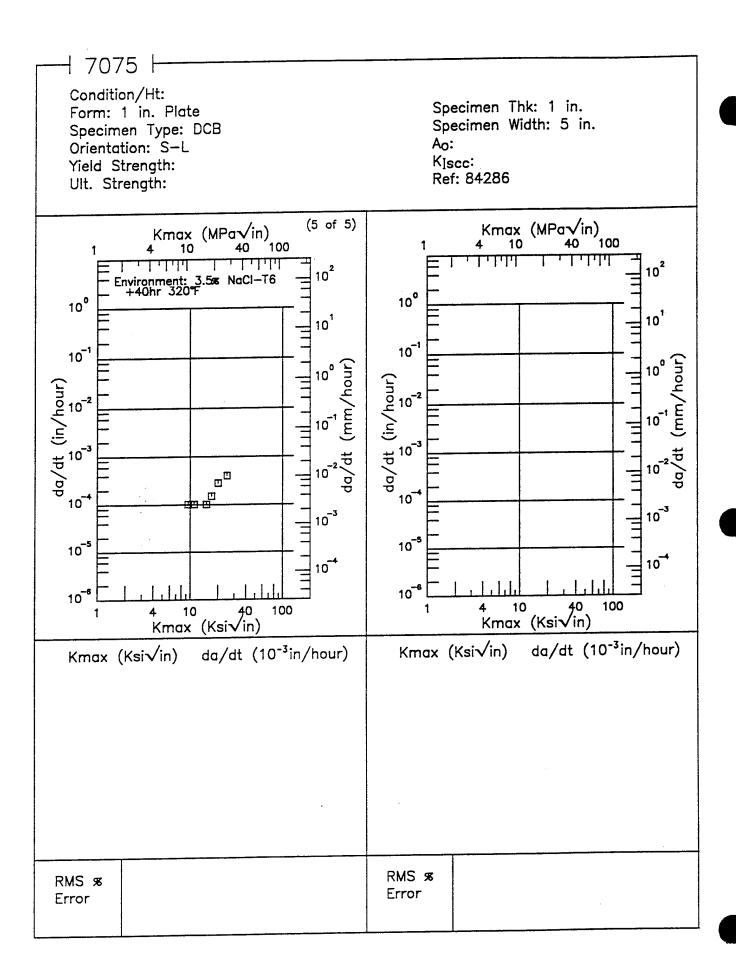


Figure 8.9.3.2.1 (Concluded)

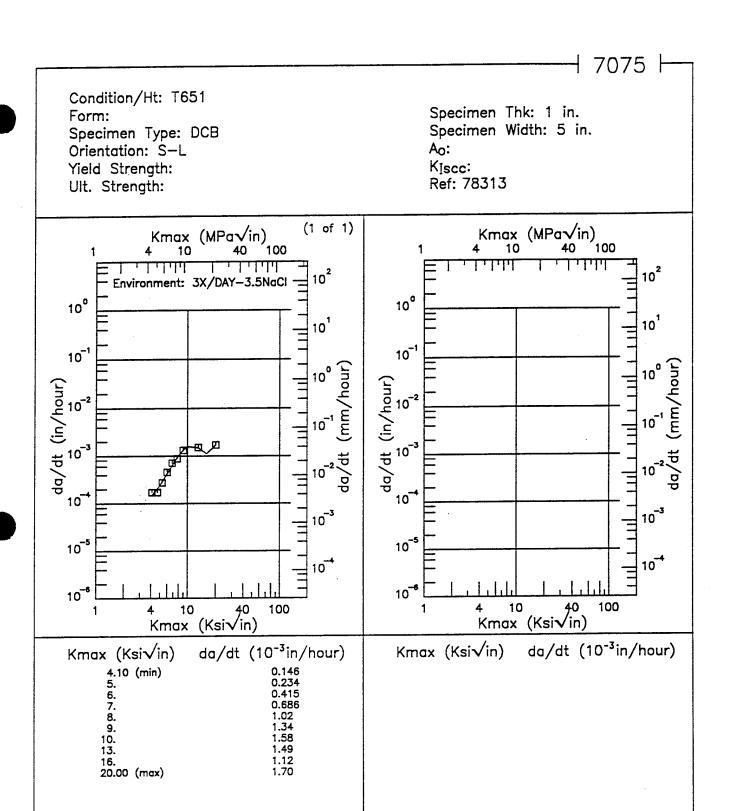
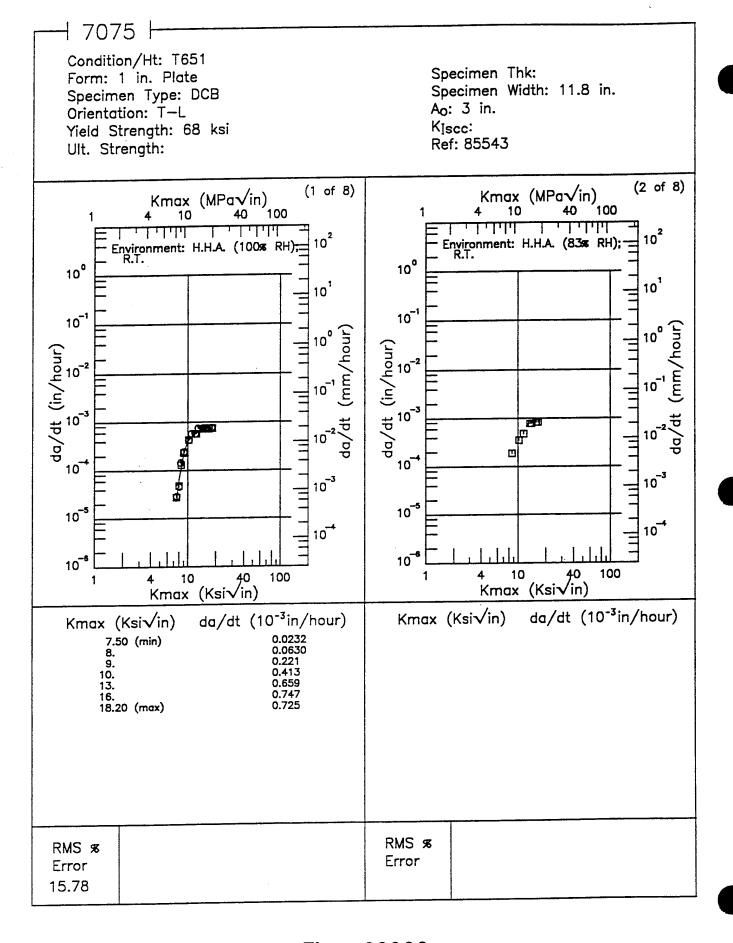


Figure 8.9.3.2.2

RMS %

Error 9.26 RMS %

Error





Condition/Ht: T651 Form: 1 in. Plate

Specimen Type: DCB Orientation: T-L

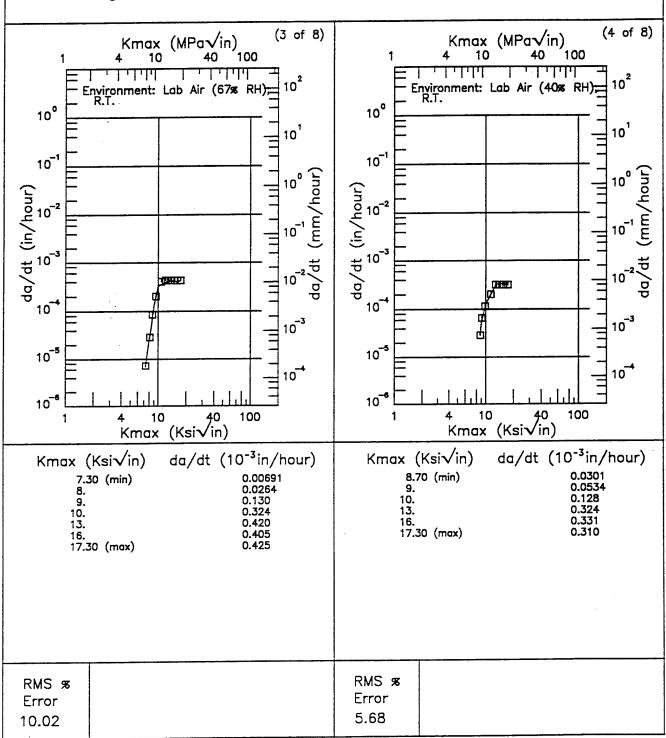
Yield Strength: 68 ksi

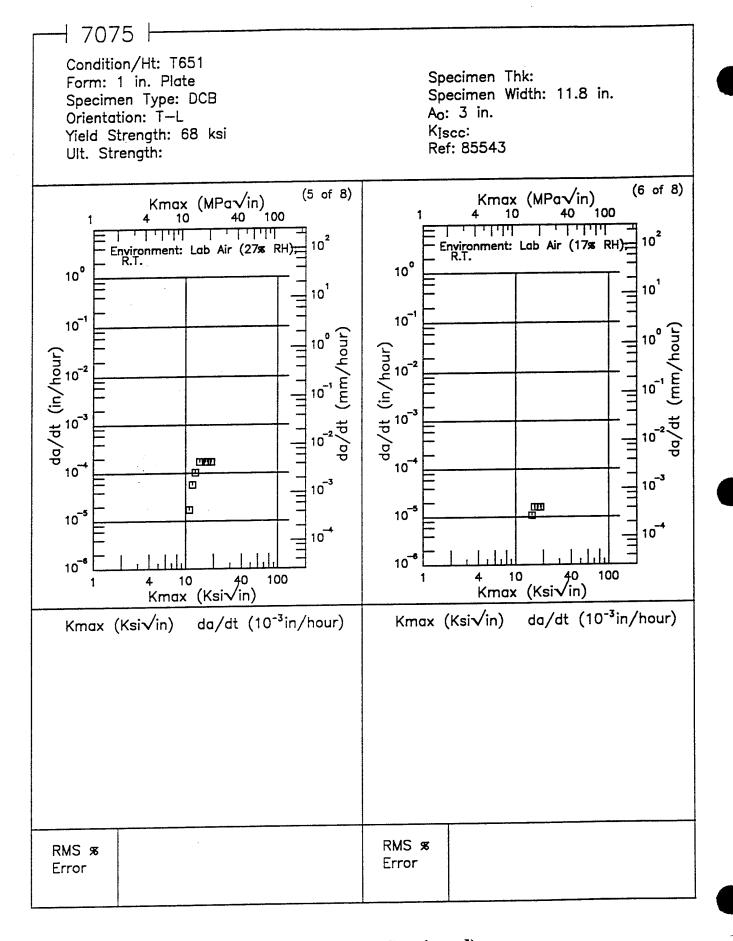
Ult. Strength:

Specimen Thk:

Specimen Width: 11.8 in.

A₀: 3 in. K_{Iscc}: Ref: 85543





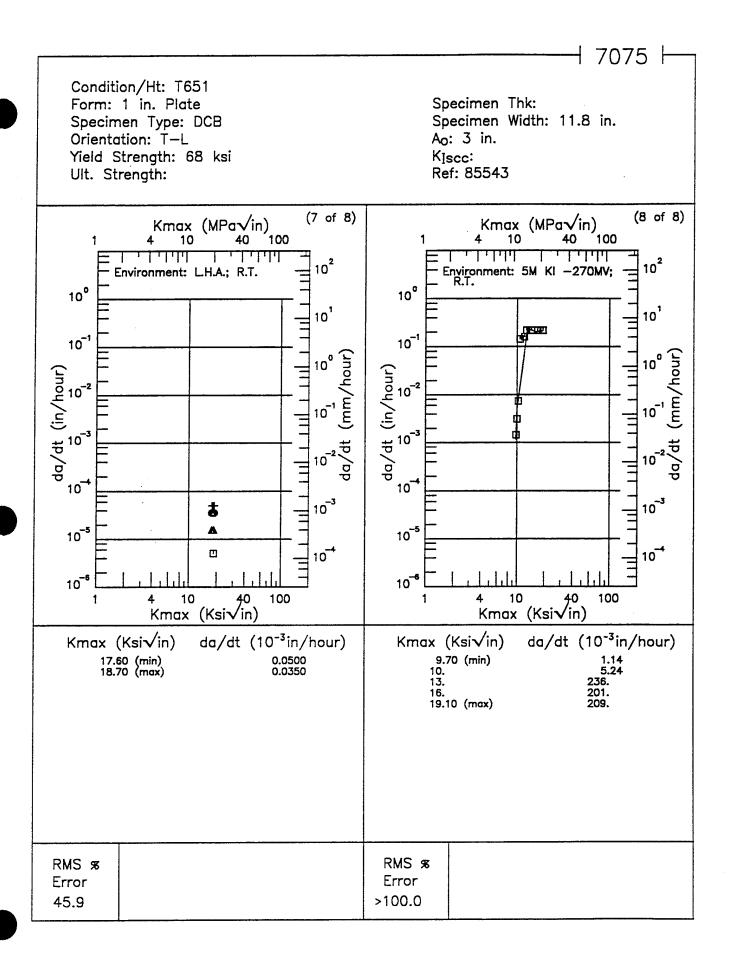
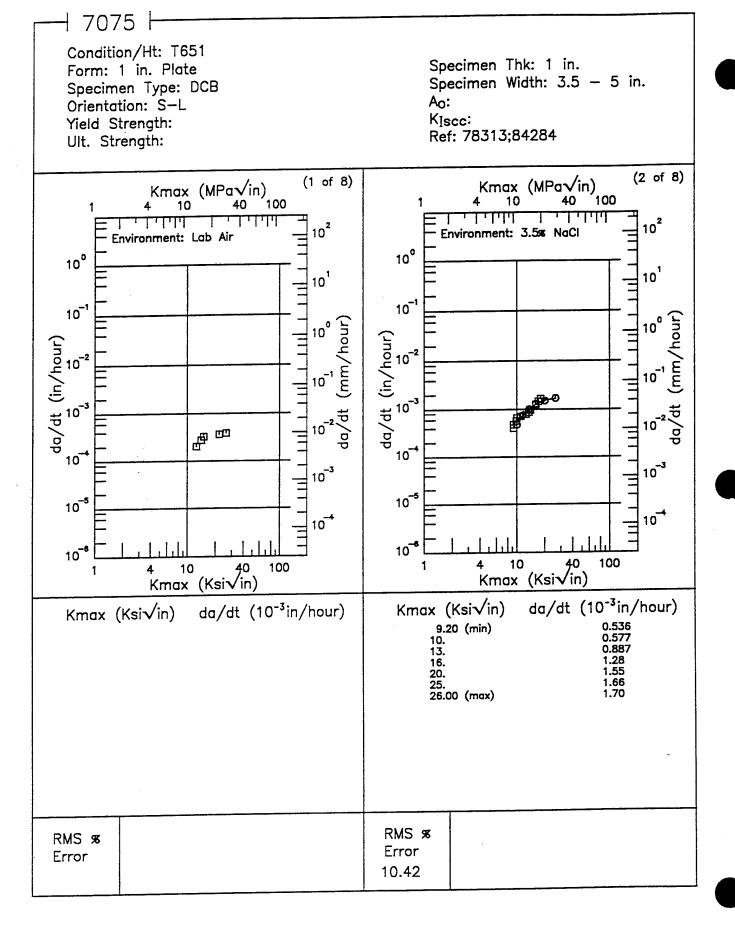


Figure 8.9.3.2.3 (Concluded)



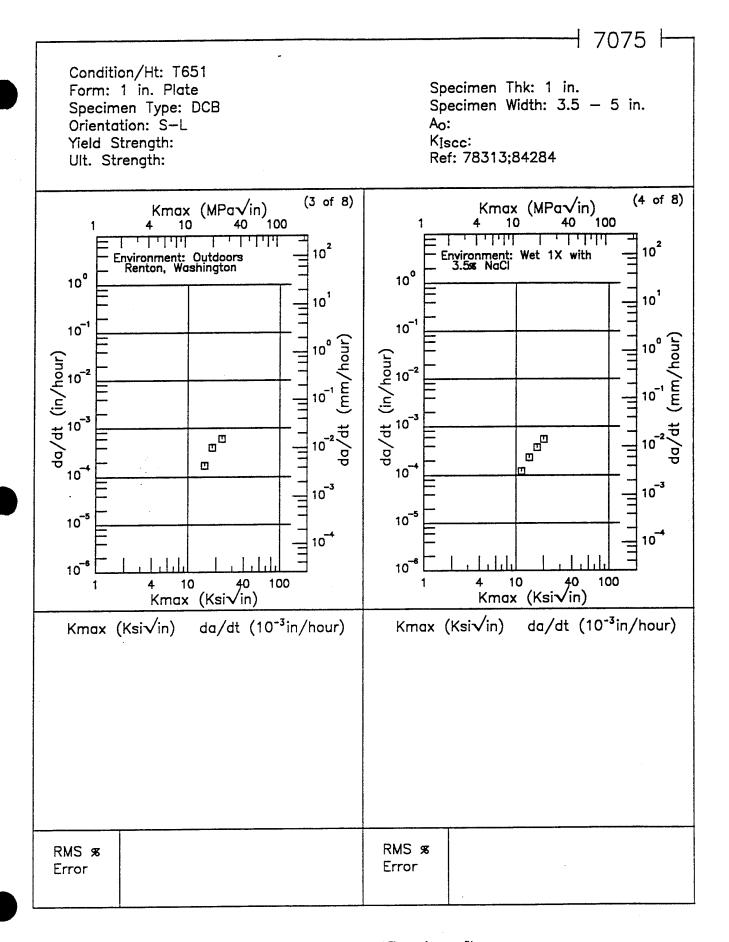


Figure 8.9.3.2.4 (Continued)

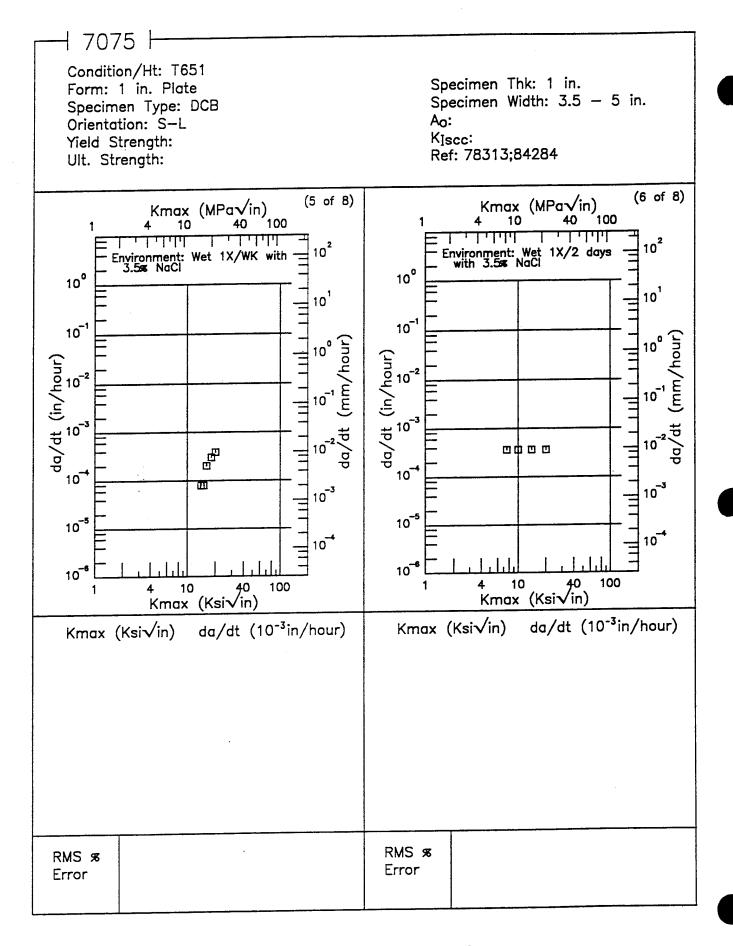


Figure 8.9.3.2.4 (Continued)

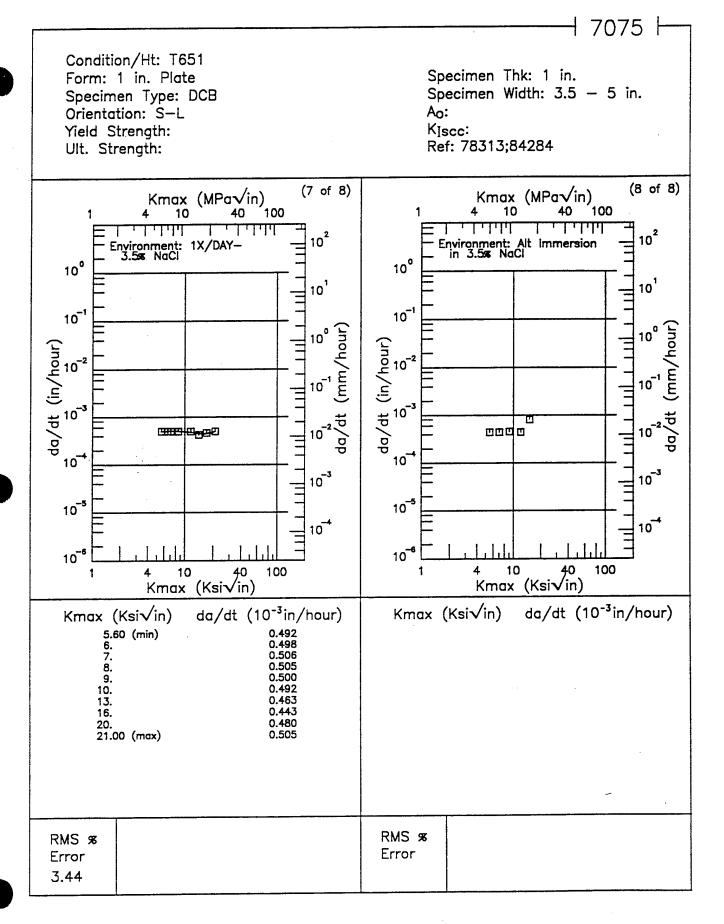
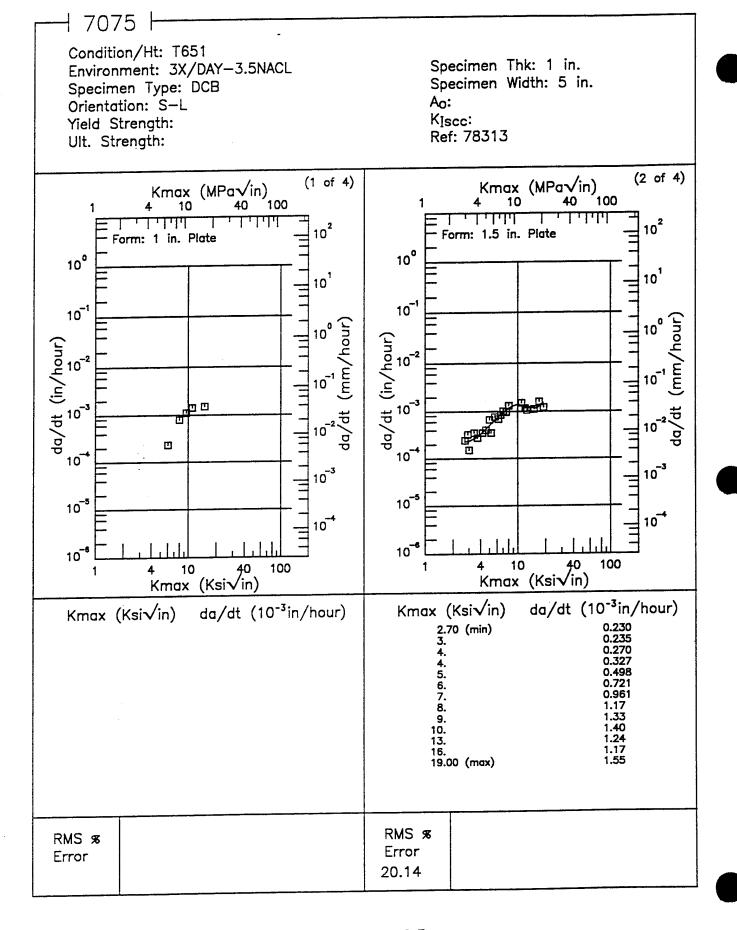


Figure 8.9.3.2.4 (Concluded)



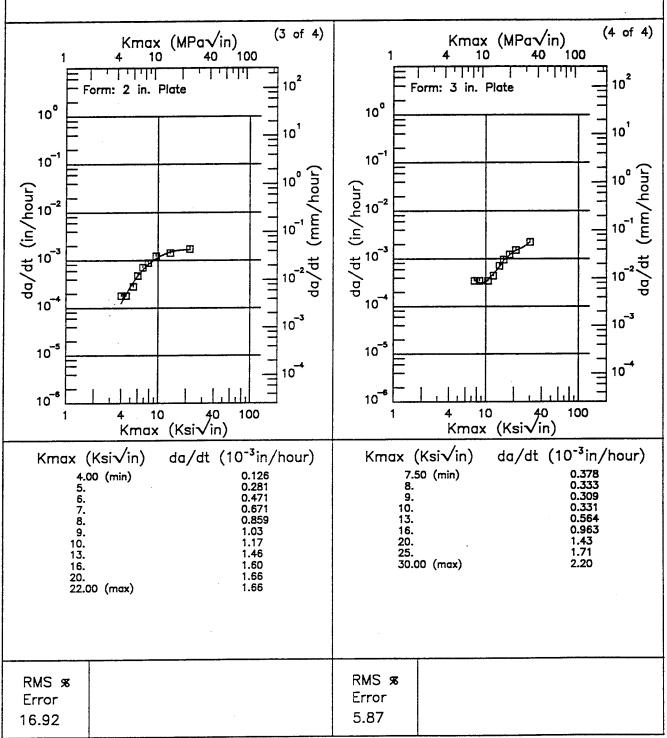


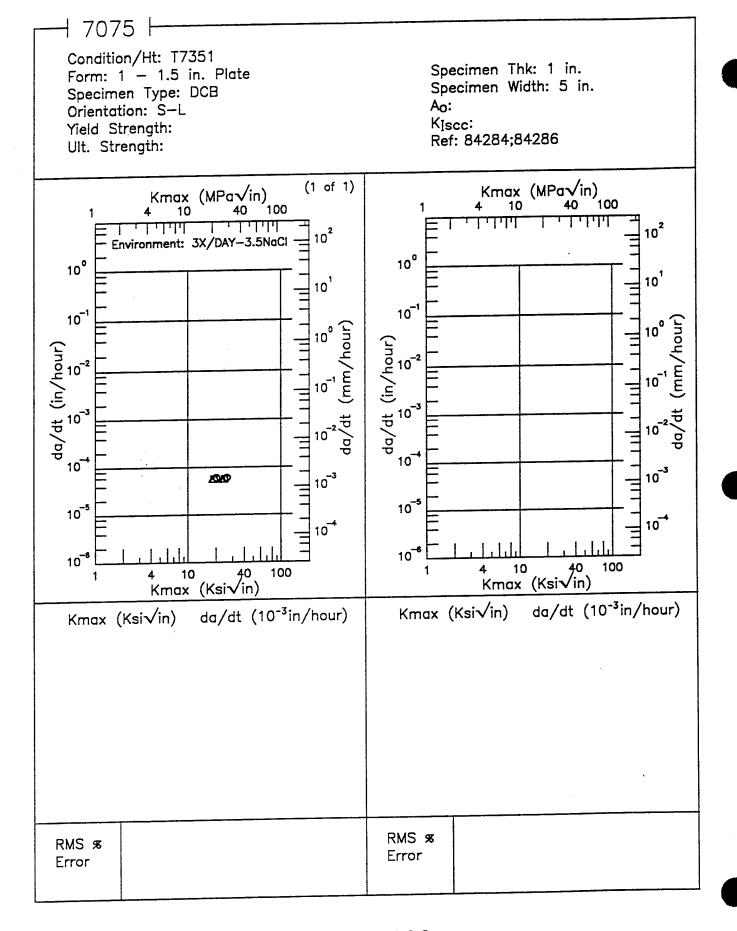
Condition/Ht: T651

Environment: 3X/DAY-3.5NACL

Specimen Type: DCB Orientation: S—L Yield Strength: Ult. Strength: Specimen Thk: 1 in. Specimen Width: 5 in.

Ao: K_{Iscc}: Ref: 78313





7075 H Condition/Ht: UNDERAGED 72HR 158F Specimen Thk: 1 in. Form: 1 in. Plate Specimen Width: 5 in. Specimen Type: DCB Ao: Orientation: S-L Yield Strength: Kiscc: Ref: 84286 Ult. Strength: Kmax (MPa√in) 40 100 Kmax (MPa√in) 40 100 (1 of 1) 77777 T11111 104 **Environment: Unspecified** 10² 10² 103 10¹ 101 da/dt (in/hour) da/dt (in/hour) 00000 10-2 10-2 10 1 10 10⁻³ 10⁻³ 10-2 10-2 10-4 10 100 4 10 40 Kmax (Ksi√in) 100 10 Kmax (Ksi√in) $da/dt (10^{-3}in/hour)$ Kmax (Ksi√in) $da/dt (10^{-3}in/hour)$ Kmax (Ksi√in) RMS % RMS &

Error

Error

(1 of 3)

TABLE 8.9.3.3

K_{isce} SUMMARY FOR ALUMINUM ALLOY 7075

Width (in) Thick (in) Thk (in) 4 1 1 4 1 1 5 1.25 3 5 1.25 3 2 1 2.5 2 1 2.5 4 1 1 3 0.75 3 0.75 0.75 4 3 0.75 4 3 5.5 1 3.085 1.244 1.25 1.36 3.085 1.251 1.25 1.36 3.086 1.251 1.25 1.37 3.086 1.251 1.36 1.37			Test		Yield		S	Specimen		Prod			+	Test	E	
P R.T. S.L 73 3.5% NaCi DCB 4 1 1 1	Condition/ Heat Treat	Form	Temp (°F)		Str (Ksi)	Envir.	Design	Width (in)	Thick (in)			no (Ksi√in)	River (Ksi√in)	Time (min)	Date	Refer
Part Part	Te	P	R.T.	S-L	73	3.5% NaCl	DCB	4	1	1		23	19	i	1968	84331
Part Part						3.5% NaCl	TDCB	5	1.25	3	i	30	28.3	ŀ	1971	84360
P R.T. G6.7 Industrial Atm of Acetate CT 2 1 2.5 S-L Salt-Dichromate-Acetate CT 2 1 2.5 S-L Seaconst Atm of Acetate CT 2 1 2.5 F R.T. T.B 3.5% NaCl DCB 4 1 1 E R.T. T.L Ethanol DCB 3 0.75 F R.T. T.L Carbon Tet 0.75 4 F R.T. T.L 62 S.T.W. DCB 5.5 1 P R.T. T.L 62 S.T.W. DCB 5.5 1 P R.T. T.L 62 S.T.W. BWOL 3.095 1.251 1.255 P R.T. L.T S.4.5 R.D. 1.255 1.255 P R.T. L.T S.4.5 R.D				L-T	70.2	Air 74% RH	TDCB	ıc	1.25	8	ï	30	25.3	1	1971	84360
B.T. 66.7 Salt-Dichromate- CT 2 1 2.5 Seatosast Atm CT 2 1 2.5 Seatosast Atm CT 2 1 2.5 Seatosast Atm CT 2 1 2.5 Seatosast Atm CT 2 1 2.5 Seatosast Atm CT 2 1 2.5 Bethanol DCB 4 1 1 1 DCB 3 0.75 Bethanol DCB 3 0.75 Carbon Tet F. R.T. T.L 62 S.T.W DCB 5.5 1.244 1.25 P. R.T. T.L 64.5 S.T.W DCB 5.03 1.244 1.25 BWOL 3.083 1.251 1.25 BWOL 3.083 1.251 1.25 BWOL 3.083 1.251 1.25						Dist Water	TDCB	2	1.25	3	ł	30	24		1971	84360
E R.T. T.L G2 Salt-Dichromate CT 2 1 2.5		Δ	Ę.			Industrial Atm	CT	2	1	2.5	i	19.6	10	•	1973	86688
E R.T. T.L 62 Senconst Atm (TT 2 1 2.5 1 2.5		4	; ;	Ş.	66.7	Salt-Dichromate- Acetate	CT	2	1	2.5	l	19.6	5	•	1973	86688
E R.T. L.T 62 S.T.W DCB 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	T651			1		Seacoast Atm	CT	2	1	2.5		19.6	10		1973	86688
E R.T. L.R Ethanol DCB 3 6.75 Carbon Tet 0.75 4 Carbon Tet 0.75 4 Carbon Tet 0.75 4 Carbon Tet 0.75 4 Carbon Tet 0.75 4 0.75 4 Carbon Tet 0.75 4 0.75 4 0.75 4 0.75 4 0.75 4 0.75 4 0.75 4 0.75 4 0.75 4 0.75 4 0.75 1.25 0.75 0.75 0.75 0.75 0.75 0.75 0.75 0.7					78	3.5% NaCl	DCB	4	1	1	-	21	17		1968	84331
E R.T. 1-L Ethhanol DCB 3 0.75 L-R Carbon Tet 0.75 4 F R.T. T.L 62 S.T.W DCB 5.5 1 P R.T. L.T 54.5 SHW Sett Water RWOI 3.083 1.251 1.25						j	DCB	8	0.75		***		- 1		1969	75787
F. R.T. T.L. 62 S.T.W DCB 55 1.244 1.25 P. R.T. L.T 54.5 Sim Set Water 1981 1.95		,		T-L	:	Efhanol	DCB	8	0.75	i	÷	***	-6	**	6961	75787
F R.T. T.L 62 S.T.W DCB 5.5 1 P R.T. L.T 54.5 SIM. Seu Water RWOIL 3.083 1.251 1.25		=	ж Н	,		E		0.75	4	•	အ	-		-	1969	75787
F R.T. T.L 62 S.T.W DCB 5.5 1 BWOL 3.083 1.244 1.25 JP-4 Fuel BWOL 3.095 1.251 1.25 BWOL 3.095 1.251 1.25 BWOL 3.096 1.251 1.25 BWOL 3.096 1.251 1.25 BWOL 3.096 1.251 1.25				구 국	1	Carbon Tet		0.75	4	:	3				1969	75787
P R.T. L.T 54.5 Sim Seu Water RWOIL 3.083 1.244 1.25 Sim Seu Water RWOIL 3.086 1.251 1.25	T73	댐	R.T.	T-T	62	S.T.W.	DCB	5.5	1		ŧ	42	>25	64920	1976	R1006
P R.T. L.T 54.5 Sim. Seu Water RWOIL 3.095 1.25 1.25						. a.	BWOL	3.083	1.244	1.25	1.36	;	>30.8	148320	1977	MA005
F. R.T. L.T. 54.5 BMOL 3.083 1.25 1.25 Sim. Seu Water World 3.084 1.951 1.95	1		į) ;	Jr-4 ruei	BWOL	3.095	1.251	1.25	1.36	:	>31	148320	1977	MA005
m. Sed water PWOI 3 086 1 251 1 25	T7351	<u></u>	ж.т.	- - -	54.5	:	BWOL	3.083	1.25	1.25	1.36		>31	195840	1977	MA005
CONTRACTOR OF THE PROPERTY OF						Sim, Sea Water	BWOL	3.086	1.251	1.25	1.37	i	>30.8	195840	1977	MAGOS

TABLE 8.9.3.3 (CONTINUED)

K_{Isce} SUMMARY FOR ALUMINUM ALLOY 7075

	Refer	MA005	MA005	MA005	MA005	84362	84362	R1006	RI006	84331	86688	8888	86688	R1006	R1006	RI006	RIDDE	R1006
	Test Date	1977	1977	1977	1977	1972	1972	1976	1976	1968	1973	1973	1973	1976	1976	1976	9761	1976
	Test Time (min)	148320	148320	195840	195840	i	j	61680	76140	1	i	1	i	75240	75240	112200	59040	60120
	K _{Iso} (Ksivin)	>26.4	>26.5	>26.3	>26.2	23.9	24.8	15	>13.1	21	20	19	20	>34	35.6	>19.5	>21	>21.8
	Kq (Ksi√in)	i	ï		i	29	59	37	37	24	21	21	21	41	41	41	41	41
	Crack (in)	1.37	1.36	1.38	1.36	:	i	:		-	÷			i	-			
	Frod Thk (in)	1.25	1.25	1.25	1.25	4	Ą	2	2	1	2.5	2.5	2.5	3	3	3	8	3
	Thick (in)	1.251	1.253	1.249	1.25	1.25	1.25	1	1	1	1	1	#	1	1	1	1	Ŧ
Specimen	Width (in)	3.087	3.088	3,086	3.086	5	5	5.5	5.5	4	2	2	2	5.5	5.5	5.5	5.5	5.5
g J	Design	BWOL	BWOL	BWOL	BWOL	TDCB	TDCB	DCB	DCB	DCB	CŢ	£5	CT	DCB	DCB	DCB	DCB	DCB
	Envir.	TD 4 E)	or -4 r uei	0.00	DIIII. DHA VYAIGE	3.5% NaCl	Dist Water		D. I. WY.	3.5% NaCl	Industrial Atm	Salt-Dichromate. Acetata	Seacoast Atm	F.C.S	S.C.S.		STW.	
11	Str (Ksi)		57.8			6 6 7	7.00		:	52		55.1		99	3		58	
	Spec Or.		Ľ-I	(cont'd)		Ē	7.7				S-I			E	1		S-L	
E	Temp (°F)						Ę	(cont'd)								R.T.		
	Prod Form						F	(cont'd)						-		EB		
	Condition/ Heat Treat	T7351 (contd)										T73511						

TABLE 8.9.3.3 (CONCLUDED)

K_{Isco} SUMMARY FOR ALUMINUM ALLOY 7075

	F	Test	2	Yield		v̄2	Specimen		Prod	-	1	1	Test	E	
Heat Treat Form (°F) Or. (Ksi)	Form	Temp (°F)	opec Or.	Str (Ksi)	Envir.	Design	Width (in)	Thick (in)		(in)	Reivin)	^K i∞ (Ksi√in)	Time (min)	Test Date	Refer
T7352	F	R.T.	T-S	56.3	3.5% NaCl	CANT	1.4	0.7	9	į	20.1	18		1972	82675
					FCS	DCB	22	1	2		40	>24	75240	1976	RIDOG
					c c	DCB	5.5	1	2	ŀ	40	>26.5	60180	1976	R1006
			L-T	63	8.C.3.	DCB	5.5	1	2	ļ	40	>23.5	75240	1976	R1006
					20.000	DCB	5.5	1	2		40	>21.6	83520	1976	R1006
T7651	Д	R.T.			. A. T. G.	DCB	5.5	1	2		40	>22	76140	1976	R1006
		an t				DCB	5.5	1	2		40	12.7	76140	1976	RI006
	*.	T.A.	5		ě	DCB	5.5	H	2		40	12.7	76140	1976	RI006
<u> </u>			1 2	i 	.w.T.G	DCB	5.5	F -4	2	;	40	12.8	76140	1976	RI006
						DCB	5.5	H	2		40	13.1	83520	1976	R1006
T76511	E	R.T.	T-T	64.5	3.5% NaCl	DCB				-	51.8	29.1*		1973	86212

* specimen thickness does not meet minimum requirements of $2.5~(rac{K_{loc}}{\sigma_{ys}})$